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		RELEASED	FOR PUBLICATION	20				ΛΡΡΙΙΟ	ATOR STYLE CON	IVERSION CHAR	т		
	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		AFFLICA		NUMBERS REQU			_
		2837298-1	Λ	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1338685-1	5-18022-5 8-2837298-5	2119641-1 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY 2)	_
		2031290-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- - 1338685-1	8-2837298-4 5-18022-5	2119653-1	-		_
		2837298-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	-	8-2837298-5 8-2837298-4	1901094-3	-	2168400-6 (QUANTITY 2) -	_
		2837298-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	5 - 18022 - 5 5 - 18022 - 5	2119653-1 2119641-1	- 2119799-1	- 2063440-1	
D		2837298-6	A	NON-CRIMP HEIGHT ADJUST	SERVO ALATCH PLATE 12	-	-	-			-		_
		2837298-7 7-2837298-7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-	-	-	-	-	-	
	WIRE STRIP LENGTH 3.18-3.96 mm [.125156 TERMINAL APPLICATION SPECIFICATION TERMINALS APPLI TE TERMINAL	TYPE 2] F 0] 0 TIONS TIONS TERMINAL TACT, NON - BI IN] 114-9004 -	FURBICATE Terminal ins										6
	18 AWG 1.1 20 AWG OR 0.50mm2 1.0	7+/-0.05 [.046 02+/-0.05 [.040 04+/-0.05 [.037 4+/-0.05 L.037 SURFACES LIGH PER THE APPL	+/002] +/002] +/002] HTLY	CRIMP HEIGHT 9 REFERENCE SETTING 6.0 7.5 8.4			LAR(BEL(INSTALLA Gest wir Ow minim	TION, SET E SIZE SE UM REQUIR DAMAGE TO	TTING. U ED CRIMP	SE OF SE HEIGHT	TTINGS	6
B	APPLICATOR SPEC ASSEMBLY. SEE B MECHANICAL F PNEUMATIC FE SERVO FEED W SERVO FEED W 5. ADJUSTMENT OF T APPLICATOR BETW APPLY PART NUME APPLY PART NUME FOR -6 ONLY APP GREASE THREADS,	CIFIC DATA TO ELOW FOR PART EED WITH "SMAR ED WITH "SMAR ITH "FINE CRI ITH "NON-CRIM HE STRIPPER M EEN BENCH AND BER 1-23419-5 ER 2-23419-6 LY PART NUMBE GROOVE AND (BE ENTERED NUMBER: RT APPLICAT MP HEIGHT IP HEIGHT A AAY BE REQU DEADMAKER LOCTITE TO LOCTITE TO SR 1-23419-	ADJUST": 8-2837298- JIRED WHEN MOVING THE APPLICATIONS. O THREADS OF ITEM 62. O THREADS OF ITEM 242. -5 LOCTITE TO THREADS OF ITE ITEMS 35 & 252.	4 5 6								
А	ACTUATE THE COU CRIMP HEIGHT RE APPLICATOR WAS NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN SPARE FEED CAM FOR ADDITIONAL TO CONVERT THE REMOVE ITEM 13 OF THE HOUSING. INFORMATION. NFORMATION. NECESSARY WHEN ASSEMBLING USE SHIMS FROM	NTER. SFERENCE SETTI QUALIFIED AT RUNNING APPLI STORAGE LOCAT INFORMATION. APPLICATOR TO AND ATTACH TO REFER TO INS G A NON CRIMP ITEM 260 TO A ED OTHERWISE	ING WAS THE THE FACTOR CATOR IN T TION REFER O A NON-CAF THE LOCAT THE LOCAT TRUCTION S HEIGHT AD. ACHIEVE A N	RECTLY IN ORDER TO PROPERLY E SETTING USED WHEN THE RY. ADJUSTMENT MAY BE THE FIELD. TO INSTRUCTION SHEET RRIER CUTTING STYLE, TION ON THE BACK SIDE SHEET FOR ADDITIONAL JUST APPLICATOR (-6) NOMINAL SHIM HEIGHT OF 4.63. LUES SHALL BE USED PER					1 1 2280 2119 1 1 8-27 1 - 2119 1 - 1803 -2 -1 PAR ATLAN own on sh	D441-1 INSER 9957-2 APPLI 1084-0 O-RIN 9640-1 PUSH 3259-1 BUSHI RTNO V e e f s 1	f 4 & 2	282 K 260 70 DIA. MAT. 252 250 249 TION ITEM NO	

