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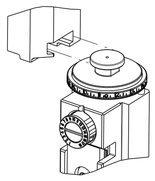
SET UP GAUGE	LOC	DIST
2119599-1	A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	11SEP2018	RK	CT

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
	2837347-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
	2837347-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE △4
	2837347-6	A	NON-CRIMP HEIGHT ADJUST	SERVO △4 LATCH PLATE △12
	2837347-7	A	FINE CRIMP HEIGHT ADJUST	NONE
	7-2837347-7	A	CRIMP TOOLING KIT	-

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED					
-	-	-	-	-	-	-
SERVO LATCH PLATE	2119951-1	-	8-2837347-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2837347-4	-	-	-
-	-	-	-	-	-	-
PNEUMATIC FEED	2119950-1	1-1338683-0	5-18022-5	2119641-1	2119799-1	2063440-1
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	6.00 mm [.236]	F
INSUL	7.24 mm [.285]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: DELPHI TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TAXI TERM. - RING STRAIGHT			
WIRE STRIP LENGTH 6.14-6.90 mm [.242-.272 IN]		TERMINAL INSULATION DIAMETER RANGE ∅5.28-5.54 mm [.208-.218 IN]	
TERMINAL APPLICATION SPECIFICATION	NONE	-	-
	-	-	-
TERMINALS APPLIED △10 △11			
TE TERMINAL	DELPHI TERMINAL	TE TERMINAL	DELPHI TERMINAL
3311268-1	12004984		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING △9
8.00mm2	4.12+/-0.05 [.162+/-.002]	8.6

△1 RECOMMENDED SPARE PARTS

△2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

△4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837347-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2837347-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2837347-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

△6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

△7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

△8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

△9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

△10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

△11 TERMINAL LUBRICANT IS RECOMMENDED.

△12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 1.68.

13. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO
-	1	1	1	1	2844961-2	SPACER, AIR BLAST	280
-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	1803259-1	BUSHING, FLANGED	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT	244

-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	2217068-1	BRACKET, AIR BLAST	130
-	1	1	1	1	2030758-3	TUBING, POLYURETHANE	129
-	1	1	1	1	986965-8	NUT, LOCK, HEX, TORQUE (M4)	128
-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	127
-	1	1	1	1	986220-3	CLAMP, CABLE, BLACK	126
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
△1 -	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	23238-1	INSERT, COUPLING	101
-	1	1	1	1	2168083-5	SCR, SKT HD CAP, RoHS, M4 X 6.0	99
-	1	1	1	1	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	98
-	1	1	1	1	1633497-5	REAR STRIP GUIDE	96
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	2	2	2	2	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	85
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	-	-	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1-1338683-0	FEED PAWL	56
-	1	1	1	1	1-519014-6	SCR, SET, CUP POINT M2.5 X 6	54
-	2	2	2	2	2-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 18	53
-	1	1	1	1	811242-4	BUMPER, HOLD DOWN	51
-	1	1	1	1	1-1803011-7	HOLDER, SLUG BLADE	50
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-8	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	3-1901091-4	PLATE, REAR STRIP GUIDE	29
-	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	4-189124-8	GUIDE, FRONT STRIP	12
△1 -	1	1	1	1	2-2161951-0	BLADE, SLUG	10
△1 -	1	1	1	1	2-2063687-3	PLATE, REAR SHEAR	9
△1 1	1	1	1	1	1803725-3	ANVIL, SPECIAL, COMBINATION	8
△1 -	1	1	1	1	6-240641-3	SPACER	7
-	-	-	-	-	-	-	6
-	-	-	-	-	-	-	5
-	1	1	1	1	238009-2	BLOCK, FL CRIMPER SPACER	4
△1 1	1	1	1	1	1-1803712-1	CRIMPER, INSULATION O	3
-	-	-	-	-	-	-	2
△1 1	1	1	1	1	2-1803482-2	CRIMPER, WIRE	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-
ANGLES ±-

MATERIAL -
FINISH -

DWN	M HERR	25JUL2018
CHK	T ELBIN	25JUL2018
APVD	C TOPPER	25JUL2018
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	

TE Connectivity
Harrisburg, PA 17105-3608

NAME: Ocean Side Feed Applicator -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2837347	-

