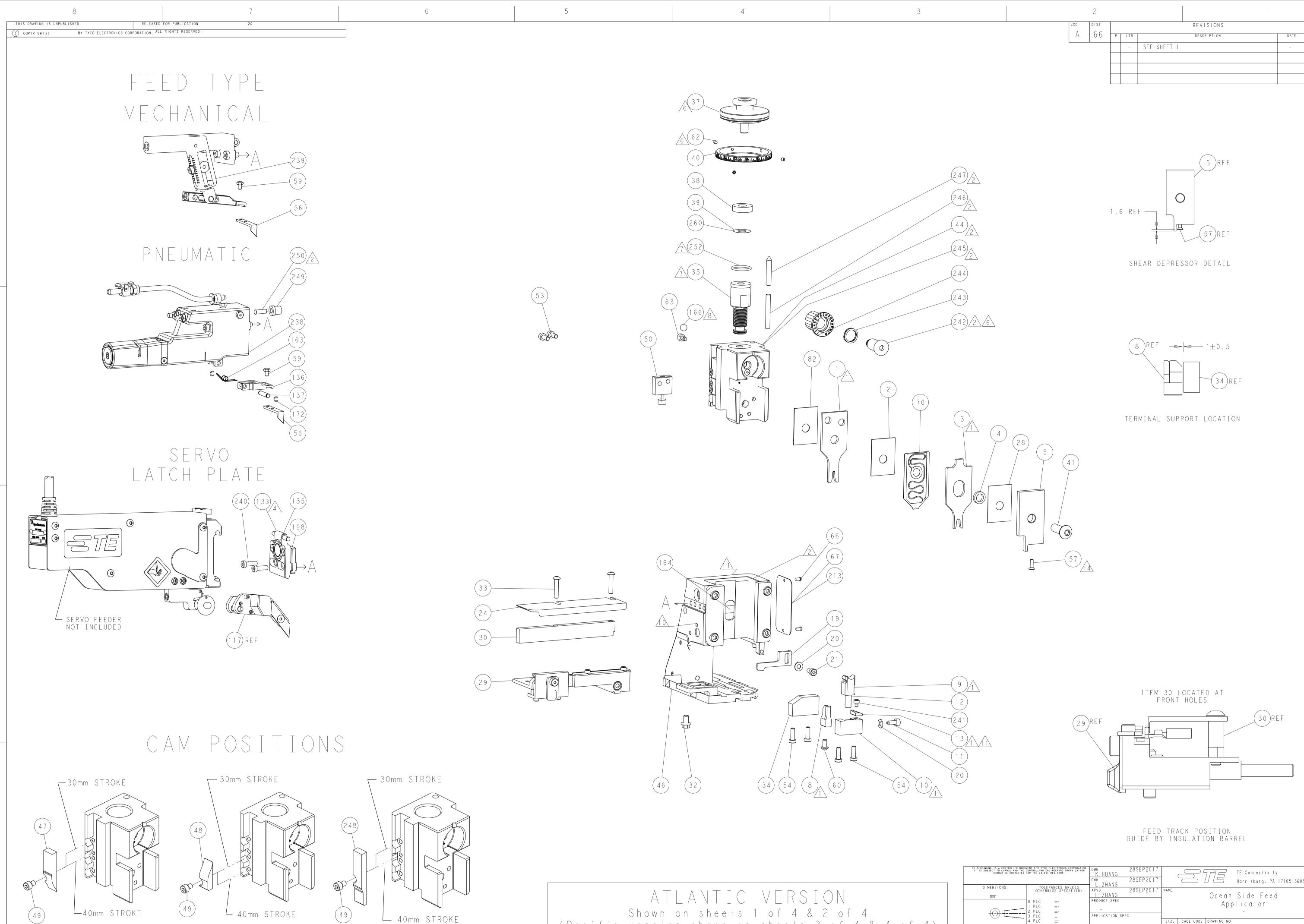
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TERM	C VERSION IINATOR CE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLICA	TOR STYLE CON Part	NUMBERS REQU				
	L ADAFILN	2836940-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1 3 3 8 6 8 5 - 1 - -	5 - 18022 - 5 8 - 2836940 - 5 8 - 2836940 - 4	2119641-1 1901094-3 -	2119799-1	2063440-1 2168400-6 (QUANTITY 2 -	<u>2</u> )	
		2836940-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1		5 - 18022 - 5 8 - 2836940 - 5 8 - 2836940 - 4	2119653-1 1901094-3 -		- 2168400-6 (QUANTITY 2	2)  2) 	
		2836940-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	5 - 18022 - 5 5 - 18022 - 5	2119653-1 2119641-1	- 2119799-1	- 2063440-1	<u> </u>	
		2836940-6 2836940-7 7-2836940-7	A A A	NON-CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	SERVO <u>A</u> LATCH PLATE <u>12</u> NONE -	- - - - -	- - - -	- - - - -	- - - - -	- - - -	- - - -	- - - - - -	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
CRIMP WIRE INSUL APPLICAT Z TERMINAL TERMINAL WIRE 4.28-5.04 TERMINAL APPLICAT SPECIFIC TERMINAL APPLICAT SPECIFIC TERMIN Z3183 WIRE SIZE 1.25	NAME: 110 STRIP LENGTH mm [.168198 ION ATION ALS APPLI MINAL HUL 91-1 (6 CR mm 5mm2 1.4	TYPE 0] F 0] O FIONS O FIONS TERMINAL SERIES TE INJ NONE -	E R M I N A L I NSULAT : Ø - - TE SEAL 2113500 - 4 / 002 ]		AMETER								$ \begin{array}{c c} - & - \\ - & - \\ - & - \\ - & - \\ - & - \\ - & 1 \\ - & REF \\ - & - \\ - & - \\ - & - \\ - & - \\ - & - \\ - & - \\ - & - \\ - & - \\ - & 1 \\ - $	
B B A A A A A A A A A A A A A	RICATE DAILY ET SUPPLIED V LICATOR SPEC EMBLY. SEE BI MECHANICAL FI PNEUMATIC FEI SERVO FEED W SERVO FEED W USTMENT OF TI LICATOR BETWI LY PART NUMBI -6 ONLY APPI ASE THREADS, NET, ITEM 16 UATE THE COUI MP HEIGHT RE LICATOR WAS (	SURFACES LIGH PER THE APPL WITH THE APPL IFIC DATA TO ELOW FOR PART ED WITH "SMAR D WITH "SMAR