		8		7		6
	THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION	2017		ATLANTIC VEDSION TEDMINATOD
	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE		ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER
	2836889-2	В	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	_	
	7-2836889-2	В	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC		
D	7-2836889-7	A	CRIMP TOOLING KIT	_		
	CRIMP WIRE 5.00	CATOR DA SIZE mm [.197] mm [.258] NSTRUCTIC 5042	TYPE F F			
С	TERMINAL DATA TERMINAL NAM WIRE STRIP 6.05-6.81 mm [.2 TERMINAL APPLICATION SPECIFICATION TERMINAL S TE TERMINAL 2318353-1 2318353-3	E: TAXI LENGTH 238268 IN CRIMP I APPLIED DELPHI 029	TERMINAL, RING STR INSULATION DIAM Ø3.00-3.70 mm [.1] NFORMATION SHEET Rev PAGE 1&24c 	ETER RANGE 18146 IN]		
	4.00mm2 3.00mm2	mm [3.60+/ 3.20+/	INCH] REFERE -0.05 [.142+/002]	HEIGHT 4 INCE SETTING 3.2 8.4		
В	STORAGE APPLY PA CRIMP HE APPLICAT NECESSAR 5. UNLESS S DOCUMENT 6 TERMINAL	OF APPLIC, RT NUMBER IGHT REFE OR WAS QU, Y WHEN RUI PECIFIED (, 101-350)	ATOR. 2-23419-6 LOCTITE TO THREAD RENCE SETTING WAS THE SETTIN ALIFIED AT THE FACTORY. ADJU NNING APPLICATOR IN THE FIEL DTHERWISE TORQUE VALUES SHAL	DS OF ITEM 242. NG USED WHEN THE STMENT MAY BE D. L BE USED PER		* W / O 1 F (
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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MATERIAL	_		
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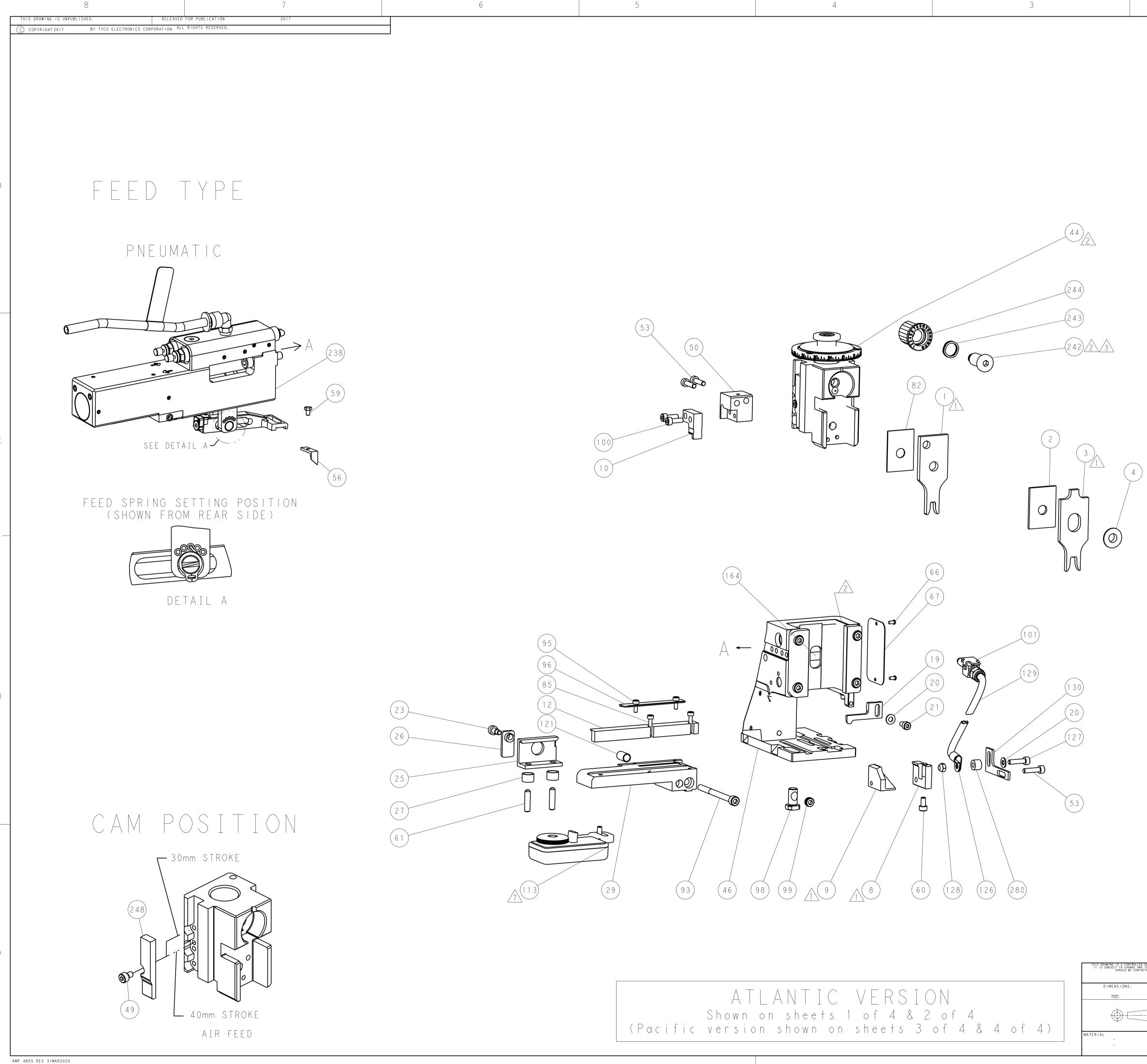
*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

