	THIS DRAWING IS UNPUBLIS	8 Shed.	RELEASED FOR PUBLICAT	TON	7	6
	C COPYRIGHT 20 PART NUMBER	by tyco electron REVISION	DESCRIPT		FEED TYPE	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER
	2836911-1 2836911-2 7-2836911-1	B C B	FINE CRIMP HEIG FINE CRIMP HEIG MECHANICAL AN TOOLING	GHT ADJUST D CRIMP KIT	MECHANICAL PNEUMATIC MECHANICAL	
	7 - 2836911 - 2 7 - 2836911 - 7	C	PNEUMATIC AND TOOLING CRIMP TOOLI	KIT	PNEUMATIC -	
D	CRIMP WIRE 1.78	CATOR DA SIZE mm [.070]	T Y P E F			
С	APPLICATOR II 408-3 TERMINAL DAT	5042 A: SUMITON E: 1.5 U LENGTH 42173 INJ 82304925 APPLIED SUMITOMO	MO TERMINAL SUMI NSEALED MALE INSU Ø1.10 5 Rev 8/7/2017 -	TERMINAL LATION DIAM 0-1.70 mm [.04 -	, S SIZE eter range	
	WIRE SIZE	mm [1.15+/	P HEIGHT INCH] -0.05 [.045+/002 -0.05 [.043+/002	REFERE	HEIGHT 4 NCE SETTING 6.4 7.0	
В	 REFER T STORAGE APPLY P CRIMP H APPLICA NECESSA TERMINA UNLESS 	OF APPLIC ART NUMBE EIGHT REF TOR WAS QU RY WHEN RU L LUBRICA	D INSTRUCTION SHE CATOR. R 2-23419-6 LOCTI ERENCE SETTING WA JALIFIED AT THE F JNNING APPLICATOR NT IS RECOMMENDED OTHERWISE TORQUE	TE TO THREA AS THE SETTI ACTORY. ADJ IN THE FIE).	DS OF ITEM 242. NG USED WHEN THE USTMENT MAY BE LD.	* W/ ON SET SET THE PRO
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WARNING N INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE ETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE ETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO HE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR ROPER SETUP AND ADJUSTMENTS.

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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

MATERIAL

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TI SHOULD BE CONTACTE

DIMENSIONS:

