Parties Encode System Parties Paris Parties Parties	
PART NUMSER REVISION DESCRIPTION FEED TYPE INTERFACE ADAPTER 2836946-1 B FINE CRIMP HEIGHT ADJUST MICHANICAL MICHANICAL 2836946-2 B FINE CRIMP HEIGHT ADJUST PNEUMATIC MICHANICAL 7-2836946-2 B PVEJMATIC AND CRIMP MECHANICAL MICHANICAL 7-2836946-2 B PVEJMATIC AND CRIMP PNEUMATIC Immediation 7-2836946-2 B PVEJMATIC AND CRIMP PNEUMATIC Immediation 7-2836946-2 B PVEJMATIC RIMP TOOLING KIT Immediation Immediation 7-2836946-7 A CRIMP TOOLING KIT Immediation Immediation MEDIATION SIZZE TYPE Immediation Immediation MIRE 1.40 mm 1.0551 F Immediation Immediation	
2836946-2 B FINE CRIMP HEIGHT ADJUST PNEUMATIC 7-2836946-1 B MECHANICAL AND CRIMP IODING KIT MECHANICAL 7-2836946-2 B PNEUMATIC TODING KIT PNEUMATIC 7-2836946-7 A CRIMP TOOLING KIT - APPLICATOR DATA CRIMP TOOLING KIT - KAPPLICATOR DATA VIRE TYPE WIRE 1.40 mm 1.0551 F	
7-2836946-1 B MECHANICAL AND CRIMP ICOLING KIT MECHANICAL MECHANICAL 7-2836946-2 B PEUMATIC PNEUMATIC 7-2836946-7 A CRIMP TOOLING KIT - 0 - - - A:PPLICATOR DATA CRIMP TOOLING KIT - 0 - -	
T-2836946-2 B PNEUMATIC AND CRIMP TOOLING KIT PNEUMATIC T-2836946-7 A CRIMP TOOLING KIT -	
A CRIWP TOOLING KIT A CRIWP TOOLING KIT	
CRIMPSIZETYPEWIRE1.40 mm [.055]F	
CRIMPSIZETYPEWIRE1.40 mm [.055]F	
CRIMPSIZETYPEWIRE1.40 mm [.055]F	
INSUL 1.70 mm [.067] APPLICATOR INSTRUCTIONS 408-35042	
TERMINAL DATA: DELPHI PACKARD TERMINAL DELPHI CRIMP SPECIFICATIONTERMINAL DATA: DELPHI PACKARD TERMINALDELPHI CRIMP SPECIFICATIONTERMINAL NAME: FEMALE TERMINAL 0.64 LANCELESSTERMINAL NAME: FEMALE TERMINAL 0.64 LANCELESSTERMINAL NAME: FEMALE TERMINAL 0.64 LANCELESSWIRE STRIP LENGTHINSULATION DIAMETER RANGEWIRE STRIP LENGTHINSULATION DIAMETER RANGE	
3.10-3.90 mm [.122154 IN] Ø1.08-1.52 mm [.043060 IN] TERMINAL APPLICATION NONE Rev - - SPECIFICATION - - SPECIFICATION - -	
TERMINALS APPLIED TERMINALS APPLIED	
TE TERMINAL DELPHI PACKARD TERMINAL TE TERMINAL DELPHI PACKARD TERMINAL 2318397-1 33517251 2318397-3 E07763200 2318397-4 33333595 1	
2318397-2 F223310	
WIRE SIZE CRIMP HEIGHT 0.35mm2 0.85+/-0.05 [.033+/002] 3.8 3.8 0.76+/-0.03 [.030+/001] CRIMP HEIGHT CRIMP HEIGHT CRIMP HEIGHT	
A RECOMMENDED SPARE PARTS	
REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.	
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.	
4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.	
 UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000. 	
*WARNING	
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGH	T REFERENCE EFERENCE
SETTINGS GREATER THAN THE VALUE SHOWN MAY CAU THE CRIMP TOOLING. REFER TO THE INSTRUCTION S	SE DAMAGE TO
PROPER SETUP AND ADJUSTMENTS.	
ATLANTIC VERSI	\bigcirc \bigcirc \bigcirc
Shown on sheets 1 of 4 & 2 (Pacific version shown on sheets 3	2 of 4

