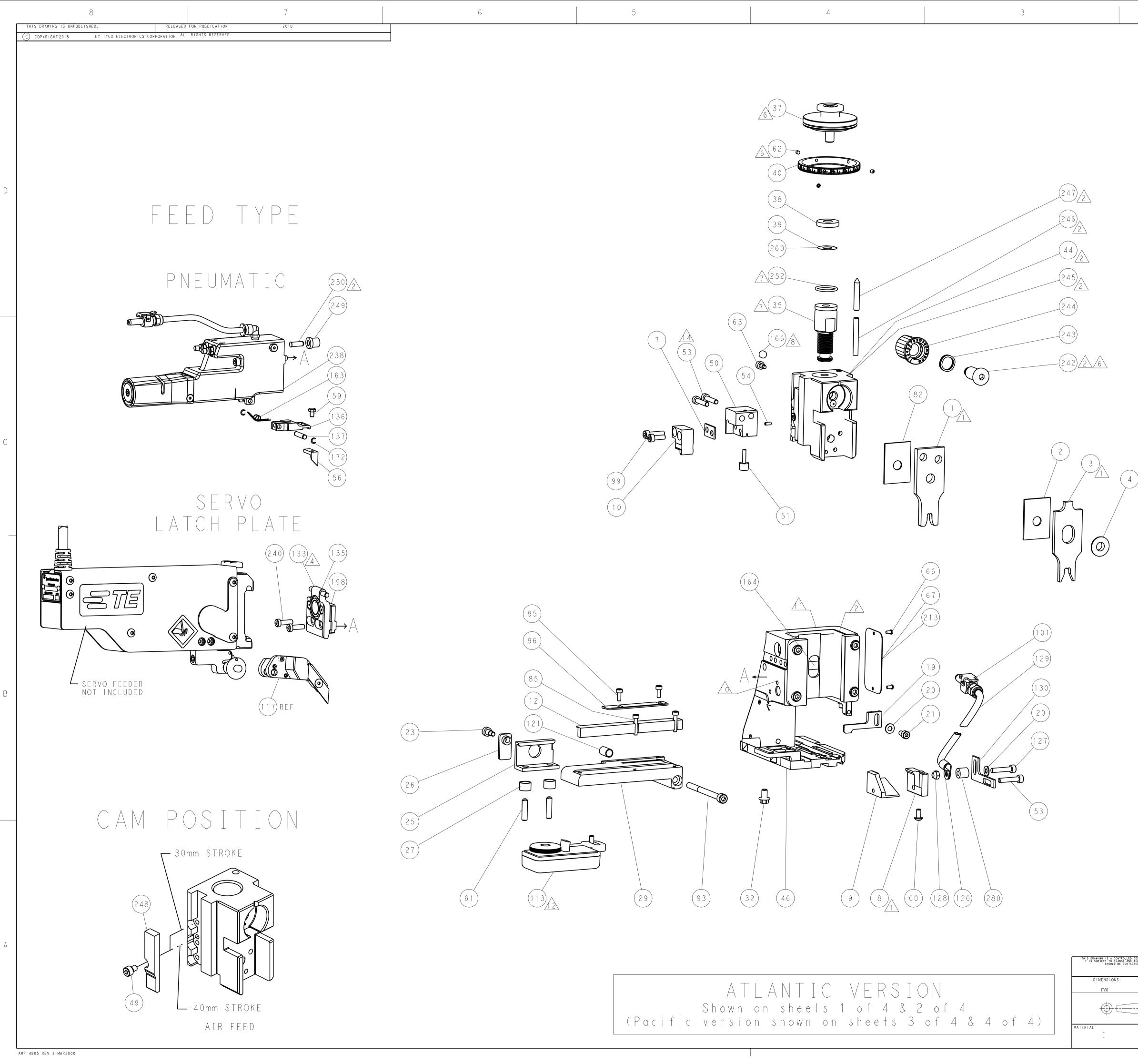
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	THIS DRAWING IS UNPUBLISHED. C COPYRIGHT 2018 BY TYCO E ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLICA	TOR STYLE CON PART	VERSION CHAR NUMBERS REQU		
		2837205-2	A	FINE CRIMP HEIGHT ADJUST	ΡΝΕυΜΑΤΙΟ	- SERVO LATCH PLATE SMART APPLICATOR	- 2119951-1 2161326-1		- 8-2837205-5 8-2837205-4	- 1901094-3 -		- 2168400-6 (QUANTITY 2) -
		2837205-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	- PNEUMATIC FEED -	- 2119950-1 -	- 1 - 1 3 3 8 6 8 3 - 0 -	- 5 - 1 8 0 2 2 - 5 -	- 2119641-1 -	- 2119799-1 -	- 2063440-2
D		2837205-6 2837205-7 7-2837205-7	A A A	NON-CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	ALATCH PLATE/11 NONE	- - -		- - -	- - -		- - -	- - - -
C	APPLICATOR CRIMP SIZE WIRE 4.57 mm [.1] INSUL 6.35 mm [.2] APPLICATOR INSTRUC 408-10389 TERMINAL DATA: DEL TERMINAL NAME: TAX WIRE STRIP LENGT 6.21-6.97 mm [.244274 TERMINAL APPLICATION TERMINAL APPLICATION TERMINAL SAPPL: TE TERMINAL DEL 1949429-1	DATA TYPE 80] F 50] F 50] F TIONS PHI TERMINAL X I RING TEF H IN] NONE	RMINAL IN VO.00-4. - - TE TERMIN	CRIMP SPECIFICATION SULATION DIAMETER RANGE 67 mm [.000184 IN] - -								
В	ASSEMBLY. SEE PNEUMATIC F SERVO FEED SERVO FEED 5. ADJUSTMENT OF	G SURFACES LIG Y PER THE APP WITH THE APP ECIFIC DATA TC BELOW FOR PAR EED WITH "SMA WITH "FINE CR WITH "NON-CRI THE STRIPPER	LICATOR IN LICATOR. D BE ENTERI T NUMBER: .RT APPLICA IMP HEIGHT MP HEIGHT MAY BE REG	ED INTO BLANK MEMORY CHIP AT ATOR" CONVERSION: 8-2837205- ADJUST": 8-2837205- ADJUST": 8-2837205- QUIRED WHEN MOVING THE	5		O N L A R B E L	GEST WIRE OW MINIMU	TION, SET E SIZE SE UM REQUIR DAMAGE TO	TTING. U Ed crimp	SE OF S HEIGHT	ETTINGS
