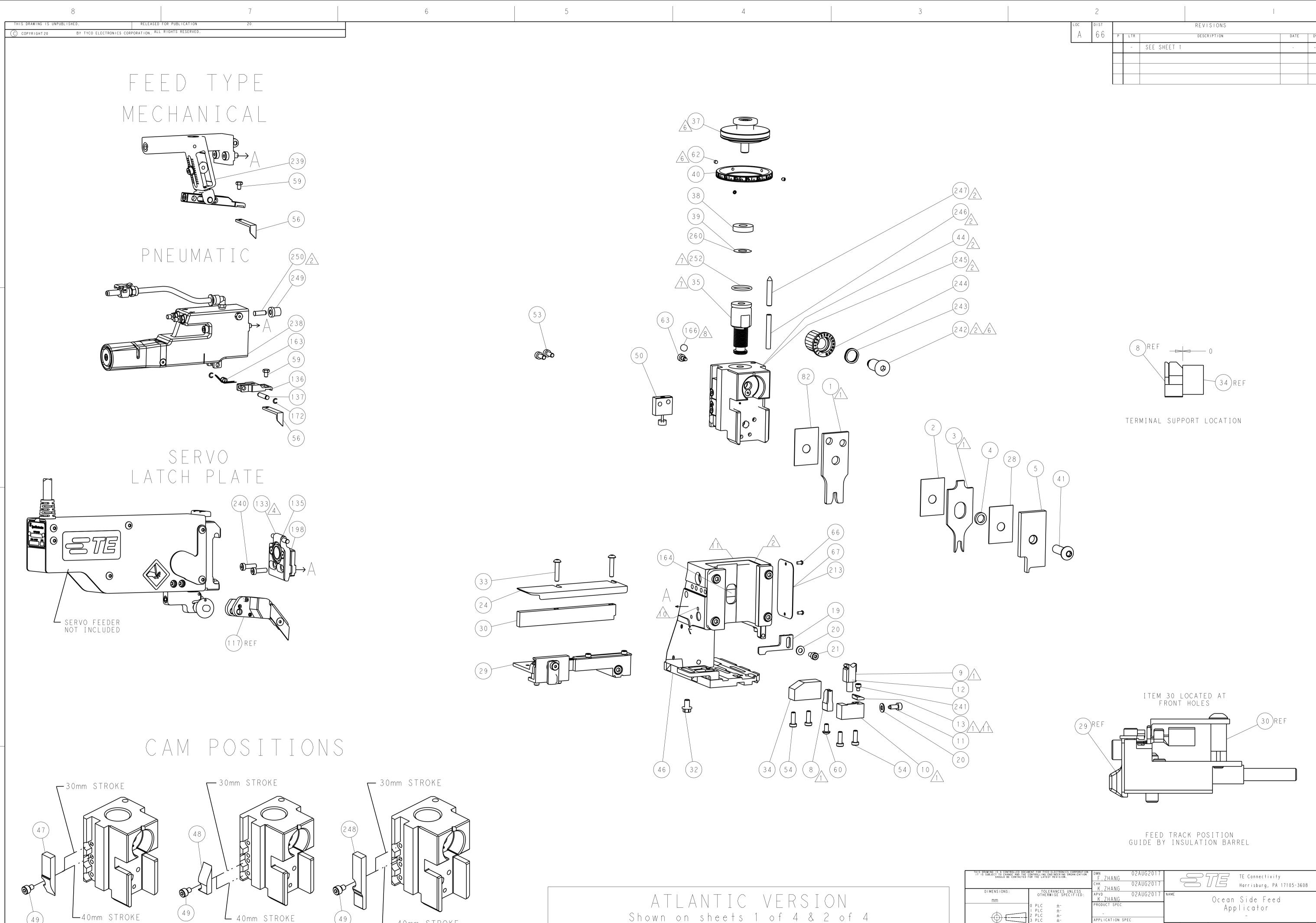
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	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLICA		NUMBERS REQUI				
		2836864-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1 3 3 8 6 8 3 - 8 - -	5-18022-5 8-2836864-5 8-2836864-4	1	2119799-1 - -	2063440-1 2168400-6 (QUANTITY 2) -		
		2836864-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE	2119949-1 2119951-1	1338683-8	5 - 1 8 0 2 2 - 5 8 - 2 8 3 6 8 6 4 - 5	2119653-1 1901094-3	-	- 2168400-6 (QUANTITY 2)		- 1 1 -
		2836864-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 3 - 8 1 3 3 8 6 8 3 - 8	8-2836864-4 5-18022-5 5-18022-5	- 2119653-1 2119641-1	- - 2119799-1	2063440-1		 
D		2836864-6	A	NON-CRIMP HEIGHT ADJUST	SERVO 4 LATCH PLATE/12	-	-		-	-	-			1 - - 1
		2836864-7 7-2836864-7	A 7 A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-	-	-		-		-	1 1 1 1
C	TERMINAL NAME: 5. WIRE STRIP LENGT 5.50-6.00 mm [.217234 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL G & 1949261-1 WIRE SIZE WIRE SIZE 4.00mm2 2.	TYPE 40] F 80] OV CTIONS B H(LEAR) TERM 8 XO.8 CONT 1 H 1 E D H(LEAR) TERMINAL 26650.330.186	ACT TERM INSULAT Ø2.20-3. 2 - - TE TERMIN	ION DIAMETER RANGE 70 mm [.087146 IN] - -										1       1         1       1         -       -         -       -         -       1         -       1         -       1         -       1         -       1         -       1         -       1         -       -         1       1         REF       REF         -       -         -       -         -       REF         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       -         3       -         1       1         -       -         4       2         1       1         -       -         4       2         1       1         -       -
