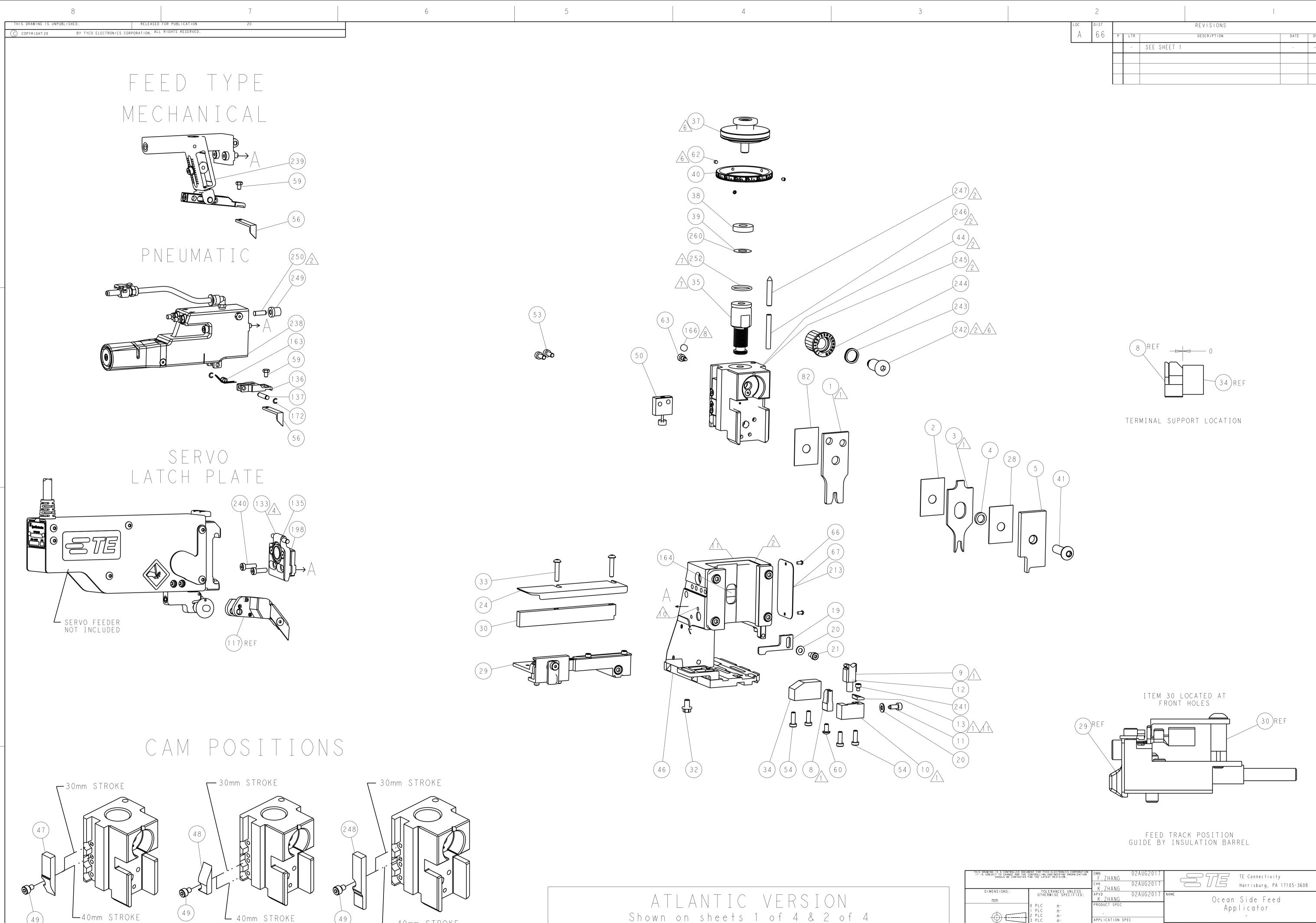
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	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLICA		NUMBERS REQUI				
		2836864-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1 3 3 8 6 8 3 - 8 - -	5-18022-5 8-2836864-5 8-2836864-4	1	2119799-1 - -	2063440-1 2168400-6 (QUANTITY 2) -		
		2836864-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE	2119949-1 2119951-1	1338683-8	5 - 1 8 0 2 2 - 5 8 - 2 8 3 6 8 6 4 - 5	2119653-1 1901094-3	-	- 2168400-6 (QUANTITY 2)		- 1 1 -
		2836864-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 3 - 8 1 3 3 8 6 8 3 - 8	8-2836864-4 5-18022-5 5-18022-5	- 2119653-1 2119641-1	- - 2119799-1	2063440-1		
D		2836864-6	A	NON-CRIMP HEIGHT ADJUST	SERVO 4 LATCH PLATE/12	-	-		-	-	-			1 - - 1
		2836864-7 7-2836864-7	A 7 A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-	-	-		-		-	1 1 1 1
C	TERMINAL NAME: 5. WIRE STRIP LENGT 5.50-6.00 mm [.217234 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL G & 1949261-1 WIRE SIZE WIRE SIZE 4.00mm2 2.	TYPE 40] F 80] OV CTIONS B H(LEAR) TERM 8 XO.8 CONT 1 H 1 E D H(LEAR) TERMINAL 26650.330.186	ACT TERM INSULAT Ø2.20-3. 2 - - TE TERMIN	ION DIAMETER RANGE 70 mm [.087146 IN] - -										1 1 1 1 - - - - - 1 - 1 - 1 - 1 - 1 - 1 - 1 - - 1 1 REF REF - - - - - REF 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 - 3 - 1 1 - - 4 2 1 1 - - 4 2 1 1 - -
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MECHANICAL PRE FEED

