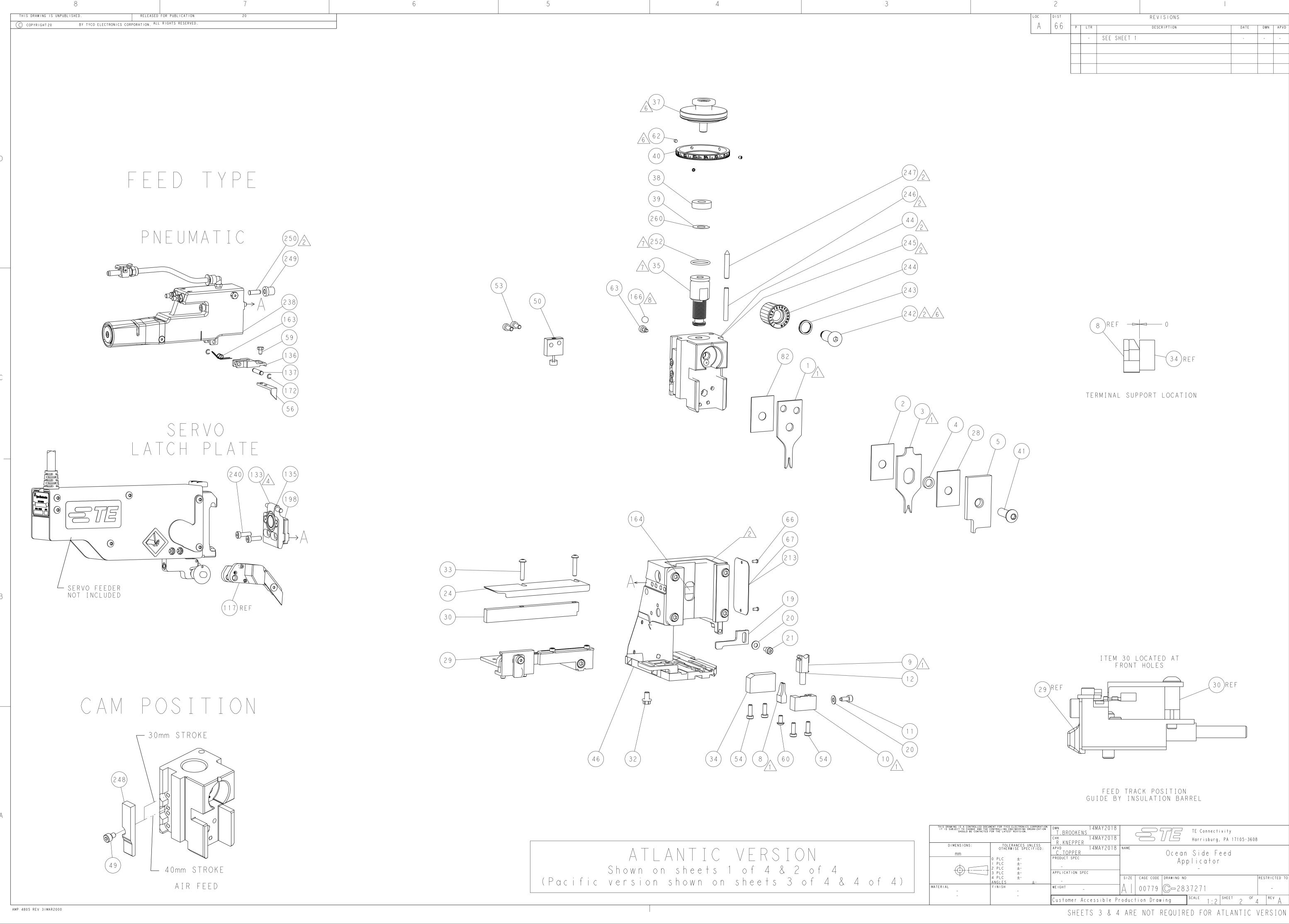
	THIS DRAWING IS UNPUBLISHED.	RELEAS	ED FOR PUBLICATION	7 20		6		5			4		3	
	C COPYRIGHT 20 BY TYCO EL ATLANTIC VERSION TERMINATOR	PART	REVISION	DESCRIPTION	FEED TYPE				APPLIC	CATOR STYLE CON	VERSION CHAR	?Т		
	INTERFACE ADAPTER	N U M B E R				CONVERT -	ТО	_	_	P A R T -	NUMBERS REQU	JIRED -	-	
		2837271-2	A	FINE CRIMP HEIGHT AD	JUST PNEUMATIC	SERVO LATCH Smart appl		2119951-1 2161326-1		8 - 2837271 - 5 8 - 2837271 - 4	1901094-3		2168400-6 (QUANT -	ITY 2)
		2837271-5	A	FINE CRIMP HEIGHT AD	JUST LATCH PLATE 4	- PNEUMATIC	FEED	- 2119950-1	- 1338685-1	- 5 - 18022 - 5	- 2119641-1	- 2119799-1	- 2063440-1	
		2837271-6	A	NON-CRIMP HEIGHT AD.	UST ALATCH PLATE			-			-			
D		2837271-7 7-2837271-	A 7 A	FINE CRIMP HEIGHT AD CRIMP TOOLING KIT		-		-	-	-	-	-	-	
	APPLICATOR CRIMP SIZE WIRE 1.40 mm [.05 INSUL 2.29 mm [.09 APPLICATOR INSTRUCT 408-10389 TERMINAL DATA: TE TERMINAL NAME: REC	TYPE 53 F 03 O TIONS		CRIMP SPECIFICATION , P.C. CONTACT										
С	WIRE STRIP LENGTH 3.56-3.90 mm [.140154 TERMINAL APPLICATION SPECIFICATION TERMINALS APPLI TE TERMINAL T 350221-1 WIRE SIZE CR mm 26 AWG 0.7	IN] 114-1008 - ED E TERMINAL I MP HE IGH I NCH] 74+/-0.05 [.02	TERMINAL INS Ø0.81-1.4 - - TE TERMIN TE TERMIN	SULATION DIAMETER RANGE 45 mm [.032057 IN] - - AL TE TERMINAL CRIMP HEIGHT 9 REFERENCE SETTING 4.9										
B	Image: Construct of the system Image: Construct of the system	SURFACES LI Y PER THE AP WITH THE AP CIFIC DATA T BELOW FOR PA EED WITH "SM WITH "FINE C WITH "NON-CR THE STRIPPER WEEN BENCH A BER 1-23419- MBER 2-23419 PLY PART NUM , GROOVE AND , GROOVE AND , GROOVE AND 66 MUST BE C UNTER. EFERENCE SET QUALIFIED A RUNNING APP NOT COMPATI R DOES NOT C G A NON CRIM ITEM 260 TO	GHTLY PLICATOR IN PLICATOR. TO BE ENTERE RT NUMBER: ART APPLICA RIMP HEIGHT IMP HEIGHT IMP HEIGHT MAY BE REQ ND LEADMAKE 5 LOCTITE T -6 LOCTITE T -6 LOCTITE T -6 LOCTITE