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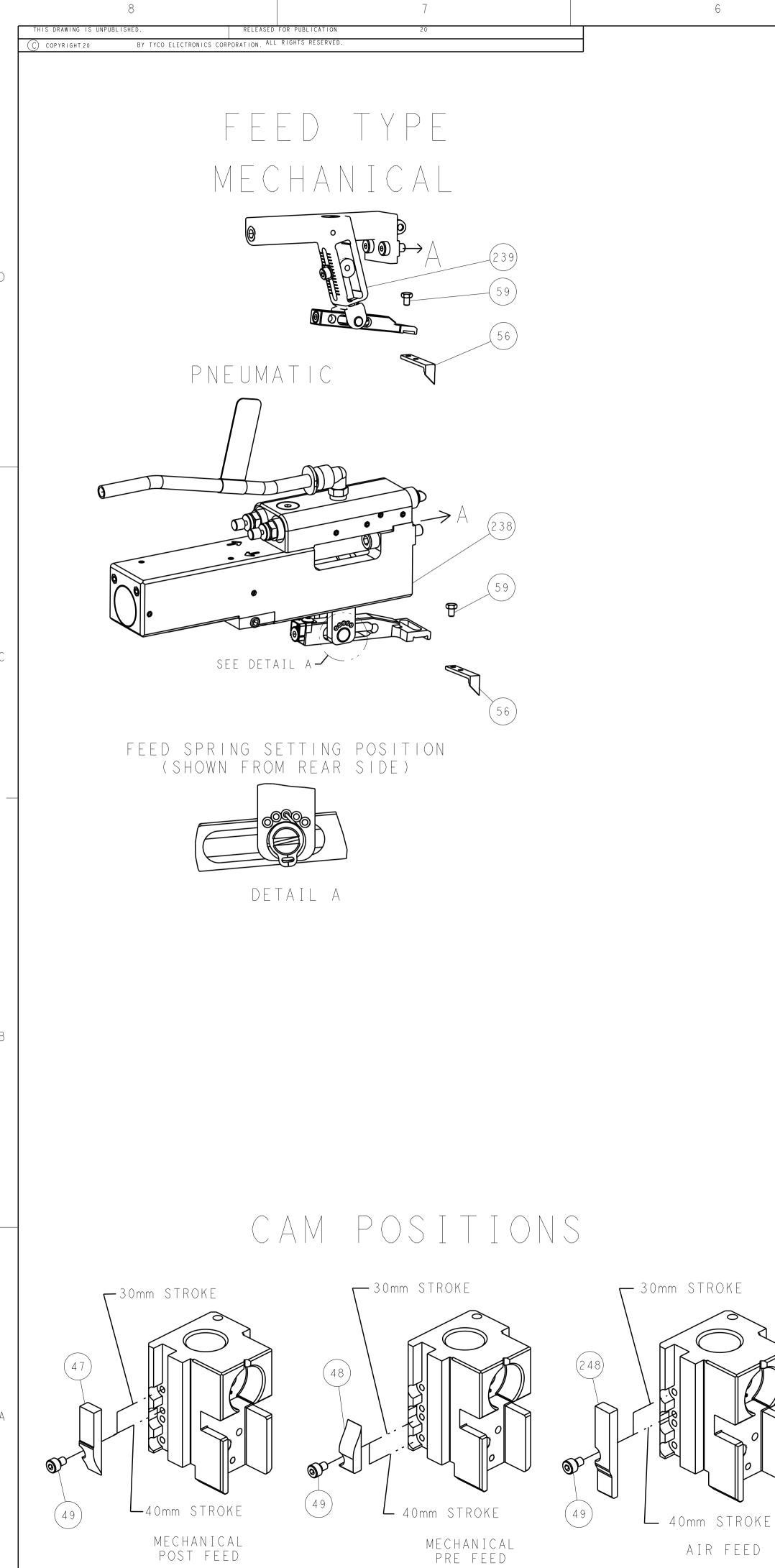
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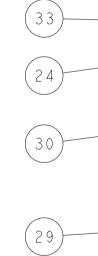
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-	_	REF	REF	REF	REF		COUNTER, MAGNETIC	164	C
-	_	1	1	1	1	2844908-1	SCREW, LOCKING	99	
-	_	1	1	1	1	2844907-1	POST, LOCKING	98	
-	_	1	1	1	1	455888-5	SPACER, CRIMPER	82	
-	_	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
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-	-					2119740-1	TAG, IDENTIFICATION		
-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, Rohs, 2 x .188	66	
-	-					2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
-	-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	-	1	1	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
-	-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
-	-	2	2	2	2	1 - 2 1 6 8 0 8 3 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
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	-	1	1	1	1	690753-2	SPACER, TONKER	50	
-	-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
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-	_	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46	
-	_	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
-	_	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	4 1	