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

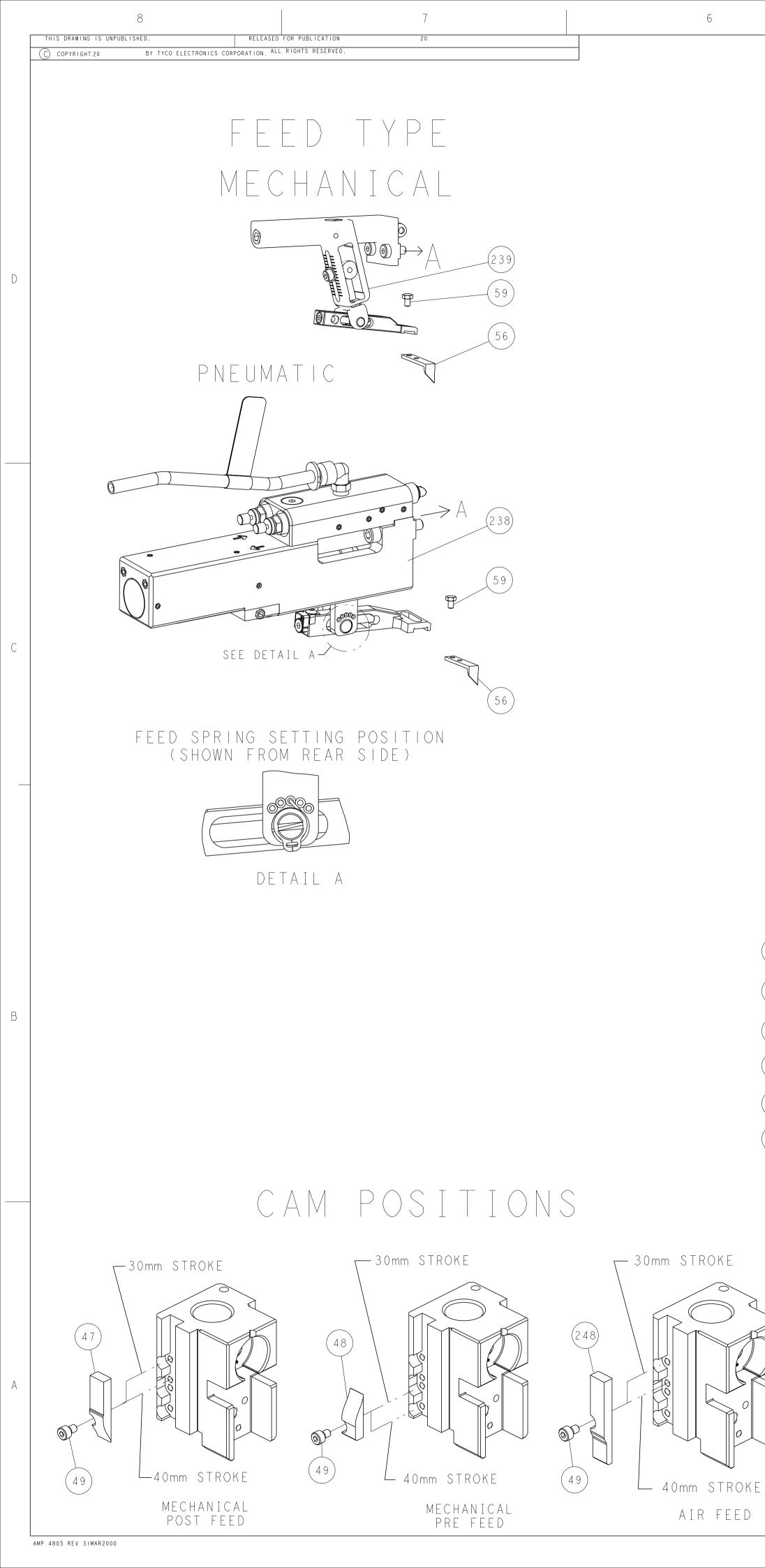
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2	2	2	2	2168083-1	SCR, SKT HD CAP, Rohs, M3 X 8.0	269_
1	1	1	1	1 - 1 6 3 3 7 8 2 - 5	FENCE	267
1	_	1	_	2119641-1	FEED CAM, AIR FEED	248
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1				2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
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-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
1		1	_	2844940-1	AIR FEED MODULE	238
	REF	REF		994970-2	COUNTER, MAGNETIC	164
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1	1	1	1	2844907-1	POST, LOCKING	98
1	1	1	1	455888-5	SPACER, CRIMPER	82
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2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
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1				2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	60
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2	2	2	2	2-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 14	53
1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
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				811242-5	BUMPER, HOLD DOWN	51
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1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
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1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
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				1803602-1	SCR, BHSC, Rohs (M8 X 25)	41
		1		1752356-3	SUPPORT, TERMINAL	34
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
2	2	2	2	2 - 2844962 - 6	SPACER, CYLINDRICAL, STRIP GUIDE	30
1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
1	1	1	1	455888-5	SPACER, CRIMPER	28
1	1	1	1	1 3 2 0 9 2 8 - 2	STRIP GUIDE	24
1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
		-				
2	2	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20
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1	1	1	1	3-22280-3	SPRING, COMPRESSION .	12
1	1	1	1	1 - 356885 - 4	STOP, SHEAR	
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	1	1	1			
1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	
1	1	1	1	2119805-1 1803095-6	SHEAR HOLDER, FRONT ' FLOATING SHEAR, FRONT '	9
1 2	1 1 2	1 1 1	1	2119805-1 1803095-6 3-1803250-2	SHEAR HOLDER, FRONT`FLOATING SHEAR, FRONT`ANVIL, COMBINATION`	9 8
	1 1 2 1	1	1 1 1 1	2119805-1 1803095-6	SHEAR HOLDER, FRONT ' FLOATING SHEAR, FRONT '	9
