	THIS DRAWING IS UNPUBLISHED.	PELEASEN	FOR PUBLICATION	7		6	5			4		3		
		PART NUMBER		DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART CONVERT TO PART NUMBERS REQUIRED								
	INTERFACE ADAPTER	2836939-1	A	FINE CRIMP HEIGHT ADJUS	T MECHANICAL	CONVERT TO PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338683-8 - -	PART 5-18022-5 8-2836939-5 8-2836939-4	NUMBERS REQU 2119641-1 1901094-3 -	UIRED 2119799-1 2-1752354-3 -	2063440-1 3 2168400-6 (QUANTITY -	2)	
		2836939-2	A	FINE CRIMP HEIGHT ADJUS	T PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1		5-18022-5 8-2836939-5 8-2836939-4	2119653-1 1901094-3 -	- 2 - 1 7 5 2 3 5 4 - 3 -	- 3 2168400-6 (QUANTITY -	2)	
		2836939-5	A	FINE CRIMP HEIGHT ADJUS	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1338683-8 1338683-8	5 - 1 8 0 2 2 - 5 5 - 1 8 0 2 2 - 5	2119653-1 2119641-1	- 2119799-1	- 2063440-1	Z	
D		2836939-6 2836939-7	A	NON-CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUS	ZALAICH PLATEZIZ	- - -				-		- - -		
		7-2836939-7	A	CRIMP TOOLING KIT	-	_	-	-	-	-	-	-		
	APPLICATOR CRIMP SIZE WIRE 2.79 mm [.11	TYPE 0] F												
	INSUL 4.32 mm [.17 													
	TERMINAL DATA: HU L TERMINAL NAME: 110			CRIMP SPECIFICATION FEMALE SEALED										
	WIRE STRIP LENGTH 4.25-5.02 mm [.168198			ION DIAMETER RANGE										
С	TERMINAL APPLICATION SPECIFICATION TERMINALS APPLI	-	_		Λ									
	TE TERMINAL HU L	ANE TERMINAL : 392006PSS	TE SEAL 2113509-		<u>/ 3</u> DIAMETER n-2.90mm								Z	
_	WIRE SIZE SIZE T	IMP HEIGHT		CRIMP HEIGHT									2	
	2.50mm2 1.7	[I NCH] 8+/-0.05 [.070 3+/-0.05 [.064)+/002]	CRIMP HEIGHT 9 REFERENCE SETTING 6.5 8.1										
							*WAR	NING						
	RECOMMENDED SPA	re parts					LAR	GEST WIRE	FION, SET E SIZE SE JM REQUIR	TTING. L	JSE OF SE	ETTINGS		
	 GREASE BEARING 3. LUBRICATE DAILY SHEET SUPPLIED N 	PER THE APPL	ICATOR IN	STRUCTION					DAMAGE TO				2	
В	APPLICATOR SPEC ASSEMBLY. SEE BI MECHANICAL FI	IFIC DATA TO ELOW FOR PART EED WITH "SMA	BE ENTERE NUMBER: ART APPLIC	D INTO BLANK MEMORY CHIP A	- 4									
	SERVO FEED W Servo feed W	ITH "FINE CRI ITH "NON-CRIM	MP HEIGHT 1P HEIGHT .		- 5									
	APPLICATOR BETWO APPLY PART NUMB APPLY PART NUMB	EEN BENCH AND ER 1-23419-5 ER 2-23419-6	LEADMAKE LOCTITE T	R APPLICATIONS. O THREADS OF ITEMS 62 & 180 O THREADS OF ITEM 242.										
	$ \overline{7}$ grease threads,	GROOVE AND (O-RING ON	-5 LOCTITE TO THREADS OF IT ITEMS 35 & 252. RECTLY IN ORDER TO PROPERL [*]									Ĺ	
	ACTUATE THE COUN CRIMP HEIGHT RE APPLICATOR WAS	NTER. FERENCE SETT QUALIFIED AT	ING WAS TH THE FACTO	E SETTING USED WHEN THE RY. ADJUSTMENT MAY BE			^						Ĺ	
	NECESSARY WHEN I	RUNNING APPLI STORAGE LOCA ⁻	CATOR IN	THE FIELD. TO INSTRUCTION SHEET				<u>1</u> - - <u>1</u> - <u>1</u> 	1 1 8 - 21 1 - 2119	084-0 O-RIN 640-1 PUSH	CATOR SHIM PAC IG, .676 ID, .0 ROD, AIR FEED	70 DIA. MAT. 252	Ĺ	
А	REMOVE ITEM 13 /	AND ATTACH TC) THE LOCA	RRIER CUTTING STYLE, TION ON THE BACK SIDE SHEET FOR ADDITIONAL			-	 77 - 7 - 6 - 5	1 - 2119		NG, FLANGED CAM, AIR FEED DESCRIP	250 249 248 TION ITEM NO	Z	
	USE SHIMS FROM	ITEM 260 TO A	ACHIEVE A	JUST APPLICATOR (-6) Nominal shim height of 4.02					ATLAN	ΤΙ (΄ \/	FRSIA			
	APPLY #1-23419-5	IN ALLEN SOC ED TO CORRECT	CKET TO FI HEIGHT A	LL HOLE AFTER FLAT HD T QUALIFICATION.			(Pa	Sho	own on sh	eets 1 c	of 4 & 2		MA	
	AMP 4805 REV 31MAR2000													