В	2.50mm2 1. 2.50mm2 1. 2.50mm2 1. 2.50mm2 1. 2.50mm2 1. 1. RECOMMENDED SP 2. GREASE BEARING 3. LUBRICATE DAIL SHEET SUPPLIED 3. LUBRICATOR SPE ASSEMBLY. SEE MECHANICAL PNEUMATIC F SERVO FEED 5. ADJUSTMENT OF APPLICATOR BET 5. ADJUSTMENT OF APPLICATOR BET 5. ADJUSTMENT OF APPLY PART NUM FOR -6 ONLY AP 5. ADJUSTMENT OF APPLY PART NUM APPLY PART N	PARE PARTS S SURFACES LIG Y PER THE APP WITH THE APP ECIFIC DATA TC BELOW FOR PAR FEED WITH "SMA EED WITH "SMA WITH "FINE CR WITH "NON-CRI THE STRIPPER WEEN BENCH AN MBER 1-23419-5 BER 2-23419-6 PLY PART NUMB S, GROOVE AND 166 MUST BE OR OUNTER. REFERENCE SETT QUALIFIED AT RUNNING APPL M STORAGE LOCA INFORMATION. E APPLICATOR T AND ATTACH T O REFER TO IN	3HTLY LICATOR IN LICATOR IN LICATOR. D BE ENTERE T NUMBER: ART APPLICA IMP HEIGHT MP HEIGHT MP HEIGHT MP HEIGHT MAY BE REQ D LEADMAKE D LEADMAKE D LEADMAKE C LOCTITE T ER 1-23419 O-RING ON RIENTED COR CO-RING ON RIENTED COR THE FACTO ICATOR IN ATION REFER	CD INTO BLANK MEMORY CHIP AT ATOR" CONVERSION: 8-2836864-4 ADJUST": 8-2836864-5 ADJUST": 8-2836864-6 UIRED WHEN MOVING THE R APPLICATIONS. TO THREADS OF ITEM 62. O THREADS OF ITEM 242. -5 LOCTITE TO THREADS OF ITEM ITEMS 35 & 252. RECTLY IN ORDER TO PROPERLY RECTLY IN ORDER TO PROPERLY E SETTING USED WHEN THE RY. ADJUSTMENT MAY BE THE FIELD. TO INSTRUCTION SHEET ARRIER CUTTING STYLE, TION ON THE BACK SIDE SHEET FOR ADDITIONAL	37.		LAR BEL	INSTALLA Gest wire Ow minimu	E SIZE SE JM REQUIR	WIRE DIS TTING. US ED CRIMP CRIMP TO	SE OF SE HEIGHT	ETTINGS	- - - - - - - - - - - - - - - - - - -	-         -           1         1           1         -           1         1           1         -           1         1           1         -           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1           1         1
