	THIS DRAWING IS UNPUBLISHED.	RELEASED	FOR PUBLICATION	7 20			6	5			4		3	
	ATLANTIC VERSION TERMINATOR	PART NUMBER	REVISION	DESCRIPTIC	N	FEED TYPE	CONVERT TO		APPLICA	TOR STYLE CON				
	INTERFACE ADAPTER	2836990-1	A	FINE CRIMP HEIGH	T ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1		5-18022-5 8-2836990-5 8-2836990-4	NUMBERS REQU 2119641-1 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY 2 -	2)
		2836990-2	A	FINE CRIMP HEIGH	T ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR MECHANICAL FEED	2119949-1 2119951-1 2161326-1 2119949-1		5-18022-5 8-2836990-5 8-2836990-4 5-18022-5	2119653-1 1901094-3 - 2119653-1	- - - -	- 2168400-6 (QUANTITY 2 - -	2)
D		2836990-5 2836990-6	A	FINE CRIMP HEIGH		SERVO LATCH PLATE SERVO ALATCH PLATE 12	PNEUMATIC FEED	2119950-1		5-18022-5 - -	2119641-1 - -	2119799-1 - -	2063440-1 - -	
		2836990-7 7-2836990-7	A	FINE CRIMP HEIGH CRIMP TOOLING		NONE -	-	-	-	-	-	-	-	
C	3311019-1 9 WIRE SIZE ♥ F= CF mm 16 AWG 1 18 AWG 1	TYPE TYPE TIONS TIONS TICOMP TERMIN MP SOCKET TONS NONE -	TERMINA INSULATI 2.50-3.0 - - TETERMIN TETERMIN + /002] + /002]	ON DIAMETER RANGE 0 mm [.098118 IN] - -	NAL -									
В	ASSEMBLY. SEE B MECHANICAL F PNEUMATIC FE SERVO FEED W	SURFACES LIGH PER THE APPL WITH THE APPL CIFIC DATA TO ELOW FOR PART EED WITH "SMAR ED WITH "SMAR ITH "FINE CRI ITH "NON-CRIM HE STRIPPER M	ICATOR INS ICATOR. BE ENTERED NUMBER: RT APPLICA T APPLICAT MP HEIGHT P HEIGHT A AY BE REQU) INTO BLANK MEMORY TOR" CONVERSION: 8 OR" CONVERSION: 8 ADJUST": 8 DJUST": 8 IRED WHEN MOVING T	- 2836990 - 4 - 2836990 - 4 - 2836990 - 5 - 2836990 - 6			O N L A F B E L	RNING INSTALLA RGEST WIR OW MINIM L CAUSE	E SIZE SE UM REQUIR	TTING. U Ed crimp	JSE OF SE Pheight	TTINGS	6