	1 1 2 1 -	1	1 1 1 1 1 -	2119805-1 1803095-6 3-1803250-2	SHEAR HOLDER, FRONT`FLOATING SHEAR, FRONT`ANVIL, COMBINATION`	9 8
	1 1 2 1 -	1	1 1 1 1 - 1	2119805-1 1803095-6 3-1803250-2 240641-5 -	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION SPACER -	9 8 7 6
	1 1 2 1 - 1 1 1	1	1 1 1 1 - 1 1 1	2119805-1 1803095-6 3-1803250-2 240641-5 - 2119757-8	SHEAR HOLDER, FRONT``FLOATING SHEAR, FRONT``ANVIL, COMBINATION``SPACER``-``DEPRESSOR, SHEAR``	9 8 7 6 5
2 1 - 1 1	1 - 1 1	1	1 1 1 1 - 1 1 1 1	2119805-1 1803095-6 3-1803250-2 240641-5 - 2119757-8 1-238011-8	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEARBLOCK, CRIMPER SPACER	9 8 7 6 5 4
2 1 - 1 1 2	1 - 1 1 2	1 1 1 - 1 1 1	1 1 1 1 - 1 1 1 1	2119805-1 1803095-6 3-1803250-2 240641-5 - 2119757-8	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION O PREMIUM	9 8 7 6 5 4 3
2 1 - 1 1 2 -	1 - 1 1 2 -	1		2119805-1 1803095-6 3-1803250-2 240641-5 - 2119757-8 1-238011-8 6-1803248-1 -	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION O PREMIUM-	9 8 7 6 5 4
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2 1 - 1 1 2 -	1 - 1 1 2 -	1 1 1 - 1 1 1 - 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2119805-1 1803095-6 3-1803250-2 240641-5 - 2119757-8 1-238011-8 6-1803248-1 - 3-456404-5	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION O PREMIUM-CRIMPER, WIRE PREMIUM	9 8 7 6 5 4 3 2 1 ITEM
2 1 - 1 1 2 - 2 - 72	1 - 1 2 - 2 2 - 7 1	1 1 1 - 1 1 1 - 1 - 2	1	2119805-1 1803095-6 3-1803250-2 240641-5 - 2119757-8 1-238011-8 6-1803248-1 - 3-456404-5 PART NO	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION O PREMIUM-	9 8 7 6 5 4 3 2 1
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2 1 - 1 1 - - 2 - - 7 2 - - 7 2 - - - - - - - - - - - - -	1 - 1 1 2 - 2 - 7 1 0 0 TYCO ELEC - 2 - 7 1 0 0 TYCO ELEC - 1 0 0 TOLERAN 0 THERWISE LC - -	1 1 1 1 1 1 1 1 - 2 TRONICS CORP I 1 - 2 TRONICS CORP - 1 - 2 TRONICS CORP - - 2 - - - - - - - - - - - - -	- 1 CRATION C ZATION C SS ED: A	2119805-1 1803095-6 3-1803250-2 240641-5 - 2119757-8 1-238011-8 6-1803248-1 - 3-456404-5 PART NO 29AUG2017 M. ZHANG 29AUG2017 K. ZHANG 29AUG2017	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION SPACER - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION O PREMIUM - CRIMPER, WIRE PREMIUM DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608 NAME	9 8 7 6 5 4 3 2 1 ITEM
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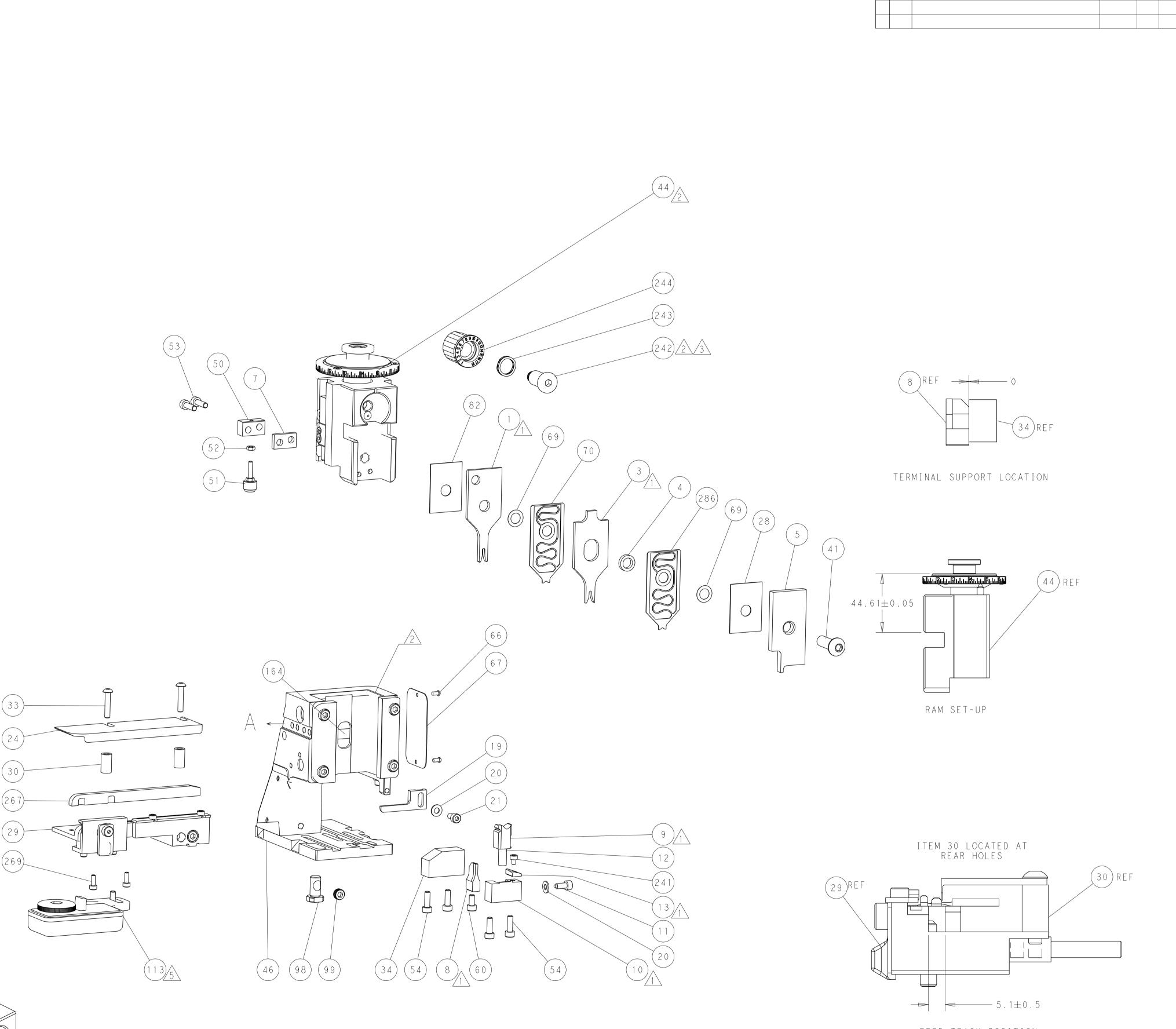
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		С	ECR-22-150368	24AUG2022	JWC	ROY

