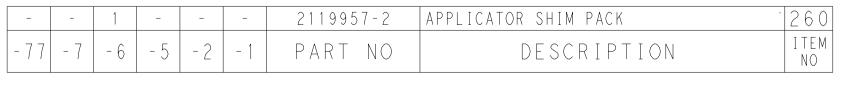
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·	C COPYRIGHT 20 BY TYCO E ATLANTIC VERSION	ELECTRONICS CORPORATION. A	LL RIGHTS RESERVED.					APPLIC,	ATOR STYLE CON	IVERSION CHAF	R T		
	TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO				NUMBERS REQI			
		2837194-1	A	FINE CRIMP HEIGHT ADJUS	ST MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1 3 3 8 6 8 3 - 8 - -	5-18022-5 8-2837194-5 8-2837194-4	2119641-1 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY -	2)
		2837194-2	A	FINE CRIMP HEIGHT ADJUS	ST PNEUMATIC	MECHANICAL FEED Servo latch plate	2119949-1 2119951-1	1338683-8	5-18022-5 8-2837194-5	2119653-1 1901094-3	-	- 2168400-6 (QUANTITY	2)
		2837194-5	A	FINE CRIMP HEIGHT ADJUS	ST LATCH PLATE	SMART APPLICATORMECHANICAL FEEDPNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1338683-8 1338683-8	8-2837194-4 5-18022-5 5-18022-5	- 2119653-1 2119641-1	- - 2119799-1	- - 2063440-1	
D		2837194-6	A	NON-CRIMP HEIGHT ADJUS	T <u>ALATCH PLATE</u>	-	-			-	-	-	
		2837194-7 7-2837194-7		FINE CRIMP HEIGHT ADJUS CRIMP TOOLING KIT	ST NONE -		-			-	-	-	
C	APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL DEN 3311152-1 WIRE SIZE SIZE	19] F 18] O CTIONS Image: Comparison of the second state of th	TERMINAL INS Ø2.45-2.7 NFO SHEET- PG1 - TE TERMINA T	SULATION DIAMETER RANGE 70 mm [.096106 IN] 1 Rev -									
B	ASSEMBLY. SEE I MECHANICAL PNEUMATIC F SERVO FEED 5. ADJUSTMENT OF APPLICATOR BET 6 APPLY PART NUM FOR -6 ONLY AP 7 GREASE THREADS 8 MAGNET, ITEM 1 ACTUATE THE CO 9 CRIMP HEIGHT R APPLICATOR WAS	G SURFACES LIG Y PER THE APP WITH THE APP ECIFIC DATA TC BELOW FOR PAR FEED WITH "SMA EED WITH "SMA WITH "FINE CR WITH "NON-CRI THE STRIPPER WEEN BENCH AN MBER 1-23419-5 BER 2-23419-6 PLY PART NUMB S, GROOVE AND IGG MUST BE OR PLY PART NUMB S, GROOVE AND IGG MUST BE OR PUNTER.	LICATOR INS LICATOR. BE ENTERED T NUMBER: ART APPLICA RT APPLICAT IMP HEIGHT A MAY BE REQU D LEADMAKER LOCTITE TO LOCTITE TO ER 1-23419- O-RING ON I IENTED CORF	D INTO BLANK MEMORY CHIP A ATOR" CONVERSION: 8-283719 OR" CONVERSION: 8-283719 ADJUST": 8-283719 ADJUST": 8-283719 JIRED WHEN MOVING THE APPLICATIONS. D THREADS OF ITEM 62. D THREADS OF ITEM 242. S LOCTITE TO THREADS OF I ITEMS 35 & 252. RECTLY IN ORDER TO PROPERL E SETTING USED WHEN THE RY. ADJUSTMENT MAY BE	4 - 4 4 - 5 4 - 6 TEM 37.		LAR BEL	INSTALLA GEST WIR OW MINIM	TION, SET E SIZE SE UM REQUIR DAMAGE TO	TTING. U Ed crimf	JSE OF SE Pheight	ETTINGS	
A	NECESSARY WHEN 10 SPARE FEED CAM FOR ADDITIONAL 11 TO CONVERT THE REMOVE ITEM 13 OF THE HOUSING INFORMATION. 12 WHEN ASSEMBLIN	RUNNING APPL A STORAGE LOCA INFORMATION. E APPLICATOR T AND ATTACH T . REFER TO IN	ICATOR IN T TION REFER O A NON-CAF O THE LOCAT STRUCTION S HEIGHT AD.	TO INSTRUCTION SHEET RRIER CUTTING STYLE, TON ON THE BACK SIDE SHEET FOR ADDITIONAL JUST APPLICATOR (-6) NOMINAL SHIM HEIGHT OF 4.0	5.				-2 -1 PAR ATLAN own on sh	TNO TICV eets1c	of 4 & 2	TION ITEM NO	

