	8	3			7		6
	DRAWING IS UNPUBLISH		RELEASED FOR PUBLICATION		2018		ATLANTIC VEDSION TERMINATOR
	PART NUMBER	REVISION	DESCRIPTIC	ЭN	FEED TYPE	-	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER
	337130-2	С	FINE CRIMP HEIGH	T ADJUST	PNEUMATIC	<u> </u>	
7 - 2	2837130-2	С	PNEUMATIC AND TOOLING KI	CRIMP IT	PNEUMATIC	<u>`````````````````````````````````````</u>	
7 - 2	2837130-7	A	CRIMP TOOLING	g kit	-		A CONTRACTOR OF THE OWNER
D							
	APPLIC	ATOR DA	ТА				
CRI WI		SIZE m [.075]	TYPE F				
I N S ———————————————————————————————————	SUL 2.45 m LICATOR IN	m [.096] STRUCTIO	NS				
	408-35	0 4 2					
TERM	MINAL DATA	· YA7AKI	TERMINAL YAZAK	I CRIMP S	PECIFICATION		
TERM	MINAL NAME	: MF-H-	SN TERMINAL				
	WIRE STRIP)-6.00 mm [.19	97236 IN]	Ø1.40-2	INSULATION 2.10 mm [.05	DIAMETER RANGE 5083 IN]		
APPL	MINAL LICATION CIFICATION	72-WT10	-1978 Rev WA2144A -		-		
	RMINALS A	APPLIED	6				
	E TERMINAL 3311100-1		TERMINAL TE TERM 2927-02 331110		ZAKI TERMINAL 7116-2990-02		
WIR	RE	- CRIM	PHEIGHT REAL	CRIMP			
S I Z		₹_) _{mm} [PHEIGHI INCH] -0.05[.043+/002]		NCE SETTING		
	0.35mm2 0.30mm2	1.05+/	-0.05 [.041+/002] -0.05 [.041+/002]		8.4 7.9		
	^						
	\wedge	NDED SPAR	E PARTS D INSTRUCTION SHEE	T FOR CLEA	NING LUBRICAT	τιον αν	Ν
B	STORAGE	OF APPLIC					
	A CRIMP H	EIGHT REF	ERENCE SETTING WAS	THE SETTI	NG USED WHEN T	THE	
	NECESSAF	RY WHEN R	UALIFIED AT THE FAC UNNING APPLICATOR	IN THE FIE	LD.		
		SPECIFIED , 101-35	OTHERWISE TORQUE V 000.	VALUES SHA	LL BE USED PER		
	<u>/6</u> \ TERMINA	L PITCH N	OT COMPATIBLE WITH	ΜΕСΗΑΝΙCΑ	L FEED.		
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AMP 4805 REV 31MAR2000

