Parties         Encode System         Parties         Paris         Parties         Parties	
PART NUMSER         REVISION         DESCRIPTION         FEED TYPE         INTERFACE ADAPTER           2836946-1         B         FINE CRIMP HEIGHT ADJUST         MICHANICAL         MICHANICAL           2836946-2         B         FINE CRIMP HEIGHT ADJUST         PNEUMATIC         MICHANICAL           7-2836946-2         B         PVEJMATIC AND CRIMP         MECHANICAL         MICHANICAL           7-2836946-2         B         PVEJMATIC AND CRIMP         PNEUMATIC         Immediation           7-2836946-2         B         PVEJMATIC AND CRIMP         PNEUMATIC         Immediation           7-2836946-2         B         PVEJMATIC RIMP TOOLING KIT         Immediation         Immediation           7-2836946-7         A         CRIMP TOOLING KIT         Immediation         Immediation           MEDIATION         SIZZE         TYPE         Immediation         Immediation           MIRE         1.40 mm 1.0551         F         Immediation         Immediation	
2836946-2       B       FINE CRIMP HEIGHT ADJUST       PNEUMATIC         7-2836946-1       B       MECHANICAL AND CRIMP IODING KIT       MECHANICAL         7-2836946-2       B       PNEUMATIC TODING KIT       PNEUMATIC         7-2836946-7       A       CRIMP TOOLING KIT       -         APPLICATOR DATA       CRIMP TOOLING KIT       -         KAPPLICATOR DATA       VIRE       TYPE         WIRE       1.40 mm 1.0551       F	
7-2836946-1       B       MECHANICAL AND CRIMP ICOLING KIT       MECHANICAL MECHANICAL         7-2836946-2       B       PEUMATIC       PNEUMATIC         7-2836946-7       A       CRIMP TOOLING KIT       -         0       -       -       -         A:PPLICATOR DATA       CRIMP TOOLING KIT       -         0       -       -	
T-2836946-2     B     PNEUMATIC AND CRIMP TOOLING KIT     PNEUMATIC       T-2836946-7     A     CRIMP TOOLING KIT     -	
A     CRIWP TOOLING KIT       A     CRIWP TOOLING KIT	
CRIMPSIZETYPEWIRE1.40 mm [.055]F	
CRIMPSIZETYPEWIRE1.40 mm [.055]F	
CRIMPSIZETYPEWIRE1.40 mm [.055]F	
INSUL     1.70 mm     [.067]       APPLICATOR INSTRUCTIONS       408-35042	
TERMINAL DATA: DELPHI PACKARD TERMINAL DELPHI CRIMP SPECIFICATIONTERMINAL DATA: DELPHI PACKARD TERMINALDELPHI CRIMP SPECIFICATIONTERMINAL NAME: FEMALE TERMINAL 0.64 LANCELESSTERMINAL NAME: FEMALE TERMINAL 0.64 LANCELESSTERMINAL NAME: FEMALE TERMINAL 0.64 LANCELESSWIRE STRIP LENGTHINSULATION DIAMETER RANGEWIRE STRIP LENGTHINSULATION DIAMETER RANGE	
3.10-3.90 mm [.122154 IN]       Ø1.08-1.52 mm [.043060 IN]         TERMINAL APPLICATION       NONE Rev -       -         SPECIFICATION       -       -         SPECIFICATION       -       -	
TERMINALS APPLIED TERMINALS APPLIED	
TE TERMINAL       DELPHI PACKARD TERMINAL       TE TERMINAL       DELPHI PACKARD TERMINAL         2318397-1       33517251       2318397-3       E07763200         2318397-4       33333595       1	
2318397-2 F223310	
WIRE SIZE       CRIMP HEIGHT         0.35mm2       0.85+/-0.05 [.033+/002]       3.8       3.8       0.76+/-0.03 [.030+/001]       CRIMP HEIGHT       CRIMP HEIGHT       CRIMP HEIGHT	
A RECOMMENDED SPARE PARTS	
REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.	
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.	
4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.	
<ol> <li>UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.</li> </ol>	
*WARNING	
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGH	T REFERENCE EFERENCE
SETTINGS GREATER THAN THE VALUE SHOWN MAY CAU THE CRIMP TOOLING. REFER TO THE INSTRUCTION S	SE DAMAGE TO
PROPER SETUP AND ADJUSTMENTS.	
ATLANTIC VERSI	$\bigcirc$ $\bigcirc$ $\bigcirc$
Shown on sheets 1 of 4 & 2 (Pacific version shown on sheets 3	2 of 4

