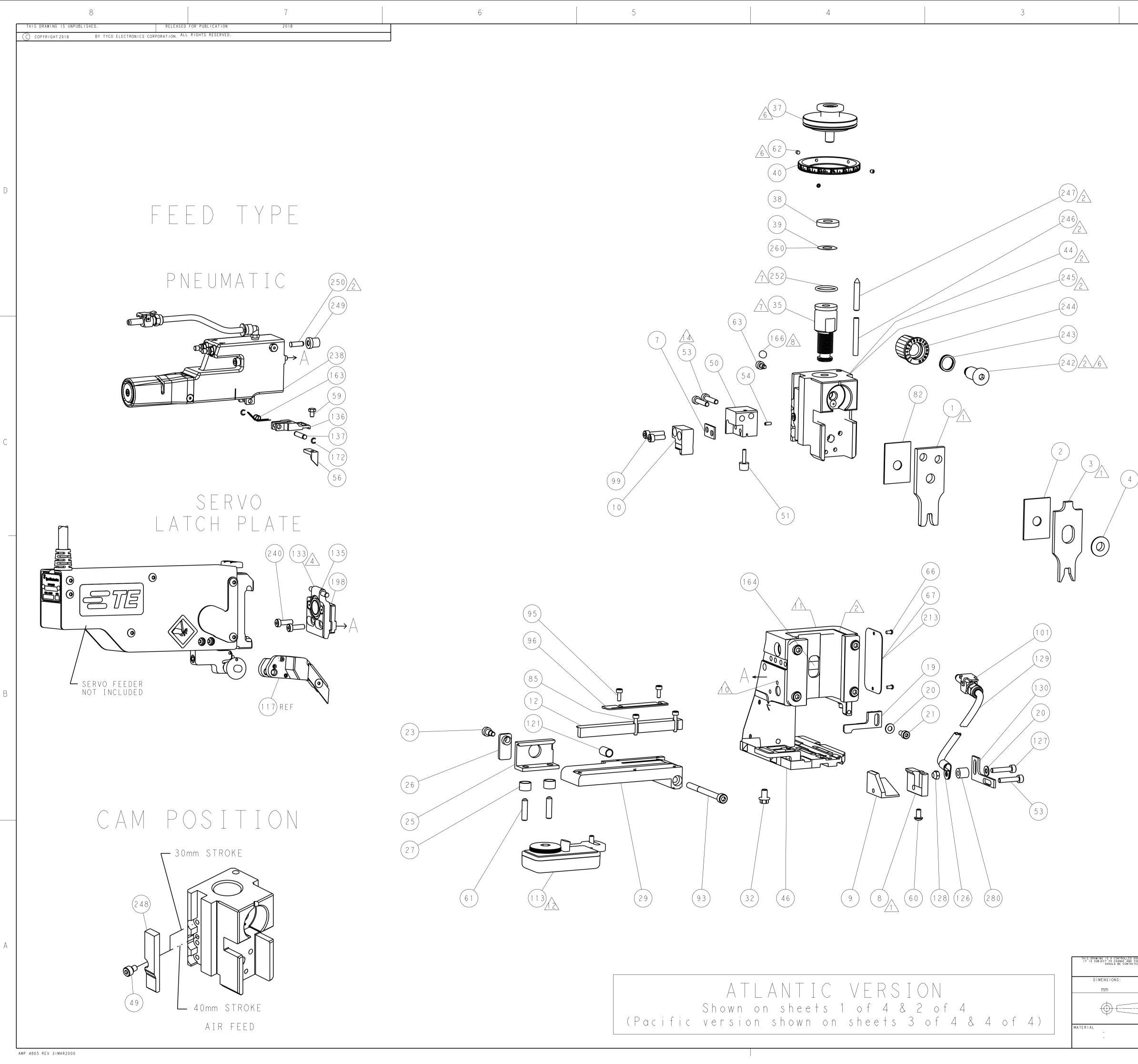
|   | 8   |  |   | 7   |                         | 6  | 5                           |                                 |  | 4   |  | 3  |
|---|---|--|---|---|-------------------------|--|-----------------------------|---------------------------------|--|---|--|--|
|   | THIS DRAWING IS UNPUBLISHED.<br>C COPYRIGHT 2018 BY TYCO E<br>ATLANTIC VERSION<br>TERMINATOR<br>INTERFACE ADAPTER   | PART<br>NUMBER   | REVISION  | DESCRIPTION   | FEED TYPE               | CONVERT TO                                 |                             | APPLICA                         | TOR STYLE CON<br>PART                            | VERSION CHAR<br>NUMBERS REQU  |  |  |
|   |   | 2837205-2  | A   | FINE CRIMP HEIGHT ADJUST  | ΡΝΕυΜΑΤΙΟ               | -<br>SERVO LATCH PLATE<br>SMART APPLICATOR | -<br>2119951-1<br>2161326-1 |                                 | -<br>8-2837205-5<br>8-2837205-4                  | -<br>1901094-3<br>-   |  | -<br>2168400-6 (QUANTITY 2)<br>-   |
|   |   | 2837205-5  | A   | FINE CRIMP HEIGHT ADJUST  | SERVO<br>LATCH PLATE 4  | -<br>PNEUMATIC FEED<br>-                   | -<br>2119950-1<br>-         | -<br>1 - 1 3 3 8 6 8 3 - 0<br>- | -<br>5 - 1 8 0 2 2 - 5<br>-                      | -<br>2119641-1<br>-   | -<br>2119799-1<br>-  | - 2063440-2  |
| D |   | 2837205-6<br>2837205-7<br>7-2837205-7  | A<br>A<br>A   | NON-CRIMP HEIGHT ADJUST<br>FINE CRIMP HEIGHT ADJUST<br>CRIMP TOOLING KIT  | ALATCH PLATE/11<br>NONE | -<br>-<br>-                                |                             | -<br>-<br>-                     | -<br>-<br>-                                      |   | -<br>-<br>-  | -<br>-<br>-<br>-   |
| C | APPLICATOR<br>CRIMP SIZE<br>WIRE 4.57 mm [.1]<br>INSUL 6.35 mm [.2]<br>APPLICATOR INSTRUC<br>408-10389<br>TERMINAL DATA: DEL<br>TERMINAL NAME: TAX<br>WIRE STRIP LENGT<br>6.21-6.97 mm [.244274<br>TERMINAL<br>APPLICATION<br>TERMINAL<br>APPLICATION<br>TERMINAL SAPPL:<br>TE TERMINAL DEL<br>1949429-1  | DATA<br>TYPE<br>80] F<br>50] F<br>50] F<br>TIONS<br>PHI TERMINAL<br>X I RING TEF<br>H<br>IN]<br>NONE   | RMINAL IN<br>VO.00-4.<br>-<br>-<br>TE TERMIN  | CRIMP SPECIFICATION<br>SULATION DIAMETER RANGE<br>67 mm [.000184 IN]<br>-<br>-  |                         |  |                             |                                 |  |   |  |  |
| В | ASSEMBLY. SEE<br>PNEUMATIC F<br>SERVO FEED<br>SERVO FEED<br>5. ADJUSTMENT OF  | G SURFACES LIG<br>Y PER THE APP<br>WITH THE APP<br>ECIFIC DATA TC<br>BELOW FOR PAR<br>EED WITH "SMA<br>WITH "FINE CR<br>WITH "NON-CRI<br>THE STRIPPER  | LICATOR IN<br>LICATOR.<br>D BE ENTERI<br>T NUMBER:<br>.RT APPLICA<br>IMP HEIGHT<br>MP HEIGHT<br>MAY BE REG  | ED INTO BLANK MEMORY CHIP AT<br>ATOR" CONVERSION: 8-2837205-<br>ADJUST": 8-2837205-<br>ADJUST": 8-2837205-<br>QUIRED WHEN MOVING THE  | 5                       |  | O N<br>L A R<br>B E L       | GEST WIRE<br>OW MINIMU          | TION, SET<br>E SIZE SE<br>UM REQUIR<br>DAMAGE TO | TTING. U<br>Ed crimp  | SE OF S<br>HEIGHT  | ETTINGS  |
| A | APPLICATOR BET<br>APPLY PART NUM<br>APPLY PART NUM<br>FOR -6 ONLY AP<br>GREASE THREADS<br>MAGNET, ITEM<br>ACTUATE THE CC<br>C<br>CRIMP HEIGHT F<br>APPLICATOR WAS<br>NECESSARY WHEN<br>C<br>NECESSARY WHEN<br>MAGNET, ITEM<br>ACTUATE THE CC<br>C<br>C<br>CRIMP HEIGHT F<br>APPLICATOR WAS<br>NECESSARY WHEN<br>C<br>TERMINAL PITCH<br>C<br>TERMINAL LUBR | WEEN BENCH AN<br>MBER 1-23419-5<br>JMBER 2-23419-<br>PLY PART NUMB<br>S, GROOVE AND<br>166 MUST BE OR<br>DUNTER.<br>REFERENCE SETT<br>QUALIFIED AT<br>NOT COMPATIE<br>NG A NON CRIMP<br>1 ITEM 260 TO<br>ICANT IS RECOM<br>IED OTHERWISE<br>35000. | D LEADMAKE<br>5 LOCTITE<br>6 LOCTITE<br>ER 1-23419<br>0-RING ON<br>RIENTED CON<br>FING WAS TH<br>THE FACTO<br>ICATOR IN<br>BLE WITH MI<br>ACHIEVE A<br>MMENDED. | ER APPLICATIONS.<br>TO THREADS OF ITEM 62.<br>TO THREADS OF ITEM 242.<br>9-5 LOCTITE TO THREADS OF ITE<br>ITEMS 35 & 252.<br>RRECTLY IN ORDER TO PROPERLY<br>HE SETTING USED WHEN THE<br>DRY. ADJUSTMENT MAY BE<br>THE FIELD. |                         |  | (Pa                         | Sha                             | ATLAN<br>own on sh                               | 7-2APPLICA4-0O-RING,0-1PUSH ROD9-1BUSHING1-1FEED CAN8-1DETENT F9-3SPRING,8-1RAM, AMFNOImage: Constrained by the second | compression<br>p style, side<br>descript<br>E R S I C<br>f 4 & 2 | 250<br>249<br>248<br>247<br>246<br>FEED, NON-ADJ. 245<br>FION ITEM<br>NO |

