	8			7		6
THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED		20		ATLANTIC VERSION TERMINATOR
P A R T N U M B E R	REVISION	DESCRIPTIC) N	FEED TYP	Έ	INTERFACE ADAPTER
2836915-1 2836915-2 7-2836915-1 7-2836915-2 7-2836915-7	D D D D A	FINE CRIMP HEIGH FINE CRIMP HEIGH MECHANICAL AND TOOLING KI PNEUMATIC AND TOOLING KI CRIMP TOOLING	T ADJUST CRIMP T CRIMP T	MECHANIC PNEUMATI MECHANIC PNEUMATI -	C A L	
CRIMP WIRE 1.57	CATOR DA SIZE mm [.062] mm [.080] NSTRUCTIC	TYPE F O				
TERMINAL DAT	A: TE TER E: SIZE LENGTH 224254 IN 114 APPLIED TE T	2.8 AMPLIVAR F INSULA Ø0.00-1 -58501 - -	ASTON R TION DIAMI .70 mm [.00	ETER RANGE		
WIRE SIZE MAG WIRE Ø 0. MAG WIRE Ø 0. MAG WIRE Ø 0. MAG WIRE Ø 0.	mm [75 0.95+, 68 0.91+, 57 0.86+,	P HEIGHT INCH] (-0.05 [.037+/002] (-0.05 [.036+/002] (-0.05 [.034+/002] (-0.05 [.032+/002]	CRIMP REFERE	HEIGHT 4 NCE SETTING 7.0 7.5 8.3 8.8		
\wedge	IDED SPARE) SUPPLIED	PARTS INSTRUCTION SHEET	FOR CLEAN	ING. LUBRICAT	ION AND	
STORAGE APPLY PA CRIMP HE APPLICAT NECESSAR S TERMINAL 6. UNLESS S	OF APPLICA RT NUMBER IGHT REFE OR WAS QUA Y WHEN RUN LUBRICAN	ATOR. 2-23419-6 LOCTITE RENCE SETTING WAS T ALIFIED AT THE FACTO NNING APPLICATOR IN T IS RECOMMENDED. DTHERWISE TORQUE VAN	TO THREAD HE SETTING ORY. ADJUS THE FIELD	S OF ITEM 242 G USED WHEN T STMENT MAY BE).		
						*WARNING ON INSTALLATION, FOR LARGEST WIRE THAN THE VALUE S REFER TO THE INS

AMP 4805 REV 31MAR2000

, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING E SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, STRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

ATERIAL

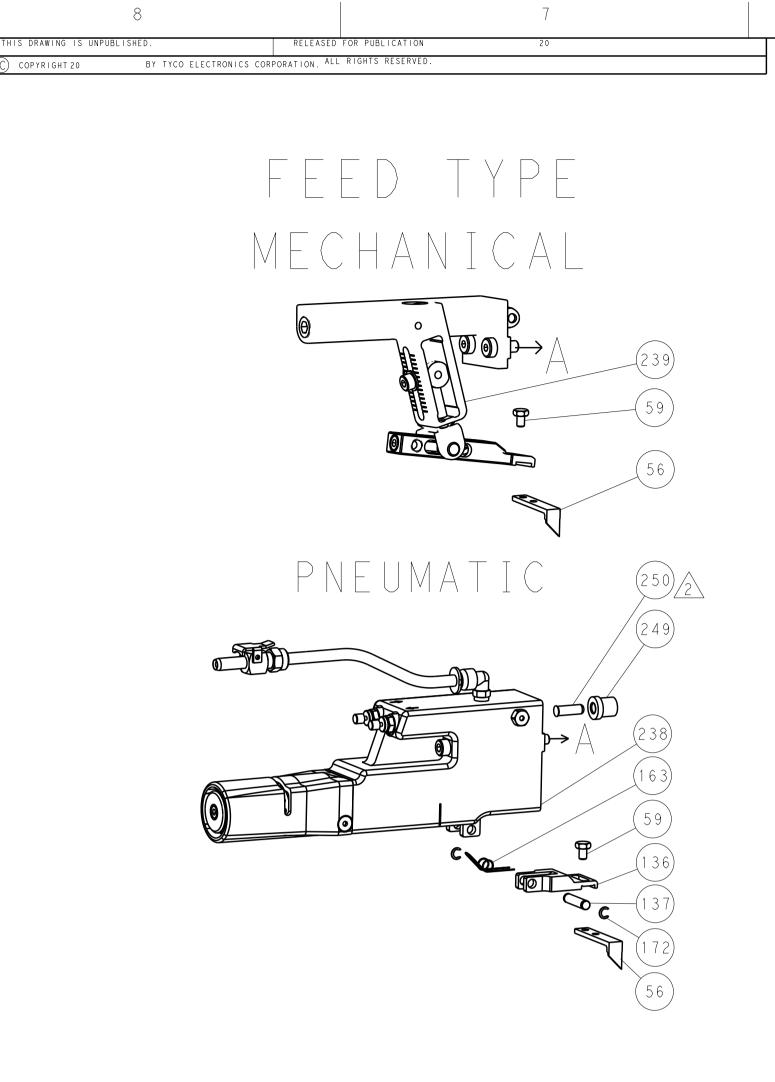
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LOC	DIST			RE	EVISIONS			
А	66	Р	LTR	D	ESCRIPTION	DATE	DWN	APVD
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			В	ECR-18-005534		12APR2018	MZ	ΚZ
			С	ECR-18-009216		13JUN2018	VLA	JDG
			D	ECR-19-006311		18APR2019	FL	ΤE

