|   | THIS DRAWING IS UNPUBLISHED.   | PELEASEN                                       | FOR PUBLICATION                    | 7   |                                    | 6  | 5                                   |   |   | 4   |  | 3                                       |    |  |
|---|--|--|------------------------------------|---|------------------------------------|--|-------------------------------------|---|---|---|--|---|----|--|
|   |  | PART<br>NUMBER                                 |                                    | DESCRIPTION   | FEED TYPE                          | APPLICATOR STYLE CONVERSION CHART         CONVERT TO         PART NUMBERS REQUIRED |                                     |   |   |   |  |   |    |  |
|   | INTERFACE ADAPTER  | 2836939-1                                      | A                                  | FINE CRIMP HEIGHT ADJUS   | T MECHANICAL                       | CONVERT TO<br>PNEUMATIC FEED<br>SERVO LATCH PLATE<br>SMART APPLICATOR              | 2119950-1<br>2119951-1<br>2161326-1 | 1338683-8<br>-<br>-                     | PART<br>5-18022-5<br>8-2836939-5<br>8-2836939-4               | NUMBERS REQU<br>2119641-1<br>1901094-3<br>- | UIRED<br>2119799-1<br>2-1752354-3<br>-             | 2063440-1<br>3 2168400-6 (QUANTITY<br>- | 2) |  |
|   |  | 2836939-2                                      | A                                  | FINE CRIMP HEIGHT ADJUS   | T PNEUMATIC                        | MECHANICAL FEED<br>SERVO LATCH PLATE<br>SMART APPLICATOR                           | 2119949-1<br>2119951-1<br>2161326-1 |   | 5-18022-5<br>8-2836939-5<br>8-2836939-4                       | 2119653-1<br>1901094-3<br>-                 | -<br>2 - 1 7 5 2 3 5 4 - 3<br>-                    | -<br>3 2168400-6 (QUANTITY<br>-         | 2) |  |
|   |  | 2836939-5                                      | A                                  | FINE CRIMP HEIGHT ADJUS   | SERVO<br>LATCH PLATE               | MECHANICAL FEED<br>PNEUMATIC FEED  | 2119949-1<br>2119950-1              | 1338683-8<br>1338683-8                  | 5 - 1 8 0 2 2 - 5<br>5 - 1 8 0 2 2 - 5                        | 2119653-1<br>2119641-1                      | - 2119799-1  | - 2063440-1                             | Z  |  |
| D |  | 2836939-6<br>2836939-7                         | A                                  | NON-CRIMP HEIGHT ADJUST<br>FINE CRIMP HEIGHT ADJUS  | ZALAICH PLATEZIZ                   | -<br>-<br>-  |                                     |   |   | -   |  | -<br>-<br>-                             |    |  |
|   |  | 7-2836939-7                                    | A                                  | CRIMP TOOLING KIT   | -                                  | _  | -                                   | -                                       | -   | -   | -  | -                                       |    |  |
|   | APPLICATOR<br>CRIMP SIZE<br>WIRE 2.79 mm [.11  | TYPE<br>0] F                                   |                                    |   |                                    |  |                                     |   |   |   |  |   |    |  |
|   | INSUL 4.32 mm [.17<br>   |  |                                    |   |                                    |  |                                     |   |   |   |  |   |    |  |
|   | TERMINAL DATA: HU L<br>TERMINAL NAME: 110  |  |                                    | CRIMP SPECIFICATION<br>FEMALE SEALED  |                                    |  |                                     |   |   |   |  |   |    |  |
|   | WIRE STRIP LENGTH<br>4.25-5.02 mm [.168198   |  |                                    | ION DIAMETER RANGE  |                                    |  |                                     |   |   |   |  |   |    |  |
| С | TERMINAL<br>APPLICATION<br>SPECIFICATION<br>TERMINALS APPLI                              | -  | _                                  |   | Λ                                  |  |                                     |   |   |   |  |   |    |  |
|   | TE TERMINAL HU L   | ANE TERMINAL :<br>392006PSS                    | TE SEAL<br>2113509-                |   | <u>/ 3</u><br>DIAMETER<br>n-2.90mm |  |                                     |   |   |   |  |   | Z  |  |
| _ | WIRE<br>SIZE SIZE T  | IMP HEIGHT                                     |                                    | CRIMP HEIGHT  |                                    |  |                                     |   |   |   |  |   | 2  |  |