AMP 4805 REV 31MAR2000

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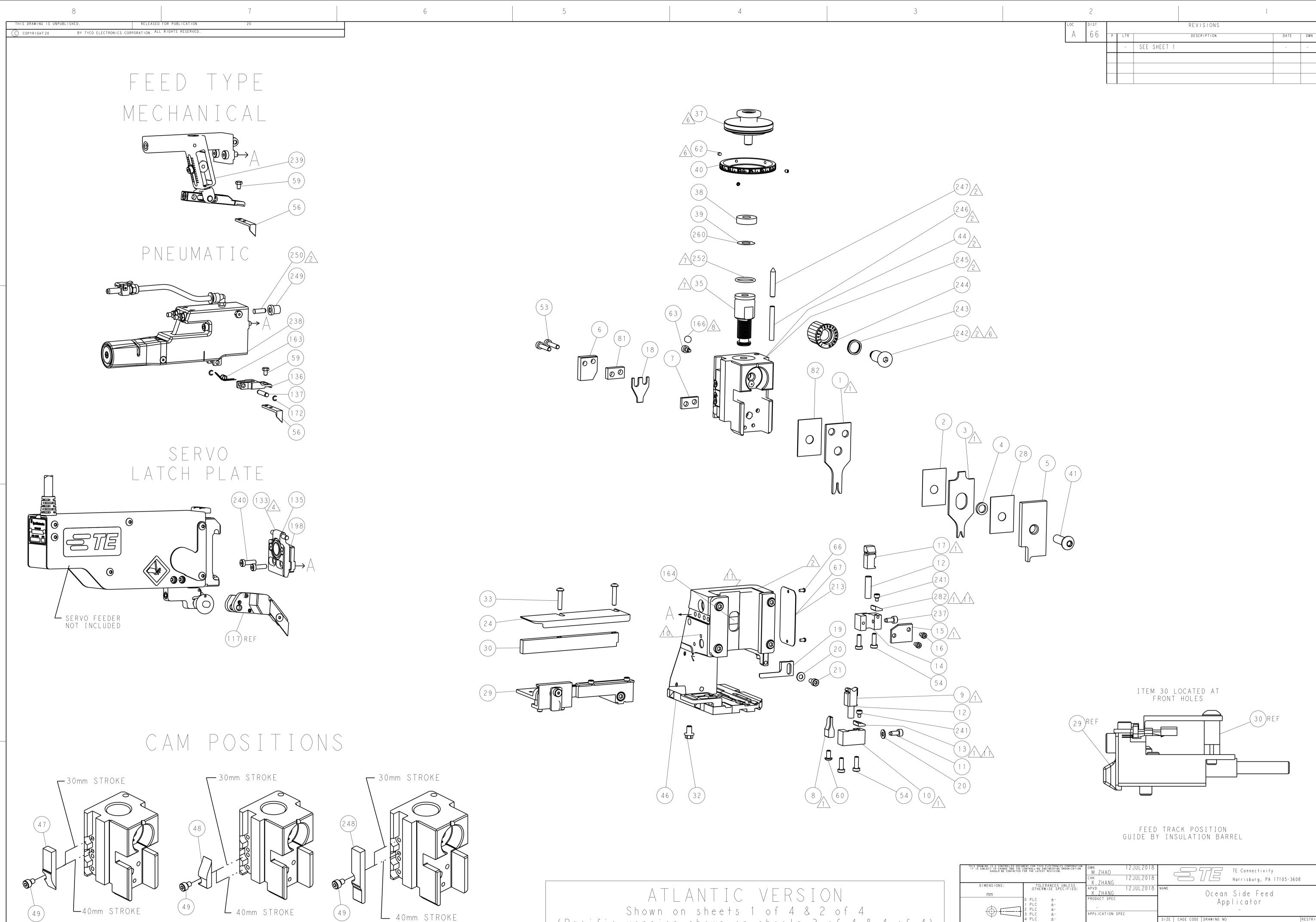
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					A	RELEA	SED 30AUG2018 MZ	СТ
-	-	1	-		19641		FEED CAM, AIR FEED	248
-	1	1	1		19798 22279		DETENT PIN SPRING, COMPRESSION	247 246
1	-	-	-		19758		RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
1	1	1	1		19082 79764		CAM, SNAIL, INSULATION ADJUSTMENT WASHER, WAVE SPRING, CREST-TO-CREST	244 243
1	1	1	1		19083		RETAINER, INSULATION DIAL	242
1	1	1	1		18023		SCR, SKT HD CAP M3 X 4.0	241
2	2	-	- 1		6 <u>8400</u> 19580		SHCS, LOW HEAD, Rohs, M5 X 16 Mechanical feed assembly	240 239
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-	_	2	-		1045-		RING, RETAIN, EXTERN, 3/16 CRESCENT	172
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	-	1	2		68083 3023-		SCR, SKT HD CAP, RoHS, M4 X 20 SCR, SKT HD CAP M4 X 6.0	<u>53</u> 49
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-	-	- 1	1		19653 19656		FEED CAM, POST FEED	4746
-	1	1	1		19370		RAM, AMP STYLE, SIDE FEED	4 4
1	1	1	1		79383		SCR, BHSC, RoHS (M8 X 25)	4 1
-	1	1	1		19645 19957		DISC, NUMBERED FA WIRE ADJUSTMENT	40
1	1	1	1		19644		RAM WASHER, PRECISION	38
1	1	1	1		19085		FA HEAD, ATLANTIC STYLE	<u>37</u> 35
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1	1	1	1				SPACER, CRIMPER	28
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1	1	1	1				SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT -	10
1	1	1	1				ANVIL, COMBINATION	8
1	1	1	1		0641		SPACER	7
1 1	1	1	 1		0468· 19757		DEPRESSOR SHEAR, REAR DEPRESSOR, SHEAR	<u>6</u> 5
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				снк <u>K.ZHANG</u>)	JUL 2018	Harrisburg, PA 17105-3608	
0 PI		CES UNLE E SPECIF ±-	IED:	apvd <u>K.ZHANG</u> product spe	j	JUL 2018	Ocean Side Feed	
	_C =	±- ±- ±-	·	- APPLICATION			Applicator -	
3 PL 4 PL	.C ::	±- ±-					SIZE CAGE CODE DRAWING NO RESTR	ICTED TO
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