- 1 1 1 1 1 2119791-5 DEPRESSOR, WIRE

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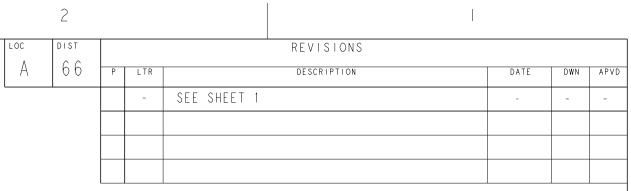
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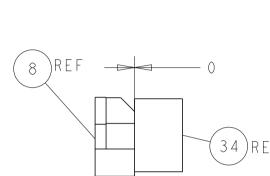
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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FEED TRACK POSITION GUIDE BY WIRE BARREL

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DOC UI THE TED	MENT FOR TYCC CONTROLLING E FOR THE LATES	D ELECTRONICS CORPC NGINEERING ORGANIZ ST REVISION.	RATION	dwn M.ZHAO chk	29AUG2017 29AUG2017	-		1/5	TE Connectivity Harrisburg, PA 17105-36(18
	OTHER O PLC I PLC 2 PLC	ERANCES UNLES WISE SPECIFI ±- ±- ±-	ED:	K.ZHANG APVD K.ZHANG PRODUCT SPEC - APPLICATION SF	29AUG2017	NAME			Side Feed plicator	
]	3 PLC 4 PLC ANGLES	±- ±- ±-		-		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	FINISH	-		WEIGHT	-	1A	00779	C-283	36911	-
		-		Customer A	ccessible Pr	oduc f	tion Draw	ing	SCALE 1:2 SHEET OF	4 REV C
				SHEE	TS 3 & 4	A R E	E NOT F	REQUIRE	ED FOR ATLANTIC	VERSION