|   | 2.50mm2 1.7  | [ I NCH ]<br>8+/-0.05 [.070<br>3+/-0.05 [.064  | )+/002]                            | CRIMP HEIGHT 9<br>REFERENCE SETTING<br>6.5<br>8.1   |                                    |  |                                     |   |   |   |  |   |    |  |
|   |  |  |                                    |   |                                    |  | *WAR                                | NING                                    |   |   |  |   |    |  |
|   | RECOMMENDED SPA  | re parts                                       |                                    |   |                                    |  | LAR                                 | GEST WIRE                               | FION, SET<br>E SIZE SE<br>JM REQUIR                           | TTING. L                                    | JSE OF SE  | ETTINGS                                 |    |  |
|   | <ul> <li>GREASE BEARING</li> <li>3. LUBRICATE DAILY</li> <li>SHEET SUPPLIED N</li> </ul> | PER THE APPL                                   | ICATOR IN                          | STRUCTION   |                                    |  |                                     |   | DAMAGE TO   |   |  |   | 2  |  |
| В | APPLICATOR SPEC<br>ASSEMBLY. SEE BI<br>MECHANICAL FI                                     | IFIC DATA TO<br>ELOW FOR PART<br>EED WITH "SMA | BE ENTERE<br>NUMBER:<br>ART APPLIC | D INTO BLANK MEMORY CHIP A  | - 4                                |  |                                     |   |   |   |  |   |    |  |
|   | SERVO FEED W<br>Servo feed W   | ITH "FINE CRI<br>ITH "NON-CRIM                 | MP HEIGHT<br>1P HEIGHT .           |   | - 5                                |  |                                     |   |   |   |  |   |    |  |
|   | APPLICATOR BETWO<br>APPLY PART NUMB<br>APPLY PART NUMB                                   | EEN BENCH AND<br>ER 1-23419-5<br>ER 2-23419-6  | LEADMAKE<br>LOCTITE T              | R APPLICATIONS.<br>O THREADS OF ITEMS 62 & 180<br>O THREADS OF ITEM 242.                  |                                    |  |                                     |   |   |   |  |   |    |  |
|   | $ \overline{7}$ grease threads,  | GROOVE AND (                                   | O-RING ON                          | -5 LOCTITE TO THREADS OF IT<br>ITEMS 35 & 252.<br>RECTLY IN ORDER TO PROPERL <sup>*</sup> |                                    |  |                                     |   |   |   |  |   | Ĺ  |  |
|   | ACTUATE THE COUN<br>CRIMP HEIGHT RE<br>APPLICATOR WAS                                    | NTER.<br>FERENCE SETT<br>QUALIFIED AT          | ING WAS TH<br>THE FACTO            | E SETTING USED WHEN THE<br>RY. ADJUSTMENT MAY BE  |                                    |  | ^                                   |   |   |   |  |   | Ĺ  |  |
|   | NECESSARY WHEN I   | RUNNING APPLI<br>STORAGE LOCA <sup>-</sup>     | CATOR IN                           | THE FIELD.<br>TO INSTRUCTION SHEET  |                                    |  |                                     | <u>1</u> -<br>- <u>1</u> - <u>1</u><br> | 1         1         8 - 21           1         -         2119 | 084-0 O-RIN<br>640-1 PUSH                   | CATOR SHIM PAC<br>IG, .676 ID, .0<br>ROD, AIR FEED | 70 DIA. MAT. 252                        | Ĺ  |  |
| А | REMOVE ITEM 13 /   | AND ATTACH TC                                  | ) THE LOCA                         | RRIER CUTTING STYLE,<br>TION ON THE BACK SIDE<br>SHEET FOR ADDITIONAL                     |                                    |  | -                                   | <br><br>77 - 7 - 6 - 5                  | 1 - 2119  |   | NG, FLANGED<br>CAM, AIR FEED<br>DESCRIP            | 250<br>249<br>248<br>TION ITEM<br>NO    | Z  |  |
|   | USE SHIMS FROM   | ITEM 260 TO A                                  | ACHIEVE A                          | JUST APPLICATOR (-6)<br>Nominal shim height of 4.02                                       |                                    |  |                                     |   | ATLAN   | ΤΙ (΄ \/                                    | FRSIA  |   |    |  |
|   | APPLY #1-23419-5   | IN ALLEN SOC<br>ED TO CORRECT                  | CKET TO FI<br>HEIGHT A             | LL HOLE AFTER FLAT HD<br>T QUALIFICATION.   |                                    |  | (Pa                                 | Sho                                     | own on sh   | eets 1 c                                    | of 4 & 2   |   | MA |  |
|   | AMP 4805 REV 31MAR2000   |  |                                    |   |                                    |  |                                     |   |   |   |  |   |    |  |