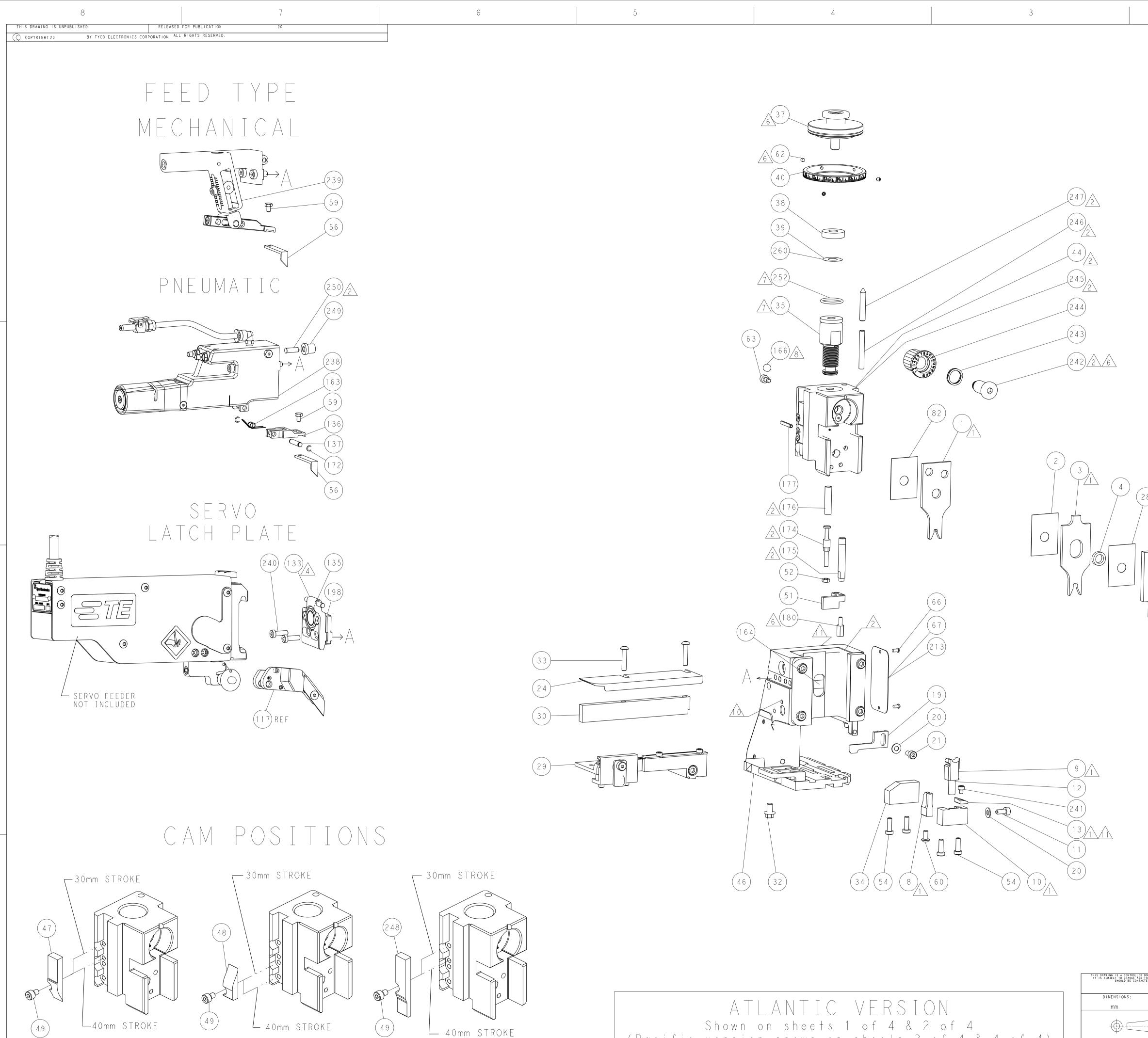
AMP 4805 REV 31MAR2000

THIS DRAWING IS A CONTROLLED DO THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm MATERIAL

