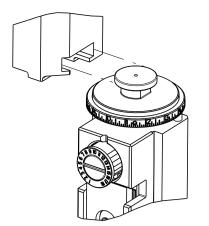
	THIS DRAWING IS UNPUBLIS	8 Hed.	RELEASED FOR PUBLICATION	7 20			6		
	C COPYRIGHT 20 PART		NICS CORPORATION. ALL RIGHTS RESERVED.				ATLANTIC VERSIO INTERFACE		TOR
	N U M B E R	REVISION			FEED TYPE	_			
	2837262-1 2837262-2	A	FINE CRIMP HEIGHT ADJU FINE CRIMP HEIGHT ADJU		ECHANICAL PNEUMATIC				
	5-2837262-1	А	SEAL STRIPPER CRIMPE TERMINATING UNIT		ECHANICAL				
	5-2837262-2	А	SEAL STRIPPER CRIMPE TERMINATING UNIT		PNEUMATIC				
	7 - 2837131 - 1	А	MECHANICAL AND CRIMP TOOLING KIT	M	ECHANICAL				
D	7 - 2837131 - 2 7 - 2837262 - 7	A	PNEUMATIC AND CRIMP TOOLING KIT CRIMP TOOLING KIT		PNEUMATIC	_			
	CRIMP WIRE 1.27 r		TYPE F F						
С	TERMINAL DATA TERMINAL NAME WIRE STRIP 2.38-3.14 mm [.0 TERMINAL APPLICATION SPECIFICATION TERMINALS TE TERMINAL 3311101-1	E: TERMI LENGTH 194124 IN N APPLIED WURTH	NAL TERMINAL INSULAT Ø1.00-2.10 mm ONE - -	[.03908.	TER RANGE				
	SIZE	= [	INCH]		HT 4 SETTING				
	20 AWG 22 AWG	0.70+/	-0.05     [.032+/002]       -0.05     [.028+/002]	5.8					
	24 AWG	0.64+/	-0.05 [.025+/002]	7.0					
									VARN NIN,
								S E S F	
	RECOMM	ENDED SPA	re parts						
	REFER STORAGE	TO SUPPLI E OF APPLI	ED INSTRUCTION SHEET FOR CATOR.	CLEANING	, LUBRICATION	N AND		ГГ	ROPE
В			ER 2-23419-6 LOCTITE TO T ER 1-23419-5 LOCTITE TO T						
	A CRIMP	HEIGHT RE	FERENCE SETTING WAS THE S	Setting u	SED WHEN THE				
	NECESSA	ARY WHEN F	QUALIFIED AT THE FACTORY. RUNNING APPLICATOR IN THE	ADJUSIM FIELD.	ENI MAY BE				
			ANT IS RECOMMENDED. ) otherwise torque values	SHALL R	F LISED PER				
		NT, 101-35		onnee b					
	-								
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AMP 4805 REV 31MAR2000

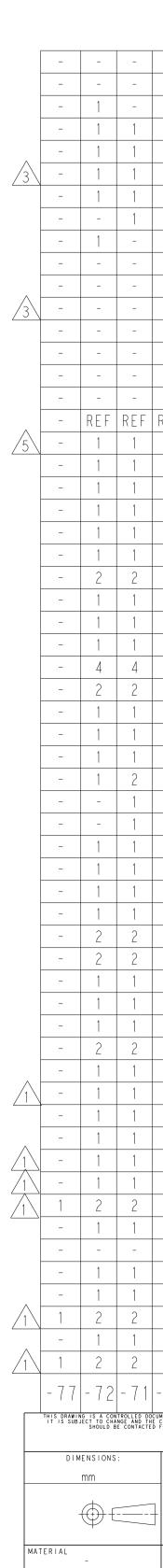


3

4

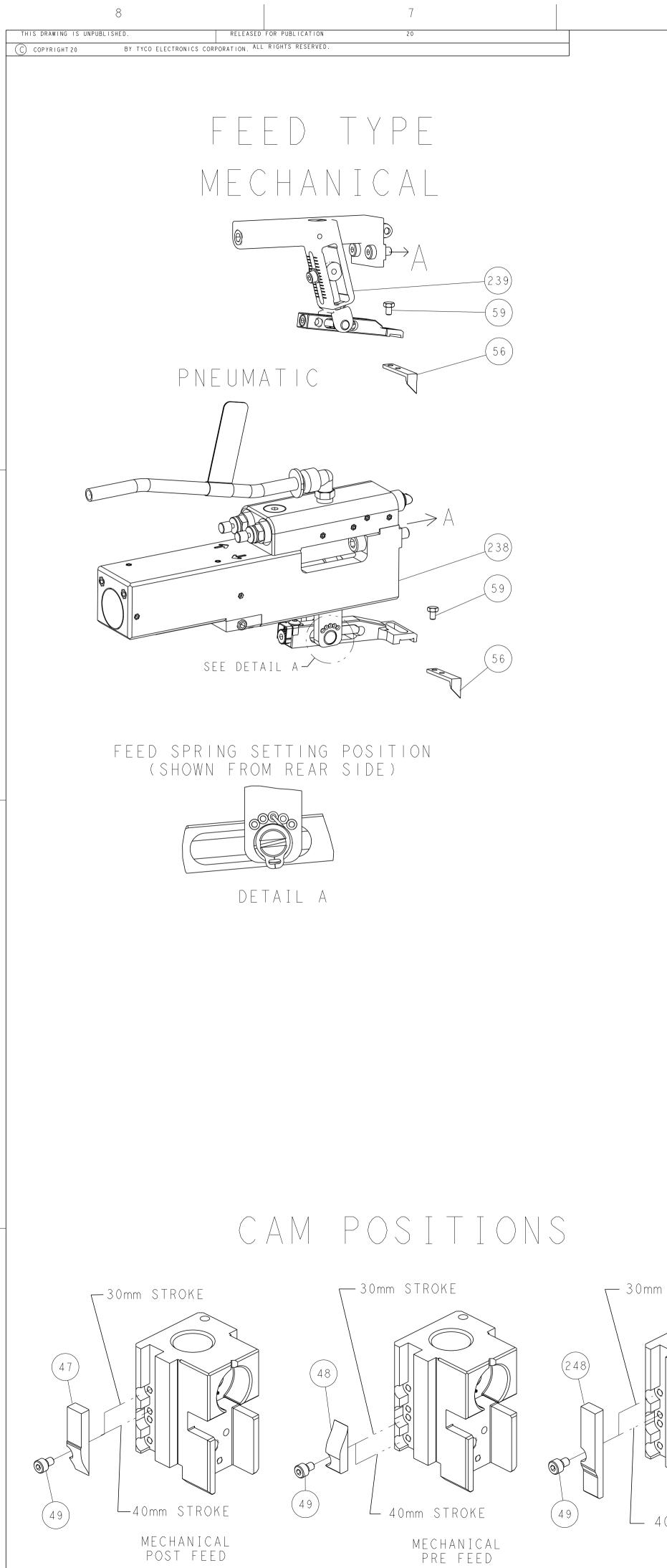
RNING INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE FING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE FINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PER SETUP AND ADJUSTMENTS.

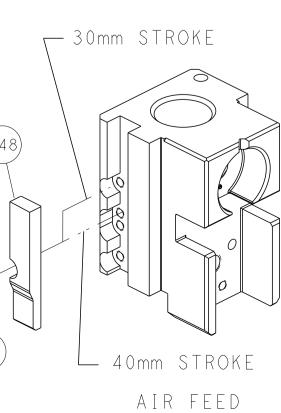
> ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)



SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

1       -       -       -       2-83383-1       APP_1CATGA_BASIC_ACSEVEX_SFE       292         1       -       -       2-18582-5       COM_SHACL_TASU_ATION ADJUSTMENT       2/44         1       1       -       2-18582-5       COM_SHACL_TASU_ATION ADJUSTMENT       2/44         1       1       -       2-18582-5       COM_SHACL_TASU_ATION ADJUSTMENT       2/44         1       1       -       2-18582-5       COM_SHALL_TASU_ATION ADJUSTMENT       2/45         1       1       -       2-18583-5       SERTHER_CALL_ALTON ADJUSTMENT       2/45         1       -       -       2-18583-5       SERTHER_CALL_ALTON ADJUSTMENT       2/38         1       -       -       -       -       2/353-5       SERTHER_CALL_ALTON ADJUSTMENT       2/38         1       -       -       -       2/353-5       SERTHER_CALL_ALTON ADJUSTMENT       3/38				I						
Image: 1         -         2:1:06-1-1         FED: CAH. ARE FED:         2:44           Image: 1         1         2:1:062-5         CAR. SMAL, TVR.LATION ADUSTINE         2:42           Image: 1         1         2:0:063-1         RE:ACKS, TVR.LATION ADUSTINE         2:42           Image: 1         1         2:0:063-1         RE:ACKS, TVR.LATION ADUSTINE         2:42           Image: 1         1         2:0:063-1         RE:ACKS, TVR.LATION DIAL         2:42           Image: 1         1         2:0:063-1         RE:ACKS, TVR.LATION DIAL         2:42           Image: 1         1         2:0:0:0:0:0:0:0:0:0:0:0:0:0:0:0:0:0:0:0		1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293		
1         1         1         2 1 2 1 9082 5         CAV. SHALL, INSULATION ADUSTS' MI         24.2           1         1         2 1 9082-1         265 CAV. CAVE SYNCH, CEDIT-10 (EDIT)         24.2           1         1         2 1 9082-1         265 CAVES, INSULATION D/2L         24.2           1         1         2 1 9082-1         265 CAVES, INSULATION D/2L         24.2           1         1         2 1 9082-1         265 CAVES, INSULATION D/2L         23.3           1         -         1         2 1 9082-1         265 CAVES, INSULATION D/2L         23.3           1         -         -         2 2044940 1         XIR (TO NODULE         23.8           1         - <td></td> <td>1</td> <td>1</td> <td>-</td> <td>-</td> <td></td> <td></td> <td></td> <td></td>		1	1	-	-					
I       I       2007074-1       ASMER, ANS. SPRING. (BET-TG-CVEST 243)         I       I       -       20023-7       SEE, SCH LE, ANS. SPRING. (BET-TG-CVEST 243)         I       I       -       -       20023-7       SEE, SCH LE, ANS. SPRING. (BET-TG-CVEST 243)         I       -       -       20023-7       SEE, SCH LE, ANS. SPRING. (BET-TG-CVEST 243)         I       -       -       20023-7       SEE, SCH LE, DMOULE       233         I       -       -       20023-7       SEE, NES, SEE, SEE, SEE, SEE, SEE, SEE,		1	-	1	- 1					
1       1       1       21.9283-1       22.71       22.1         1       1       1       21.9283-1       22.1       23.8         1       1       21.9283-1       FICLANICAL FIED ASSEMPTY       23.8         1       -       284484-0       1       RETED ASSEMPTY       23.8         1       -       -       284484-0       1       RETED ASSEMPTY       23.8         1       -       -       284484-0       1       RETED ASSEMPTY       23.8         1       -       -       10.10523-0       NUT, NEX, REG, FOID, NEX, S.3.       13.1         1       -       -       10.10523-0       NUT, NEX, REG, FOID, DOCH       13.6         1       -       -       10.10523-0       CUDE TIN, IO, DOCH       17.6         1       -       10.122855-1       ASSE, LORE VC       9.9       9         1       1       12.122855-1       ASSE, LORE VC       9.9         1       1       28.86       STACE, CTIPER       8.2         1       1       28.86       STACE, CTIPER       8.2         1       1       28.86       STACE, CTIPER       8.2         1       1 <t< td=""><td></td><td>1</td><td> 1</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></t<>		1	 1	1	1					
1       1       1       1       1       2-14233       SCS_SKT_HD_CAP_MAIX_4_C       2.43         1       1       2-284/940-1       418 F1FD_MODULE       2.38         1       1       2-284/940-1       418 F1FD_MODULE       2.38         1       1       2-1521803-0       81ALPPLE, SCD_FLED_SCEN, V3       181         1       1       1-152234-0       STALPPLE, SCD_FLED_SCEN, V3       187         1       1       -1521803-0       STALPPLE, MCD_PDCN       177         1       1       -993111-1       PLK, MCD_DDCN       177         1       1       -99311-1       PLK, MCD_DDCN       176         1       1       -10180-2       GUEE F14.60004N       174         1       1       1219351       ASSN, UBDICALON, SUDE FCD       173         1       1       284408-1       SCRN, LOCKINS       1000       173         1       1       28658-6       SACEN, CRIVE, MACKINS       199         1       1       28658-6       SACEN, CRIVE, RANSE       71         1       1       21286378-1       SCRN, PANK, RENKS, SCR       182         1       1       1386863-1       PALCEN, RASK, MA S.C.Z.LIBB		1	 1	1	1					
-         1         -         1         -         1         -         2339           -         -         28440+1         XE         FEED MODE         2339           1         -         -         28440+1         XE         FEED MODE         2339           1         -         -         1531603+0         VIT, 4EX, REG, Re45, M3.5         161           1         -         -         1531603+2         STREPTER MS.3.0.X.20.0         177           1         -         -         153233+3         GUIDE FIN, HOLDOWN         176           1         -         -         1531663+2         GUIDE FIN, HOLDOWN         176           1         -         -         1531663+2         GUIDE FIN, HOLDOWN         176           1         1         -         1531663+2         GUIDE, MANTICL         164         98           1         1         1219455+1         ASSY, LOCAING         99         11         1         284002+1         2557, LOCAING         91           1         1         284002+1         7857, LOCAING         91         93           1         1         284002+1         7857, MAX         91         91         91 <td></td> <td>1</td> <td> _ 1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>		1	 _ 1	1	1					
1       1       1       1       28442(3-1       ALR T2CE XCOLL       238         1       1       -       1       41722333-5       SIR 22ER, SIDE 2ED       182         1       -       1       1       -       1       180         1       -       1       1       238       SIR 22ER, SIDE 26D       183         1       -       1       1       -       935711-1       FIN, SICTO SPIRE 3.0 X 20 C       177         1       1       -       932573-3       SICTO FIN, HOLDOWA       177       175         1       1       -       1931680-2       SICTO FIN, HOLDOWA       172       176         1       1       28445081       SSETV, LOCKINS       98       1151       114       128445081       SSETV, LOCKINS       98         1       1       128445081       SSETV, LOCKINS       98       1151       111       128360-5       SSETV, LOCKINS       98         1       1       1283460-1       PSC, LOCKINS       98       1151       111       128360-25       SSETV, LOCKINS       98         1       1       1284683-3       SCENTHO CAPACHAGE       71       17         1	+	-	 _ 1	-	1					
1       -       -       -       1.4.1.122335.3       STR124ER, SIDE FEED       1.82         1       -       -       1.5018350-C       LLT, 4EX, RES, Rohs, MS.3       1.81         1       -       -       933.11-T       F.N. SLOTED SFRING 3.C X 20.0       1.76         1       -       -       933.2280-0       SR1K 45, C027762830-4       1.77         1       -       -       1.752335.4       SLL35.FIL, HD.DDOWN       1.76         1       -       -       1.752335.4       SLL35.FIL, HD.DDOWN       1.76         1       -       -       1.75235.4       SLL35.FIL, HD.DDOWN       1.74       7.6         1       1       1.2244305-1       FXR.N.LOCKIVS       9.9       9       1.1       1.2243403-1       FXR.N.LOCKIVS       9.9         1       1       1.224305-1       FXR.N.LOCKIVS       9.9       9       1.1       1.2243403-1       FXR.N.LOCKIVS       9.9         1       1       1.224305-1       FXR.N.LOCKIVS       9.9       9       1.1       1.21.7540-1       TAG.PERFER       6.6       6         1       1.1       1.21.9740-1       TAG.PERFER       6.7       6       6       6       6		1		1	_					
I       I       -       -       1-5012033-0       NUT, HEX, REG, Roks, N.S.       1.81         I       -       -       1-1122354-6       S. AUDER, HOLD-DOW       1.73         I       -       -       5-22283-0       S. AUDER, HOLD-DOW       1.74         I       -       -       5-22283-0       S. AUDER, MACHTLE SPRING, 3.6 X, 29, 3       1.74         I       -       1.72333-3       GUIST, PIN, HOLDOW       1.74         I       -       1.901880-2       GUIST, PIN, HOLDOW       1.74         I       1.1       1.901880-2       GUIST, ILENIDEDOW       1.74         I       1.1       1.219435-1       ASXI, LUERICARS, SIDE FEED       1.13         I       1.1       1.22449081       SCCW, LUERICARS, SIDE FEED       1.33         I       1.1       1.2244908-1       SCCW, NATION PACASCE       7.1         I       1.1       1.2219432-1       SCCW, NATION PACASCE       7.1         I       1.1       1.2219433-1       SCCW, NATION PACASCE       7.1         I       1.1       1.2219432-1       SCCW, NATION PACASCE       7.1         I       1.1       1.2219432-1       SCCW, NATION PACASCE       7.1		1	1	_	_					
1       1		1	1	_	_					