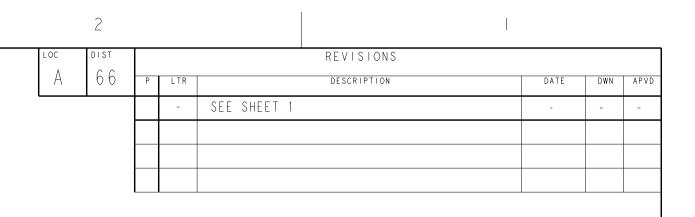
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

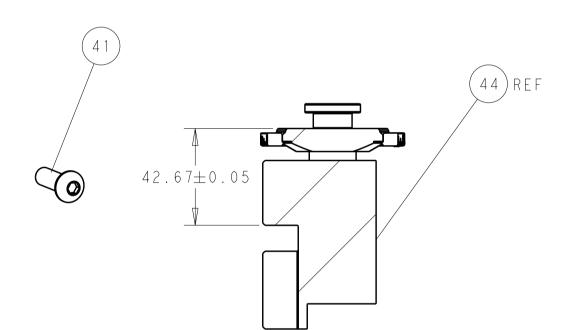
	_	1	1	2844961-2	SPACER, AIR BLAST	280
	-	1	1	2119641-1	FEED CAM, AIR FEED	248
f	_	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
ŀ	_	1	1	2079764-1		243
$^+$					WASHER, WAVE SPRING, CREST-TO-CREST	
3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	2844940-1	AIR FEED MODULE	238
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
ŀ	_	1	1	2217068-1	BRACKET, AIR BLAST	130
+						
	-	1	1	2030758-3	TUBING, POLYURETHANE	129
	-	1	1	986965-8	NUT, LOCK, HEX, TORQUE (M4)	128
	_	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	127
ŀ			1			
	-	1		986220-3	CLAMP, CABLE, BLACK	126
	-	1	1	1 - 2 2 2 8 1 - 8	SPRING, COMPRESSION	121
<u> </u>	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
\rightarrow	_	1	1			$1 \cap 1$
-	_			23238-1	INSERT, COUPLING	101
	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	100
ľ	_	1	1	2844908-1	SCREW, LOCKING	99
ŀ			1			
	-	1		2844907-1	POST, LOCKING	98
	-	1	1	1803258-4	FRONT STRIP GUIDE	96
F	_	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
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Ļ	-	1		2168083-6	SCR, SKT HD CAP, Rohs, M5 X 65	93
	-	2	2	1 - 2168083 - 3	SCR, SKT HD CAP, RoHS, M3 X 16	85
F	-	1	1	455888-8	SPACER, CRIMPER	82
╞		1	1			
ļ	-			1803607-3	DOCUMENTATION PACKAGE	
	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
ł	_	2	2	2 - 18032 - 5	SCR, SET, FLT PNT, M5 X 20.0	61
╞			<u>۲</u>			
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
ŀ	_	1	1	1338683-9	FEED PAWL	56
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	-	3	3	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
	-	1	1	1803011-6	HOLDER, SLUG BLADE	50
	_	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
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	-	1		1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	4 1
ŀ	_	1	1	3-2305692-6	PLATE, REAR STRIP GUIDE	29
+						
	-	2	2	22283-1	SPRING, COMPRESSION	27
	-	1	1	356835-1	LEVER, DRAG RELEASE	26
ŀ	_	1	1	240792-1	DRAG, TERMINAL	25
+			1			
	-	1		980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
F	_	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20
$\left \right $			1			
	-	1		1 - 2 1 1 9 5 3 3 - 0	STRIPPER, SIDE FEED	19
	-	1	1	4 - 1 8 9 1 2 4 - 5	GUIDE, FRONT STRIP	12
H	_	1	1	1 - 2 1 6 1 9 5 1 - 1	BLADE, SLUG	10
$\langle $	_		1			
À	-	1		1 - 2063687 - 4	PLATE, REAR SHEAR	9
		-	1	1803525-3	ANVIL, SPECIAL, COMBINATION	8
	1	2				
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	1	2 -	-	-	-	7
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		2 - - - 1			- - Block, Fl crimper spacer	6
	-	- - - 1	- - 1		- - BLOCK, FL CRIMPER SPACER	6 5 4
	-	2 - - 1 2		2 - 1 8 0 3 3 8 4 - 4	CRIMPER, INSULATION F	6 5 4 3
	-	- - - 1	- - 1 1 1	2 - 1 80 3 38 4 - 4 1 - 4 5 5 8 8 8 - 9		6 5 4
	-	- - - 1	- - 1 1 1 1	2 - 1 8 0 3 3 8 4 - 4	CRIMPER, INSULATION F	6 5 4 3
