8 7	(6	5			4		3
THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 2018 C COPYRIGHT 2018 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. 2018				APPLIC	ATOR STYLE CON'	VERSION CHAR	Т	
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER NUMBER REVISION DESCRIPTION	FEED TYPE	CONVERT TO		ATTEIC		NUMBERS REQU		
2837200-2 A FINE CRIMP HEIGHT ADJUST	PNEUMATIC	- Servo latch plate Smart applicator	- 2119951-1 2161326-1		- 8-2837200-5 8-2837200-4	- 1901094-3 -		- 2168400-6 (QUANTITY 2) -
2837200-5 A FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	- Pneumatic feed	- 2119950-1	- 1338685-1	- 5 - 18022 - 5	- 2119641-1	- 2119799-1	- 2063440-1
	SERVO LATCH PLATE 11		_		-	-	-	
D 2837200-7 A FINE CRIMP HEIGHT ADJUST 7-2837200-7 A CRIMP TOOLING KIT			-	-	- -	-	-	
APPLICATOR DATA CRIMP SIZE TYPE WIRE 3.56 mm [.140] F APPLICATOR INSTRUCTIONS C APPLICATOR INSTRUCTIONS C APPLICATOR INSTRUCTIONS C MURE STRIP LENOTH C WIRE STRIP LENOTH C APPLICATION NOVE APPLICATION - SECOFICATION - VIRE CRIMP HEIGHT WIRE CRIMP HEIGHT WIRE CRIMP HEIGHT MURCH CRIMP HEIGHT MOVE - - - SITIER CRIMP HEIGHT MOVE - - - SITIER CRIMP HEIGHT MOVE - - -			*WAR	RNING				
			O N L A R B E L	INSTALLA RGEST WIR OW MINIM	TION, SET E SIZE SE UM REQUIR	TTING. U Ed crimp	SE OF SE HEIGHT	ETTINGS
2 recommended spare parts 2 grease bearing surfaces lightly			WIL	L CAUSE	DAMAGE TO	CRIMP T	OOLING.	
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.								
APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER: PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837200-4 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2837200-5 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2837200-6 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.	7.							
MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.					1 211	9957-2 APPL	ER, AIR BLAST ICATOR SHIM PA	
CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.					1 211 1 180 1 211	9640-1 PUSH 3259-1 BUSH 9641-1 FEED	ROD, AIR FEED ING, FLANGED CAM, AIR FEED	249
$\frac{10}{11}$ terminal pitch not compatible with mechanical feed. $\frac{11}{11}$ when assembling a non crimp height adjust applicator (-6)					- 1 1 1 - 2	2279-3 SPRI	NT PIN NG, COMPRESSIC	
USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.56. A 12. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER				- 77 - 7 -		9758-1 RAM, RT NO	DESCRI	IDE FEED, NON-ADJ. ¹ 245 IPTION ITEM NO
DOCUMENT 101-35000. 13 TERMINAL LUBRICANT IS RECOMMENDED.			r			1		I
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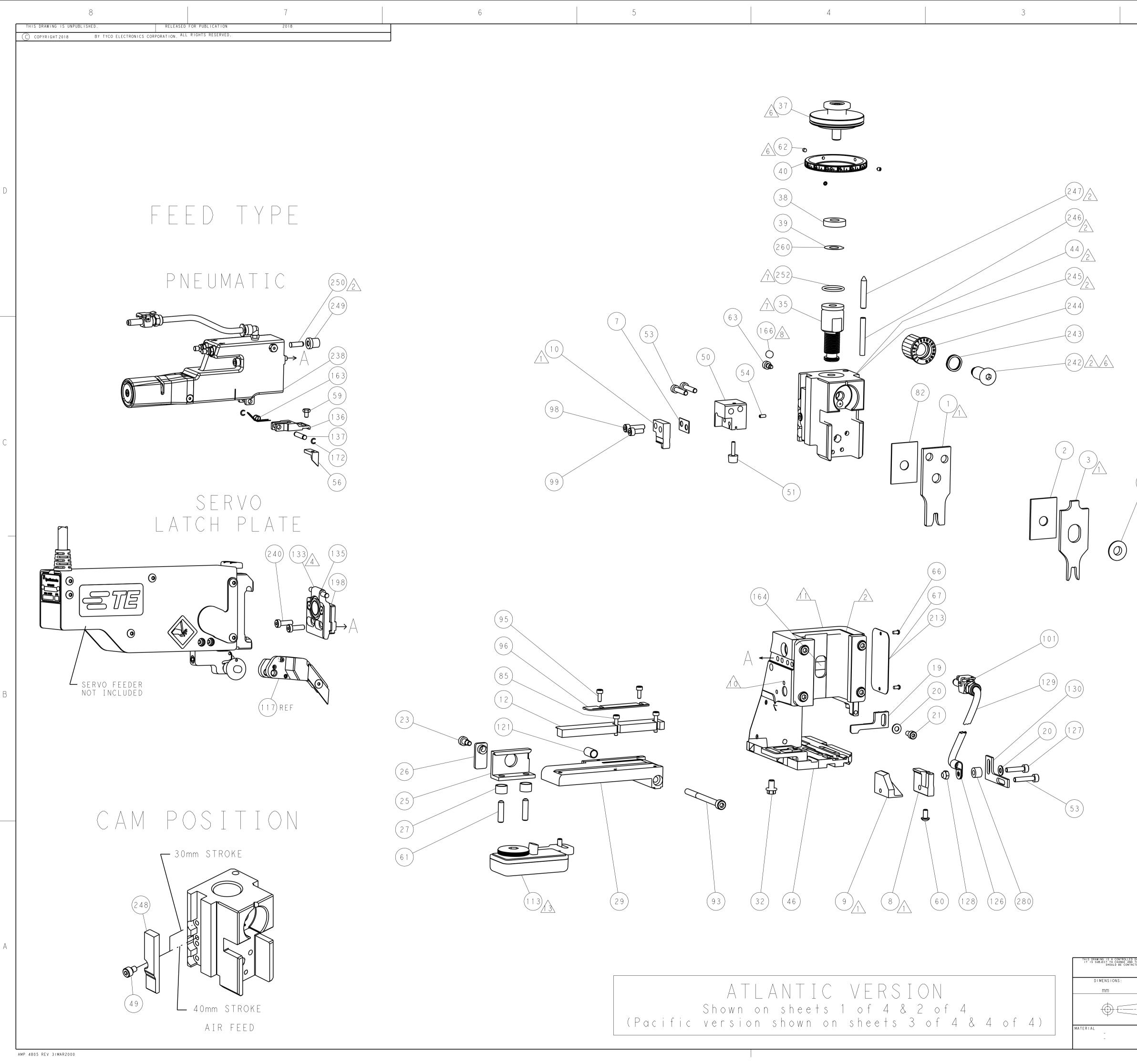
AMP 4805 REV 31MAR2000