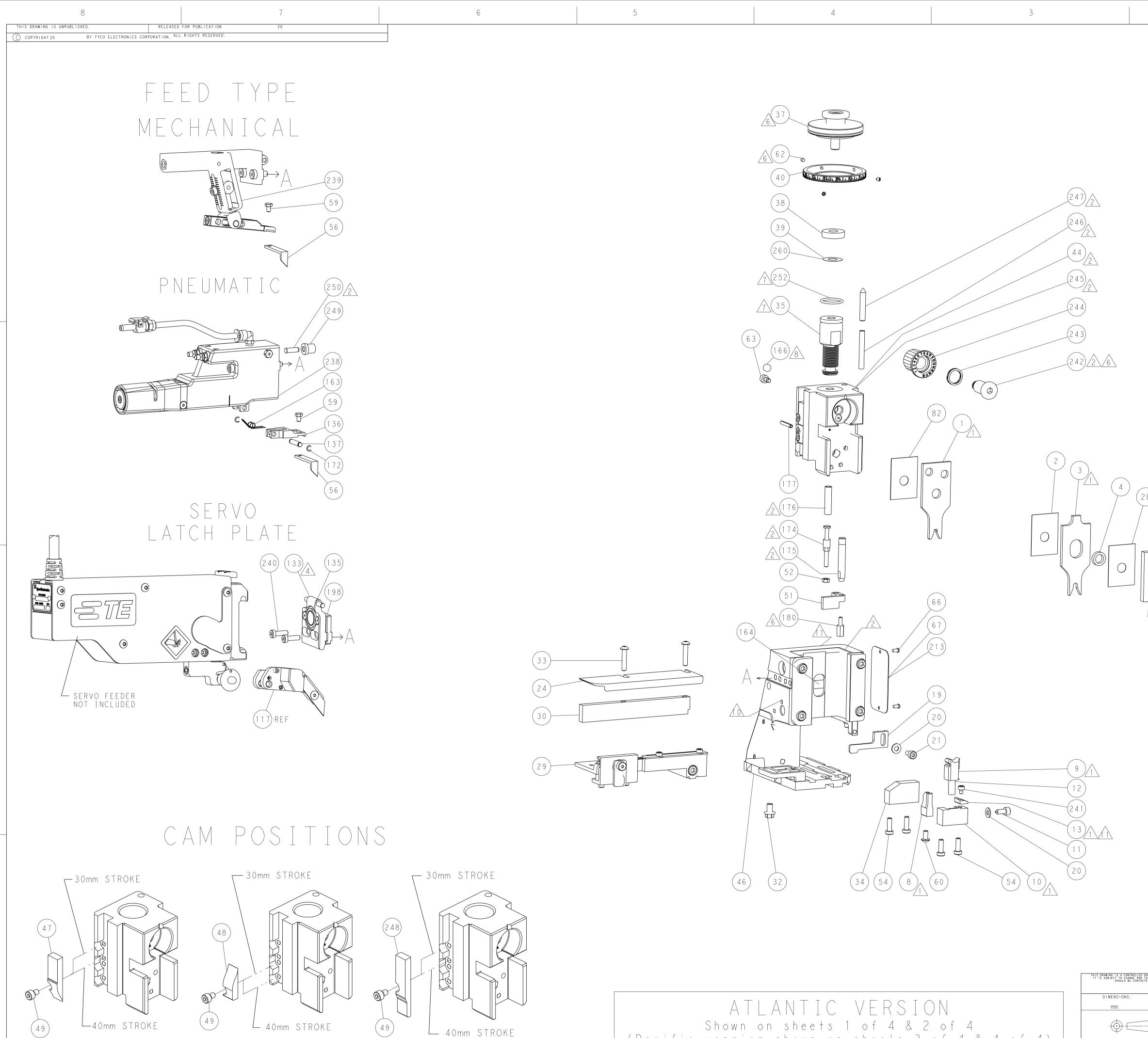
AMP 4805 REV 31MAR2000

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|  | SFT  | UP GA                | UGF                  | oc  | DIST   | REVISIONS   |            |        |  |
|--|--|----------------------|----------------------|-----|--|---|------------|--------|--|
|  |  | 9599-                |                      | A   | 66 P LTR                                     | DESCRIPTION   | DATE       | DWN    | APVD   |
|  |  |                      |                      |     | A RELEA                                      | SED   | 120CT2017  | ΤB     | CT   |
|  |  |                      |                      |     |  |   |            |        |  |
|  |  |                      |                      |     |  |   |            |        |  |
| 1  | -  | 1                    | 1                    | 1   | 2119798-1                                    | DETENT PIN  |            |        | 247  |
| _  | - 1  | -                    | -                    | -   | <u>1 - 22279 - 3</u><br>2119758 - 1          | SPRING, COMPRESSION<br>RAM, AMP STYLE, SIDE FEED,         | NON - AD   |        | 246<br>245                                   |
| 1  | 1  | 1                    | 1                    | 1   | 2119082-2                                    | CAM, SNAIL, INSULATION ADJU                               |            |        | 244  |
| 1  | 1  | 1                    | 1                    | 1   | 2079764-1                                    | WASHER, WAVE SPRING, CREST-                               | TO-CRE     |        | $\frac{243}{243}$                            |
| 1  | 1  | 1                    | 1                    | 1   | 2119083-1<br>7-18023-7                       | RETAINER, INSULATION DIAL<br>SCR, SKT HD CAP M3 X 4.0     |            |        | <u>242</u><br>241                            |
| _  | 2  | 2                    | -                    | _   | 2168400-6                                    | SHCS, LOW HEAD, RoHS, M5 X                                | 16         | •      | 240  |
| -  | _  | -                    | -                    | 1   | 2119580-1                                    | MECHANICAL FEED ASSEMBLY                                  |            |        | 239  |
| -  | - 1  | - 1                  | -                    | -   | 2063440-1<br>2119740-2                       | AIR FEED MODULE<br>TAG,IDENTIFICATION                     |            |        | <u>238</u><br>213                            |
| -  | 1  | 1                    | _                    | _   | 1901094-3                                    | SPACER, FEEDER  |            | •      | 198  |
| 1  | 1  | 1                    | 1                    | 1   | 2-1752354-3                                  | STANDOFF, HOLD-DOWN                                       | <u> </u>   | •      | $\frac{180}{177}$                            |
| 1  | 1  | 1                    | 1                    | 1   | 993111-1<br>8-22280-7                        | PIN, SLOTTED SPRING 3.0 X 2<br>SPRING, COMPRESSION        | 0.0        |        | <u>                                     </u> |
| 1  | 1  | 1                    | 1                    | 1   | 1752353-2                                    | GUIDE PIN, HOLDDOWN                                       |            |        | $\frac{1}{175}$                              |
| 1  | 1  | 1                    | 1                    | 1   | 1901680-2                                    | GUIDE PIN, HOLDDOWN                                       |            | •      | 174  |
| - 1  | - 1  | - 1                  | 2                    | - 1 | 21045-3<br>994969-1                          | RING, RETAIN, EXTERN, 3/16<br>MAGNET, RARE EARTH HIGH ENE |            | N T .  | <u>172</u><br>166                            |
| REF  | REF  | REF                  | REF                  |     |  | COUNTER, MAGNETIC   |            |        | 164  |
| _  | -  | -                    | 1                    | -   | 240638-1                                     | SPRING, FEED FINGER                                       |            | •      | 163  |
| -  | -  | -                    | 1                    | -   | <u>3-23627-7</u><br>2119799-1                | PIN, RETAIN, GRVD, 3/16 X .                               | 854        | •      | <u>137</u><br>136                            |
| -  |  | -<br>Ref             | -                    | -   | SEE NOTE 4                                   | HOLDER,FEED FINGER, AF<br>MEMORY CHIP, PROGRAMMED         |            | -      | <u>136</u><br>135                            |
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| 1  | 1  | 1                    | 1                    | 1   | 2079383-4                                    | SCR, BHSC, RoHS (M4 X 8)                                  | × 4.0      |        | 60   |
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| 4  | 4  | 4                    | 4                    | 4   | 2168400-1                                    | SHCS, LOW HEAD, Rohs, M4 X                                | 12         |        | 54   |
| 1  | 1  | 1                    | 1                    | 1   | 1 - 50 1 80 30 - 0                           | NUT, HEX, REG, RoHS, M3.5                                 |            | •      | 52   |
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| -  | -  | -                    | 1                    | 2   | 18023-9                                      | SCR, SKT HD CAP M4 X 6.0<br>FEED CAM, PRE FEED            |            |        | 4948   |