	-	- - 1 2 1 2	- - 1 1 1 1	2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F	6 5 4 3 2 1
	-	- - 1 2 1	- - 1 1 1 - 2	2 - 1 80 3 38 4 - 4 1 - 4 5 5 8 8 8 - 9	CRIMPER, INSULATION F SPACER, CRIMPER	6 5 4 3 2 1 ITEM
FORL I	- 1 - 1 - 7 7	- - 1 2 1 2		2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3 PART NO 16AUG2017	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F	6 5 4 3 2 1
	- 1 - 1 - 7 7 tyco elect ngo enginee atest revi	- - 1 2 1 2 - 7 2 FONICS CORP RNING ORGANI	C	2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3 PART NO M. HERR HK 16AUG2017 T. ELBIN	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608	6 5 4 3 2 1 ITEM
	- 1 - 1 - 7 7 tyco elect ngo enginee atest revi	- - 1 2 1 2 - 7 2	C	2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3 PART NO MN HERR HK 16AUG2017 T. ELBIN 16AUG2017	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608	6 5 4 3 2 1 ITEM
T OTI PLC	- 1 - 1 - ng enginee ng eng eng eng eng eng eng eng eng eng e	- - - 1 2 1 2 - 7 2 ronics corr ring organi sion. - - - - - - - - - - - - - - - - - - -	SS IED: A	2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3 PART NO M. HERR HK 16AUG2017 T. ELBIN	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608 NAME Ocean Side Feed	6 5 4 3 2 1 ITEM
T OTI PLC PLC	- 1 - 1 - 7 TYCO ELECT NG ENGINEE NG ENGINEE NG ENGINEE NG ENGINEE HERWISE	- - - 1 2 1 2 - 7 2 - 7 2 conics corr r ing organi sion. - - - 7 2 - - 7 2 - - 7 2 - - - - - - -	SS IED: P	2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3 PART NO WN 16AUG2017 M. HERR 16AUG2017 T. ELBIN RODUCT SPEC -	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608	6 5 4 3 2 1 ITEM
T PLC PLC PLC PLC	- 1 - 1 - - - - - 7 7 - - 7 7 - - - 7 7 - - - - - - - - - - - - - - - - - - - -	- - - 1 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - - 7 2 - - 7 2 - - - -	SS IED: P	2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3 PART NO WN 16AUG2017 HK 16AUG2017 T. ELBIN 16AUG2017 T. ELBIN	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608 NAME Ocean Side Feed Applicator	6 5 4 3 2 1 ITEM NO
	- - 1 - 7 TYCO ELECT NO ENGINEE ATEST REVI TOLERANC HERWISE ± ± ± S	- - - 1 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - - 7 2 - - 7 2 - - - -	SS ATION P	2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3 PART NO WN 16AUG2017 M. HERR 16AUG2017 T. ELBIN PVD 16AUG2017 T. ELBIN RODUCT SPEC - PPLICATION SPEC -	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608 NAME Ocean Side Feed Applicator - SIZE CAGE CODE DRAWING NO REST	6 5 4 3 2 1 ITEM
T OTI LC LC LC LC	- - 1 - 7 TYCO ELECT NO ENGINEE ATEST REVI TOLERANC HERWISE ± ± ± S	- - - 1 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - 7 2 - - 7 2 - - 7 2 - - - -	SS ATION P	2 - 1803384 - 4 1 - 455888 - 9 3 - 1803470 - 3 PART NO WN 16AUG2017 M. HERR 16AUG2017 T. ELBIN RODUCT SPEC -	CRIMPER, INSULATION F SPACER, CRIMPER CRIMPER, WIRE F DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608 NAME Ocean Side Feed Applicator	6 5 4 3 2 1 ITEM NO