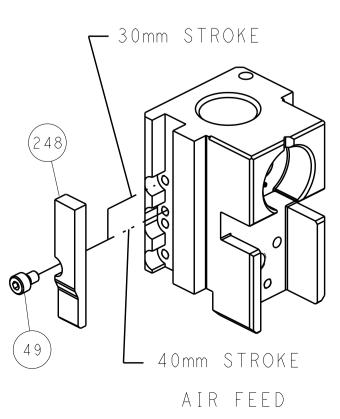
_								
	-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	1	-	1	-	1803259-1	BUSHING, FLANGED .	249
	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED .	248
	-	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
/3\	-	1	1	1		2119083-1	RETAINER, INSULATION DIAL	242
_	-	1		1		7 - 18023 - 7	SCR, SKT HD CAP M3 X 4.0	241
_	-	-		-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
_	-	1	-	1	-	2063440-1	AIR FEED MODULE	238
_	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	REF	REF	REF			COUNTER, MAGNETIC	164
_	_	1	-	1	-	240638-1	SPRING, FEED FINGER	163
_	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	1	- 1	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
/5\	-	1	1	1		2119955-1	ASSY, LUBRICATOR, SIDE FEED	99
	-	1	1	1		2844908-1	SCREW, LOCKING	99
	-	1	1	1		2844907-1	POST, LOCKING	90
-	-	1	1	1		<u>455888-7</u> 1803607-1	SPACER, CRIMPER	02 71
	_	1	1	1		2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188 [·]	66
	_	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
\vdash	_	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
\vdash	_	1	1	1	1	1338685-1	PAWL, FEED .	56
	_	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
	_	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	_	1	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
_	_	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	_	-	1	_	1	2119652-1	FEED CAM, PRE FEED	48
	_	_	1	_	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
	-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	4 1
	_	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
	_	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2	2	2 - 2844962 - 4	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	455888-5	SPACER, CRIMPER	28
	-	1	1	1	1	1320928-2	STRIP GUIDE .	24
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0 .	21
	-	2	2	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
_	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION .	12
	-	1	1	1	1	1 - 356885 - 5	STOP, SHEAR	1 1
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1		FLOATING SHEAR, FRONT -	9
1	1	2	2	1	1	1803591-1	ANVIL, WIRE - F	8
	-	_	-	-	-	-		
	-	-	-	-	-			6
	-	1	1			2119757-2	DEPRESSOR, SHEAR	5
$\overline{\mathbf{A}}$	-					1 - 2 3 8 0 1 1 - 0	BLOCK, CRIMPER SPACER	4
1		1	1	1		2119784-3	CRIMPER, INSULATION O PREMIUM	3
, L	-			1		455888-3	SPACER, CRIMPER	2
ΛΓ	1	2	2			7 - 456403 - 0	CRIMPER, WIRE PREMIUM .	
1	-77	- 72	- 7 1	- 2		PART NO DWN 05SEP2017	DESCRIPTION	ITEM NO
	ONTROLLED	TUC -	LING ENGINE	ERING ORGAN		T.BROOKENS	TE Connectivity Harrisburg, PA 17105-3608	
	ONTROLLED HANGE AND BE CONTAC	THE CONTROL TED FOR THE	L LATEST NET			снк 05SEP2017		
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TIS A C CT TO C SHOULD		0 P	TOLERAN DTHERWISE LC =	±-	ISS IED:	M.HERR	NAME Ocean Side Feed	
		0 PI I PI 2 PI	TOLERAN DTHERWISE LC = LC =	±- ±- ±-	ISS IED:	M.HERR APVD 05SEP2017 T.ELBIN PRODUCT SPEC -	NAME	
IS A C CT TO C SHOULD		0 PI I PI 2 PI	TOLERAN DTHERWISE LC = LC = LC = LC =	±- ±-	ISS IED:	M.HERR APVD 05SEP2017 T.ELBIN	NAME Ocean Side Feed Applicator	RICTED TO