1       1       -       -       5-22200-0       SPEINS. COMPRESSION       175         1       -       -       13752353-3       GLIDE PIN, HOLDDOWN       175         1       -       -       13752353-3       GLIDE PIN, HOLDDOWN       175         1       1       -       13752353-3       GLIDE PIN, HOLDDOWN       175         1       1       1       1211955-1       -2507, JABRICATOR, SIDE FED       113         1       1       1       244937-1       POST, JGCEING       99         1       1       1       244937-1       POST, JGCEING       98         1       1       1       1263607-3       DOCHEVIN-ION PACAGE       711         1       1       1       12109140-1       IAC, IDENT, FICATIEN       67         2       2       2       100022-5       SCE, NEW DCAP, WAS & 0       59         1       1       1       510022-5       SCE, SCH ID CAP, WAS & 0       52         1       1       1       510022-5       SCE, SCH DCAP, WAS & 0       49         1       1       1       510022-5       SCE, SCH DCAP, WAS & 0       49         1       1       1       1330630-		1	1	_	-			180		
1       2       2       2       1       1       1       1       2       1       1       1       1       2       1       1       1       1       2       2       2       2       2       2       1       1       1       3       3       3       1       1       1       1       3       3       3       1       1       1       1       3       3       3       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1		1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177		
1       1       -       -       1901665-2       CUIDE 2:N. HOLDDOWN       17.4       C         REF       REF <td></td> <td>1</td> <td>1</td> <td>-</td> <td>-</td> <td>5-22280-0</td> <td>SPRING, COMPRESSION</td> <td>176</td> <td></td>		1	1	-	-	5-22280-0	SPRING, COMPRESSION	176		
YET       Y		1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175		
1       1       1       1       2119655-1       ASST. LUBRICATOR, SIDE FEED       1.13         1       1       1       2844038-1       SCREW, LOCAING       99         1       1       1       145588-6       SPACER, CRIMPER       82         1       1       1       1803697-3       DOCLPENTATION PACKAGE       71         1       1       1       2166078-1       SCREW, DELVE, PH, ReHS, MA X 8.0       60         1       1       1       2166083-1       SCR, SET HD CAP, RAK & 6.0       59         1       1       1       338685-1       FAML, FED CAP, ReHS, MA X 12.0       53         1       1       1       1338685-1       FAML, FED CAP, ReHS, MA X 12.0       54         2       2       2       16603-3       SCR, SET HD CAP, ReHS, MA X 12.0       54         2       2       2       16630-3       SCR, SET HD CAP, ReHS, MA X 6.0       29         1       1		1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN		С	
1       1       1       2844908-1       SCREW, LOCKING       93         1       1       1       2844907-1       POST, LOCKING       93         1       1       1       2844907-1       POST, LOCKING       93         1       1       1       455886       SPACER, CENMPER       82         1       1       1       21370-1       TAC. IDENTIFICATION PACKAGE       71         1       1       1       21370-1       TAC. IDENTIFICATION PACKAGE       71         2       2       2       21370-1       TAC. IDENTIFICATION PACKAGE       71         1       1       1       21370-1       TAC. IDENTIFICATION PACKAGE       71         1       1       1       21370-2       SCR. SKT HD CAP, RHS, M4 X 8.0       60         2       2       2       1       1       338685-1       FAM. HD CAP, RHS, M4 X 12.0       53         1       1       1       1       61023-9       SCR. SKT HD CAP, RHS, M4 X 12.0       53         1       1       1       63030-1       KJT. HEX, RES. RHS, M4 X 6.0       49         2       2       2       740833-9       APLICATOR RHS, STATLANTIC.       44         1		REF	REF	REF	REF	994970-2				
1       1       1       224.4997-1       PCST, LOCKING       98         1       1       1       455888-6       SPACER, CRIMPER       82         1       1       1       1       238067-3       SCOUMENTATION FACKAGE       71         1       1       1       219740-1       FAC, DENTIFICATION       67         2       2       2       2168033-3       SC3, SKT HD CAP, RoHS, M4 x 6.0       59         1       1       1       138685-1       PAMI, FEED       56         4       4       2       2168083-3       SC3, SKT HD CAP, RoHS, M4 x 12, C       52         2       2       2       2168083-3       SC3, SKT HD CAP, RoHS, M4 x 12, C       53         1       1       138685-1       PAMI, FEED       CAP, RoHS, M4 x 12, C       53         1       1       1501803-1       WUT, HEX, REG, RoHS, M3       52         1       1       181242-5       GUMPER, FOLD DOWN       51         1       1       1810351-1       RUM A & 6.0       49         1       1       1812823-1       TED CAM, RSIMALY, SF 4.6       46         -       1       1803515-1       RAM ASSEMBLY, SF ATLAVTIC       424 </td <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>2119955-1</td> <td></td> <td></td> <td></td>		1	1	1	1	2119955-1				
1       1       1       455888-6       SPACER, CRIVPER       82         1       1       1       1       1033607-3       DOUMENTATION PACAGE       71         1       1       1       12       219740-1       TAC.IDENTIFICATION       67         2       2       2       2188083-1       SCR.W. DRIVE, PH, Rolls, Z x .188       66         1       1       1       2188083-2       SCR., SKT HD CAP, Rolls, M4 X 8.0       60         1       1       1       1386885-1       PAWL, FEED       56         4       4       2       280833-3       SCR., SKT HD CAP, Rolls, M4 X 12.0       53         1       1       1       5518030-1       NUT, -EX. REG. Rols, M4 X 12.0       53         1       1       1       617242-5       PUM-REX. HCL DOWN       51         1       1       1       617242-5       PUM-REX. HCL DOWN       51         1       1       1       633615-1       RAM. SSEB2.1, SF ATLON CAP, Rols, M4 X 12.0       53         1       1       1       1633515-1       RAM. SSEB2.1, SF ATLON CAP, ROLS, M4 X 20.0       33         1       1       1       1633615-1       RAM. SSEB2.1, SF ATLONTIC       44		1	1	1	1					
1       1		1	1	1	1					
1       1       1       2113740-1       TAG. DENT(FICATION       6.7         2       2       2       2168C78-1       SCREW, DR.YE, MH. RoHS. 2 x. 188       6.6         1       1       1       1       1       2168C78-1       SCREW, DR.YE AHD CAP, MANS, VA X 6.0       6.0         1       1       1       1       1368623-2       SCR. SKT HD CAP, RoHS, VA X 12.0       5.2         2       2       2       2       2168C83-3       SCR. SKT HD CAP, RoHS, VA X 12.0       5.3         1       1       1       138685-1       FAML, FEED       S.3       5.2         2       2       2       2168C83-3       SCR. SKT HD CAP, RoHS, VA X 12.0       5.3         1       1       1       5016S30-1       NUT, -EX, REG. ROHS, MS       5.2         1       1       1       6016S3-2       STACE3, TONKER       5.0         2       2       2       18623-9       SCR, SKT HD CAP, ROHM X 6.0       4.7         1       1       1013652-1       FAM ASSIMBLY, SF ATLANTIC       4.7         -       1       11003583-2       APPLICATC3 3ASIC ASSEMELY, SF 4.6       4.6         -       1       110303563-5       SUPPCT, TERMINAL <t< td=""><td></td><td>1</td><td>1</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></t<>		1	1	1	1					
2       2       2       2       2       2       2       2       168078-1       SCR.W. DRIVE, RH, RoHS, 2 x 188       6.6         1       1       1       2       168083-2       SCR. SKT HD CAP, RoHS, V4 X 8.0       5.9         1       1       1       1       1       1       1.336885-1       PANL. FEED       5.6         4       4       4       2       1.66083-3       SCR. SKT HD CAP, RoHS, V4 X 12.0       5.3         2       2       2       2       1.66083-3       SCR. SKT HD CAP, ROHS, V4 X 12.0       5.3         1       1       1       601633-1       NLT. HEX, REG, ROHS, M4 X 12.0       5.3         1       1       1       611242-5       BLMPER, HOLD DOWN       5.1         1       1       611823-1       FEED CAM, POST FEED       4.7         -       1       1       160383-9       APLICATOR SASIC ASSEMELY, SF       4.6         -       1       1       160383-1       FEED CAM, POST FEED       4.7         -       1       1       160383-1       SCR, SHEC, ROHS, V8 X 201       3.3         2       2       2       207383-5       SCR, BHSC, ROHS V8 X 201       3.3	+		1	1						
1       1       1       1       2168083-2       SCR. SAT HD CAP. Refs. M/ X 8.0       6.0         1       1       1       1538685-1       PAML, FEED       56         4       4       4       2       2168083-3       SCR. SAT HD CAP. Refs. M/ X 12.0       54         2       2       2       2168083-3       SCR. SAT HD CAP. Refs. M/ X 12.0       54         1       1       1       1538655-1       PAML, FEED       56         1       1       1       1508030-1       NUT, HEX, RE6, Refs. M/ X 6.0       49         1       1       1       690753-2       SPACIN, TONKIR       50         1       1       1       690753-2       SPACIN, TONKIR       50         1       1       1       1690753-2       SPACIN, TONKIR       50         1       1       1       105353-1       FEED CAM, PEE FEED       47         -       1       1       1603563-1       FEED CAM, POST FEED       47         -       1       1       1603862-1       SCR, RHS (MA X 20)       33         2       2       2       22073833-5       SCR, RHS (MA X 20)       33         2       2       2-2844962-4	-									