Т			REVISIONS			
6	Р	LTR	DESCRIPTION	DATE	DWN	APVD
		А	RELEASED	100CT2017	MEH	TE
		В	ECR-19-012722	13AUG2019	FΖ	TE

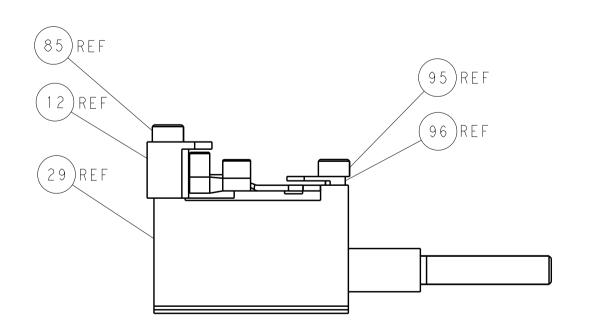
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HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY AS SHOWN

DOCIU	MENT FOR TYCO ELECTRONICS CORPORATION		•				
THE	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 16AUG201/ M. HERR			775	TE Connectivity	
		снк 16AUG2017 Т. ELBIN				Harrisburg, PA 17105-36	08
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 16AUG2017 T. FLBIN	NAME		Ocean	Side Feed	
	0 PLC ±- I PLC ±-	PRODUCT SPEC				licator	
7	2 PLC ±-	-	_		1 1	-	
	3 PLC ±- 4 PLC ±- ANGLES ±-	-	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	FINISH -	WEIGHT _	AI	00779	C=283	6889	-
	-	Customer Accessible P	roduct	fion Draw	ing	scale 1:2 sheet 0	F 4 REV B
		SHEETS 3 & 4	1 ARE	E NOT F	REQUIRE	D FOR ATLANTIC	VERSION