| _  | _  | -                    | _                    | 1   |  | FEED CAM, POST FEED                                       |            |        | 47   |
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| 1  | - 1  | 1                    | 1                    | 1   | 2119370-1<br>2079383-7                       | RAM, AMP STYLE, SIDE FEED<br>SCR, BHSC, R₀HS (M8 X 25)    |            |        | 4 4 4 1                                      |
| 1  | -  | 1                    | 1                    | 1   | 2119645-1                                    | DISC, NUMBERED FA WIRE ADJU                               | STMENT     |        | 40   |
| 1  | -  | 1                    | 1                    | 1   |  |   |            | •      | 39   |
| 1  | 1  | 1                    | 1                    | 1   | 2119644-2<br>2119085-1                       | RAM WASHER, PRECISION<br>FA HEAD, ATLANTIC STYLE          |            |        | <u>38</u><br>37                              |
| 1  | -  | 1                    | 1                    | 1   | 2119092-1                                    | BOLT, ADJUSTMENT  |            |        | 35   |
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| 1  | 1  | 1                    | 1                    | 1   | 1320908-7                                    |   |            |        | 30   |
| 1  | 1  | 1                    | 1                    | 1   | 2119959-2                                    | ASSEMBLY, STRIP GUIDE                                     |            |        | 29   |
| 1  | 1  | 1                    | 1                    | 1   | 455888-3                                     | SPACER, CRIMPER<br>STRIP GUIDE                            |            | •      | <u>28</u><br>24                              |
| 1  | 1  | 1                    | 1                    | 1   | 1 3 2 0 9 2 8 - 2<br>2 1 6 8 0 8 3 - 2       | STRIP GUIDE<br>SCR, SKT HD CAP, RoHS, M4 X                | 8.0        | •      | 24   |
| 2  | 2  | 2                    | 2                    | 2   | 1 - 1 8 0 2 8 - 2                            | WASHER, FLAT, REG M4                                      |            |        | 20   |
| 1  | 1  | 1                    | 1                    | 1   | 2119533-1                                    | STRIPPER, SIDE FEED                                       |            | •      | 19   |
| 1  | 1  | 1                    | 1                    | 1   | 3-22280-3                                    | INSERT, SHEAR<br>SPRING, COMPRESSION                      |            |        | 13   |
| 1  | 1  | 1                    | 1                    | 1   | 1 - 356885 - 3                               | STOP, SHEAR   |            |        | 11   |
| 1  | 1  | 1                    | 1                    | 1   | 2119805-1                                    |   |            | •      | 10   |
| 1  | 1  | 1                    | 1                    | 1   |  | FLOATING SHEAR, FRONT<br>ANVIL, COMBINATION               |            | •      | 9<br>8                                       |
| -  | -  | -                    | -                    | -   |  | -   |            |        | 7  |
| -  | -  | -                    | -                    | -   | -  |   |            |        | 6  |
| 1  | 1  | 1<br>  1             | 1                    | 1   | 2119781-2<br>2-238011-6                      | DEPRESSOR, SHEAR<br>BLOCK, CRIMPER SPACER                 |            |        | 5  |
| 1  | 1  | 1                    | 1                    | 1   | 1803365-9                                    | CRIMPER, INSULATION O                                     |            |        | 4  |
| 1  | 1  | 1                    | 1                    | 1   | 455888-3                                     | SPACER, CRIMPER   |            | •      | 2  |
| 1  | 1  | 1                    | 1                    | 1   | 1803504-6                                    | CRIMPER, WIRE   |            | •      | 1<br>I T E M                                 |
| / - 7                                      |  | - 5                  | - 2                  |     | PART NO                                      | DESCRIPTION   |            |        | NO   |
| A CONTROLLI<br>TO CHANGE AN<br>OULD BE CON | DOCUMENT FO<br>ID THE CONTROL<br>ACTED FOR THE | LING ENGINE          | ERING ORGAN          |     | DWN 21SEP2017<br>Т.BROOKENS<br>снк 21SEP2017 | TE Connectivity<br>Harrisburg, PA                         | 17105-2000 | _      | _  |
| IONS:                                      | (  | TOLERAN<br>DTHERWISE | CES UNLE<br>E SPECIF |     | M.HERR<br>apvd 21SEP2017                     | NAME  | 11105-3608 |        |  |
|  | 0 P  | LC :                 | ±-<br>±-             | F   | <u>T.ELBIN</u><br>product spec               | Ocean Side Feed<br>Applicator                             |            |        |  |
|  | 2 P<br>3 P<br>4 P                              | LC :                 | ⊥<br>±-<br>±-        | F   | -<br>APPLICATION SPEC                        |   |            | BEGIDI | CTED TO                                      |
|  |  | lc :<br>LES          | - +                  | _   | -  |   |            |        |  |
|  | FIN  |                      | <u>_</u>             |     | WEIGHT _                                     | A   00779 C-2836939                                       |            | -      | -  |