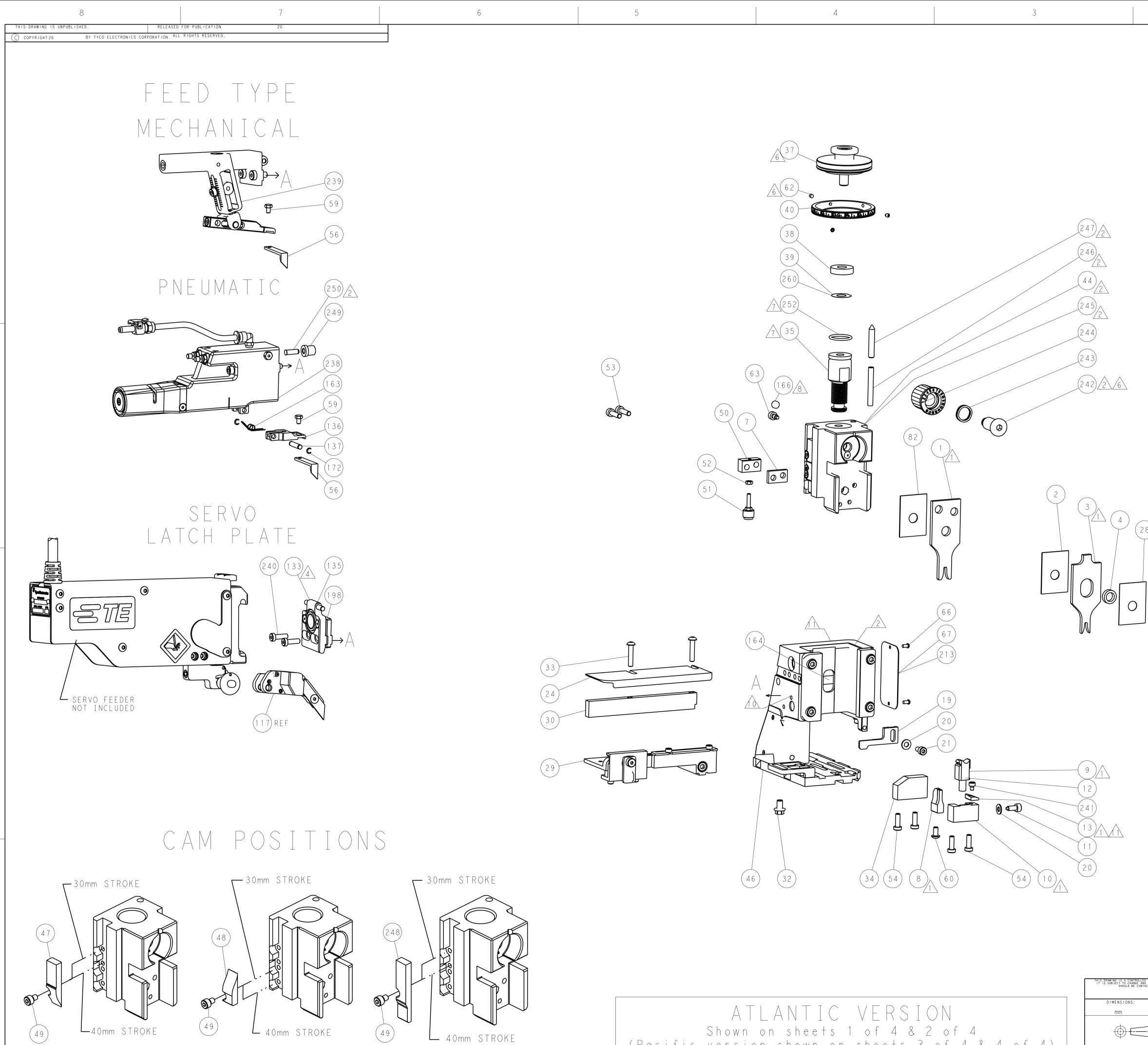


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MECHANICAL POST FEED

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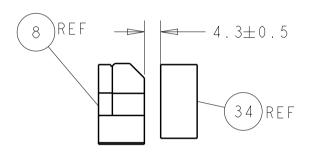
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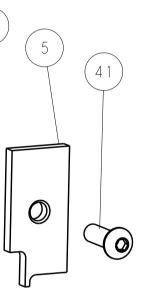
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