A	APPLICATOR BET APPLY PART NUM APPLY PART NUM FOR -6 ONLY AP GREASE THREADS MAGNET, ITEM ACTUATE THE CC C CRIMP HEIGHT F APPLICATOR WAS NECESSARY WHEN C NECESSARY WHEN MAGNET, ITEM ACTUATE THE CC C C CRIMP HEIGHT F APPLICATOR WAS NECESSARY WHEN C TERMINAL PITCH C TERMINAL LUBR	WEEN BENCH AN MBER 1-23419-5 JMBER 2-23419- PLY PART NUMB S, GROOVE AND 166 MUST BE OR DUNTER. REFERENCE SETT QUALIFIED AT NOT COMPATIE NG A NON CRIMP 1 ITEM 260 TO ICANT IS RECOM IED OTHERWISE 35000.	D LEADMAKE 5 LOCTITE 6 LOCTITE ER 1-23419 0-RING ON RIENTED CON FING WAS TH THE FACTO ICATOR IN BLE WITH MI ACHIEVE A MMENDED.	ER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. 9-5 LOCTITE TO THREADS OF ITE ITEMS 35 & 252. RRECTLY IN ORDER TO PROPERLY HE SETTING USED WHEN THE DRY. ADJUSTMENT MAY BE THE FIELD.			(Pa	Sha	ATLAN own on sh	7-2APPLICA4-0O-RING,0-1PUSH ROD9-1BUSHING1-1FEED CAN8-1DETENT F9-3SPRING,8-1RAM, AMFNOImage: Constrained by the second	compression p style, side descript E R S I C f 4 & 2	250 249 248 247 246 FEED, NON-ADJ. 245 FION ITEM NO

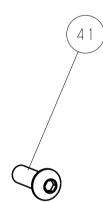
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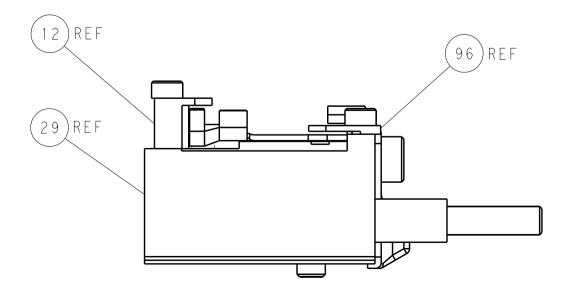
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				A	RELEASE			IEH TE AW TE
		1						
-	1 1	1 1		<u>119082</u> 079764		SNAIL, INSULATIO R, WAVE SPRING, (· 24. T·24.