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	THIS DRAWING IS UNPUBLISH C COPYRIGHT 20 PART NUMBER		RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED. DESCRIPTION	FEED TYPE	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	2 - 2836911 - 1 2 - 2836911 - 2 7 - 2836911 - 7	B C A	FINE CRIMP HEIGHT ADJ FINE CRIMP HEIGHT ADJ CRIMP TOOLING KIT		
D					
	CRIMP WIRE 1.78 m	ATOR DA SIZE m [.070] m [.087] STRUCTIC 042	TYPE F O		
С	TERMINAL DATA TERMINAL NAME WIRE STRIP 3.60-4.40 mm [.1] TERMINAL APPLICATION SPECIFICATION TERMINALS TE TERMINAL 2318368-1	: 1.5 U LENGTH 42173 IN 82304925 APPLIED SUMITOMO	→ ← INSULATION [Ø1.10-1.70 mm 5 Rev 8/7/2017 - 		
	WIRE SIZE	1.15+/	P HEIGHT INCH] CRI -0.05 [.045+/002] -0.05 [.043+/002] -	IMP HEIGHT 4 FERENCE SETTING 6.4 7.0	
В	 REFER STORAGE APPLY F CRIMP F CRIMP F APPLICA NECESSA TERMINA UNLESS 	OF APPL PART NUMB HEIGHT RE TOR WAS (RY WHEN F AL LUBRIC	ED INSTRUCTION SHEET FOR ICATOR. ER 2-23419-6 LOCTITE TO FERENCE SETTING WAS THE QUALIFIED AT THE FACTORY RUNNING APPLICATOR IN THE ANT IS RECOMMENDED. O OTHERWISE TORQUE VALUES	THREADS OF ITEM 242. SETTING USED WHEN THE . ADJUSTMENT MAY BE E FIELD.	*WA ON SET SET THE PRC
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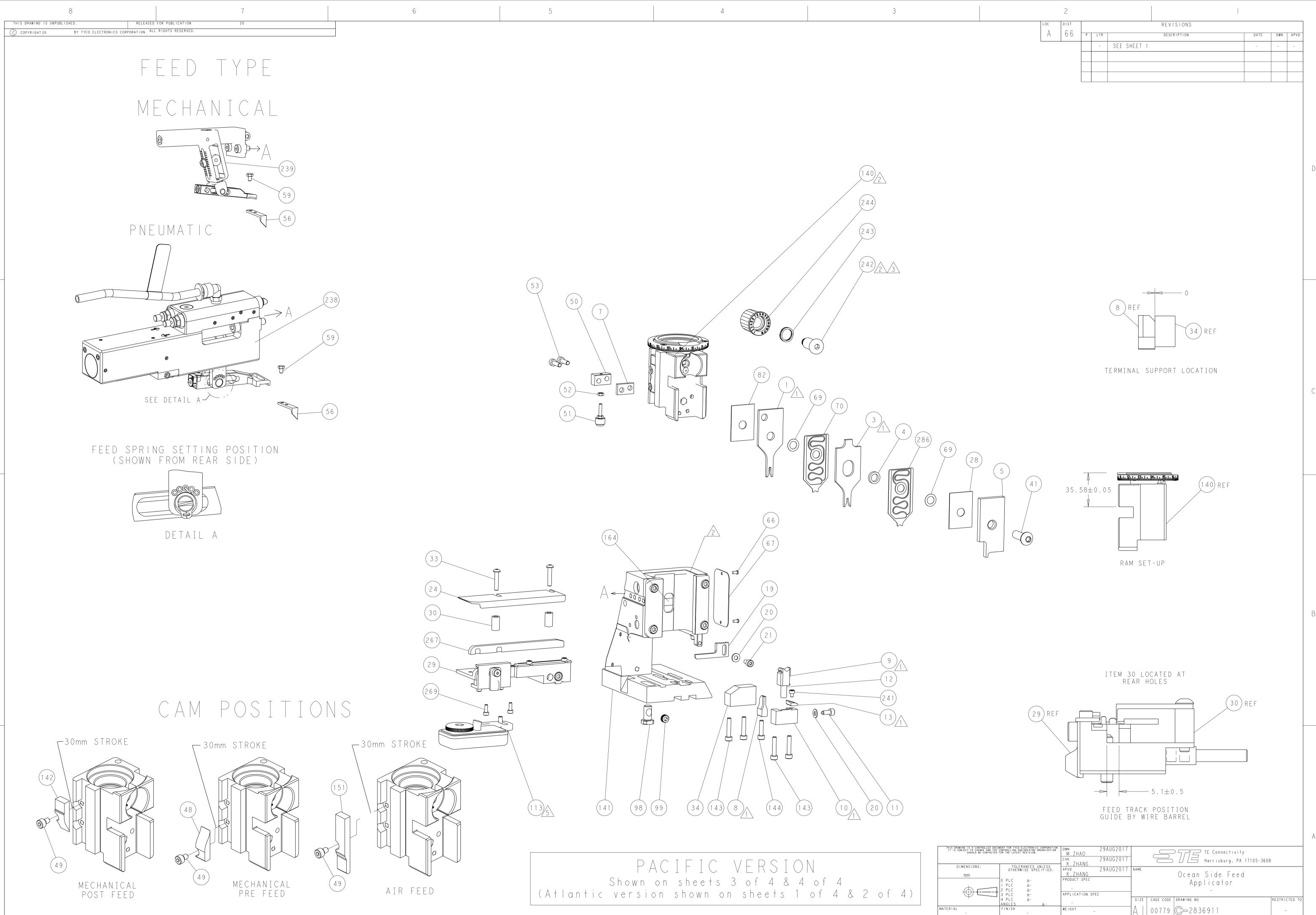
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm \bigcirc MATERIAL