1       1       1       1       S-18022-5       SCR. HEX HD CAP. MA X 6.0       59         1       1       1       1338685-1       PAML, FEED       SGR         2       2       2       2       2168083-3       SCR. SKT HD CAP. RoHS. M4 X 2.2       S3         1       1       1       1       5018030-1       NUT, HEX, REG. RoHS. M4 X 2.2       S3         1       1       1       1       1       1       1       1       1         1       1       1       1       1       1       1       1       1       1         1       1       1       1       1       1       690753-2       SPACER, TONKER       50         1 <td< td=""><td>+</td><td><u> </u></td><td><u> </u></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	+	<u> </u>	<u> </u>							
1       1	+	$\frac{1}{1}$	1	1						
4       4       4       4       2       2:68083-3       SCR. SKT HD CAP, ReHS, M4 X 12.0       52         2       2       2:2       2:2       2:168083-3       SCR. SKT HD CAP, ReHS, M4 X 12.0       53         1       1       1       1       510836-1       NUT, HEX, REG, ReHS, M4 X 12.0       53         1       1       1       1       690753-2       SPACEN, TONKER       50         1       1       1       1693753-1       FEED CAM, PRE FEED       47         -       1       1       18033758-1       REM SSIGMBLY, STATLANTIC       42         2       2       2       2073836-3       SUPPORT, TERMINAL       32         2       2       2       2073836-3       SUPPORT, TERMINAL       32         2       2       2       2073836-3       SUPPORT, TERMINAL       32	+	1	   1	1						
2       2       2       2188083-3       SCR. SKT HD CAP, RoHS, M4 X 12.0       53         1       1       1       5018030-1       NJT, HEX, REG, RoHS, M3       52         1       1       1       690753-2       SPACIR, TONKER       50         1       1       1       690753-2       SPACIR, TONKER       50         1       2       1       2       18023-9       SCR, SKT HD CAP M4 X 6.0       49         -       1       -       1       2119653-1       FIED CAM, PGE FEED       47         -       1       1       1803583-9       APLICATOR BASIC ASSEMBLY, SF       46         -       1       1       1803563-1       RAW, ASSEMBLY, SF       46         -       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 20)       33         2       2       2       2079383-5       SCR, BHSC, ROHS (M2 X 20)       33         2       2       2       2.2844982-4       SPACIR, CTLINDRICAL, STRIP GUIDE       29         1       1       1       1280682-2       STRIP GUIDE       29         1       1       1       1218063-1       STRIP R, STRIP GUIDE       29         1       1		1		1	· ·					
1       1										
1       1       1       1       817242-5       BLMPER, HOLD DOWN       51         1       1       1       1       1       690753-2       SPACER, TONKER       50         1       2       1       2       18023-9       SCR. SKT HD CAP M4 X 6.C       49         -       1       -       1       2119652-1       FEED CAM, PRE FEED       48         -       1       -       1       2119653-1       FEED CAM, PRE FEED       47         -       -       1       1803515-1       RAW ASSEBUY, SF ATLANTIC       44         1       1       1803515-1       RAW ASSEBUY, SF ATLANTIC       44         1       1       1803515-3       SUPPORT, TERMINAL       34         2       2       2       2079383-5       SCR, BHSC, ROHS (M4 X 2C)       33         2       2       2       2079383-5       SCR, BKT HD CAP, ROHS, M4 X 8.0       21         1       1       1       12844992-1       ASSEMELY, STRIP GUIDE       29         1       1       1       120808-2       SCR, SKT HD CAP, ROHS, M4 X 8.0       21         1       1       1       1219806-1       INSERT, SHCAP       13         <		1		1	1					
1       1		1		1	1					
1       2       1       2       18023-9       SCR, SKT HD CAP M4 X 6.0       7.49         -       1       -       1       2119652-1       FEED CAN, PRE FEED       7.48         -       1       1       2119653-1       FEED CAN, PRE FEED       7.48         -       -       1       1       1803583-9       APPLICATOR BASIC ASSEMBLY, SF       7.46         -       -       1       1       1803583-9       APPLICATOR BASIC ASSEMBLY, SF       7.46         -       -       1       1       1803583-9       APPLICATOR BASIC ASSEMBLY, SF       7.46         -       1       1       1803583-9       APPLICATOR BASIC ASSEMBLY, SF       7.46         -       1       1       1803583-9       SCR, BHSC, Rohs (M& X 20)       33         2       2       2       2079383-5       SCR, DHSC, Rohs (M4 X 20)       33         2       2       2       2-2844992-1       ASSEMBLY, STRIP GUIDE       29         -       1       1       1268083-2       SCR, SKT HD CAP, Rohs, M4 X 8.0       21         -       1       1       1219805-1       SIEAR HD CAP, MA X 10.0       11         1       1       21       1680318-9		1	1	1	1					
-       1       -       1       2119652-1       FEED CAM, PRE FEED       48         -       1       -       1       2119653-1       FEED CAM, POST FEED       47         -       1       1       11833515-1       RAM ASSEMBLY, SF       46         -       1       1       1833515-1       RAM ASSEMBLY, SF       416         1       1       1       1       1833515-1       RAM ASSEMBLY, SF       416         1       1       1       1       1752356-3       SUPPORT, TERMINAL       34         2       2       2       2.4       4.8       5.0       3.3         1       1       1       1       1.2       1.4       1.4       1.2       1.4       1.4       1.2       1.4       1.4       1.2 <td< td=""><td></td><td>1</td><td>2</td><td>1</td><td>2</td><td></td><td></td><td></td><td></td></td<>		1	2	1	2					
-       -       1       1       1803583-9       APPLICATOR BASIC ASSEMBLY, SF       4.6         -       1       1       1803515-1       RAM ASSEMBLY, SF       ALANTIC       4.4         1       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 25)       4.1         1       1       1       1752356-3       SJPORT, TERMINAL       3.4         2       2       2       2073383-5       SCR, BHSC, RoHS (M4 X 20)       3.3         2       2       2       207383-5       SCR, BHSC, ROHS (M4 X 20)       3.3         2       2       2       207383-5       SCR, BHSC, ROHS (M4 X 20)       3.3         1       1       1       1264083-2       SCR, SKT HD CAP, ROHS, M4 X 8.0       2.1         1       1       12168083-2       SCR, SKT HD CAP, ROHS, M4 X 8.0       2.1       1         1       1       2119806-1       1YBERT, SHEAR       1.3       1       1       1       1.1       1.1       1.1       1.1       1.1       1.1       1.1       1.1       1.1       1.2       1.2       1.0       1.1       1.1       1.1       1.1       1.1       1.1       1.1       1.1       1.1       1.1       1.2 <td></td> <td>-</td> <td>1</td> <td>-</td> <td>1</td> <td>2119652-1</td> <td></td> <td></td> <td></td>		-	1	-	1	2119652-1				
-       -       1       1       1803515-1       RAM ASSEMBLY, SF ATLANTIC       2.4         1       1       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 25)       2.1         1       1       1       1752356-3       SUPPORT, TERMINAL       3.4         2       2       2       2.079383-5       SCR, BHSC, RoHS (M4 X 20)       3.3         2       2       2       2.22.22       2.22.2844952-4       SPACER, CYLINDRICAL, STRIP GUIDE       2.9         1       1       1       12844992-1       ASSEMBLY, STRIP GUIDE       2.9         1       1       1       1280928-2       STRIP GUIDE       2.4         -       -       1       12119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       12119533-1       STRIPPER, SIDE FEED       19         1       1       1       18028-1       SFRAR       10         1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         1       1       1       1803709-1       CATIMPER SPACER       7         - <t< td=""><td></td><td>-</td><td>1</td><td>-</td><td>1</td><td>2119653-1</td><td>FEED CAM, POST FEED</td><td>. 47</td><td></td></t<>		-	1	-	1	2119653-1	FEED CAM, POST FEED	. 47		
1       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 25)       41         1       1       1       1752356-3       SUPPORT, TERMINAL       34         2       2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2       2-2844962-4       SPACER, CYLINDRICAL, STRIP GUIDE       29         1       1       1       12844992-1       ASSEMBLY, STRIP GUIDE       24         -       -       1       120928-2       STRIP GUIDE       24         -       -       1       1209533-1       STRIPPER, SIDE FEED       19         1       1       1       2'19533-1       STRIPPER, SIDE FEED       19         1       1       1       12'19806-1       INSERT, SHEAR       13         1       1       1       1803095-6       FLOATING SHEAR, FRONT       10         1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         1 <td< td=""><td></td><td>-</td><td>_</td><td>1</td><td>1</td><td>1803583-9</td><td>APPLICATOR BASIC ASSEMBLY, SF</td><td>. 46</td><td></td></td<>		-	_	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	. 46		
1       1       1       1752356-3       SUPPORT, TERMINAL       3.4         2       2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       3.3         2       2       2       2       2.78844962-4       SPACER, CYLINDRICAL, STRIP GUIDE       3.0         1       1       1       1       2.844962-4       SPACER, CYLINDRICAL, STRIP GUIDE       2.9         1       1       1       1.320928-2       STRIP GUIDE       2.4         -       -       1       1.2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       2.1         1       1       2.118028-2       WASHER, FLAT, REG M4       2.0         -       -       1       1.2119533-1       STRIPPER, SIDE FEED       1.9         1       1       1.2119806-1       INSERT, SHEAR       1.3         1       1       1.1.2119805-1       SHEAR HOLDER, FRONT       1.0         1       1       1.1.2119805-1       SHEAR HOLDER, FRONT       1.0         1       1       1.1.2119805-1       SHEAR HOLDER, FRONT       1.0         1       1       1.1.2119757-5       DEPRESSOR, SHEAR       7       -         -       -       -       -		-	_	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	· 44		
