		8				7			6		
	THIS DRAWING IS UNPUBLIS		RELEASED FOR			2018				on termina ⁻	TOR
	P A R T N U M B E R	REVISION	DESC	RIPTION		FEED TYPE		Ι	NTERFACE	ADAPTER	
	2837156-1 2837156-2	B	FINE CRIMP FINE CRIMP			MECHANICAL PNEUMATIC					
	7-2837156-1	B	MECHANICA	L AND CRIM ING KIT		MECHANICAL					
	7-2837156-2	В	PNEUMATIC	C AND CRIMP ING KIT		PNEUMATIC					
	7-2837156-7	A	CRIMP T	OOLING KIT		-					
)											
	ΔΡΡΙΙΟ	ATOR DA									
	CRIMP	SIZE	TYPE								
	INSUL 4.32 r	nm [.070] nm [.170]									
	APPLICATOR IN 408-35	5042									
	TERMINAL DATA TERMINAL NAME					ECIFICATION EALED					
	WIRE STRIP 4.73-5.49 mm [.1			MINAL INSULA ∅1.45-1.88 mm		IAMETER RANGE 074 IN]					
	TERMINAL APPLICATION		Rev 7/29/14			-					
	SPECIFICATION TERMINALS	APPI IFD	-	-		-					
	TE TERMINAL	DELPHI	TERMINAL	TE SEAL	. [DELPHI SEAL DI	AMETER				
	1949456-1		10846	1949772-1 1949092-1		1 5 3 2 4 9 8 3 1 5 3 2 4 9 8 5	<u>1.5-1.</u> 1.5-1.				