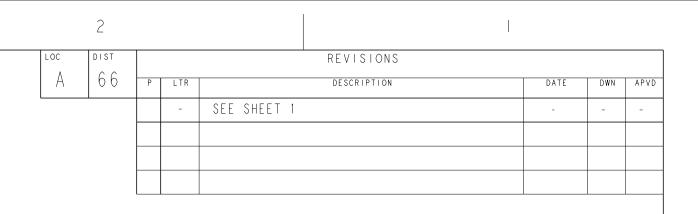
MECHANICAL Post feed

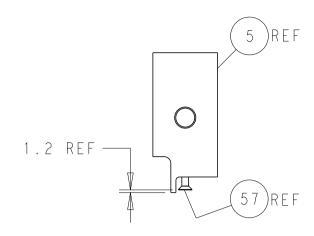
AMP 4805 REV 31MAR2000

L 40mm STROKE MECHANICAL PRE FEED

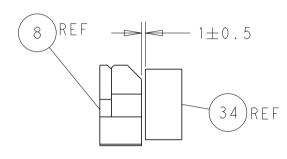
40mm STROKE AIR FEED

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) 

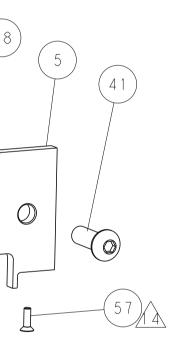


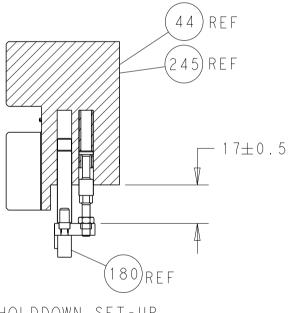


SHEAR DEPRESSOR DETAIL

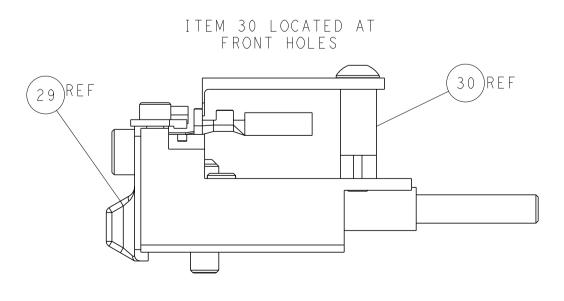


TERMINAL SUPPORT LOCATION





HOLDDOWN SET-UP



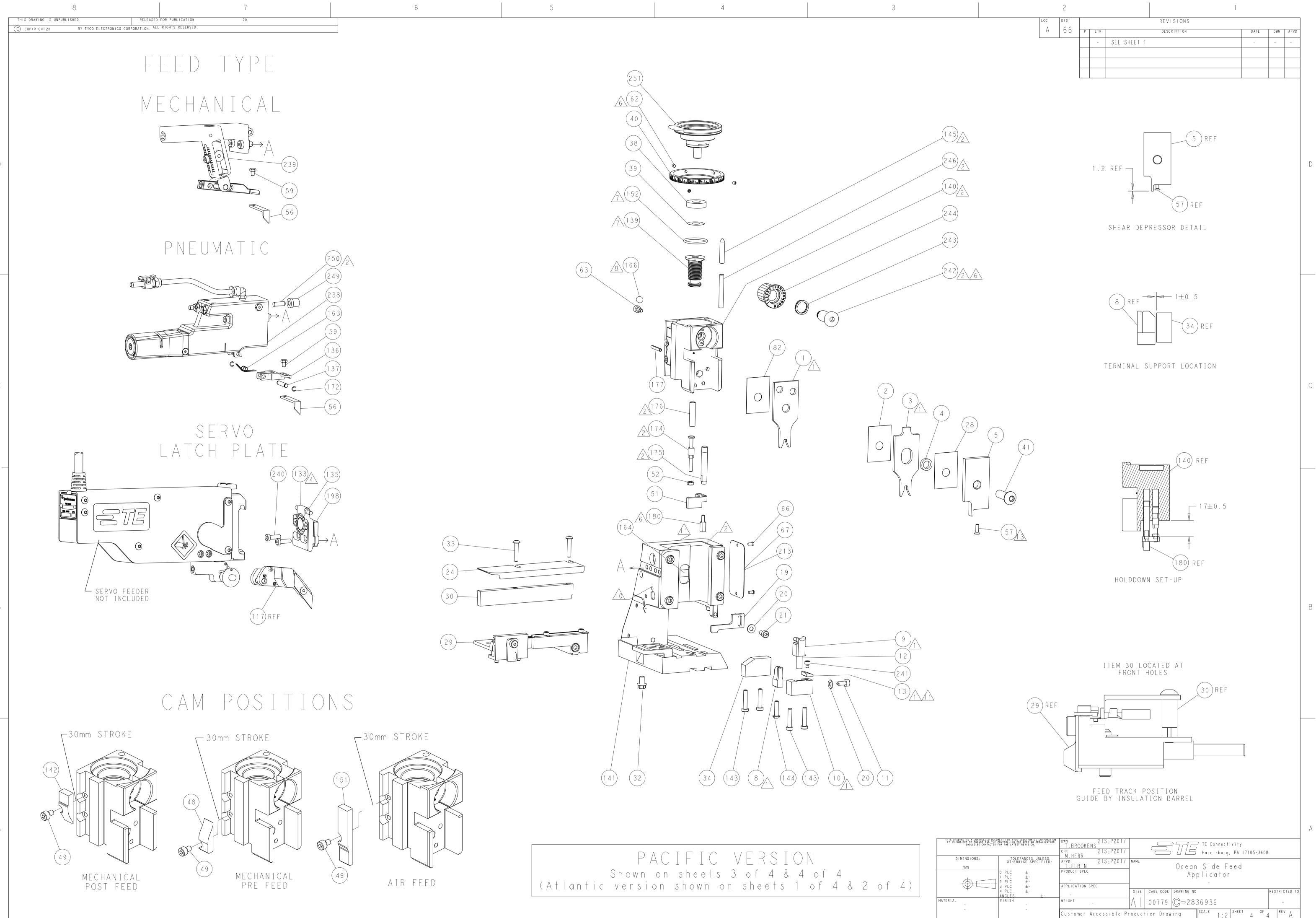


| DOCU<br>THE<br>TED | MENT FOR TYCO ELECTRONICS CORPORATION<br>CONTROLLING ENGINEERING ORGANIZATION<br>FOR THE LATEST REVISION. | DWN 21SEP2017<br>T.BROOKENS |                    |           |               | TE Connectivity          |                    |
|--------------------|---|-----------------------------|--------------------|-----------|---------------|--------------------------|--------------------|
|                    |   | снк 21SEP2017<br>М.HERR     |                    |           |               | Harrisburg, PA 17105-360 | 8                  |
|                    | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:   | APVD 21SEP2017<br>T.ELBIN   | NAME               |           | Ocean         | Side Feed                |                    |
| _                  | 0 PLC ±-<br>1 PLC ±-  | PRODUCT SPEC                |                    |           |               | plicator                 |                    |
|                    | 2 PLC ±-<br>3 PLC ±-<br>4 PLC ±-  | APPLICATION SPEC            | -                  | 0405 0005 |               | -                        |                    |
|                    | ANGLES ±-<br>FINISH   | -                           | SIZE               | CAGE CODE | DRAWING NO    |                          | RESTRICTED TO      |
|                    | -   |                             | A I                | 00779     | <u>C</u> -283 |                          | -                  |
|                    |   | Customer Accessible P       | roduc <sup>.</sup> | tion Draw | ing           | SCALE 1:2 SHEET OF       | 4 <sup>Rev</sup> A |
|                    |   | SHEETS 3 & 4                | 1 ARE              | E NOT R   | REQUIRE       | ED FOR ATLANTIC          | VERSION            |