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	SFT	UP GA	UGF	oc	DIST	REVISIONS			
		9599-		A	66 P LTR	DESCRIPTION	DATE	DWN	APVD
					A RELEA	SED	120CT2017	ΤB	CT
1	-	1	1	1	2119798-1	DETENT PIN			247
_	- 1	-	-	-	<u>1 - 22279 - 3</u> 2119758 - 1	SPRING, COMPRESSION RAM, AMP STYLE, SIDE FEED,	NON - AD		246 245
1	1	1	1	1	2119082-2	CAM, SNAIL, INSULATION ADJU			244
1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-	TO-CRE		$\frac{243}{243}$
1	1	1	1	1	2119083-1 7-18023-7	RETAINER, INSULATION DIAL SCR, SKT HD CAP M3 X 4.0			<u>242</u> 241
_	2	2	-	_	2168400-6	SHCS, LOW HEAD, RoHS, M5 X	16	•	240
-	_	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY			239
-	- 1	- 1	-	-	2063440-1 2119740-2	AIR FEED MODULE TAG,IDENTIFICATION			<u>238</u> 213
-	1	1	_	_	1901094-3	SPACER, FEEDER		•	198
1	1	1	1	1	2-1752354-3	STANDOFF, HOLD-DOWN	<u> </u>	•	$\frac{180}{177}$
1	1	1	1	1	993111-1 8-22280-7	PIN, SLOTTED SPRING 3.0 X 2 SPRING, COMPRESSION	0.0		<u> </u>
1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN			$\frac{1}{175}$
1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN		•	174
- 1	- 1	- 1	2	- 1	21045-3 994969-1	RING, RETAIN, EXTERN, 3/16 MAGNET, RARE EARTH HIGH ENE		N T .	<u>172</u> 166
REF	REF	REF	REF			COUNTER, MAGNETIC			164
_	-	-	1	-	240638-1	SPRING, FEED FINGER		•	163
-	-	-	1	-	<u>3-23627-7</u> 2119799-1	PIN, RETAIN, GRVD, 3/16 X .	854	•	<u>137</u> 136
-		- Ref	-	-	SEE NOTE 4	HOLDER,FEED FINGER, AF MEMORY CHIP, PROGRAMMED		-	<u>136</u> 135
_	1	1	_	-	1633743-1	SERVO FEED LATCH ASM			133
- 1	R E F	REF		-	2119944-1				$\frac{1}{2}$
1	1	1	1	1	455888-4 2119956-1	SPACER, CRIMPER DOCUMENTATION PACKAGE		•	82
1	-	-	1	1					67
2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x	. 188		66
1	-	1	1	1	2119793-1 992763-5	LIMITER, ADJUSTMENT BOLT SCR, SET, SOC, CONE PNT, M3	x 1 0		63 62
1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	× 4.0		60
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59
1	1	1	1	1	985575-3 1338683-8	SCR, FLT SKT HD CAP M3 X 10 FEED PAWL	. 0		57 56
4	4	4	4	4	2168400-1	SHCS, LOW HEAD, Rohs, M4 X	12		54