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

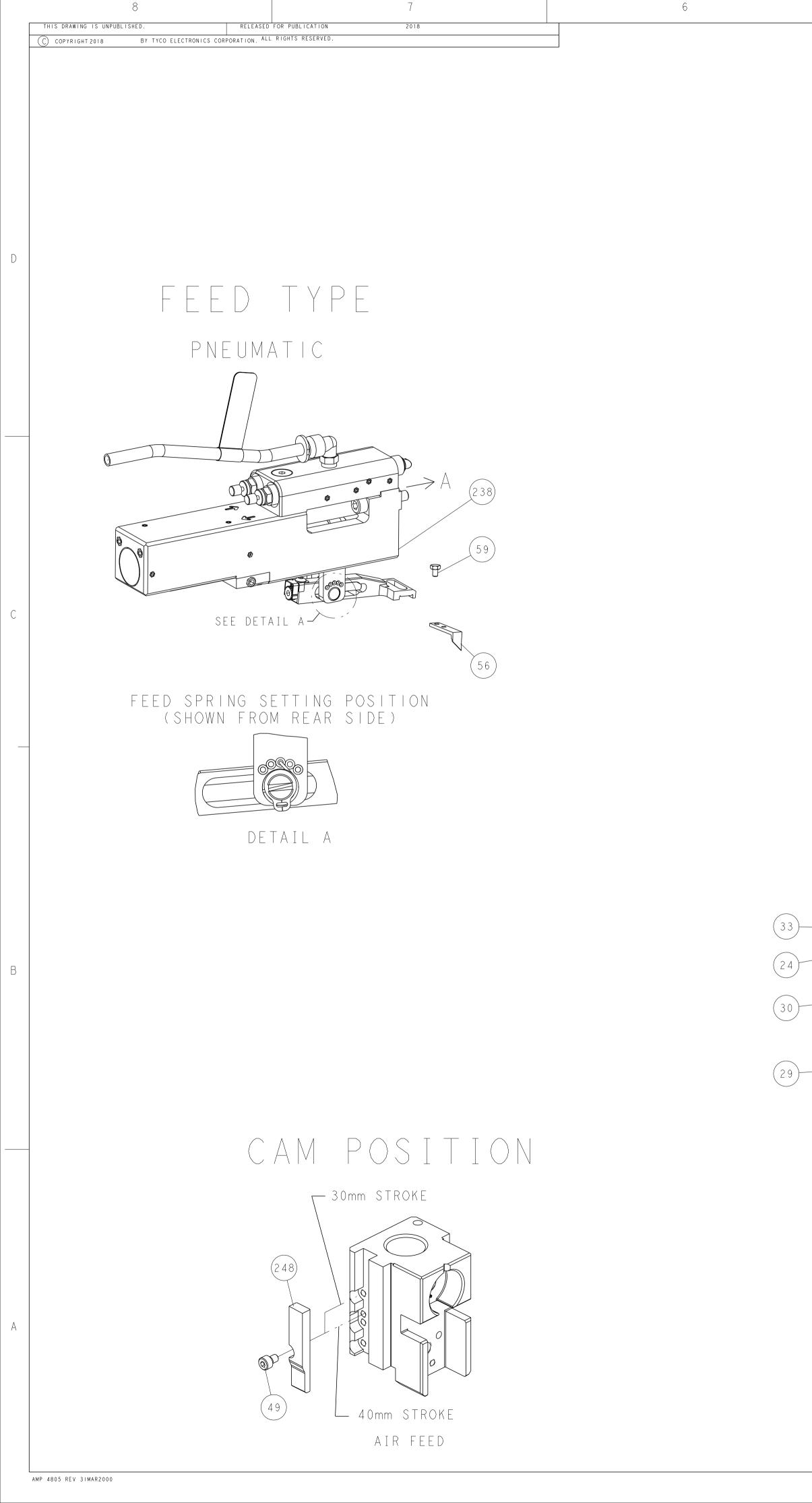
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) THIS DRAWING IS A CONTROLLED DOCU IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS : MM MATERIAL --

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

	_	1	1	2119641-1	FEED CAM, AIR FEED .	248	
	_	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244	
	_	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		С
\wedge	_	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
<u>/3</u> `	<u>_</u>	1	1	7 - 18023 - 7	SCR, SKT HD CAP M3 X 4.0	241	
	_	1	1	2844940-2	AIR FEED MODULE	238	
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	_	1	1	2844907-1	POST, LOCKING	98	
	-	1	1	455888-4	SPACER, CRIMPER	82	
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
	-	1	1	2119740-1	TAG, IDENTIFICATION	67	
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
	-	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50	
	-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46	
	_	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
	-	1	1	1752356-3	SUPPORT, TERMINAL	34	В
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
	-	2	2	2 - 2844962 - 6	SPACER, CYLINDRICAL, STRIP GUIDE	30	
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
	-	1	1	455888-5	SPACER, CRIMPER	28	
	-	1	1	1320928-2	STRIP GUIDE	24	
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
	-	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
	-	1	1	2119533-1	STRIPPER, SIDE FEED	19	
\bigwedge	-	1	1	2119806-1	INSERT, SHEAR	13	
	-	1	1	3-22280-3	SPRING, COMPRESSION	12	
	-	1	1	1 - 356885 - 4	STOP, SHEAR	11	
\bigwedge	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
$\overline{1}$	-	1	1	1803095-6	FLOATING SHEAR, FRONT	9	
$\overline{1}$	1	2	1	1 - 1 8 0 3 5 3 7 - 6	ANVIL, COMBINATION	8	
		-	_	-	-	7	
	-	-	_	-	-	6	
	-	1	1	2119757-6	DEPRESSOR, SHEAR	5	
	-	1	1	5-238011-2	BLOCK, CRIMPER SPACER	4	
\bigwedge	1	2	1	4 - 1 8 0 3 1 9 9 - 1	CRIMPER, INSULATION OVERLAP PREMIUM	3	
	-	1	1	455888-3	SPACER, CRIMPER	2	
\bigwedge	1	2	1	8-568176-0	CRIMPER, WIRE	1	
	- 7 7	- 7 2	- 2	PART NO	DESCRIPTION	I T E M N O	А
DOCUMENT FO THE CONTRO TED FOR TH	DR TYCO ELECT LLING ENGINEE E LATEST REVI	I RONICS CORI RING ORGAN SION.	J PORATION IZATION	DWN 21FEB2018 В. WEAVER 21FEB2018 Снк 21FEB2018		<u> </u>	
	TOLERANC DTHERWISE	CES UNLE SPECIF	SS IED:	I. ELBIN APVD 21FEB2018	NAME		
0 P	LC ± LC ±	=-		T. ELBIN PRODUCT SPEC	Ocean Side Feed Applicator		
	LC ±	-		APPLICATION SPEC		RICTED TO	
4 F <u>ANG</u> FIN	LES	 ±	-	- WEIGHT _	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	-	
	-			Customer Accessible P	roduction Drawing Scale 1:2 SHEET OF 4	revC1	