MECHANICAL Post feed

AMP 4805 REV 31MAR2000

L 40mm STROKE MECHANICAL PRE FEED

40mm STROKE AIR FEED

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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D	IMENSIONS:	
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DOCUI THE (TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn M.ZHAO	12JUL2018				TE Connectivi	ity	
		снк К.ZHANG	12JUL2018	-			Harrisburg, F	PA 17105-360)8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	12JUL2018	NAME		Ocean	Side Fee	- d	
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7	2 PLC ±- 3 PLC ±-	- APPLICATION SPE	EC			1 1	-		
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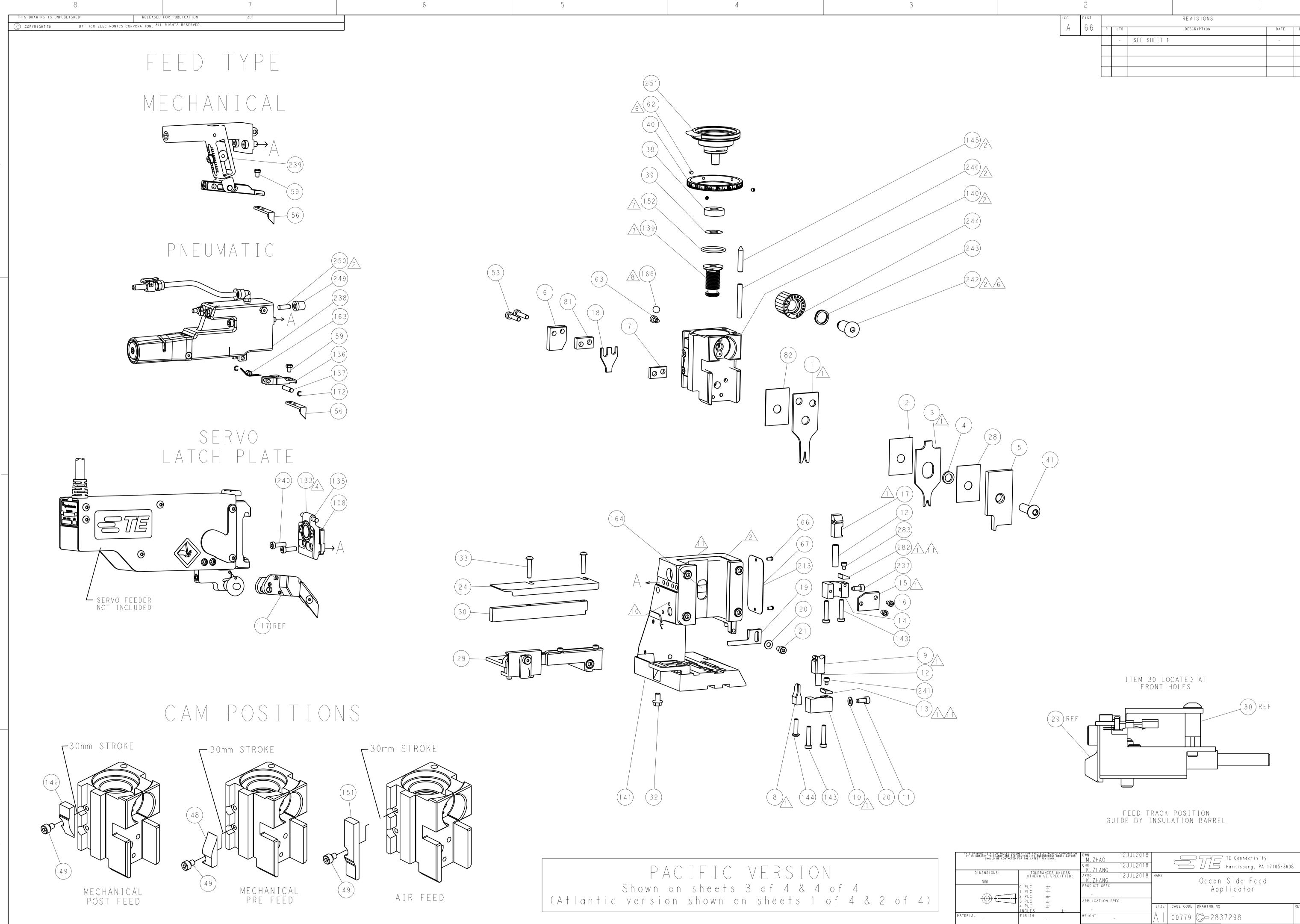
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	PACIFIC VERSION TERMINATOR	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE			APPLICA	TOR STYLE CON						
	INTERFACE ADAPTER					CONVERT TO PNEUMATIC FEED	2119950-1	1 3 3 8 6 8 5 - 1	PARI 5-18022-5	NUMBERS REQUI 2119641-2	2119799-1	2063440-1			
		2-2837298-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	E 2119951-1	-	8-2837298-5	1901094-3		2168400-6 (QUANTITY	2)		
						SMART APPLICATOR MECHANICAL FEED		- 1338685-1	8-2837298-4 5-18022-5	- 2119653-2	-			-	1
		2-2837298-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	E 2119951-1	-	8-2837298-5	1901094-3	_	2168400-6 (QUANTITY	2)	-	1
		2-2837298-5	A	FINE CRIMP HEIGHT ADJUST	SERVO	SMART APPLICATOR MECHANICAL FEED	2119949-1	1338685-1	8-2837298-4 5-18022-5	- 2119653-2	-	-		6 -	1
D		2 - 2837298 - 7	A	FINE CRIMP HEIGHT ADJUST	LATCH PLATE 4 NONE	PNEUMATIC FEED -	2119950-1	1338685-1	5-18022-5	2119641-2	- 2119799-1	2063440-1		-	-
U		7-2837298-7	A	CRIMP TOOLING KIT	-	_	-	-	-	-	-	-		-	-
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	APPLICATOR													-	-
	CRIMPSIZEWIRE1.57 mm													_	REF
	INSUL 2.29 mm [Applicator instru													-	- 1
	APPLICATOR INSTRU 408-10389													-	- 1