	4	

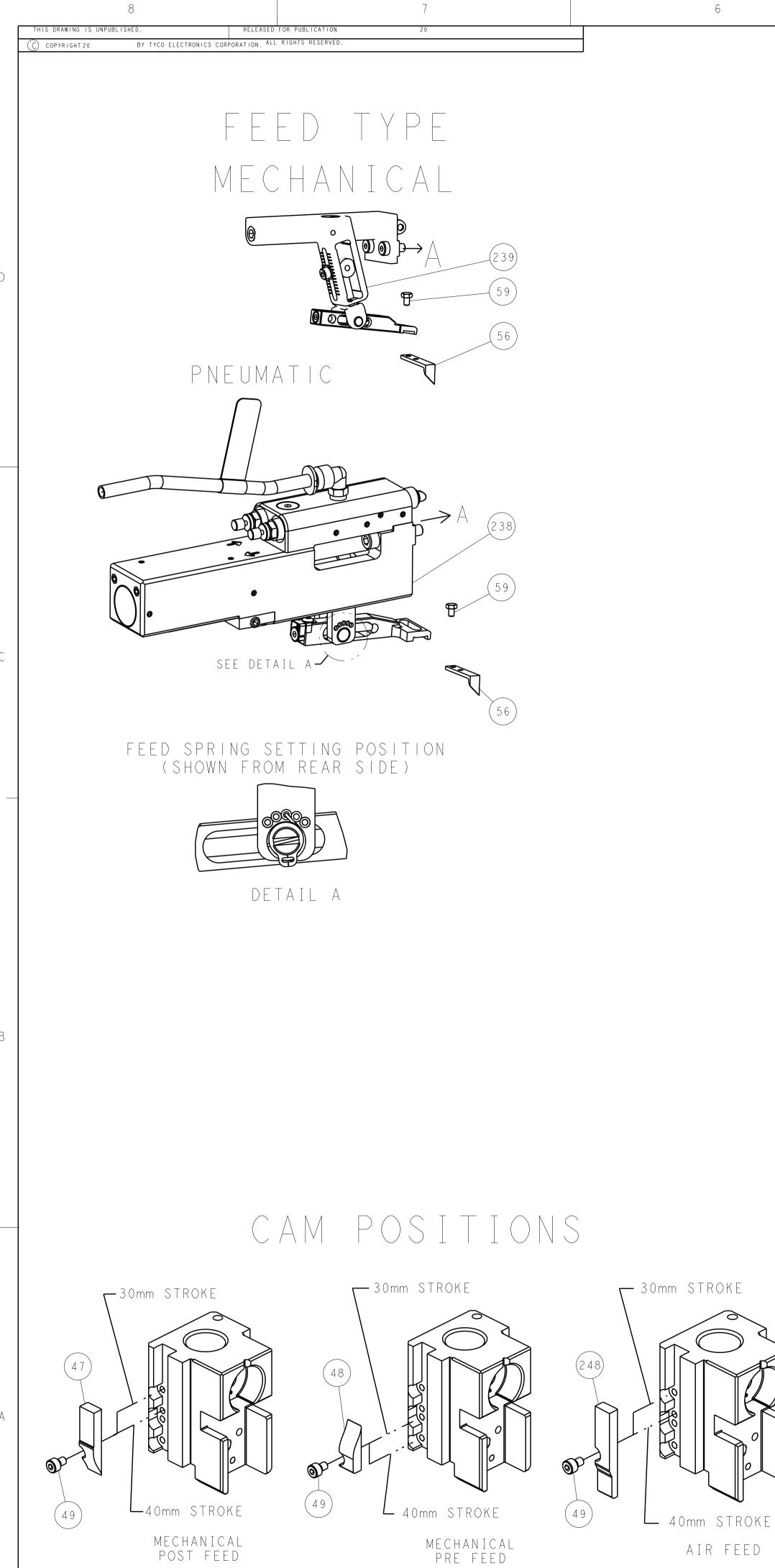
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	LOC	DIST		REVISIONS							
	А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD			
·				А	RELEASED	07NOV2017	ТB	СТ			
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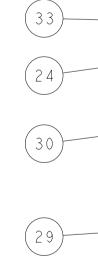
	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
	-	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244	
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
3	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	_	1	1	1	1	7 - 1 8 0 2 3 - 7	SCR, SKT HD CAP M3 X 4.0	241	
-	_	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
-	_	1	-	1	_	2844940-1	AIR FEED MODULE	238	С
-	_	REF	REF	REF	REF		COUNTER, MAGNETIC	164	C
-	_	1	1	1	1	2844908-1	SCREW, LOCKING	99	
-	_	1	1	1	1	2844907-1	POST, LOCKING	98	
-	_	1	1	1	1	455888-5	SPACER, CRIMPER	82	
-	_	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
-		1	1	1	1			67	
-	-					2119740-1	TAG, IDENTIFICATION		
-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, Rohs, 2 x .188	66	
-	-					2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
-	-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	-	1	1	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
-	-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
-	-	2	2	2	2	1 - 2 1 6 8 0 8 3 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
	-	1	1	1	1	690753-2	SPACER, TONKER	50	
-	-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48	
-	-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47	
-	_	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46	
-	_	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
-	_	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	4 1	
-	_	1	1	1	1	3 - 1 7 5 2 3 5 6 - 4	SUPPORT, TERMINAL	34	
-	_	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	E
-		2	2	2	2	2 - 2844962 - 4	SPACER, CYLINDRICAL, STRIP GUIDE	30	
-		1	1	1					
-	_	1	1	1		2844992-1	ASSEMBLY, STRIP GUIDE	29	
-	_	1				455888-3	SPACER, CRIMPER	28	
-	-					1320928-2	STRIP GUIDE	24	
-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	-	2	2	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
~	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13	
-	-	1	1	1	1	3 - 2 2 2 8 0 - 3	SPRING, COMPRESSION	12	
	-	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	1 1	
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
$\overline{1}$	-	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT -	9	
$\overline{\Lambda}$	1	2	2	1	1	7 - 1 6 3 3 9 1 7 - 0	ANVIL, COMBINATION	8	
	_	-	-	-	-	-	-	7	
-	-	_	-	_	_	-	-	6	
-	_	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5	
-	_	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4	
$\wedge$	1	2	2	1	1		CRIMPER, INSULATION O	3	
	_	1	1	1	1	455888-4	SPACER, CRIMPER	2	
$\wedge$	1	2	2	1	1	456402-1	CRIMPER, WIRE PREMIUM	1	
	I							ITEM	
	-77	- 72	-71	- 2	- 1	PART NO	DESCRIPTION	NO	Δ
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mm		0 PL0		±-	ŀ	T.ELBIN PRODUCT SPEC	- Ocean Side Feed		
		1 PL0	C : C :	±- ±-		-	Applicator		
typt		3 PL0 4 PL0	C =	±- ±-		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO REST	RICTED TO	
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ATERIAL