1	1	1	1	1	1 - 50 1 80 30 - 0	NUT, HEX, REG, RoHS, M3.5		•	52
1	1	1	1	1	1901681-9	HOLDDOWN, TERMINAL			51
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0 FEED CAM, PRE FEED			4948
_	_	-	_	1		FEED CAM, POST FEED			47
1	1	1	1	1		APPLICATOR BASIC ASSEMBLY,	SF	•	46
1	- 1	1	1	1	2119370-1 2079383-7	RAM, AMP STYLE, SIDE FEED SCR, BHSC, R₀HS (M8 X 25)			4 4 4 1
1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJU	STMENT		40
1	-	1	1	1				•	39
1	1	1	1	1	2119644-2 2119085-1	RAM WASHER, PRECISION FA HEAD, ATLANTIC STYLE			<u>38</u> 37
1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT			35
1	1	1	1	1	1 - 1 7 5 2 3 5 6 - 3	SUPPORT, TERMINAL		•	34
2	2	2	2	2	2079383-5 2161328-1	SCR, BHSC, RoHS (M4 X 20) HEX HEAD, FLANGED, M5 x 8mm		•	33 32
1	1	1	1	1	1320908-7				30
1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE			29
1	1	1	1	1	455888-3	SPACER, CRIMPER STRIP GUIDE		•	<u>28</u> 24
1	1	1	1	1	1 3 2 0 9 2 8 - 2 2 1 6 8 0 8 3 - 2	STRIP GUIDE SCR, SKT HD CAP, RoHS, M4 X	8.0	•	24
2	2	2	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4			20
1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED		•	19
1	1	1	1	1	3-22280-3	INSERT, SHEAR SPRING, COMPRESSION			13
1	1	1	1	1	1 - 356885 - 3	STOP, SHEAR			11
1	1	1	1	1	2119805-1			•	10
1	1	1	1	1		FLOATING SHEAR, FRONT ANVIL, COMBINATION		•	9 8
-	-	-	-	-		-			7
-	-	-	-	-	-				6
1	1	1 1	1	1	2119781-2 2-238011-6	DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER			5
1	1	1	1	1	1803365-9	CRIMPER, INSULATION O			4
1	1	1	1	1	455888-3	SPACER, CRIMPER		•	2
1	1	1	1	1	1803504-6	CRIMPER, WIRE		•	1 I T E M
/ - 7		- 5	- 2		PART NO	DESCRIPTION			NO
A CONTROLLI TO CHANGE AN OULD BE CON	DOCUMENT FO ID THE CONTROL ACTED FOR THE	LING ENGINE	ERING ORGAN		DWN 21SEP2017 Т.BROOKENS снк 21SEP2017	TE Connectivity Harrisburg, PA	17105-2000	_	_
IONS:	(TOLERAN DTHERWISE	CES UNLE E SPECIF		M.HERR apvd 21SEP2017	NAME	11105-3608		
	0 P	LC :	±- ±-	F	<u>T.ELBIN</u> product spec	Ocean Side Feed Applicator			
	2 P 3 P 4 P	LC :	⊥ ±- ±-	F	- APPLICATION SPEC			BEGIDI	CTED TO
		lc : LES	- +	_	-				
	FIN		<u>_</u>		WEIGHT _	A 00779 C-2836939		-	-