A	APPLY PART NUMB FOR -6 ONLY APP GREASE THREADS MAGNET, ITEM 16 ACTUATE THE COU CRIMP HEIGHT RE APPLICATOR WAS NECESSARY WHEN CONVERT THE FOR ADDITIONAL TO CONVERT THE REMOVE ITEM 13 OF THE HOUSING. INFORMATION.	ER 2-23419-6 LY PART NUMBE GROOVE AND C 6 MUST BE ORI NTER. EFERENCE SETTI QUALIFIED AT RUNNING APPLI STORAGE LOCAT INFORMATION. APPLICATOR TC AND ATTACH TO REFER TO INS	LOCTITE TO R 1-23419- D-RING ON I IENTED CORF ING WAS THE THE FACTOR CATOR IN T FION REFER D A NON-CAF THE LOCAT TRUCTION S HEIGHT AD.	RECTLY IN ORDER TO E SETTING USED WHEN Y. ADJUSTMENT MAY HE FIELD. TO INSTRUCTION SHE RRIER CUTTING STYLE ION ON THE BACK SI HEET FOR ADDITIONA	42. DS OF ITEM PROPERLY THE BE ET ÚE L	37.				1 1 8-21 1 - 2119 1 - 1803 1 - 2119 1 1 2119 1 1 1-22 2119 1 1 2119 1 1 2119 1 1 2119 1 1 2079 -2 -1 PAR	1084-0 O-RIN 9640-1 PUSH 3259-1 BUSHI 9641-1 FEED 9798-1 DETEN 2279-3 SPRIN 9758-1 RAM, 9082-7 CAM, 9764-1 WASHE T NO	G, COMPRESSION AMP STYLE, SIDE SNAIL, INSULAT R, WAVE SPRING DESCRIP E R S I O of 4 & 2	70 DIA. MAT. 252 250 249 248 247 246 FEED, NON-ADJ. 245 CON ADJUSTMENT 243 TION ITEM NO	

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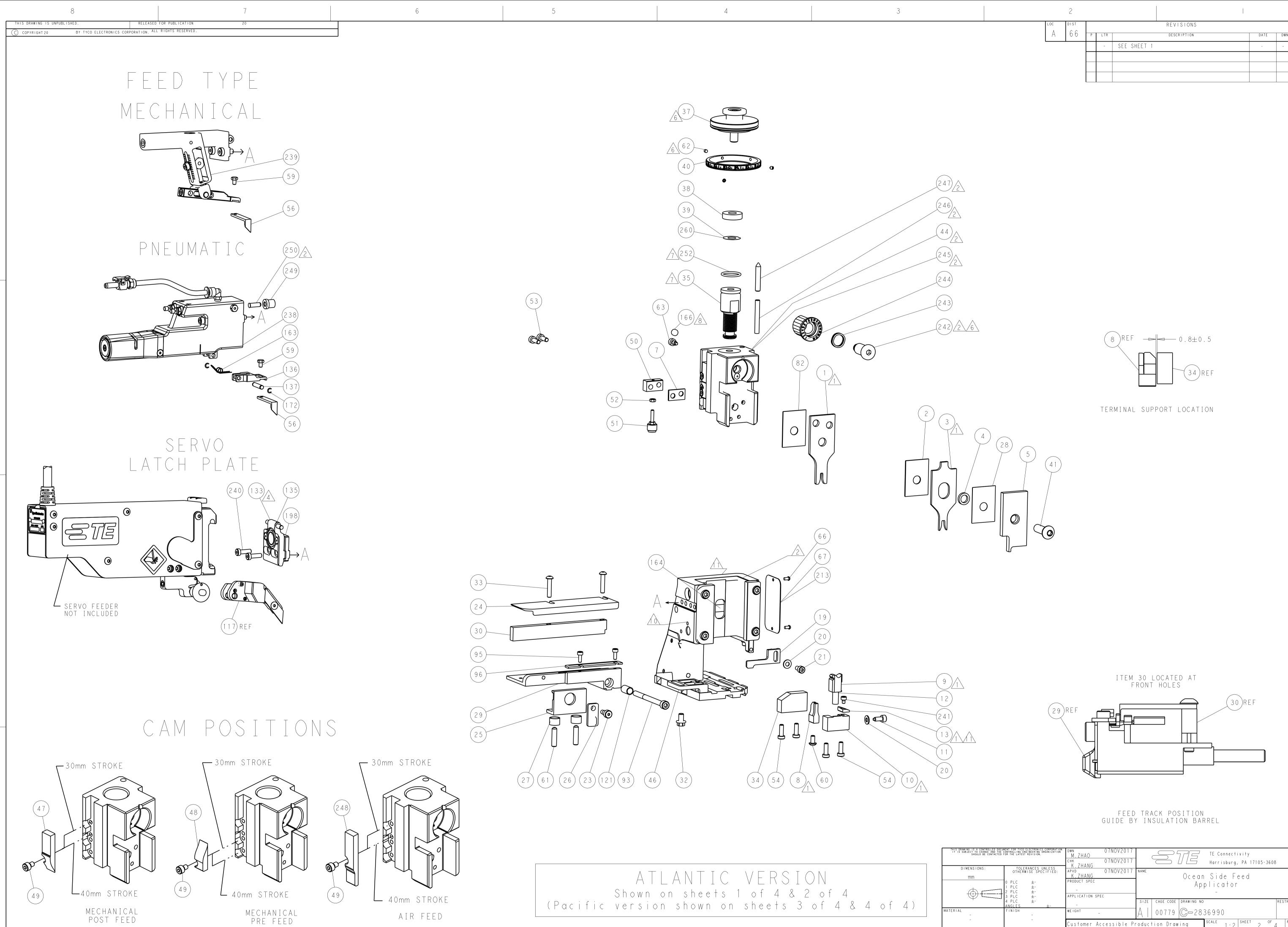
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1 1 1 1 455888-6 SPACER. CRUPTER 62 1 1 1 2::0588-1 DOCLVERTATION PACKAGE 71 2 2 2::05873-1 CURTA, DRIVE, RI, RI, REIN, 2::0185 63 3 3::0::02753-5 SCD, SCI, SCI, SCI, CONE PHI, M5::X:0::020 61 1 1 1::027932-1:CLM, DRIVE, RUL M3::X:0::000 61 1 1 1::0279363-2:SC3, SCI, ALEAD CAP, VAL X::0::000 53 2::2::2::2::2::02663-3 SCC, SCH, DRIV, M3::X:0:000 53 1::1:1:1::1::3::03::001 NUT, CX, BCO, VAL X::0:000 53 1::1:1:1::1::00::003-3 SCC, SCH, DRIV, M4::2:0:000 53 1::1:1:1:1::00::003-3 SCC, SCH, DC, MI, M4::2:0:000 53 1::1:1:1:1::00::003-3 SCC, SCH, DC, M4::00:000 53 1::1:1:1:1:1:1:00::003-3 SCC, SCH, DC, MM, M4::2:0:000 53 1::1:1:1:1:1:1:1:00::003-3 SCC, SCH, DC, M4::00:000 53 1:1:1:1:1:1:1:1:1:1:1:00::003-3 SCC, SCH, MC, RH::00:000 47 1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:	<u> </u>	<u> </u>	1 <u> </u>	<i>L</i> 1						