(49)

40mm STROKE

AIR FEED

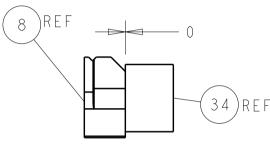
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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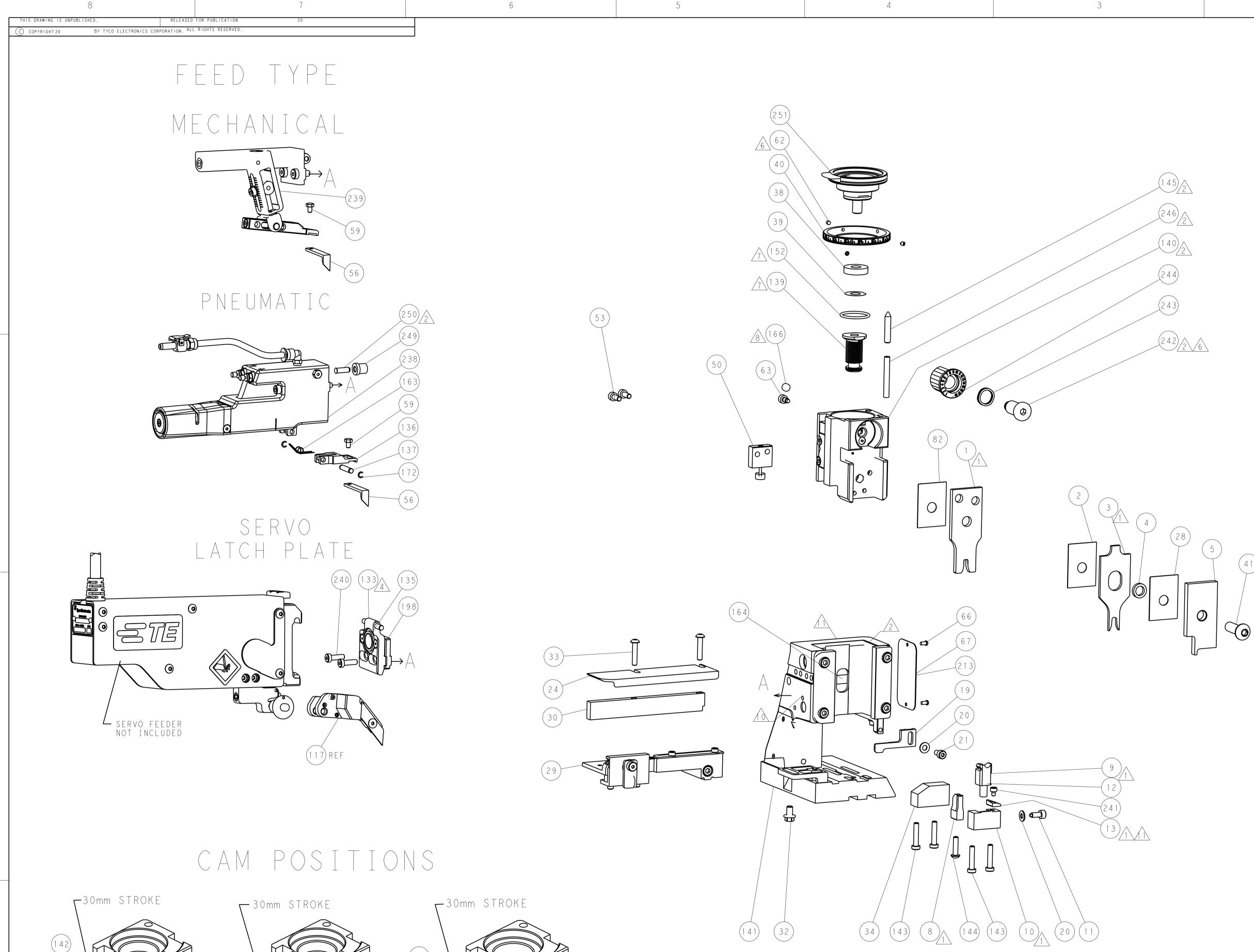
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		2 - 2836864 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1338683-8	5-18022-5 8-2836864-5	2119641-2 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY 2)
		2 - 2836864 - 2	A A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE	2161326-1 2119949-1 2119951-1	- 1 3 3 8 6 8 3 - 8 -	8-2836864-4 5-18022-5 8-2836864-5	- 2119653-2 1901094-3		- - 2168400-6 (QUANTITY 2)
		2 - 2836864 - 5	A A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 3 - 8 1 3 3 8 6 8 3 - 8	8-2836864-4 5-18022-5 5-18022-5	- 2119653-2 2119641-2	- - 2119799-1	2063440-1
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	APPLICATC CRIMP SIZ WIRE 3.56 mm [INSUL 4.57 mm [APPLICATOR INSTR 408-10389	E TYPE . 140] F 1801 OV										
С	TERMINAL NAME: 5 WIRE STRIP LENG 5.50-6.00 mm [.2172 TERMINAL APPLICATION SPECIFICATION TERMINALS APP	.8x0.8 CONT GTH 236 IN] 50 Rev 02.09.2002 -	ACT TERM INSULAT Ø2.20-3.	ION DIAMETER RANGE 70 mm [.087146 IN] - -								
	4.00mm2	CRIMP HEIGHT mm [INCH] 2.05+/-0.10 [.087 1.90+/-0.05 [.075 1.80+/-0.05 [.077	1 + / 004] 5 + / 002]	CRIMP HEIGHT REFERENCE SETTING 4.8 6.3 7.4								
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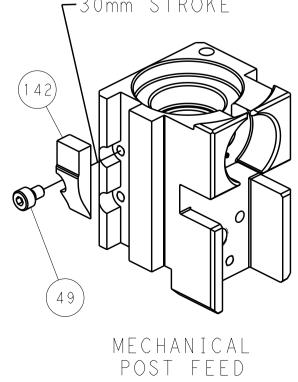
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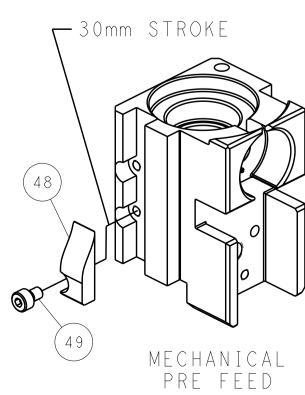