ITH "FINE CRI ITH "NON-CRIM HE STRIPPER M EEN BENCH AND ER 1-23419-5 ER 2-23419-6 LY PART NUMBE GROOVE AND C 6 MUST BE ORI NTER. FERENCE SETTI	ICATOR INS ICATOR. BE ENTEREI NUMBER: RT APPLICAT MP HEIGHT IP HEIGHT A LOCTITE TO LOCTITE TO R 1-23419- D-RING ON IENTED CORF	D INTO BLANK MEMORY CHIP AT TOR" CONVERSION: 8-2836940-4 OR" CONVERSION: 8-2836940-4 ADJUST": 8-2836940-5 ADJUST": 8-2836940-6 VIRED WHEN MOVING THE 2 APPLICATIONS. D THREADS OF ITEM 62. D THREADS OF ITEM 242. 5 LOCTITE TO THREADS OF ITEM ITEMS 35 & 252. RECTLY IN ORDER TO PROPERLY E SETTING USED WHEN THE Y. ADJUSTMENT MAY BE	37.		LAR BEL	INSTALLAT Gest wire Ow minimu	FION, SET E SIZE SE JM REQUIR DAMAGE TO	TTING. U Ed crimp	SE OF SE HEIGHT	ETTINGS	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
A FOR A TO REMO OF INFO USE 13 THI A PP HAS	ADDITIONAL CONVERT THE OVE ITEM 13 , THE HOUSING. ORMATION. N ASSEMBLING SHIMS FROM S APPLICATOR LY TORQ-SEAL BEEN ADJUSTI	INFORMATION. APPLICATOR TO AND ATTACH TO REFER TO INS A NON CRIMP ITEM 260 TO A APPLIES TERM IN ALLEN SOO	D A NON-CAP THE LOCAT TRUCTION S HEIGHT AD. CHIEVE A N MINAL WITH CKET TO FIL HEIGHT AT	L HOLE AFTER FLAT HD QUALIFICATION.				Shc	ATLAN wn on sh	TICV eets10	DESCRIPTIO ERSIO f 4 & 2		- 1 1 1 1 - 1 1 1 1 - 77 - 7 THIS DRAWING IS A CONTROLL - 77 - 7 THIS SUBJECT TO CHANGE A SHOULD BE CON DIMENSIONS: MM MATERIAL -	ED DOCUME ND THE CC ITACTED FC
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



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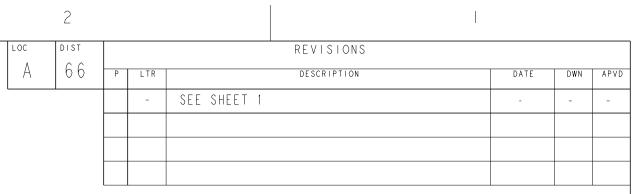
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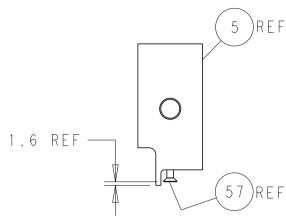
L 40mm STROKE MECHANICAL PRE FEED

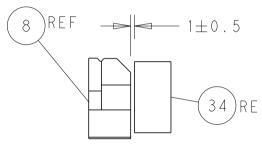
AIR FEED

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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)  $\bigcirc$ 