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1 1 1 1 81/242-5 BUMPER, HOLD DOWN 51 1 1 1 690753-2 SPACER, TOKER 50 - - 1 21/3653-1 FED CAF, MAX 5.0 49 - - 1 21/3653-1 FED CAF, PRE FEED 48 - - 1 11/1 12/13655-3 APPLICATOR BASIC ASSEMICY, SF 46 - 1 1 1 21/3655-1 APPLICATOR BASIC ASSEMICY, SF 46 - 1 1 1 21/3645-1 DISC, SMERED FA WILE ADJUSTMENT 40 1 1 1 21/3645-1 DISC, SMERED FA WILE ADJUSTMENT 40 1 1 1 21/3645-1 DISC, SMERED FA WILE ADJUSTMENT 35 1 1 1 21/3645-1 DISC, SMERED FA WILE ADJUSTMENT 36 1 1 1 21/3645-1 DISC, SMERED FA WILE ADJUSTMENT 35 1 1 1 21/3645-1 SEC, SEC, RES (MA X 20) 33 1 1 1 21/3645-1	2	2	2		2168083-3	SCR, SKT HD CAP, RoHS, M4 X			53	
1 1 1 1 1 640753.2 SFACTR, TONKER 50 - - 1 2 18023.9 SCR, SKT HD CAP MA X 6.0 49 - - 1 2119653.1 FEED CAP, PGST FEED 47 1 1 1 2119653.9 APPLICATCR RASIC ASSEMBLY, ST 46 1 1 1 1 2119654.9 APPLICATCR RASIC ASSEMBLY, ST 46 1 1 1 1 2119654.1 FED. CAP, PGST FEED 44 1 1 1 2119654.1 FAP, AMP STUE, SIDE FEED 41 - 1 1 1 2119654.1 FAP, AMP STUE, SIDE FEED 38 1 1 1 2119654.1 FAPLICATCR STIM PACK 39 1 1 1 2119655.1 FAPLICATCR STIM PACK 39 1 1 1 1.1 1.211962.1 36 1 1 1 1.211902.1 1.001.1 31 1 1 1.1 1.21903.5 SCR, SKT HD CANSED, MEA 30 <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>-</td>	1	1	1	1						-
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1 1 1 21 9656-9 APPLICATOR BASIC ASSEMBLY, SF 4.6 - 1 1 1 21 9370-1 RAM, AMP STYLE, SIDE FEED 4.2 1 1 1 21 9370-1 RAM, AMP STYLE, SIDE FEED 4.2 - 1 1 1 21 9645-1 DISC, VAMBERED FA WIRE ADJUSTMENT 4.0 - 1 1 1 21 9645-1 APPLICATOR SHIN PACK 3.9 - 1 1 1 21 19645-1 FA HEAD, ATLANTIC STYLE 3.7 - 1 1 1 21 19685-1 FA HEAD, ATLANTIC STYLE 3.7 - 1 1 1 1.752366-1 SUPPORT, TERVINAL 3.2 2 2 2 2 2.019383-5 SCR, B-SC, RoHS (M4 X 20) 3.3 1 1 1 1.752366-1 SUPPORT, TERVINAL 3.2 2 2 2 2.019383-5 SCR, CR NHE GUIDE 3.9 1 1 1.752868-1 SPACER, STRIP GUIDE 3.0 1 1 1.755888-3 SPACER, STRIP	-	-	_	1					48	