Customer Accessible Production Drawing | SCALE 1:2 | SHEET 1 OF 4 | REV A

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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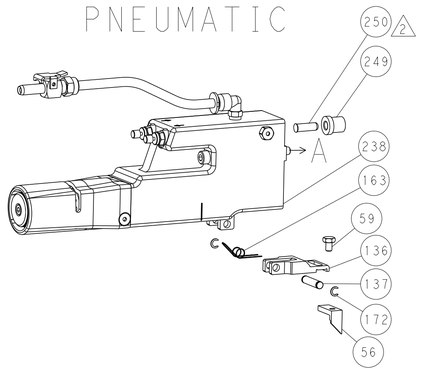
LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

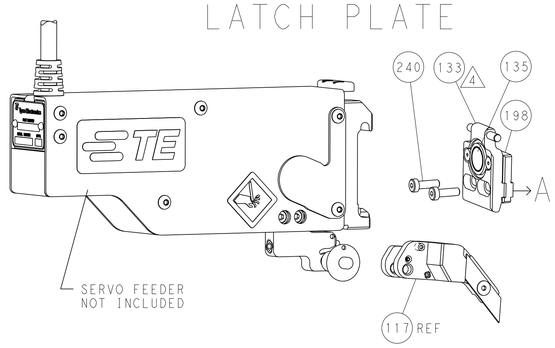
FEED TYPE

PNEUMATIC

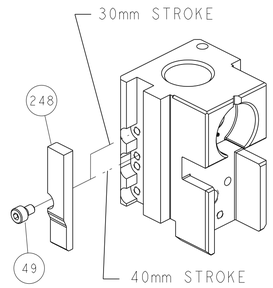


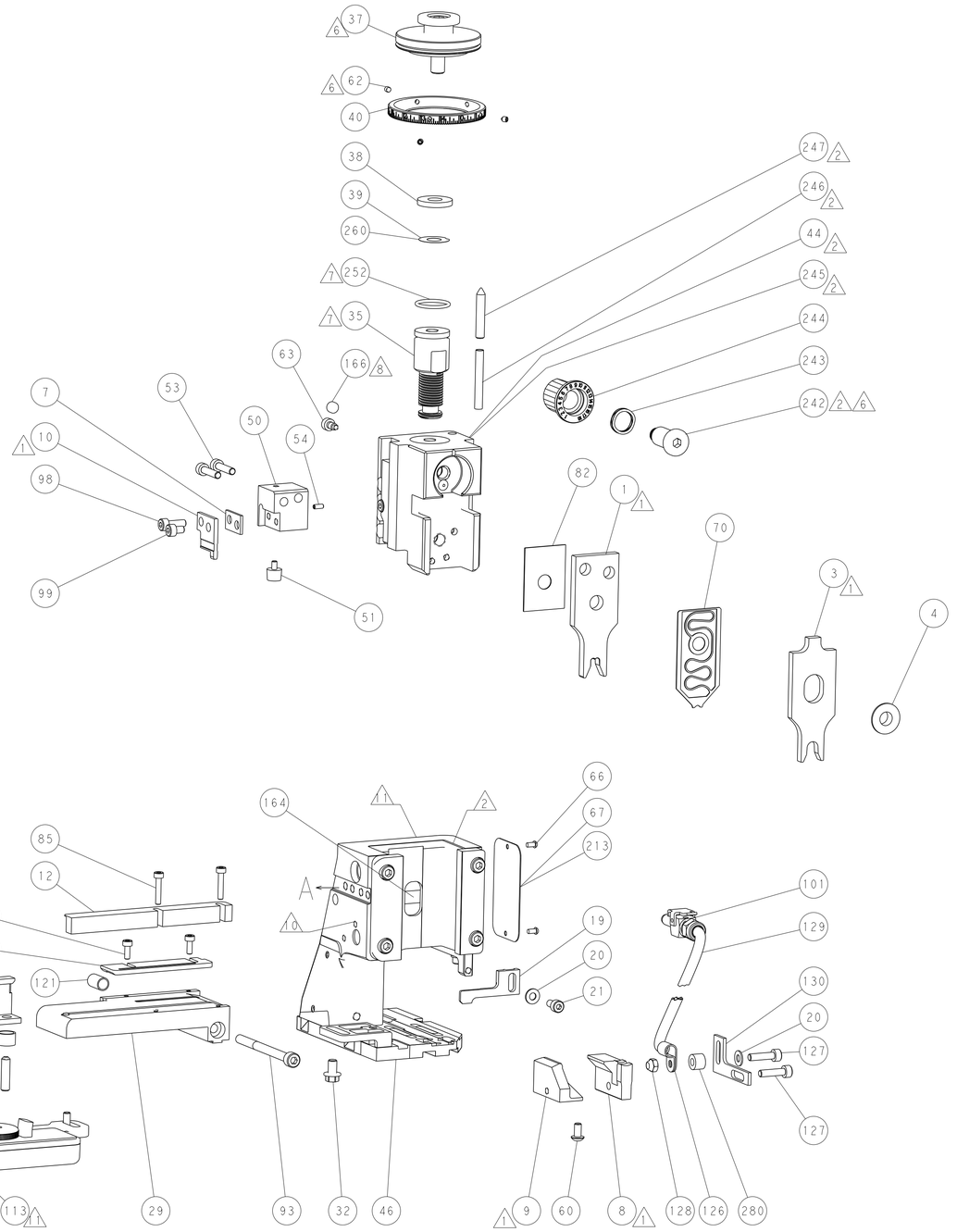
SERVO

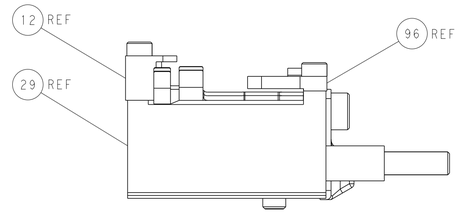
LATCH PLATE



CAM POSITION







ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-
ANGLES ±-

MATERIAL - -

FINISH - -

DWN	M. HERR	25JUL2018
CHK	T. ELBIN	25JUL2018
APVD	C. TOPPER	25JUL2018

TE Connectivity
Harrisburg, PA 17105-3608

NAME: Ocean Side Feed Applicator -

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2837347	-

Customer Accessible Production Drawing | SCALE 1:2 | SHEET 2 OF 4 | REV A

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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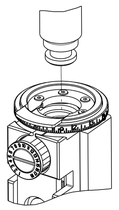
SET UP GAUGE	LOC	DIST
2119599-1	A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
	2-2837347-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
	2-2837347-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4
	2-2837347-7	A	FINE CRIMP HEIGHT ADJUST	NONE