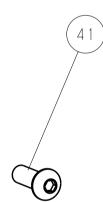
AMP 4805 REV 31MAR2000

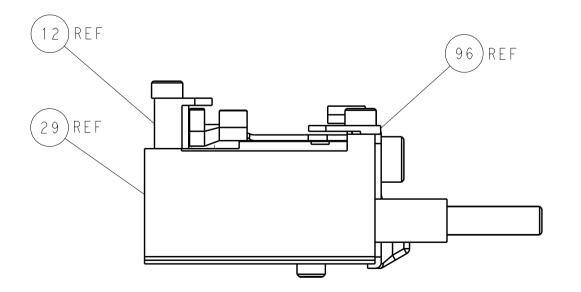
|                  | SET UP GA  | UGE                            | 2<br>DIST        |                           |               | REVISIONS                                   |                                  |                            |
|------------------|--|--------------------------------|------------------|---------------------------|---------------|---|----------------------------------|----------------------------|
|                  | 2119599-   |                                | 66               | P LTR                     | PRELIMINARY   | DESCRIPTION                                 |                                  | DWN APV                    |
|                  |  |                                |                  | A                         | RELEASE       |   |                                  | IEH TE<br>AW TE            |
|                  |  |                                |                  |                           |               |   |                                  |                            |
|                  |  | 1                              |                  |                           |               |   |                                  |                            |
| -                | 1 1  | 1 1                            |                  | <u>119082</u><br>079764   |               | SNAIL, INSULATIO<br>R, WAVE SPRING, (       |                                  | · 24.<br>T·24.             |
| 6 -              | 1 1  | 1 1                            |                  | 119083                    |               | NER, INSULATION                             |                                  | 247                        |
| _                | - 2  | 2 -                            |                  | 168400                    |               | LOW HEAD, ROHS,                             | M5 X 16                          | · 240                      |
| -                | 1  | -                              |                  | 063440                    |               | EED MODULE<br>DENTIFICATION                 |                                  | 238                        |
| _                | - 1  | 1 -                            | 1                | 901094                    | - 3 SPACE     | R, FEEDER                                   |                                  | · 198                      |
| -                |  | - 2                            |                  | <u>21045-3</u><br>994969- |               | RETAIN, EXTERN,<br>T, RARE EARTH HIG        |                                  | T 171<br>160               |
|                  | REF REF  | REF RE                         |                  | 994970-                   |               | ER, MAGNETIC                                |                                  | 16                         |
| -                |  | - 1                            |                  | 240638-                   |               | G, FEED FINGER                              | 1.0. V. 0.5.4                    | 16                         |
| -                |  | -   1                          |                  | -23627<br>119799          | - ,           | RETAIN, GRVD, 3/<br>R,FEED FINGER, A        |                                  | · 13                       |
| _                | - REF  | REF -                          | S E              | EE NOTE                   | 4 MEMOR       | Y CHIP, PROGRAMM                            |                                  | - 13.                      |
| _                | - 1  | 1 -                            |                  | <u>633743</u><br>217068   |               | FEED LATCH ASM<br>ET, AIR BLAST             |                                  | · 130                      |
| _                | 1 1  | 1 1                            |                  | 030758                    |               | G, POLYURETHANE                             |                                  | 12                         |
| -                | 1 1  | 1 1                            |                  | 986965-                   |               | LOCK, HEX, TORQU                            |                                  | 128                        |
| -                |  |                                |                  | 168083<br>986220-         |               | SKT HD CAP, Rohs<br>, Cable, Black          | , M4 X 20                        | 12                         |
| _                | 1 1  | 1 1                            | 1                | -22281                    | -8 SPRIN      | G, COMPRESSION                              |                                  | 12                         |
|                  | - REF  | REF -                          |                  | 119944<br>119955          |               | FINGER ASSEMBLY,<br>LUBRICATOR, SID         |                                  | · 1 1 ·                    |
|                  | 1 1  | 1 1                            |                  | 23238-                    |               | T, COUPLING                                 |                                  | · 10                       |
| _                | 1 1  | 1 1                            |                  | 168083                    |               | SKT HD CAP, Rohs                            |                                  | . 99                       |
| -                |  |                                |                  | 168083<br>803258          |               | SKT HD CAP, RoHS<br>STRIP GUIDE             | , M4 Х Ib                        | · 98<br>· 96               |
| _                | 2 2  | 2 2                            |                  | 168083                    | · · · ·       | SKT HD CAP, Rohs                            |                                  | . 95                       |
| _                | 2 2  | 1 1                            |                  | 168083<br>2168083         |               | SKT HD CAP, R₀HS<br>SKT HD CAP, R₀HS        |                                  | · 93                       |
| _                | 1 1  | 1 1                            |                  | - 455888                  |               | R, CRIMPER                                  | ,,                               | · 82                       |
| -                | 1 1  | 1 1                            |                  | <u>119956</u><br>119740   |               | ENTATION PACKAGE<br>DENTIFICATION           |                                  | · 71<br>· 67               |
| _                | 2 2  | 2 2                            |                  | 168078                    | · · · ·       | , DRIVE, RH, RoH                            | S, 2 x .188                      | . 66                       |
| -                | 1 -  | 1 1                            |                  | 119793                    |               | ER, ADJUSTMENT B                            |                                  | 63                         |
| 6 -              | 3 -  | 3 3<br>2 2                     |                  | 992763-<br>-18032-        |               | <u>SET, SOC, CONE P</u><br>SET, FLT PNT, M5 |                                  | · 62<br>· 61               |
| _                | 1 1  | 1 1                            | 2                | 079383                    | -4 SCR,       | ∃HSC, R⊙HS (M4 X                            | 8)                               | . 60                       |
| -                |  | - 1                            |                  | -18022<br>1338683         |               | HEX HD CAP, M4 X<br>Pawi                    | 6.0                              | · 59<br>· 56               |
| _                | 1 1  | 1 1                            |                  | - 519014                  |               | SET, CUP POINT M                            | 2.5 X 6                          | . 54                       |
| _                | 3 3  | 3 3                            |                  | 168083                    |               | SKT HD CAP, Rohs                            | , M4 X 20                        | · 53                       |
| -                | 1 1  | 1 1                            |                  | - 811242<br>180301        |               | R, HOLD DOWN<br>R, SLUG BLADE               |                                  | · <u>51</u><br>· <u>50</u> |
| -                |  | - 1                            |                  | 18023-9                   |               | SKT HD CAP M4 X                             |                                  | 49                         |
| -                | 1 I<br>1 –   | 1 1                            |                  | 119656<br>119370          |               | CATOR BASIC ASSE<br>AMP STYLE, SIDE         |                                  | · 46                       |
| _                | 1 1  | 1 1                            | 2                | 079383                    | -7 SCR,       | ∃HSC, R∘HS (M8 X                            | 25)                              | · 41                       |
| -                | 1 –  |                                |                  | 119645<br>119957          |               | NUMBERED FA WIR<br>CATOR SHIM PACK          | E ADJUSTMENT                     | · 40<br>· 39               |
| -                | 1 1  | 1 1                            |                  | 119644                    |               | ASHER, PRECISION                            |                                  | . 38                       |
| 6 -              | 1 1  | 1 1<br>1 1                     |                  | 119085                    |               | AD, ATLANTIC STY<br>ADJUSTMENT              | LE                               | · 37<br>· 35               |
|                  |  |                                |                  | 161328                    |               | EAD, FLANGED, M5                            | x 8mm LONG                       | · 32                       |
| _                | 1 1  |                                |                  | 190109                    | 1-0 PLATE     | , REAR STRIP GUI                            |                                  | · 29                       |
| -                | 2 2  | 2 2<br>1 1                     |                  | <u>22283-</u><br>356835-  |               | G, COMPRESSION<br>, DRAG RELEASE            |                                  | · 27<br>· 26               |
| _                | 1 1  | 1 1                            | Ĩ                | 240792-                   | 1 DRAG,       | TERMINAL                                    |                                  | · 25                       |
| -                |  | 1   1<br>  1   1               |                  | 980371-<br>168083         |               | SKT HD SHLDR 5.0<br>SKT HD CAP, R⊙HS        |                                  | · 23                       |
| _                | 2 2  | 2 2                            | 2 1              | -18028                    | -2 WASHE      | R, FLAT, REG M4                             | ,                                | · 20                       |
| -                | 1 1  | 1   1<br>  1   1               |                  | <u>119533</u><br>-189124  |               | PER, SIDE FEED<br>, FRONT STRIP             |                                  | · 19<br>· 12               |
| -                | 1 1  |                                |                  | - 189124<br>216195        |               | , FRONT STRIP<br>, SLUG                     |                                  | · 10                       |
|                  | 1 1  |                                |                  | 206368                    |               | , REAR SHEAR                                |                                  | · 9                        |
| <u>_1 _</u>      |  |                                |                  | 803443<br>-240641         |               | <u>, special, combi</u><br>r                | NATION                           | · 8<br>· 7                 |
| _                |  |                                |                  | -                         | -             |   |                                  | · 6                        |
| -                |  |                                |                  | -<br>238009               | -9 ВІОСК      | , FL CRIMPER SPA                            | CER                              | · 5<br>· 4                 |
| 1 1              | 1 1  | 1 1                            | 1 -              | 1803614                   | 4-3 CRIMP     | ER, INSULATION F                            |                                  | • 3                        |
| -                | 1 1  |                                |                  | -455888<br>-456412        |               | R, CRIMPER<br>ER, WIRE .180 F               | PREMIIIM                         | · 2                        |
|                  | 7 - 7 - 6  | - 5 -                          |                  | ART N                     |               | descript                                    |                                  | ITEI                       |
|                  | ED DOCUMENT FOR TYCO ELEC<br>ND THE CONTROLLING ENGINE | -                              | N DWN            | 19A                       | PR2108        |   | I O N<br>nectivity               | NO                         |
|                  |  |                                | CHK              | <u>IRR</u><br>19A<br>BIN  | PR2108 C      |   | nectivity<br>burg, PA 17105-3608 |                            |
| IMENSIONS:<br>MM |  | CES UNLESS<br>SPECIFIED:<br>+- | APVD             | 19A<br>GRANGE             | PR2108 NAME   | Ocean Side                                  |                                  |                            |
|                  | 1 PLC =<br>2 PLC =                                     | ±-<br>±-<br>±-                 | -<br>APPLICAT    |                           |               | Applica<br>-                                | tor                              |                            |
| $\downarrow$ —   |  | ±-<br>±-<br><u>±</u> -         | WEIGHT           | . CA VELU                 |               | age code drawing no $0779$ $C = 2837205$    | RE                               | STRICTED                   |
|                  | I F LOUI SH  |                                | A 101 1 101 FL 1 |                           | • · · · · / / |   |                                  |                            |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