(Pacific version shown on sheets 3 of 4 & 4 of 4)

MATERIAL

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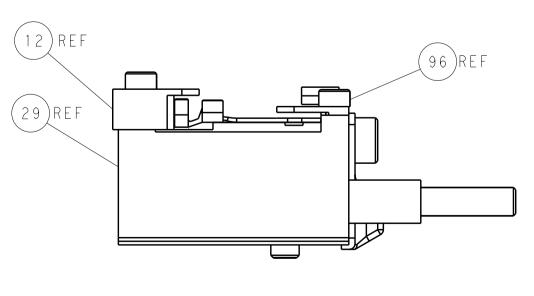
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



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FEED TRACK POSITION GUIDE AS SHOWN

DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn M. HERR	25APR2018				TE Connectivity	
		снк T. ELBIN	25APR2018				Harrisburg, PA 17105-360	8
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Т	IFIC VERSION TERMINATOR	PART NUMBER R	EVISION	DESCRIPTION	FEED TYPE			APPLICA	ATOR STYLE CON			
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		2-2837200-2	A f	FINE CRIMP HEIGHT ADJU	JST PNEUMATIC	SERVO LATCH PLATE	2119951-1	_	8-2837200-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	_	8-2837200-4	-	-	_
é l		2-2837200-5	A	FINE CRIMP HEIGHT ADJU	JST SERVO	-	-	-	-	-	-	-
		2 - 2837200 - 7	Λ		JST LATCH PLATE	PNEUMATIC FEED	- 2119950-1	1338685-1	5-18022-5	- 2119641-2	2119799-1	2063440-1
		7-2837200-7	A F	FINE CRIMP HEIGHT ADJU CRIMP TOOLING KIT		-	-	_	_	-	-	_
C R I M W I R I N S L		TYPE 40] F										
	ICATOR INSTRUC 408-10389											
TERM W 4.90-	INAL DATA: DEL INAL NAME: TA> IRE STRIP LENGTH 5.66 mm [.193223 INAL ICATION IFICATION	KIRING TERM	INAL Rminal insu	CRIMP SPECIFICATION ULATION DIAMETER RANGE mm [.156 IN] MAX -								