SCALE 1:2 SHEET 1 OF 4 REV D SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

ustomer Accessible Production Drawing



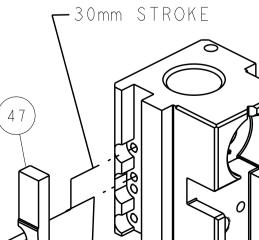


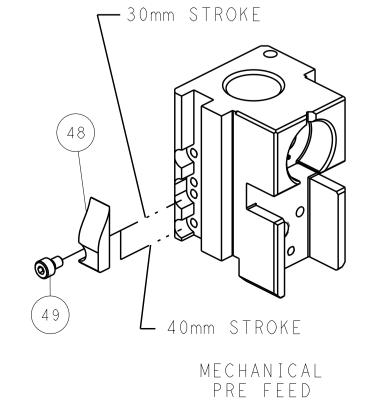


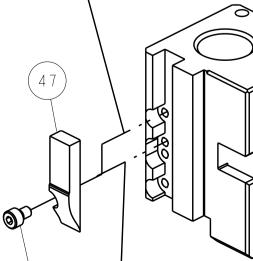
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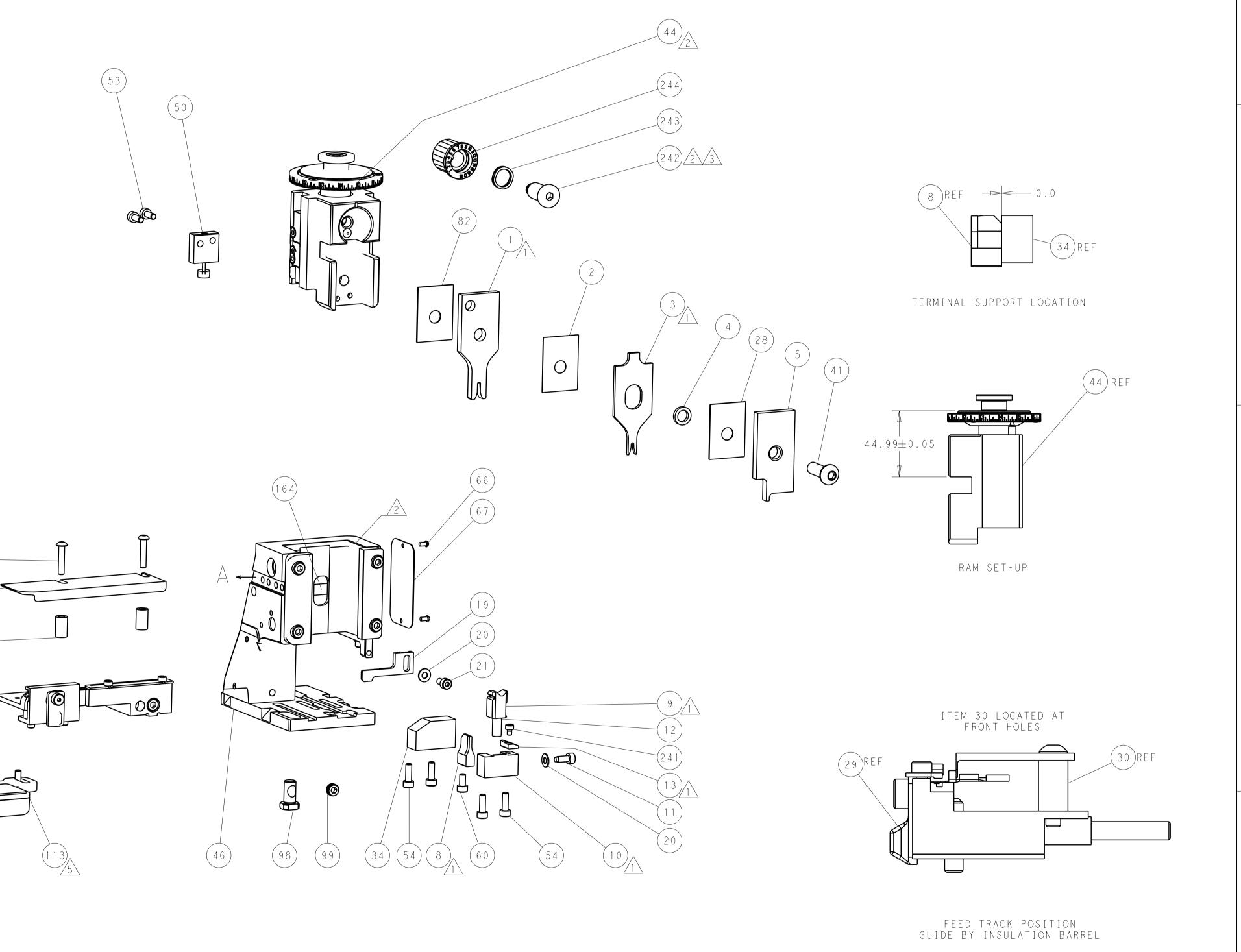