	₩ I R E S I Z E S I Z E 0.50mm2	= mm [P HEIGHT INCH] /-0.05 [.045+//	RE		IEIGHT /4 ICE SETTING 8.5					
	0.35mm2		(-0.05 [.041+/			9.6					
	A RECOMMEN	DED SPARE	PARTS								
3		SUPPLIED OF APPLIC,		SHEET FOR (CLEANI	NG, LUBRICATION	N AND				
	\wedge	RT NUMBER Ight refe				GOF ITEM 242. GUSED WHEN THE					
	APPLICAT	OR WAS QUA	ALIFIED AT TH NNING APPLICA	E FACTORY.	ADJUS	TMENT MAY BE					
		PECIFIED (, 101-350(OTHERWISE TOR 00.	QUE VALUES	SHALL	BE USED PER					
	HAS BEEN		TO CORRECT H	HEIGHT AT QU		AFTER FLAT HD CATION.					
	APPLY #1	-23419-5	LOC-TITE TO	THREADS.					*	WARNING	
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										THAN TH REFER T	
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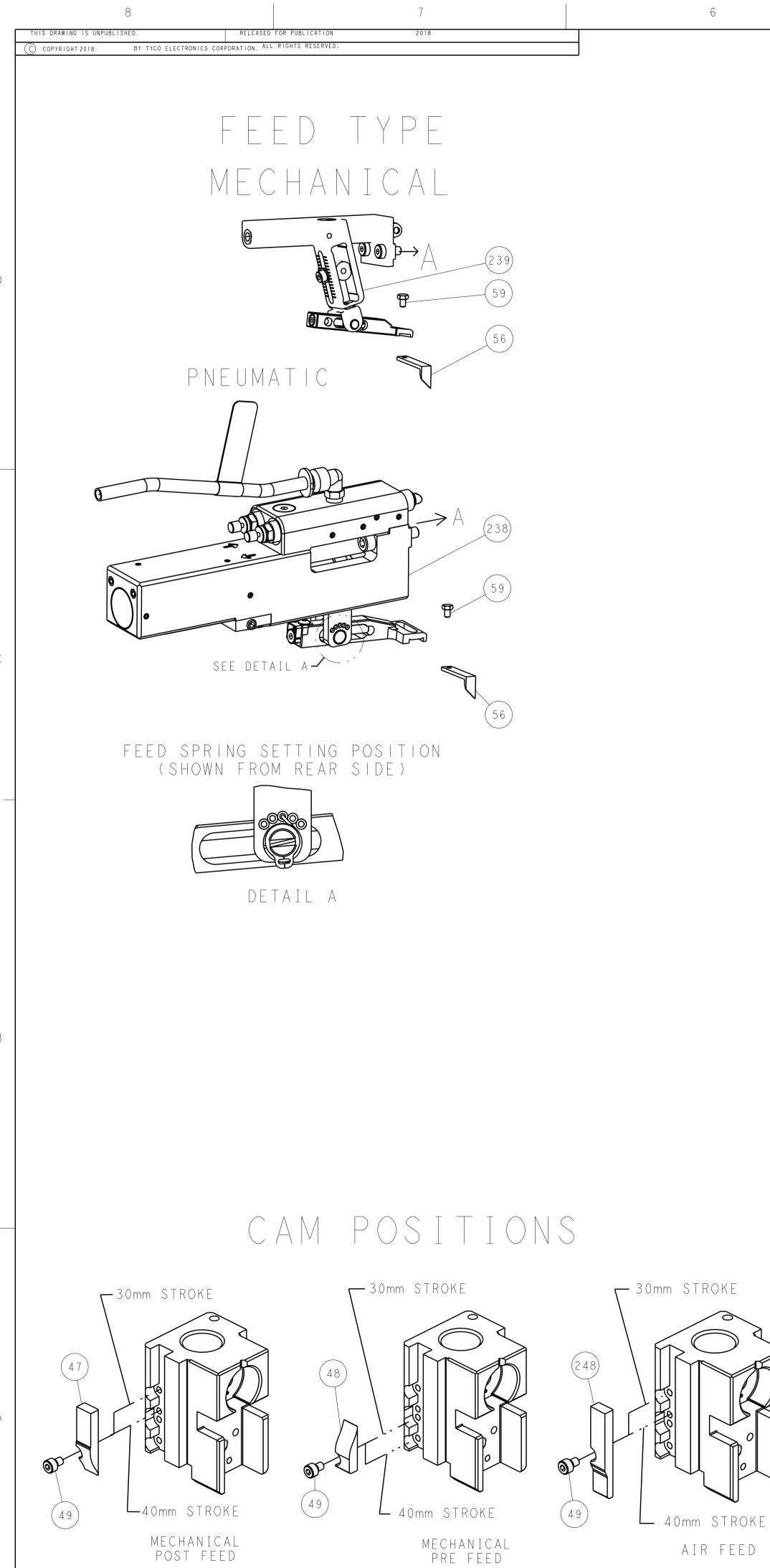
LLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING EST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