	7-2837347-7	A	CRIMP TOOLING KIT	-

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED					
-	-	-	-	-	-	-
SERVO LATCH PLATE	2119951-1	-	8-2837347-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2837347-4	-	-	-
-	-	-	-	-	-	-
PNEUMATIC FEED	2119950-1	1-1338683-0	5-18022-5	2119641-2	2119799-1	2063440-1
-	-	-	-	-	-	-
-	-	-	-	-	-	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	6.00 mm [.236]	F
INSUL	7.24 mm [.285]	O

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: DELPHI TERMINAL		TE CRIMP SPECIFICATION
TERMINAL NAME: TAXI TERM. - RING STRAIGHT		
WIRE STRIP LENGTH 6.14-6.90 mm [.242-.272 IN]		TERMINAL INSULATION DIAMETER RANGE ∅5.28-5.54 mm [.208-.218 IN]
TERMINAL APPLICATION SPECIFICATION	NONE	-
	-	-

TERMINALS APPLIED 10 11

TE TERMINAL	DELPHI TERMINAL	TE TERMINAL	DELPHI TERMINAL
3311268-1	12004984		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING 9
8.00mm2	4.12+/-0.05 [.162+/-.002]	8.6

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
   PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837347-4
   SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2837347-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
11. TERMINAL LUBRICANT IS RECOMMENDED.
12. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000.