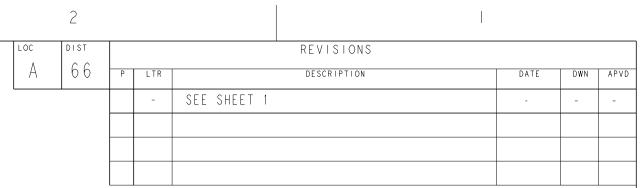
| [   | 8<br>THIS DRAWING IS UNPUBLISHED.   |  | FOR PUBLICATION   | 7<br>20   |                           | 6  | 5                                   |                                  |  | 4   |   | 3   |   |
|-----|---|--|---|---|---------------------------|--|-------------------------------------|----------------------------------|--|---|---|---|---|
| -   | PACIFIC VERSION<br>TERMINATOR   | PART<br>NUMBER   | REVISION  | DESCRIPTION   | FEED TYPE                 | CONVERT TO   |                                     | APPLIC <i>i</i>                  | ATOR STYLE CON                                 | VERSION CHART<br>NUMBERS REQUI                        |   |   |   |
| -   | INTERFACE ADAPTER   | 2 - 2836939 - 1  | A   | FINE CRIMP HEIGHT ADJUST  | MECHANICAL                | PNEUMATIC FEED<br>SERVO LATCH PLATE<br>SMART APPLICATOR  | 2119950-1<br>2119951-1<br>2161326-1 | 1338683-8<br>-<br>-              | 5-18022-5<br>8-2836939-5<br>8-2836939-4        | 2119641-2   | 2119799-1<br>2-1752354-3<br>-                             | 2063440-1<br>2168400-6 (QUANTITY 2<br>-           | ) |
|     |   | 2-2836939-2  | A   | FINE CRIMP HEIGHT ADJUST  | PNEUMATIC                 | MECHANICAL FEED<br>SERVO LATCH PLATE<br>SMART APPLICATOR | 2119949-1                           | 1338683-8<br>-                   | 5-18022-5<br>8-2836939-5<br>8-2836939-4        | 2119653-2<br>1901094-3                                | -<br>2 - 1 7 5 2 3 5 4 - 3<br>-                           | -<br>2168400-6 (QUANTITY 2<br>-                   | ) |
| D   |   | 2 - 2836939 - 5<br>2 - 2836939 - 7<br>7 - 2836939 - 7  | A<br>A<br>A   | FINE CRIMP HEIGHT ADJUST<br>FINE CRIMP HEIGHT ADJUST<br>CRIMP TOOLING KIT   | SERVO<br>LATCH PLATE      | MECHANICAL FEED  | 2119949-1<br>2119950-1<br>-<br>-    | 1338683-8<br>1338683-8<br>-<br>- | 5 - 1 80 2 2 - 5<br>5 - 1 80 2 2 - 5<br>-<br>- | 2119653-2<br>2119641-2<br>-<br>-                      | -<br>2119799-1<br>-<br>-                                  | -<br>2063440-1<br>-<br>-                          |   |
|     | APPLICATOR<br>CRIMP SIZE<br>WIRE 2.79 mm [.1<br>INSUL 4.32 mm [.1<br>APPLICATOR INSTRUC<br>408-10389    | TYPE           10]         F           70]         O   |   |   |                           |  |                                     |                                  |  |   |   |   |   |
| - F | WIRE STRIP LENGT<br>4.25-5.02 mm [.168198<br>TERMINAL<br>APPLICATION<br>SPECIFICATION<br>TERMINALS APPL | D SERIES TE<br>H F<br>3 IN ]<br>NONE<br>-  | ERMINAL   |   | 2<br>DIAMETER<br>- 2.90mm |  |                                     |                                  |  |   |   |   |   |
|     | 2.50mm2 1.  | RIMP HEIGHT<br>n [INCH]<br><u>78+/-0.05 [.070</u><br>63+/-0.05 [.064   | +/002]  | CRIMP HEIGHT<br>REFERENCE SETTING<br>6.5<br>8.1   |                           |  |                                     |                                  |  |   |   |   |   |
| В   | APPLICATOR S<br>ASSEMBLY.<br>MECHANICA<br>PNEUMATIC   | NG SURFACES L<br>ILY PER THE AF<br>ED WITH THE AF<br>PECIFIC DATA<br>SEE BELOW FOF<br>L FEED WITH "S   | PPLICATOR<br>PPLICATOR.<br>TO BE ENTE<br>R PART NUME<br>SMART APPLI<br>MART APPLIC  | RED INTO BLANK MEMORY CHIP<br>BER:<br>ICATOR" CONVERSION: 8-283693<br>CATOR" CONVERSION: 8-283693   | 39 - 4<br>39 - 4          |  |                                     | LARGES <sup>-</sup><br>Below M   | TALLATION<br>T WIRE SI                         | ZE SETTIN<br>EQUIRED C                                | IG. USE (<br>RIMP HE:                                     | ITEM 40 TO<br>DF SETTINGS<br>IGHT SETTING<br>ING. |   |
| A   | 5. ADJUSTMENT O<br>APPLICATOR B   | F THE STRIPPER<br>ETWEEN BENCH A<br>UMBER 1-23419<br>UMBER 2-23419<br>DS, GROOVE AN<br>BE ORIENTED C<br>COUNTER.<br>REFERENCE SE<br>AS QUALIFIED A<br>EN RUNNING APP<br>AM STORAGE LO<br>AL INFORMATION<br>THE APPLICATOR<br>13 AND ATTACH<br>NG. REFER TO<br>TOR APPLIES TE<br>EAL IN ALLEN S | R MAY BE RE<br>AND LEADMAR<br>-5 LOCTITE<br>-6 LOCTITE<br>D O-RING O<br>ORRECTLY I<br>TTING WAS<br>AT THE FAC<br>PLICATOR IN<br>CATION REF<br>N.<br>TO A NON-<br>TO THE LOC<br>INSTRUCTION<br>ERMINAL WI<br>SOCKET TO F | EQUIRED WHEN MOVING THE<br>KER APPLICATIONS.<br>TO THREADS OF ITEMS 62 & 1<br>TO THREADS OF ITEM 242.<br>N ITEMS 139 & 152.<br>N ORDER TO PROPERLY<br>THE SETTING USED WHEN THE<br>TORY. ADJUSTMENT MAY BE<br>N THE FIELD.<br>ER TO INSTRUCTION SHEET<br>CARRIER CUTTING STYLE,<br>CATION ON BACK SIDE<br>N SHEET FOR ADDITIONAL<br>TH A SEAL.<br>FILL HOLE AFTER FLAT HD |                           |  |                                     |                                  | - 1 - 2<br>- 1 - 1<br>-25 -22 -21 P            | 119640-1 PUSH<br>803259-1 BUSH<br>ART NO<br>- I C V E | h rod, air feei<br>hing, flanged<br>descri<br>[ R S I O N | IPTION ITEM<br>NO                                 |   |