T BER 1-23419 O O-RING ON ORIENTED COR TING WAS TH T THE FACTO LICATOR IN EBLE WITH ME CUT CARRIER ACHIEVE A	ED INTO BLANK MEMORY CHI TOR" CONVERSION: 8-283 ADJUST": 8-283 UIRED WHEN MOVING THE R APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. -5 LOCTITE TO THREADS C ITEMS 35 & 252. RECTLY IN ORDER TO PROF HE SETTING USED WHEN THE RY. ADJUSTMENT MAY BE THE FIELD. CCHANICAL FEED. STRIP. DJUST APPLICATOR (-6) NOMINAL SHIM HEIGHT OF	7271-4 7271-5 7271-6 F ITEM 37. PERLY			LAR BEL	INSTALLA Gest wir Ow minim	ATION, SET Resizese Jum Requir Damage to	TTING. U Ed crimp	SE OF S HEIGHT	ETTINGS	
	DOCUMENT 101-		LIVINGUE VA	LUES SHALL BE USED PER				(Pa		ATLAN nown on sh ersion sho	eets 1 o	f 4 & 2		4)

AMP 4805 REV 31MAR2000

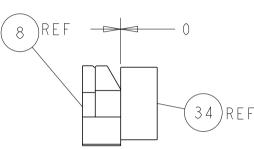
		2											
SET UP GAUGE 2119599-1	LOC	dist 66		REVISIONS									
2119599-1	A	00	P	LTR		DESCRIPTION		DATE	DWN	APVD			
				А	RELEASED			06JUN2018	ΤВ	СТ			

	-	- 1	1	- 1	-	2119957-2	APPLICATOR SHIM PACK	260
-	-		-			<u>8 - 2 1 0 8 4 - 0</u> 2 1 1 9 6 4 0 - 1	O-RING, .676 ID, .070 DIA. MAT.	252
+	-	-	_	_			PUSH ROD, AIR FEED	250
	_	_	_	_	1		FEED CAM, AIR FEED	248
+	_	1	_	1	1	2119641-1	DETENT PIN	240
-	_	1	_	1	1	1 - 22279 - 3	SPRING, COMPRESSION	241
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	_	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
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_		1	1	1	1			243
_	-					2119083-1	RETAINER, INSULATION DIAL	
_	-	-	2	2	1	2168400-6	SHCS, LOW HEAD, ROHS, M5 X 16	240
_	-	-	-	-		2063440-1	AIR FEED MODULE	238
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	-	-	-	-	1	1338685-1	PAWL, FEED .	56
	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
	-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, Rohs, M4 X 10	53
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	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
