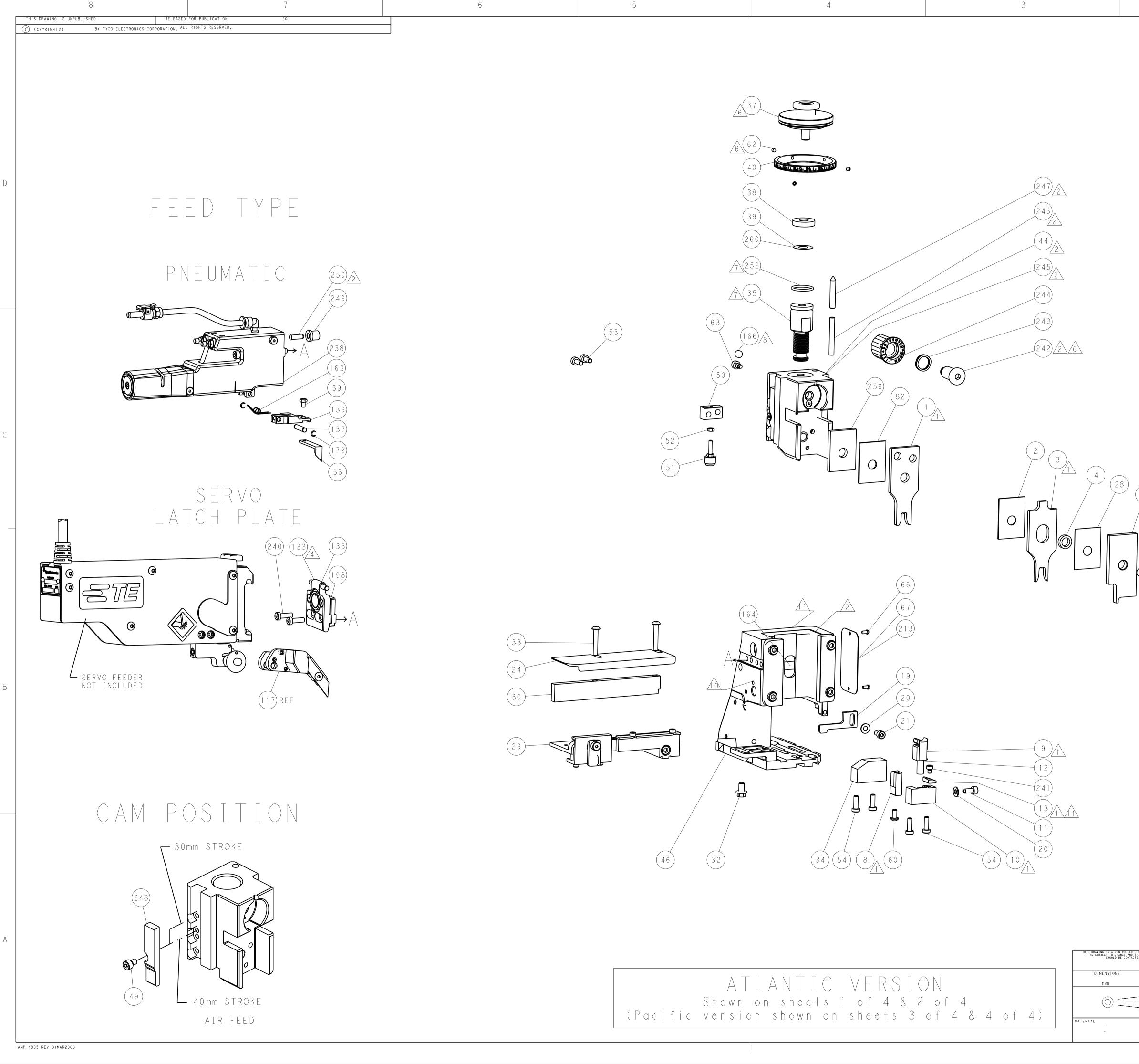
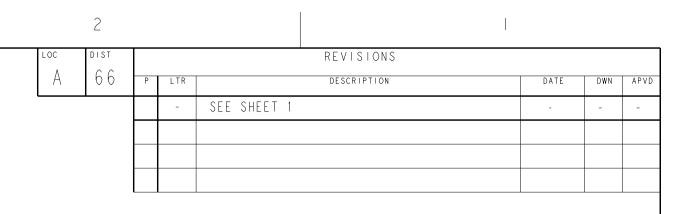
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			NUMBERS REQUIRED	
					-	-			-
	2836907-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	-         8 - 2836907 - 5           -         8 - 2836907 - 4		2168400-6 (QUANTITY 2) -
	2836907-5	А	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	- PNEUMATIC FEED	- 2119950-1	 1338683-8 5-18022-5	 2119641-1 2119799-1	- 2063440-1
	2836907-6	A	NON-CRIMP HEIGHT ADJUST	SERVO	-	-			-
	2836907-7 7-2836907-7	A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE _	_	-			
1949878-1       71         WIRE       Image: Creating of the second	DATA TYPE 2] F 4] F 1ONS AKI TERMINAL TAB TERMINAL TAB TERMINAL TAB TERMINAL TO8-872 Rev WA2 - ED AKI TERMINAL 14-2352-02 IMP HEIGHT 5+/-0.05 [.116 5+/-0.05 [.116 5+/-0.05 [.116 5+/-0.05 [.116 (5+/-0.05 [.116] (5+/-0.05 [.116]	INSULAT Ø3.40-4. Ø3.40-4. Ø3.40-4. Particle Particle TE TERMIN TE TERMIN FE TERMIN FE TERMIN FF TERMIN HTLY LICATOR IN HE IGHT MAY BE REG D LEADMAKE LOCTITE FR 1-23419 O-RING ON IENTED COR ING WAS TH THE FACTOR ING WAS TH T	CRIMP SPECIFICATION ION DIAMETER RANGE 60 mm [.134181 IN] - - AL YAZAKI TERMINAL AL YAZAKI TERMINAL AL YAZAKI TERMINAL - - - - - - - - - - - - -	37.			ATLAN	TTING. USE OF SE ED CRIMP HEIGHT CRIMP TOOLING. TIC VERSIO eets 1 of 4 & 2	ON of 4