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	TERMINAL DATA: TE	TERMINAL	TE	CRIMP SPECIFICATION										-	-
	TERMINAL NAME: CC	NTACT, NON-BI	[FURBICATE	ED CRIMP TWIN LEAF										-	
	WIRE STRIP LENG 3.18-3.96 mm [.12515			SULATION DIAMETER RANGE 6 mm [.049085 IN]										-	-
	TERMINAL APPLICATION	114-9004	-	-										_	-
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	531478-1	531478-4	5-531478-											-	1
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		CRIMP HEIGHT nm [INCH]		CRIMP HEIGHT 9 REFERENCE SETTING										6 -	3
	18 AWG 1	nm LINCHJ .17+/-0.05 [.046		REFERENCE SETTING										-	-
		.02+/-0.05 [.040).94+/-0.05 [.037		7.5										-	-
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	A RECOMMENDED) SPARE PARTS							AUSE DAMA					-	
В	2 grease bear													-	1
	3. LUBRICATE D Sheet Suppl	AILY PER THE A IED WITH THE A	PPLICATOR 1 PPLICATOR.	INSTRUCTION										-	2
	ASSEMBLY	. SEE BELOW FO	R PART NUME	RED INTO BLANK MEMORY CHIP A BER:										-	1
	PNEUMATI		MART APPLIC	ICATOR" CONVERSION: 8-2837298 CATOR" CONVERSION: 8-2837298 HT ADJUST": 8-2837298	3 - 4									-	2
	5. ADJUSTMENT APPLICATOR	OF THE STRIPPE Between bench	R MAY BE RE AND IFADMAH	EQUIRED WHEN MOVING THE (ER APPLICATIONS.										-	1
	6 APPLY PART	NUMBER 1-23419	-5 LOCTITE	TO THREADS OF ITEM 62.											2
	\land			TO THREADS OF ITEM 242. N ITEMS 139 & 152.											
	A MAGNET MUST	BE ORIENTED C		N ORDER TO PROPERLY											
	ACTUATE THE		TTING WAS	THE SETTING USED WHEN THE										_	
	APPLICATOR NECESSARY W	WAS QUALIFIED . HEN RUNNING AP	AT THE FACT Plicator in	THE SETTING USED WHEN THE FORY. ADJUSTMENT MAY BE N THE FIELD.							, SKT HD CAP				
		CAM STORAGE LO NAL INFORMATIO		ER TO INSTRUCTION SHEET					1 1 1 2	2119782-1 FIN		282 D ASM, PACIFIC STYLE 251			
A	TO CONVERT	THE APPLICATOR	TO A NON-O	CARRIER CUTTING STYLE, CATION ON BACK SIDE N SHEET FOR ADDITIONAL				- 77 - 27 -	- <u>1</u> - <u>2</u> 25 - 22 - 21 P		<u>h rod, air fe</u> DESC	EED 250 RIPTION ITEM NO		<u> </u>	1 - 2