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$\overline{1}$	1	1	1	1	1	2-1803703-6	ANVIL, COMBINATION	8
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	-	-	_	-	-	-		6
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	-	1	1	1	1	7 - 2 3 8 0 1 1 - 1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	2 - 1 8 0 3 3 6 5 - 4	CRIMPER, INSULATION O	3
	-	1	1	1	1	455888-5	SPACER, CRIMPER	2
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SUBJECT TO C	CHANGE AND D BE CONTAC	THE CONTROL THE CONTROL TED FOR THE	LING ENGINE	TRONICS CORF ERING ORGANI ISION.	L	DWN 14MAY2018 T.BROOKENS	TE Connectivity	
DIMENSIO	NS:		TOLERAN	CES UNLE E SPECIF		снк 14МАУ2018 R. KNEPPER 14МАУ2018	Harrisburg, PA 17105-3608	
mm					Ļ	APVD 14MAY2018 C.TOPPER	_ Ocean Side Feed	
			LC =	±- ±-		PRODUCT SPEC	Applicator	
\checkmark		- 2 PI 3 PI		±- ±- ±-	-	APPLICATION SPEC		DIATEN TO
\bigoplus		1 0		<u>.</u>			SIZE CAGE CODE DRAWING NO REST	RICTED TO
\bigoplus		4 PI ANGI FIN	LES	<u>±</u> ·		- WEIGHT	$A \mid 00779 \bigcirc -2837271$	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



	2			1			
LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
	1		-	SEE SHEET 1	-	-	-





DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN T.BROOKENS	14MAY2018			775	TE Connecti	,		
		снк R.KNEPPER	14MAY2018				Harrisburg,	PA 171	05-3608	
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD C.TOPPER	14MAY2018	NAME		Ocean	Side Fe	eed		
_	0 PLC ±- 1 PLC ±-	PRODUCT SPEC		Applicator						
	2 PLC ±- 3 PLC ±- 4 PLC ±-	APPLICATION SPEC		0.175			-			2507240752 70
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH -	WEIGHT _		AI	00779	C-283	37271			-
	-	Customer Acc	essible Pr	oduci	ion Draw	ing	scale 1:2	SHEET	2 ^{of} 4	REV A
		SHEET	S 3 & 4	A R F	- NOT F	REQUIRE	D FOR A	TI AN'	TIC V	VERSION

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THIS DRAWING IS UNPUBLISHED. C COPYRIGHT 20 BY TYCO PACIFIC VERSION	ELECTRONICS CORPORATION. AL	FOR PUBLICATION	20				APPLICA	TOR STYLE CON	NVERSION CHART		
TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQUIRE)	
					_	-	-	_	_	_	_
	2 - 2837271 - 2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2837271-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2837271-4	-	-	-
	2 - 2837271 - 5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4		-	-	- E 10000 E	-	-	-
	2 - 2837271 - 7	Α	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	- 2119950-1	- 1338685-1	- 5 - 18022 - 5	- 2119641-2 21	- 19799-1	- 2063440-1
	7 - 2837271 - 7		CRIMP TOOLING KIT	-		-	-	_	-	-	
350221-1 WIRE SIZE ♥ T C m 26 AWG 0	TYPE 0551 F 0903 O CTIONS Image: Comparison of the second seco	. 0 9 3 D I A TERMINAL IN Ø0.81-1.4 - - TE TERMIN	CRIMP SPECIFICATION , P.C. CONTACT SULATION DIAMETER RANGE 45 mm [.032057 IN] - AL TE TERMINAL CRIMP HEIGHT REFERENCE SETTING 4.9 4.9								
APPLICATOR S ASSEMBLY. PNEUMATIC SERVO FEE 5. ADJUSTMENT O APPLICATOR B	ING SURFACES LA ILY PER THE AP ED WITH THE AP SPECIFIC DATA SEE BELOW FOR FEED WITH "SM D WITH "FINE C OF THE STRIPPER ETWEEN BENCH A NUMBER 1-23419- UMBER 2-23419- UMBER 2-23419- ADS, GROOVE AND BE ORIENTED CO COUNTER. FREFERENCE SET AS QUALIFIED A EN RUNNING APP FCH NOT COMPATA ATOR DOES NOT CO IFIED OTHERWIS	PPLICATOR I PPLICATOR. TO BE ENTER PART NUME MART APPLIC RIMP HEIGH MAY BE RE ND LEADMAK -5 LOCTITE 6 LOCTITE D O-RING ON ORRECTLY IN TTING WAS T THE FACT PLICATOR IN IBLE WITH M CUT CARRIER	RED INTO BLANK MEMORY CHIP AT DER: ATOR" CONVERSION: 8-2837271- IT ADJUST": 8-2837271- CQUIRED WHEN MOVING THE DER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. N ITEMS 139 & 152. N ORDER TO PROPERLY THE SETTING USED WHEN THE ORY. ADJUSTMENT MAY BE I THE FIELD. MECHANICAL FEED.				largest Below M	ALLATION WIRE SI 1INIMUM R	ZE SETTING.	. USE IMP HE	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