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	PART NUMBER REVISIO		FEED TYPE	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	2-2836889-2 B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	
	7-2836889-7 A	CRIMP TOOLING KIT	-	
D	APPLICATOR D	ΑΤΑ		
	CRIMP SIZE WIRE 5.00 mm [.197] INSUL 6.55 mm [.258] APPLICATOR INSTRUCTI 408-35042	TYPE F F		
С	WIRE STRIP LENGTH 6.05-6.81 mm [.238268 II TERMINAL CRIMP APPLICATION SPECIFICATION	TERMINAL, RING STR INSULATION DIAME Ø3.00-3.70 mm [.11 INFORMATION SHEET Rev PAGE 1&240 f 	ETER RANGE 8146 IN]	
C	TERMINALS APPLIE TE TERMINAL DELPH		LPHI TERMINAL ·	
		965719 2318353-2 977131 -	02965718	
_	SIZE * F= mm 4.00mm2 3.60	MP HEIGHT [INCH] CRIMP REFERE -/-0.05 [.142+/002] - -/-0.05 [.126+/002] -	HEIGHT 4 NCE SETTING 3.2 8.4	
В	STORAGE OF APPL APPLY PART NUME CRIMP HEIGHT RE APPLICATOR WAS NECESSARY WHEN	ED INSTRUCTION SHEET FOR CLEA ICATOR. BER 2-23419-6 LOCTITE TO THREA FERENCE SETTING WAS THE SETTI QUALIFIED AT THE FACTORY. ADJ RUNNING APPLICATOR IN THE FIE D OTHERWISE TORQUE VALUES SHA	ADS OF ITEM 242. ING USED WHEN THE USTMENT MAY BE LD.	AND
	\wedge	NOT COMPATIBLE WITH MECHANICA	AL FEED.	* \ (
	Z-A IEKMINAL LUBRI(ZANT IS KECOMMENDED.		-
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D \land T E T \land N	DIN
PACIFIC VERSION	
Shown on sheets 3 of 4 & 4 of 4	
(Atlantic version shown on sheets 1 of 4 & 2 of 4)	MATERIAL

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED
DIMENSIONS:
mm
MATERIAL _
-