DOCUI THE ( TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn K.HUANG	28SEP2017				TE Connectivity	
		снк L.ZHANG	28SEP2017	-			Harrisburg, PA 17105-3608	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD L.ZHANG	28SEP2017	NAME		Ocean	Side Feed	
	0 PLC ±- 1 PLC ±-	PRODUCT SPEC					plicator	
÷	2 PLC ±- 3 PLC ±- 4 PLC ±-	APPLICATION	SPEC				-	
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
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	TERMINATOR INTERFACE ADAPTER	N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO				NUMBERS REQU	1		
		2 - 2836940 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338685-1 - -	5-18022-5 8-2836940-5 8-2836940-4	2119641-2 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTIT -	TY 2)
		2 - 2836940 - 2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1		5 - 18022 - 5 8 - 2836940 - 5 8 - 2836940 - 4	2119653-2 1901094-3 -		- 2168400-6 (QUANTIT	TY2)
		2 - 2836940 - 5		FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	5-18022-5 5-18022-5	2119653-2 2119641-2	- 2119799-1	- 2063440-1	
D		2 - 2836940 - 7 7 - 2836940 - 7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -		-	-	-				
	APPLICATOR CRIMP SIZE WIRE 2.03 mm [.0 INSUL 4.06 mm [.1 APPLICATOR INSTRUC 408-10389 TERMINAL DATA: HU TERMINAL NAME: 11 WIRE STRIP LENGT	TYPE 80] F 60] O TIONS O LANE TERMINAL 0 SERIES TE	ERMINAL	CRIMP SPECIFICATION ION DIAMETER RANGE									
С	4.28-5.04 mm [.168198 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL HU 2318391-1 ( WIRE SIZE 1.25mm2 1.	B IN] NONE - I E D LANE TERMINAL ( 6)892007PSS ( 6)892007PSS ( 1000000000000000000000000000000000000	✓ - - - 2113500- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -	AMETER 2.2mm								