-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO
-	1	1	1	2844961-2	SPACER, AIR BLAST	280
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	1803259-1	BUSHING, FLANGED	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	2217068-1	BRACKET, AIR BLAST	130
-	1	1	1	2030758-3	TUBING, POLYURETHANE	129
-	1	1	1	986965-8	NUT, LOCK, HEX, TORQUE (M4)	128
-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	127
-	1	1	1	986220-3	CLAMP, CABLE, BLACK	126
-	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
1	-	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	23238-1	INSERT, COUPLING	101
-	1	1	1	2168083-5	SCR, SKT HD CAP, RoHS, M4 X 6.0	99
-	1	1	1	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	98
-	1	1	1	1633497-5	REAR STRIP GUIDE	96
-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	2	2	2	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	85
-	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	-	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1-1338683-0	FEED PAWL	56
-	1	1	1	1-519014-6	SCR, SET, CUP POINT M2.5 X 6	54
-	2	2	2	2-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 18	53
-	1	1	1	811242-4	BUMPER, HOLD DOWN	51
-	1	1	1	1-1803011-7	HOLDER, SLUG BLADE	50
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	2119644-8	RAM WASHER, PRECISION	38
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	3-1901091-4	PLATE, REAR STRIP GUIDE	29
-	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	4-189124-8	GUIDE, FRONT STRIP	12
1	-	1	1	1	2-2161951-0	BLADE, SLUG	10
1	-	1	1	1	2-2063687-3	PLATE, REAR SHEAR	9
1	1	1	1	1	1803725-3	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	1	6-240641-3	SPACER	7
-	-	-	-	-	-	-	6
-	-	-	-	-	-	-	5
-	1	1	1	1	238009-2	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	1-1803712-1	CRIMPER, INSULATION O	3
-	-	-	-	-	-	-	2
1	1	1	1	1	2-1803482-2	CRIMPER, WIRE	1
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-
ANGLES ±-
MATERIAL - -
FINISH - -

DWN M. HERR 25JUL2018
CHK T. ELBIN 25JUL2018
APVD C. TOPPER 25JUL2018
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity
Harrisburg, PA 17105-3608

NAME Ocean Side Feed Applicator
-

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2837347	-

Customer Accessible Production Drawing | SCALE 1:2 | SHEET 3 OF 4 | REV A

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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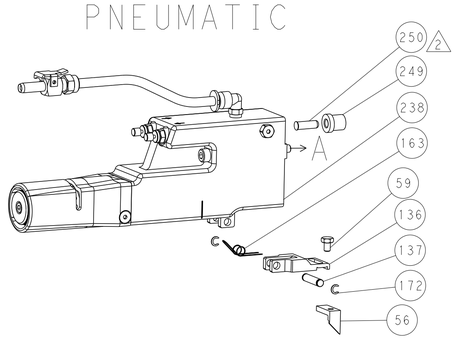
LOC	DIST
A	66

REVISIONS

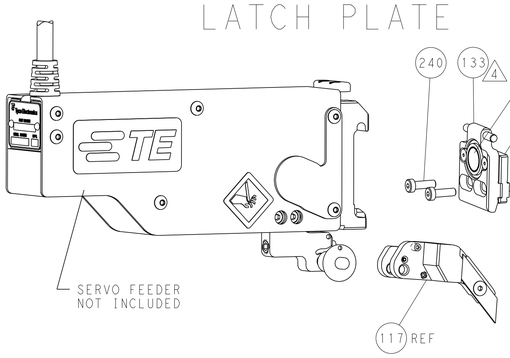
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