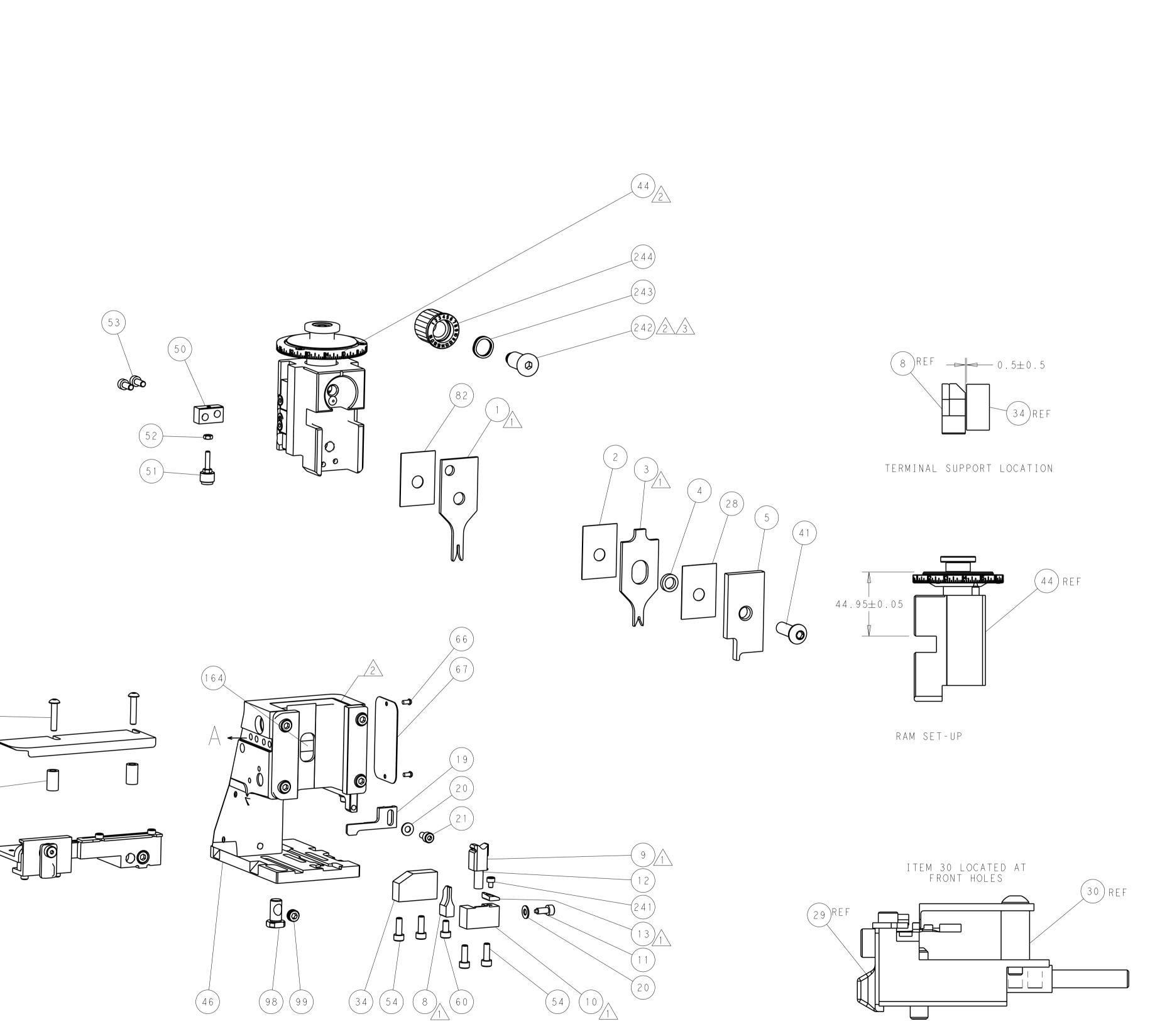
scale 1:2 sheet 0 f 4 rev B 1 Customer Accessible Production Drawing SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION





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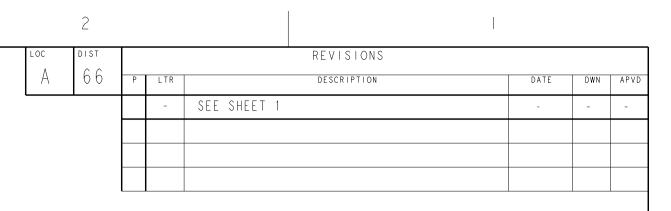


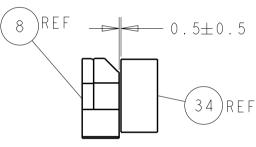
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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D	MENSIONS:	
U	INCROTORO.	
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MATERIAL		
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## FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			DWN 090CT2017 Т.BROOKENS снк 090CT2017 М.HERR	_			TE Connectivity Harrisburg, PA 17105-34	608			
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-		APVD 090CT2017 T.ELBIN PRODUCT SPEC	NAME	Ocean Side Feed Applicator						
	4 PLC ±− ANGLES	±-	-	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO			
	FINISH -		WEIGHT _	AI	00779	C-283	36946	-			
	-		Customer Accessible P	roduc	tion Draw	ing	SCALE 1:2 SHEET 2	of 4 Rev B 1			
			SHEETS 3 & 4	1 ARE	E NOT F	REQUIRE	ED FOR ATLANTIC	VERSION			