B	APPLICATOR S APPLICATOR S APPLICATOR S ASSEMBLY. MECHANICA PREUMATIC SERVO FEE 5. ADJUSTMENT O APPLY PART N SRAGNET MUST ACTUATE THE ACTUATE THE APPLICATOR W NECESSARY WH SPARE FEED C FOR ADDITION TO CONVERT TARE REMOVE ITEM OF THE HOUSI INFORMATION. THIS APPLICATOR	NG SURFACES L ILY PER THE AF ED WITH THE AF SPECIFIC DATA SEE BELOW FOF L FEED WITH "SM D WITH "FINE OF FTHE STRIPPEF ETWEEN BENCH A NUMBER 1-23419 UMBER 2-23419 UMBER 2-23419 ADS, GROOVE AN BE ORIENTED C COUNTER. REFERENCE SE AS QUALIFIED A EN RUNNING APF CAM STORAGE LO AL INFORMATION THE APPLICATOR 13 AND ATTACH NG. REFER TO T	IGHTLY PPLICATOR PPLICATOR. TO BE ENTE R PART NUM SMART APPLI CRIMP HEIG R MAY BE R AND LEADMA -5 LOCTITE -6 LOCTITE D O-RING C ORRECTLY I TTING WAS AT THE FAC PLICATOR I CATION REF N. TO A NON- TO THE LO INSTRUCTIO ERMINAL WI	RED INTO BLANK MEMORY CHIP A BER: ICATOR" CONVERSION: 8-283694 AT ADJUST": 8-283694 EQUIRED WHEN MOVING THE KER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. ON ITEMS 139 & 152. N ORDER TO PROPERLY THE SETTING USED WHEN THE TORY. ADJUSTMENT MAY BE N THE FIELD. TER TO INSTRUCTION SHEET CARRIER CUTTING STYLE, CATION ON BACK SIDE N SHEET FOR ADDITIONAL TH A SEAL.	0 - 4 0 - 4			LARGEST BELOW M	ALLATION WIRE SI MINIMUM RI USE DAMAG	ZE SETTI EQUIRED GE TO CR	NG. USE CRIMP HE IMP TOOL		
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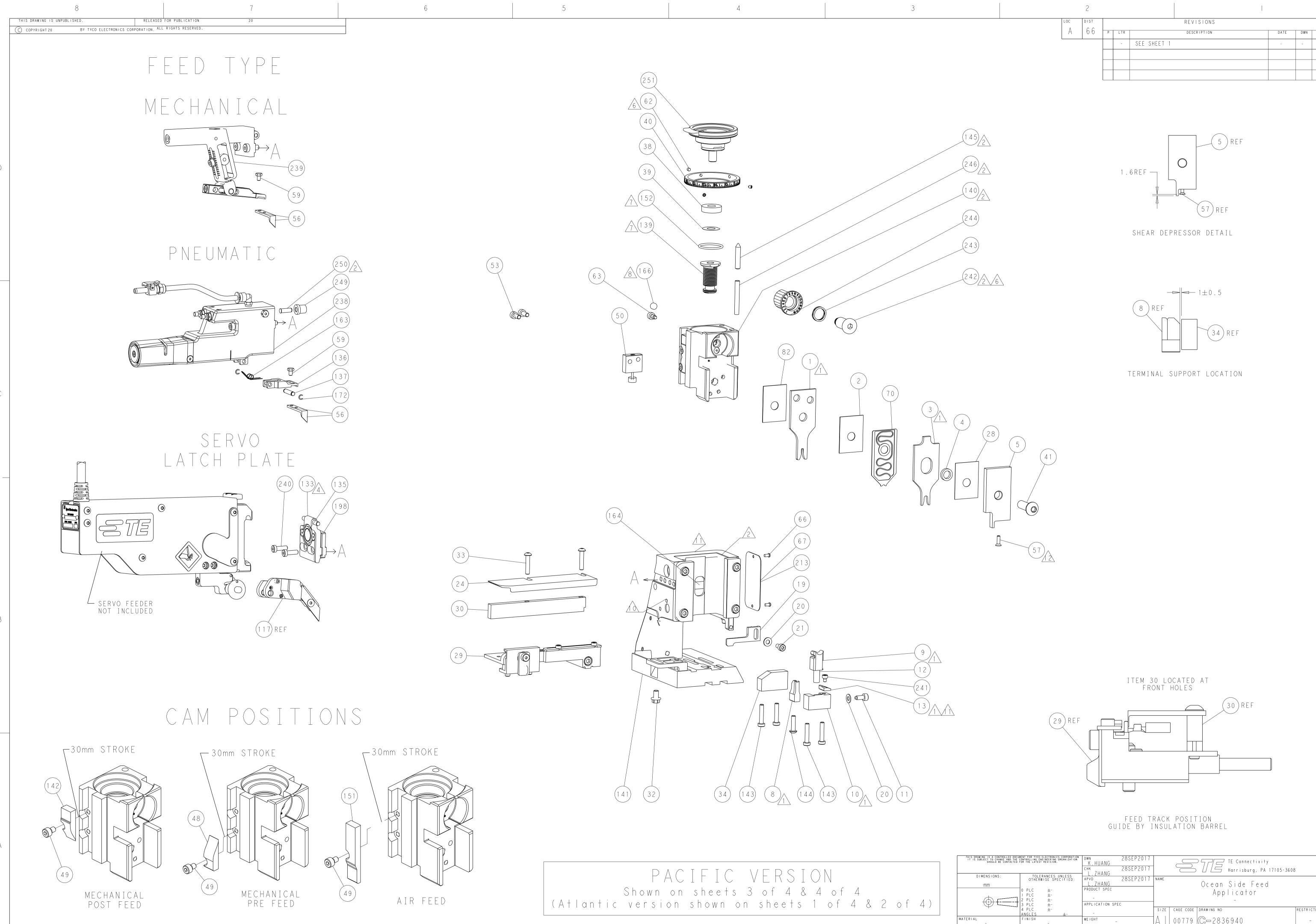
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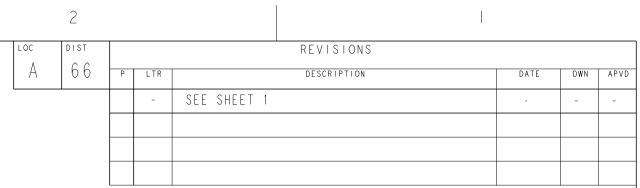
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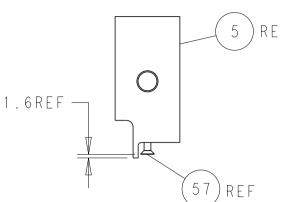
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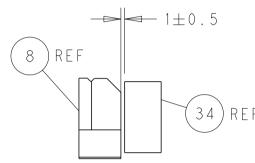
[	_	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	
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-	_	-	1	_	_	1633743-1	SERVO FEED LATCH ASM	133	C
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<u>/  3</u> \	_	-	-	1	1	985575-3 1338685-1	SCR, FLT SKT HD CAP M3 X 10.0 PAWL, FEED	56	
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	-	1	1	1	1	3 - 2 2 2 8 0 - 3	SPRING, COMPRESSION	12	