- 1 1 1 2119373-1 RAW, AMP STYLE, SIDE FEED 2.4 1 1 1 2019383-7 SCR, SHSC, RHSC, NHS (M8 X 25) 4.1 - 1 1 1 2019383-7 SCR, SHSC, RHSC, NHER ADJUSTMENT 4.0 - 1 1 1 2119645-1 APPLICATOR SHIM PACK 3.9 1 1 1 1 1.1 1 2119085-1 FA HEAD, ATLANTIC STYLE 3.7 - 1 1 1 2119085-1 FA HEAD, ATLANTIC STYLE 3.7 - 1 1 1 2119085-1 SUPPORT, TERMINAL 3.4 2 2 2 2017383-5 SCR, BHSC, ROHS (M4 X 20) 3.3 1 1 1 21328-1 HEX HEAD, FLANGED, MS X 8mm LONC 3.2 1 1 1 21328-1 PLANER, CRIMPER 2.8 2.2 2 2 2 202383-5 SCR, STRIP GUIDE 2.9 2.4 1 1 1 1 1.558835-1 LEVER, DRAS RELEASE 2.6	-	-	-	1				•		
1 1 1 2079383-7 SCR. BHSC. RoHS (N8 X 25) 41 - 1 1 2119645-1 DISC. NURBERD TA WIRE ADJUSTMENT 40 - 1 1 2119644-2 RAM MASHER TA WIRE ADJUSTMENT 40 1 1 1 2119644-2 RAM MASHER TA PELICATOR SHIM PACK 39 1 1 1 2119644-2 RAM MASHER TA PELICATOR SHIM PACK 39 1 1 1 2119664-1 APPLICATOR SHIM PACK 39 1 1 1 2119664-1 APPLICATOR SHIM PACK 39 1 1 1 2119665-1 FA HEAD, FLANED, MIX MALL 34 2 2 2 2073383-5 SCR, BHSC, RoHS (N4 X 20) 33 1 1 1 216068-3 SPACER, STRIP GUIDE 29 1 1 1 1326908-3 SPACER, CRIMPER 28 2 2 2 20288-2 STRIP GUIDE 29 1 1 1 356835-1 LEV:3, DRAG RELEASE 2.6 1 1 1	1	1	1	1			SF			
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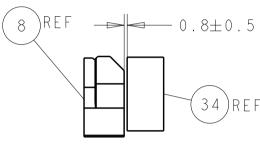


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AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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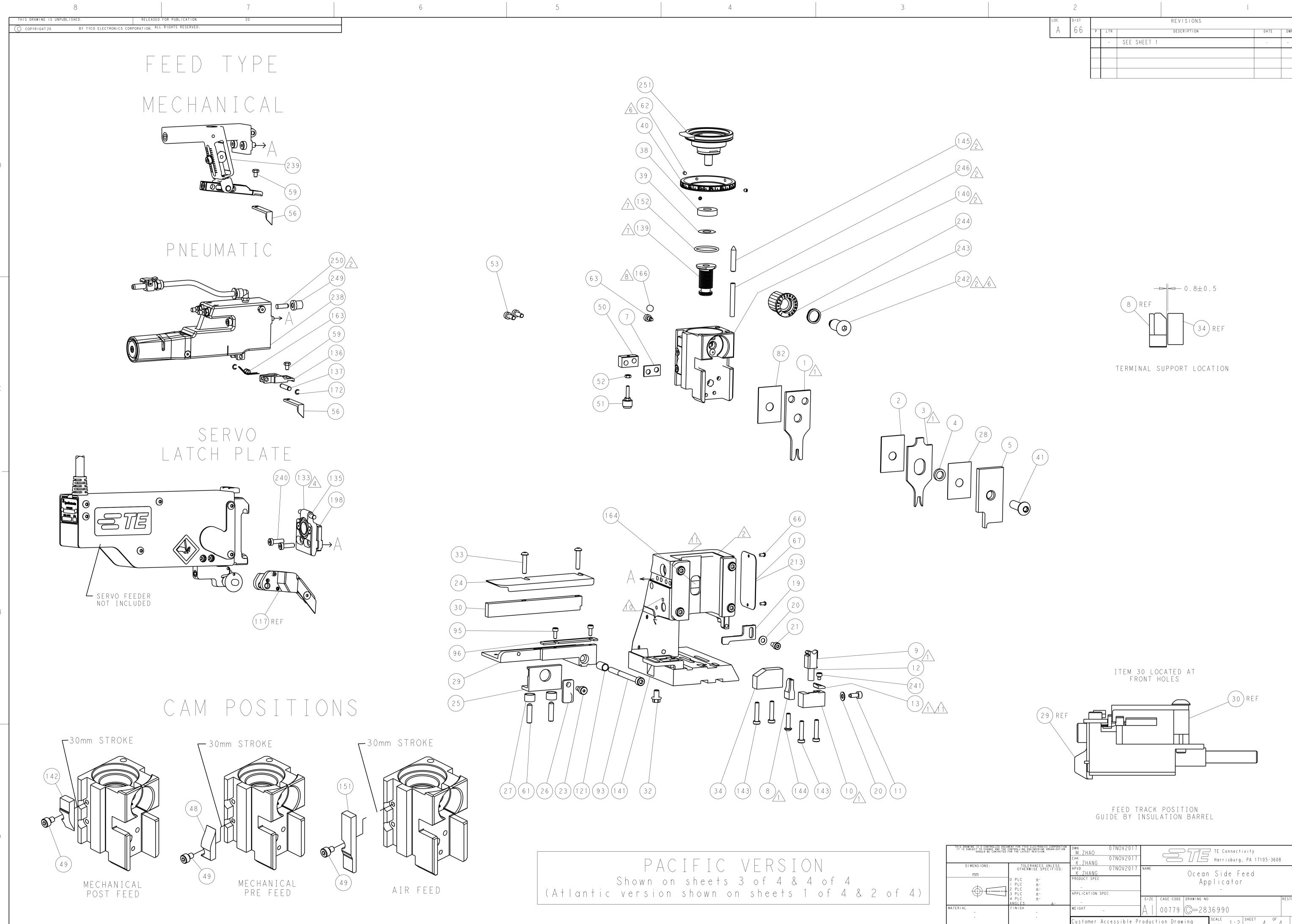
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	C COPYRIGHT 20 BY TYCO PACIFIC VERSION	ELECTRONICS CORPORATION. AL	L RIGHTS RESERVED.				APPLIC	ATOR STYLE CO	NVERSION CHART		