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LOC	DIST							
А	66	P	LTR		DESCRIPTION	DATE	DWN	APVD
			А	RELEASE		09MAY2018	AW	TE
			В	ECR-19-00494	13	27MAR2019	ТB	CT
			С	ECR-20-01608	32	11NOV2020	LG	RK
			C 1	ECR-21-00116	5.9	28JAN2021	ТB	TE
			C 1	ECK-21-00116	9	28JAN2021	ТВ	

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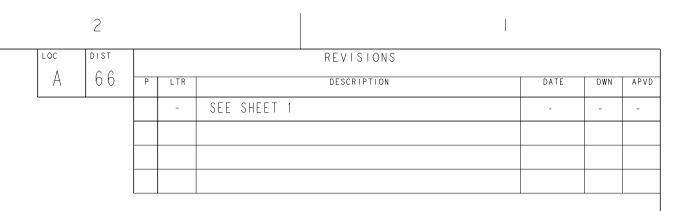
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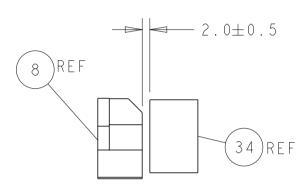
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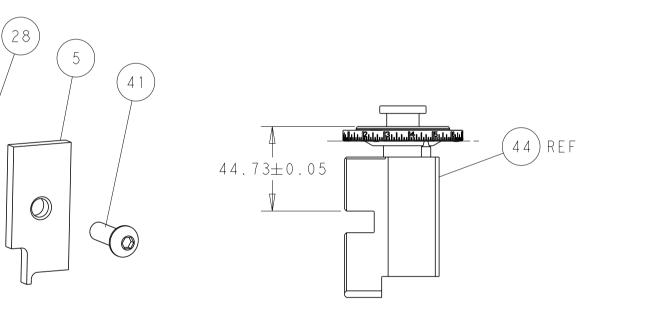
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) MATERIAL

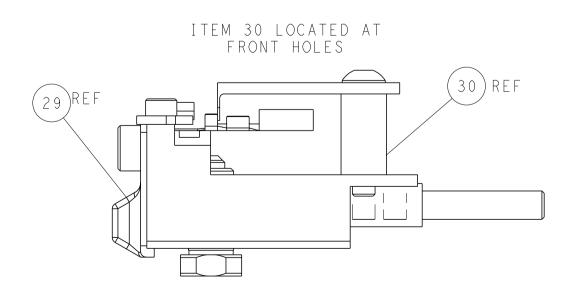




TERMINAL SUPPORT LOCATION







FEED TRACK POSITION GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCUN IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 21FEB2018 B. WEAVER Снк 21FEB2018 Т. ELBIN	-		TE Connectivity Harrisburg, PA 17105-360	8		
DIMENSIONS: MM	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 21FEB2018 T. ELBIN	NAME		Ocean Side Feed			
	0 PLC ±- I PLC ±- 2 PLC ±- 3 PLC ±-	PRODUCT SPEC - APPLICATION SPEC	-					
\rightarrow	4 PLC ±- ANGLES ±-	-	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
MATERIAL -	FINISH -	WEIGHT _	1A	00779	C -2837130	-		
-	-	Customer Accessible P	Production Drawing SCALE 1:2 SHEET 2 4 REVC					
		SHEETS 3 & 4	A R	e not f	REQUIRED FOR ATLANTIC	VERSION		