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

*WARNING

$\overline{3}$	-		2119003-1	RETAINER, INSULATION DIAL	<u> </u>	
	-	1	2844940-1	AIR FEED MODULE	238	
-	_	REF	994970-2	COUNTER, MAGNETIC	164	
-	_	1	2119641-2	FEED CAM, AIR FEED	151	
-		1				1
-	-		2168083-8	SCR, SKT HD CAP, Rohs, M4 X 16	144	
	-	1	1 - 1 8 0 3 5 8 3 - 0	APPLICATOR BASIC ASSEMBLY, SF	141	
	_	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
-	_	1	2217068-1	BRACKET, AIR BLAST	130	
-						
_	-	1	2030758-3	TUBING, POLYURETHANE	129	· · ·
	-	1	986965-8	NUT, LOCK, HEX, TORQUE (M4)	128	
	_	1	2168083-8	SCR, SKT HD CAP, R₀HS, M4 X 16	127	
-		1	986220-3	CLAMP, CABLE, BLACK	126	
-						1
~	-		1 - 2 2 2 8 1 - 8	SPRING, COMPRESSION	121	
/7\	-	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	-	1	23238-1	INSERT, COUPLING	101	
-	_	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	100	
-						
-	-		2844908-1	SCREW, LOCKING	. 99	
	-	1	2844907-1	POST, LOCKING	. 98	
-	-	1	1803258-4	FRONT STRIP GUIDE	. 96	
-	_	2	2168083-1		· 95	
ŀ	-			SCR, SKT HD CAP, Rohs, M3 X 8.0		1
	-	1	2168083-6	SCR, SKT HD CAP, Rohs, M5 X 65	. 93	1
	-	2	1 - 2168083 - 3	SCR, SKT HD CAP, R₀HS, M3 X 16	. 85	ĺ
-	_	1	455888-8	SPACER, CRIMPER	82	
ŀ		1				l I
-	-		1803607-3	DOCUMENTATION PACKAGE	. 71	l
	-	1	2119740-1	TAG, IDENTIFICATION	. 67	
	_	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-		2	2 - 18032 - 5	SCR, SET, FLT PNT, M5 X 20.0	· 61	
-		<u> </u>				
-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1338683-9	FEED PAWL	56	
-	_	3	2168083-8	SCR, SKT HD CAP, R₀HS, M4 X 16	• 53	
-		1	1803011-6	HOLDER, SLUG BLADE	50	_
-						B
-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49	
	-	1	1803602-1	SCR, BHSC, Rohs (M8 X 25)	· 41	
-	_	1	3-2305692-6	PLATE, REAR STRIP GUIDE	· 29	
-		2				
-	-	<u> </u>	22283-1	SPRING, COMPRESSION	27	1
-	-	1	356835-1	LEVER, DRAG RELEASE	. 26	
	-	1	240792-1	DRAG, TERMINAL	25	
-	_	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	· 23	
-		1			21	
-			2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0		
-	-	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	. 20	
	-	1	1-2119533-0	STRIPPER, SIDE FEED	. 19	
-	_	1	4 - 189124 - 5	GUIDE, FRONT STRIP	· 12	
\wedge		1			· 10	
	_		1-2161951-1	BLADE, SLUG	· ~	
$\angle 1$	-	1	1-2063687-4	PLATE, REAR SHEAR	. 9	
/1	1	1	1803525-3	ANVIL, SPECIAL, COMBINATION	. 8	
	_	_	_	-	· 7	
-			_	<u> </u>	• 6	l
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	-	-	-	-	. 5	
	-	1	238009-3	BLOCK, FL CRIMPER SPACER	· 4	ĺ
\bigwedge	1	1	2 - 1803384 - 4	CRIMPER, INSULATION F	· 3	ĺ
$\langle \cdot \rangle$	1	1			· · ·	ĺ
	-			SPACER, CRIMPER	2	1
1	1	1	3 - 1 8 0 3 4 7 0 - 3	CRIMPER, WIRE F	1	
	77				ITEM	Α
	- / /	-22	PART NO	DESCRIPTION	NÖ	
MENT FOR TYCO ELECT CONTROLLING ENGINEE FOR THE LATEST REVI	RONICS COR RING ORGAN	PORATION IZATION	DWN 16AUG2017	TE Connectivity		
OK THE ENTEST KEVT	5104.	_	M. HERR CHK 16AUG2017	Harrisburg, PA 17105-3608		
TOLERANO OTHERWISE	CES UNLE	SS	T. ELBIN APVD 16AUG2017	NAME		1
OTHERWISE	JFEUIF	L	T. ELBIN	Ocean Side Feed		1
	-		PRODUCT SPEC	Applicator		1
2 PLC 🛨	-	ļ	- APPLICATION SPEC			ĺ
4 PLC 🛨	=-		ALL LIGHTION OF LU	SIZE CAGE CODE DRAWING NO RES	TRICTED TO	ĺ
ANGLES FINISH	±		- WEIGHT	A 00779 C-2836889	_	ĺ
-		ļ	-		DEV -	1
			Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 of 4	^{rev} B	J
			SHEETS 1 8	2 ARE NOT REQUIRED FOR PACIFIC VE	RSION	
			UTILLIU I (A	L AND NOT NEWDINED FON FACILIC VE	NUTUN	