2       2       2       2       2       2       33         2		1	1	1	1				В	
2       2       2       2       2-2844962-4       SPACER, CYLINDRICAL, STRIP GUIDE       30         1       1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       24         -       1       1       1320928-2       STRIP GUIDE       24         -       1       1       268083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         1       1       2       1-18028-2       WASHER, FLAT, REG M4       20         -       -       1       1       219533-1       STRIPPER, SIDE FEED       19         1       1       1       219806-1       INSERT, SHAR       13         1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1-1803318-9       ANVIL, COMBINATION       8         1       1       1       3-240641-8       SPACER       7         -       -       -       -       -       6         1       1       1 <td< td=""><td></td><td>1</td><td>1</td><td>1</td><td>1</td><td>1752356-3</td><td>SUPPORT, TERMINAL</td><td></td><td></td></td<>		1	1	1	1	1752356-3	SUPPORT, TERMINAL			
1       1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       1320928-2       STRIP GUIDE       24         -       -       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         1       1       2       1-18028-2       WASHER, FLAT, REG M4       20         -       -       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       2119805-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       2119805-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       2119805-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       180318-9       ANVIL, COMBINATION       8         1       1       1       1803318-9       ANVIL, COMBINATION       8         1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1<										
1       1       1       1320928-2       STRIP GUIDE       24         -       -       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         1       1       2       1-18028-2       WASHER, FLAT, REG M4       20         -       -       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       1.18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1.1803095-6       FLOATING SHEAR, FRONT       10         1       1       1       1.803318-9       ANVIL, COMBINATION       8         1       1       1       3-240641-8       SPACER       7         -       -       -       -       -       6         1       1       1       1.833709-1       CRIMPER SPACER       2         1       1       1       455888-2       SPACER, CRIMPER		2	2	2	2					
-       -       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         1       1       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       -       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       14.0023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       14.0030-5       FLOATING SHEAR, FRONT       10         1       1       1       18030-5       FLOATING SHEAR, FRONT       9         1       1       1       18030-5       FLOATING SHEAR, FRONT       9         1       1       1       18030-5       FLOATING SHEAR, FRONT       9         1       1       1       18030-6       FLOATING SHEAR, FRONT       9         1       1       1       18030-7       SPACER       7         -       -       -		1	1	1	1					
1       1       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       -       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       1       2119806-1       SPRING, COMPRESSION       12         1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1.1803095-6       FLOATING SHEAR, FRONT       10         1       1       1       8-1803318-9       ANVLL, COMBINATION       8         1       1       1       8-1803318-9       ANVLL, COMBINATION       8         1       1       1       8-1803318-9       ANVLL, COMBINATION       8         1       1       1       1.1003709-1       CRIMPER SPACER       7         -       -       -       -       -       6         1       1       1       455888-2       SPACER, CRIMPER, INSULATION F PREMIUM       3 <td< td=""><td></td><td>1</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td><td></td></td<>		1	1	1						
1 1 2119533-1 STRIPPER, SIDE FEED 19 1 1 1 1 1 2119806-1 INSERT, SHEAR 13 1 1 1 1 1 1 2119806-1 SERT, SHEAR 12 1 1 1 1 1 1 1-18023-1 SCR, SKT HD CAP M4 X 10.0 11 1 1 1 1 1 1 2119805-1 SHEAR HOLDER, FRONT 10 1 1 1 1 1 1 1803095-6 FLOATING SHEAR, FRONT - 9 1 1 1 1 1 8-1803318-9 ANVIL, COMBINATION 8 1 1 1 1 1 8-1803318-9 ANVIL, COMBINATION 8 1 1 1 1 1 3-240641-8 SPACER 7 6 1 1 1 1 1 2119757-5 DEPRESSOR, SHEAR 5 1 1 1 1 1 2119757-5 DEPRESSOR, SHEAR 5 1 1 1 1 1 1 803709-1 CRIMPER, INSULATION F PREMIUM 3 1 1 1 1 1 455888-2 SPACER, CRIMPER 2 1 1 1 1 1 2-568176-5 CRIMPER, WIRE 1 - 52 -51 -2 -1 PART NO DESCRIPTION 1 CHM HERR 04MAR2020 		-	-							
1       1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1       1-1803318-9       ANVIL, COMBINATION       8         1       1       1       3-240641-8       SPACER       7         -       -       -       -       -       6         1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1       1       10.03709-1       CRIMPER, INSULATION F PREMIUM       3         1       1       1       1       2-568176-5       CRIMPER, WIRE       1         -       -       -       -       Image: Stret Call or <td>_</td> <td> </td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	_									
1       1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1       1-18023-1       SCR, SKT HD CAP M4 X 10.0       11         1       1       1       1       1403095-6       FLOATING SHEAR, FRONT       9         1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         1       1       1       1803318-9       ANVIL, COMBINATION       8         1       1       1       3-240641-8       SPACER       7         -       -       -       -       -       6         1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1       1803709-1       CRIMPER, INSULATION F PREMIUM       3         1       1       1       2-568176-5       CRIMPER, WIRE       1         -	+	-	-	1						
1       0       0       1       1       1       1       1       1       1       0       0       0       1       1       1       1       1       0       0       0       0       1       1       1       1       1       0	+	1	   1	1						
1       1       1       1       2119805-1       SHEAR HOLDER, FRONT       10         1       1       1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         1       1       1       1       1803318-9       ANVIL, COMBINATION       8         1       1       1       1       3-240641-8       SPACER       7         -       -       -       -       -       6         1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1       6-238011-3       BLOCK, CRIMPER SPACER       4         1       1       1       1803709-1       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-2       SPACER, CRIMPER       2         1       1       1       2-568176-5       CRIMPER, WIRE       1         -52       -51       -2       -1       PART NO       DESCRIPTION       No         0       NHERR       04MAR2020       Offer Herbit       Harrisburg, PA 17105-3608       No         0       PLC       +       FILLIBIN       OdMAR2020       NAME       Ocean Side Feed	+	1	 _ 1	1				· 1 1		
1       1       1       1       1803095-6       FLOATING SHEAR, FRONT -       9         1       1       1       1       1       1       1       8         1       1       1       1       1       3-240641-8       SPACER       7         -       -       -       -       -       6         1       1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1       1       6-238011-3       BLOCK, CRIMPER SPACER       4         1       1       1       1803709-1       CRIMPER, INSULATION F PREMIUM       3         1       1       1       1455888-2       SPACER, CRIMPER       2         1       1       1       2-568176-5       CRIMPER, WIRE       1         -       -       PART NO       DESCRIPTION       ITEM NO         OTHERWISE SPECTIFIED:       -       PART NO       DESCRIPTION       ITEM NO         -       -       -       -       -       -       Applicator         -       -       -       -       -       -       -       -         -       -       -       -	+	1	 _ 1	1	1			· 1 ∩		
1       1       1       1       1       1       1       1       1       1       1       3-240641-8       SPACER       7         -       -       -       -       -       -       6         1       1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1       1       6-238011-3       BLOCK, CRIMPER SPACER       4         1       1       1       1       1.803709-1       CRIMPER, INSULATION F PREMIUM       3         1       1       1       1.803709-1       CRIMPER, INSULATION F PREMIUM       3         1       1       1       1.803709-5       CRIMPER, WIRE       1         1       1       1       1.455888-2       SPACER, CRIMPER       2         1       1       1       2-568176-5       CRIMPER, WIRE       1         -52       -51       -2       -1       PART NO       DESCRIPTION       ITEM NO         04MAR2020       T.BROOKENS       04MAR2020       T.BROOKENS       04MAR2020       APPO       APPO         -       -       -       -       -       -       -       -       -	+	1	 _ 1	1	1			· 9		