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WIRE — SIZE		RIMP HEIGHT n [INCH]		CRIMP HEIGHT								
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	1.00mm2 2.	03+/-0.05 [.080+/	002]	7.0								
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									TALLATION			ITEM 40 TO
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	^							WILL CA	AUSE DAMA	GE TO CR	IMP TOOL	ING.
	1 recommended : 2 grease bearin											
	3. LUBRICATE DAI		ICATOR IN	NSTRUCTION								
	APPLICATOR SF ASSEMBLY. PNEUMATIC	PECIFIC DATA TO SEE BELOW FOR P	BE ENTERE ART NUMBE T APPLICA	ATOR" CONVERSION: 8-283								
Ę	5. ADJUSTMENT OF		IAY BE REG	QUIRED WHEN MOVING THE								
				TO THREADS OF ITEMS 62. TO THREADS OF ITEM 242.								
	\wedge			ITEMS 139 & 152.				[]		811061 0 00		T
	MAGNET MUST E ACTUATE THE C		RECTLY IN	ORDER TO PROPERLY				-	1 1 1 2	119782-1 FIN	ACER, AIR BLAS NE ADJUST HEAD SH ROD, AIR FE	ASM, PACIFIC STYLE 251
	CRIMP HEIGHT	REFERENCE SETTI	ING WAS TH The Facto	HE SETTING USED WHEN THE DRY. ADJUSTMENT MAY BE THE FIELD.					1 1	803259-1 BUS	SH ROD, AIR FE SHING, FLANGED RING, COMPRESS	249
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A 1	I1. UNLESS SPECI	FIED OTHERWISE -35000.	TORQUE VA	ECHANICAL FEED.				- 77 -	-27 -25 -22 P	079764-1 WAS	SHER, WAVE SPR DESCR	ING, CREST-TO-CREST 243 RIPTION ITEM NO

AMP 4805 REV 31MAR2000

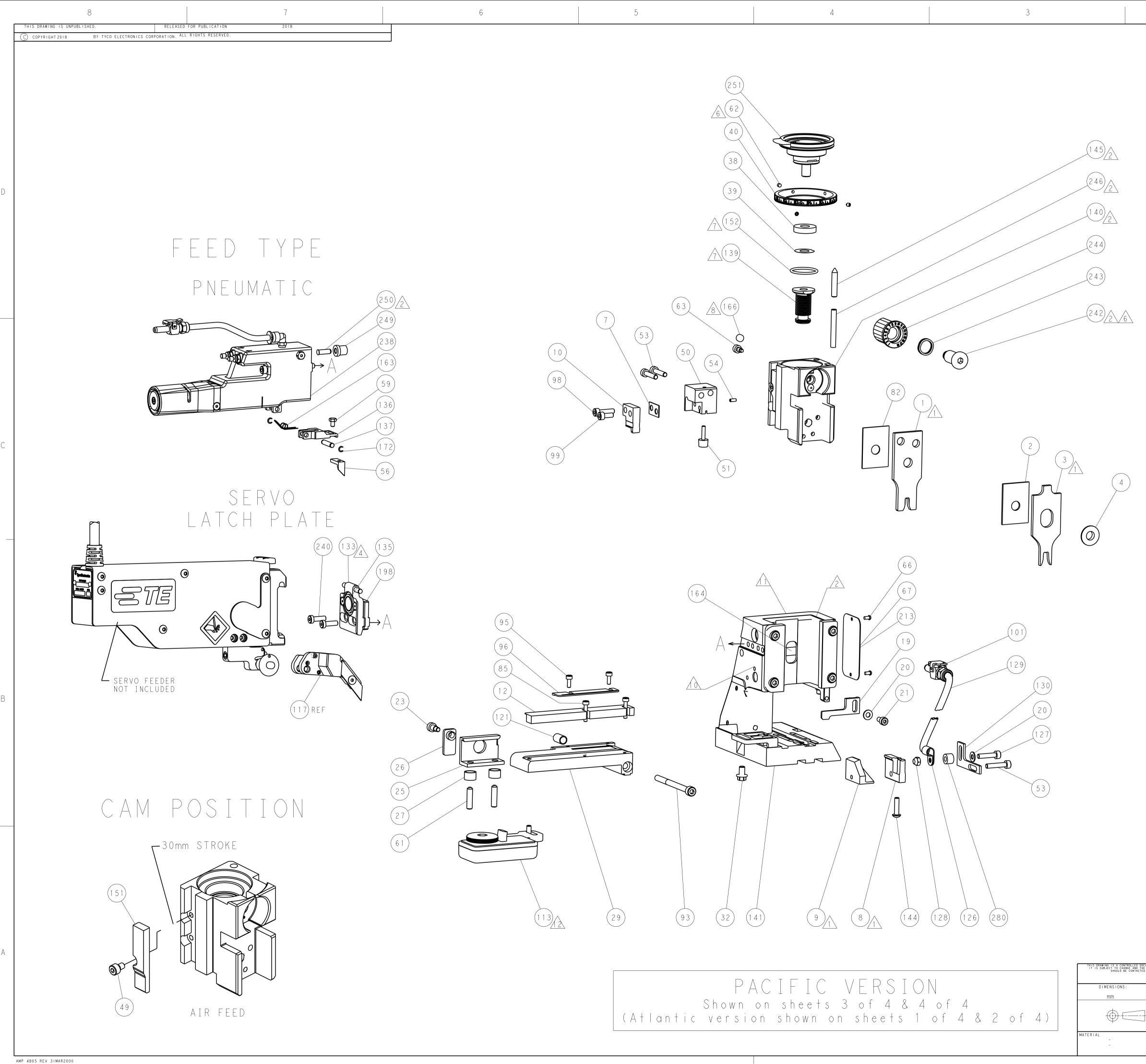
Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