	TERMINATOR INTERFACE ADAPTER		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		PART	NUMBERS REQUI	R E D	
		2 - 2836990 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED2119950 -SERVO LATCH PLATE2119951 -SMART ARREST2101220	1 -	5-18022-5 8-2836990-5		2119799-1 -	2063440-1 2168400-6 (QUANTITY 2)
		2 - 2836990 - 2	Α	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR2161326 -MECHANICAL FEED2119949 -SERVO LATCH PLATE2119951 -	1 1338683-8	8-2836990-4 5-18022-5 8-2836990-5	2119653-2	-	- - 2168400-6 (QUANTITY 2)
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D		2 - 2836990 - 5 2 - 2836990 - 7	A	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST	LATCH PLATE 4	PNEUMATIC FEED 2119950 - - -	1 1338683-8	5-18022-5	2119641-2	2119799-1 -	2063440-1
	APPLICATOR CRIMP SIZE WIRE 2.29 mm [.0 INSUL 3.56 mm [.1	TYPE 901 F	A	CRIMP TOOLING KIT	-		_	_	_	_	_
С	3311019-1	IMP SOCKET TH	TERMINA INSULAT Ø2.50-3. - - TETERMIN	ION DIAMETER RANGE 00 mm [.098118 IN] - - NAL MULTICOMP TERMINAL							
B	16 AWG 1 18 AWG 1 20 AWG 1 20 AWG 1 1 RECOMMENDED 1 RECOMMENDED 2 GREASE BEAR 3. LUBRICATE DA SHEET SUPPL 4 APPLICATOR ASSEMBLY MECHANICA PNEUMATIC SERVO 5. ADJUSTMENT	ING SURFACES L AILY PER THE A IED WITH THE A SPECIFIC DATA SEE BELOW FO AL FEED WITH "SI C FEED WITH "SI ED WITH "FINE O OF THE STRIPPE	1+/002] 4+/002] D+/002] PPLICATOR PPLICATOR PPLICATOR. TO BE ENTE R PART NUM SMART APPL MART APPLI CRIMP HEIG R MAY BE R	ERED INTO BLANK MEMORY CHIP AT BER: ICATOR" CONVERSION: 8-2836990- CATOR" CONVERSION: 8-2836990- HT ADJUST": 8-2836990- EQUIRED WHEN MOVING THE	4		LARGES Below i	TALLATION T WIRE SI MINIMUM R	ZE SETTIN	G. USE RIMP HE	, ITEM 40 TO OF SETTINGS EIGHT SETTING ING.