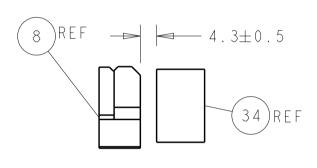
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$\wedge$	1	1	1	1	1	2 - 1803325 - 3	CRIMPER, WIRE	1
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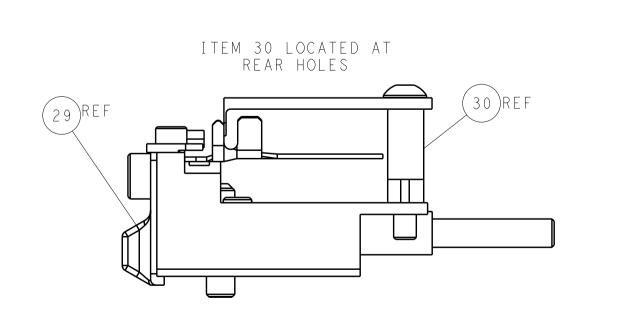
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TERMINAL SUPPORT LOCATION

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## FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUI THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION OR THE LATEST REVISION.	dwn <u>K.HUANG</u> снк L.ZHANG	23AUG2017 23AUG2017				TE Connectivity Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APVD L.ZHANG PRODUCT SPEC - APPLICATION SF		NAME			Side Feed plicator -	
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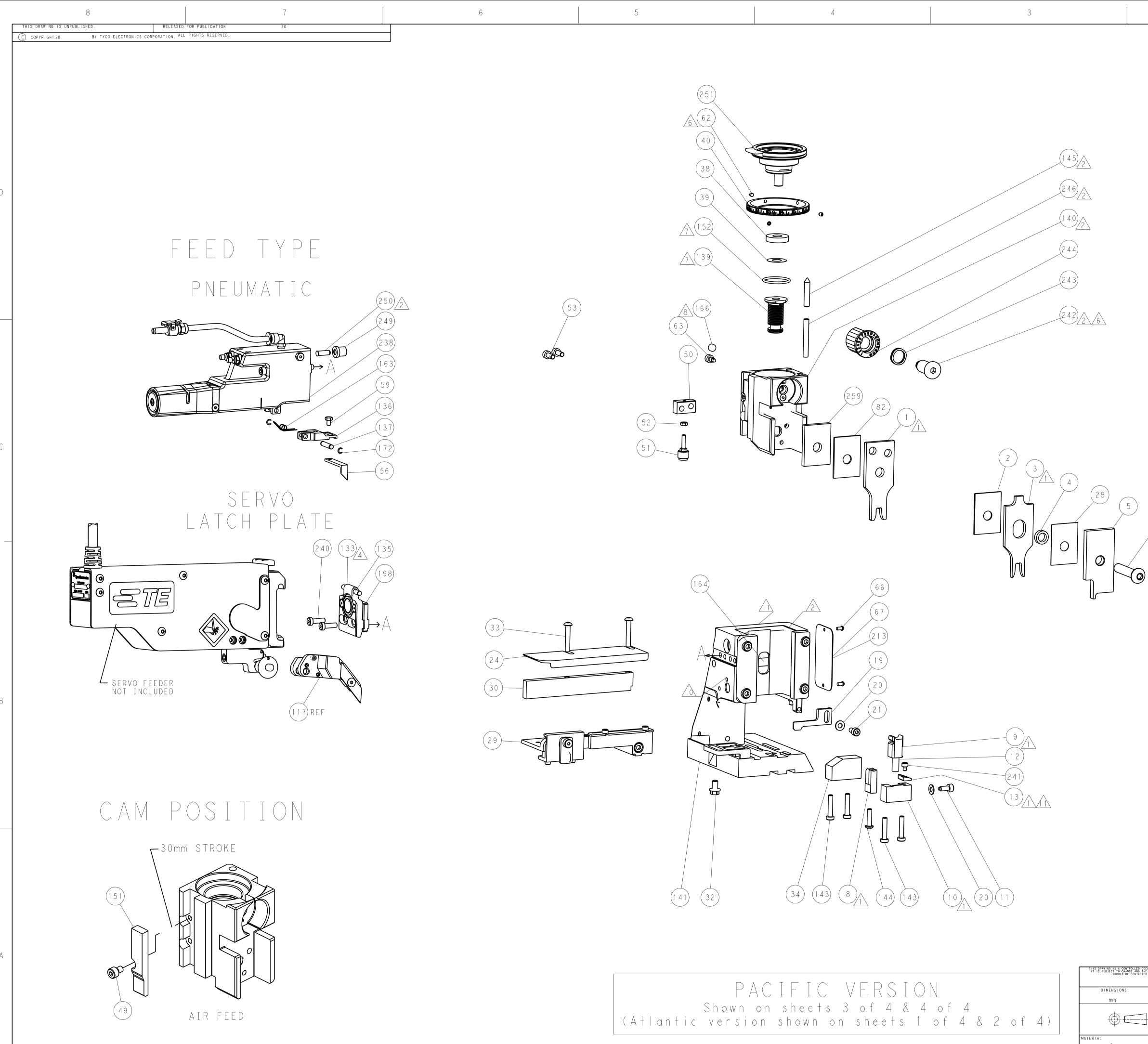
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	TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO				NUMBERS REQU					
		2 - 2836907 - 2	A F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	- Servo latch plate	- 2119951-1	-	- 8-2836907-5	- 1901094-3	-	- 2168400-6 (QUANTITY 2)			
						SMART APPLICATOR		_	8-2836907-4	_	_	_			