	OF THE HOUS INFORMATION	ING. REFER TO	INSTRUCTION	N SHEET FOR ADDITIONAL						-	0		THI IT	IS DRAWING IS A CONTROLLE T IS SUBJECT TO CHANGE AN SHOULD BE CON	D DOCUMENT ID THE CONT FACTED FOR
	12. UNLESS SPE Document 1		SE TORQUE \	ALUES SHALL BE USED PER					$PA \cap II$	FIC VE	RSIO			DIMENSIONS: MM	
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	l					- SEE S	HEET 1	-	-	-
-	-	-	- 1	1	- 1	1803259-1 1-22279-3	BUSHING, FLANGED SPRING, COMPRESSION			249 246
-	-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJU			244
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	-	1	1	1	1	7 - 1 8 0 2 3 - 7	SCR, SKT HD CAP M3 X 4.0	4.0		241
-	-	-	2	-	- 1	2168400-6 2119580-1	SHCS, LOW HEAD, ROHS, M5 X MECHANICAL FEED ASSEMBLY	16		240 239
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-	-	-	1	- 2	-	1901094-3 21045-3	SPACER, FEEDER RING, RETAIN, EXTERN, 3/16	CRESCE	NIT [.]	198
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6	_	3	3	3	3	2119793-1 992763-5	LIMITER, ADJUSTMENT BOLT SCR, SET, SOC, CONE PNT, M3	x 4.0		62
	-	-	-	1	1	5-18022-5 1338685-1	SCR, HEX HD CAP, M4 X 6.0 PAWL, FEED		•	59 56
_	-	2	2	2	2		SCR, SKT HD CAP, Rohs, M4 X		•	53
-	-	-	-	1	2	18023-9 2119652-1	SCR, SKT HD CAP M4 X 6.0 FEED CAM, PRE FEED		•	49 48
-	-	1	1	1	1	2079383-7	SCR, BHSC, Rohs (M8 X 25)			41
_	-	1	1	1	1		DISC, NUMBERED FA WIRE ADJU APPLICATOR SHIM PACK	STMENT		40
-	_	1	1	1	1	2119644-1	RAM WASHER, PRECISION			38
-	-	2	2	2	2		SCR, BHSC, RoHS (M4 X 20) HEX HEAD, FLANGED, M5 x 8mm	LONG		33 32
-	-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE		•	30
-	-	1	1	1	1		ASSEMBLY, STRIP GUIDE SPACER, CRIMPER			29 28
-	-	1	1	1	1	1320928-2	STRIP GUIDE	Q ^		24
-	-	1	1	1	1 2		SCR, SKT HD CAP, Rohs, M4 X WASHER, FLAT, REG M4	0.U		21 20
-		1	1	1	1	1-2119533-2	STRIPPER, SIDE FEED		· ·	19 18
	-	1	1	1	1	690463-1	HOLD DOWN, TERMINAL FLOATING SHEAR, REAR			17