-	_	1	1	1	1	3 - 1 7 5 2 3 5 6 - 4	SUPPORT, TERMINAL	34	
-	_	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	E
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-	_	1	1	1		2844992-1	ASSEMBLY, STRIP GUIDE	29	
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-	-					1320928-2	STRIP GUIDE	24	
-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
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~	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
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	-	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	1 1	
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
$\overline{1}$	-	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT -	9	
$\overline{\Lambda}$	1	2	2	1	1	7 - 1 6 3 3 9 1 7 - 0	ANVIL, COMBINATION	8	
	_	-	-	-	-	-	-	7	
-	-	_	-	_	_	-	-	6	
-	_	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5	
-	_	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4	
\wedge	1	2	2	1	1		CRIMPER, INSULATION O	3	
	_	1	1	1	1	455888-4	SPACER, CRIMPER	2	
\wedge	1	2	2	1	1	456402-1	CRIMPER, WIRE PREMIUM	1	
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	-77	- 72	-71	- 2	- 1	PART NO	DESCRIPTION	NO	Δ
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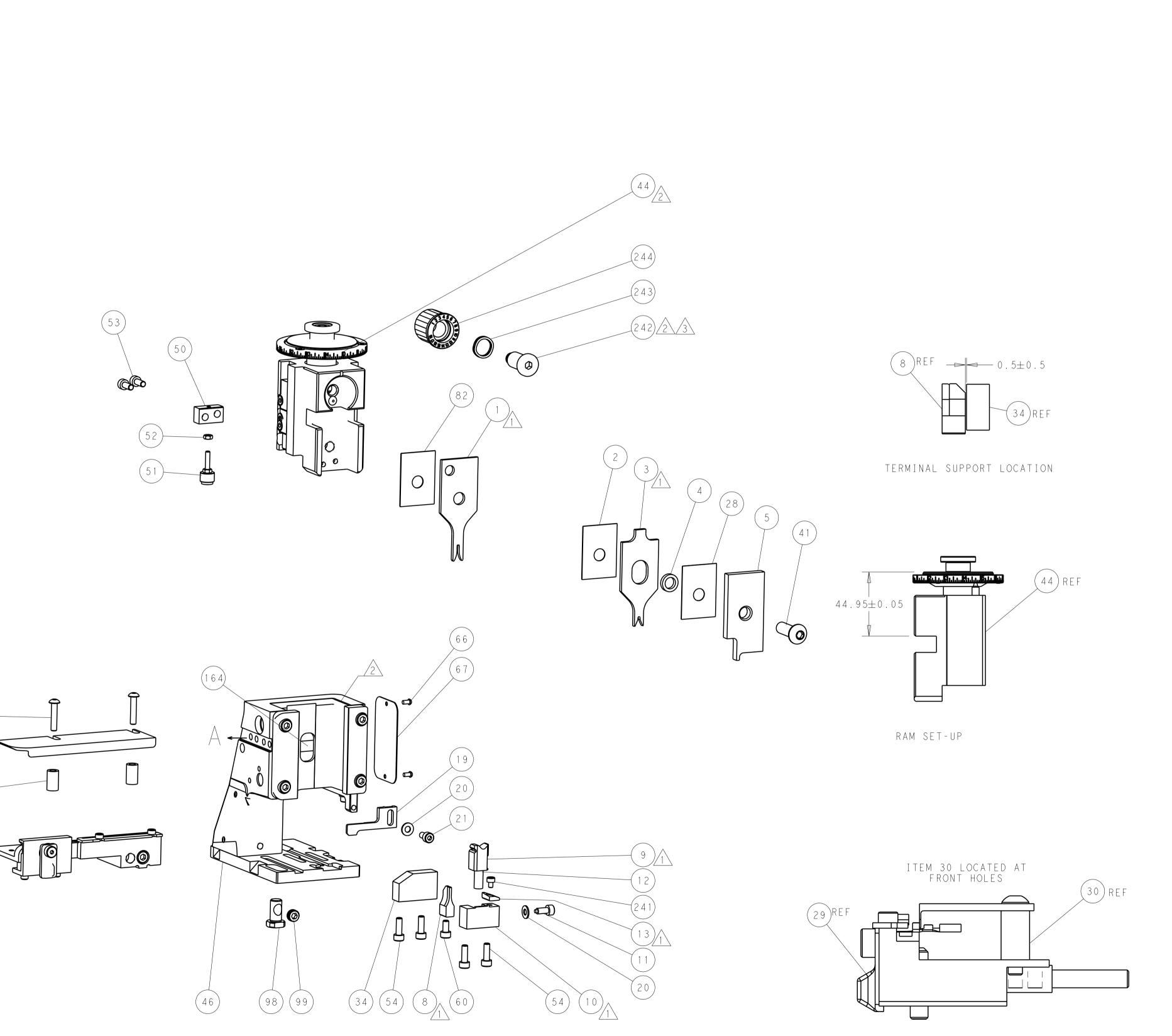
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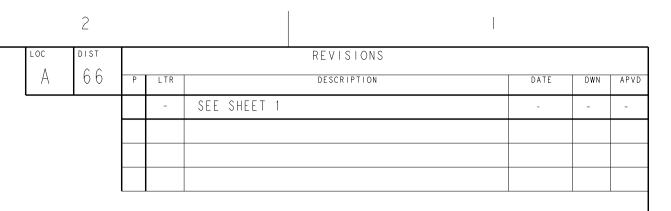