		2 - 2836907 - 5	A F	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	- PNEUMATIC FEED	- 2119950-1	- 1338683-8	- 5 - 18022 - 5	- 2119641-2	- 2119799-1	- 2063440-1			
D		2 - 2836907 - 7	A F	FINE CRIMP HEIGHT ADJUST	NONE	-	-	_	_	_	-	_			
		7-2836907-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-			
	APPLICATOR CRIMP SIZE														
	WIRE 5.38 mm [.2 INSUL 6.20 mm [.2	44] F													
	APPLICATOR INSTRUC 408-10389	, TIONS													
	TERMINAL DATA: YAZ TERMINAL NAME: 25	O TAB TERMI	NAL	CRIMP SPECIFICATION											
	WIRE STRIP LENGT 5.50-6.00 mm [.217236 TERMINAL 72-		Ø3.40-4.60	ON DIAMETER RANGE 2 mm [.134181 IN] -											
C	APPLICATION SPECIFICATION	-	-	-											
C	TERMINALS APPL	IED <u>/ A</u> zaki terminal	TE TERMINAL	L YAZAKI TERMINAL ·											
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	5.00mm2 3.	RIMP HEIGHT m [INCH] 15+/-0.05 [.124+	+/002]	CRIMP HEIGHT REFERENCE SETTING 3.8											
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	2 GREASE BEARI 3. LUBRICATE DA	ILY PER THE APP	PLICATOR IN	ISTRUCTION											
	A APPLICATOR S		O BE ENTERE	ED INTO BLANK MEMORY CHIP .	Α T										
	PNEUMATIC Servo feei	D WITH "FINE CR	ART APPLICA RIMP HEIGHT	ATOR" CONVERSION: 8-283690 ADJUST": 8-283690											
	APPLICATOR BI	ETWEEN BENCH AN	ND LEADMAKE	QUIRED WHEN MOVING THE ER APPLICATIONS.											