REVISIONS A 66 DESCRIPTION DATE DWN APVD - SEE SHEET 1 - -

SPACER, AIR BLAST

RETAINER, INSULATION DIAL

CAM, SNAIL, INSULATION ADJUSTMENT

WASHER, WAVE SPRING, CREST-TO-CREST 243

2844961-2

2119082-7

- 1 2079764-1

3 - 1 2119083-1

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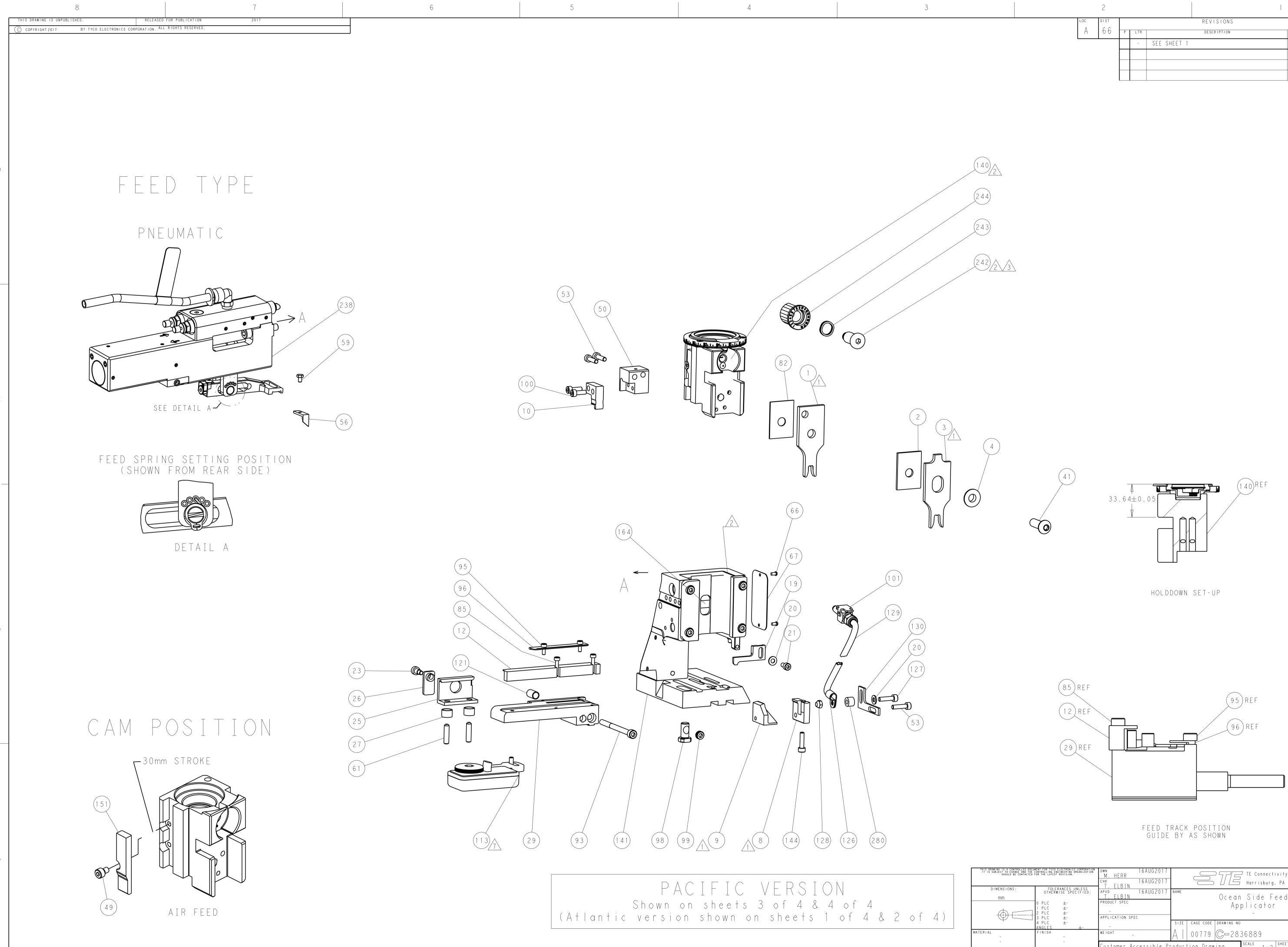
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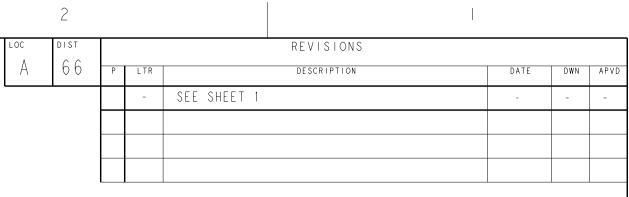
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DOCUI THE (TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION OR THE LATEST REVISION.	DWN 16AUG2017 <u>M. HERR</u> снк 16AUG2017 Т. ELBIN T. ELBIN	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APVD 16AUG2017 NAME Ocean Side Feed PRODUCT SPEC	
	4 PLC ±- ANGLES ±-		STRICTED TO
	FINISH -	WEIGHT - A 00779 C − 2836889	-
	-	Customer Accessible Production Drawing 1:2 SHEET 4 4	^{rev} B
		SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VE	RSION