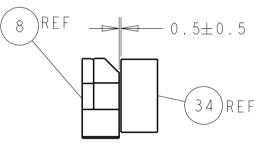
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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D	MENSIONS:	
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FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			DWN 090CT2017 Т.BROOKENS снк 090CT2017 М.HERR	_			TE Connectivity Harrisburg, PA 17105-34	608			
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-		APVD 090CT2017 T.ELBIN PRODUCT SPEC	NAME	Ocean Side Feed Applicator						
	4 PLC ±− ANGLES	±-	-	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO			
	FINISH -		WEIGHT _	AI	00779	C-283	36946	-			
	-		Customer Accessible P	roduc	tion Draw	ing	SCALE 1:2 SHEET 2	of 4 Rev B 1			
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		8		7		6	5
	THIS DRAWING IS UNPUBL	BY TYCO ELECTRO	RELEASED FOR PUBLICATION			PACIFIC VERSION TERMINAT INTERFACE ADAPTER	ÖR
	NUMBER 2-2836946-1	REVISION B	DESCRIPTION FINE CRIMP HEIGHT AD	FEED TYPE JUST MECHANICAL			
	2-2836946-2 7-2836946-7		FINE CRIMP HEIGHT AD CRIMP TOOLING KI				
D							
	APPLI CRIMP	CATOR DA	ATA Type				
	WIRE 1.40 INSUL 1.70 APPLICATOR I		\bigcirc				
	408-3	35042					
	TERMINAL DAT	A: DELPHI	PACKARD TERMINAL DELPHI	CRIMP SPECIFICATION	TERM	IINAL DATA: DELPHI PACKARD TERM	MINAL DELPHI CRIMP SPECIFICATION
	TERMINAL NAM WIRE STRIF 3.10-3.90 mm [.	^d LENGTH	INSULATION	ANCELESS DIAMETER RANGE nm [.043060 IN]	W	IINAL NAME: FEMALE TERMIN IRE STRIP LENGTH	NAL 0.64 LANCELESS INSULATION DIAMETER RANGE \emptyset 1.08-1.52 mm [.043060 IN]
	TERMINAL APPLICATION SPECIFICATION	NONE	E Rev		T E R M A P P L		
С	TERMINALS te terminal) CKARD TERMINAL TE TERMINAL	DELPHI PACKARD TERMINAL		MINALS APPLIED TERMINAL DELPHI PACKARD TERMINAL	TE TERMINAL DELPHI PACKARD TERMINAL
	2318397-1 2318397-2		517251 2318397-3 223310	E07763200	2	2318397-4 33333595	
	WIRE 🎯 🖡 Size 🛞 🖡			RIMP HEIGHT 4 EFERENCE SETTING	W I R S I Z		CRIMP HEIGHT 4 REFERENCE SETTING
	0.35mm2	0.85+	/-0.05 [.033+/002]	3.8		0.35mm2 0.76+/-0.03 [.030	0+/001] 4.7
	1 RECOM	MENDED SPA	RE PARTS				
В	2 REFER		ED INSTRUCTION SHEET FO	PR CLEANING, LUBRICATI	ON AND		
	A CRIMP	HEIGHT RE	ER 2-23419-6 LOCTITE TO FERENCE SETTING WAS THE QUALIFIED AT THE FACTOR	SETTING USED WHEN TH			
	NECESS 5. UNLESS	SARY WHEN	RUNNING APPLICATOR IN T D OTHERWISE TORQUE VALU	HE FIELD.			
							*WARNING on installation, s
							SETTING FOR LARGES SETTINGS GREATER T THE CRIMP TOOLING.
							PROPER SETUP AND A
А							