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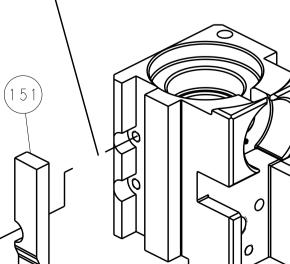
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	-	1	1	1	1	455888-5	SPACER, CRIMPER	28	
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$\begin{pmatrix} 1 \\ 1 \end{pmatrix}$	- 1	1	1	1	 1	1803095-1 5-1803318-5	FLOATING SHEAR, FRONT	9	-
$\langle \rangle$	-	-	-	-	-	-	· · · · · · · · · · · · · · · · · ·	7	1
	_	-	_	_		-	- -	6]
	-	1	1	1	1	2119757-6	DEPRESSOR, SHEAR	5	
\wedge	-	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4	_
1		1	1	1		<u>1-1633963-9</u> <u>455888-4</u>	CRIMPER, INSULATION OVERLAP PREMIUM	3	-
\bigwedge	1	1	1	1	1	1 - 456411 - 0	SPACER, CRIMPER CRIMPER, WIRE PREMIUM	<u> </u>	-
	, _ 7 7	_ <u>,</u>	- 2 5		_ ^ 1			ITEM	A
THUS DRAWING IS A						DWN 02AUG2017	DESCRIPTION	NÖ	\downarrow
THIS DRAWING IS A IT IS SUBJECT TO SHOUL	CHANGE AND D BE CONTA	THE CONTROL CTED FOR THE	LLING ENGĪŇĔ E LATEST REV	ERING ORGĂN ISION.	I ZATION	<u>F.ZHANG</u> снк 02AUG2017	TE Connectivity Harrisburg, PA 17105-3608		
DIMENSIC	DNS:	(TOLERAN DTHERWISE	CES UNLE SPECIF	ESS IED:	K.ZHANG APVD 02AUG2017	NAME		1
mm		0 PI		±-		K.ZHANG product spec	Ocean Side Feed Applicator		
\bigcirc	-	P 2 P 3 P	LC : LC :	±- ±- ±-		- APPLICATION SPEC			
		4 PI ANG	LC : LES	±- ±	-	- WEIGHT		RICTED TO	
-						-	$A \mid 00779 C = 2836864$	- REV A	-
						Customer Accessible P	roduction Drawing 1:2 3 4	A	l
						SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VEF	KSION	