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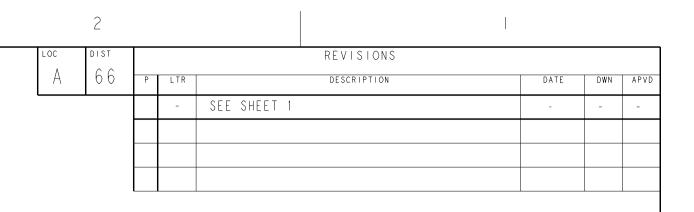
40mm STROKE MECHANICAL POST FEED

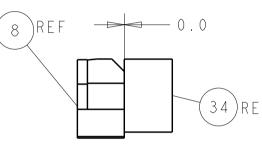


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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)





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LED DOCUM AND THE C NTACTED F	IENT FOR TYCO ONTROLLING EN OR THE LATEST	ELECTRONICS GINEERING C REVISION.	CORPORATION RGANIZATION	^{DWN} <u>T.BROOKE</u> снк M.HERR	05SEP2017 05SEP2017	(TE Connectiv Harrisburg,	,	3608	
	TOLE OTHERW 0 PLC 1 PLC 2 PLC 3 PLC	RANCES U WISE SPE ±- ±- ±- ±-	JNLESS CIFIED:	M.HEKK APVD T.ELBIN PRODUCT SPEC - APPLICATION S	05SEP2017	NAME		Side Fe licator	e d		
	4 PLC <u>ANGLES</u> FINISH	±- - -	<u>+</u> -	- WEIGHT Customer .	- Accessible Pr	sıze A oduct	drawing no C=283 ting		SHEET 2	OF 4	REV
					ets 3 & 4			D FOR A	TLANTI	CVE	ERSION

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	THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	20	PACIFIC VERSION TERMINATOR
	PART NUMBER REVISION	DESCRIPTION	FEED TYPE	INTERFACE ADAPTER
	2-2836915-1 D 2-2836915-2 D	FINE CRIMP HEIGHT A FINE CRIMP HEIGHT A		
	7-2836915-7 A	CRIMP TOOLING K		
D				
	APPLICATOR DA CRIMP SIZE WIRE 1.57 mm [.062] INSUL 2.03 mm [.080] APPLICATOR INSTRUCTIO 408-35042	TYPE F O		
	TEDMINAL DATA, TE TED		DIMD SDECIEICATION	
	TERMINAL DATA: TE TER TERMINAL NAME: SIZE	2.8 AMPLIVAR FAS		
	WIRE STRIP LENGTH 5.70-6.46 mm [.224254 IN] TERMINAL 114-		DN DIAMETER RANGE mm [.000067 IN] -	
С	APPLICATION SPECIFICATION		_	
C	TERMINALS APPLIED	RMINAL TE TERMINAL	_ TE TERMINAL ·	
	1494212-1 1494	212-2		
	WIRE 👝 🖌 CRIM	PHEIGHT	CRIMP HEIGHT 4	
	SIZE mm [PHEIGHI INCH] -0.05 [.037+/002]	REFERENCE SETTING	
	MAG WIRE Ø 0.57 0.86+/	-0.05 [.036+/002] -0.05 [.034+/002] -0.05 [.032+/002]	7.5 8.3 8.8	
	- MAG WINE 0 0.10 0.0217	0.031.03277.0025	0.0	
В	A RECOMMENDED SPAR	E PARTS		
	STORAGE OF APPLIC	CATOR.	DR CLEANING, LUBRICATION A	AND
	CRIMP HEIGHT REF		D THREADS OF ITEM 242. E SETTING USED WHEN THE BY ADJUSTMENT MAY BE	
	NECESSARY WHEN RU	NNING APPLICATOR IN T		
	6. UNLESS SPECIFIED DOCUMENT, 101-350	OTHERWISE TORQUE VALU 000.	IES SHALL BE USED PER	
				*WARNING
				ON INSTALLATION For largest wif than the value
				REFER TO THE IN
А				