6 -	1 1	1 1		119083		NER, INSULATION		247
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	REF REF	REF RE		994970-		ER, MAGNETIC		16
-		- 1		240638-		G, FEED FINGER	1.0. V. 0.5.4	16
-		- 1		-23627 119799	- ,	RETAIN, GRVD, 3/ R,FEED FINGER, A		· 13
_	- REF	REF -	S E	EE NOTE	4 MEMOR	Y CHIP, PROGRAMM		- 13.
_	- 1	1 -		<u>633743</u> 217068		FEED LATCH ASM ET, AIR BLAST		· 130
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-	1 1	1 1		986965-		LOCK, HEX, TORQU		128
-				168083 986220-		SKT HD CAP, Rohs , Cable, Black	, M4 X 20	12
_	1 1	1 1	1	-22281	-8 SPRIN	G, COMPRESSION		12
	- REF	REF -		119944 119955		FINGER ASSEMBLY, LUBRICATOR, SID		· 1 1 ·
	1 1	1 1		23238-		T, COUPLING		· 10
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_				-	-			· 6
-				- 238009	-9 ВІОСК	, FL CRIMPER SPA	CER	· 5 · 4
1 1	1 1	1 1	1 -	1803614	4-3 CRIMP	ER, INSULATION F		• 3
-	1 1			-455888 -456412		R, CRIMPER ER, WIRE .180 F	PREMIIIM	· 2
	7 - 7 - 6	- 5 -		ART N		descript		ITEI
	ED DOCUMENT FOR TYCO ELEC ND THE CONTROLLING ENGINE	-	N DWN	19A	PR2108		I O N nectivity	NO
			CHK	<u>IRR</u> 19A BIN	PR2108 C		nectivity burg, PA 17105-3608	
IMENSIONS: MM		CES UNLESS SPECIFIED: +-	APVD	19A GRANGE	PR2108 NAME	Ocean Side		
	1 PLC = 2 PLC =	±- ±- ±-	- APPLICAT			Applica -	tor	
\downarrow —		±- ±- <u>±</u> -	WEIGHT	. CA VELU		age code drawing no 0779 $C = 2837205$	RE	STRICTED
	I F LOUI SH		A 101 1 101 FL 1		• · · · · / /			

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



		2			I						
	LOC	C DIST		REVISIONS							
	А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD			
•				-	SEE SHEET 1	-	-	-			





DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn M. HER	7	19APR2108			7777	TE Connect	ivity				
TOLERANCES UNLESS		снк Т. ELB	ΙN	19APR2108			U 15	Harrisburg	, PA 171	05-360	8		
	OTHERW	ISE SPEC	IFIED:	apvd J. DEG		19APR2108 3E	NAME		Ocean	Side F	e e d		
_	0 PLC I PLC	±- ±-		PRODUCT SP	EC					plicator			
	2 PLC 3 PLC	±- ±-		APPLICATIO	N SPE	с				-			
	4 PLC ANGLES	±-	±-	-			SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH	-		WEIGHT	-		ΑI	00779	C -283	37205			-