|   |     | 2      |   |           | I           |      |     |      |  |  |  |
|---|-----|--------|---|-----------|-------------|------|-----|------|--|--|--|
|   | LOC | C DIST |   | REVISIONS |             |      |     |      |  |  |  |
|   | А   | 66     | Р | LTR       | DESCRIPTION | DATE | DWN | APVD |  |  |  |
| • |     |        |   | -         | SEE SHEET 1 | -    | -   | -    |  |  |  |
|   |     |        |   |           |             |      |     |      |  |  |  |
|   |     |        |   |           |             |      |     |      |  |  |  |
|   |     |        |   |           |             |      |     |      |  |  |  |
|   |     |        |   |           |             |      |     |      |  |  |  |





| DOCUMENT FOR TYCO ELECTRONICS CORPORATION<br>THE CONTROLLING ENGINEERING ORGANIZATION<br>TED FOR THE LATEST REVISION. |  | dwn<br>M. HER | 7      | 19APR2108      |       |                 | 7777  | TE Connect | ivity         |           |       |                 |                    |
|---|--|---------------|--------|----------------|-------|-----------------|-------|------------|---------------|-----------|-------|-----------------|--------------------|
| TOLERANCES UNLESS   |  | снк<br>Т. ELB | ΙN     | 19APR2108      |       |                 | U 15  | Harrisburg | , PA 171      | 05-360    | 8     |                 |                    |
|   | OTHERW   | ISE SPEC      | IFIED: | apvd<br>J. DEG |       | 19APR2108<br>3E | NAME  |            | Ocean         | Side F    | e e d |                 |                    |
| _   | 0 PLC<br>I PLC                                     | ±-<br>±-      |        | PRODUCT SP     | EC    |                 |       |            |               | plicator  |       |                 |                    |
|   | 2 PLC<br>3 PLC                                     | ±-<br>±-      |        | APPLICATIO     | N SPE | с               |       |            |               | -         |       |                 |                    |
|   | 4 PLC<br>ANGLES                                    | ±-            | ±-     | -              |       |                 | SIZE  | CAGE CODE  | DRAWING NO    |           |       |                 | RESTRICTED TO      |
|   | FINISH   | -             |        | WEIGHT         | -     |                 | ΑI    | 00779      | <b>C</b> -283 | 37205     |       |                 | -                  |
|   |  | -             |        | Customer       | · A c | cessible P      | roduc | tion Draw  | ing           | scale 1:2 | SHEET | 2 <sup>of</sup> | 4 <sup>Rev</sup> A |
|   | SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION |               |        |                |       |                 |       |            |               |           |       |                 |                    |

| 8  |  |                                     | 7   |                  |             | 6              |
|--|--|-------------------------------------|---|------------------|-------------|----------------|
| THIS DRAWING IS UNPUBLISHED.   | RELEASED   | FOR PUBLICATION<br>RIGHTS RESERVED. | 2018  |                  | -           |                |
| C COPYRIGHT 2018 BY TYCO E<br>PACIFIC VERSION  |  |                                     |   |                  |             |                |
| TERMINATOR<br>INTERFACE ADAPTER  | P A R T<br>N U M B E R                           | REVISION                            | DESCRIPTION                                       |                  | FEED TYPE   | CONVERT TO     |
|  |  |                                     |   |                  |             |                |
|  | 2-2837205-2                                      | A                                   | FINE CRIMP HEIGHT AD.                             | шст              | PNEUMATIC   | SERVO LATCH PL |
|  | 2-2031203-2                                      | A                                   | FINE CRIMP HEIGHT ADS                             | 1031             | FNEUMATIC   |                |
|  |  |                                     |   |                  |             | SMART APPLICAT |
|  | 2-2837205-5                                      | A                                   | FINE CRIMP HEIGHT AD.                             | JUST             | SERVO       | -              |
|  |  |                                     |   |                  | LATCH PLATE | PNEUMATIC FEE  |
|  | 2-2837205-7                                      | А                                   | FINE CRIMP HEIGHT AD.                             | JUST             | NONE        | -              |
| and the second s | 7 - 2837205 - 7                                  | A                                   | CRIMP TOOLING KIT                                 |                  | -           | -              |
| APPLICATOR<br>CRIMP SIZE<br>WIRE 4.57 mm [.1<br>INSUL 6.35 mm [.2<br>APPLICATOR INSTRUC<br>408-10389   | TYPE<br>80] F<br>50] F<br>TIONS                  | TE                                  | CRIMP SPECIFICATION                               |                  |             |                |
| TERMINAL NAME: TA  |  |                                     | CRIME SECTEICATION                                |                  |             |                |
| WIRE STRIP LENGT   |  | TERMINAL INS                        | SULATION DIAMETER RANGE                           |                  |             |                |
| 6.21-6.97 mm [.244274<br>TERMINAL  | 4 IN]  <br>NONE                                  |                                     | -7 mm [.000184 IN]<br>-                           |                  |             |                |
| APPLICATION<br>SPECIFICATION   | -  | -                                   | _   |                  |             |                |
| TERMINALS APPL   |  |                                     |   |                  |             |                |
|  | _PHI TERMINAL                                    | TE TERMIN/                          | AL DELPHI TERMINAL                                |                  |             |                |
| 1949429-1  | 12004436   |                                     |   |                  |             |                |
|  |  |                                     |   |                  |             |                |
|  | RIMP HEIGHT                                      |                                     | CRIMP HEIGHT 9                                    |                  |             |                |
|  | m [INCH]<br>31+/-0.05 [.130                      |                                     | REFERENCE SETTING<br>5.8                          |                  |             |                |
| <u> </u>   | <u>51'7 0.05 L.150</u>                           | ·// .0023                           | 5.0   |                  |             |                |
|  |  |                                     |   |                  |             |                |
|  |  |                                     |   |                  |             |                |
|  |  |                                     |   |                  |             |                |
|  |  |                                     |   |                  |             |                |
|  |  |                                     |   |                  |             |                |
|  |  |                                     |   |                  |             |                |
| A RECOMMENDED  | SPARE PARTS                                      |                                     |   |                  |             |                |
| 2 GREASE BEARI   | NG SURFACES LI                                   | GHTLY                               |   |                  |             |                |
|  | ILY PER THE AP<br>ED WITH THE AP                 |                                     | NSTRUCTION  |                  |             |                |
| APPLICATOR S   | PECIFIC DATA 1                                   |                                     | RED INTO BLANK MEMORY CH                          | IIP AT           |             |                |
| PNEUMATIC  | SEE BELOW FOR<br>FEED WITH "SM<br>) WITH "FINE C | ART APPLIC                          | ATOR" CONVERSION: 8-28                            | 37205-<br>37205- |             |                |
|  |  |                                     | QUIRED WHEN MOVING THE                            | 51205-           | 5           |                |
| APPLICATOR BE  | etween Bench a                                   | ND LEADMAK                          | ER APPLICATIONS.                                  |                  |             |                |
|  | UMBER 1-23419-<br>JMBER 2-23419-                 |                                     | TO THREADS OF ITEM 62.<br>TO THREADS OF ITEM 242. |                  |             |                |
| GREASE THREA   | DS, GROOVE AND                                   | ) O-RING ON                         | I ITEMS 139 & 152.                                |                  |             |                |
| A MAGNET MUST<br>ACTUATE THE C   |  | RRECTLY IN                          | I ORDER TO PROPERLY                               |                  |             |                |
| CRIMP HEIGHT   | REFERENCE SEI                                    |                                     | HE SETTING USED WHEN TH                           | ΙE               |             |                |
|  | AS QUALIFIED A<br>En running app                 |                                     | ORY. ADJUSTMENT MAY BE<br>THE FIELD.              |                  |             |                |
| TERMINAL PIT   | CH NOT COMPATI                                   | BLE WITH M                          | IECHANICAL FEED.                                  |                  |             |                |
| 11 TERMINAL LUB  | RICANT IS RECC                                   | MMENDED.                            |   |                  |             |                |
| 12. UNLESS SPECT<br>DOCUMENT 10  |  | E TORQUE V                          | ALUES SHALL BE USED PER                           |                  |             |                |
| GRIND AT ASS   | EMBLY.   |                                     |   |                  |             |                |
|  |  |                                     |   |                  |             |                |