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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT IT IS SUBJECT TO CHANGE AND THE CONT SHOULD BE CONTACTED FOR DIMENSIONS: mm MATERIAL

THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

LATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING EST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING,

				1330003 1	TAWL, TLLU	50
	_	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	_	_	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
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	-	2	2	2 - 2844962 - 4	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	455888-5	SPACER, CRIMPER	28
	-	1	1	1320928-2	STRIP GUIDE .	24
	_	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20
	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
$\widehat{1}$	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1-356885-5	STOP, SHEAR	1 1
1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
$\overline{1}$	1	1	1	1803591-1	ANVIL, WIRE - F	8
	-	-	-	-	-	7
	-	-	-	-	-	6
	-	1	1	2119757-2	DEPRESSOR, SHEAR	5
	-	1	1	1 - 2 3 8 0 1 1 - 0	BLOCK, CRIMPER SPACER	4
$\widehat{1}$	1	1	1	2119784-3	CRIMPER, INSULATION O PREMIUM '	3
~	_	1	1	455888-3	SPACER, CRIMPER	2
1	1	1	1	7 - 456403 - 0	CRIMPER, WIRE PREMIUM .	1
	-77	- 2 2	- 21	PART NO	DESCRIPTION	ITEM NO
ENT FO ONTROL OR THE	R TYCO ELEC LING ENGINEE LATEST REV	RONICS CORP RING ORGANI ISION.	PORATION	DWN 05SEP2017 T.BROOKENS	TE Connectivity	
				снк 05SEP2017 M.HERR	Harrisburg, PA 17105-3608	
С	TOLERAN	CES UNLE SPECIFI	SS IED:	APVD 05SEP2017 T.ELBIN	NAME Ocean Side Feed	
0 PL I PL		E- E-		PRODUCT SPEC	Applicator	
2 PL 3 PL	.C =	E- E-	-	- APPLICATION SPEC	-	
4 PL ANGL	.C =	L L- ±-		-	SIZE CAGE CODE DRAWING NO RESTR	ICTED TO
FINI				WEIGHT _	A 00779 C-2836915	-
	-		ſ	Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 of 4	EV D
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LOC DIST				REVISIONS							
A	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD				
			-	SEE SHEET 1	-	-	-				