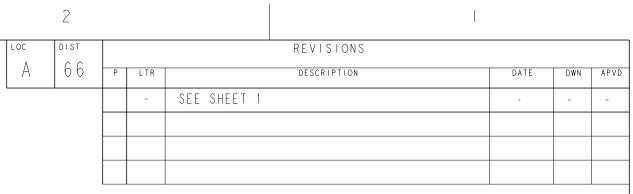
*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

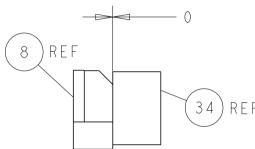
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	_	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	269
	_	1	1	1 - 1 6 3 3 7 8 2 - 5	FENCE	267
	_	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
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	_			2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3\	-			2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	7 - 1 8 0 2 3 - 7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
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	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	_	1	_	2119641-2	FEED CAM, AIR FEED	151
	_	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
			4			
_	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
_	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1 - 1 8 0 3 5 8 3 - 0	APPLICATOR BASIC ASSEMBLY, SF	1 4 1
	_	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
.\ -	_	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
5\		1	1			
_	-			2844908-1	SCREW, LOCKING	99
	-	1	1	2844907-1	POST, LOCKING	98
	-	1	1	455888-5	SPACER, CRIMPER	82
	_	1	1	1803607-3	DOCUMENTATION PACKAGE	7 1
\vdash	_	1	1	2119791-5	DEPRESSOR, WIRE	70
	-	2	2	2119943-1	WASHER, SPACER	69
	-	1	1	2119740-1	TAG, IDENTIFICATION .	67
	_	2	2	2168078-1	SCREW, DRIVE, RH, R₀HS, 2 x .188 [·]	66
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	_	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56
_		2	2	2-2168083-5		53
	-	<u> </u>	<u> </u>		SCR, SKT HD CAP, Rohs, M4 X 14	
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	811242-5	BUMPER, HOLD DOWN	51
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_		_	1			
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	_	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-		1	1			
	-			455888-5	SPACER, CRIMPER	28
	-	1	1	1320928-2	STRIP GUIDE .	24
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20
	_	1	1	2119533-1	STRIPPER, SIDE FEED	19
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	-			3-22280-3	SPRING, COMPRESSION	12
1	-	1	1	1 - 356885 - 4	STOP, SHEAR	
	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	_	1	1	1803095-6	FLOATING SHEAR, FRONT	9
			1	3 - 1 8 0 3 2 5 0 - 2	ANVIL, COMBINATION	8
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DATE -	DWN -	APVD -
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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

stomer Accessible Production Drawing

SCALE 1:2 SHEET 4 OF REV C