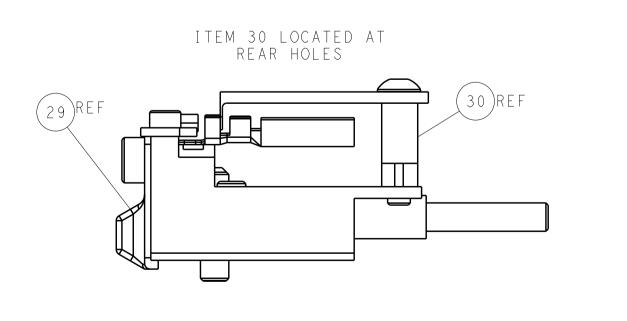
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TERMINAL SUPPORT LOCATION





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FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR THEO ELECTRONICS COMPORATION THE CONTROLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn <u>F.ZHANG</u> снк K.ZHANG	27MAR2018 27MAR2018				TE Connectivity Harrisburg, PA 17	105-3608	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APVD K.ZHANG PRODUCT SPEC - APPLICATION SP	27MAR2018	NAME			Side Feed plicator -		
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	TERMINATOR INTERFACE ADAPTER	NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO PNEUMATIC FEED	2119950-1	1338683-8	PART 5-18022-5	NUMBERS REQU 2119641-2	2119799-1	2063440-1
		2 - 2837194 - 1	A	FINE CRIMP HEIGHT ADJU	ST MECHANICAL	SERVO LATCH PLAT	E 2119951-1		8-2837194-5 8-2837194-4	1901094-3		2168400-6 (QUANTITY 2) -
		2-2837194-2	A	FINE CRIMP HEIGHT ADJU	ST PNEUMATIC	MECHANICAL FEED SERVO LATCH PLAT	2119949-1	1338683-8	5-18022-5 8-2837194-5	2119653-2 1901094-3		- 2168400-6 (QUANTITY 2)
		2 - 2837194 - 5	Α	FINE CRIMP HEIGHT ADJU	ST SERVO	SMART APPLICATOR MECHANICAL FEED	2119949-1	- 1338683-8	8-2837194-4 5-18022-5	2119653-2		
D		2 - 2837194 - 7 7 - 2837194 - 7	A	FINE CRIMP HEIGHT ADJU CRIMP TOOLING KIT	LAICH FLAIL	PNEUMATIC FEED -	2119950-1		5-18022-5		2119799-1	
		1-2031194-1	A									
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	APPLICATOR INSTRU 408-10389											
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	TERMINAL NAME: TA WIRE STRIP LENG		TERMINAL IN	SULATION DIAMETER RANGE								
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С	SPECIFICATION TERMINALS APPL	- . I E D	-	-								
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А	REMOVE ITEM	13 AND ATTACH ING. REFER TO	TO THE LO	CARRIER CUTTING STYLE, CATION ON BACK SIDE N SHEET FOR ADDITIONAL								Г
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AMP 4805 REV 31MAR2000