FEED TYPE

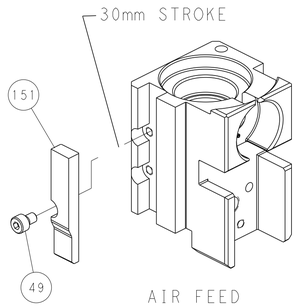
PNEUMATIC



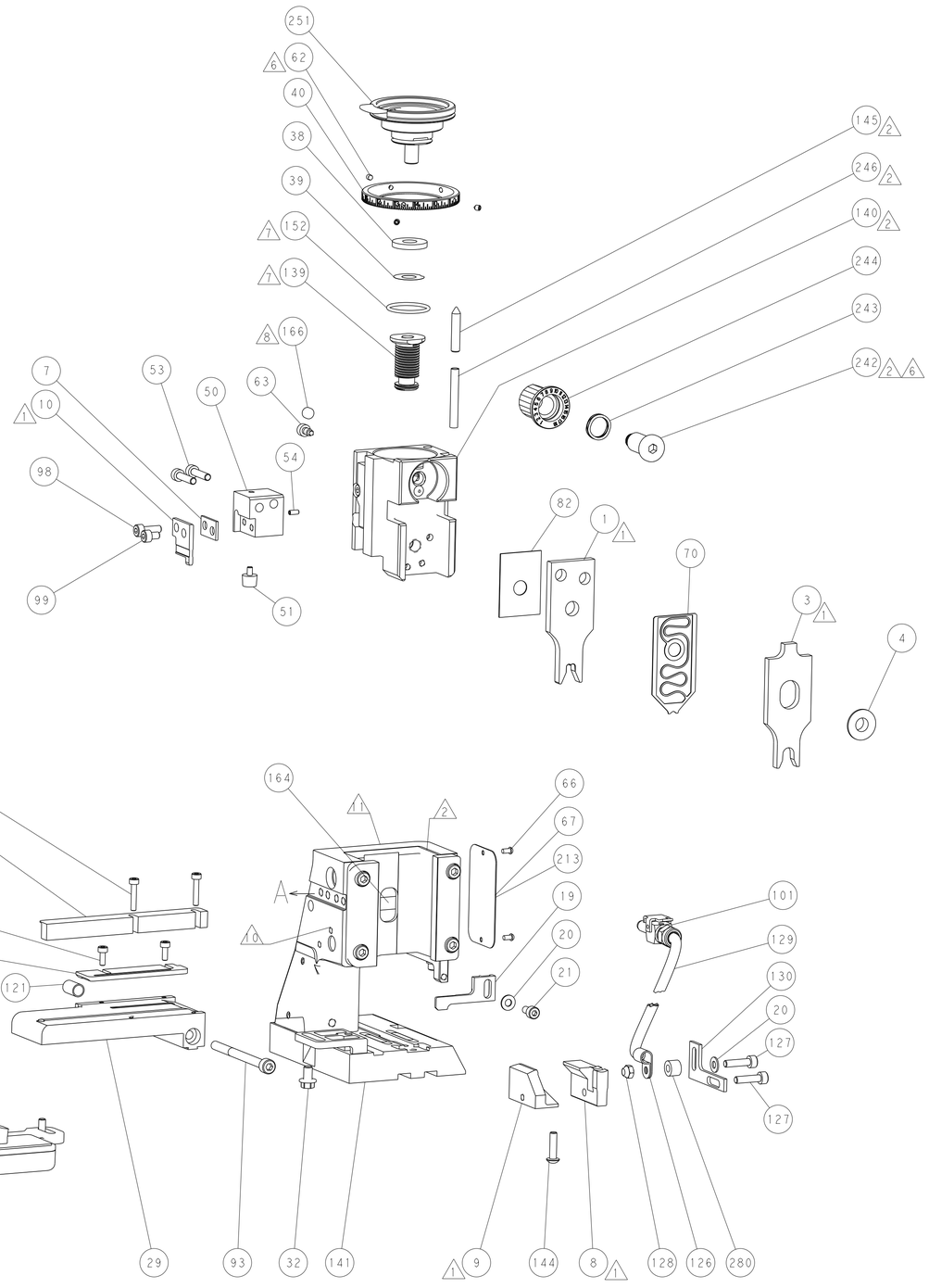
SERVO LATCH PLATE

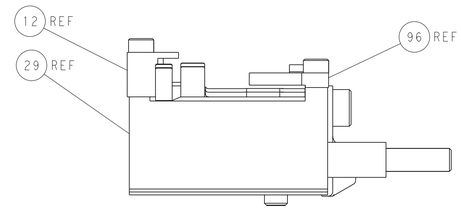


CAM POSITION



AIR FEED





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