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	THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED.	2018	PACIFIC VERSION TERMINATOR
	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	INTERFACE ADAPTER
	2 - 2837130 - 2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	
	7 - 2837130 - 7		CRIMP TOOLING KIT	-	
D					
	CRIMP WIRE 1.90	CATOR DA SIZE mm [.075] mm [.096] NSTRUCTIC 5042	TYPE F OV		
С	TERMINAL DAT TERMINAL NAM WIRE STRIP 5.00-6.00 mm [. TERMINAL APPLICATION SPECIFICATION TERMINAL S TE TERMINAL 3311100-1	E: MF-H- LENGTH 197236 IN 72-WT10 APPLIED YAZAKI	SN TERMINAL TERMINAL INSULATION I Ø1.40-2.10 mm [.05 -1978 Rev WA2144A - - - C C TERMINAL TE TERMINAL YA	DIAMETER RANGE	
	WIRE SIZE 0.50mm2 0.35mm2 0.30mm2	• • • • • • • • • • • • • • • • • • •	P HEIGHT INCH] CRIMP REFERE -0.05 [.043+/002] -0.05 [.041+/002] -0.05 [.041+/002]	HEIGHT 4 NCE SETTING 7.3 8.4 7.9	
В	REFER STORAG APPLY CRIMP APPLIC NECESS 5. UNLESS DOCUME	E OF APPLE PART NUMB HEIGHT RE ATOR WAS (GARY WHEN F S SPECIFIEI NT, 101-35	ED INSTRUCTION SHEET FOR CLE ICATOR. ER 2-23419-6 LOCTITE TO THRE FERENCE SETTING WAS THE SETT QUALIFIED AT THE FACTORY. AD. RUNNING APPLICATOR IN THE FIE O OTHERWISE TORQUE VALUES SHA	ADS OF ITEM 242. ING USED WHEN THE JUSTMENT MAY BE ELD. ALL BE USED PER	ΝD
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AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4) THIS DRAWING IS A CONTROLLED DOCUM IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F DIMENSIONS: MM MATERIAL --

