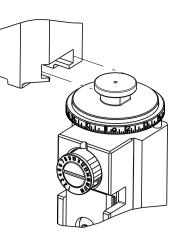
C COPYRIGHT 20	BLISHED.	RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED.	20
PART NUMBER	REVISION		FEED TYPE
2836840-1	В	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2836840-2	В	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7 - 2836840 -	1 B	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7 - 2836840 -	2 В	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7 - 2836840 -	7 A	CRIMP TOOLING KIT	_
APPI	ICATOR DA	ΑΤΑ	
APPL	ICATOR DA size	ATA TYPE	

ATLANTIC	VERSION	TERMINATOR
INTE	REACE AI) A P T F R
1 1 1 1 1		



А	\	
CRIMP	ΤΥΡΕ	
WIRE	2.49 mm [.098]	F
INSUL	3.63 mm [.143]	F
APPLICA	TOR INSTRUCTIONS 408-35042	

TERMINAL DATA:	DELPHI TERMINAL	_ DELPHI CRIM	P SPECIFICATION
TERMINAL NAME:	METRI PACK 280 S	SERIES TONGUEGARD	TERMINAL, FEMALE
WIRE STRIP LI	ENGTH	INSULATION D	IAMETER RANGE
5.20-6.00 mm [.205	236 IN]	Ø2.30-3.40 mm	[.091134 IN]
TERMINAL APPLICATION	CRIMP INFORMATION	SHEET PAGE 14	-
APPLICATION			
SPECIFICATION	-	-	-
TERMINALS AF	PLIED 5		
TE TERMINAL	DELPHI TERMINAL	TE TERMINAL	DELPHI TERMINAL ·
2113217-1	12110842		

 WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT 4 REFERENCE SETTING
3.00mm2		2.10+/-0.05 [.083+	/002]	3.3
2.50mm2		2.00+/-0.05 [.079+	/002]	3.7
2.00mm2		1.90+/-0.05 [.075+	/002]	4.7

l 1 RECOMMENDED SPARE PARTS

AMP 4805 REV 31MAR2000

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

A CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5 TERMINAL LUBRICANT IS RECOMMENDED.

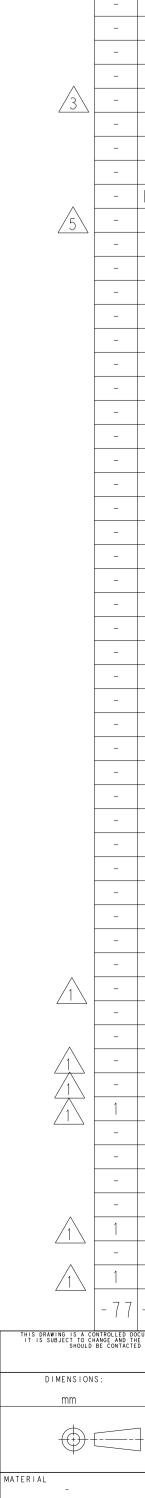
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING.



SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

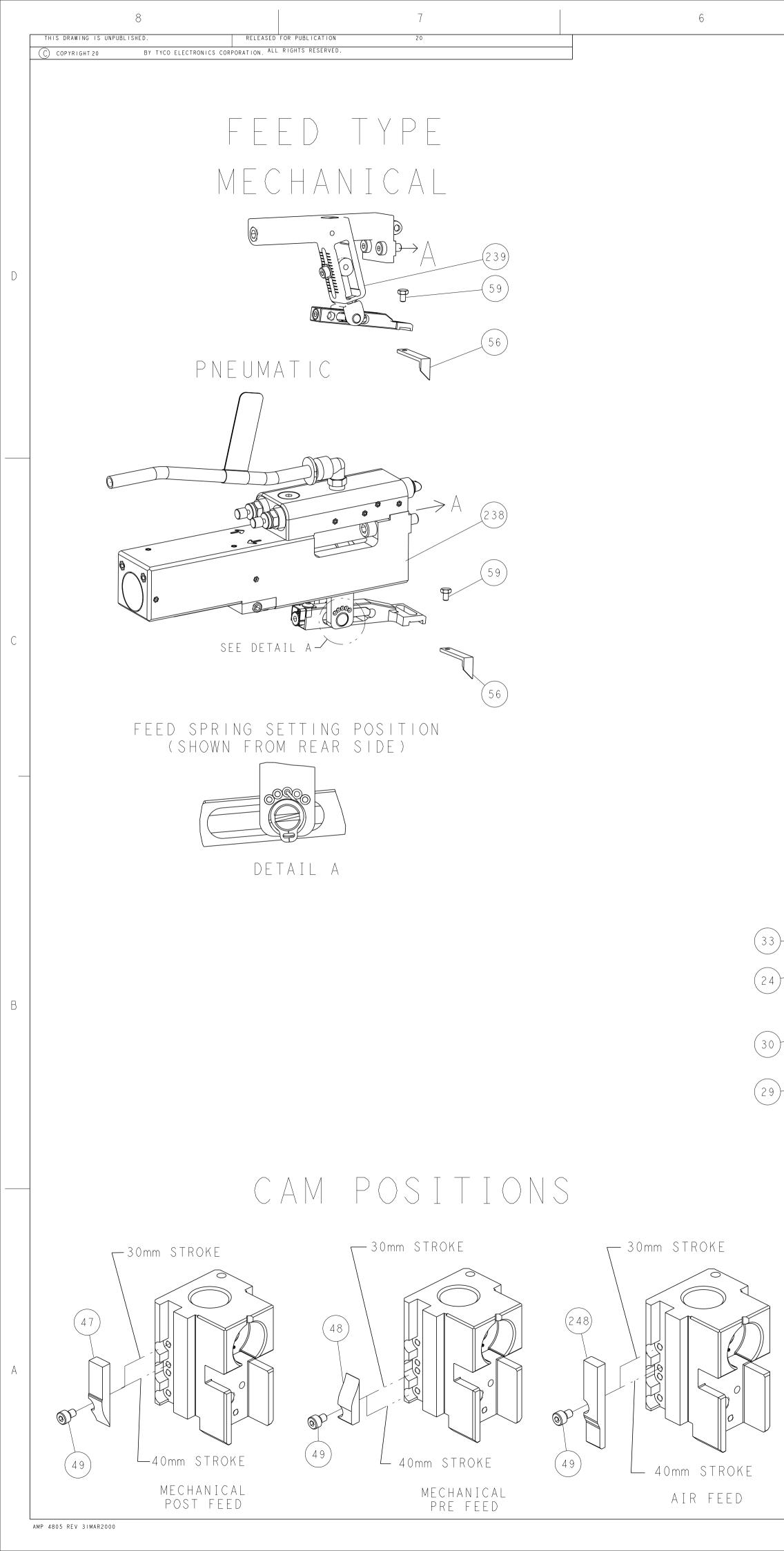
	1	1	1	1	2119/91-9	DEPRESSOR, WIRE	286	
	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244	
T	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		
t	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
+	1	1	1	1		SCR, SKT HD CAP M3 X 4.0	241	
+	-	1	_	1		MECHANICAL FEED ASSEMBLY	239	
+								
_	1	-	1	-	2011010	AIR FEED MODULE	238	
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	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	1	1	1	1	2844908-1	SCREW, LOCKING	99	С
T	1	1	1	1	2844907-1	POST, LOCKING	98	0
+	1	1	1	1	455888-4	SPACER, CRIMPER	82	
+	1	1	1	1		DOCUMENTATION PACKAGE	71	
+	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70	
+		1	1					
_	1	1		1		WASHER, SPACER	69	
_	1	1	1	1		TAG, IDENTIFICATION	67	
	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	1	1	1	1	1338683-8	FEED PAWL	56	
+	4	4	4	4		SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
+		-						
_	2	2	2	2	2-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 14	53	
	1	1	1	1		NUT, HEX, REG, Rohs, M3	52	
	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
	1	1	1	1	690753-2	SPACER, TONKER	50	
	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
1	-	1	_	1	2119652-1	FEED CAM, PRE FEED	48	
-	-	1	_	1		FEED CAM, POST FEED	47	
+	1	1	1	1		APPLICATOR BASIC ASSEMBLY, SF	46	
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+	1			1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
+	1	1			1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34	В
	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
	2	2	2	2	3 - 2844962 - 0	SPACER, CYLINDRICAL, STRIP GUIDE	30	
	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
T	1	1	1	1		SPACER, CRIMPER	28	
+	1	1	1	1	1 3 2 0 9 2 8 - 2	STRIP GUIDE	24	
+	1	1	1	1		SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
+		1						
_	2	2	2	2		WASHER, FLAT, REG M4	20	
	1	1	1	1		STRIPPER, SIDE FEED	19	
	1	1	1	1	2119806-1	INSERT, SHEAR	13	
	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	11	
+	1	1	1	1		SHEAR HOLDER, FRONT	10	
+	1	1	1	1		FLOATING SHEAR, FRONT	9	
+			1	1				
+	2	2		1		ANVIL, COMBINATION	8	
	1	1	1	1	240641-5	SPACER	7	
	-	-	-	-	-	-	6	
	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
T	1	1	1	1	3-238011-8	BLOCK, CRIMPER SPACER	4	
+	2	2	1	1	4 - 1 8 0 3 2 4 6 - 2	CRIMPER, INSULATION F PREMIUM	3	
+	-	1	1	1	455888-9	SPACER, CRIMPER	2	
+	2	・ ・ ・	1	1	4 - 1 6 3 3 3 0 5 - 2	CRIMPER, WIRE PREMIUM	<u> </u>	
+	L	Ĺ			4-1033303-2	CRIMFER, WIRE FREMIOM		
-	- 72	-71	- 2	- 1	PART NO	DESCRIPTION	ITEM NO	А
DOCU	MENT FOR	TYCO ELEC	TRONICS CORF ERING ORGANI ISION.	ORATION ZATION	DWN 16JUN2017	1		
TEĎ	FOR THE	LATEST REV	ISION.		<u>М. ZHAO</u> снк 16JUN2017	TE Connectivity		
		TOLERAN	CES UNLE SPECIF	SS	K.ZHANG	Harrisburg, PA 17105-3608		
			SPECIF	IED:	APVD 16JUN2017 K.ZHANG	Ocean Side Feed		
	0 PL(C =	±- ±-		PRODUCT SPEC	Applicator		
7	2 PL(3 PL(2 :	_ ±- ±-		- APPLICATION SPEC			
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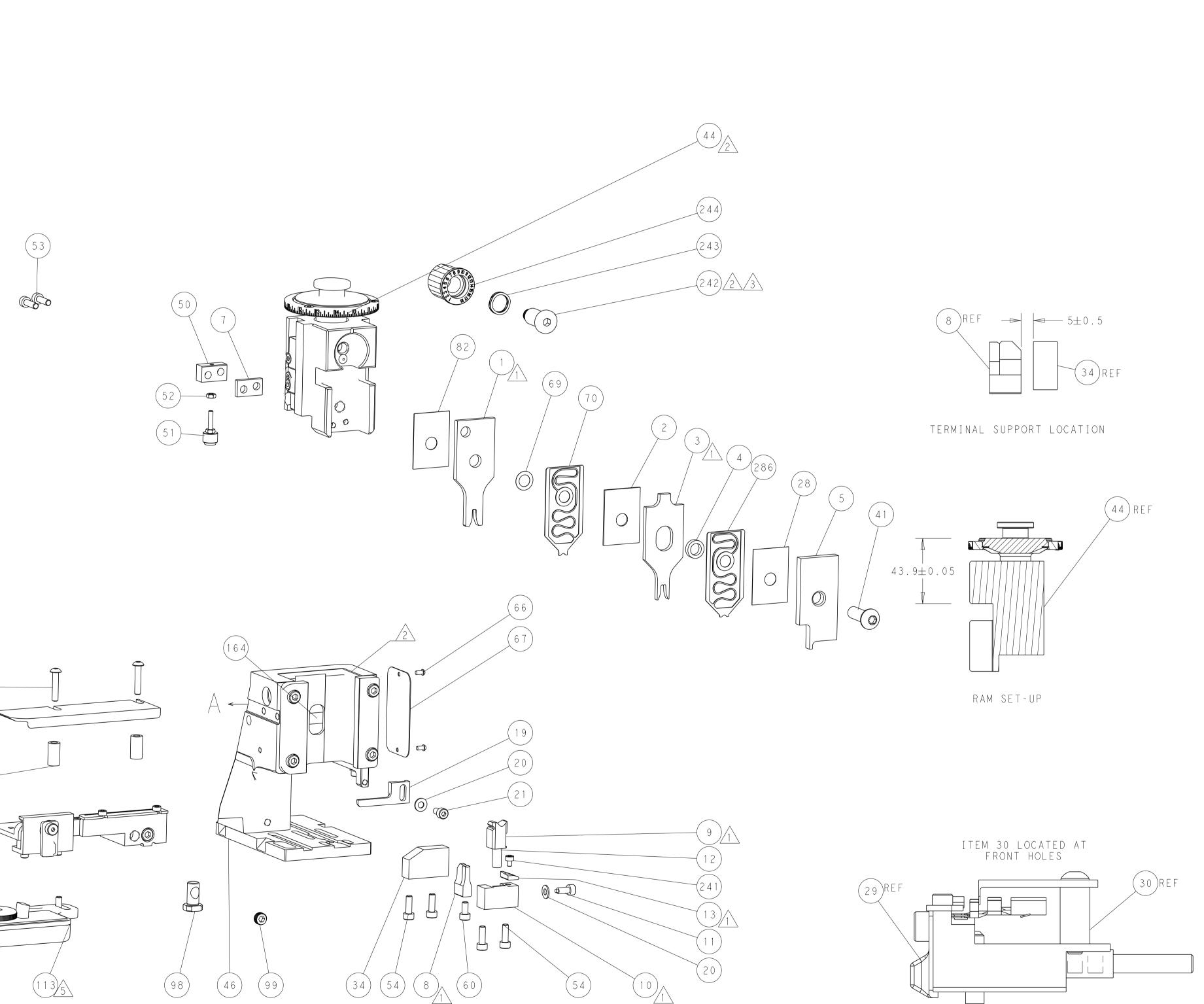
DEPRESSOR, WIRE