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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SET WIRE DISC TO CRIMP HEIGHT REFERENCE ST WIRE SIZE. CRIMP HEIGHT REFERENCE THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO . REFER TO THE INSTRUCTION SHEET FOR ADJUSTMENTS.

	-	-		2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	1	-	2844940-1	AIR FEED MODULE	238	
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164	С
	-	1	-	2119641-2	FEED CAM, AIR FEED	151	\sim
	_	1	1	2168083-8	SCR, SKT HD CAP, R₀HS, M4 X 16	144	
	_	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143	
	_	_	1	2119653-2	FEED CAM, POST FEED	142	
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	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
	-	1	1	2844908-1	SCREW, LOCKING	99	
	-	1	1	2844907-1	POST, LOCKING	98	
	-	1	1	455888-5	SPACER, CRIMPER	. 82	
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	. 71	
	-	1	1	2119740-1	TAG, IDENTIFICATION	67	
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	_	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	_	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
	_	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
	_	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
			1				
	_	1		811242-5	BUMPER, HOLD DOWN	51	
	-	1	1	690753-2	SPACER, TONKER	50	
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49	
	-	-	1	2119652-1	FEED CAM, PRE FEED	. 48	
	-	1	1	1803602-1	SCR, BHSC, Rohs (M8 X 25)	. 41	
	-	1	1	3-1752356-4	SUPPORT, TERMINAL	· 34	В
	_	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33	D
	_	2	2	2 - 2844962 - 4	SPACER, CYLINDRICAL, STRIP GUIDE	30	
	_	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
	_	1	1	455888-3	SPACER, CRIMPER	· 28	
		1	1				
	-		1	1320928-2	STRIP GUIDE	24	
	_			2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	21	
	-	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
~	-	1	1	2119533-1	STRIPPER, SIDE FEED	19	
1	-	1	1	2119806-1	INSERT, SHEAR	13	
	-	1	1	3-22280-3	SPRING, COMPRESSION	12	
•	-	1	1	1 - 356885 - 4	STOP, SHEAR	· 11	
1	_	1	1	2119805-1	SHEAR HOLDER, FRONT	· 10	
$\overline{1}$	_	1	1	1803095-6	FLOATING SHEAR, FRONT -	. 9	
$\frac{1}{1}$	1	1	1	7 - 1 6 3 3 9 1 7 - 0	ANVIL, COMBINATION	. 8	
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		1	1	- 		· 6	
	-			2119757-4	DEPRESSOR, SHEAR	5	
\wedge	-	1	1	238011-9	BLOCK, CRIMPER SPACER	· 4	
1	1	1	1	1 - 1 8 0 3 4 5 3 - 7	CRIMPER, INSULATION O	. 3	
^	-	1	1	455888-4	SPACER, CRIMPER	· 2	
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				снк 090CT2017 М. HERR	Harrisburg, PA 17105-3608		
0	TOLERAN OTHERWISI	CES UNLE E SPECIFI	SS ED:	APVD 090CT2017	NAME Occasion Stide Food		
0 Pl		±-	ŀ	T.ELBIN PRODUCT SPEC	Ocean Side Feed Applicator		
1 PL	LC :	±- ±-		-	-		
3 Pl 4 Pl	LC :	±- ±-	ŕ	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RES	TRICTED TO	
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		-		-		REV	
			(Customer Accessible P	roduction Drawing 1:2 3 4	^{rev} B1	
				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VE	RSION	