		-		Customer	· A c	cessible P	roduc	tion Draw	ing	scale 1:2	SHEET	2 ^{of}	4 ^{Rev} A
	SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION												

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C COPYRIGHT 2018 BY TYCO E PACIFIC VERSION						
TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION		FEED TYPE	CONVERT TO
	2-2837205-2	A	FINE CRIMP HEIGHT AD.	шст	PNEUMATIC	SERVO LATCH PL
	2-2031203-2	A	FINE CRIMP HEIGHT ADS	1031	FNEUMATIC	
						SMART APPLICAT
	2-2837205-5	A	FINE CRIMP HEIGHT AD.	JUST	SERVO	-
					LATCH PLATE	PNEUMATIC FEE
	2-2837205-7	А	FINE CRIMP HEIGHT AD.	JUST	NONE	-
and the second s	7 - 2837205 - 7	A	CRIMP TOOLING KIT		-	-
APPLICATOR CRIMP SIZE WIRE 4.57 mm [.1 INSUL 6.35 mm [.2 APPLICATOR INSTRUC 408-10389	TYPE 80] F 50] F TIONS	TE	CRIMP SPECIFICATION			
TERMINAL NAME: TA			CRIME SECTEICATION			
WIRE STRIP LENGT		TERMINAL INS	SULATION DIAMETER RANGE			
6.21-6.97 mm [.244274 TERMINAL	4 IN] NONE		-7 mm [.000184 IN] -			
APPLICATION SPECIFICATION	-	-	_			
TERMINALS APPL						
	_PHI TERMINAL	TE TERMIN/	AL DELPHI TERMINAL			
1949429-1	12004436					
	RIMP HEIGHT		CRIMP HEIGHT 9			
	m [INCH] 31+/-0.05 [.130		REFERENCE SETTING 5.8			
<u> </u>	<u>51'7 0.05 L.150</u>	·// .0023	5.0			
A RECOMMENDED	SPARE PARTS					
2 GREASE BEARI	NG SURFACES LI	GHTLY				
	ILY PER THE AP ED WITH THE AP		NSTRUCTION			
APPLICATOR S	PECIFIC DATA 1		RED INTO BLANK MEMORY CH	IIP AT		
PNEUMATIC	SEE BELOW FOR FEED WITH "SM) WITH "FINE C	ART APPLIC	ATOR" CONVERSION: 8-28	37205- 37205-		
			QUIRED WHEN MOVING THE	51205-	5	
APPLICATOR BE	etween Bench a	ND LEADMAK	ER APPLICATIONS.			
	UMBER 1-23419- JMBER 2-23419-		TO THREADS OF ITEM 62. TO THREADS OF ITEM 242.			
GREASE THREA	DS, GROOVE AND) O-RING ON	I ITEMS 139 & 152.			
A MAGNET MUST ACTUATE THE C		RRECTLY IN	I ORDER TO PROPERLY			
CRIMP HEIGHT	REFERENCE SEI		HE SETTING USED WHEN TH	ΙE		
	AS QUALIFIED A En running app		ORY. ADJUSTMENT MAY BE THE FIELD.			
TERMINAL PIT	CH NOT COMPATI	BLE WITH M	IECHANICAL FEED.			
11 TERMINAL LUB	RICANT IS RECC	MMENDED.				
12. UNLESS SPECT DOCUMENT 10		E TORQUE V	ALUES SHALL BE USED PER			
GRIND AT ASS	EMBLY.					