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6	Р	LTR	DESCRIPTION	DATE	DWN	APVD
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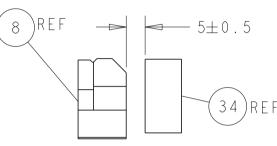
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
	•		-	SEE SHEET 1	-	-	-



В

FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn M.ZHAO	16JUN2017				TE Connectivity	
		снк К.ZHANG	16JUN2017			56	Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	16JUN2017	NAME		Ocean	Side Feed	
	0 PLC ±- PLC ±-	PRODUCT SPEC					plicator	
1	2 PLC ±- 3 PLC ±-	- APPLICATION SI	PEC				-	
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	FINISH -	WEIGHT	-	AL	00779	C=283	36840	-
	-	Customer A	ccessible Pr	oduc.	tion Draw	ing	SCALE 1:2 SHEET OF	4 ^{Rev} B
		SHEE	ETS 3 & 4	A R E	E NOT F	REQUIR	ED FOR ATLANTIC	VERSION

	8 THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	7 20		6
	COPYRIGHT 20 BY TYCO ELECTRON PART NUMBER REVISION 2 - 2836840 - 1 B 2 - 2836840 - 2 B 7 - 2836840 - 7 A	ICS CORPORATION. ALL RIGHTS RESERVED. DESCRIPTION FINE CRIMP HEIGHT AU FINE CRIMP HEIGHT AU CRIMP TOOLING KI	DJUST PNEUMATIC	<u>L</u>	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
D	APPLICATOR DA	ТА			
	CRIMP SIZE WIRE 2.49 mm [.098] INSUL 3.63 mm [.143] APPLICATOR INSTRUCTIO 408-35042	TYPE F F			
С	APPLICATION SPECIFICATION TERMINALS APPLIED TE TERMINAL DELPHI	ACK 280 SERIES TONGUEG INSULATION Ø2.30-3.40 NFORMATION SHEET PAGE 14 	RIMP SPECIFICATION ARD TERMINAL, FEMALE N DIAMETER RANGE mm [.091134 IN] - - DELPHI TERMINAL		
	SIZE Imm [3.00mm2 2.10+/ 2.50mm2 2.00+/		RIMP HEIGHT 3 EFERENCE SETTING 3.3 3.7 4.7		
В	STORAGE OF APPLIC APPLY PART NUMBER CRIMP HEIGHT REFE APPLICATOR WAS QU NECESSARY WHEN RU STORAGE OF APPLIC	O INSTRUCTION SHEET FOR ATOR. R 2-23419-6 LOCTITE TO RENCE SETTING WAS THE ALIFIED AT THE FACTORY NNING APPLICATOR IN TH NT IS RECOMMENDED. OTHERWISE TORQUE VALUE	THREADS OF ITEM 242 SETTING USED WHEN T . ADJUSTMENT MAY BE IE FIELD.	2. ГНЕ	
А					*WARNING ON INSTA FOR LARG THAN THE REFER TO