2119082-5

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2119083-1

2119580-1

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REVISIONS 66 А DESCRIPTION DATE DWN APVD - SEE SHEET 1 - -

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

WASHER, WAVE SPRING, CREST-TO-CREST 24

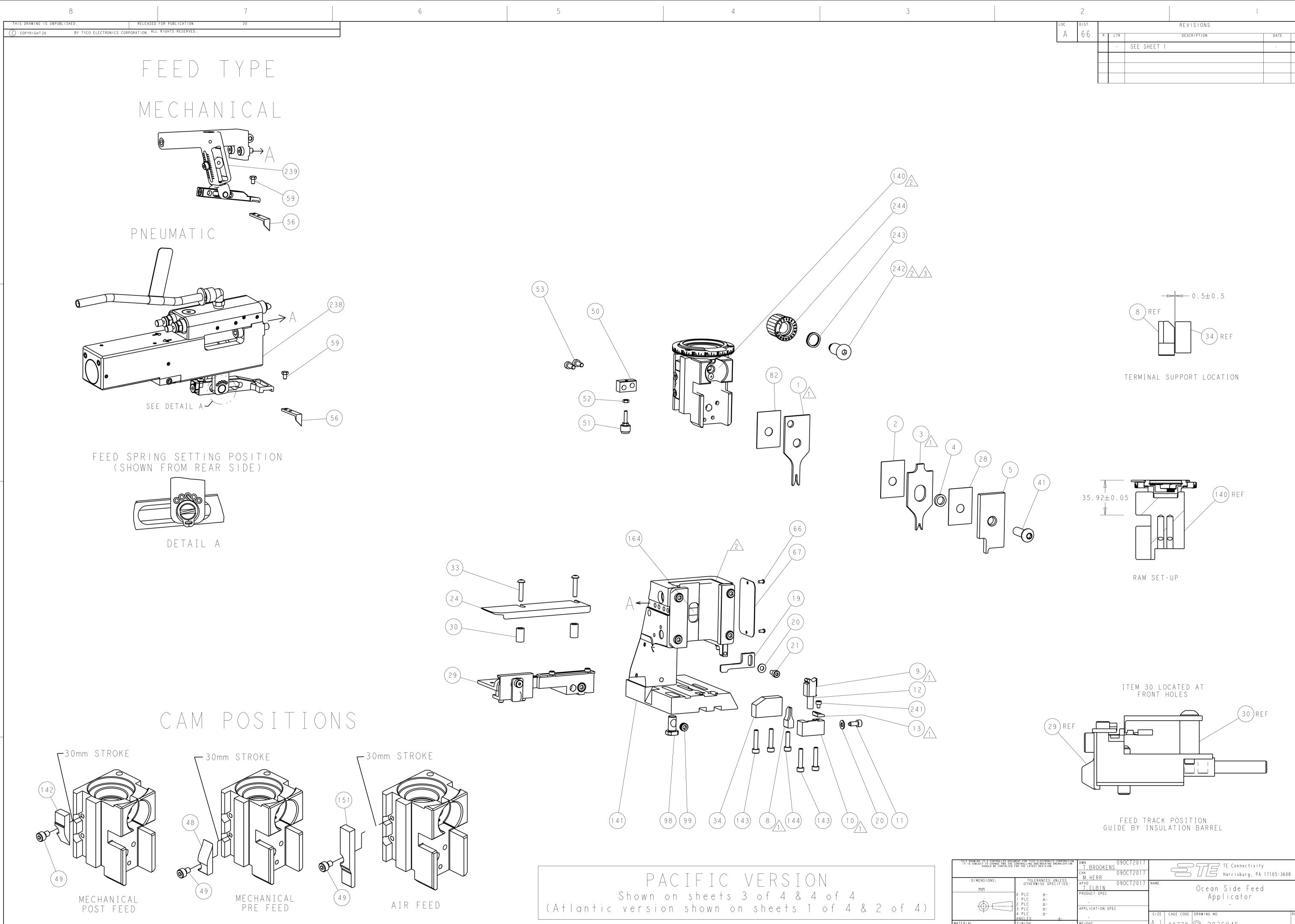
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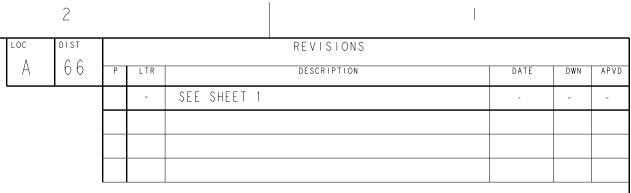
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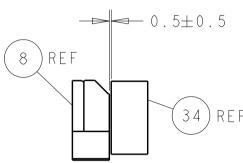
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.				СНК	T.BROOKENS								
	TOLER OTHERWI 0 PLC 1 PLC 2 PLC 3 PLC	ANCES U ISE SPEC ±- ±- ±- ±-	NLESS CIFIED:	APVD T.ELBIN PRODUCT SPEC - APPLICATION S	090CT2017	Ocean Side Feed Applicator -							
	4 PLC ANGLES	±-	+-	-		SIZE	CAGE CODE	DRAWING NO				REST	RICTED TO
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