AMP 4805 REV 31MAR2000

		APPLICA	TOR STYLE CON	VERSION CHAR	Т	
0			PART	NUMBERS REQU	IRED	
	-	-	-	-	-	-
PLATE	2119951-1	-	8-2837205-5	1901094-3	-	2168400-6 (QUANTITY 2)
ATOR	2161326-1	_	8-2837205-4	-	_	_
	-	_	-	-	-	-
EED	2119950-1	1 - 1 3 3 8 6 8 3 - 0	5-18022-5	2119641-2	2119799-1	2063440-2
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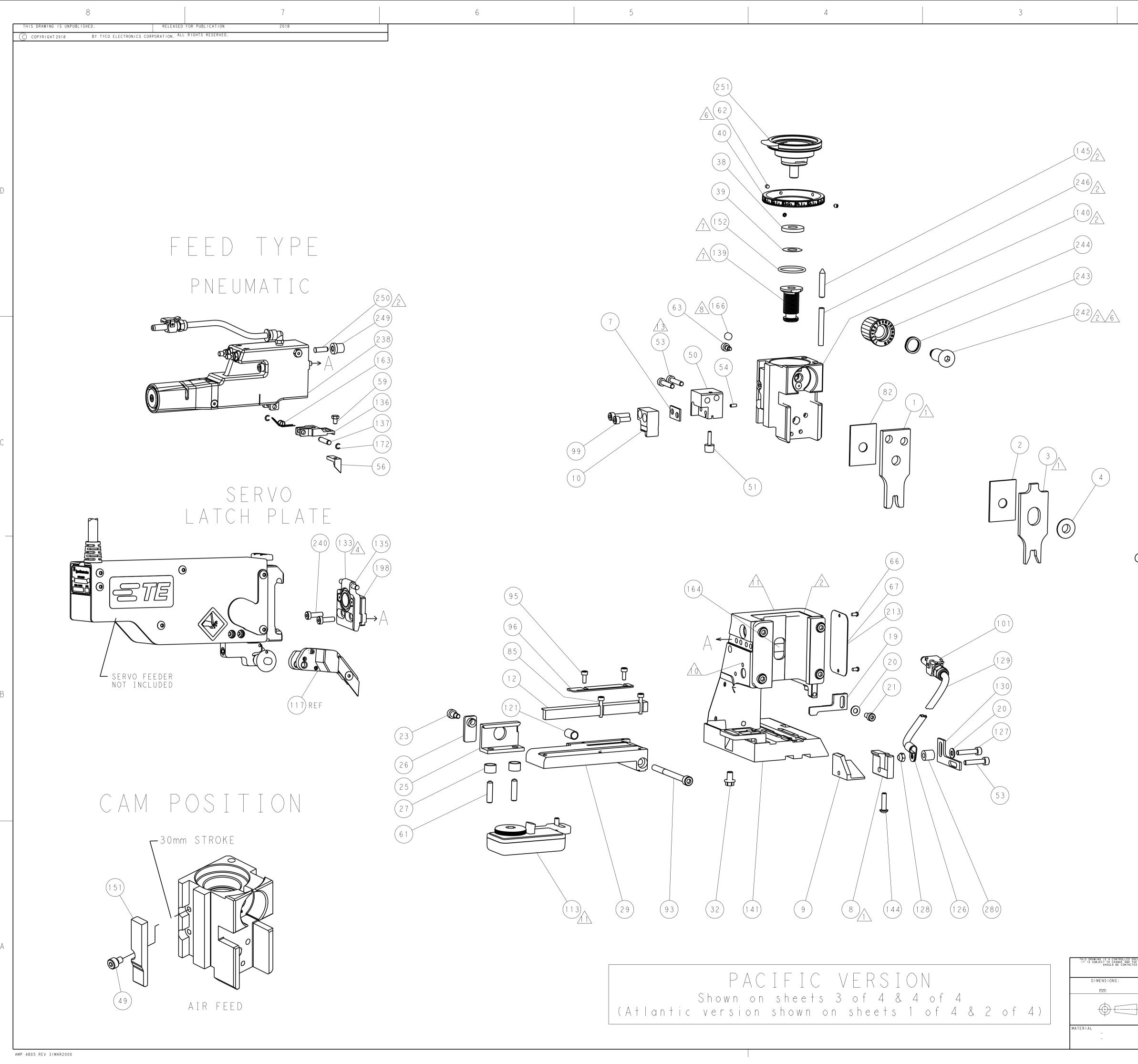
*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

_	1	1	1	2844961-1	SPACER, AIR BLAST	280
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
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-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
- 7 7	- 27	- 25	- 2 2	PART NO	DESCRIPTION	I T E M N O

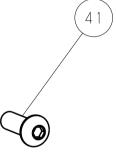
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

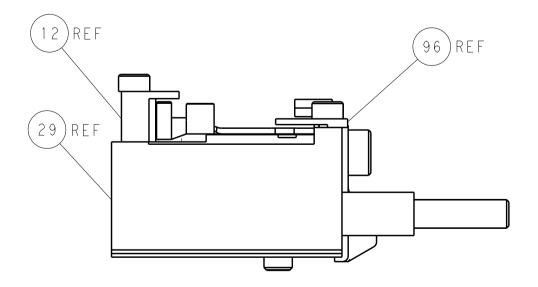
SET UP GAUGE A 66 PLTR		
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- 1 1 4-1901091-0 F - 2 2 2283-1 5 - 1 1 356835-1 L - 1 1 240792-1 L	LEVER, DRAG RELEASE DRAG, TERMINAL	· 29 · 27 · 26 · 25
- 1 1 1 4-1901091-0 F - 2 2 2283-1 5 - 1 1 356835-1 L - 1 1 240792-1 L - 1 1 1 980371-4 5	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0	· 29 · 27 · 26 · 25 · 23
- 1 1 1 4-1901091-0 F - 2 2 22283-1 S - 1 1 1 356835-1 L - 1 1 1 240792-1 L - 1 1 1 980371-4 S - 1 1 1 2168083-2 S	LEVER, DRAG RELEASE DRAG, TERMINAL	· 29 · 27 · 26 · 25 · 23 · 21
- 1 1 4-1901091-0 F - 2 2 22283-1 5 - 1 1 356835-1 L - 1 1 1 356835-1 L - 1 1 1 240792-1 L - 1 1 1 2408371-4 5 - 1 1 1 2168083-2 5 - 2 2 2 1-18028-2 V	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0	· 29 · 27 · 26 · 25 · 23 · 21 · 20 · 19
- 1 1 1 4-1901091-0 F - 2 2 22283-1 5 - 1 1 1 356835-1 L - 1 1 1 240792-1 L - 1 1 1 240792-1 L - 1 1 1 2408371-4 S - 1 1 1 2168083-2 S - 2 2 2 1-18028-2 V - 1 1 1 1-189124-1 S	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP	· 29 · 27 · 26 · 25 · 23 · 23 · 21 · 20 · 19 · 12
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, R∘HS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG	· 29 · 27 · 26 · 25 · 23 · 21 · 20 · 19 · 12 · 10