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

		-		2119641-2	FEED CAM, AIR FEED	ICI	
		-	1	2168083-8	SCR, SKT HD CAP, Rohs, M4 X 16	144	
		-	4	2168083-9	SCR, SKT HD CAP, R₀HS, M4 X 20 .	143	
		-	1	1 - 1 8 0 3 5 8 3 - 0	APPLICATOR BASIC ASSEMBLY, SF	141	
		-	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
		-	1	2844908-1	SCREW, LOCKING	99	
		-	1	2844907-1	POST, LOCKING	98	
		-	1	455888-4	SPACER, CRIMPER	82	
		-	1	1803607-3	DOCUMENTATION PACKAGE	71	
		-	1	2119740-1	TAG, IDENTIFICATION .	67	
		-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188 [·]	66	
		-	1	5 - 1 8 0 2 2 - 5	SCR, HEX HD CAP, M4 X 6.0	59	
		-	1	1 3 3 8 6 8 5 - 1	PAWL, FEED .	56	
		-	2	1 - 2168083 - 0	SCR, SKT HD CAP, R∘HS, M4 X 10 .	53	
		-	1	1803382-6	HOLD DOWN, SPRING LOADED	50	
		-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
		-	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
		-	1	1752356-3	SUPPORT, TERMINAL	34	В
		-	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	D
		-	2	2 - 2844962 - 6	SPACER, CYLINDRICAL, STRIP GUIDE	30	
		-	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
		-	1	455888-5	SPACER, CRIMPER	28	
		-	1	1 3 2 0 9 2 8 - 2	STRIP GUIDE	24	
		_	1	2168083-2	SCR, SKT HD CAP, R₀HS, M4 X 8.0 .	21	
		_	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
		-	1	2119533-1	STRIPPER, SIDE FEED	19	
	\bigwedge	_	1	2119806-1	INSERT, SHEAR	13	
	<u> </u>	_	1	3-22280-3	SPRING, COMPRESSION	12	
		-	1	1 - 356885 - 4	STOP, SHEAR	1 1	
	\bigwedge	_	1	2119805-1	SHEAR HOLDER, FRONT	10	
	$\overline{1}$	_	1	1803095-6	FLOATING SHEAR, FRONT	9	
		1	1	1 - 1 8 0 3 5 3 7 - 6	ANVIL, COMBINATION	8	
		_	_	-	-	7	
		_	_	-		6	
		_	1	2119757-6	DEPRESSOR, SHEAR	5	
		_	1	5-238011-2	BLOCK, CRIMPER SPACER	4	
	\bigwedge	1	1	4 - 1803199 - 1	CRIMPER, INSULATION OVERLAP PREMIUM	3	
		_	1	455888-3	SPACER, CRIMPER	2	
	\bigwedge	1	1	8-568176-0	CRIMPER, WIRE	1	
		- 7 7	- 2 2		DESCRIPTION	ITEM	А
OCUM	ENT FOR TYCO ELEC			DWN 21FEB2018		NO	
ED F	ENT FOR TYCO ELEC ONTROLLING ENGINE OR THE LATEST REV	ISION.		<u>B.WEAVER</u> chk 21FEB2018	TE Connectivity Harrisburg, PA 17105-3608		
	TOLERAN OTHERWISE	CES UNLE SPECIF	ISS IED:	T. ELBIN APVD 21FEB2018	NAME		
	0 PLC =	E-	ŀ	T. ELBIN product spec	Ocean Side Feed		
1	I PLC =	E- E-		-	Applicator -		
	4 PLC =	E- E-		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTR	ICTED TO	
	ANGLES FINISH	<u>+</u> ·	-		$A \mid 00779 \bigcirc 2837130$	-	
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					J 1.L J 4		
				SHEEIS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VER	310N	