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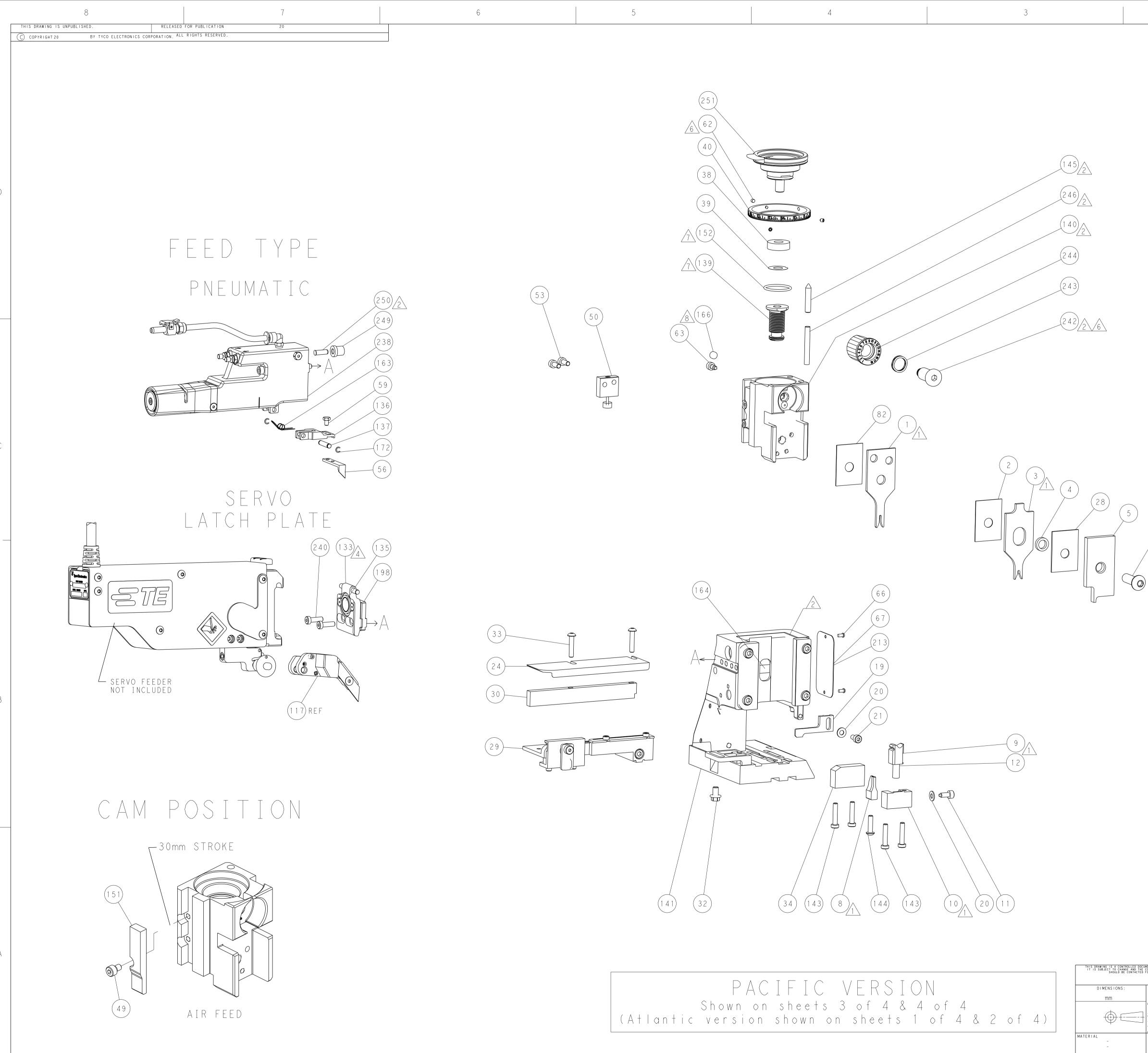
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Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

		2												
T UP GAUGE 2119599-1	LOC	DIST		REVISIONS										
2119599-1	A	66	Р	LTR		DESCRIPTION	DATE	DWN	APVD					
				-	SEE SHEET 1		-	-	-					
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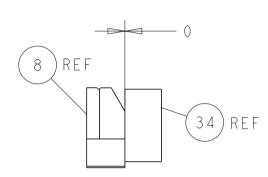
	-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYL	e [:] 25
	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	. 25
	-	_	-	1	1803259-1	BUSHING, FLANGED	. 24
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	_	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	24
		1	1	1			
	-				2079764-1	WASHER, WAVE SPRING, CREST-TO-CRES	
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	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	16
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	-	2	2	2	1 - 2 1 6 8 0 8 3 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	. 53
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	-				2119957-1	APPLICATOR SHIM PACK	. 39
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	-	1	1	1	7 - 1 7 5 2 3 5 6 - 7	SUPPORT, TERMINAL	. 34
	_	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33
	_	1	1	1			32
	_			-	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	
	-	1	1	1	1320908-6	SPACER, STRIP GUIDE	. 30
	-	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	. 29
	-	1	1	1	1 - 455888 - 0	SPACER, CRIMPER	· 28
	_	1	1	1	1 3 2 0 9 2 8 - 2	STRIP GUIDE	· 24
	_	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
		-		~			
	-	2	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	· 20
	-	1	1	1	2119533-1	STRIPPER, SIDE FEED	· 19
	-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1 - 356885 - 4	STOP, SHEAR	· 1 1
\bigwedge_1	_	1	1	1	2119805-1	SHEAR HOLDER, FRONT	· 1 C