AMP 4805 REV 31MAR2000

|       |           | APPLICA               | TOR STYLE CON | VERSION CHAR | Т         |                        |
|-------|-----------|-----------------------|---------------|--------------|-----------|------------------------|
| 0     |           |                       | PART          | NUMBERS REQU | IRED      |                        |
|       | -         | -                     | -             | -            | -         | -                      |
| PLATE | 2119951-1 | -                     | 8-2837205-5   | 1901094-3    | -         | 2168400-6 (QUANTITY 2) |
| ATOR  | 2161326-1 | _                     | 8-2837205-4   | -            | _         | _                      |
|       | -         | _                     | -             | -            | -         | -                      |
| EED   | 2119950-1 | 1 - 1 3 3 8 6 8 3 - 0 | 5-18022-5     | 2119641-2    | 2119799-1 | 2063440-2              |
|       | -         | -                     | -             | -            | -         | -                      |
|       | _         | -                     | _             | -            | _         | -                      |

4

3

| * | M | Δ | R | Ν | T | NG |  |
|---|---|---|---|---|---|----|--|

5

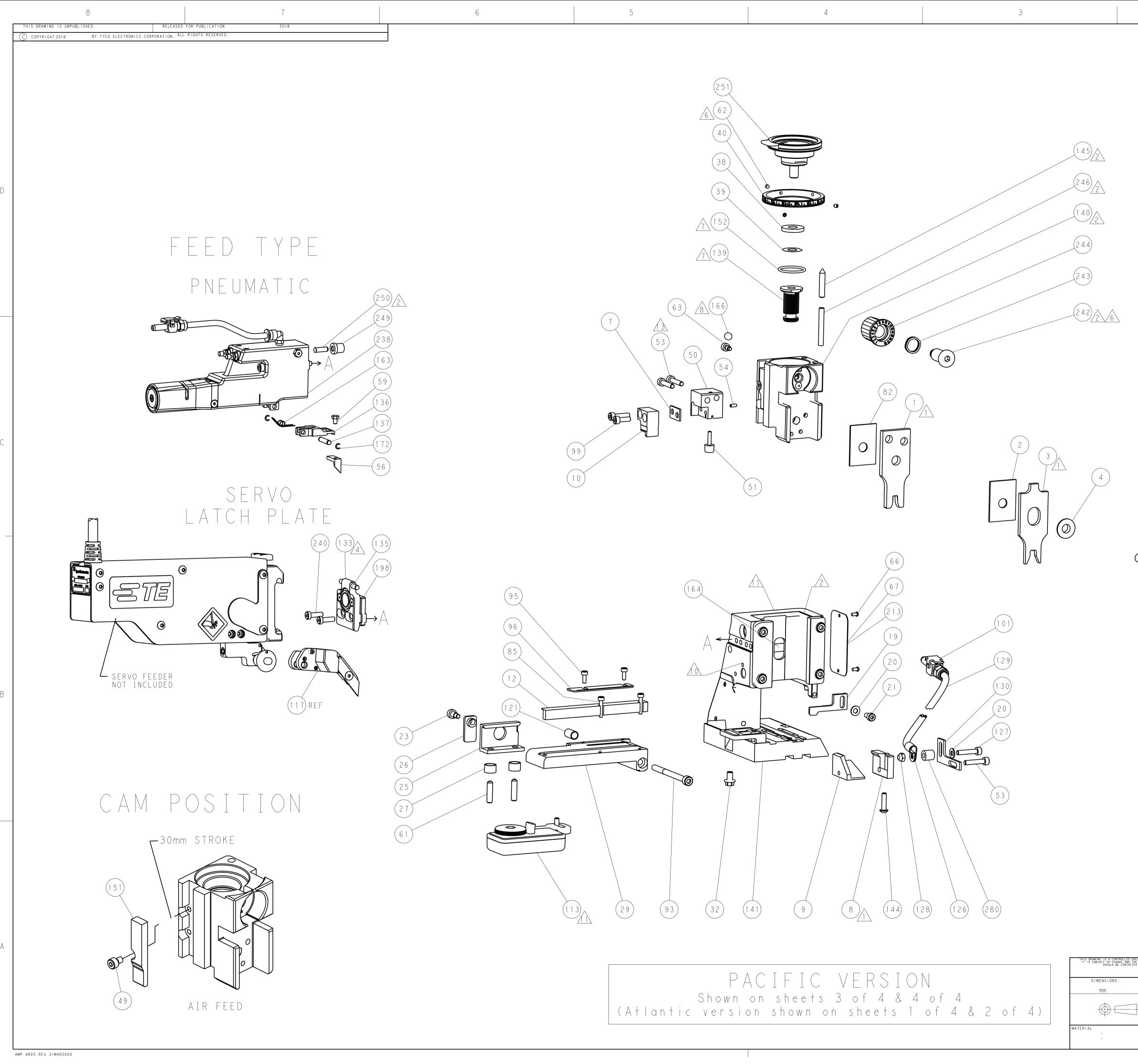
\*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