	2			I			
OC	DIST			REVISIONS			
А	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
	•		-	SEE SHEET 1	-	-	-

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

AIR FEED MODULE

COUNTER, MAGNETIC FEED CAM, AIR FEED

WASHER, WAVE SPRING, CREST-TO-CREST 243

2119082-8

2079764-1

2119083-1

2844940-2

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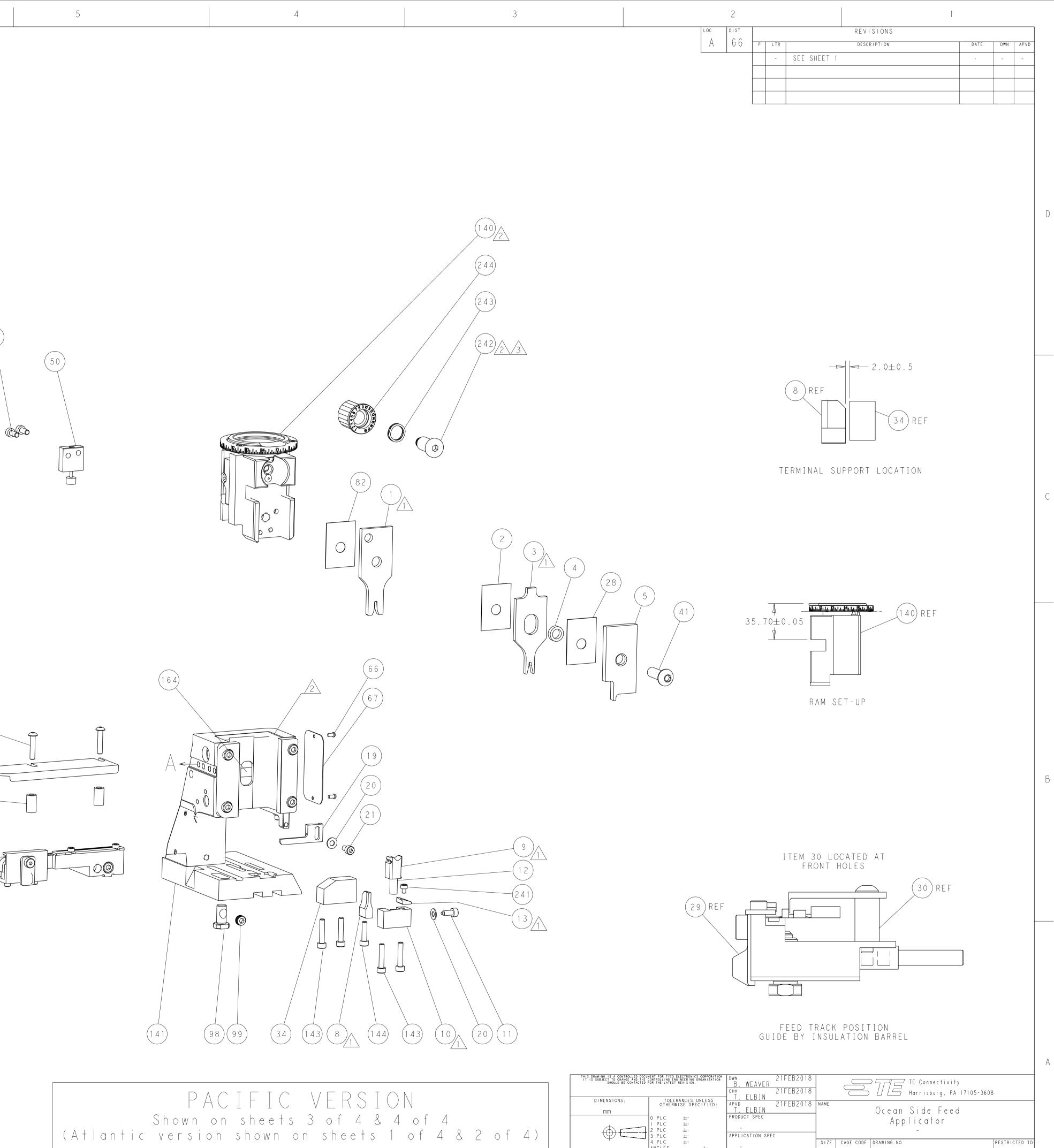
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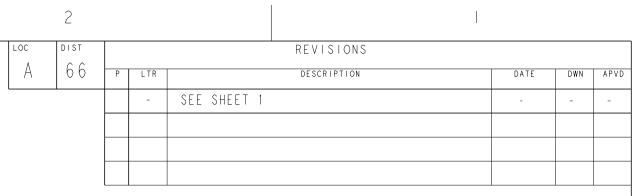
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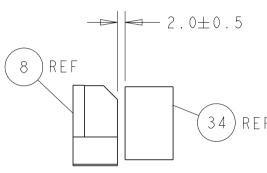
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		PNEUMATIC			
	0			A (238)	53
				59	
С		SEE DETAIL A-		56	
_	F E	ED SPRING SETTIN (SHOWN FROM REA	NG POSITION AR SIDE)		
		DETAIL	A		
					33
В					
		$C \land M$	POSI	TION	(29)
			30mm STROKE	X	
A					
		A 9	AIR FEE		
	AMP 4805 REV 31MAR2000				



MATERIAL	
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION CTED FOR THE LATEST REVISION.			DWN B	WEAVEF		EB2018										
			СНК	ELBIN	21FE	EB2018	1	— // / Harrisburg, PA 17105-3608								
	TOLE OTHERV	RANCES U NISE SPEC	NLESS CIFIED:	APVD T.	ELBIN	21FE	EB2018	NAME		Ocear	n Sid	de F	eed			
	0 PLC I PLC	±- ±-		PRODI	JCT SPEC						plic					
	2 PLC 3 PLC	3 PLC ±-			- APPLICATION SPEC				-							
	4 PLC ANGLES	±-	±-	-				SIZE	CAGE CODE	DRAWING NO	C				RES	TRICTED TO
	FINISH	-		WEIGH	ΗT	-		1 A	00779	C-28	3713	0				-
		-		Cus	tomer A	ccess	ible P	roduc	tion Drav	ving	SCALE	1:2	SHEET	4 ^{of}	4	Rev _C 1
					SHE	EETS	1 &	2 A F	RE NOT	REQUI	RED	FOR	P A C I	FIC	VE	RSION