A	APPLICATOR E APPLY PART APPLY PART N APPLY PART N APPL	BETWEEN BENCH NUMBER 1-23419 NUMBER 2-23419 ADS, GROOVE AN BE ORIENTED C COUNTER. T REFERENCE SE VAS QUALIFIED HEN RUNNING AP CAM STORAGE LO NAL INFORMATIO THE APPLICATOR 13 AND ATTACH ING. REFER TO	AND LEADMA -5 LOCTITE -6 LOCTITE ID O-RING C CORRECTLY I CORRECTLY I CATION REF N. CATION REF N. TO A NON- TO THE LO	KER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. ON ITEMS 139 & 152. IN ORDER TO PROPERLY THE SETTING USED WHEN THE TORY. ADJUSTMENT MAY BE N THE FIELD. TER TO INSTRUCTION SHEET CARRIER CUTTING STYLE, CATION ON BACK SIDE N SHEET FOR ADDITIONAL			$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	- 1 - - 1 - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 - 2	2119640-1 PUSH 1803259-1 BUSH 1-22279-3 SPRI 2119082-7 CAM, 2079764-1 WASH 2119083-1 RETA	I ROD, AIR FE ING, FLANGE SNAIL, INS IER, WAVE SPE INER, INSUL SKT HD CAP DESC	249SION246JLATION ADJUSTMENT244RING, CREST-TO-CREST243ATION DIAL242M3 X 4.0241RIPTIONITEM NO

AMP 4805 REV 31MAR2000

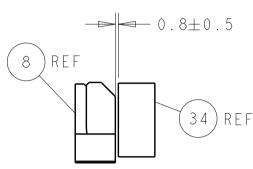
Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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			UP GA 9599	UGE	oc A	dist 66	P LTR			DWN APV
							-	SEE S	HEET 1 -	
	-	-	2	-	-		168400		SHCS, LOW HEAD, RoHS, M5 X 16	· 24(
	-	-	-	- 1	1		119580 063440		MECHANICAL FEED ASSEMBLY AIR FEED MODULE	· 239
	-	-	1	-	_		119740		TAG, IDENTIFICATION	213
	-	-	1	- 2	-		901094 21045-		SPACER, FEEDER RING, RETAIN, EXTERN, 3/16 CRESCEN ^T	· <u>198</u> T· <u>17</u> 2
	-	1	1	1	1		94969		MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF		94970		COUNTER, MAGNETIC	16
	_	1	1	1	1		240638 -21084		SPRING, FEED FINGER O-RING, .801 ID, .070 DIA. MAT.	157
	-	-	-	1	-		119641		FEED CAM, AIR FEED	15
	-	1	1	1	1		119798 079383		DETENT PIN SCR, BHSC, Rohs (M4 X 16)	· 14 · 14
	-	4	4	4	4		168400		SHCS, LOW HEAD, RoHS, M4 X 20	14
	-	- 1	- 1	- 1	1		<u>119653</u> 211965		FEED CAM, POST FEED APPLICATOR BASIC ASSEMBLY, SF	· 1 4 2
	-	1	1	1	1		119650		RAM, ASIAN STYLE, SIDE FEED	· 14(