1       1       1       1       3-240641-8       SPACER       7         -       -       -       -       -       6         1       1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1       1       6-238011-3       BLOCK, CRIMPER SPACER       4         1       1       1       6-238011-3       BLOCK, CRIMPER SPACER       4         1       1       1       1       6-238016-5       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-2       SPACER, CRIMPER       2         1       1       1       2-568176-5       CRIMPER, WIRE       1         -       -       PART NO       DESCRIPTION       ITEM NO         0       DESCRIPTION       ITEM OdMAR2020       MARE       04MAR2020         0       M. HER       04MAR2020       NAME       Ocean Side Feed Applicator         -       -       -       -       -       -         -       -       -       -       -       -         -       -       -       -       -       -         -       - <td< td=""><td>+</td><td>1</td><td> 1</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></td<>	+	1	 1	1	1					
-       -       -       -       6         1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1       1       6-238011-3       BLOCK, CRIMPER SPACER       4         1       1       1       1       1       6-238011-3       BLOCK, CRIMPER SPACER       4         1       1       1       1       1803709-1       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-2       SPACER, CRIMPER       2         1       1       1       2-568176-5       CRIMPER, WIRE       1         -       -       1       1       1       2-568176-5       CRIMPER, WIRE       1         -       -       1       1       1       2-568176-5       CRIMPER, WIRE       1         -       -       1       1       1       1       2-568176-5       CRIMPER, WIRE       1         -       -       -       Image: Comment and the com	+	1	1	1	1			· 7		
1       1       1       1       2119757-5       DEPRESSOR, SHEAR       5         1       1       1       1       1       6-238011-3       BLOCK, CRIMPER SPACER       4         1       1       1       1       1       1803709-1       CRIMPER, INSULATION F PREMIUM       3         1       1       1       1       455888-2       SPACER, CRIMPER       2         1       1       1       2-568176-5       CRIMPER, WIRE       1         -52       -51       -2       -1       PART NO       DESCRIPTION       ITEM NO         0 PROMETER LERENALSSENT WEESSON METERSTRUCTURE       04MAR2020       04MAR2020       TE Connectivity Harrisburg, PA 17105-3608         0 PLC       ±-       -       -       04MAR2020       04MAR2020       NAME         0 PLC       ±-       -       -       -       -       -         3 PLC       ±-       -       -       -       -       -         3 PLC       ±-       -       -       -       -       -       -         1 PLC       ±-       -       -       -       -       -       -       -         1 PLC       ±-	+	-		_	-	-	-	6		
1       2       568176-5       CRIMPER, WIRE       1       1       1       1       2       568176-5       CRIMPER, WIRE       1       1       1       1       2       568176-5       CRIMPER, WIRE       1 </td <td><math>\uparrow</math></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>2119757-5</td> <td>DEPRESSOR, SHEAR</td> <td></td> <td></td>	$\uparrow$	1	1	1	1	2119757-5	DEPRESSOR, SHEAR			
1       1       1       1       1       1       1       1       1       1       1       1       1       1       4       5       8       8       2       SPACER, CRIMPER       2       2         1       1       1       1       2       5       8       8       2       SPACER, CRIMPER       2         1       1       1       2       5       6       7       CRIMPER, WIRE       1         -52       -51       -2       -1       PART NO       DESCRIPTION       ITEM NO         0       PART NO       04MAR2020       04MAR2020       TE Connectivity Harrisburg, PA 17105-3608         0       PLC ±-       1	+	1	1	1	1					
1       1       1       1       455888-2       SPACER, CRIMPER       2         1       1       1       1       2-568176-5       CRIMPER, WIRE       1         -52       -51       -2       -1       PART NO       DESCRIPTION       ITEM NO         COMMENT FOR THE CHEERENESS COMPARTION LED FOR THE LAREST REVISION.       DWN       04MAR2020       DESCRIPTION       ITE Connectivity         CHE FOR THE LAREST REVISION.       DWN       04MAR2020       DESCRIPTION       CHE CONNECTIVELY         OPLC       ±-       -       -       -       -       -         3       PLC       ±-       -       -       -       -         4       PLC       ±-       -       -       -       -         3       PLC       ±-       -       -       -       -         4       PLC       ±-       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -       -         -       ANGLES       ±-       -       -       -       -       -       -         -       C       ±-       -       - <td< td=""><td>+</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1803709-1</td><td></td><td></td><td></td></td<>	+	1	1	1	1	1803709-1				
-52-51       -2       -1       PART NO       DESCRIPTION       ITEM NO         DEWENT FOR TYCE LEGENERS OF CAREGRATION       DWN       0.4MAR2020       TE Connectivity         Herrisburg, PA 17105-3608       M.HERR       0.4MAR2020       TE Connectivity         OTHERWISE SPECIFIED:       APVD       0.4MAR2020       NAME       Ocean Side Feed         0 PLC       ±-       -       -       -       -         2 PLC       ±-       -       -       -       -         3 PLC       ±-       -       -       -       -         4 PLC       ±-       -       -       -       -         ANGLES       ±-       -       -       -       -         FINISH       WEIGHT       -       AI       00779       C=2837262       -         -       -       -       -       AI       00779       SCALE       1:2       SHEET       0F		1	1	1	1	455888-2				
-32-31-2       -1       PART NO       DESCRIPTION       NO       NO         OCUMENT FOR TYCOLLEGENOLICS CORPORATION DECONTROLLING ENGINEERING ORGANIZATION ECONTROLLING ENGINEERING ORGANIZATION ECONTROLLING ENGINEERING ORGANIZATION DECONTROLLING ENGINEERING ORGANIZATION T.BROOKENS       DWN       04MAR2020         TOLERANCES UNLESS OTHERWISE SPECIFIED:       DUNE 04MAR2020 T.ELBIN       DAME OCCEAN SIDE Feed APPLICATION SPEC       OCCEAN SIDE Feed Applicator         0 PLC       ±-       -       -       -         3 PLC       ±-       APPLICATION SPEC       -       -         4 PLC       ±-       -       SIZE       CAGE CODE       DRAWING NO       RESTRICTED TO         FINISH       -       -       -       -       -       -         Customer Accessible Production Drawing       SCALE       1:2       SHEET       OF       A	T	1	1	1	1	2 - 568176 - 5	CRIMPER, WIRE	· <u>1</u>		
Detweet row row electronics componion       DWN       04MAR2020         Detweet row row electronics componion       DWN       04MAR2020         ToleRances UNLESS       O4MAR2020       TE Connectivity         NME       Otherwise spectries       APVD       04MAR2020         NME       Otherwise spectries       Ocean Side Feed         OPLC       ±-       APVD       04MAR2020         NAME       Ocean Side Feed       Applicator         OPLC       ±-       -         PRODUCT SPEC       -       -         APPL tation spec       -       -         APPLication spec       -       -         APPLication spec       -       -         APPLication spec       -       -         APPLication spec       -       -         FINISH       Weight -       -       APPLication Drawing       -         Customer Accessible Production Drawing       Scale       1:2       SHEET       0	-	- 52	- 51	- 2	_ 1	PART NO	DESCRIPTION		А	
<th contension<="" t<="" td=""><td></td><td></td><td></td><td></td><td></td><td>DWN 04MAR2020</td><td></td><td>NO</td><td></td></th>	<td></td> <td></td> <td></td> <td></td> <td></td> <td>DWN 04MAR2020</td> <td></td> <td>NO</td> <td></td>						DWN 04MAR2020		NO	
TOLERANCES UNLESS OTHERWISE SPECIFIED:       M. HERR         APVD       04MAR2020         I PLC       +-         PRODUCT SPEC       -         APVD       04MAR2020         NAME       Ocean Side Feed         Applicator       -         PRODUCT SPEC       -         Applicator       -         Applicator       -         Applicator       -         Applicator       -         Applicator       -         Applicator       -         Application Spec       -         Customer Accessible Production Drawing       Scale         1:2       1       4 <td>нE ED</td> <td>FOR THE L</td> <td>NG ENGINER ATEST REV</td> <td>LRING ORGAN ISION.</td> <td>ZATION</td> <td>T.BROOKENS</td> <td></td> <td></td> <td></td>	нE ED	FOR THE L	NG ENGINER ATEST REV	LRING ORGAN ISION.	ZATION	T.BROOKENS				
0 PLC       ±-       PRODUCT SPEC       Ocean Side Feed         1 PLC       ±-       -       Applicator         2 PLC       ±-       -       -         3 PLC       ±-       -       -         4 PLC       ±-       -       -         ANGLES       ±-       -       Size cage code drawing no       Restricted to         FINISH       -       -       A       00779       C=2837262       -         -       Customer Accessible Production Drawing       Scale       1:2       SHEET       0F       4       A		TO	TOLERAN	CES UNLE SPECIE	SS IED:	M.HERR APVD 04MAR2020	NAME			
Application spec - Application spec - Application spec - Application spec - Application spec - Application spec 					. LV.	T.ELBIN	_ Ocean Side Feed			
J 3 PLC       ±-       APPLICATION SPEC         4 PLC       ±-       -         ANGLES       ±-       -         FINISH       -       A         00779       C=2837262       -         Customer Accessible Production Drawing       SCALE       1:2         SHEET       0F       4	7	I PLC	C =	±-		-	Applicator			
FINISH     WEIGHT     A     00779     C=2837262     -       Customer Accessible Production Drawing     SCALE     1:2     SHEET     OF     A	1	3 PLC 4 PLC		±-	-	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RES	TRICTED TO		
- Customer Accessible Production Drawing SCALE 1:2 SHEET OF 4 REV A				±·	-		A = 00779 $C = 2837262$	-		
			-	-	ſ	Customer Accessible P		REV		
		<u> </u>					4 ARF NOT REQUIRED FOR ATLANTIC V	L T L		