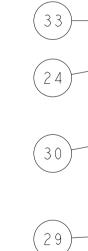
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

-				-		Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 1 4	REV B
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() -		PL 2 PL 3 PL	C :	±- ±-		- APPLICATION SPEC		
mm		0 PL		±-		T. ELBIN PRODUCT SPEC	Ocean Side Feed Applicator	
DIMENSION	S :	0.	TOLERAN THERWIS	ICES UNLE E SPECIF	ISS IED:	T. ELBIN APVD 23MAR2018	NAME	
SHOULD	BE CONTĂCTE	D FOR THE	LATEST REV	ISION.		<u>М. HERR</u> снк 23MAR2018	TE Connectivity Harrisburg, PA 17105-3608	
AWING IS A CO SUBJECT TO CH SHOULD	NTROLLED DO		TYCO ELEC	TRONICS COR	PORATION	DWN 23MAR2018		NO
	- 7 7	- 7 2	- 7 1	- 2	_ 1	PART NO	DESCRIPTION	ITEM
1	1	2	2	1	1	4 - 4 5 6 4 0 4 - 3	CRIMPER, WIRE PREMIUM	· 1
<u> </u>	-	1	1	1	1	455888-9	SPACER, CRIMPER	· 2
1	1	2	2	1	1	6-2119784-2	CRIMPER, INSULATION O PREMIUM	• 3
	-	1	1	1	1	2 - 2 3 8 0 1 1 - 1	BLOCK, CRIMPER SPACER	· 4
	-	1	1	1	1	2119781-2	DEPRESSOR, SHEAR	5
	_	-	-	_	-	-	-	6
	_	1	1	1	1	240641-5	SPACER	• 7
1	1	2	2	1	1	8 - 1633919 - 0	ANVIL, COMBINATION	• 8
1	_	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT -	. 9
Λ	_	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	· 10
	_	1	1	1	1	1 - 356885 - 3	STOP, SHEAR	· 1 1
$ \land \land$	_	1	1	1	1	3 - 22280 - 3	SPRING, COMPRESSION	12
\bigwedge	_	1	1	1	1		INSERT, SHEAR	13
	_	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
		2	2	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20
·		1	1	1	1	1320928-2 2168083-2	STRIP GUIDE SCR, SKT HD CAP, RoHS, M4 X 8.0	24
	-			1		455888-3	SPACER, CRIMPER	· 28 · 24
·	_	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	· 29
ľ	-	2	2	2	2	3-2844962-2	SPACER, CYLINDRICAL, STRIP GUIDE	. 30
ŀ	_	2	2	2	2	2079383-5	SCR, BHSC, Rohs (M4 X 20)	· <u>33</u>
ŀ	-					3-1752356-4	SUPPORT, TERMINAL	· 34
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	-	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
	-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	-		-	1	2119653-1	FEED CAM, POST FEED	47
	-	-		-	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	1	1	1803382-2	HOLD DOWN, SPRING LOADED	50
	-	2	2	2	2	2-2168083-5	SCR, SKT HD CAP, Rohs, M4 X 14	53
	-	4	4	4	4	2168083-3	SCR, SKT HD CAP, Rohs, M4 X 12.0	54
ŀ	-	1	1	1	1	1338683-8	FEED PAWL	56
6	-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
	-	1	1	1	1	5 - 1 8 0 2 2 - 5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	60
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	. 71
	-	1	1	1	1	455888-4	SPACER, CRIMPER	. 82
	-	1	1	1	1	2844907-1	POST, LOCKING	. 98
-	-	1	1	1	1	2844908-1	SCREW, LOCKING	. 99
·	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
	-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	_	1	1	1	1	7 - 18023 - 7	SCR, SKT HD CAP M3 X 4.0	241
$\sqrt{3}$	_	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	_	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	_	1	1	1	1	2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT	244
	_	1	-	1	_	2119641-1	FEED CAM, AIR FEED	248

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DIST			REVISIONS			
66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
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		В	ECR-20-016876	27NOV2020	FΖ	ΤE