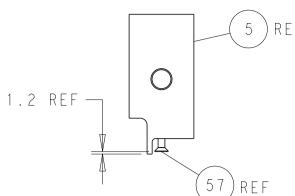
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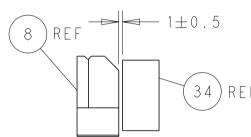
|              | SF                      | ΞŢΙ                  | IP GA                     | UGE                                    |            | DIST                               |                        |          | REVIS                   | IONS                          |                            |           |        |                       |
|--------------|-------------------------|----------------------|---------------------------|--|------------|------------------------------------|------------------------|----------|-------------------------|-------------------------------|----------------------------|-----------|--------|-----------------------|
|              |                         |                      | 9599-                     | · 1                                    | A          | 66 P                               | LTR<br>- SEF           | SHEET 1  | DESCRIF                 | PTION                         |                            | DATE<br>- | DWN    | APVD                  |
|              |                         |                      |                           |  |            |                                    | - SEE                  | SHEELI   |                         |                               |                            | -         | -      | -                     |
|              |                         |                      |                           |  |            |                                    |                        |          |                         |                               |                            |           |        |                       |
|              | _                       | 1                    | 1                         | 1                                      | 1          | 1 - 222                            | 279-3                  | SPRI     | NG. COM                 | PRESSION                      |                            | 1         | -      | 246                   |
|              | -                       | 1                    | 1                         | 1                                      | 1          | 21190                              | 082-2                  | CAM,     | SNAIL,                  | INSULATI                      |                            |           |        | 244                   |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 764-1<br>083-1         |          |                         | <u>e spring,</u><br>Nsulation |                            | TO-CRE    |        | <u>243</u><br>242     |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 023-7                  | SCR,     | SKT HD                  | САР МЗ Х                      | 4.0                        |           |        | 241                   |
|              | -                       | -                    | 2                         | -                                      | - 1        |                                    | 400-6<br>580-1         |          |                         | EAD, R⊙HS<br>FEED ASSE        |                            | 16        |        | 240<br>239            |
|              | -                       | -                    | -                         | 1                                      | _          | 20634                              | 440-1                  | AIR      | FEED MO                 | DULE                          |                            |           |        | 238                   |
|              | -                       | -                    | 1                         | -                                      | -          |                                    | 740-2<br>094-3         |          | IDENTIF<br>ER, FEE      | ICATION<br>Der                |                            |           |        | <u>213</u><br>198     |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 2354-3                 |          |                         | LD-DOWN                       |                            |           |        | 180                   |
|              | -                       | 1                    | 11                        | 1                                      | 1          | 9931                               | <u>11-1</u><br>280-7   |          |                         | D SPRING<br>PRESSION          | 3.0 X 2                    | 0.0       | -      | <u>177</u><br>176     |
|              | -                       | 1                    | 1                         | 1                                      | 1          | 17523                              | 353-2                  |          |                         | OLDDOWN                       |                            |           |        | 175                   |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 680-2<br>45-3          |          |                         | OLDDOWN<br>N, EXTERN          | 3/16                       | CRESCE    | N.T. ' | $\frac{174}{172}$     |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 4 <u>3-3</u><br>69-1   |          |                         | e earth f                     |                            |           |        | 166                   |
|              | - R                     | EF                   | REF                       | REF                                    | REF        |                                    | 70-2                   |          | TER, MA                 |                               |                            |           | •      | 164<br>163            |
|              | -                       | -                    | - 1                       | 1                                      | - 1        |                                    | 38-1<br>084-1          |          |                         | D FINGER<br>1 ID, .07         | O DIA.                     | MAT.      |        | <u>163</u><br>152     |
|              | -                       | -                    | -                         | 1                                      | -          |                                    | 641-2                  |          |                         | IR FEED                       |                            |           | •      | 151                   |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 798-2<br>383-8         |          | NT PIN<br>Bhsc,         | Rohs (M4                      | X 16)                      |           | •      | <u>145</u><br>144     |
|              | -                       | 4                    | 4                         | 4                                      | 4          | 21684                              | 400-5                  | SHCS     | , LOW H                 | EAD, Rohs                     |                            | 20        |        | 143                   |
|              | -                       | - 1                  | - 1                       | - 1                                    | 1          |                                    | <u>653-2</u><br>9656-0 |          |                         | OST FEED<br>BASIC ASS         | EMRLY                      | SF        | •      | <u>1 4 2</u><br>1 4 1 |
|              | -                       | 1                    | 1                         | 1                                      | 1          | 21196                              | 650-1                  | RAM,     | ASIAN                   | STYLE, SI                     |                            |           |        | 140                   |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 092-2<br>627-7         |          | , ADJUS<br>RETAIN       | TMENT<br>, grvd, 3            | 3/16 ¥                     | 854       | •      | <u>139</u><br>137     |
|              | -                       | -                    | -                         | 1                                      | _          |                                    | 799-1                  |          |                         | FINGER,                       |                            | 004       |        | 136                   |
|              | -                       | -                    | REF                       | -                                      | -          |                                    | OTE 4<br>743-1         |          |                         | , PROGRAM                     |                            |           | -      | 135<br>133            |
|              | -                       | -                    | REF                       | _                                      | _          |                                    | 944-1                  |          |                         | LATCH ASM<br>ASSEMBLY         |                            |           |        | <u>133</u><br>117     |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 88-4                   |          | ER, CRII                |                               |                            |           |        | 82                    |
|              | -                       | 1                    | -                         | 1                                      | 1          |                                    | 956-1<br>740-1         |          |                         | ON PACKAG<br>Ication          |                            |           |        | 67                    |
|              | -                       | 2                    | 2                         | 2                                      | 2          |                                    | 078-1                  | SCRE     | N, DRIV                 | E, RH, Rc                     |                            | .188      | •      | 66                    |