| _     | 1    | 1    | 1     | 2844961-1         | SPACER, AIR BLAST                   | 280            |
|-------|------|------|-------|-------------------|-------------------------------------|----------------|
| -     | 1    | 1    | 1     | 2119782-1         | FINE ADJUST HEAD ASM, PACIFIC STYLE | 251            |
| -     | -    | -    | 1     | 2119640-1         | PUSH ROD, AIR FEED                  | 250            |
| -     | -    | -    | 1     | 1803259-1         | BUSHING, FLANGED                    | 249            |
| -     | 1    | 1    | 1     | 1 - 2 2 2 7 9 - 3 | SPRING, COMPRESSION                 | 246            |
| -     | 1    | 1    | 1     | 2119082-4         | CAM, SNAIL, INSULATION ADJUSTMENT   | 244            |
| -     | 1    | 1    | 1     | 2079764-1         | WASHER, WAVE SPRING, CREST-TO-CREST | 243            |
| - 7 7 | - 27 | - 25 | - 2 2 | PART NO           | DESCRIPTION                         | I T E M<br>N O |

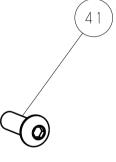
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

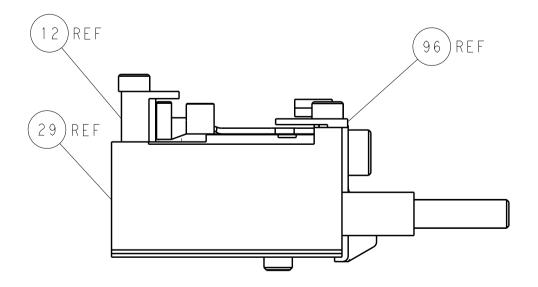
| SET UP GAUGE A 66 PLTR   |   |   |
|--|---|---|
|  | REVISIONS<br>Description Date D   | WN APVD   |
| - SEE SHI  |   |   |
|  |   |   |
|  |   |   |
|  |   |   |
|  | RETAINER, INSULATION DIAL   | · 242   |
|  | SHCS, LOW HEAD, Rohs, M5 X 16<br>AIR FEED MODULE  | · 240<br>· 238  |
|  | TAG, IDENTIFICATION   | 213   |
|  | SPACER, FEEDER  | 198   |
|  | RING, RETAIN, EXTERN, 3/16 CRESCENT   |   |
|  | MAGNET, RARE EARTH HIGH ENERGY<br>Counter, magnetic   | · 166<br>· 164  |
|  | SPRING, FEED FINGER   | 163   |
|  | O-RING, .801 ID, .070 DIA. MAT.   | 152   |
|  | FEED CAM, AIR FEED<br>Detent pin  | · 151<br>· 145  |
|  | SCR, BHSC, Rohs (M4 X 16)   | 143   |
|  | APPLICATOR BASIC ASSEMBLY, SF   | 141   |
|  | RAM, ASIAN STYLE, SIDE FEED   | 140   |
|  | BOLT, ADJUSTMENT  | · 139<br>· 137  |
|  | PIN, RETAIN, GRVD, 3/16 X .854<br>HOLDER,FEED FINGER, AF  | 137   |
|  | MEMORY CHIP, PROGRAMMED   | 135   |
|  | SERVO FEED LATCH ASM  | 133   |
|  | BRACKET, AIR BLAST  | 130   |
|  | TUBING, POLYURETHANE<br>NUT, LOCK, HEX, TORQUE (M4)   | · 129<br>· 128  |
|  | SCR, SKT HD CAP, RoHS, M4 X 20  | 127   |
|  | CLAMP, CABLE, BLACK   | 126   |
|  | SPRING, COMPRESSION<br>FEED FINGER ASSEMBLY,SF  | · 121   |
|  | ASSY, LUBRICATOR, SIDE FEED   | 113   |
|  | INSERT, COUPLING  | 101   |
|  | SCR, SKT HD CAP, RoHS, M4 X 12.0  | . 99  |
|  | SCR, SKT HD CAP, R⊙HS, M4 X 16<br>FRONT STRIP GUIDE   | · 98<br>· 96  |
|  | SCR, SKT HD CAP, RoHS, M3 X 8.0   | 95  |
|  | SCR, SKT HD CAP, Rohs, M5 X 65  | . 93  |
|  | SCR, SKT HD CAP, Rohs, M3 X 16  | 85  |
|  | SPACER, CRIMPER<br>Documentation package  | · 82<br>· 71  |
|  | TAG, IDENTIFICATION   | 67  |
|  | SCREW, DRIVE, RH, RoHS, 2 x .188  | 66  |
|  | LIMITER, ADJUSTMENT BOLT  | 63  |
|  | SCR, SET, SOC, CONE PNT, M3 x 4.0<br>SCR, SET, FLT PNT, M5 X 20.0   | · 62<br>· 61  |
|  | SCR, HEX HD CAP, M4 X 6.0   | 59  |
|  | FEED PAWL   | 56  |
|  | SCR, SET, CUP POINT M2.5 X 6<br>SCR, SKT HD CAP, RoHS, M4 X 20  | · 54<br>· 53  |
|  | BUMPER, HOLD DOWN   | 51  |
| - 1 1 1 1-1803011-2 H  | HOLDER, SLUG BLADE  | · 50  |
|  | SCR, SKT HD CAP M4 X 6.0  | · 49  |
|  | SCR, BHSC, R⊙HS (M8 X 25)<br>DISC, NUMBERED FA WIRE ADJUSTMENT  | · 41<br>· 40  |
|  | APPLICATOR SHIM PACK  | . 39  |
|  | RAM WASHER, PRECISION   | · 38  |
| - 1 1 1 1 2161328-1 H  | HEX HEAD, FLANGED, M5 x 8mm LONG  | . 32  |
|  | PLATE, REAR STRIP GUIDE   |   |
| - 1 1 1 4-1901091-0 F  | SPRING, COMPRESSION   | · 29  |
| -     1     1     4-1901091-0     F       -     2     2     22283-1     5  | SPRING, COMPRESSION<br>LEVER, DRAG RELEASE  | · 29<br>· 27<br>· 26  |
| -       1       1       4-1901091-0       F         -       2       2       2283-1       5         -       1       1       356835-1       L         -       1       1       240792-1       L   | LEVER, DRAG RELEASE<br>DRAG, TERMINAL   | · 29<br>· 27<br>· 26<br>· 25  |
| -       1       1       1       4-1901091-0       F         -       2       2       2283-1       5         -       1       1       356835-1       L         -       1       1       240792-1       L         -       1       1       1       980371-4       5  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0  | · 29<br>· 27<br>· 26<br>· 25<br>· 23  |
| -       1       1       1       4-1901091-0       F         -       2       2       22283-1       S         -       1       1       1       356835-1       L         -       1       1       1       240792-1       L         -       1       1       1       980371-4       S         -       1       1       1       2168083-2       S   | LEVER, DRAG RELEASE<br>DRAG, TERMINAL   | · 29<br>· 27<br>· 26<br>· 25<br>· 23<br>· 21  |