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MECHANICAL PRE FEED

(49)

40mm STROKE

AIR FEED

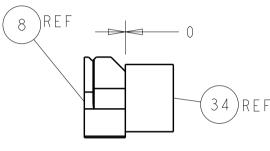
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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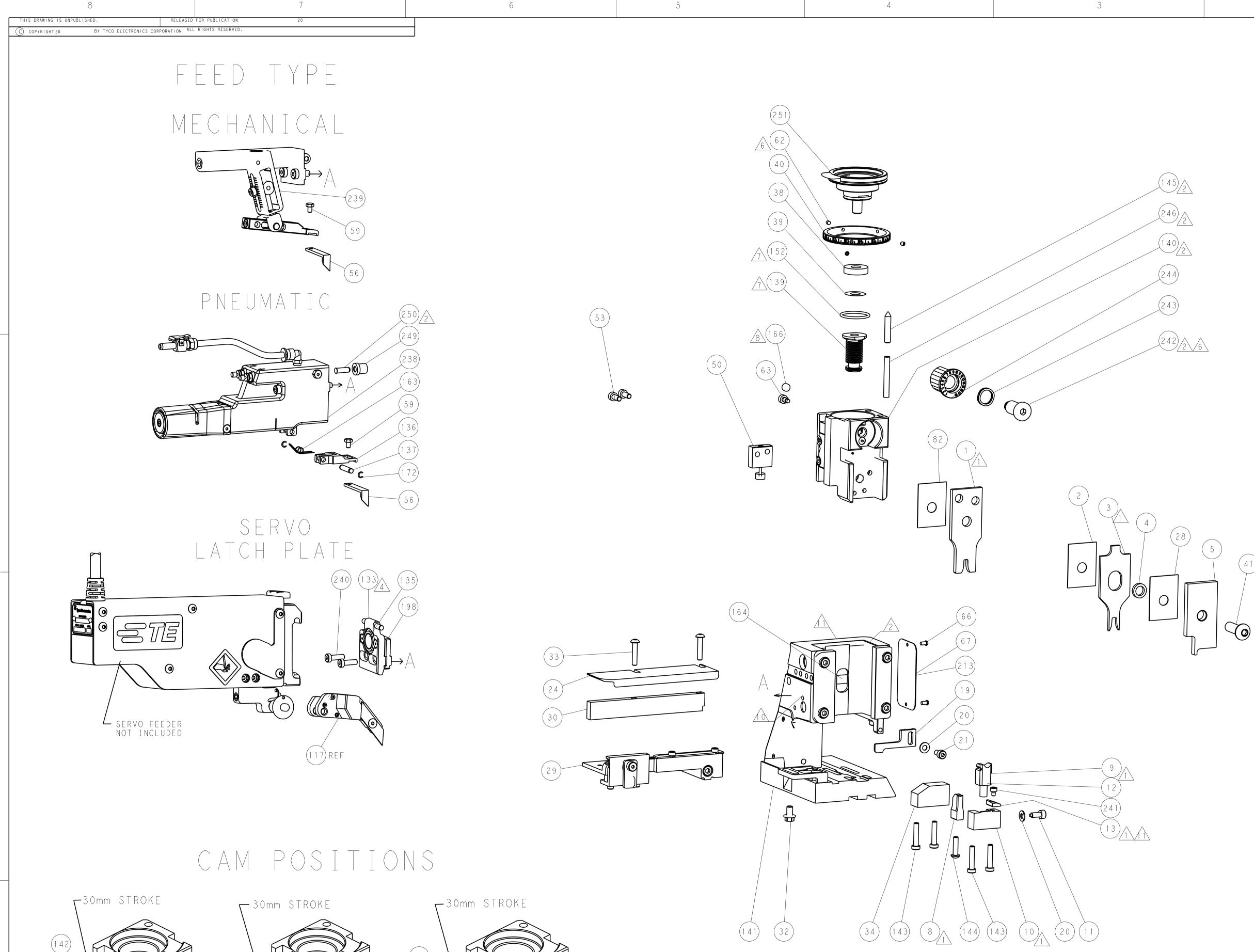
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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTE		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLICA <sup>-</sup>	TOR STYLE CON PART	VERSION CHAR NUMBERS REQU		
		2 - 2836864 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1338683-8	5-18022-5 8-2836864-5	2119641-2 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY 2)
		2 - 2836864 - 2	A A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE	2161326-1 2119949-1 2119951-1	- 1 3 3 8 6 8 3 - 8 -	8-2836864-4 5-18022-5 8-2836864-5	- 2119653-2 1901094-3		- - 2168400-6 (QUANTITY 2)
		2 - 2836864 - 5	A A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 3 - 8 1 3 3 8 6 8 3 - 8	8-2836864-4 5-18022-5 5-18022-5	- 2119653-2 2119641-2	- - 2119799-1	2063440-1
D		2 - 2 8 3 6 8 6 4 - 7 7 - 2 8 3 6 8 6 4 - 7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -		-	-	-	-	-	
	APPLICATC CRIMP SIZ WIRE 3.56 mm [ INSUL 4.57 mm [ APPLICATOR INSTR 408-10389	E TYPE . 140] F 1801 OV										
С	TERMINAL NAME: 5 WIRE STRIP LENG 5.50-6.00 mm [.2172 TERMINAL APPLICATION SPECIFICATION TERMINALS APP	.8x0.8 CONT GTH 236 IN] 50 Rev 02.09.2002 -	ACT TERM INSULAT Ø2.20-3.	ION DIAMETER RANGE 70 mm [.087146 IN] - -								
	4.00mm2	CRIMP HEIGHT mm [INCH] 2.05+/-0.10 [.087 1.90+/-0.05 [.075 1.80+/-0.05 [.077	1 + / 004] 5 + / 002]	CRIMP HEIGHT REFERENCE SETTING 4.8 6.3 7.4								
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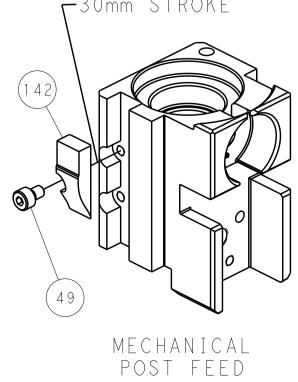