	_	1	1	1	1803095-1	FLOATING SHEAR, FRONT -	. 9
$\langle \downarrow \rangle$	1	1	1	1			
1					2-1803703-6	ANVIL, COMBINATION	8
	-	-	-	-	-	-	/
	-	-	-	-	-	-	. 6
	_	1	1	1	1-2119757-8	DEPRESSOR, SHEAR	. 5
	_	1	1	1	7 - 238011 - 1	BLOCK, CRIMPER SPACER	· 4
\wedge	1	1	1	1			
$\angle 1 $	I			 	2-1803365-4	CRIMPER, INSULATION O	· <u>3</u>
^	-				455888-5	SPACER, CRIMPER	· 2
1	1	1	1	1	456402-1	CRIMPER, WIRE PREMIUM	. 1
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	- / /	- 2	- 25	- 22	PART NO	DESCRIPTION	NO
AWING IS A CONTROLLED SUBJECT TO CHANGE AND SHOULD BE CONTAG	DOCUMENT FO THE CONTROL TED FOR THE	R TYCO ELECT LING ENGINEE LATEST REV	RONICS CORP RING ORGANI ISION.	ORATION D	WN 14MAY2018 T BROOKENS	TE Connectivity	<u> </u>
	. 30 (NE	nL ¥ I			T.BROOKENS HK 14MAY2018		
DIMENSIONS:		TOLERAN	CES UNLE:	SS A	R.KNEPPER PVD 14MAY2018	NAME	
mm					C.TOPPER	_ Ocean Side Feed	
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4			_ 		-		
	- 2 PL 3 PL		L-	A	PPLICATION SPEC		
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	3 PL	.C ± .C ± .ES	E-		PPLICATION SPEC _ EIGHT _		ESTRICTED -
	3 PL 4 PL ANGL	.C ± .C ± .ES	E-	W	-	A 00779 C-2837271	ESTRICTED - REV A

SCALE 1:2 SHEET 3 OF 4 REV A Customer Accessible Production Drawing SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION



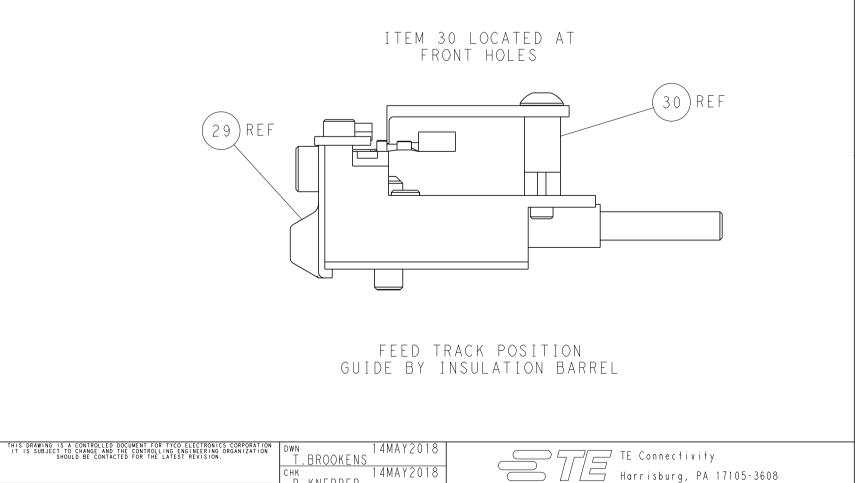
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			-	SEE SHEET 1	-	-	-
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		ICHK IAMAYZUIE I R.KNEPPER	5			Harrisburg	, PA 171	05-3608	3
TOLEF OTHERW	ANCES UNLESS	APVD 14MAY2018 C.TOPPER	3 NAME		Ocean	Side F	eed		
) PLC I PLC 2 PLC	±- ±- ±-	PRODUCT SPEC				licator -			
3 PLC 4 PLC A <u>NGLES</u> FINISH	±- ±- 	APPLICATION SPEC 	S I ZE	cage code 00779	drawing no	271			RESTRICTED TO
	-	Customer Accessible	Produc	tion Draw	ing sc	ale 1:2	SHEET	4 ^{OF}	A REV A
		SHEETS 1 &	2 A F	re not	REQUIRE	ed for	PACI	FIC	VERSION