AMP 4805 REV 31MAR2000



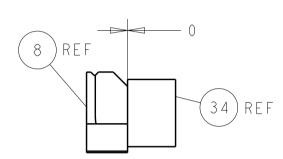


AIR FEED

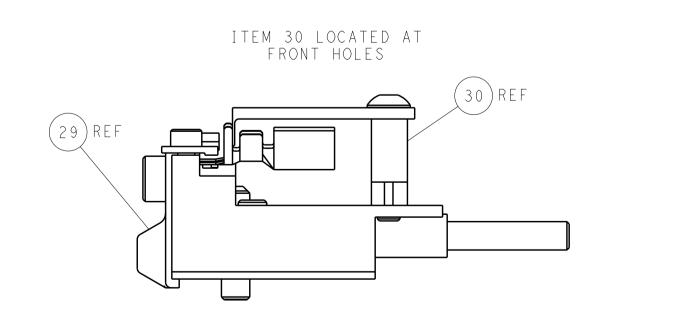
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	2						
LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-
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FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	F.ZHANG	02AUG2017 02AUG2017			72		ectivity urg, PA 17	105-3608	3
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±-		02AUG2017	NAME			Side plicat			
	2 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±-	- APPLICATION SPEC -		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH -	WEIGHT _		AI	00779	<u>C</u> -283	36864			-
	-	Customer Aco	cessible Pr	oduct	ion Draw	ing	scale 1	:2	4 ^{OF}	4 ^{Rev} A
		Shee	TS 1 &	2 Ar	RE NOT	REQUIE	RED FC	RPAC	IFIC	VERSION