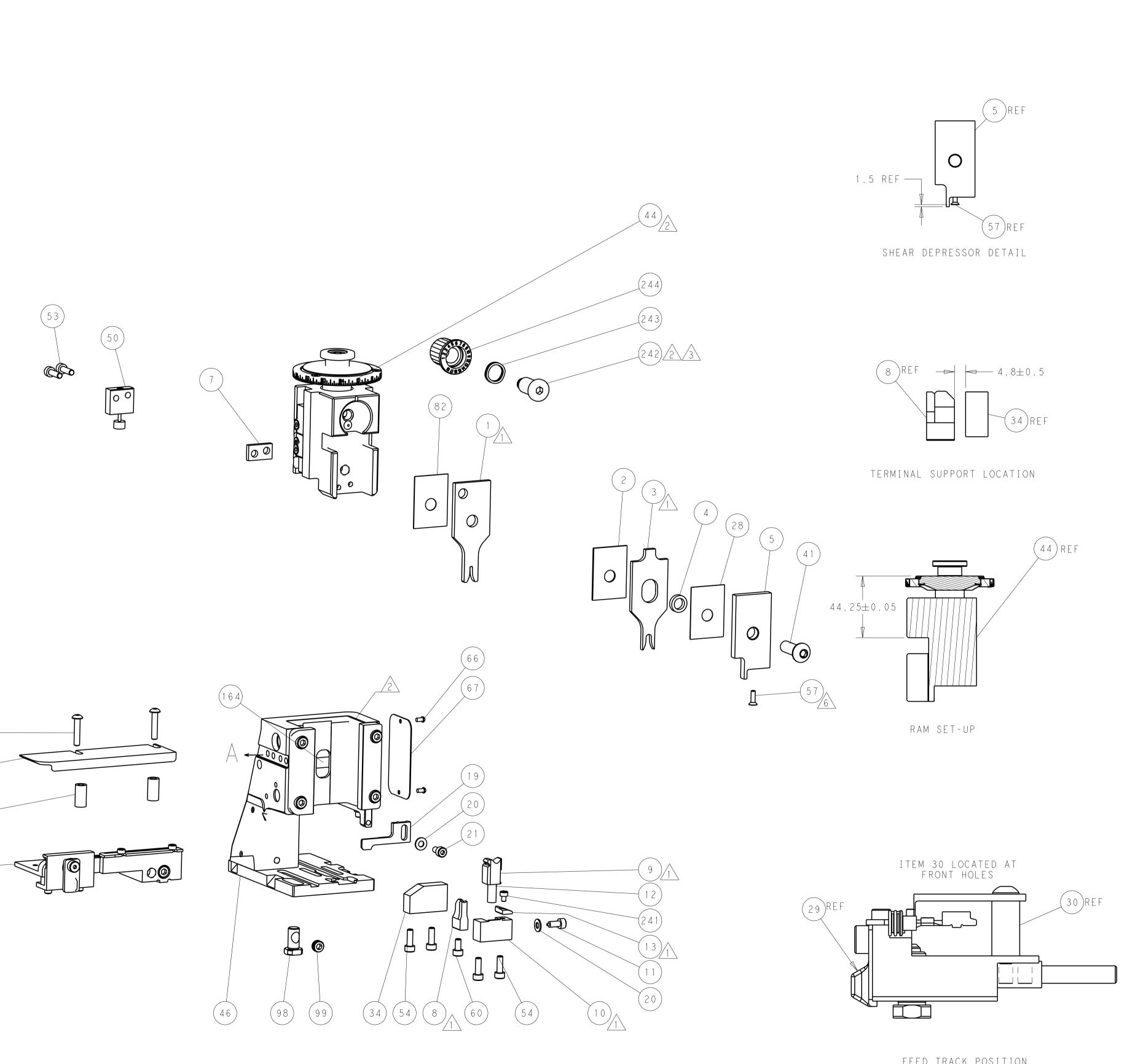


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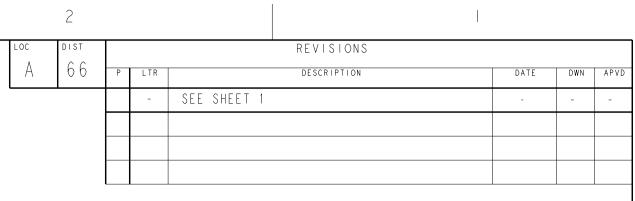
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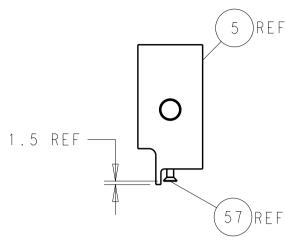


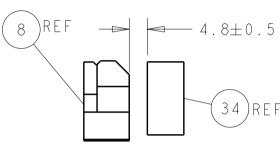
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DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm







В

FEED TRACK POSITION GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCUN IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F	HENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION OR THE LATEST REVISION.	DWN 23MAR2018 М. HERR снк 23MAR2018		TE Connectivity			
		T. ELBIN	23MAR2018				
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 23MAR2018	NAME				
mm	offickarioe of contribution.	T. ELBIN		Ocean Side Feed			
	0 PLC ±-	PRODUCT SPEC	Applicator				
\Rightarrow	$\begin{array}{c} 1 \\ 2 \\ PLC \\ \pm \end{array}$						
	3 PLC ±-	APPLICATION SPEC					
+ -	4 PLC ±-		SIZE CAGE COD	E DRAWING NO	RESTRICTED TO		
IATERIAL	ANGLES <u>±-</u> Finish	WEIGHT					
-	-	-	A 00779	C = 2837156	-		
-	-	Customer Accessible Pr	oduction Dro	awing scale 1:2 sheet 2 of	4 ^{REV} B		
		SHEETS 3 & 4	ARE NOT	REQUIRED FOR ATLANTIC	VERSION		