	APPLY PART N	UMBER 2-23419-6	6 LOCTITE T	TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. ITEMS 139 & 152.											
	$\wedge$	BE ORIENTED COF		ORDER TO PROPERLY											
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А	OF THE HOUSI	HE APPLICATOR <sup>-</sup> 13 and attach t ng. refer to in	TO A NON-CA TO THE LOCA NSTRUCTION	ARRIER CUTTING STYLE, ATION ON BACK SIDE SHEET FOR ADDITIONAL								THI T			
	INFORMATION.								PAC I	FIC V	ERSIO				
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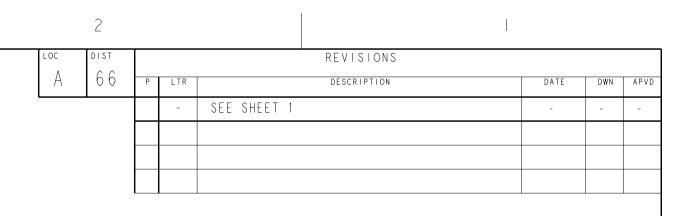
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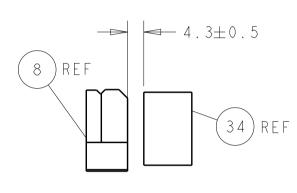
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			1 1 2 1 1	1 1 2 1 1	1 2 1 1	2168083-2 1-18028-2 2119533-1 2119806-1	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR	24 21 20 19 13
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			1 1 2 1 1 1 1	1 1 2 1 1 1 1	1 2 1 1 1 1	2168083-2 1-18028-2 2119533-1 2119806-1	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR	24 21 20 19 13
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			1 1 2 1 1 1 1 1 1 1	1 1 2 1 1 1 1 1 1 1	1 2 1 1 1 1 1 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT	24 21 20 19 13 12 11 10
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		- - - - - - - - - - - - - -	1 1 2 1 1 1 1 1 1 1 1	1 1 2 1 1 1 1 1 1 1 1	1 2 1 1 1 1 1 1 1 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT	24 21 20 19 13 12 11 10
		- - - - - - - - 1	1 1 2 1 1 1 1 1 1 1 1 -	1 1 2 1 1 1 1 1 1 1 -	1 2 1 1 1 1 1 1 1 1 -	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT	24 21 20 19 13 12 11 10 9
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		- - - - - - - - - - - - - - - - - - -	1 1 2 1 1 1 1 1 1 1 - -	1       1       2       1       1       1       1       1       1       -       1       1	1 2 1 1 1 1 1 1 - - 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - -	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION	24 21 20 19 13 12 11 10 9 8 7 6
		- - - - - - - - - - - - - - - - - - -	1 1 2 1 1 1 1 1 1 - - 1	1       1       2       1	1 2 1 1 1 1 1 1 - - 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - DEPRESSOR, SHEAR	24 21 20 19 13 12 11 10 9 8 7 6 5
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		- - - - - - - - - - - - - - - - - - -	1 1 2 1 1 1 1 1 - - 1 1 1 1 1 1 1 1 1 1 1 1 1	1       1       2       1	1 2 1 1 1 1 1 1 - - 1 1 1 1 1 1 1 1 1 1 1 1 1	$\begin{array}{r} 2168083 - 2 \\ 1 - 18028 - 2 \\ 2119533 - 1 \\ 2119806 - 1 \\ 3 - 22280 - 3 \\ 1 - 356885 - 4 \\ 2119805 - 1 \\ 454276 - 5 \\ 1 - 1803514 - 5 \\ - \\ 1 - 2119757 - 2 \\ 5 - 238011 - 2 \\ 9 - 1633961 - 6 \end{array}$	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3
		- - - - - - - - - - - - - - - - - - -	1 1 2 1 1 1 1 1 1 - - 1 1 1 1 1 1 1	1       1       2       1	1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 1 1 1 1	$\begin{array}{r} 2168083 - 2 \\ 1 - 18028 - 2 \\ 2119533 - 1 \\ 2119806 - 1 \\ 3 - 22280 - 3 \\ 1 - 356885 - 4 \\ 2119805 - 1 \\ 454276 - 5 \\ 1 - 1803514 - 5 \\ - \\ - \\ 1 - 2119757 - 2 \\ 5 - 238011 - 2 \\ 9 - 1633961 - 6 \\ 1 - 455888 - 0 \end{array}$	SCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPRING, COMPRESSIONSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONDEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION F PREMIUMSPACER, CRIMPER	24 21 20 19 13 12 11 10 9 8 7 6 5 4