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		8		7		6	5
	THIS DRAWING IS UNPUBL	BY TYCO ELECTRO	RELEASED FOR PUBLICATION			PACIFIC VERSION TERMINAT INTERFACE ADAPTER	ÖR
	NUMBER 2-2836946-1	REVISION B	DESCRIPTION FINE CRIMP HEIGHT AD	FEED TYPE JUST MECHANICAL			
	2-2836946-2 7-2836946-7		FINE CRIMP HEIGHT AD CRIMP TOOLING KI				
D							
	APPLI CRIMP	CATOR DA	ATA Type				
	WIRE 1.40 INSUL 1.70 APPLICATOR I		$\bigcirc$				
	408-3	35042					
	TERMINAL DAT	A: DELPHI	PACKARD TERMINAL DELPHI	CRIMP SPECIFICATION	TERM	IINAL DATA: DELPHI PACKARD TERM	MINAL DELPHI CRIMP SPECIFICATION
	TERMINAL NAM WIRE STRIF 3.10-3.90 mm [.	<sup>d</sup> LENGTH	INSULATION	ANCELESS DIAMETER RANGE nm [.043060 IN]	W	IINAL NAME: FEMALE TERMIN IRE STRIP LENGTH	NAL 0.64 LANCELESS INSULATION DIAMETER RANGE $\emptyset$ 1.08-1.52 mm [.043060 IN]
	TERMINAL APPLICATION SPECIFICATION	NONE	E Rev		T E R M A P P L		
С	TERMINALS te terminal		) CKARD TERMINAL TE TERMINAL	DELPHI PACKARD TERMINAL		MINALS APPLIED TERMINAL DELPHI PACKARD TERMINAL	TE TERMINAL DELPHI PACKARD TERMINAL
	2318397-1 2318397-2		517251 2318397-3 223310	E07763200	2	2318397-4 33333595	
	WIRE 🎯 🖡 Size 🛞 🖡			RIMP HEIGHT 4 EFERENCE SETTING	W I R S I Z		CRIMP HEIGHT 4 REFERENCE SETTING
	0.35mm2	0.85+	/-0.05 [.033+/002]	3.8		0.35mm2 0.76+/-0.03 [.030	0+/001] 4.7
	1 RECOM	MENDED SPA	RE PARTS				
В	2 REFER		ED INSTRUCTION SHEET FO	PR CLEANING, LUBRICATI	ON AND		
	A CRIMP	HEIGHT RE	ER 2-23419-6 LOCTITE TO FERENCE SETTING WAS THE QUALIFIED AT THE FACTOR	SETTING USED WHEN TH			
	NECESS 5. UNLESS	SARY WHEN	RUNNING APPLICATOR IN T D OTHERWISE TORQUE VALU	HE FIELD.			
							*WARNING on installation, s
							SETTING FOR LARGES SETTINGS GREATER T THE CRIMP TOOLING.
							PROPER SETUP AND A
А							

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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SET WIRE DISC TO CRIMP HEIGHT REFERENCE ST WIRE SIZE. CRIMP HEIGHT REFERENCE THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO . REFER TO THE INSTRUCTION SHEET FOR ADJUSTMENTS.