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THIS DRAWING IS UNPUBLIE C COPYRIGHT 2018		RELEASED	FOR PUBLICATION RIGHTS RESERVED.	2018	PACI	FIC VERSION TERMINATOR
P A R T N U M B E R	REVISION	DES	SCRIPTION	FEED TYPE		INTERFACE ADAPTER
2-2837156-1	B		P HEIGHT ADJUST	MECHANICA		
2-2837156-2 7-2837156-7	B		P HEIGHT ADJUST TOOLING KIT	PNEUMATIC -	,	
APPLIC CRIMP	ATOR DA Size	TA TYPE				
WIRE 1.78	nm [.070] nm [.170]	F O				
APPLICATOR II 408-3	NSTRUCTIO	INS O				
]				
TERMINAL DATA		E M/P 28	DELPHI CRIMP S O TERMINAL, S			
WIRE STRIP 4.73-5.49 mm [.7			ERMINAL INSULATION ∅1.45-1.88 mm [.05			
TERMINAL APPLICATION	11 W	Rev 7/29/14	-	-		
<u>SPECIFICATION</u> TERMINALS	APPLIED	-	-	-		~
TE TERMINAL 1949456-1		TERMINAL -	TE SEAL		SEAL INSULATION DIAMETER RANGE 1.5-1.9 mm	_
1 5 4 5 4 5 0 - 1		10040	1949092-1	15324985	1.5-1.9 mm	
	CDIM					
WIRE SIZE SIZE	= [P HEIGHT INCH] 7-0.05 [.045		NCE SETTING		
0.35mm2		<u>-0.05 [.043</u>		9.6		
\wedge	ENDED SPA				TION	
STORAG	e of appli	ICATOR.	ION SHEET FOR CLE			
\wedge			6 LOCTITE TO THRE			
APPLIC	ATOR WAS (QUALIFIED A	T THE FACTORY. AD LICATOR IN THE FI	JUSTMENT MAY B		
	SPECIFIED NT, 101-35		TORQUE VALUES SH	ALL BE USED PE	R	
has be	EN ADJUSTE	ED TO CORRE	SOCKET TO FILL HC CT HEIGHT AT QUAL		НD	
АРРЦҮ	# - 234 9-5	S LUC-IIIE	TO THREADS.			*WARNING
						ON INSTA For larg
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