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP	· 29 · 27 · 26 · 25 · 23 · 23 · 21 · 20 · 19 · 12
- 1 1 1 4-1901091-0 F - 2 2 22283-1 S - 1 1 1 356835-1 L - 1 1 1 240792-1 C - 1 1 1 2168083-2 S - 2 2 2 1-18028-2 W - 1 1 1 1-189124-1 G - 1 1 1 1-2161951-6 E - 1 1 1 1-2063687-9 F - 1 1 1 1803443-8 F	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR	 29 27 26 25 23 21 20 19 12 10 9 8 7
- 1 1 1 4-1901091-0 F - 2 2 22283-1 S - 1 1 1 356835-1 L - 1 1 1 240792-1 C - 1 1 1 980371-4 S - 1 1 1 2168083-2 S - 1 1 1 2119533-1 S - 1 1 1 1-189124-1 S - 1 1 1 1-2063687-9 F 1 1 1 1 1803443-8 A	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION	 29 27 26 25 23 21 20 19 12 10 9 8 7 6
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER -	 29 27 26 25 23 21 20 19 12 10 9 8 7 6 5
- 1 1 1 4-1901091-0 F - 2 2 22283-1 5 - 1 1 1 356835-1 L - 1 1 1 240792-1 C - 1 1 1 24080371-4 S - 1 1 1 2168083-2 S - 1 1 1 2119533-1 S - 1 1 1 1 2119533-1 S - 1 1 1 1 219533-1 S - 1 1 1 1 219533-1 S - 1 1 1 1 203687-9 F 1 1 1 1 1 1 1 20363687-9 F	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION	 29 27 26 25 23 21 20 19 12 10 9 8 7 6
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER - BLOCK, FL CRIMPER SPACER CRIMPER, INSULATION F SPACER, CRIMPER	 29 27 26 25 23 21 20 19 12 10 9 8 7 6 5 4
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER - BLOCK, FL CRIMPER SPACER CRIMPER, INSULATION F	 29 27 26 25 23 21 20 19 12 10 9 12 10 9 8 7 6 5 4 3 2 1
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER - BLOCK, FL CRIMPER SPACER CRIMPER, INSULATION F SPACER, CRIMPER	 29 27 26 25 23 21 20 19 12 10 9 8 7 6 5 4 3 21
- 1 1 1 4-1901091-0 F - 2 2 2 2 22283-1 5 - 1 1 1 1 356835-1 L - 1 1 1 1 980371-4 5 - 1 1 1 1 980371-4 5 - 1 1 1 1 2168083-2 5 - 2 2 2 1-18028-2 V - 1 1 1 1 2119533-1 5 - 1 1 1 1 1-189124-1 6 - 1 1 1 1 1-2161951-6 E - 1 1 1 1 1-2161951-6 E - 1 1 1 1 1 -2161951-6 E - 1 1 1 1 1 5-240641-4 5 - 1 1 1 1 5-240641-4 5 - 1 1 1 1 1 -1803614-3 6 - 1 1 1 1 1 -455888-3 5 1 1 1 1 1 1 1 -456412-0 6 - 77 - 27 - 25 - 22 PART NO	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER - - BLOCK, FL CRIMPER SPACER CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE .180 F PREMIUM DESCRIPTION CESCRIPTION	 29 27 26 25 23 21 20 19 12 10 9 12 10 9 8 7 6 5 4 3 2 1