	-	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	1 1	
$\begin{pmatrix} 1 \\ \end{pmatrix}$	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
$\begin{pmatrix} 1 \\ 1 \end{pmatrix}$	- 1	1	1	1	1	318707-1 8-1633920-2	FLOATING SHEAR, FRONT ANVIL, COMBINATION	9	
$\langle \rangle$	-	-	-	-	-			$\left  \begin{array}{c} 0 \\ 7 \end{array} \right $	
	_	-	_	_	_	-	-	6	
-	_	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5	
$\wedge$	-	1	1	1	1   1	1-238011-8	BLOCK, CRIMPER SPACER	4	
$\angle 1 $		1	1	1	1	8-2119784-9 455888-6	CRIMPER, INSULATION O PREMIUM Spacer, crimper	2	
$\wedge$	1	1	1	1	1	1 - 456405 - 6	CRIMPER, WIRE PREMIUM	1	
	-77	- 27	- 2 5	- 22	- 21		DESCRIPTION	ITEM	A
RAWING IS A SUBJECT TO	CONTROLLED CHANGE AND		DR TYCO ELEC LLING ENGINE E LATEST REV			 		NO	
					(	K.HUANG CHK 28SEP2017 L.ZHANG	TE Connectivity Harrisburg, PA 17105-3608		
DIMENSIC MM	DNS:		TOLERAN DTHERWISE	CES UNLE SPECIF		L.ZHANG	NAME Ocean Side Feed		
*			LC =	±- ±-	F	-	Applicator		
$\bigoplus$		+-	LC =	±- ±- ±-	/	- APPLICATION SPEC	SIZE CAGE CODE DRAWING NO REST	RICTED TO	
L		ANG	LES	±	- V	- VEIGHT _	A = 00779 $C = 2836940$	-	
-					(	Customer Accessible P		<sup>rev</sup> A	
						SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VER	RSION	



AMP 4805 REV 31MAR2000









DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.				dwn K.HUANG	28SEP20		TE Connectivity						
				снк L.ZHANG	28SEP20	17			7 Harrisbu	'g, PA 1'	7105-360	8	
	OTHERW	ANCES L	JNLESS CIFIED:	APVD L.ZHANG	28SEP20	17 NAME	NAME Ocean Side Feed						
	0 PLC I PLC	±- ±-		PRODUCT SPEC					plicato				
	2 PLC 3 PLC	±- ±- ±- ±-		APPLICATION	SPEC		1		-				
	4 PLC ANGLES	±-	±-	-		SIZE	CAGE CODE	DRAWING N	-			RESTRICTED TO	
	FINISH	-		WEIGHT	-	AI	00779	C-28	36940			-	
		-		Customer	Accessible	e Produc	tion Draw	ing	scale 1:	2 SHEET	4 <sup>OF</sup>	4 <sup>Rev</sup> A	
				SF	IEETS 1	& 2 A	RE NOT	REQUI	RED FOR	R PAC	IFIC	VERSION	