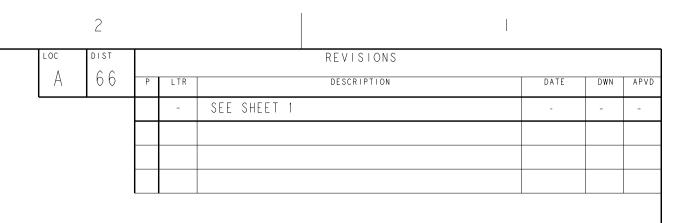
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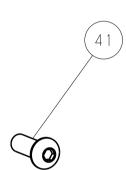
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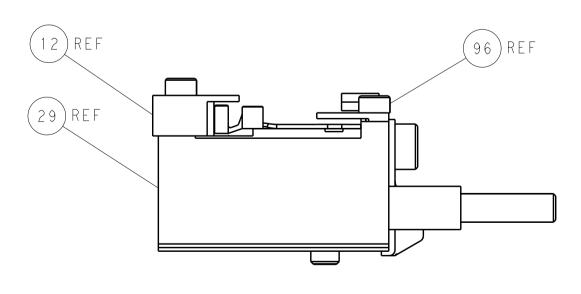
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	JP GA 9599-	UGE	A	66 P LTR	REVISIONS DESCRIPTION DATE DW	/N APVD
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-	1	1	1	1 - 455888 - 4	SPACER, CRIMPER	· 2
1	1	1	1	2-456411-2	CRIMPER, WIRE PREMIUM	. 1 ITEM
	- 27	- 25			DESCRIPTION	NO
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				Customer Accessible P	A 00779 C=2837200 Production Drawing SCALE 1:2 SHEET 3 4	- ^{REV} ∆
					2 ARE NOT REQUIRED FOR PACIFIC VE	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION









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DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEENING ORGANIZATION FOR THE LATEST REVISION.	DWN 25APR2018 <u>М. HERR</u> снк 25APR2018 Т. ELBIN				Connectivity risburg, PA 1	17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 2 PLC ±-	APVD 25APR2018 T. ELBIN PRODUCT SPEC - APPLICATION SPEC	8 NAME		Ocean Si Appli			
	3 PLC ±- 4 PLC ±- ANGLES ±-	-	SIZE	CAGE CODE	DRAWING NO			RESTRICTED TO
	FINISH -	WEIGHT _	AI	00779	C - 28372	0 0		-
	-	Customer Accessible	Produc	tion Draw	ing scale	1:2 SHEET	4 ^{OF}	4 Rev A
		SHEETS 1 &	2 A I	re not	REQUIRED	FOR PAC	CIFIC	VERSION