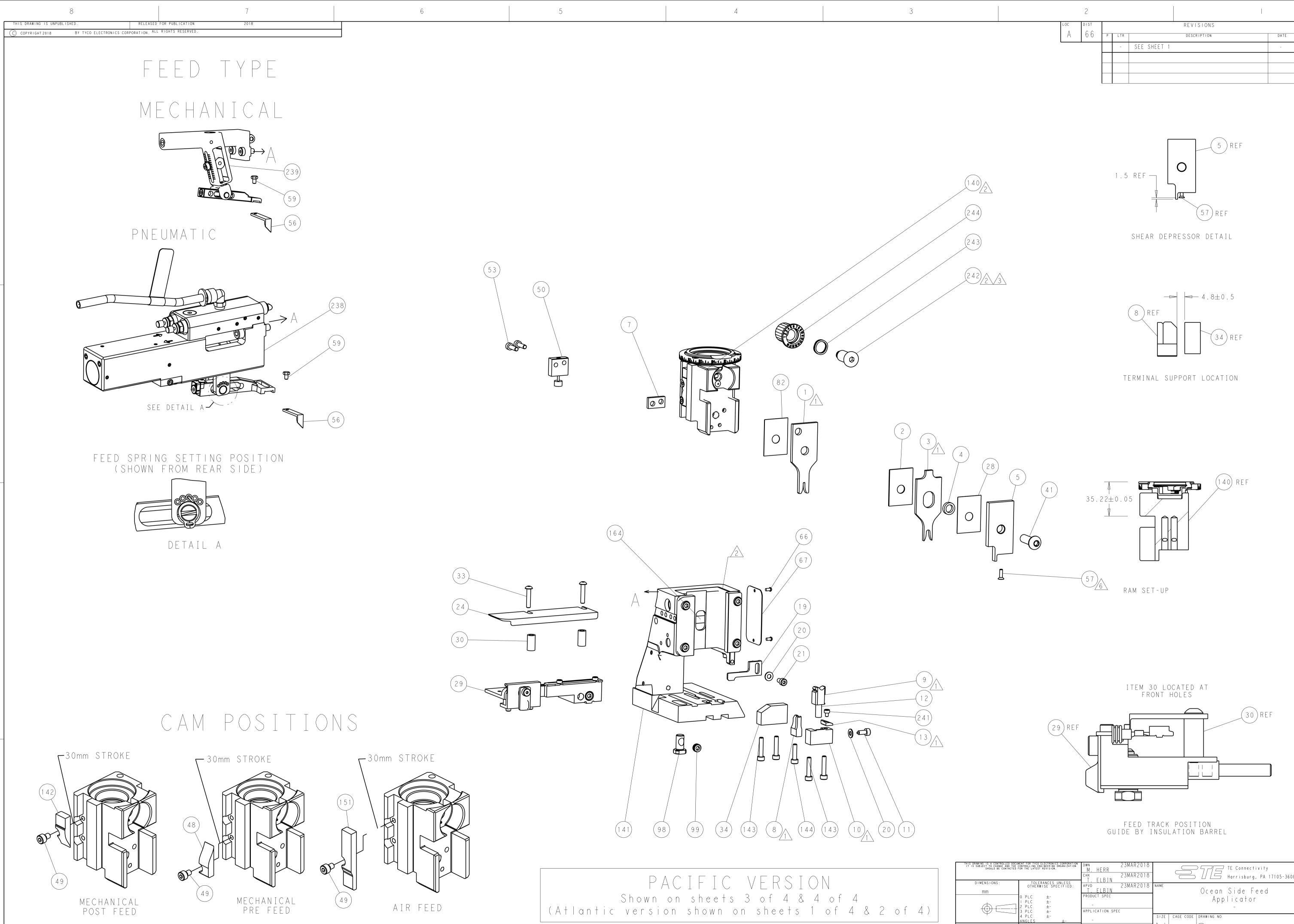
THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm MATERIAL