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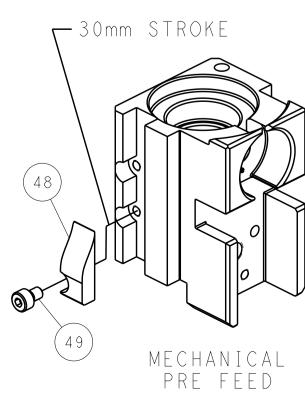
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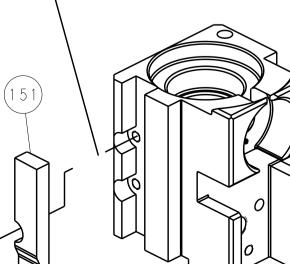
]	_	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	-
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·	-	-	-	1	-	1803259-1	BUSHING, FLANGED .	249	
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$\overline{2}$	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	_
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	-	2	2	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53	_
	-	1	1	1	1	1803382-2	HOLD DOWN, SPRING LOADED	50	-
·	-	-	_	_	2	18023-9 2119652-1	SCR, SKT HD CAP M4 X 6.0	49	-
	_	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	4 0	-
	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT '	40	-
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	_	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29	
	-	1	1	1	1	455888-5	SPACER, CRIMPER	28	
	-	1	1	1	1	1320928-2	STRIP GUIDE	24	-
	_	2	2	2	2	2168083-2 1-18028-2	SCR, SKT HD CAP, R⊙HS, M4 X 8.0 WASHER, FLAT, REG M4	21	-
	_	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	-
	_	1	1	1	1	2119806-1	INSERT, SHEAR	13	1
	_	1	1	1	1	3 - 2 2 2 8 0 - 3	SPRING, COMPRESSION .	12	
	-	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	1 1	
$\begin{pmatrix} 1 \\ \end{pmatrix}$	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	-
$\begin{pmatrix} 1 \\ 1 \end{pmatrix}$	- 1	1	1	1	   1	1803095-1 5-1803318-5	FLOATING SHEAR, FRONT	9	-
$\langle \rangle$	-	-	-	-	-	-	· · · · · · · · · · · · · · · · · ·	7	1
	_	-	_	_		-	- -	6	]
	-	1	1	1	1	2119757-6	DEPRESSOR, SHEAR	5	
$\wedge$	-	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4	_