- 1 1 1 1 4 - 1901091 - 0 F - 2 2 2 2 2283 - 1 5 - 1 1 1 1 356835 - 1 L - 1 1 1 1 240792 - 1 [- 1 1 1 1 240792 - 1 [- 1 1 1 1 2168083 - 2 5 - 2 2 2 1 - 18028 - 2 V - 1 1 1 1 2119533 - 1 5 - 1 1 1 1 2119533 - 1 5 - 1 1 1 1 1 - 2161951 - 6 E - 1 1 1 1 1 - 2161951 - 6 E - 1 1 1 1 1 - 2063687 - 9 F - 1 1 1 1 1 - 2063687 - 9 F - 1 1 1 1 1 - 2063687 - 9 F - 1 1 1 1 5 - 240641 - 4 5 - 1 1 1 1 5 - 240641 - 4 5 - 1 1 1 1 2 - 238009 - 9 E - 1 1 1 1 1 - 1803614 - 3 6 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 1 - 455888 - 3 5 - 1 1 1 1 1 1 1 - 455888 - 3 5 - 1	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER - - BLOCK, FL CRIMPER SPACER CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE .180 F PREMIUM DESCRIPTION CESCRIPTION MAME	 29 27 26 25 23 21 20 19 12 10 9 12 10 9 8 7 6 5 4 3 2 1
- 1 1 1 1 4-1901091-0 F - 2 2 2 2 22283-1 5 - 1 1 1 1 356835-1 L - 1 1 1 1 240792-1 [- 1 1 1 1 980371-4 5 - 1 1 1 1 2168083-2 5 - 2 2 2 1-18028-2 V - 1 1 1 1 2119533-1 5 - 1 1 1 1 2119533-1 5 - 1 1 1 1 1 -189124-1 (- 1 1 1 1 1 -2161951-6 E - 1 1 1 1 1 -2161951-6 E - 1 1 1 1 1 -2063687-9 F - 1 1 1 1 1 -2063687-9 F - 1 1 1 1 5-240641-4 5 - 1 1 1 1 5-240641-4 5 	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER - - BLOCK, FL CRIMPER SPACER CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE .180 F PREMIUM DESCRIPTION DESCRIPTION MAME Ocean Side Feed	 29 27 26 25 23 21 20 19 12 10 9 12 10 9 8 7 6 5 4 3 2 1
- 1 1 1 1 4-1901091-0 F - 2 2 2 22283-1 5 - 1 1 1 1 356835-1 L - 1 1 1 240792-1 C - 1 1 1 2168083-2 5 - 2 2 2 1-18028-2 V - 1 1 1 1 2119533-1 5 - 2 2 2 1-18028-2 V - 1 1 1 1 2119533-1 5 - 1 1 1 1 1-2161951-6 E - 1 1 1 1 1-2161951-6 E - 1 1 1 1 1-2161951-6 E - 1 1 1 1 1-2063687-9 F - 1 1 1 1 1 -2063687-9 F - 1 1 1 1 5-240641-4 5 	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, ROHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER - - - BLOCK, FL CRIMPER SPACER CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE .180 F PREMIUM DESCRIPTION CE TE Connectivity Harrisburg, PA 17105-3608 NAME Ocean Side Feed Applicator	 29 27 26 25 23 21 20 19 12 10 9 12 10 9 12 10 9 12 10 12 20 110 20 110 20 110 20 110 20 110 30 21 110 30 21 110 30 21 110 30 110 10 110 100 110 110
- 1 1 1 1 4-1901091-0 F - 2 2 2 2 22283-1 5 - 1 1 1 1 356835-1 L - 1 1 1 1 240792-1 [- 1 1 1 1 980371-4 5 - 1 1 1 1 980371-4 5 - 1 1 1 1 2168083-2 V - 1 1 1 1 2119533-1 5 - 2 2 2 1-18028-2 V - 1 1 1 1 1 -189124-1 (- 1 1 1 1 1-189124-1 (- 1 1 1 1 1-2161951-6 E - 1 1 1 1 1 -2063687-9 F - 1 1 1 1 1 -2063687-9 F - 1 1 1 1 5-240641-4 5 - 1 1 1 1 5-240641-4 5 - 1 1 1 1 5-240641-4 5 - 1 1 1 1 1 -1803614-3 (- 1 1 1 1 1 -1803614-3 (- 1 1 1 1 1 -1803614-3 (- 1 1 1 1 1 -455888-3 5 - 1 1 1 1 1 1 -456412-0 (- 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 77 - 27 - 25 - 22 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 27 - 25 - 20 PART NO - 70 - 20	LEVER, DRAG RELEASE DRAG, TERMINAL SCR, SKT HD SHLDR 5.0 DIA X 6.0 SCR, SKT HD CAP, ROHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED GUIDE, FRONT STRIP BLADE, SLUG PLATE, REAR SHEAR ANVIL, SPECIAL, COMBINATION SPACER - - - BLOCK, FL CRIMPER SPACER CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE .180 F PREMIUM DESCRIPTION CE TE Connectivity Harrisburg, PA 17105-3608 NAME Ocean Side Feed Applicator	 29 27 26 25 23 21 20 19 12 10 9 12 10 9 8 7 6 5 4 3 2 1

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION



	2						
LOC	DIST			REVISIONS			
A	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-





DOCU THE TED	CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 19APR2108 <u>М. HERR</u> снк 19APR2108 Т. ELBIN T. ELBIN	05-3608
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APVD 19APR2108 NAME Ocean Side Feed PRODUCT SPEC	
	4 PLC ±- ANGLES ±-		RESTRICTED TO
	-	Customer Accessible Production Drawing SCALE 1:2 SHEET	4 4 REV A
		SHEETS 1 & 2 ARE NOT REQUIRED FOR PACI	FIC VERSION