AMP 4805 REV 31MAR2000

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

> PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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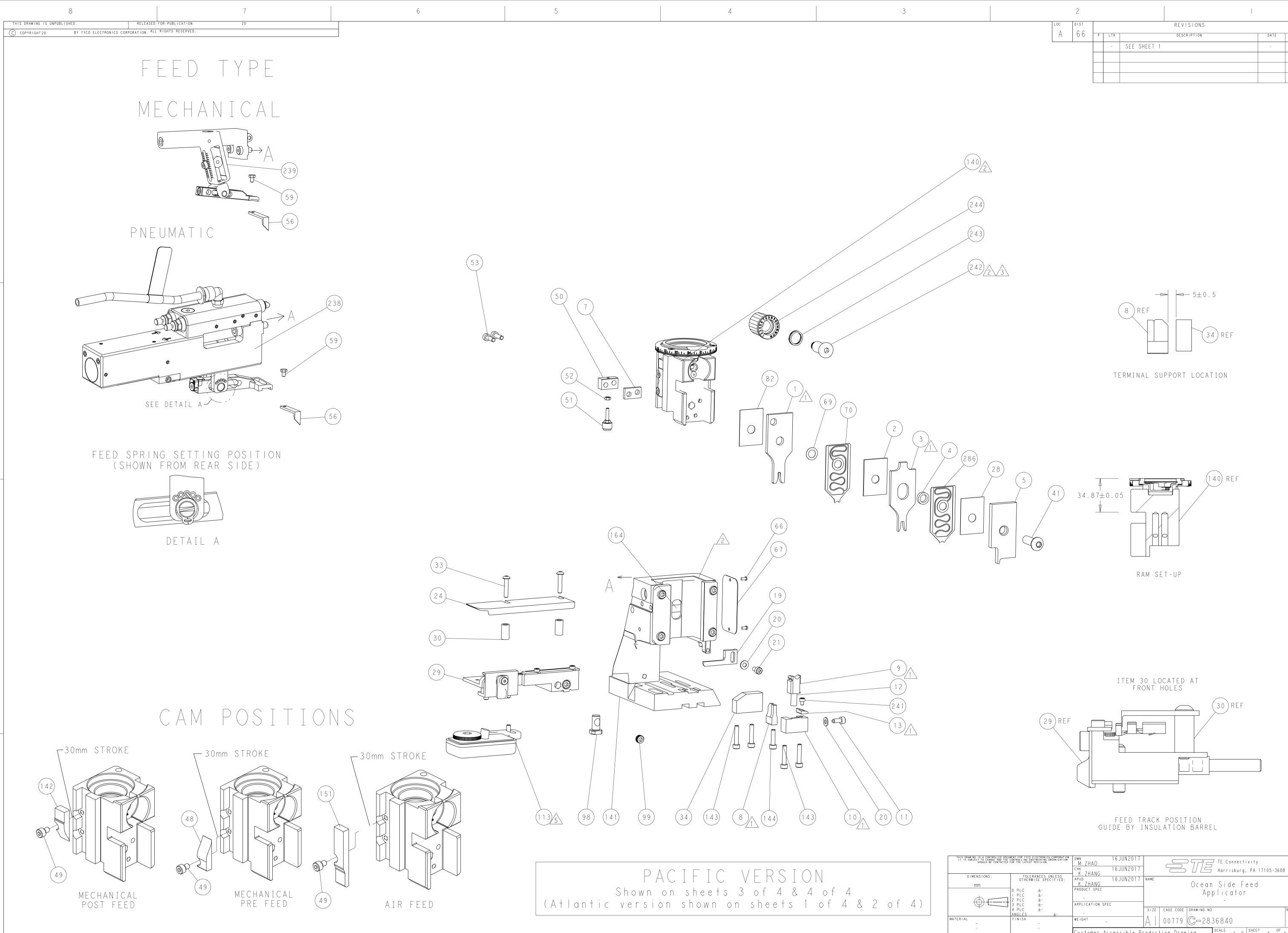
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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