		- - - - - - - - - - - - - - - - - - -	1       1       2       1       1       1       1       1       -       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1	1       1       2       1	1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 1 1 1 1	$\begin{array}{r} 2168083 - 2 \\ 1 - 18028 - 2 \\ 2119533 - 1 \\ 2119806 - 1 \\ 3 - 22280 - 3 \\ 1 - 356885 - 4 \\ 2119805 - 1 \\ 454276 - 5 \\ 1 - 1803514 - 5 \\ - \\ 1 - 2119757 - 2 \\ 5 - 238011 - 2 \\ 9 - 1633961 - 6 \end{array}$	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1
		- - - - - - - - - - - - - - - - - - -	1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 - - 1 1 1 1 1 1		$\begin{array}{c} 2168083 - 2 \\ 1 - 18028 - 2 \\ 2119533 - 1 \\ 2119806 - 1 \\ 3 - 22280 - 3 \\ 1 - 356885 - 4 \\ 2119805 - 1 \\ 454276 - 5 \\ 1 - 1803514 - 5 \\ - \\ 1 - 2119757 - 2 \\ 5 - 238011 - 2 \\ 9 - 1633961 - 6 \\ 1 - 455888 - 0 \\ 2 - 1803325 - 3 \end{array}$	SCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPRING, COMPRESSIONSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONDEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION F PREMIUMSPACER, CRIMPERCRIMPER, WIRE	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 TEM
		- - - - - - - - - - - - - - - - 1 - - 1 - - 1 - - - 1 -		1 1 1 1 1 1 1 - - 1 1 1 1 1 1 - 2 5	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO	SCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPRING, COMPRESSIONSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONDEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION F PREMIUMSPACER, CRIMPER	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1
TIS DRAWING IS A C T IS SUBJECT TO C SHOUT				1 1 1 1 1 1 1 - - 1 1 1 1 1 1 - 2 5	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO	SCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPRING, COMPRESSIONSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONDEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION F PREMIUMSPACER, CRIMPERCRIMPER, WIRE	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 TEM
IS DRAWING IS A ( T IS SUBJECT TO ( SHOULD				1 1 1 1 1 1 1 - - 1 1 1 1 1 1 - 2 5	1 1 1 1 1 1 1 1 1 1 1 1 1 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 РАКТ NO	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER DESCRIPTION - DESCRIPTION	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 TEM
IIS DRAWING IS A C T IS SUBJECT TO C SHOULD D I MENSIO		DOCUMENT FO THE CONTROL TED FOR THE	R TYCO ELEC LING ENGINE LATEST REV	1 1 1 1 1 1 1 1 - - 1 1 1 1 - - 1 1 - - - 1 1 - - - - - - - - - - - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO 23AUG2017 K. HUANG 23AUG2017 L. ZHANG	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE DESCRIPTION - - DESCRIPTION	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 TEM
		DOCUMENT FO THE CONTROL TED FOR THE	R TYCO ELEC LING ENGINE LATEST REV	1 1 1 1 1 1 1 1 - - 1 1 1 1 - - 1 - 1 - - - 1 - - - - - - - - - - - - -	1 1 1 1 1 1 1 1 - - 1 1 1 1 - 2 2 SS ED: A	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO 23AUG2017 K.HUANG PVD 23AUG2017 L.ZHANG 23AUG2017 L.ZHANG	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE DESCRIPTION - - DESCRIPTION	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 TEM