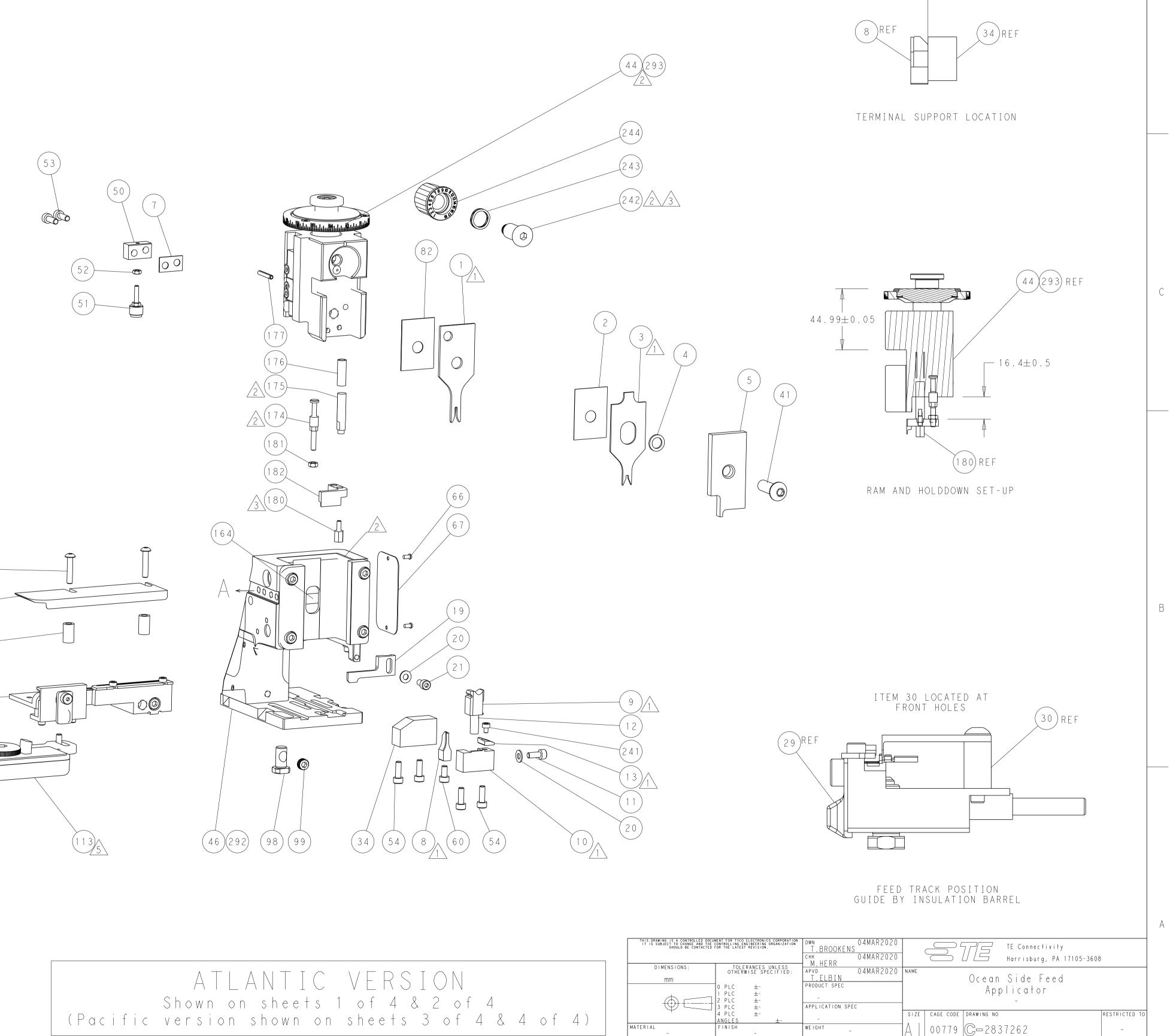


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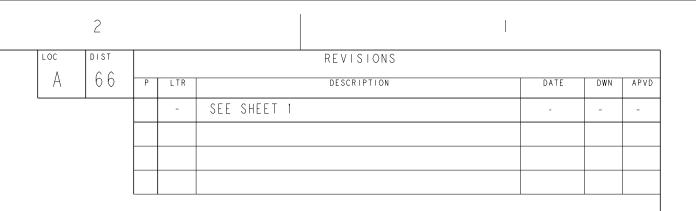
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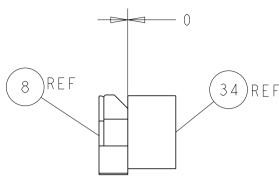
AMP 4805 REV 31MAR2000



3

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) MATERIAL





SCALE 1:2 SHEET 2 OF REV A

stomer Accessible Production Drawing

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

	THIS DRAWING IS UNPUBLIS		RELEASED FOR PUBL		7		6	
	<u>С сорукі днт 20</u> РАКТ NUMBER 2 - 2837262 - 1 2 - 2837262 - 2	REVISION A	FINE CRIMP HE	PTION TIGHT ADJUST	FEED TYPE MECHANICAL		PACIFIC VERSION TEF INTERFACE ADAP	
D	7 - 2837262 - 7	A	FINE CRIMP HE CRIMP TOO		PNEUMATIC -			
	CRIMP		TYPE F F					
С	TERMINAL DATA TERMINAL NAM WIRE STRIP 2.38-3.14 mm [.0 TERMINAL APPLICATION SPECIFICATION TERMINAL S TE TERMINAL	E: TERMI LENGTH 094124 IN D APPLIED	NAL TERMIN 01 IONE - 5	NAL INSULATION .00-2.10 mm [.03 - -				
	3311101-1 WIRE SIZE 20 AWG 22 AWG 24 AWG	CRIM mm[ 0.82+, 0.70+,	PHEIGHT INCH] /-0.05 [.032+/0 /-0.05 [.028+/0 /-0.05 [.025+/0	REFERE       02]       02]	HEIGHT 4 NCE SETTING 5.8 6.4 7.0			
В	2 REFER	IENDED SPA TO SUPPLI E OF APPL	ED INSTRUCTION	SHEET FOR CLE	ANING, LUBRICAT	TION AND		*WARI ON II SETT SETT THE ( PROPI
	4 CRIMP APPLIC NECESS 5 TERMIN 6. UNLESS	HEIGHT RE ATOR WAS ( ARY WHEN AL LUBRIC	ER 2-23419-6 LC FERENCE SETTING QUALIFIED AT TH RUNNING APPLICA ANT IS RECOMMEN O OTHERWISE TOR 5000.	WAS THE SETT E FACTORY. AD TOR IN THE FI DED.	ING USED WHEN T JUSTMENT MAY BE ELD.	THE		
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AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED IT IS SUBJECT TO CHANGE AND SHOULD BE CONTAC DIMENSIONS: mm MATERIAL

• WARNING N INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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	2			1			
LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