PUSH ROD, AIR FEED

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

WASHER, WAVE SPRING, CREST-TO-CREST

RING, RETAIN, EXTERN, 3/16 CRESCENT

SCR, SKT HD CAP, RoHS, M4 X 16

SCR, SKT HD CAP, RoHS, M4 X 20

PIN, RETAIN, GRVD, 3/16 X .854

SCREW, DRIVE, RH, R₀HS, 2 x .188

ASSY, LUBRICATOR, SIDE FEED

BUSHING, FLANGED

AIR FEED MODULE

COUNTER, MAGNETIC

SPRING, FEED FINGER

FEED CAM, AIR FEED

FEED CAM, POST FEED

RAM ASSEMBLY, SF PACIFIC

HOLDER, FEED FINGER, AF

SCREW, LOCKING

SPACER, CRIMPER

TAG, IDENTIFICATION

POST, LOCKING

- 1 1 1-1803583-0 APPLICATOR BASIC ASSEMBLY, SF

2119640-1

1803259-1

2119082-4

2079764-1

2119083-1

7-18023-7

2119580-1

2063440-1

21045-3

994970-2

240638-1

2119641-2

2168083-8

2168083-9

2119653-2

1803516-1

3-23627-7

2119799-1

2119955-1

2844908-1

2844907-1

455888-7

- 1 1 1338685-1 PAWL, FEED

- 1 1 2119740-1

- 2 2 2168078-1

- 1 1 1 1803607-1 DOCUMENTATION PACKAGE

- 1 1 5-18022-5 SCR, HEX HD CAP, M4 X 6.0

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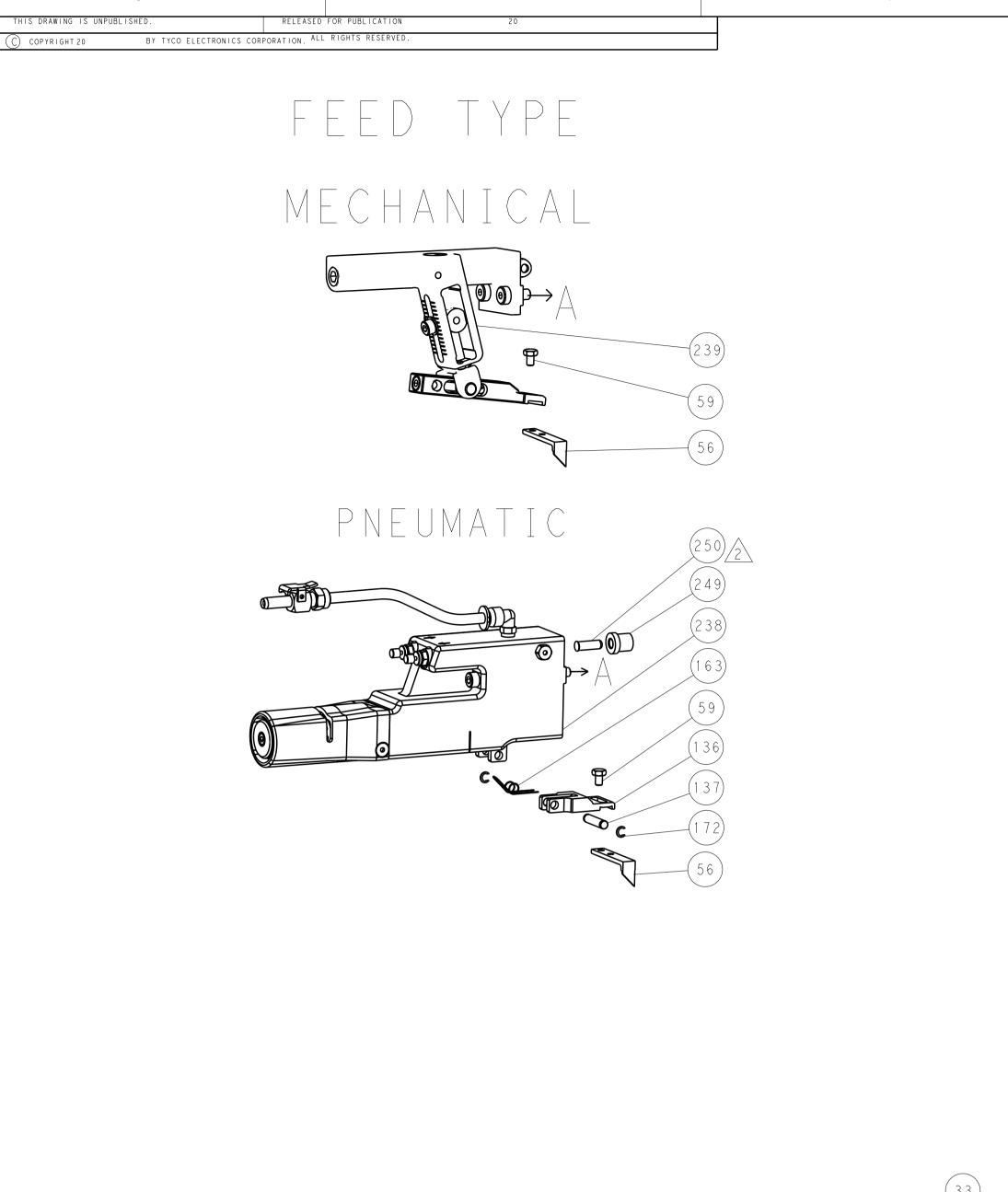
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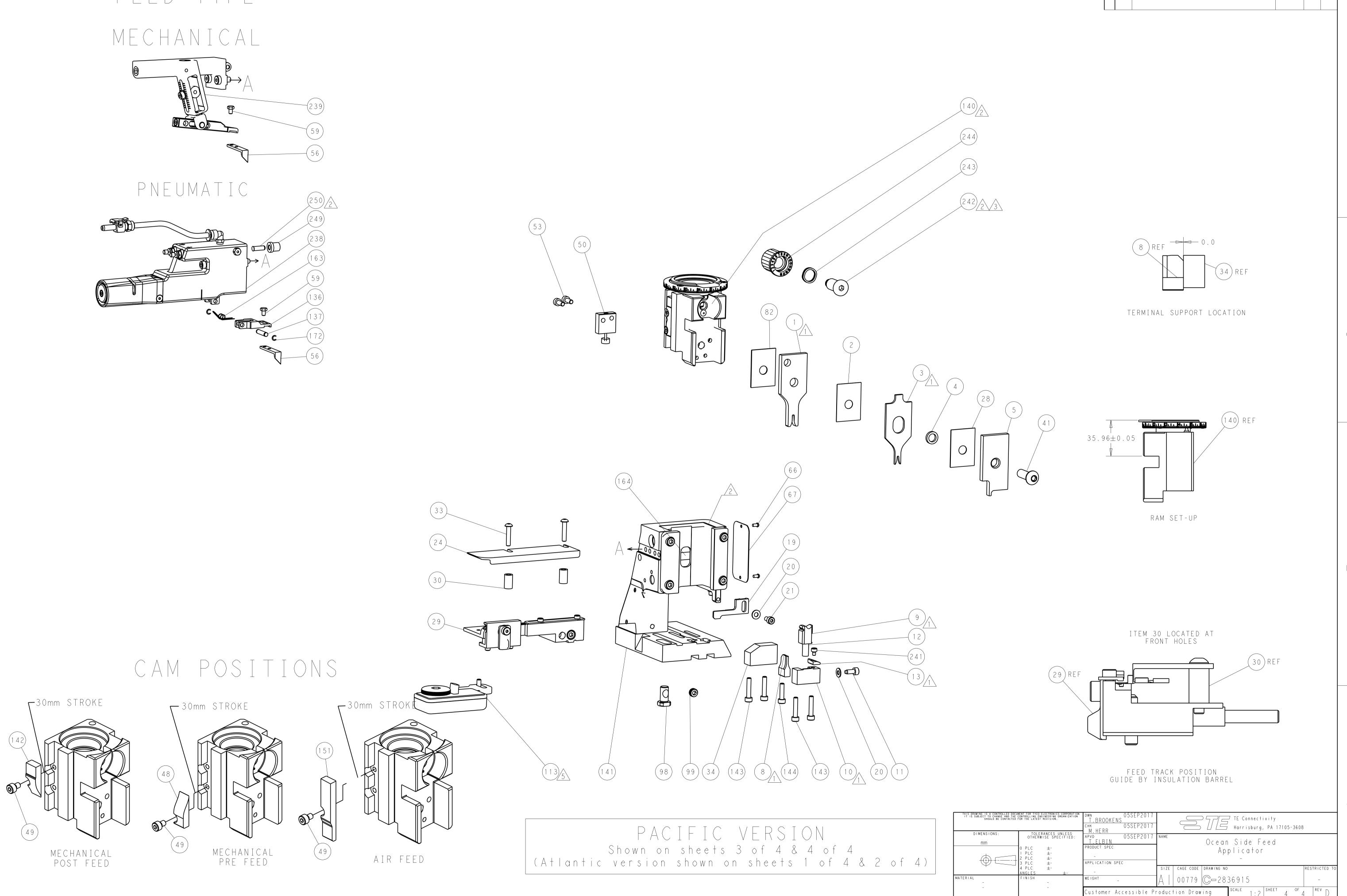
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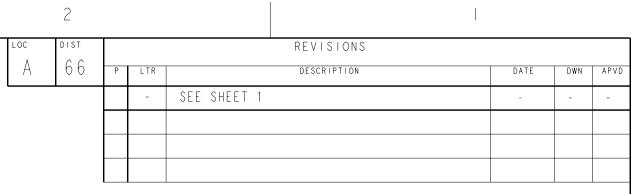
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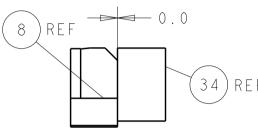




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