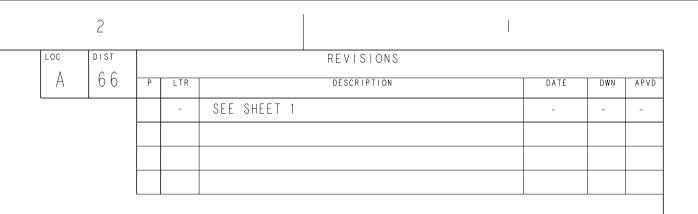
MECHANICAL Post feed

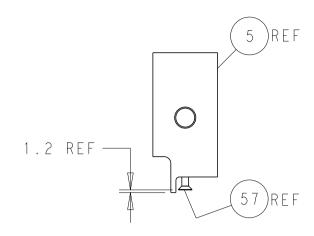
AMP 4805 REV 31MAR2000

L 40mm STROKE MECHANICAL PRE FEED

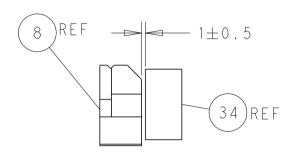
40mm STROKE AIR FEED

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

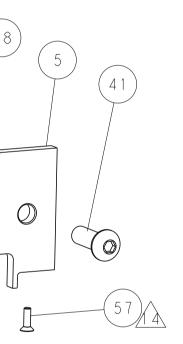


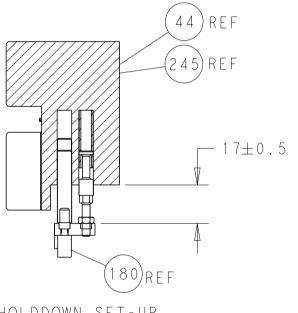


SHEAR DEPRESSOR DETAIL

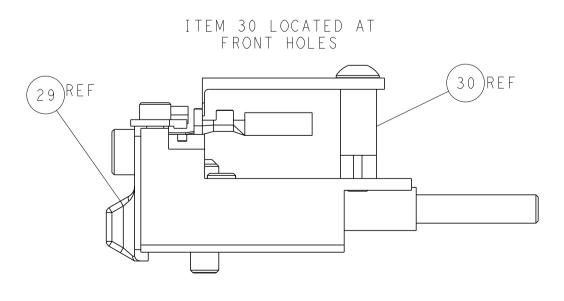


TERMINAL SUPPORT LOCATION





HOLDDOWN SET-UP



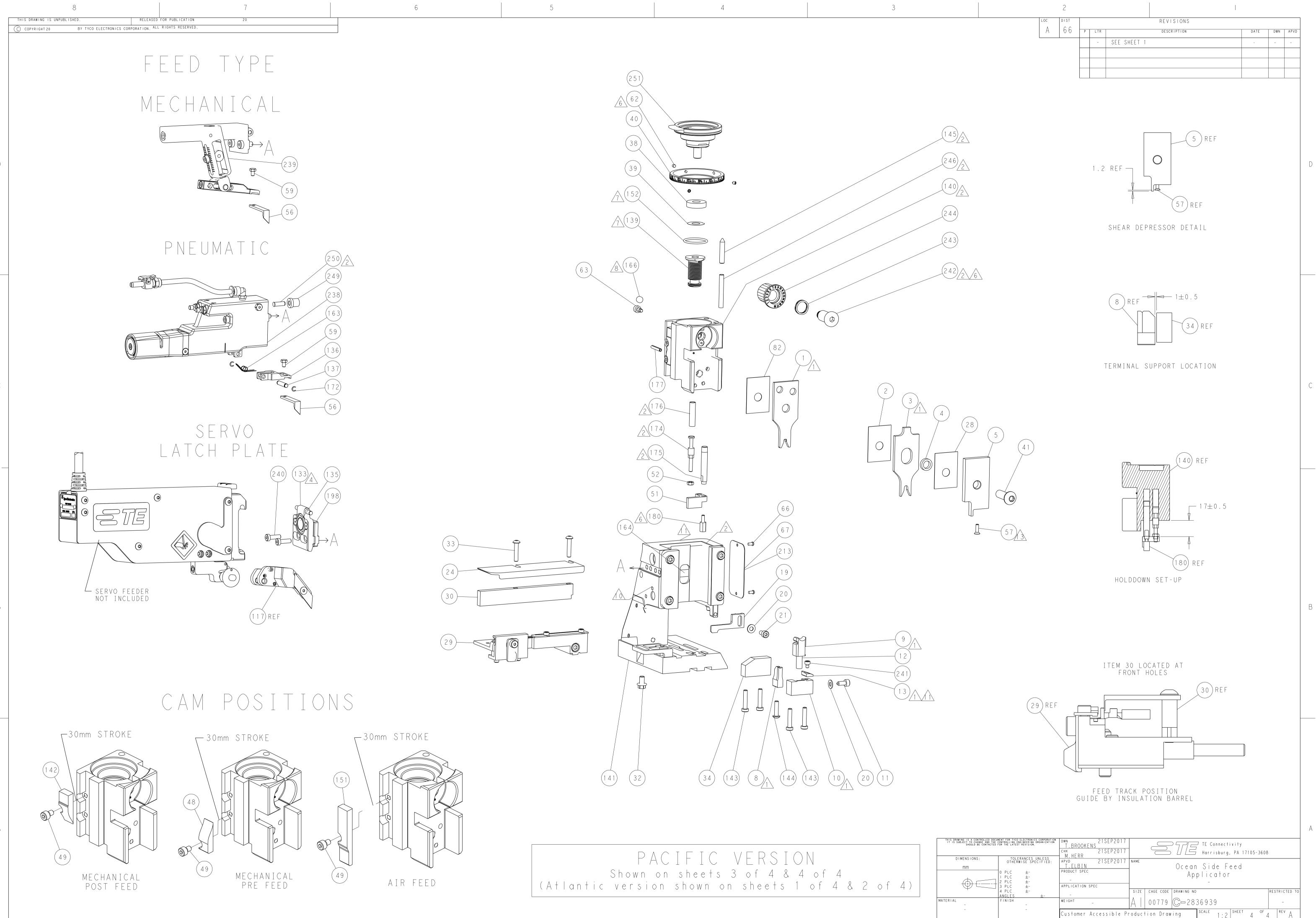


DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 21SEP2017 T.BROOKENS				TE Connectivity	
		снк 21SEP2017 М.HERR				Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 21SEP2017 T.ELBIN	NAME		Ocean	Side Feed	
_	0 PLC ±- 1 PLC ±-	PRODUCT SPEC				plicator	
	2 PLC ±- 3 PLC ±- 4 PLC ±-	APPLICATION SPEC	-	0405 0005		-	
	ANGLES ±- FINISH	-	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	-		A I	00779	<u>C</u> -283		-
		Customer Accessible P	roduc [.]	tion Draw	ing	SCALE 1:2 SHEET OF	4 ^{Rev} A
		SHEETS 3 & 4	1 ARE	E NOT R	REQUIRE	ED FOR ATLANTIC	VERSION

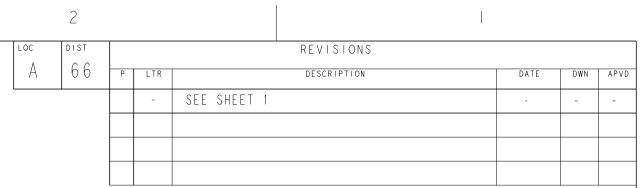
[8 THIS DRAWING IS UNPUBLISHED.		FOR PUBLICATION	7 20		6	5			4		3	
-	PACIFIC VERSION TERMINATOR	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLIC <i>i</i>	ATOR STYLE CON	VERSION CHART NUMBERS REQUI			
-	INTERFACE ADAPTER	2 - 2836939 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338683-8 - -	5-18022-5 8-2836939-5 8-2836939-4	2119641-2	2119799-1 2-1752354-3 -	2063440-1 2168400-6 (QUANTITY 2 -)
		2-2836939-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1	1338683-8 -	5-18022-5 8-2836939-5 8-2836939-4	2119653-2 1901094-3	- 2 - 1 7 5 2 3 5 4 - 3 -	- 2168400-6 (QUANTITY 2 -)
D		2 - 2836939 - 5 2 - 2836939 - 7 7 - 2836939 - 7	A A A	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1 2119950-1 - -	1338683-8 1338683-8 - -	5 - 1 80 2 2 - 5 5 - 1 80 2 2 - 5 - -	2119653-2 2119641-2 - -	- 2119799-1 - -	- 2063440-1 - -	
	APPLICATOR CRIMP SIZE WIRE 2.79 mm [.1 INSUL 4.32 mm [.1 APPLICATOR INSTRUC 408-10389	TYPE 10] F 70] O											
- F	WIRE STRIP LENGT 4.25-5.02 mm [.168198 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL	D SERIES TE H F 3 IN] NONE -	ERMINAL		2 DIAMETER - 2.90mm								
	2.50mm2 1.	RIMP HEIGHT n [INCH] <u>78+/-0.05 [.070</u> 63+/-0.05 [.064	+/002]	CRIMP HEIGHT REFERENCE SETTING 6.5 8.1									
В	APPLICATOR S ASSEMBLY. MECHANICA PNEUMATIC	NG SURFACES L ILY PER THE AF ED WITH THE AF PECIFIC DATA SEE BELOW FOF L FEED WITH "S	PPLICATOR PPLICATOR. TO BE ENTE R PART NUME SMART APPLI MART APPLIC	RED INTO BLANK MEMORY CHIP BER: ICATOR" CONVERSION: 8-283693 CATOR" CONVERSION: 8-283693	39 - 4 39 - 4			LARGES ⁻ Below M	TALLATION T WIRE SI	ZE SETTIN EQUIRED C	IG. USE (RIMP HE:	ITEM 40 TO DF SETTINGS IGHT SETTING ING.	
A	5. ADJUSTMENT O APPLICATOR B	F THE STRIPPER ETWEEN BENCH A UMBER 1-23419 UMBER 2-23419 DS, GROOVE AN BE ORIENTED C COUNTER. REFERENCE SE AS QUALIFIED A EN RUNNING APP AM STORAGE LO AL INFORMATION THE APPLICATOR 13 AND ATTACH NG. REFER TO TOR APPLIES TE EAL IN ALLEN S	R MAY BE RE AND LEADMAR -5 LOCTITE -6 LOCTITE D O-RING O ORRECTLY I TTING WAS AT THE FAC PLICATOR IN CATION REF N. TO A NON- TO THE LOC INSTRUCTION ERMINAL WI SOCKET TO F	EQUIRED WHEN MOVING THE KER APPLICATIONS. TO THREADS OF ITEMS 62 & 1 TO THREADS OF ITEM 242. N ITEMS 139 & 152. N ORDER TO PROPERLY THE SETTING USED WHEN THE TORY. ADJUSTMENT MAY BE N THE FIELD. ER TO INSTRUCTION SHEET CARRIER CUTTING STYLE, CATION ON BACK SIDE N SHEET FOR ADDITIONAL TH A SEAL. FILL HOLE AFTER FLAT HD					- 1 - 2 - 1 - 1 -25 -22 -21 P	119640-1 PUSH 803259-1 BUSH ART NO - I C V E	h rod, air feei hing, flanged descri [R S I O N	IPTION ITEM NO	