1		1	1	1		<u>1-1633963-9</u> <u>455888-4</u>	CRIMPER, INSULATION OVERLAP PREMIUM	3	-
$\bigwedge$	1	1	1	1	1	1 - 456411 - 0	SPACER, CRIMPER CRIMPER, WIRE PREMIUM	<u> </u>	-
	, _ 7 7	_ <u>,</u>	- 2 5		_ ^ 1			ITEM	A
THUS DRAWING IS A						DWN 02AUG2017	DESCRIPTION	NÖ	$\downarrow$
THIS DRAWING IS A IT IS SUBJECT TO SHOUL	CHANGE AND D BE CONTA	THE CONTROL CTED FOR THE	LLING ENGĪŇĔ E LATEST REV	ERING ORGĂN ISION.	I ZATION	<u>F.ZHANG</u> снк 02AUG2017	TE Connectivity Harrisburg, PA 17105-3608		
DIMENSIC	DNS:	(	TOLERAN DTHERWISE	CES UNLE SPECIF	ESS IED:	K.ZHANG APVD 02AUG2017	NAME		1
mm		0 PI		±-		K.ZHANG product spec	Ocean Side Feed Applicator		
$\bigcirc$	-	P  2 P  3 P	LC : LC :	±- ±- ±-		- APPLICATION SPEC			
		4 PI ANG	LC : LES	±- ±	-	- WEIGHT		RICTED TO	
-						-	$A \mid 00779  C = 2836864$	- REV A	-
						Customer Accessible P	roduction Drawing 1:2 3 4	A	l
						SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VEF	KSION	





AMP 4805 REV 31MAR2000



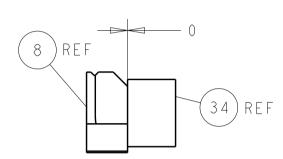


AIR FEED

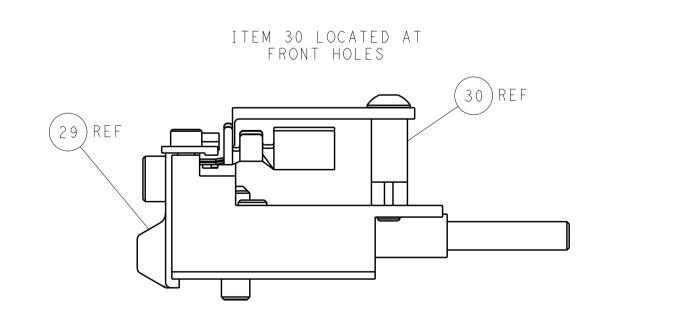
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	2						
LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-
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## FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	F.ZHANG	02AUG2017 02AUG2017			72		ectivity urg, PA 17	105-3608	3
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±-		02AUG2017	NAME			Side plicat			
	2 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±-	- APPLICATION SPEC -		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH -	WEIGHT _		AI	00779	<u>C</u> -283	36864			-
	-	Customer Aco	cessible Pr	oduct	ion Draw	ing	scale 1	:2	4 <sup>OF</sup>	4 <sup>Rev</sup> A
		Shee	TS 1 &	2 Ar	RE NOT	REQUIE	RED FC	RPAC	IFIC	VERSION