	-	1 -	1	1	1		<u>119092</u> -23627		BOLT, ADJUSTMENT PIN, RETAIN, GRVD, 3/16 X .854	· 139
	_	-	_	1	-	2	119799) - 1	HOLDER,FEED FINGER, AF	· 136
	-	-	REF 1	-	-		E NOT 633743		MEMORY CHIP, PROGRAMMED SERVO FEED LATCH ASM	- 13 - 13
	-	1	1	1	1		- 2 2 2 8 1		SPRING, COMPRESSION	12
	-	-	REF	- 1	-		119944		FEED FINGER ASSEMBLY, SF	· 1 1
	-	2	2	2	2		69043 168083		FRONT STRIP GUIDE SCR, SKT HD CAP, RoHS, M3 X 8.0	· 96 · 95
	-	1	1	1	1		168083		SCR, SKT HD CAP, RoHS, M5 X 65	· 93
	-	1	1	1	1		155888 119956		SPACER, CRIMPER Documentation package	· 82 · 71
	-	1	-	1	1		119740		TAG, IDENTIFICATION	. 67
	-	2	2	2	2		168078 119793		SCREW, DRIVE, RH, R⊙HS, 2 x .188 LIMITER, ADJUSTMENT BOLT	· 66 · 63
	-	3	3	3	3	ç	92763	- 5	SCR, SET, SOC, CONE PNT, M3 x 4.0	· 62
	-	2	2	2	2		<u>-18032</u> -18022		SCR, SET, FLT PNT, M5 X 20.0 SCR, HEX HD CAP, M4 X 6.0	· 61 · 59
	-	-	_	1	1	1	338683	8 - 8	FEED PAWL	56
	-	2	2	2	2		168083 018030		SCR, SKT HD CAP, RoHS, M4 X 12.0 NUT, HEX, REG, RoHS, M3	· 53 · 52
	-	1	1	1	1		311242		BUMPER, HOLD DOWN	51
	-	1	1	1	1		590753 18023-		SPACER, TONKER	· 50
	-	-	-	-	1		119652		SCR, SKT HD CAP M4 X 6.0 FEED CAM, PRE FEED	· 49 · 48
	-	1	1	1	1		079383		SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1	1		119645 119957		DISC, NUMBERED FA WIRE ADJUSTMENT APPLICATOR SHIM PACK	· 40 · 39
	-	1	1	1	1		211964		RAM WASHER, PRECISION	. 38
	-	2	2	2	2		<u>752356</u> 079383		SUPPORT, TERMINAL SCR, BHSC, RoHS (M4 X 20)	· 34 · 33
	-	1	1	1	1	2	161328	3 - 1	HEX HEAD, FLANGED, M5 x 8mm LONG	· 32
	-	1	1	1	1		320908 901086		SPACER, STRIP GUIDE PLATE, STRIP GUIDE	· 30 · 29
	-	1	1	1	1	Z	55888	- 3	SPACER, CRIMPER	· 28
	-	2	2	2	2		22283- 356835		SPRING, COMPRESSION LEVER, DRAG RELEASE	· 27 · 26
	_	1	1	1	1	2	240792	- 5	DRAG, TERMINAL	· 25
-	-	1	1	1	1		320928 80371		STRIP GUIDE SCR, SKT HD SHLDR 5.0 DIA X 6.0	· 24 · 23