| -       1       1       4-1901091-0       F         -       2       2       22283-1       5         -       1       1       356835-1       L         -       1       1       1       356835-1       L         -       1       1       1       240792-1       L         -       1       1       1       2408371-4       5         -       1       1       1       2168083-2       5         -       2       2       2       1-18028-2       V   | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0   | · 29<br>· 27<br>· 26<br>· 25<br>· 23<br>· 21<br>· 20<br>· 19  |
| -       1       1       1       4-1901091-0       F         -       2       2       22283-1       5         -       1       1       1       356835-1       L         -       1       1       1       240792-1       L         -       1       1       1       240792-1       L         -       1       1       1       2408371-4       S         -       1       1       1       2168083-2       S         -       2       2       2       1-18028-2       V         -       1       1       1       1-189124-1       S  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP  | · 29<br>· 27<br>· 26<br>· 25<br>· 23<br>· 23<br>· 21<br>· 20<br>· 19<br>· 12  |
| $\begin{array}{c ccccccccccccccccccccccccccccccccccc$  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, R∘HS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG   | · 29<br>· 27<br>· 26<br>· 25<br>· 23<br>· 21<br>· 20<br>· 19<br>· 12<br>· 10  |
| $\begin{array}{c ccccccccccccccccccccccccccccccccccc$  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP  | · 29<br>· 27<br>· 26<br>· 25<br>· 23<br>· 23<br>· 21<br>· 20<br>· 19<br>· 12  |
| -       1       1       1       4-1901091-0       F         -       2       2       22283-1       S         -       1       1       1       356835-1       L         -       1       1       1       240792-1       C         -       1       1       1       2168083-2       S         -       2       2       2       1-18028-2       W         -       1       1       1       1-189124-1       G         -       1       1       1       1-2161951-6       E         -       1       1       1       1-2063687-9       F         -       1       1       1       1803443-8       F  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR  | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> </ul>   |
| -       1       1       1       4-1901091-0       F         -       2       2       22283-1       S         -       1       1       1       356835-1       L         -       1       1       1       240792-1       C         -       1       1       1       980371-4       S         -       1       1       1       2168083-2       S         -       1       1       1       2119533-1       S         -       1       1       1       1-189124-1       S         -       1       1       1       1-2063687-9       F         1       1       1       1       1803443-8       A  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION   | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> </ul>  |
| $\begin{array}{c ccccccccccccccccccccccccccccccccccc$  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-  | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> <li>5</li> </ul>   |
| -       1       1       1       4-1901091-0       F         -       2       2       22283-1       5         -       1       1       1       356835-1       L         -       1       1       1       240792-1       C         -       1       1       1       24080371-4       S         -       1       1       1       2168083-2       S         -       1       1       1       2119533-1       S         -       1       1       1       1       2119533-1       S         -       1       1       1       1       219533-1       S         -       1       1       1       1       219533-1       S         -       1       1       1       1       203687-9       F         1       1       1       1       1       1       1       20363687-9       F  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION   | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> </ul>  |
| $\begin{array}{c ccccccccccccccccccccccccccccccccccc$  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-<br>BLOCK, FL CRIMPER SPACER<br>CRIMPER, INSULATION F<br>SPACER, CRIMPER  | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> <li>5</li> <li>4</li> </ul>  |
| $\begin{array}{c ccccccccccccccccccccccccccccccccccc$  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-<br>BLOCK, FL CRIMPER SPACER<br>CRIMPER, INSULATION F   | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> <li>5</li> <li>4</li> <li>3</li> <li>2</li> <li>1</li> </ul>  |
| $\begin{array}{c ccccccccccccccccccccccccccccccccccc$  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-<br>BLOCK, FL CRIMPER SPACER<br>CRIMPER, INSULATION F<br>SPACER, CRIMPER  | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> <li>5</li> <li>4</li> <li>3</li> <li>21</li> </ul>   |