	-	-		2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	1	-	2844940-1	AIR FEED MODULE	238	
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164	С
	-	1	-	2119641-2	FEED CAM, AIR FEED	151	$\sim$
	_	1	1	2168083-8	SCR, SKT HD CAP, R₀HS, M4 X 16	144	
	_	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143	
	_	_	1	2119653-2	FEED CAM, POST FEED	142	
	_	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141	
			1				
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
	-	1	1	2844908-1	SCREW, LOCKING	99	
	-	1	1	2844907-1	POST, LOCKING	98	
	-	1	1	455888-5	SPACER, CRIMPER	. 82	
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	. 71	
	-	1	1	2119740-1	TAG, IDENTIFICATION	67	
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	_	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	_	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
	_	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
	_	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
			1				
	_	1		811242-5	BUMPER, HOLD DOWN	51	
	-	1	1	690753-2	SPACER, TONKER	50	
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49	
	-	-	1	2119652-1	FEED CAM, PRE FEED	. 48	
	-	1	1	1803602-1	SCR, BHSC, Rohs (M8 X 25)	. 41	
	-	1	1	3-1752356-4	SUPPORT, TERMINAL	· 34	В
	_	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33	D
	_	2	2	2 - 2844962 - 4	SPACER, CYLINDRICAL, STRIP GUIDE	30	
	_	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
	_	1	1	455888-3	SPACER, CRIMPER	· 28	
		1	1				
	-		1	1320928-2	STRIP GUIDE	24	
	_			2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	21	
	-	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
~	-	1	1	2119533-1	STRIPPER, SIDE FEED	19	
1	-	1	1	2119806-1	INSERT, SHEAR	13	
	-	1	1	3-22280-3	SPRING, COMPRESSION	12	
•	-	1	1	1 - 356885 - 4	STOP, SHEAR	· 11	
1	_	1	1	2119805-1	SHEAR HOLDER, FRONT	· 10	
$\overline{1}$	_	1	1	1803095-6	FLOATING SHEAR, FRONT -	. 9	
$\frac{1}{1}$	1	1	1	7 - 1 6 3 3 9 1 7 - 0	ANVIL, COMBINATION	. 8	
<u> </u>		_		-	-	· 7	
	_	_					
		1	1	- 		· 6	
	-			2119757-4	DEPRESSOR, SHEAR	5	
$\wedge$	-	1	1	238011-9	BLOCK, CRIMPER SPACER	· 4	
1	1	1	1	1 - 1 8 0 3 4 5 3 - 7	CRIMPER, INSULATION O	. 3	
^	-	1	1	455888-4	SPACER, CRIMPER	· 2	
1	1	1	1	456402-1	CRIMPER, WIRE PREMIUM	· 1	
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	- / /	- 2 2	- 7		DESCRIPTION	NO	$\cap$
DOCUMENT FO THE CONTROL CTED FOR THE	OR TYCO ELEC LLING ENGINE E LATEST REV	TRONICS CORP ERING ORGANI ISION.	ORATION ZATION	O 90CT2017 T.BROOKENS	TE Connectivity		
				снк 090CT2017 М. HERR	Harrisburg, PA 17105-3608		
0	TOLERAN OTHERWISI	CES UNLE E SPECIFI	SS ED:	APVD 090CT2017	NAME Occasion Stide Food		
0 Pl		±-	ŀ	T.ELBIN PRODUCT SPEC	Ocean Side Feed Applicator		
1 PL	LC :	±- ±-		-	-		
3 Pl 4 Pl	LC :	±- ±-	ŕ	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RES	TRICTED TO	
A N G L F I N I		±-			A   00779 C-2836946	_	
		-		-		REV	
			(	Customer Accessible P	roduction Drawing 1:2 3 4	<sup>rev</sup> B1	
				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VE	RSION	