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

MATERIAL

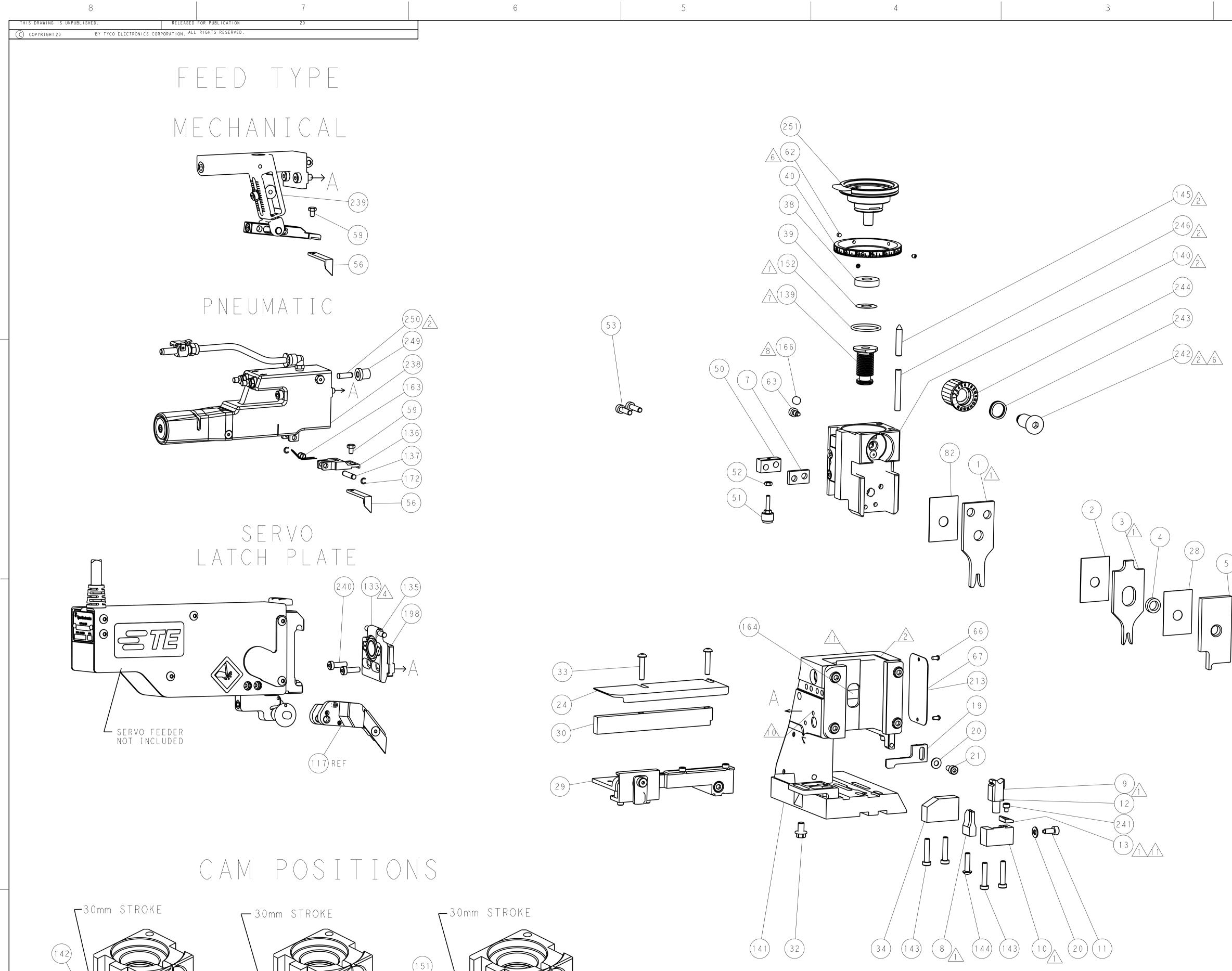
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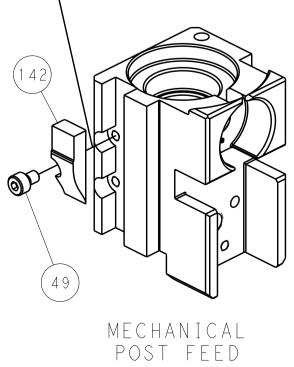
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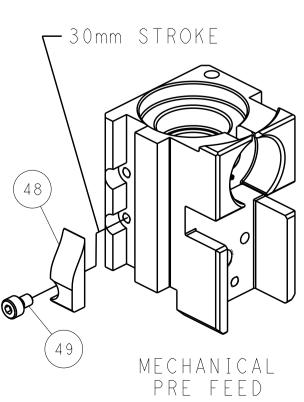
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	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48	
	_	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
	-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38	
	-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34	
	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	В
	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
	_	1	1	1	1	1 - 1 3 2 0 9 0 8 - 0	SPACER, STRIP GUIDE	30	
	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	_
	-	1	1	1	1	455888-3	SPACER, CRIMPER	28	-
	-	1	1	1	1	1320928-6	STRIP GUIDE	24	-
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	-
	-	2	2	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	-
$\wedge \wedge$	-					2119533-1	STRIPPER, SIDE FEED	19	-
1×1	-	4	4			2119806-1	INSERT, SHEAR	13	-
	-	1	1	1		3-22280-3	SPRING, COMPRESSION	12	-
\wedge	-	1	1	1		1 - 356885 - 4	STOP, SHEAR		
$\angle 1$	_	1	1	1		2119805-1	SHEAR HOLDER, FRONT	10	-
$\angle 1$	1	1	1	1		1803095-1 9-1803318-6	FLOATING SHEAR, FRONT -	9	-
$\angle 1 \setminus$		1	1	1	1	240641-5	ANVIL, COMBINATION	8	-
	_	 _			 _		- · ·	6	-
		1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5	-
	_	1	1	1	1	5-238011-2	BLOCK, CRIMPER SPACER	4	1
\bigwedge_1	1	1	1	1	1	4 - 1803317 - 1	CRIMPER, INSULATION O	3	1
	-	1	1	1	1	455888-6	SPACER, CRIMPER	2	-
\bigwedge_1	1	1	1	1	1	7 - 1 3 3 3 2 8 1 - 3	CRIMPER, WIRE PREMIUM	1	1
		_	_ <u> </u>		_ <u>)</u> 1			ITEM	A
THIS DRAWING			- 25				DESCRIPTION	NO	
THIS DRAWING IS A IT IS SUBJECT TO SHOU	CHANGE AND	THE CONTRO CTED FOR TH	ELLING ENGINE	ERING ORGAN ISION.	ZATION	DWN 27MAR2018 F.ZHANG 27MAR2018 снк 27MAR2018	TE Connectivity		
DIMENSI	ONS:		TOLERAN OTHERWISE	CESUNLE	SS i	снк 27MAR2018 К.ZHANG 27MAR2018			-
mm					IEU:	APVD Z/MARZUI8 K.ZHANG PRODUCT SPEC	Ocean Side Feed		
(\uparrow)			LC -	±- ±- +-		-	Applicator		
\oplus	+t	3 P 4 P	LC :			APPLICATION SPEC		RICTED TO	4
ERIAL		ANG	LES ISH	± ±			$A \mid 00779 \mid C = 2837194$	_	
-				-		- Customer Accessible P		REV A	