| - 1 1 1 4-1901091-0 F<br>- 2 2 2 2 22283-1 5<br>- 1 1 1 1 356835-1 L<br>- 1 1 1 1 980371-4 5<br>- 1 1 1 1 980371-4 5<br>- 1 1 1 1 2168083-2 5<br>- 2 2 2 1-18028-2 V<br>- 1 1 1 1 2119533-1 5<br>- 1 1 1 1 1-189124-1 6<br>- 1 1 1 1 1-2161951-6 E<br>- 1 1 1 1 1-2161951-6 E<br>- 1 1 1 1 1 -2161951-6 E<br>- 1 1 1 1 1 5-240641-4 5<br>- 1 1 1 1 5-240641-4 5<br>- 1 1 1 1 1 -1803614-3 6<br>- 1 1 1 1 1 -455888-3 5<br>1 1 1 1 1 1 1 -456412-0 6<br>- 77 - 27 - 25 - 22 PART NO   | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-<br>-<br>BLOCK, FL CRIMPER SPACER<br>CRIMPER, INSULATION F<br>SPACER, CRIMPER<br>CRIMPER, WIRE .180 F PREMIUM<br>DESCRIPTION<br>CESCRIPTION   | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> <li>5</li> <li>4</li> <li>3</li> <li>2</li> <li>1</li> </ul>  |
| - 1 1 1 1 4 - 1901091 - 0 F<br>- 2 2 2 2 2283 - 1 5<br>- 1 1 1 1 356835 - 1 L<br>- 1 1 1 1 240792 - 1 [<br>- 1 1 1 1 240792 - 1 [<br>- 1 1 1 1 2168083 - 2 5<br>- 2 2 2 1 - 18028 - 2 V<br>- 1 1 1 1 2119533 - 1 5<br>- 1 1 1 1 2119533 - 1 5<br>- 1 1 1 1 1 - 2161951 - 6 E<br>- 1 1 1 1 1 - 2161951 - 6 E<br>- 1 1 1 1 1 - 2063687 - 9 F<br>- 1 1 1 1 1 - 2063687 - 9 F<br>- 1 1 1 1 1 - 2063687 - 9 F<br>- 1 1 1 1 5 - 240641 - 4 5<br>- 1 1 1 1 5 - 240641 - 4 5<br>- 1 1 1 1 2 - 238009 - 9 E<br>- 1 1 1 1 1 - 1803614 - 3 6<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 1 - 455888 - 3 5<br>- 1 1 1 1 1 1 1 - 455888 - 3 5<br>- 1   | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-<br>-<br>BLOCK, FL CRIMPER SPACER<br>CRIMPER, INSULATION F<br>SPACER, CRIMPER<br>CRIMPER, WIRE .180 F PREMIUM<br>DESCRIPTION<br>CESCRIPTION<br>MAME   | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> <li>5</li> <li>4</li> <li>3</li> <li>2</li> <li>1</li> </ul>  |
| - 1 1 1 1 4-1901091-0 F<br>- 2 2 2 2 22283-1 5<br>- 1 1 1 1 356835-1 L<br>- 1 1 1 1 240792-1 [<br>- 1 1 1 1 980371-4 5<br>- 1 1 1 1 2168083-2 5<br>- 2 2 2 1-18028-2 V<br>- 1 1 1 1 2119533-1 5<br>- 1 1 1 1 2119533-1 5<br>- 1 1 1 1 1 -189124-1 (<br>- 1 1 1 1 1 -2161951-6 E<br>- 1 1 1 1 1 -2161951-6 E<br>- 1 1 1 1 1 -2063687-9 F<br>- 1 1 1 1 1 -2063687-9 F<br>- 1 1 1 1 5-240641-4 5<br>- 1 1 1 1 5-240641-4 5<br>  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, RoHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-<br>-<br>BLOCK, FL CRIMPER SPACER<br>CRIMPER, INSULATION F<br>SPACER, CRIMPER<br>CRIMPER, WIRE .180 F PREMIUM<br>DESCRIPTION<br>DESCRIPTION<br>MAME<br>Ocean Side Feed  | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> <li>5</li> <li>4</li> <li>3</li> <li>2</li> <li>1</li> </ul>  |
| - 1 1 1 1 4-1901091-0 F<br>- 2 2 2 22283-1 5<br>- 1 1 1 1 356835-1 L<br>- 1 1 1 240792-1 C<br>- 1 1 1 2168083-2 5<br>- 2 2 2 1-18028-2 V<br>- 1 1 1 1 2119533-1 5<br>- 2 2 2 1-18028-2 V<br>- 1 1 1 1 2119533-1 5<br>- 1 1 1 1 1-2161951-6 E<br>- 1 1 1 1 1-2161951-6 E<br>- 1 1 1 1 1-2161951-6 E<br>- 1 1 1 1 1-2063687-9 F<br>- 1 1 1 1 1 -2063687-9 F<br>- 1 1 1 1 5-240641-4 5<br>  | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, ROHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-<br>-<br>-<br>BLOCK, FL CRIMPER SPACER<br>CRIMPER, INSULATION F<br>SPACER, CRIMPER<br>CRIMPER, WIRE .180 F PREMIUM<br>DESCRIPTION<br>CE TE Connectivity<br>Harrisburg, PA 17105-3608<br>NAME<br>Ocean Side Feed<br>Applicator | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>12</li> <li>10</li> <li>9</li> <li>12</li> <li>10</li> <li>9</li> <li>12</li> <li>10</li> <li>12</li> <li>20</li> <li>110</li> <li>20</li> <li>110</li> <li>20</li> <li>110</li> <li>20</li> <li>110</li> <li>20</li> <li>110</li> <li>30</li> <li>21</li> <li>110</li> <li>30</li> <li>21</li> <li>110</li> <li>30</li> <li>21</li> <li>110</li> <li>30</li> <li>110</li> <li>10</li> <li>110</li> <li>100</li> <li>110</li> <li>110</li></ul> |
| - 1 1 1 1 4-1901091-0 F<br>- 2 2 2 2 22283-1 5<br>- 1 1 1 1 356835-1 L<br>- 1 1 1 1 240792-1 [<br>- 1 1 1 1 980371-4 5<br>- 1 1 1 1 980371-4 5<br>- 1 1 1 1 2168083-2 V<br>- 1 1 1 1 2119533-1 5<br>- 2 2 2 1-18028-2 V<br>- 1 1 1 1 1 -189124-1 (<br>- 1 1 1 1 1-189124-1 (<br>- 1 1 1 1 1-2161951-6 E<br>- 1 1 1 1 1 -2063687-9 F<br>- 1 1 1 1 1 -2063687-9 F<br>- 1 1 1 1 5-240641-4 5<br>- 1 1 1 1 5-240641-4 5<br>- 1 1 1 1 5-240641-4 5<br>- 1 1 1 1 1 -1803614-3 (<br>- 1 1 1 1 1 -1803614-3 (<br>- 1 1 1 1 1 -1803614-3 (<br>- 1 1 1 1 1 -455888-3 5<br>- 1 1 1 1 1 1 -456412-0 (<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 77 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 22 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 27 - 25 - 20 PART NO<br>- 70 - 20 | LEVER, DRAG RELEASE<br>DRAG, TERMINAL<br>SCR, SKT HD SHLDR 5.0 DIA X 6.0<br>SCR, SKT HD CAP, ROHS, M4 X 8.0<br>WASHER, FLAT, REG M4<br>STRIPPER, SIDE FEED<br>GUIDE, FRONT STRIP<br>BLADE, SLUG<br>PLATE, REAR SHEAR<br>ANVIL, SPECIAL, COMBINATION<br>SPACER<br>-<br>-<br>-<br>BLOCK, FL CRIMPER SPACER<br>CRIMPER, INSULATION F<br>SPACER, CRIMPER<br>CRIMPER, WIRE .180 F PREMIUM<br>DESCRIPTION<br>CE TE Connectivity<br>Harrisburg, PA 17105-3608<br>NAME<br>Ocean Side Feed<br>Applicator | <ul> <li>29</li> <li>27</li> <li>26</li> <li>25</li> <li>23</li> <li>21</li> <li>20</li> <li>19</li> <li>12</li> <li>10</li> <li>9</li> <li>12</li> <li>10</li> <li>9</li> <li>8</li> <li>7</li> <li>6</li> <li>5</li> <li>4</li> <li>3</li> <li>2</li> <li>1</li> </ul>  |