DIMENSIO		DOCUMENT FO THE CONTROL TED FOR THE C 0 PL	R TYCO ELEC LING ENGINE LATEST REV TOLERAN THERWISI	1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 - - 1 1 1 1 - 2 2 SS ED: A	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO 23AUG2017 K. HUANG PVD 23AUG2017	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE DESCRIPTION MAME Ocean Side Feed	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 TEM
		DOCUMENT FO THE CONTROL FOR THE O PL I PL 2 PL	TOLERAN TOLERAN TOLERAN THERWISI C	1 1 1 1 1 1 1 1 - - 1 1 1 - - - 1 1 - - - - 1 - - - - - - - - - - - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO 23AUG2017 K.HUANG PVD 23AUG2017 L.ZHANG PRODUCT SPEC -	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER DESCRIPTION MAME NAME	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 TEM
DIMENSIO		DOCUMENT FO THE CONTROL FOR THE 0 PL 1 PL 2 PL 3 PL 4 PL	R TYCO ELEC LING ENGINE LATEST REV TOLERAN THERWISI C	1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 - - 1 1 1 - 2 2 SS ED: A	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO 23AUG2017 K.HUANG PVD 23AUG2017 L.ZHANG 23AUG2017 L.ZHANG	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE DESCRIPTION CE TE Connectivity Harrisburg, PA 17105-3608 NAME Ocean Side Feed Applicator	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 TEM
		DOCUMENT FO THE CONTROL FOR THE 0 PL 1 PL 2 PL 3 PL	TOLERAN TOLERAN TOLERAN THERWISI C C C C C C C C C C C C C C C C C C	1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 - - 1 1 1 - - 2 - - - - - - - - - - - - -	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO 23AUG2017 K.HUANG PVD 23AUG2017 L.ZHANG PRODUCT SPEC -	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE DESCRIPTION MAME OCE an Side Feed Applicator - SIZE CAGE CODE DRAWING NO RESTR	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 1 TEM NO
DIMENSIO		O PL DOCUMENT FO THE CONTROL TED FOR THE O PL I PL 2 PL 4 PL 4 PL 4 PL	TOLERAN TOLERAN TOLERAN THERWISI C C C C C C C C C C C C C C C C C C	1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 - - 1 1 1 - - 2 - - - - - - - - - - - - -	2168083-2 1-18028-2 2119533-1 2119806-1 3-22280-3 1-356885-4 2119805-1 454276-5 1-1803514-5 - 1-2119757-2 5-238011-2 9-1633961-6 1-455888-0 2-1803325-3 PART NO 23AUG2017 L. ZHANG PPLICATION SPEC -	SCR, SKT HD CAP, RoHS, M4 X 8.0 WASHER, FLAT, REG M4 STRIPPER, SIDE FEED INSERT, SHEAR SPRING, COMPRESSION STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION - - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE DESCRIPTION MAME Ocean Side Feed Applicator - SIZE CAGE CODE DRAWING NO A   00779 C=2836907 A   00779 C=2836907	24 21 20 19 13 12 11 10 9 8 7 6 5 4 3 2 1 1 1 TEM NO



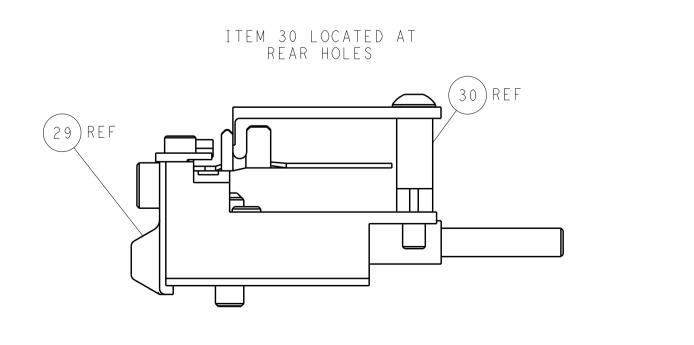
AMP 4805 REV 31MAR2000







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## FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCU THE CTED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn 23AUG <u>К.HUANG</u> снк 23AUG L.ZHANG				7/2		ectivity urg, PA 17	105-36(	)8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 23AUG L.ZHANG PRODUCT SPEC	2017	NAME		Ocean				
	0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	- APPLICATION SPEC	Applicator -							
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH	WEIGHT _		AI	00779	<u>C</u> -283				-
		Customer Accessik	ble Pr	roduct	ion Draw	ing	scale 1	:2	4 <sup>OF</sup>	4 <sup>Rev</sup> A
		SHEETS	1 &	2 Ar	RE NOT	REQUIF	RED FC	DR PACI	[F]C	VERSION

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