SCALE 1:2 SHEET 3 OF 4 REV A ustomer Accessible Production Drawing SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION





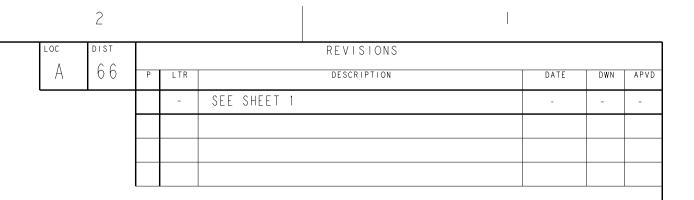
AMP 4805 REV 31MAR2000

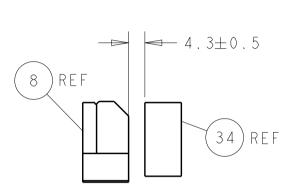


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AIR FEED

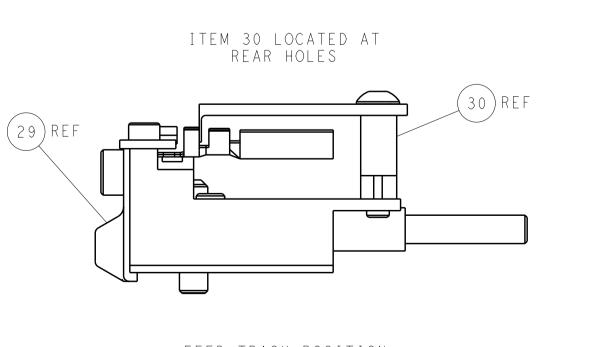












FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUN THE C TED F	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN F. 7HANG	DWN 27MAR2018 TE Connectivity							
		снк К.ZHANG	105-360	8						
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K,ZHANG	27MAR2018	NAME		Ocean	n Side I			
	0 PLC ±- I PLC ±-	PRODUCT SPEC					plicato			
]	2 PLC ±- 3 PLC ±-	- APPLICATION SP	EC				-			
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH -	WEIGHT -	-	AI	00779	\mathbb{C} = 28.	37194			-
	-	Customer A	ccessible Pr	oduci	ion Draw	ing	scale 1:2	SHEET	4 ^{OF}	4 ^{REV} A
		She	ETS 1 &	2 AF	RE NOT	REQUI	RED FOR	PAC	IFIC	VERSION