SCR, SKT HD CAP, RoHS, M4 X 16

SCR, SKT HD CAP, RoHS, M4 X 20

AIR FEED MODULE

COUNTER, MAGNETIC

FEED CAM, AIR FEED

FEED CAM, POST FEED

RAM ASSEMBLY, SF PACIFIC

ASSY, LUBRICATOR, SIDE FEED

1 1 1-1803583-0 APPLICATOR BASIC ASSEMBLY, SF

WASHER, WAVE SPRING, CREST-TO-CREST 243

. 244

242

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141 140

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$/5\setminus$	-			2119955-1	ASSY, LUBRICATOR, SIDE FEED	1 3	
	-	1	1	2844908-1	SCREW, LOCKING	. 99	
	-	1	1	2844907-1	POST, LOCKING	. 98	
	-	1	1	455888-6	SPACER, CRIMPER	82	
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	. 71	
	-	1	1	2119740-1	TAG, IDENTIFICATION	. 67	
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	5 - 1 8 0 2 2 - 5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53	
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
	-	1	1	811242-5	BUMPER, HOLD DOWN	51	
	-	1	1	690753-2	SPACER, TONKER	50	
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49	
	-	_	1	2119652-1	FEED CAM, PRE FEED	48	
	_	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	В
	_	1	1	1752356-3	SUPPORT, TERMINAL	. 34	D
	_	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33	
	_	2	2	2 - 2844962 - 4	SPACER, CYLINDRICAL, STRIP GUIDE	. 30	
	_	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
	_	1	1	1 3 2 0 9 2 8 - 2	STRIP GUIDE	24	
	_	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
	_	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	
	_	1	1	2119533-1	STRIPPER, SIDE FEED	19	
$\bigwedge$	_	1	1	2119806-1	INSERT, SHEAR	13	
$\angle \Box$	_	1	1		SPRING, COMPRESSION	· 12	
	_	1	1	1 - 18023 - 1	SCR, SKT HD CAP M4 X 10.0	. 1 1	
$\bigwedge$	_	1	1	2119805-1	SHEAR HOLDER, FRONT	· 10	
$\frac{1}{1}$	_	1	1	1803095-6	FLOATING SHEAR, FRONT -	. 9	
$\Delta$	1	1	1	8-1803318-9	ANVIL, COMBINATION	. 8	
	_	1	1	3 - 2 4 0 6 4 1 - 8	SPACER	. 7	
	_	_	_	-		. 6	
	_	1	1	2119757-5	DEPRESSOR, SHEAR	· 5	
	_	1	1	6 - 2 3 8 0 1 1 - 3	BLOCK, CRIMPER SPACER	• 4	
$\bigwedge$	1	1	1	1803709-1	CRIMPER, INSULATION F PREMIUM	• 3	
$\square$	_	1	1	455888-2	SPACER, CRIMPER	· 2	
$\wedge$	1	1	1	2 - 568176 - 5	CRIMPER, WIRE	· <u> </u>	
$\square$						ITEM	
		- 22			DESCRIPTION	NO	А
D DOCUMENT FO D THE CONTROL ACTED FOR THE	R TYCO ELECI LING ENGINEE LATEST REVI	FRONICS CORF ERING ORGANI ISION.	PORATION	DWN 04MAR2020 T.BROOKENS	TE Connectivity		
	TOLERAN	CES UNLE	SS	снк 04MAR2020 М. HERR	→ ↓ ↓ Harrisburg, PA 17105-3608		
0	THERWISE	SPECIFI	IED:	APVD 04MAR2020 T.ELBIN	Ocean Side Feed		
0 PL	E D.	E- E-		PRODUCT SPEC	Applicator		
2 PL 3 PL	.C d	E- E-		APPLICATION SPEC	-		
4 PL ANGL	E S	£- <u>±</u> -	-	- WEICHT		RICTED TO	
FINI	он -			WEIGHT _	A   00779 C-2837262	-	
				Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 OF 4	<sup>rev</sup> A	
				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VE	NO I 25	

2119082-5

2079764-1

2119083-1

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2119580-1

2844940-1

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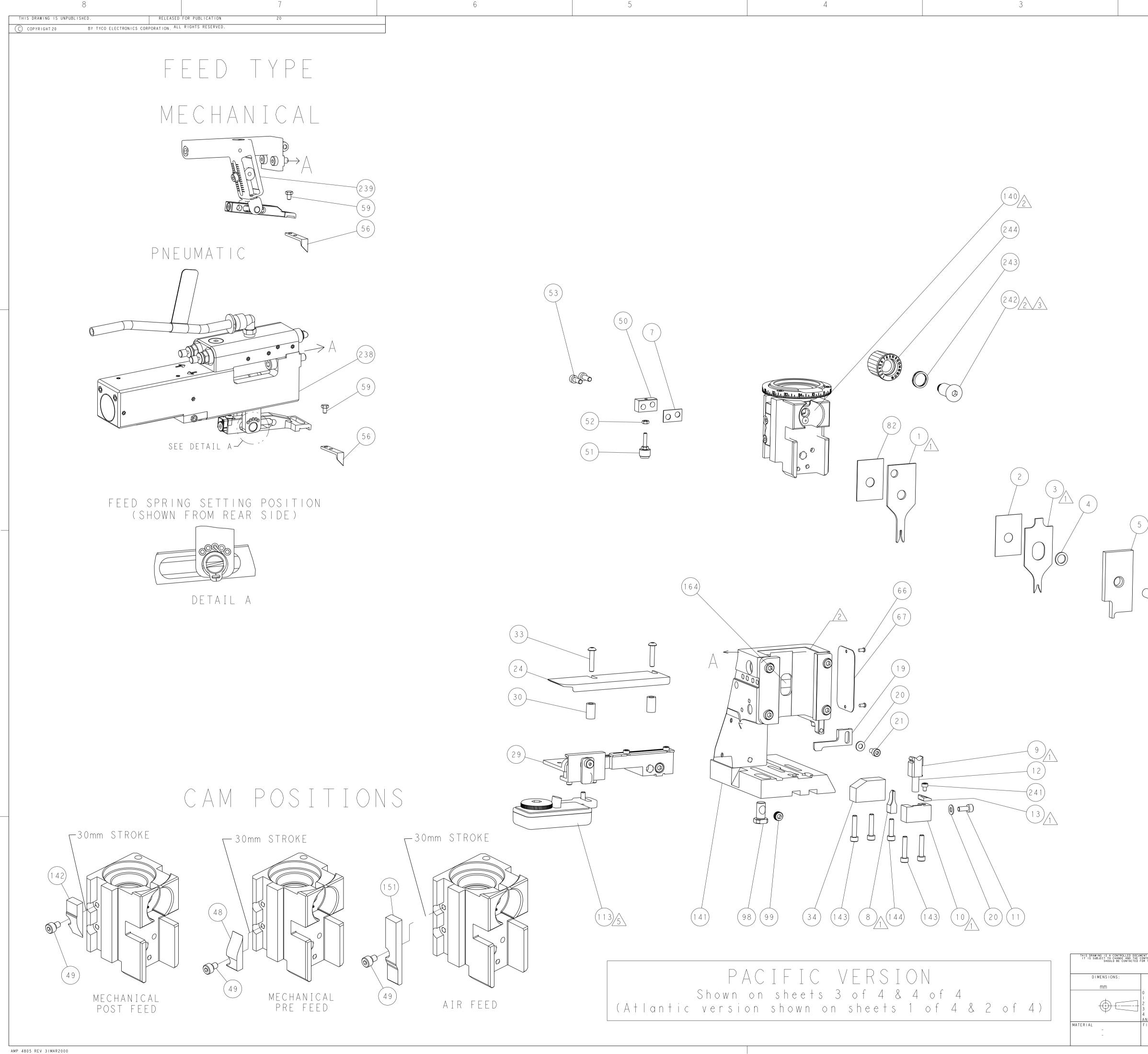
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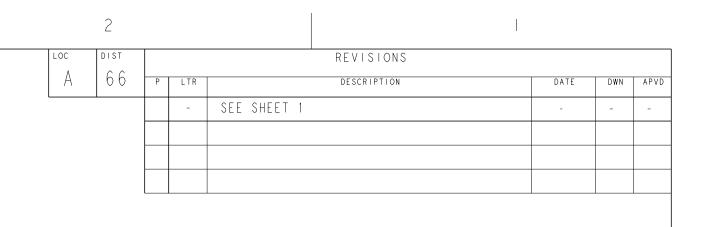
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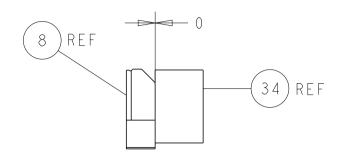
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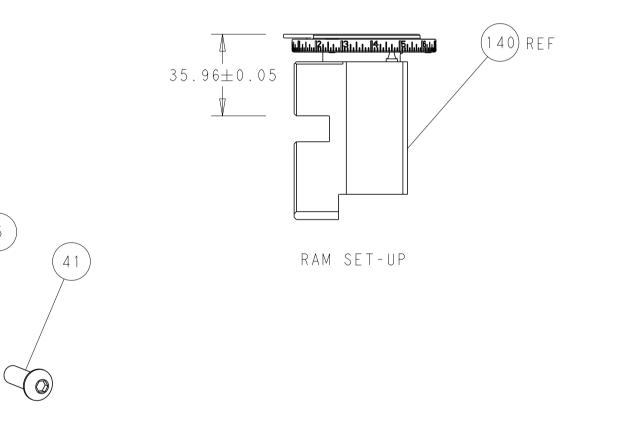
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION







TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT FRONT HOLES (30) REF (29) REF

В

FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION CTED FOR THE LATEST REVISION.			T.BROOKENS	04MAR2020							
	TOLER OTHERW 0 PLC 1 PLC 2 PLC	RANCES UNLESS ISE SPECIFIED: ±- ±- ±-		04MAR2020	NAME			Side I plicato			
	3 PLC 4 PLC ANGLES		APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH	<u>±-</u>	WEIGHT _		A	00779	C=283	37262			-
		-	Customer Acc	essible Pr	roduc t	ion Draw	ing	scale 1:2	SHEET	4 OF	4 REV A
			Shee	TS 1 &	2 AF	RE NOT	REQUI	red for	PAC ]	ific	VERSION