|              | -                       | 1<br>3               | 13                        | 1                                      | 1          |                                    | 793-1<br>63-5          |          |                         | JUSTMENT<br>OC, CONE          |                            | 5 x 4.0   |        | 63<br>62              |
|              | -                       | -                    | _                         | 1                                      | 1          | 5 - 180                            | 022-5                  | SCR,     | HEX HD                  | CAP, M4                       | Χ 6.0                      |           |        | 59                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 75-3<br>683-8          | · · ·    |                         | T HD CAP                      | M3 X 10                    | . 0       |        | <u>57</u><br>56       |
|              | -                       | 1                    | 1                         | 1                                      | 1          | 1 - 5018                           | 8030-0                 | NUT,     | HEX, R                  | EG, RoHS,                     | M3.5                       |           |        | 52                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 681-9<br>23-9          |          |                         | ERMINAL<br>CAP M4 X           | 6.0                        |           | •      | <u>51</u><br>49       |
|              | -                       | -                    | -                         | -                                      | 1          |                                    | 652-1                  |          |                         | RE FEED                       | . 0.0                      |           |        | 48                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 383-7                  |          |                         | Rohs (M8                      |                            |           |        | 41                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 645-1<br>957-1         |          |                         | RED FA WI<br>Shim Pack        |                            | ISIMENI   |        | 40                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 644-2                  |          |                         | PRECISIC                      | N                          |           |        | 38                    |
|              | -                       | 1                    | 2                         | 2                                      | 2          |                                    | 2356-3<br>383-5        |          | <u>DRT, TE</u><br>BHSC. | rminal<br>Rohs (M4            | X 20)                      |           |        | 34<br>33              |
|              | -                       | 1                    | 1                         | 1                                      | 1          | 21613                              | 328-1                  | HEX      | HEAD, F                 | LANGED, M                     |                            | n LONG    | •      | 32                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 908-7<br>959-2         |          |                         | IP GUIDE<br>TRIP GUID         | Ē                          |           | •      | <u>30</u><br>29       |
|              | -                       | 1                    | 1                         | 1                                      | 1          | 4558                               | 88-3                   | SPAC     | ER, CRI                 | M P E R                       | _                          |           |        | 28                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 928-2<br>083-2         |          | P GUIDE<br>SKT HD       | CAP, Roh                      | IS. MA X                   | 8 0       | •      | <u>24</u><br>21       |
|              | -                       | 2                    | 2                         | 2                                      | 2          | 1 - 18(                            | 028-2                  | WASH     | ER, FLA                 | T, REG M4                     |                            |           |        | 20                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 533-1<br>806-1         |          | PPER, S<br>RT, SHE      | IDE FEED<br>Ar                |                            |           | •      | 19                    |
|              |                         | 1                    | 1                         | 1                                      | 1          |                                    |                        |          |                         | AR<br>PRESSION                |                            |           |        | 13                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 885-3                  |          | , SHEAR                 |                               |                            |           | •      | 1 1                   |
|              | -                       | ı<br>1               | 1                         | 1                                      | 1          |                                    | 805-1<br>07-1          |          |                         | R, FRONT<br>EAR, FRON         | IT                         |           |        | 10                    |
|              | 1                       | 1                    | 1                         | 1                                      | 1          |                                    |                        |          |                         | INATION                       |                            |           | •      | 8                     |
|              | -                       | -                    | -                         | -                                      | -          |                                    | -                      | -        |                         |                               |                            |           |        | /<br>6                |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 781-2                  |          | ESSOR,                  |                               | 2                          |           |        | 5                     |
|              | -                       | 1                    | 1                         | 1                                      | 1          |                                    | 011-6<br>365-9         |          |                         | PER SPACE<br>SULATION         |                            |           | •      | 43                    |
|              | -                       | 1                    | 1                         | 1                                      | 1          | 4558                               | 88-3                   | SPAC     | ER, CRI                 | M P E R                       | •                          |           |        | 2                     |
|              | 1                       | 1                    | 1                         | 1                                      | 1          |                                    | 504-6                  | CRIM     | PER, WI                 |                               |                            |           | •      | 1<br>I T E M          |
|              |                         |                      | - 2 5                     |  |            |                                    | T NO                   | 171      | D                       |                               |                            |           |        | NO                    |
| CHĂN<br>D BE | GE AND THE<br>CONTACTED | CONTROLI             | ING ENĞÎŇĔI<br>LATEST REV | TRONICS CORF<br>ERING ORGANI<br>ISION. | ZATION     | DWN<br>T.BROOKENS<br>CHK<br>M HERP | 21SEP20<br>21SEP20     |          |                         |                               | Connectivity<br>isburg, PA |           | i      |                       |
| DNS:         |                         |                      |                           | CES UNLE<br>SPECIF                     | SS<br>IED: | M.HERR<br>APVD<br>T.ELBIN          | 21SEP20                | 17 name  |                         | Ocean Si                      | 5                          |           |        |                       |
|              |                         | 0 PL<br>I PL<br>2 PL | C =<br>C =                | E-<br>E-<br>E-                         |            | PRODUCT SPEC                       | -                      |          |                         | Applic<br>-                   |                            |           |        |                       |
|              |                         | 3 PL<br>4 PL<br>ANGL | C =<br>C =<br>ES          | E-<br>E-<br>±·                         | -          | APPLICATION SPE                    | C                      | SIZE     | CAGE CODE D             | RAWING NO                     |                            |           | RESTRI | CTED TO               |
|              |                         | FINI                 | NH NH                     |  |            | WEIGHT                             |                        | 1 10 1 1 | 00779                   | ݤ━283693                      |                            |           |        |                       |



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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION