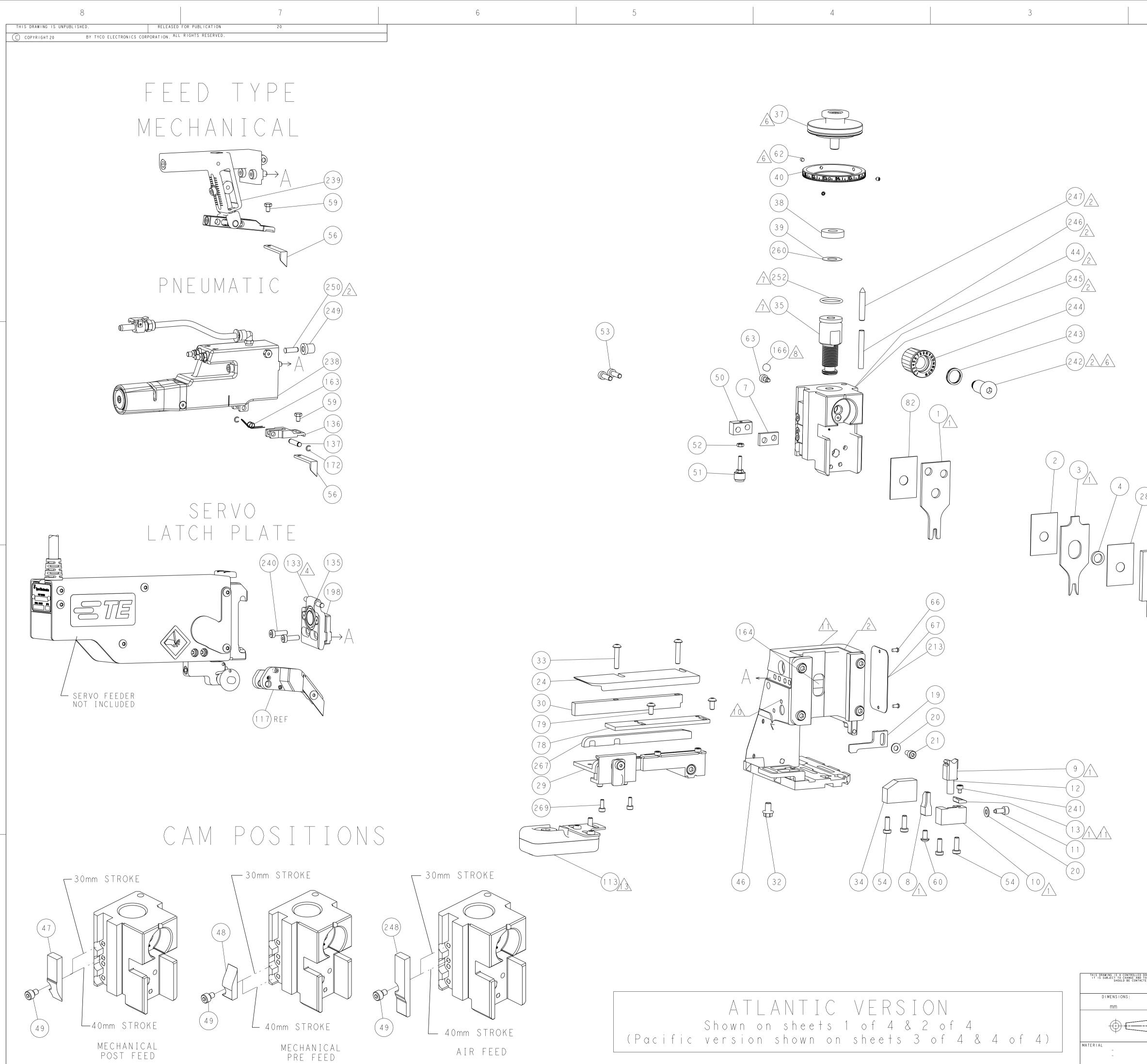
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ATLANTIC VERSION	ELECTRONICS CORPORATION. AL						APPLICA	TOR STYLE CON	VERSION CHAR	Т			SET 21
TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			P A R T	NUMBERS REQU	IRED			
	2836921-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1338683-8	5-18022-5 8-2836921-5	2119641-1 1901094-3	2119799-1 -	2063440-1 2168400-6 (QUANTITY 2		
	2836921-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATORMECHANICAL FEEDSERVO LATCH PLATE	2161326-1 2119949-1 2119951-1	- 1338683-8 -	8-2836921-4 5-18022-5 8-2836921-5	- 2119653-1 1901094-3		- - 2168400-6 (QUANTITY 2)	<u> </u>
	2836921-5	A	FINE CRIMP HEIGHT ADJUST	SERVO	SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338683-8	8-2836921-4 5-18022-5	- 2119653-1	-			$\begin{array}{c c} & 1 \\ \hline 1 & 1 \\ \hline 1 & 1 \end{array}$
	2836921-6	A	NON-CRIMP HEIGHT ADJUST	LATCH PLATE	PNEUMATIC FEED -	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1 -	2063440-1		1 1 1 1
	2836921-7	A	FINE CRIMP HEIGHT ADJUST	ALATCH PLATE NONE		-				-		-	- 2
	7-2836921-7	A	CRIMP TOOLING KIT	-	_	-	-	_	-	-	_	-	
TERMINAL NAME: ST WIRE STRIP LENGT 3.16-3.92 mm [.124154 TERMINAL F40 APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL ST 2318379-1 RMB & WIRE SIZE C NMB 1.00mm2 1. 0.69mm2 1.	TYPE 06] 36] F CTIONS CTIONS CTIONS CCKO TERMINAL OCKO TERMINAL OCKO TERMINAL 2 Rev 08/12/200 -	NAL INSULAT Ø1.73-2. 8 - - TE TERMIN 0+/001] 7+/001]										-	- - 1 1 REF REF - - - REF - REF - 1 - REF 1 1 2 2 1 1 1 1 2 2 1 1 1 - 2 2 1 1 1 - 2 2 1 1 - - 3 - 1 1 - - 4 4 2 2 1 1 - - 4 4 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
ASSEMBLY. SEE MECHANICAL PNEUMATIC F SERVO FEED SERVO FEED 5. ADJUSTMENT OF APPLICATOR BET 6 APPLY PART NUM APPLY PART NUM FOR -6 ONLY AP 7 GREASE THREADS 8 MAGNET, ITEM 1	G SURFACES LIG Y PER THE APPI WITH THE APPI ECIFIC DATA TO BELOW FOR PAR FEED WITH "SMA EED WITH "SMA WITH "FINE CR WITH "NON-CRIN THE STRIPPER N WEEN BENCH ANI MBER 1-23419-5 BER 2-23419-6 PLY PART NUMBE S, GROOVE AND	LICATOR IN LICATOR. BE ENTERE T NUMBER: ART APPLICA IMP HEIGHT MP HEIGHT MAY BE REQ D LEADMAKE LOCTITE T LOCTITE T ER 1-23419 O-RING ON	ATOR" CONVERSION: 8-2836921- TOR" CONVERSION: 8-2836921- ADJUST": 8-2836921- ADJUST": 8-2836921- ADJUST": 8-2836921- UIRED WHEN MOVING THE R APPLICATIONS. TO THREADS OF ITEM 62. O THREADS OF ITEM 242. -5 LOCTITE TO THREADS OF ITEM	4 5 5		L A R B E L	INSTALLA GEST WIRE OW MINIMU	TION, SET E SIZE SE JM REQUIR DAMAGE TO	TTING. U ED CRIMP	SE OF SE HEIGHT	TTINGS		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
ACTUATE THE CO	NUNTER. REFERENCE SETT QUALIFIED AT RUNNING APPL M STORAGE LOCA INFORMATION. E APPLICATOR T AND ATTACH TO . REFER TO INS NG A NON CRIMP ITEM 260 TO 7	ING WAS TH THE FACTO ICATOR IN TION REFER O A NON-CA O THE LOCA STRUCTION HEIGHT AD ACHIEVE A	IE SETTING USED WHEN THE RY. ADJUSTMENT MAY BE				1 - 1 7 - 7 - 6 - 5	1 1 1633 2119 1 1 8-21 1 - 2119 1 - 1803 -2 -1 PAR ATLAN Swn on sh	782-3 FENCE 957-2 APPLIC 084-0 O-RING 640-1 PUSH F 259-1 BUSHIN T NO V e e t s 1	f 4 & 2	267 K 260 70 DIA. MAT. 252 250 249 TION ITEM NO	1 1 - - - - - 1 1 - 1 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	S : 0

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-	- 1	1	- 1		9641 9798		FEED CAM, AIR FEED DETENT PIN			248 247
-	1	1	1		22279		SPRING, COMPRESSION			246
1	-	-	-		9758 9082		RAM, AMP STYLE, SIDE FEED, CAM, SNAIL, INSULATION ADJU			245 244
1	1	1	1		79764		WASHER, WAVE SPRING, CREST-	TO-CRE		243
1	1	1	1		9083 8023		RETAINER, INSULATION DIAL SCR, SKT HD CAP M3 X 4.0			242 241
2	2	_	-		68400		SHCS, LOW HEAD, ROHS, M5 X	16		240
-	-	-	1		9580 3440		MECHANICAL FEED ASSEMBLY AIR FEED MODULE			239 238
1	1	_	_		9740		TAG, IDENTIFICATION			213
-	-	- 2	-)1094 045-		SPACER, FEEDER RING, RETAIN, EXTERN, 3/16	CRESCE	NT ·	198 172
1	1	1	1		4969		MAGNET, RARE EARTH HIGH ENE	RGY	•	166
EF -	REF -	REF 1	REF		4970 0638		COUNTER, MAGNETIC SPRING, FEED FINGER		•	<u>164</u> 163
-	-	1	_		23627		PIN, RETAIN, GRVD, 3/16 X .	854	•	137
E F	- REF	-	-		9799 NOTI		HOLDER,FEED FINGER, AF MEMORY CHIP, PROGRAMMED		-	<u>136</u> 135
1	1	-	_	163	33743	3 - 1	SERVO FEED LATCH ASM		•	1 3 3
EF 1	REF 1	- 1	-		9944 9955		FEED FINGER ASSEMBLY, SF ASSY, LUBRICATOR, SIDE FEED		•	<u>1 1 /</u> 1 1 3
1	1	1	1	4 5	5888	- 6	SPACER, CRIMPER		· ·	82
2	2	2	2		79383)3096		SCR, BHSC, R∘HS (M4 X 8) EXTENSION PLATE		•	<u>79</u> 78
1	1	1	1	211	9956	- 1	DOCUMENTATION PACKAGE		:	71
- 2	- 2	1	1		9740 8078		TAG,IDENTIFICATION SCREW, DRIVE, RH, Rohs, 2 x	. 188		67 66
-	1	1	1	211	9793	3 - 1	LIMITER, ADJUSTMENT BOLT		•	63
- 1	3	3	3		2763 79383		SCR, SET, SOC, CONE PNT, M3 SCR, BHSC, Rohs (M4 X 8)	x 4.0		<u>62</u> 60
-	-	1	1	5 - 1	8022	2 - 5	SCR, HEX HD CAP, M4 X 6.0		•	59
- 4	- 4	1	1		38683 38683		FEED PAWL Shcs, low head, rohs, M4 x	12		56 54
2	2	2	2	2 - 2 1	6808	3 - 5	SCR, SKT HD CAP, Rohs, M4 X			53
1	1	1	1		8030		NUT, HEX, REG, R⊙HS, M3 BUMPER, HOLD DOWN			<u>52</u> 51
1	1	1	1	69	0753	- 2	SPACER, TONKER			50
-	-	1	2		3023- 19652		SCR, SKT HD CAP M4 X 6.0 FEED CAM, PRE FEED			49
-	-	-	1	211	9653	3 - 1	FEED CAM, POST FEED		•	47
1	1	1	1		9656 9370		APPLICATOR BASIC ASSEMBLY, RAM, AMP STYLE, SIDE FEED	SF		46
1	1	1	1		79383		SCR, BHSC, RoHS (M8 X 25)	0 T. LE N. T	•	41
-	1	1	1		9645 9957		DISC, NUMBERED FA WIRE ADJU APPLICATOR SHIM PACK	SIMENI		40
1	1	1	1		9644		RAM WASHER, PRECISION		•	38
1 -	1	1	1		9085 9092		FA HEAD, ATLANTIC STYLE BOLT, ADJUSTMENT			37 35
1	1	1	1		52356		SUPPORT, TERMINAL		•	34
2	2	2	2		79383 61328		SCR, BHSC, RoHS (M4 X 20) HEX HEAD, FLANGED, M5 x 8mm	LONG		33 32
1	1	1	1		20908		SPACER, STRIP GUIDE			30
1	1	1	1		9959 5888		ASSEMBLY, STRIP GUIDE SPACER, CRIMPER			<u>29</u> 28
1	1	1	1		20928		STRIP GUIDE	0 0	•	24
2	2	2	1		8083 8028		SCR, SKT HD CAP, Rohs, M4 X WASHER, FLAT, REG M4	0.0		21 20
1	1	1	1		9533		STRIPPER, SIDE FEED		:	19
1	1		1		9806 22280		INSERT, SHEAR SPRING, COMPRESSION		-	13 12
1	1	1	1		5688		STOP, SHEAR		:	11
1	1	1	1		9805 3095		SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT -			9
1	1	1	1		30305		ANVIL, COMBINATION		· ·	8
 _			 	<u> </u>	0641	- J	SPACER -			6
1	1	1	1		9757		DEPRESSOR, SHEAR		· ·	5
ı 1	1	1	1		8011 30324		BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMI	UM		4
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1	- 5	- 2	_ 1		30332 R T		<u>CRIMPER, WIRE</u> DESCRIPTION			ITEM
Ť	Ū	TRONICS CORF	ORATION	DWN		SEP2017	DESCRIPTION			NO
_			(M.ZHAO CHK K.ZHANG		SEP2017	Harrisburg, PA		3	
0 PL	с н	CES UNLE SPECIFI E-		APVD <u>K.ZHANG</u> product spe		SEP2017	Ocean Side Feed Applicator			
I PL	C –	E- E- E-		- APPLICATION	SPEC		Appicator 		DE C	CTED TO
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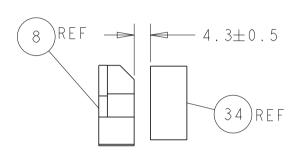
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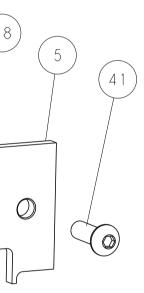
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

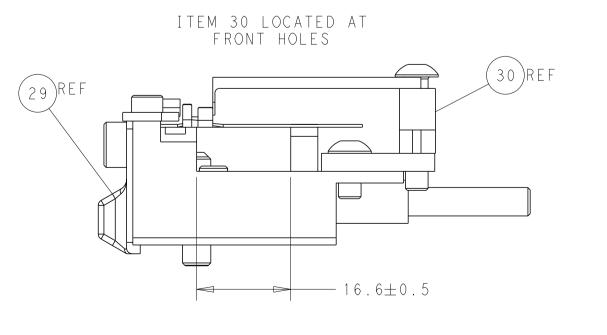
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A	66	Ρ	LTR	DESCRIPTION	DATE	DWN	APVD
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TERMINAL SUPPORT LOCATION





FEED TRACK POSITION GUIDE BY WIRE BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.	dwn M.ZHAO	14ASEP2017				TE Connectivity	
	СНК К.ZHANG	14ASEP2017				Harrisburg, PA 17105-3	3608
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	14ASEP2017	NAME		Ocean	Side Feed	
0 PLC ±- I PLC ±-	PRODUCT SPEC		1			plicator	
2 PLC ±- 3 PLC ±-	- APPLICATION	SPEC				-	
4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
FINISH -	WEIGHT	-	A I	00779	C-283	36921	-
-	Customer	Accessible P	roduc [.]	tion Draw	ing	scale 1:2 sheet 2	of a rev A
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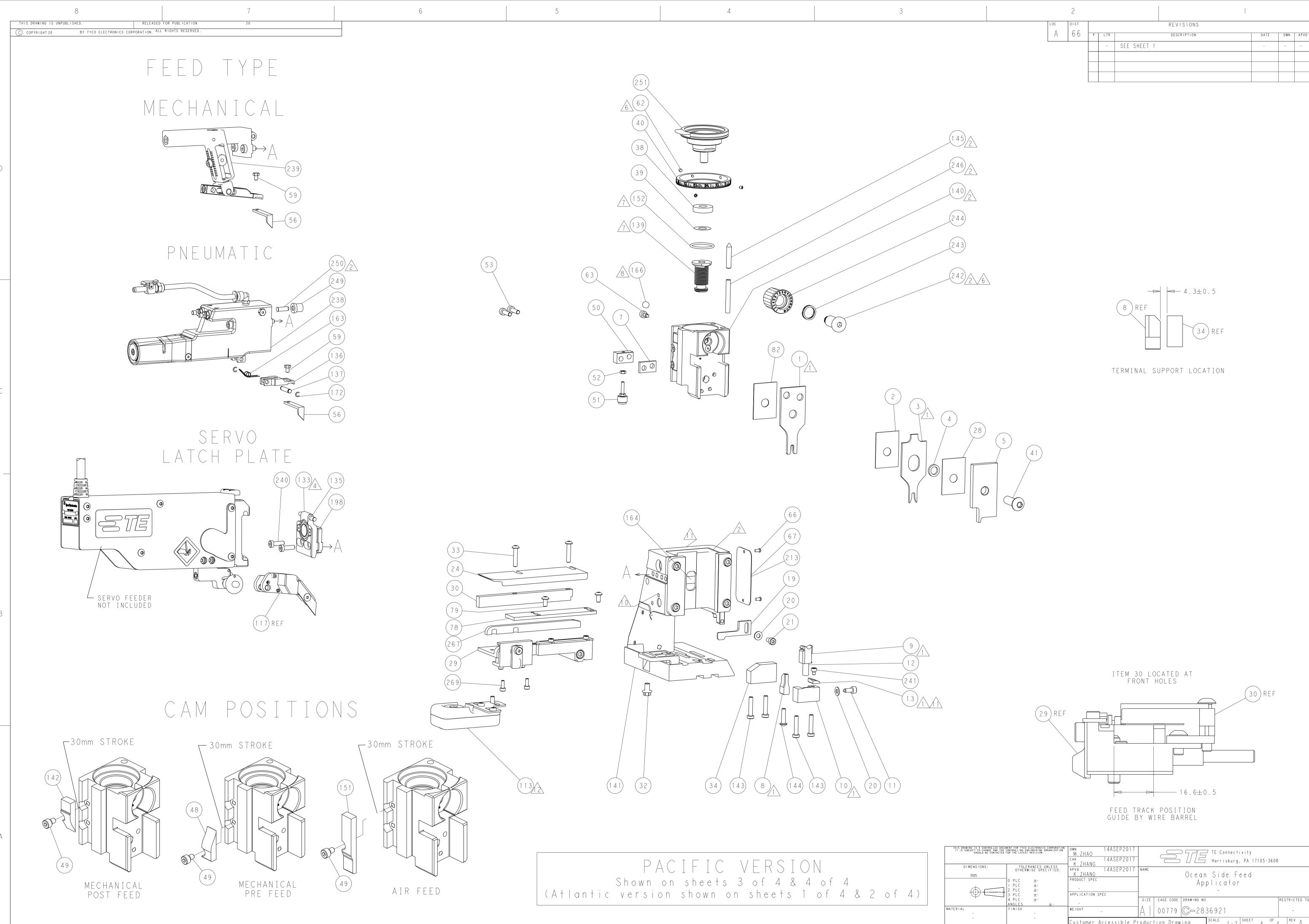
8 THIS DRAWING IS UNPUBLISHED. RELI	SED FOR PUBLICATION	7		6	5			4		3	
C COPYRIGHT 20BY TYCO ELECTRONICS CORPORATIONPACIFIC VERSION TERMINATOR INTERFACE ADAPTERPART NUMBER		DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART CONVERT TO PART NUMBERS REQUIRED							
2-2836921	1 A F	INE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1 2161226-1	-	5-18022-5 8-2836921-5	2119641-2 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY 2)	
2-2836921	2 A F	INE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE	2161326-1 2119949-1 2119951-1	- 1338683-8 -	8-2836921-4 5-18022-5 8-2836921-5	- 2119653-2 1901094-3	- - -	- - 2168400-6 (QUANTITY 2)	
2 - 2836921 2 - 2836921		INE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1338683-8 1338683-8	8-2836921-4 5-18022-5 5-18022-5	- 2119653-2 2119641-2	2119799-1	- 2063440-1	
2-2836921 7-2836921		INE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-	-	-	-	-	-	
APPLICATOR DATA CRIMP SIZE TYPE WIRE 2.68 mm [.106] F INSUL 3.45 mm [.136] F APPLICATOR INSTRUCTIONS 408-10389											
TERMINAL DATA: STOCKO TERMIN TERMINAL NAME: STOCKO TERM WIRE STRIP LENGTH 3.16-3.92 mm [.124154 IN] TERMINAL APPLICATION SPECIFICATION TERMINALS APPLIED TE TERMINAL 2318379-1 RMB 8245.1105 Z 2,8	INAL INSULATIO Ø1.73-2.20 008 - - TE TERMINAL	RIMP SPECIFICATION ON DIAMETER RANGE mm [.068087 IN] STOCKO TERMINAL									
WIRE SIZE CRIMP HEIG mm [INCH] 1.00mm2 1.79+/-0.02 [. 0.69mm2 1.69+/-0.02 [. 0.50mm2 1.62+/-0.02 [.	70+/001]	CRIMP HEIGHT 9 REFERENCE SETTING 6.6 7.6 8.5				*WARNING					
						LARGEST BELOW M	WIRE SI INIMUM R	ZE SETTI EQUIRED	NG. USE CRIMP HE	ITEM 40 TO OF SETTINGS IGHT SETTING	
ASSEMBLY. SEE BELOW MECHANICAL FEED WITH PNEUMATIC FEED WITH SERVO FEED WITH "FIN 5. ADJUSTMENT OF THE STRIP APPLICATOR BETWEEN BENC APPLY PART NUMBER 1-234 APPLY PART NUMBER 1-234 APPLY PART NUMBER 2-234 CREASE THREADS, GROOVE MAGNET MUST BE ORIENTED ACTUATE THE COUNTER.	LIGHTLY APPLICATOR IN APPLICATOR. A TO BE ENTERE OR PART NUMBE "SMART APPLIC SMART APPLICA CRIMP HEIGHT ER MAY BE REG AND LEADMAKE 19-5 LOCTITE T 9-6 LOCTITE T AND O-RING ON CORRECTLY IN	ED INTO BLANK MEMORY CHIP A R: ATOR" CONVERSION: 8-283692 TOR" CONVERSION: 8-283692 ADJUST": 8-283692 DUIRED WHEN MOVING THE R APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. ITEMS 139 & 152. ORDER TO PROPERLY	1 - 4 1 - 4			WILL CA	USE DAMA(ge io cr	IMP IOOL	ING.	
 CRIMP HEIGHT REFERENCE APPLICATOR WAS QUALIFIE NECESSARY WHEN RUNNING SPARE FEED CAM STORAGE FOR ADDITIONAL INFORMAT TO CONVERT THE APPLICAT REMOVE ITEM 13 AND ATTA OF THE HOUSING. REFER T INFORMATION. TERMINAL LUBRICANT IS R 	AT THE FACTO PPLICATOR IN OCATION REFER ON. OR TO A NON-CA H TO THE LOCA INSTRUCTION	R TO INSTRUCTION SHEET ARRIER CUTTING STYLE, TION ON BACK SIDE				- 2 2 2 - 1 1 1 - 1 1 1 - - - 1 - - - 1 - - - 1 - - - 1		82-3 FENCE 82-1 FINE AD 40-1 PUSH RO	T HD CAP, R₀HS JUST HEAD ASM, D, AIR FEED DESCRIPT	267 PACIFIC STYLE: 251 250	

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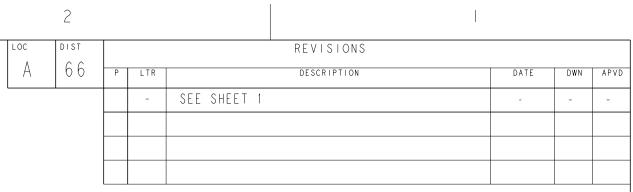
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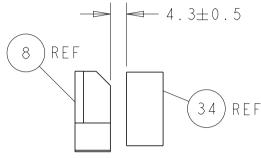
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_	-	-	2	-	- 1			3400 9580			LOW HEAD, Rohs		16		240
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-	-	-	1	-				9740 1094			DENTIFICATION R, FEEDER				213 198
-	-	-	-	2	-		21() 4 5 -	3	RING,	RETAIN, EXTERN			NT	172
_	-	REF	REF	REF	REF			969 970			<u>T, RARE EARTH F</u> ER, MAGNETIC	HIGH ENE	RGY	- ,	166 164
	-	-	-	1	-	ĺ	240	638	- 1	SPRIN	NG, FEED FINGER			. ,	163
<u>/7</u>	-	-	-	1	-			1084 9641			IG, .801 ID, .0 ⁻ CAM, AIR FEED	TO DIA.	MAI.	. ,	1 <u>52</u> 151
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	-	-	REF	-	-			9944			FINGER ASSEMBLY			. ,	117
12	-	1	1	1	1			9955		-	LUBRICATOR, ST	IDE FEED		•	113 82
_	-	2	2	2	1			888 9383			ER, CRIMPER BHSC, Rohs (M4	X 8)			<u> </u>
-	-	1	1	1	1			3096			ISION PLATE			•	78
-	-	1	-	1	1			9956 9740			MENTATION PACKAC	JĹ			7167
-	-	2	2	2	2			3078			V, DRIVE, RH, RG		.188	•	66 63
6	-	3	3	3	1			9793 763			ER, ADJUSTMENT SET, SOC, CONE		x 4.0		62
-	-	-	-	1	1			3022		SCR, FEED	HEX HD CAP, M4	X 6.0		•	59
	-	2	2	2	1			3683 6808	- o 3 - 5		SKT HD CAP, Rob	HS, M4 X	14		56 53
_	-	1	1	1	1			3030 242			HEX, REG, R⊙HS, ER, HOLD DOWN	, МЗ			<u>52</u> 51
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-	-	1	1	1	1			9644		RAM W	ASHER, PRECISIO				38
-	-	1	1	1	1			2356 9383			DRT, TERMINAL BHSC, Rohs (M4	X 20)			34 33
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-	-	2	2	2	2	1	- 1 8	3028	- 2	WASHE	ER, FLAT, REG M4			· ·	20
	-	1	1	1	1			9533 9806			PPER, SIDE FEED RT, SHEAR				19 13
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DIMENSIO	NS :		TOLERAN OTHERWISE	CES UNLE E SPECIF	ISS IED:	K.ZHA APVD K.ZHA			SEP201	NAME	Ocean Si	risburg, PA de Feed	11105-360	0	
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AMP 4805 REV 31MAR2000







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OC U HE E D	WENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn M.ZHAO	14ASEP2017				⊐ TE Conn	ectivity				
		снк К.ZHANG	14ASEP2017	-			7	urg, PA 1	7105-360	08		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	14ASEP2017	NAME		Ocear	n Side	Feed				
	0 PLC ±- 1 PLC ±-	PRODUCT SPEC					plicat					
t	2 PLC ±- 3 PLC ±-	APPLICATION SF	PPLICATION SPEC									
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NC				RESTRICTED TO		
	FINISH -	WEIGHT	-	A I	00779	C -28	36921			-		
	-	Customer A	accessible P	roduci	ion Draw	ing	scale 1	:2	4 ^{of}	4 REV A		
		She	EETS 1 &	2 AF	RE NOT	REQUI	RED FC	R PAC	IFIC	VERSION		