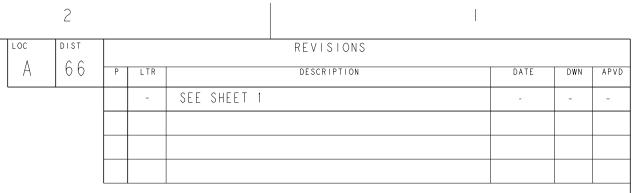
- 1 1 2119382-3 CAR TMAIL 1000000000000000000000000000000000000	[_	1	1	2119791-9	DEPRESSOR, WIRE	.286
- 1 1 2032764-1 NASILE, KAVZ SPEIRS, COLST 13: CEIST 243 - 1 1 7:18023-7 SEG, SKI BL CAP DS A.7.0 241 - 1 1 7:18023-7 SEG, SKI BL CAP DS A.7.0 241 - 1 1 7:18023-7 SEG, SKI BL CAP DS A.7.0 241 - 1 2:19882-1 PELE MEL SASEND, Z.238 238 - 1 2:19844-1 ALE DE CAN, ALE PLE ASSEND, T.238 238 - 1 2:16803-8 SEG, SKI BE CAN, ALE PLE AND CAN, MAX 18 141 - 1 1 1.63383-7 SEG CAN, POST RED 142 - 1 1 1.63383-1 SEG, SKI BE PROTIC 140 - 1 1 2.13551-1 SEG, SKI DE CAN, POST RED 141 - 1 1 2.14335-1 SEG, SKI DE CAN, POST RED 141 - 1 1 2.14307-1 SEG, SKI DE CAN, POST RED 141 - 1 1 2.14307-1 SEG 141 140 - 1 1 2.14		-	1	1			
▲ 1 1 1 211803-1 XETA WE, THSULATION TIAL 242 ▲ 1 1 1 7-18033-7 SCR. SCT FB CAP MS X / C 24 ▲ 1 - 2844940-1 ALE FET MODULE 238 ▲ EEF 944940-2 COLLEX MACHITIC 16.4 - 1 213861-2 SCR. SCH FB CAP, ATR FFED 15.1 - 1 1 26803-8 SCR. SCH FB CAP, ATR FFED 15.1 - 1 1 26803-8 SCR. SCH FB CAP, ATR FFED 15.1 - 1 1 26803-8 SCR. SCH FB CAP, ATR FFED 15.1 - 1 1 216803-8 SCR. SCH FEE CAP, FOST FEED 14.2 - 1 1 21935-1 3844 ASS.HELY, SF FACLE 14.2 - 1 1 21935-1 3854 ASS FACER, CENPER 82 - 1 1 21935-1 2001/***********************************		-	1	1	2079764-1		
- 1 1 21.9826-1 № C(AALICAL FED ASSEMULY 23.9 - 1 21.9826-1 № C(AALICAL FED ASSEMULY 23.9 - 1 21.9826-1 № C(AALICAL FED ASSEMULY 23.9 - 1 21.98241-2 11.0 CAN_TER, MARGETIC 16.4 - 1 21.98583-8 SC1, SKT HD CAP, ReHS, MA X 23 14.3 - 1 21.98583-2 SC1, SKT HD CAP, REHS, MA X 23 14.3 - 1 21.98583-2 SC1, SKT HD CAP, REHS, MA X 23 14.4 - 1 21.98583-2 SC1, SKT HD CAP, REHS, MA X 23 14.3 - 1 1 21.9858-1 ASSULT, SC PAR, REHS, MA X 23 14.0 - 1 1 21.9935-1 ASSULT, SC PAR, REHS, MA X 23 14.0 - 1 1 21.9935-1 ASSULT, SC PAR, REHS, MA X 12 56 - 1 1 21.9935-1 ASSULT, SC PAR, RES 70 - 1 1.21.9943-1 XACER, CR PER2 69 71 71 - 1 21.9943-1 XA	$\sqrt{3}$	-	1	1			
- 1 2719386-1 MCCHARTCAL FEED ASSIEND Y 238 - 325 PREF 904370-2 COUNTER, FACNETIC 154 - 1 2719621-2 FEED COUNTER, FACNETIC 154 - 1 2719621-2 FEED CAM, ACR TEED 151 - 1 2719621-2 FEED CAM, POST HED 143 - 4 276603-8 SCR, SK TH DCAP, RedS, MY X 15 144 - 1 2719653-2 FEED CAM, POST HED 145 - 1 11633516- RAM ASSIDELY, ST PACTOR, SDE TED 113 - 1 1263537- APPLICA OR BASIC ASSIDE TED 113 - 1 1263537- APPLICA OR BASIC ASSIDE TED 113 - 1 1263637- SCRW, IDCA OR BASIC ASSIDE TED 113 - 1 1263637- SCRW, IDCA OR BASIC ASSIDE TED 113 - 1 1263637- SCRW, INCACEN, ISE 70 - 1 1263637- SCRW, INCACEN, ISE 70 - 1 13736263 SCRW, INCACEN, ISE ASSID 50		-	1	1			
- 1 - 25:44:40-1 X13 FEE MODULE 238 - REF BEF 994373-2 COLVER, MARCHIC 6.4 - 1 - 2:18:41-2 133 CAM, ALE FEED 1.43 - 1 1 2:55083-8 SC3, SK THE CAF, RHS, WAX 20 1.43 C - 1 1:18:35'//16:1 X43 C X4 Z Z - 1 1:16:35'//16:1 X43 C X4 Z </td <td></td> <td>-</td> <td>_</td> <td>1</td> <td></td> <td></td> <td></td>		-	_	1			
- PEF REF 994970-2 COLLTER, MACRETIC 162 1 21196412 TED CAM, AIB FCD 157 - 4 21196432 SCE, SAT HE CAP, ROHS, M4 X 20 143 - - 1 21196433 SCE, SAT HE CAP, ROHS, M4 X 20 143 - - 1 148633-2 SCE, SAT HE CAP, ROHS, M4 X 20 143 - 1 149633-2 SCE, SAT HE CAP, ROHS, M4 X 20 143 - 1 14953-1 ASSENDER, CARRADER, SERVEL, SF. 141 142 - 1 21395-1 ASSEN, LBR, CARRA, SERVELY, SF. 441 144 - 1 2844937-1 2051, LCCC16 98 - 1 2844937-1 2051, LCCC16 98 - 1 2814937-1 2051, LCCC16 98 - 1 2119443-1 MSER, SPACER 70 - 1 2119463-1 MSER, SPACER, CARNER 67 - 1 21196363-5 SCE, MAT 67 <		_	1	_			
- 1 - 2'1944-1-2 FEB CAN, AIR FEED 151 - 1 1 2'16953-9 SCR, SRI 40 CAP, RehS, 44 X 6 144 - 1 2'16953-2 FED CAN, POST FEED 142 - 1 1'16953-2 FED CAN, POST FEED 142 - 1 1'16953-2 FED CAN, POST FEED 142 - 1 1'16953-2 FED CAN, POST FEED 142 - 1 1'16953-1 ASSN, LUBY(CATOR, STEL ASSEMENT, SF 141 - 1 2'16953-2 FECN, LCCCIR & STEL ASSN, LUBY(CATOR, STEL ASSEMENT, SF 141 - 1 2'16953-2 FECN, LCCCIR & STEL ASSN, LUBY(CATOR, STEL ASSEMENT, SF 151 - 1 2'16973-1 POST, LCCCIR & STACER 69 - 1 2'16973-1 POST, POTY ELEVANTOR PACKACE 71 -		_		RFF			
- 1 1 2168083-8 SC3, SC1 HD CAP, RedS, M4 X 26 143 - - 1 2118633-2 FEID CAM, 2001 FEED 142 - 1 1 18333-83 APLICA OR BASIC ASSEMD.Y, SF 141 - 1 1 18333-81 APLICA OR BASIC ASSEMD.Y, SF 141 - 1 1 143333-81 APLICA OR BASIC ASSEMD.Y, SF 141 - 1 1 283318-1 FAX ASSEMD.Y, SF PALEA 93 - 1 1 284490-71 FOST, LOCKING 98 - 1 1 28360-7 SPCER, CRIMER 82 - 1 1 213943-1 ASSIE SC3, MIRE 7 - 1 2119743-1 TAS, IDTEL, RH, RMS, 2 ± , 188 66 - 1 133863-6 FED PAM 56 - 1 133863-7 SPCER, CRIMER 56 - 1 183863-6 SC1, SC1 HD CAP, RAKSE 51 - 1 183863-7 SPCER, CRIMER 56 - </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>							
- 4 4 2:68283-9 SCR. SKT FD CAP. RoFS. MAX 20 143 c - - 1 2:19633-2 FFED CAP. POST FFED 141 - 1 1.763583-2 FFED CAP. POST FFED 141 - 1 1.219655-1 ASST. LUBRICATOR. SIDE FFED 141 - 1 1.219655-1 ASST. LUBRICATOR. SIDE FFED 113 - 1 1.2444937-1 POST. LUBRICATOR. SIDE FFED 113 - 1 1.2444937-1 POST. LUBRICATOR. SIDE FFED 113 - 1 1.2444937-1 POST. LUBRICATOR. SIDE FFED 70 - 1 1.219781-5 DEFENSOR. WIRE 70 - 1 1.219740-1 TAC.IDENTIATION 87 - 1 1.219740-1 TAC.IDENTIATION 87 - 1 1.219731-5 DEFENSOR. WIRE 70 - 1 1.3138830-8 PTED FAWL 56 - 1 1.3138830-1 NUT. FEX. REC. RoHS. MA X 14 53 - 1 1.3138830-1 NUT. FEX. REC							
- 1 2119653-2 FED FED 1.42 - 1 1 - 1.803363-0 APPLICATOR BASIC ASSENDIT, ST 1.42 - 1 1 2109356-1 ASST, LJBRICATOR, SIDE FED 1.14 - 1 1 2844927-1 FSST, LOCKING 9.9 - 1 1 2844927-1 FSST, LOCKING 9.8 - 1 1 2119943-1 TASHER, SPACER 6.9 - 1 1 2119943-1 TASHER, SPACER 6.9 - 1 1 510573 FST HED FANL 6.7 - 1 1 510573 FST HED FANL 5.3 <							
- 1 1 1 1 1 23583-0 37F12ATOR BASIC ASSEMBLY, ST 141 - 1 3 1 1 1 1 1 1 1 1 3 1 <td></td> <td></td> <td></td> <td>4</td> <td></td> <td></td> <td></td>				4			
- 1 1 1803516-1 FAM ASSEMBLY, SF PACIFIC 140 - 1 2119355-1 ASST, LUBRICATOR, SIDE FEED 113 - 1 2244308-1 FORM, LUBRICATOR, SIDE FEED 113 - 1 12844307-1 FORL, LUBRICATOR, SIDE FEED 133 - 1 12844307-1 FORL, CRIMER 82 - 1 1455888-4 SPACER, CRIMER 82 - 1 1213343-1 MASHER, SPACER 69 - 1 2113343-1 MASHER, SPACER 69 - 1 2113343-1 MASHER, SPACER 69 - 1 2113340-1 MASHER, SPACER 69 - 1 511840-1 56 66 - 1 5133083-8 FEED PANL 56 - 1 513863-8 SCR, SKT HD CAP, Rohs, M4 x 14 53 - 1 1018030-1 MUT. HEX, ECG, Rohs, M4 x 201 33 - 1 113552-1 SUPPORT, TERMINAL 34 - 1 113630				1			
▲ 1 1 2119355-1 ASSY, LUBRICATOR, SIDE FEED 113 - 1 1 2844303-1 SCIM., JOCKING 99 - 1 1 2844303-1 SCIM., JOCKING 99 - 1 1 2844303-1 SCIM., JOCKING 99 - 1 1 2844307-1 POST, LOCKING 99 - 1 1 455888-4 SPACER, CRIMPER 82 - 1 1 2119343-1 WASHER, SPACER 69 - 1 1 2119343-1 WASHER, SPACER 69 - 1 1 5119343-1 SCIM., DIVE, BH, ROHS, V4 × 14 53 - 1 1 5118022-5 SCI, MIC, HEX, HOL, DONN 51 - 1 1 138683-6 FEID PANL 50 - 1 1 11380302-1 SCI, MIC, ROHS, W4 × 14 53 - 1 1 19033-1 NUT, HEX, REG, ROHS, W4 × 6.0 49 - 1 180362-1 SCI, MIC, ROHS, RH × 6.0 4			1	1			
- 1 1 2844908-1 SCPEW, LOCKING 9.9 - 1 1 2844907-1 FOST, LOCKING 9.8 - 1 1 28588-4 SPACER, CRIPER 9.2 - 1 1 105888-4 SPACER, CRIPER 9.2 - 1 1 219973-1 DOLMENTATION PACKAGE 71 - 1 1 219973-1 TASPICE, SPACER 6.9 - 1 1 219973-1 TASPICE, SPACER 6.9 - 1 2 218003-5 SCR, NEN HO CAP, MA K E.0 59 - 1 1 518020-5 SCR, NEN HO CAP, ROHS, MA X 1.4 53 - 1 1 60073-2 SACER, CRIS, RES, NOK X 8.0 51 - 1 1 61753-2 SACER, CRIS, RES, NOK X 2.5 48 - 1 1 175235-1 SUPPORT, ICRMINAL 34 - 1 1 175235-1 SUPPORT, ICRMINAL 34 - 1 1 175235-1 SUPPORT, ICRMINAL <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>							
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- 2 2 2 68078-1 SCREW, DRIVE, RH. Rohs, 2 x . 188 66 - 1 1 5-18022-5 SCR. HEX HD CAP, M4 x 6.0 59 - 1 1 133683-8 FED PANL 56 - 1 1 133683-8 FED PANL 56 - 1 1 133683-8 SER. SKT HD CAP, Rohs, M4 x 14 53 - 1 1 811242-5 BUMPER, HOLD DOWN 51 - 1 1 690753-2 STACER, TONKER 50 - 1 1 1030802-1 SCR. SKT HD CAM, PRE FEED 48 - 1 1 105235-1 SUPPORT, TERMINAL 34 - 1 1 105235-1 SUPPORT, TERMINAL 34 - 1 1 163030-1 SUPORT, TERMINAL 30 - 1 1 163082-1 SUPORT, TERMINAL 30 - 1 1 128588-3 SUPORT, TERMINAL 30 - 1 1 1260883-2 SUPORT, TERMIN		-	1	1	2119943-1	WASHER, SPACER	. 69
- 2 2 2188078-1 SCREW, DRIVE, RH, Rohs, 2 x . 188 66 - 1 1 5-18622-5 SCR. HEX HD CAP, M4 X 6.0 59 - 1 1 133683-8 FEED PAWL 56 - 1 1 133683-8 FEED PAWL 56 - 1 1 5018030-1 AUT, HEX, REG, Rohs, M3 52 - 1 1 690753-2 EPACER, TOWER 50 - 1 1 690753-2 EPACER, TOWER 50 - 1 1 8023-9 ECR. SKT HD CAP, M4 X 6.0 49 - 1 1 10023-9 ECR. SKT HD CAP, M4 X 6.0 49 - 1 1 11752356-1 SUPPORT, TEMINAL 34 - 1 1 11752356-1 SUPFORT, TEMINAL 34 - 2 2.07383-5 SCR. GHSC, RoHS (N4 X 2.0) 33 - 1 1 1284499-1 ASSEMBLY, STRIP GUIDE 29 - 1 1 1285888-3 SPACIR, CHIMPR PACI, SNE AR <td></td> <td></td> <td>1</td> <td>1</td> <td>2119740-1</td> <td>TAG, IDENTIFICATION</td> <td>67</td>			1	1	2119740-1	TAG, IDENTIFICATION	67
- 1 1 S-18022-5 SC2, HEX HD CAP, M4 X 6.0 59 - 1 1 1336633-8 FEID PAWL 56 - 2 2 2-2168033-5 SC3, SKT HD CAP, RoHS, M4 X 14 53 - 1 1 5018030-1 NUT, HEX, REG, RoHS, M3 52 - 1 1 690733-2 SPACER, TONKER 50 - 1 1 690733-2 SPACER, TONKER 50 - 1 1 690733-2 SPACER, TONKER 50 - 1 1 1633602-1 SC3, SKT HD CAP M4 X 6.0 48 - 1 1 1752366-1 SUPPORT, TERMINAL 34 - 1 1 1752366-1 SUPPORT, TERMINAL 34 - 1 1 120928-2 SITIP GUIDE 29 - 1 1 1320928-2 SITIP GUIDE 24 - 1 1 218933-1 SITPPER, SIDE FEED 19 - 1 1 218933-1 SITPPER, SIDE FEED 19 </td <td></td> <td>-</td> <td>2</td> <td>2</td> <td></td> <td></td> <td></td>		-	2	2			
- 1 1 1338683-8 FEED PAWL 56 - 2 2 2-2168083-5 SCR, SKT HD CAP, RoHS, M4 X 14 53 - 1 1 5018623-5 SCR, SKT HD CAP, RoHS, M3 52 - 1 1 690753-2 SPACER, TONKER 50 - 1 2 180252-1 FEED CAM, PRE FEED 48 - 1 1 1803602-1 SCR, SKT HD CAP M4 X 6.0 49 - 1 2 1802502-1 SCR, SKT HD CAP M4 X 200 33 - 2 2 2079383-5 SCR, BLSC, ROLS 1M8 X 200 33 - 2 2 20784383-5 SCR, SKT HD CAP, ROHS, M4 X 200 33 - 1 1284492-1 ASSIMBLY, SITIP GUIDE 30 - 1 1284492-1 ASSIMBLY, SITIP GUIDE 29 - 1 1218683-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 1 1218683-3 SPACER, CRIMPER 28 - 1 1219533-1 STRIPC UIDE 29		-	1	1			
- 2 2 2-2168083-5 SCR. SKT HD CAP, RoHS, M4 X 14 53 - 1 1 S018030-1 NUT, HEX, REG, ROHS, M3 52 - 1 1 811242-5 BUMFER, HOLD DOWN 51 - 1 1 690753-2 SPACER, TOMKER 50 - 1 2 18023-9 SCR. SKT HD CAP M4 X 6.0 49 - 1 1 1803602-1 SCR. ROHS, RMS X253 41 - 1 1 1805602-1 SCR. ROHS, RMS X253 41 - 1 1 1752356-1 SUPPOT, TERMINAL 34 - 2 2079383-5 SCR. BHSC, ROHS 1M4 X 203 33 - 2 2 2079383-5 SCR. BHSC, ROHS 1M4 X 203 30 - 1 1 2844982-0 SPACER, CHIMPER 28 - 1 1 2184982-1 ASSEMELY, STRIP GUIDE 29 - 1 1 2168083-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 1 1 2168083-2 S		-	1	1			
- 1 1 5018030-1 NUT, FEX, REG, RoHS, M3 52 - 1 1 810753-2 SPACER, TONKER 50 - 1 1 690753-2 SPACER, TONKER 50 - 1 1 690753-2 SPACER, TONKER 50 - 1 2 8623-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 183602-1 SECR, DHSC, ROHS (M8 X 25) 41 - 1 1 1752356-1 SUPPORT, TERMINAL 34 - 1 1 1752356-1 SUPPORT, TERMINAL 34 - 1 1 1752356-1 SUPPORT, TERMINAL 34 - 1 1 1752356-1 SUPPORT, TERMINAL 32 - 2 2 20739383-5 SCR, DHSC, ROHS (M8 X 20) 33 - 1 1 1286492-1 ASSIMELY, STRIP GUIDE 29 - 1 1 1320928-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 1 1 1216808-1 INSER, S		_	2	2			
- 1 1 811242-5 BJMPER, HOLD DGWN 51 - 1 1 690753-2 SPACER, TONKER 50 - 1 2 18023-9 SCR, SKI HD CAP M4 X 6.0 49 - 1 2119652-1 TEED CAM, PRE FEED 48 - 1 1 1752356-1 SJPPORT, TERMINAL 34 - 2 2 2079383-5 SCR, BHSC, ROHS (M4 X 20) 33 - 2 2 3-2844962-0 SPACER, CRIMPER 29 - 1 1 1320928-2 STRIP GUIDE 29 - 1 1 1320928-2 STRIP GUIDE 24 - 1 1 1320928-2 STRIPER, SIDE FEED 19 - 1 1 21198083-1 STRIPER, SIDE FEED 19 - 1 1 2119833-1 STRIPER, SIDE FEED 19 - 1 1 2119805-1 STRIPER, SIDE FEED 19 - 1 1 2119805-1 STRIPER, SIDE FEED 19				1			
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- 1 1 1803602-1 SCR. BHSC, RoHS (M8 X 25) 41 - 1 1 1752356-1 SUPPORT, TERMINAL 34 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 3-2844962-0 SPACER, CYLINDRICAL, STRIP GUIDE 20 - 1 1 2844962-0 SSEMBLY, STRIP GUIDE 29 - 1 1 2844962-0 SPACER, CRIMPER 28 - 1 1 2844962-0 SPACER, CRIMPER 28 - 1 1 280928-2 STRIP GUIDE 29 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 2 1 12119533-1 STRIPER, SIDE FEED 19 - 1 1 2119533-1 STRIPER, SIDE FEED 19 - 1 1 2119533-1 STRIPER, SIDE FEED 19 - 1 1 2119805-1 SHEAR FRONT 10 - 1 1 240641-5				2			
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- 1 1 2844992-1 ASSEMBLY, STRIP GUIDE 29 - 1 1 455888-3 SPACER, CRIMPER 28 - 1 1 1320928-2 STRIP GUIDE 24 - 1 1 120928-2 STRIP GUIDE 24 - 1 1 2108083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 2 2 1-18028-2 WASHER, FLAT, REG M4 200 - 1 1 2119503-1 STRIPPER, SIDE FEED 19 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 2119805-1 SPRING, COMPRESSION 12 - 1 1 240805-1 SPACER, FRONT 10 - 1 1 240641-5 SPACER 7 - - - - - 6 - 1 1 240641-5 SPACER 7 - - - - - 6 - 1 1		_	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33
- 1 1 455888-3 SPACER, CRIMPER 28 - 1 1 1320928-2 STRIP GUIDE 24 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 2 2 1-18028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119805-1 INSERT, SHEAR 13 - 1 1 22280-3 SPRING, COMPRESSION 12 - 1 1 2119805-1 SHEAR HOLDER, FRONT 10 - 1 1 240641-5 SPACER 7 - 1 1		-	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	. 30
- 1 1 1320928-2 STRIP GUIDE 24 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 2 2 1-18028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119506-1 INSERT, SHEAR 13 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 2119806-1 INSERT, SHEAR 11 - 1 1 2119806-1 INSERT, SHEAR 11 - 1 1 2119806-1 INSERT, SHEAR 11 - 1 1 2119805-1 SHEAR HOLDER, FRONT 10 - 1 1 2119805-1 SHEAR HOLDER, FRONT 9 1 1 1 240641-5 SPACER 7 - - - - - 6 - 1 1 210957-8 DEPRESSOR, SHEAR 5 - <t< td=""><td></td><td>-</td><td>1</td><td>1</td><td>2844992-1</td><td>ASSEMBLY, STRIP GUIDE</td><td>. 29</td></t<>		-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	. 29
- 1 1 1320928-2 STRIP GUIDE 24 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 2 2 1-18028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119506-1 INSERT, SHEAR 13 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 2119806-1 INSERT, SHEAR 11 - 1 1 2119806-1 INSERT, SHEAR 11 - 1 1 2119806-1 INSERT, SHEAR 11 - 1 1 2119805-1 SHEAR HOLDER, FRONT 10 - 1 1 2119805-1 SHEAR HOLDER, FRONT 9 1 1 1 240641-5 SPACER 7 - - - - - 6 - 1 1 210957-8 DEPRESSOR, SHEAR 5 - <t< td=""><td></td><td>-</td><td>1</td><td>1</td><td>455888-3</td><td>SPACER, CRIMPER</td><td></td></t<>		-	1	1	455888-3	SPACER, CRIMPER	
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- 2 2 1-18028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 3-22280-3 SPRING, COMPRESSION 12 - 1 1 -356885-4 STOP, SHEAR 11 - 1 1 -356885-4 STOP, SHEAR 11 - 1 1 2119805-1 SHEAR HOLDER, FRONT 10 - 1 1 2119805-3 FLOATING SHEAR, FRONT 9 1 1 1 4-1803318-6 ANVIL, COMBINATION 8 - 1 1 240641-5 SPACER 7 - 1 1 2119757-8 DEPRESSOR, SHEAR 5 - 1 1 2119757-8 DEPRESSOR, SHEAR 5 - 1 1 4-1633305-2 CRIMPER, INSULATION F PREMIUM 3		-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	
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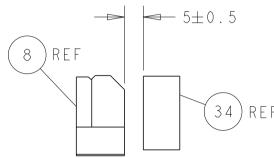
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