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION



|     | 2    |   |     |             |      |     |      |
|-----|------|---|-----|-------------|------|-----|------|
| LOC | DIST |   |     | REVISIONS   |      |     |      |
| A   | 66   | Р | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |      |   | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |   |     |             |      |     |      |
|     |      |   |     |             |      |     |      |
|     |      |   |     |             |      |     |      |
|     |      |   |     |             |      |     |      |





| DOCU<br>THE<br>TED | CONTROLLING ENGINEERING ORGANIZATION<br>FOR THE LATEST REVISION.                          | DWN 19APR2108<br><u>М. HERR</u><br>снк 19APR2108<br>Т. ELBIN<br>T. ELBIN | 05-3608       |
|--------------------|---|--|---------------|
|                    | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>0 PLC ±-<br>1 PLC ±-<br>2 PLC ±-<br>3 PLC ±- | APVD 19APR2108 NAME Ocean Side Feed<br>PRODUCT SPEC                      |               |
|                    | 4 PLC ±-<br>ANGLES ±-   |  | RESTRICTED TO |
|                    | -   | Customer Accessible Production Drawing SCALE 1:2 SHEET                   | 4 4 REV A     |
|                    |   | SHEETS 1 & 2 ARE NOT REQUIRED FOR PACI                                   | FIC VERSION   |