	-	2	2	2	2		SCR, SKT HD CAP, R∘HS, M3 X PLATE,REAR SHEAR	6		16 15
	_	1	1	1	1	2119862-1	SHEAR HOLDER, REAR		•	14
1	-	1	1	1	1		INSERT, SHEAR SPRING, COMPRESSION			13
	-	1	1	1	1	1 - 356885 - 5	STOP, SHEAR		•	1 1
$\begin{pmatrix} 1 \\ \end{pmatrix}$	-	1	1	1	1		SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT -		•	10
	1	1	1	1	1	8-1633918-2	ANVIL, COMBINATION		•	8
-	-	1	1	1 1	1	240641-5 690468-1	SPACER DEPRESSOR SHEAR, REAR			7 6
-	-	1	1	1	1	2119757-4	DEPRESSOR, SHEAR		· ·	5
	-	1	1	1	1	238011-8 1803453-3	BLOCK, CRIMPER SPACER CRIMPER, INSULATION O		•	4 3
	-	1	1	1	1	455888-1	SPACER, CRIMPER			2
$\angle 1 $	 _ 7 7	- 27	- 25	- 2 2	- 21	1-456403-3 PART NO	CRIMPER, WIRE PREMIUM DESCRIPTION			ITEM
RAWING IS A SUBJECT TO SHOUL	CONTROLLED CHANGE AND D BE CONTAG				PORATION DV		DESCRIFFION			NO
DIMENSIO			TOLERAN	CES UNLE SPECIF	CH		NAME	17105-3608		
mm .		0 PI	_C :	E SPECIF ±- ±-		K.ZHANG RODUCT SPEC	Ocean Side Feed Applicator			
\bigcirc		2 PI 3 PI 4 PI	_C =	±- ±- ±-	AF	- PPLICATION SPEC	SIZE CAGE CODE DRAWING NO		RESTR	CTED TO
		ANGI	ES	±	-	-				
-		FIN	I S H -	-		ustomer Accessible P	$A \mid 00779 \bigcirc 2837298$	- OF		- Ξ V _ Λ

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION



AMP 4805 REV 31MAR2000

	2							
LOC	DIST				REVISIONS			
A	66	Р	LTR		DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1		-	-	-

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGREENING ORGANIZATION TED FOR THE LATEST REVISION.			dwn <u>M.ZHAO</u> снк K.ZHANG	12JUL2018 TE Connectivity 12JUL2018 Harrisburg, PA 17105-3608								
	TOLERANCES OTHERWISE SP 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	UNLESS ECIFIED:	APVD K.ZHANG PRODUCT SPEC - APPLICATION SP	12JUL2018	NAME			Side F plicato -				
]	4 PLC ±-	+-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO	
	FINISH -		WEIGHT -		A I	00779	C-283	37298			-	
	-		Customer A	ccessible Pi	roduct	ion Draw	ing	scale 1:2	SHEET	4 OF	4 REV A	
			She	ETS 1 &	2 AF	RE NOT	REQUIE	RED FOR	P A C I	FIC	VERSION	