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

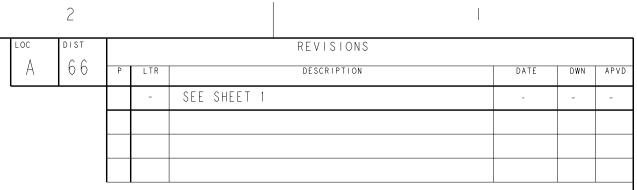
Γ		1	1	2110082-2	CAM SNATE INSULATION AD HISTMENT.	211	
_		1	1	2119082-2 2079764-1	CAM, SNAIL, INSULATION ADJUSTMENT WASHER, WAVE SPRING, CREST-TO-CREST	244	
3	_	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
<u> </u>	_	1	1	7 - 18023 - 7	SCR, SKT HD CAP M3 X 4.0	241	
-	_	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
_	_	1	_	2844940-1	AIR FEED MODULE	238	C
-	_	REF	REF	994970-2	COUNTER, MAGNETIC	164	С
-	_	1	-	2119641-2	FEED CAM, AIR FEED	151	
-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
_	_	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143	
_	-	_	1	2119653-2	FEED CAM, POST FEED	142	
_	-	1	1	1 - 1803583 - 0	APPLICATOR BASIC ASSEMBLY, SF	1 4 1	
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
-	-	1	1	2844908-1	SCREW, LOCKING	99	
	-	1	1	2844907-1	POST, LOCKING	98	
	-	1	1	455888-4	SPACER, CRIMPER	82	
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
	-	1	1	2119740-1	TAG, IDENTIFICATION .	67	
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	5 - 1 8 0 2 2 - 5	SCR, HEX HD CAP, M4 X 6.0	59	
6	-	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57	
	-	1	1	1338683-8	FEED PAWL .	56	
	-	2	2	2-2168083-5	SCR, SKT HD CAP, Rohs, M4 X 14	53	
	-	1	1	1803382-2	HOLD DOWN, SPRING LOADED	50	
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	-	1	2119652-1	FEED CAM, PRE FEED	48	
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
_	-	1	1	3-1752356-4	SUPPORT, TERMINAL	34	В
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
_	-	2	2	3 - 2 8 4 4 9 6 2 - 2	SPACER, CYLINDRICAL, STRIP GUIDE	30	
_	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
_	-	1	1	455888-3	SPACER, CRIMPER	28	
_	-	1	1	1320928-2	STRIP GUIDE .	24	
-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	-	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	
	-	1	1	2119533-1	STRIPPER, SIDE FEED	19	
1	-	1	1	2119806-1	INSERT, SHEAR	13	
-	-			3-22280-3	SPRING, COMPRESSION	12	
	-			1-356885-3	STOP, SHEAR		
$\begin{pmatrix} 1 \\ \end{pmatrix}$	-			2119805-1	SHEAR HOLDER, FRONT	10	
4	- 1			1803095-6	FLOATING SHEAR, FRONT -	9	
$\angle 1$				8-1633919-0	ANVIL, COMBINATION	8	
-	_			240641-5	SPACER .	6	
-	_	1	1	-	- DEDDESSOD SHEAD .	5	
-	_	1		2119781-2	DEPRESSOR, SHEAR	4	
	1	1	1	2-238011-1	BLOCK, CRIMPER SPACER CRIMPER, INSULATION O PREMIUM	4	
Z1	-	1		<u>6-2119784-2</u> 455888-9	SPACER, CRIMPER	2	
	1	1	1		CRIMPER, WIRE PREMIUM		
						ITEM	
	-77	- 22	- 21	PART NO	DESCRIPTION	NO	А
DOCUMENT FOR THE CONTROLL TED FOR THE	TYCO ELEC ING ENGINE LATEST REV	TRONICS CORF ERING ORGAN ISION.	-	DWN 23MAR2018 М. HERR снк 23MAR2018	TE Connectivity		
	TOLERAN	ICES UNLE E SPECIF		снк 23MAR2018 <u>Т. ELBIN</u> аруд 23MAR2018	Harrisburg, PA 17105-3608		
			L	T. ELBIN PRODUCT SPEC	Ocean Side Feed		
0 PL 1 PL 2 PL	C :	±- ±- ±-		-	Applicator		
- + 2 PL 3 PL 4 PL	C :	±- ±- ±-	-	APPLICATION SPEC		RICTED TO	
ANGL FINIS	ES	 ±·	-	- WEIGHT	$A \mid 00779 \mid C = 2837156$		
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				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VER	SION	

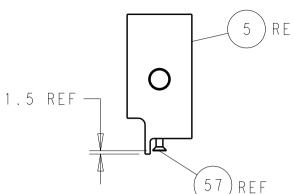
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66	Ρ	LTR	DESCRIPTION	DATE	DWN	APVD				
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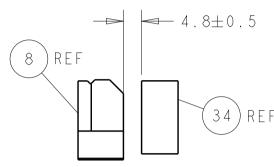
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DOCUI THE (TED	AENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION OR THE LATEST REVISION.		Connectivity isburg, PA 17105-3608
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	T. ELBIN 23MAR2018 NAME Ocean Si	de Feed
1	0 PLC ±- I PLC ±- 2 PLC ±-	- Applic	ator
	3 PLC ±- 4 PLC ±- ANGLES ±-	APPLICATION SPEC	RESTRICTED TO
	FINISH - -	weight - А 00779 С-283715	
		Customer Accessible Production Drawing SCALE	1:2 SHEET 4 OF 4 REV B
		SHEETS 1 & 2 ARE NOT REQUIRED	FOR PACIFIC VERSION