		1	1	1	1	2	168083	3 - 2	SCR, SKT HD CAP, RoHS, M4 X 8.0	· 21
	-	2	2	2	2		-18028 119533		WASHER, FLAT, REG M4 STRIPPER, SIDE FEED	· 20 · 19
1	_	1	1	1	1		119533		INSERT, SHEAR	· 13
	-	1	1	1	1		-22280		SPRING, COMPRESSION	· 12
	-		1				35688 119805		STOP, SHEAR SHEAR HOLDER, FRONT	· 10
	- 1	1	1	1	1	1	803095	5 - 1	FLOATING SHEAR, FRONT -	· 9 · 8
<u> </u>		1	1	1	1		163392 24064		ANVIL, COMBINATION SPACER	· 7
	-		-	-	-		-	1 0	-	· 6
	-	1	1	1	1		119757 38011		DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER	· 5 · 4
	1	1	1	1	1	6 -	180301	6 - 3	CRIMPER, INSULATION F	• 3
\wedge	-	1 1	1 1	1 1	1		45640		SPACER, CRIMPER CRIMPER, WIRE PREMIUM	· 2
	- 7 7	- 27	- 2 5	- 2 2	- 2 '		<u> </u>		DESCRIPTION	I T E N
AWING IS A CO SUBJECT TO CH SHOULD	ONTROLLED HANGE AND BE CONTA					dwn M.ZHA	07	NOV2017	TE Connectivity	
DIMENSION	S :		TOLERAN DTHERWIS	ICES UNLE E SPECIF	ISS IED:	снк К.ZHA арvd	NG 07	NOV2017 NOV2017	NAME O O O O O O O O O O O O O O O O O O O	
mm		0 PI	LC :	±- ±-		K.ZHA PRODUCT :	NG	-	. Ocean Side Feed Applicator	
-		2 PI 3 PI 4 PI	LC : LC :	±- ±- ±-		- APPLICAT	ION SPEC			STRICTED
_		A N G F I N	LES	±		- WEIGHT	_		A 00779 C-2836990	_
		1		-		Custom			SCALE SHEET OF	REV A



AMP 4805 REV 31MAR2000

	2											
LOC	DIST		REVISIONS									
A	66	Р	LTR		DESCRIPTION		DATE	DWN	APVD			
			-	SEE SHEET 1			-	-	-			





DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLINGE RING ORGANIZATION TED FOR THE LATEST REVISION.		M.ZHAO	7NOV2017 7NOV2017	TE Connectivity THarrisburg, PA 17105-3608							
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-		7NOV2017	NAME			Side plicato -				
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO	
	FINISH -	WEIGHT _		$A \mid \mid$	00779	\mathbb{C} -283	36990			-	
	-	Customer Acce	essible Pr	oduct	ion Draw	ing	scale 1:2	SHEET	4 OF	4 REV A	
		SHEET	TS 1 &	2 AF	RE NOT	REQUI	red for	PAC	IFIC	VERSION	