2119082-5

2079764-1

2119083-1

2119580-1

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- 1 1 7-18023-7

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REVISIONS 66 А DESCRIPTION DATE DWN APVD - SEE SHEET 1 - -

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

WASHER, WAVE SPRING, CREST-TO-CREST 24

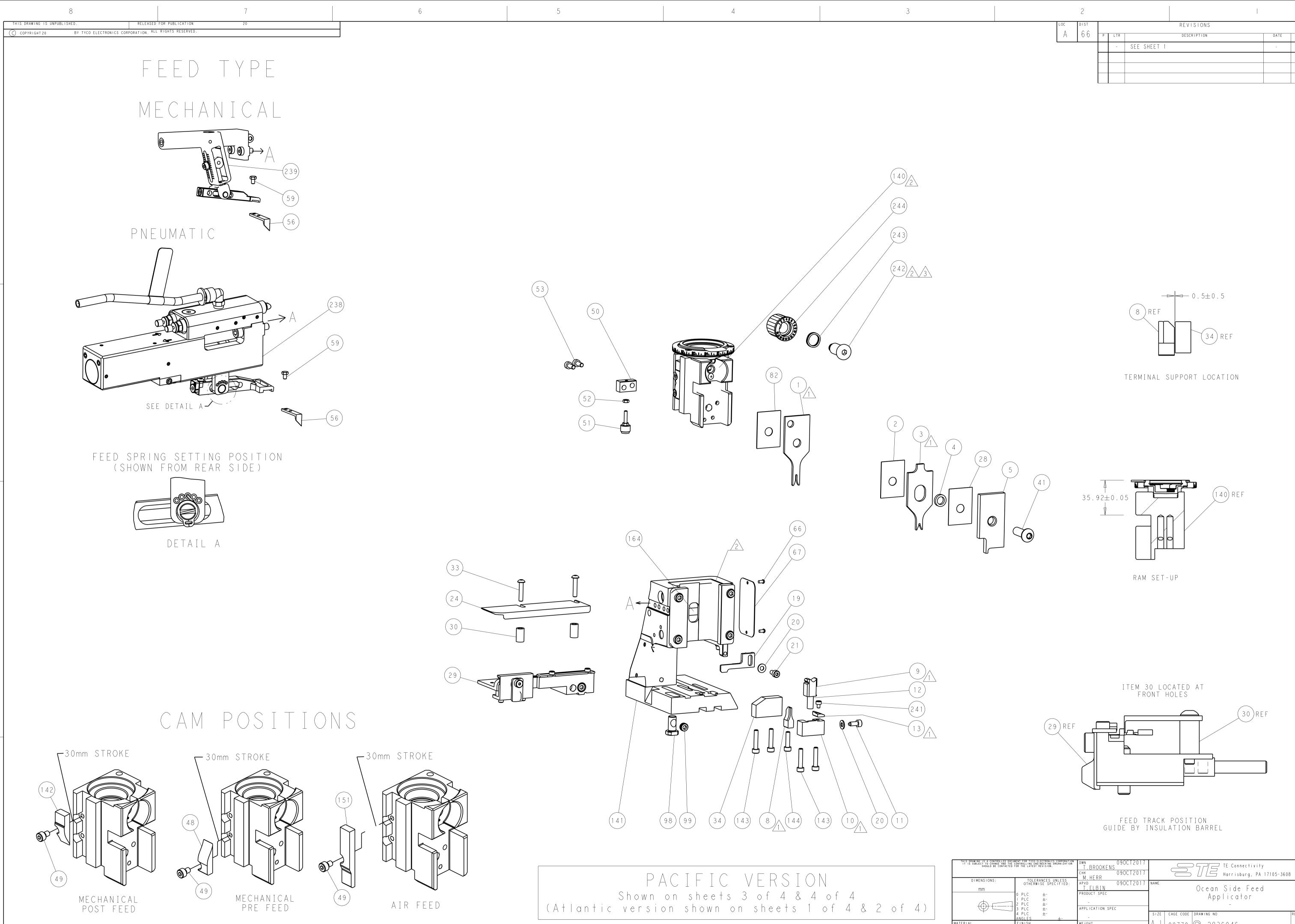
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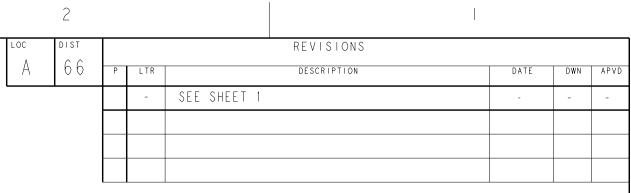
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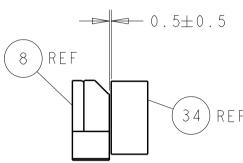
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.				СНК	T.BROOKENS								
	TOLER OTHERWI 0 PLC 1 PLC 2 PLC 3 PLC	ANCES U ISE SPEC ±- ±- ±- ±-	NLESS CIFIED:	APVD T.ELBIN PRODUCT SPEC - APPLICATION S	090CT2017	Ocean Side Feed Applicator -							
	4 PLC ANGLES	±-	+-	-		SIZE	CAGE CODE	DRAWING NO				REST	RICTED TO
	FINISH	-		WEIGHT	-	A I	00779	C=283	36946				-
		-		Customer	Accessible P	roduci	ion Draw	ing	scale 1:	2 SHEET	4 <sup>OF</sup>	4	<sup>rev</sup> B1
				SH	EETS 1 &	2 AF	RE NOT	REQUI	red fof	R PAC	IFIC	VEF	RSION