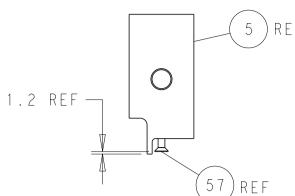
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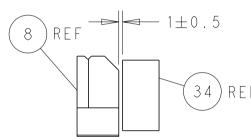
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							- SEE	SHEELI				-	-	-
	_	1	1	1	1	1 - 222	279-3	SPRI	NG. COM	PRESSION		1	-	246
	-	1	1	1	1	21190	082-2	CAM,	SNAIL,	INSULATI				244
	-	1	1	1	1		764-1 083-1			<u>e spring,</u> Nsulation		TO-CRE		<u>243</u> 242
	-	1	1	1	1		023-7	SCR,	SKT HD	САР МЗ Х	4.0			241
	-	-	2	-	- 1		400-6 580-1			EAD, R⊙HS FEED ASSE		16		240 239
	-	-	-	1	_	20634	440-1	AIR	FEED MO	DULE				238
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	-	1	1	1	1		680-2 45-3			OLDDOWN N, EXTERN	3/16	CRESCE	N.T. '	$\frac{174}{172}$
	-	1	1	1	1		4 <u>3-3</u> 69-1			e earth f				166
	- R	EF	REF	REF	REF		70-2		TER, MA				•	164 163
	-	-	- 1	1	- 1		38-1 084-1			D FINGER 1 ID, .07	O DIA.	MAT.		<u>163</u> 152
	-	-	-	1	-		641-2			IR FEED			•	151
	-	1	1	1	1		798-2 383-8		NT PIN Bhsc,	Rohs (M4	X 16)		•	<u>145</u> 144
	-	4	4	4	4	21684	400-5	SHCS	, LOW H	EAD, Rohs		20		143
	-	- 1	- 1	- 1	1		<u>653-2</u> 9656-0			OST FEED BASIC ASS	EMRLY	SF	•	<u>1 4 2</u> 1 4 1
	-	1	1	1	1	21196	650-1	RAM,	ASIAN	STYLE, SI				140
	-	1	1	1	1		092-2 627-7		, ADJUS RETAIN	TMENT , grvd, 3	3/16 ¥	854	•	<u>139</u> 137
	-	-	-	1	_		799-1			FINGER,		004		136
	-	-	REF	-	-		OTE 4 743-1			, PROGRAM			-	135 133
	-	-	REF	_	_		944-1			LATCH ASM ASSEMBLY				<u>133</u> 117
	-	1	1	1	1		88-4		ER, CRII					82
	-	1	-	1	1		956-1 740-1			ON PACKAG Ication				67
	-	2	2	2	2		078-1	SCRE	N, DRIV	E, RH, Rc		.188	•	66
	-	1 3	13	1	1		793-1 63-5			JUSTMENT OC, CONE		5 x 4.0		63 62
	-	-	_	1	1	5 - 180	022-5	SCR,	HEX HD	CAP, M4	Χ 6.0			59
	-	1	1	1	1		75-3 683-8	· · ·		T HD CAP	M3 X 10	. 0		<u>57</u> 56
	-	1	1	1	1	1 - 5018	8030-0	NUT,	HEX, R	EG, RoHS,	M3.5			52
	-	1	1	1	1		681-9 23-9			ERMINAL CAP M4 X	6.0		•	<u>51</u> 49
	-	-	-	-	1		652-1			RE FEED	. 0.0			48
	-	1	1	1	1		383-7			Rohs (M8				41
	-	1	1	1	1		645-1 957-1			RED FA WI Shim Pack		ISIMENI		40
	-	1	1	1	1		644-2			PRECISIC	N			38
	-	1	2	2	2		2356-3 383-5		<u>DRT, TE</u> BHSC.	rminal Rohs (M4	X 20)			34 33
	-	1	1	1	1	21613	328-1	HEX	HEAD, F	LANGED, M		n LONG	•	32
	-	1	1	1	1		908-7 959-2			IP GUIDE TRIP GUID	Ē		•	<u>30</u> 29
	-	1	1	1	1	4558	88-3	SPAC	ER, CRI	M P E R	_			28
	-	1	1	1	1		928-2 083-2		P GUIDE SKT HD	CAP, Roh	IS. MA X	8 0	•	<u>24</u> 21
	-	2	2	2	2	1 - 18(028-2	WASH	ER, FLA	T, REG M4				20
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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION