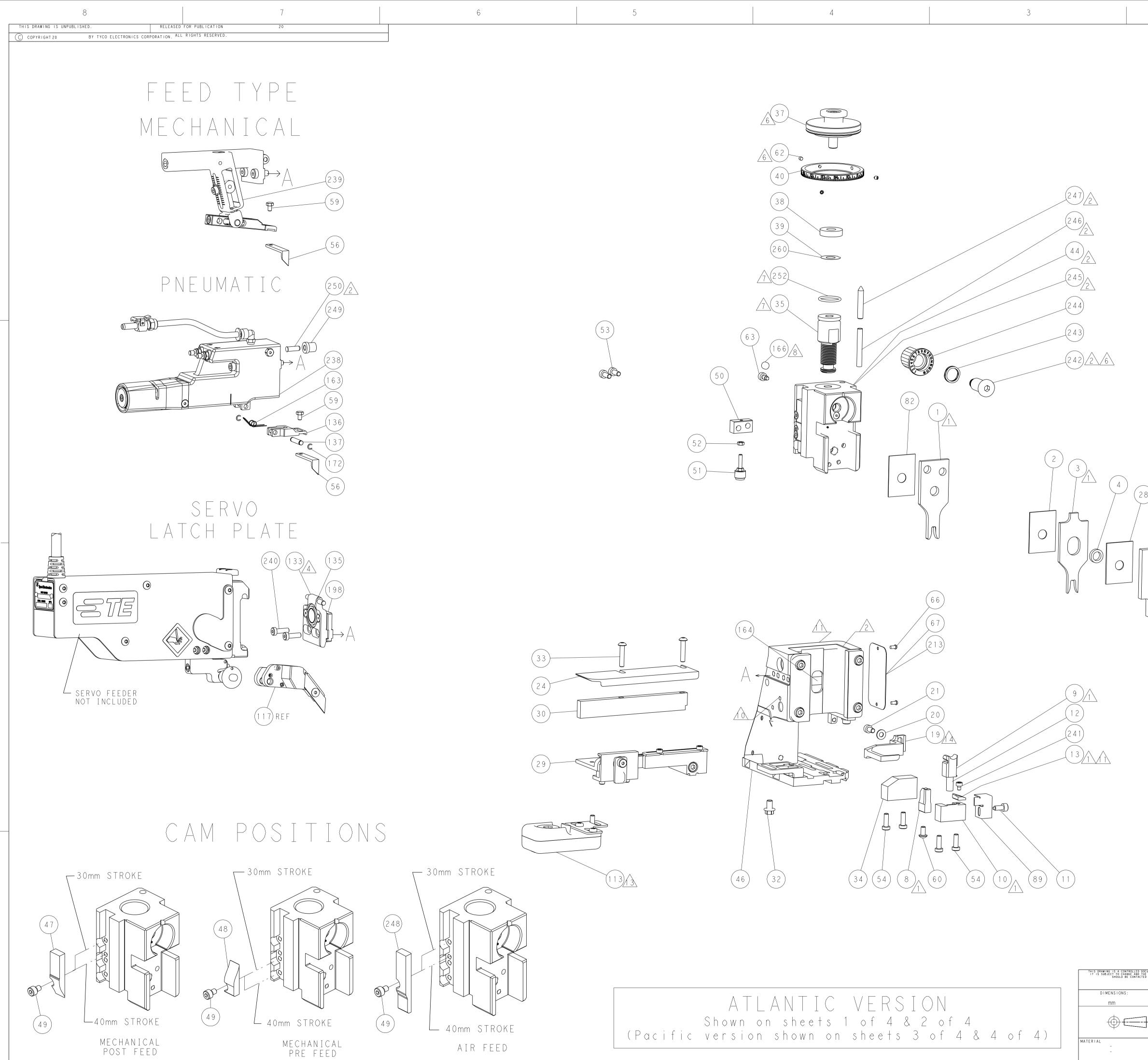
8			7		6	5			4		3		
	TYCO ELECTRONICS CORPORATION. ALI	FOR PUBLICATION	20				APPI IC	ATOR STYLE CON	VERSION CHAR	. T			SET UF 2119
ATLANTIC VERSION TERMINATOR INTERFACE ADAPT		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		ATTLIC		NUMBERS REQU			_	
	2836834-1	A FIN	NE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1338683-8	5-18022-5 8-2836834-5	2119641-1 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY 2)	_	
				MECHANICAL	SMART APPLICATOR	2161326-1	_	8 - 2 8 3 6 8 3 4 - 4	-	-		- 1	- 1
	2836834-2	A FIN	NE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE		1338683-8	5-18022-5 8-2836834-5	2119653-1 1901094-3	-	2168400-6 (QUANTITY 2)	- 1	1
	2836834-5	A FIN	NE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SMART APPLICATOR       MECHANICAL FEED	2161326-1 2119949-1	- 1338683-8	8-2836834-4 5-18022-5	- 2119653-1	-			1
	2836834-6	A NO	N-CRIMP HEIGHT ADJUST /	SERVO	PNEUMATIC FEED -	2119950-1	1338683-8	5-18022-5	- 2119641-1	2119799-1	2063440-1		
	2836834-7		NE CRIMP HEIGHT ADJUST	NONE				-	-	-	-		
	7-2836834-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	1	- 1
APPLICAT												- RE	EFREFR
CRIMP SI WIRE 3.81 mm	[.150] F												-
INSUL 5.08 mm 													
400-1038	J												
TERMINAL DATA:			IMP SPECIFICATION									- 1	
TERMINAL NAME: WIRE STRIP LE	NGTH		SISTORS DIAMETER RANGE									- 1	1
4.89-5.65 mm [.192- TERMINAL APPLICATION	NONE	Ø3.15-4.20 mm -	m [.124165 IN] -									- 1	2
SPECIFICATION		-	-									$\begin{array}{c c} - & 1 \\ \hline 6 & - & 3 \\ \hline - & 1 \\ \end{array}$	, – , , – , , 1
TERMINALS AP	PLIED / 3 G.M.G TERMINAL	TE TERMINAL	G.M.G TERMINAL										
2113132-1	35081	ж.										4	- 4
												- 2 - 1	2
	CRIMP HEIGHT mm [INCH]	C R R E	RIMP HEIGHT 9 FERENCE SETTING									- 1	<u> </u>
1.50mm2 1.00mm2	2.25+/-0.05 [.089 2.14+/-0.05 [.084		7.8										-
												- 1	
						* W A R O N		TION, SET	WIRE DI	SC, ITEN	140 TO	- 1	1
A RECOMMENDED	SPARE PARTS					LAR	GEST WIR	E SIZE SE UM REQUIR	TTING. U	SE OF SE	ETTINGS		- <u>1</u>
	ING SURFACES LIG							DAMAGE TO				$   \frac{6}{7} - 1 \\   \frac{7}{-1} \\   - 1 $	
B SHEET SUPPL	AILY PER THE APPL ED WITH THE APPL	ICATOR.										- 2	
ASSEMBLY. SE MECHANIC	E BELOW FOR PART AL FEED WITH "SMA	NUMBER:	NTO BLANK MEMORY CHIP AT									- 1	1
SERVO FEI	C FEED WITH "SMAR D WITH "FINE CRI D WITH "NON-CRIM	MP HEIGHT ADJ	CONVERSION:8-2836834-4JUST":8-2836834-5JST":8-2836834-6									- 1	1
5. ADJUSTMENT ( APPLICATOR E	DF THE STRIPPER M Between bench and	1AY BE REQUIRE ) leadmaker ap	D WHEN MOVING THE Plications.										
APPLY PART I	NUMBER 2-23419-6	LOCTITE TO TH	HREADS OF ITEM 62. HREADS OF ITEM 242. OCTITE TO THREADS OF ITEM	37									
	ADDS, GROOVE AND (			UI.									
MAGNET, ITE ACTUATE THE		IENTED CORRECT	TLY IN ORDER TO PROPERLY									$\begin{array}{c c} \hline 1 \\ 1 \\$	1
CRIMP HEIGH	T REFERENCE SETT VAS QUALIFIED AT	ING WAS THE SE THE FACTORY.	ETTING USED WHEN THE ADJUSTMENT MAY BE				- 1 -	2119		CATOR SHIM PAC			-
10 SPARE FEED			FIELD. Instruction sheet			<u> </u>		1         1         8 - 21           1         -         2119           1         -         1803	640-1 PUSH F	G, .676 ID, .0 ROD, AIR FEED NG, FLANGED	70 DIA. MAT. 252 250 249	$\begin{array}{c c} - & 1 \\ \hline - & 1 \\ \hline 1 & 1 \end{array}$	
	THE APPLICATOR TO	O A NON-CARRIE	ER CUTTING STYLE, I ON THE BACK SIDE			-		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	641-1 FEED (	CAM, AIR FEED	249 248 247	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	
A REMOVE ITEM OF THE HOUS INFORMATION	ING. REFER TO INS	STRUCTION SHEE	I ON THE BACK SIDE IT FOR ADDITIONAL			- 7	7 - 7 - 6 - 5			DESCRIP			7 - 6 -
USE SHIMS F	LING A NON CRIMP Rom item 260 to a	HEIGHT ADJUST ACHIEVE A NOMI	T APPLICATOR (-6) NAL SHIM HEIGHT OF 3.55.					· · · · · · · · · · · · · · · · · · ·	F T 0			THIS DRAWING IS A CONTRO IT IS SUBJECT TO CHANGE SHOULD BE C DIMENSIONS:	OLLED DOCUMENT FOR TYC E AND THE CONTROLLING CONTACTED FOR THE LATE TOL OTHE
	BRICANT IS RECOM						ς μ	ATLAN own on sha				mm	0 PLC 1 PLC 2 PLC 3 PLC 4 PLC
<u>∕ 4</u> \ RELOCATE IT	EM 19 TO BACK OF	APPLICATOR.				(Pa					of 4 of 4 & 4 of 4)	MATERIAL -	3 PLC 4 PLC ANGLES FINISH
						L						-	

AMP 4805 REV 31MAR2000

			JP GA 9599-		A	66	P	LTR		DESCRIPTION DATE	DWN	APVD
				I	I			A	RELEA	ED 18JUL2017	ТВ	TE
-	1	-	1	1	1			2279		SPRING, COMPRESSION		246
-	-	1	- 1	- 1	- 1			9758 9082		RAM, AMP STYLE, SIDE FEED, NON-ADJ CAM, SNAIL, INSULATION ADJUSTMENT		2 4 5 2 4 4
-	1	1	1	1	1			9764		WASHER, WAVE SPRING, CREST-TO-CRES	Τ.	243
-	1	1	1	1	1			9083 3023		RETAINER, INSULATION DIAL SCR, SKT HD CAP M3 X 4.0		2 4 2 2 4 1
-	-	2	2	_	-	-		840C		SHCS, LOW HEAD, RoHS, M5 X 16	. / [	240
-	-	-	-	-	1			9580 3440	-	MECHANICAL FEED ASSEMBLY AIR FEED MODULE		239 238
-	_	1	1	-	-			974C		TAG, IDENTIFICATION		213
-	-	1	1	- 2	-	_		1094		SPACER, FEEDER	· /	198
_	-	- 1	- 1	1	- 1			045- 969		RING, RETAIN, EXTERN, 3/16 CRESCEN MAGNET, RARE EARTH HIGH ENERGY	- /	166
-	REF	REF	REF	REF	REF			970		COUNTER, MAGNETIC	- /	164
-	-	-	-	1	-			<u>638</u> 3627		SPRING, FEED FINGER PIN, RETAIN, GRVD, 3/16 X .854	. ,	163 137
-	-	_	-	1	_			9799	) - 1	HOLDER,FEED FINGER, AF	• •	136
-	-	REF 1	REF 1	-	-				E 4 3 - 1	MEMORY CHIP, PROGRAMMED SERVO FEED LATCH ASM	- /	135 133
_	_	REF	REF	_	-					FEED FINGER ASSEMBLY, SF	. ,	117
-	1	1	1	1	1	2	11	9955	5 - 1	ASSY, LUBRICATOR, SIDE FEED	• •	1 1 3
-	1	1	1	1	1			563 888		GUARD, FRONT CHIP Spacer, crimper	•	89 82
_	1	1	1	1	1		222	278-	8	SPRING, COMPRESSION	•	77
-	1	1	1	1	1			769 9956		HOLDER, INS DOCUMENTATION PACKAGE	•	74
-	1	-	-	1	1			9956 9740		TAG, IDENTIFICATION	·	67
-	2	2	2	2	2			8078		SCREW, DRIVE, RH, RoHS, 2 x .188	•	66
-	3	-	1 3	1	3			9793 763		LIMITER, ADJUSTMENT BOLT SCR, SET, SOC, CONE POINT, M3 x 4.	0 .	63 62
-	1	1	1	1	1	2	079	9383	8 - 4	SCR, BHSC, RoHS (M4 X 8)	•	60
-	-	-	-	1	1			3022 028-		SCR, HEX HD CAP, M4 X 6.0 PIN, SLOTTED SPRING .062 X .250	•	59 58
-	-	-	-	1	1			3683		FEED PAWL	•	56
_	4	4	4	4	4			840C		SHCS, LOW HEAD, Rohs, M4 X 12	•	54
-	2	2	2	2	2			3030 3030	33-0 )-1	SCR, SKT HD CAP, RoHS, M4 X 10 NUT, HEX, REG, RoHS, M3	•	53 52
-	1	1	1	1	1	8	811	242	- 5	BUMPER, HOLD DOWN	•	51
-	1	1	1	1	1			753 023-		SPACER, TONKER SCR, SKT HD CAP M4 X 6.0	•	50 49
-	-	-	-	_	1			9652		FEED CAM, PRE FEED	•	48
-	-	-	-	-	1				8 - 1	FEED CAM, POST FEED	•	47
-	1	-	1	1	1	-		9636 9370	5 - 9 ) - 1	APPLICATOR BASIC ASSEMBLY, SF RAM, AMP STYLE, SIDE FEED	•	46
-	1	1	1	1	1	-		9383		SCR, BHSC, RoHS (M8 X 25)	•	41
-	1	-	1	1	1			9645 9957		DISC, NUMBERED FA WIRE ADJUSTMENT APPLICATOR SHIM PACK	•	40 39
-	1	1	1	1	1	2	11	9644	1 - 2	RAM WASHER, PRECISION	•	38
-	1	1	1	1	1	-		9085 9092		FA HEAD, ATLANTIC STYLE BOLT, ADJUSTMENT	•	37 35
_	1	1	1	1	1			2356		SUPPORT, TERMINAL	•	34
-	2	2	2	2	2			9383		SCR, BHSC, Rohs (M4 X 20)	•	33
-	1	1	1	1	1			1328 0908		HEX HEAD, FLANGED, M5 x 8mm LONG SPACER, STRIP GUIDE	•	<u>32</u> 30
-	1	1	1	1	1			9959		ASSEMBLY, STRIP GUIDE		29
-	1	1	1	1	1			<u>588</u> 0928		SPACER, CRIMPER Strip guide		28 24
-	1	1	1	1	1	2	168	8083	3 - 2	SCR, SKT HD CAP, RoHS, M4 X 8.0	•	21
_	1	1	1	1	1			8028 3013		WASHER, FLAT, REG M4 STRIPPER, SIDE FEED		20
-	1	1	1	1	1				5 - 1 5 - 1	INSERT, SHEAR		13
-	1	1	1	1	1				) - 7	SPRING, COMPRESSION	•	12
-	1	1	1	1	1				5 - 4 5 - 1	STOP, SHEAR SHEAR HOLDER, FRONT	•	11
-	1	1	1	1	1		318	707	- 1	FLOATING SHEAR, FRONT		9
-	1	1	1	1 -	1	1 -	18(	<u>1333</u> -	35-0	ANVIL, COMBINATION -	•	8
	-	-	_	-	-			-		-	•	6
-	1	1	1	1	1	-		9780 011		DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER	•	5
1	1	1	1	1	1			3396		CRIMPER, INSULATION F PREMIUM	_ ·	3
-	1	1	1	1	1			888		SPACER, CRIMPER	•	2
 			 		1			7360 		CRIMPER, WIRE		1 I T E M
	CONTROLLED	DOCUMENT FC THE CONTROL CTED FOR THE	- 5 R TYCO ELEC LING ENGINE	TRONICS COR	PORATION	DWN		21. 21.	N () <u>jun2017</u>	DESCRIPTION		NO
		CTED FOR THE				<u>М. ZH</u> снк К. ZH		21.	JUN2017	TE Connectivity Harrisburg, PA 17105-3608		
MENSIO	UNS:		THERWISE		IED:	APVD K.ZH/ PRODUCT	ANG	21.	JUN2017	Ocean Side Feed		
	+-{	0 PL I PL 2 PL 3 PL	.C =	±- ±- ±- ±-		- APPLICAT		SPEC		Applicator -		
$(\psi)$		] 3 PL 4 PL	.C =	±- ±-			U			SIZE CAGE CODE DRAWING NO RI	ESTRIC	CTED TO
<b>\</b>		ANGL FINI		±		WEIGHT				A   00779 C= 2836834		1

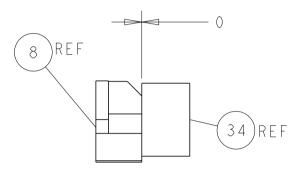
2

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

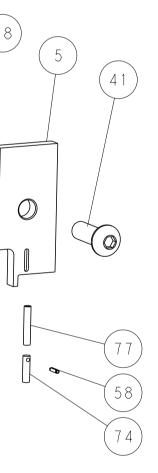


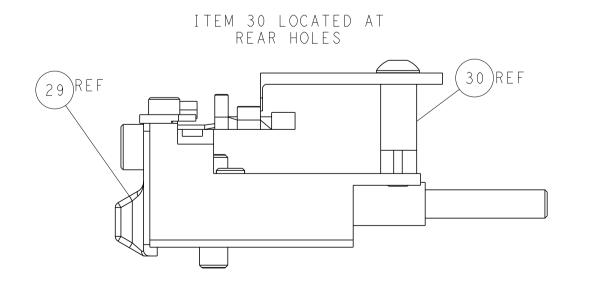
AMP 4805 REV 31MAR2000

	2			1			
LOC	DIST			REVISIONS			
A	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-



TERMINAL SUPPORT LOCATION





## FEED TRACK POSITION GUIDE BY WIRE BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn M.ZHAO	21JUN2017				TE Connectivity	/	
		снк К.ZHANG	21JUN2017				Harrisburg, PA	3	
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K,ZHANG	21JUN2017	NAME		Ocean	Side Feec		
	0 PLC ±- I PLC ±-	PRODUCT SPEC					olicator	1	
-	2 PLC ±- 3 PLC ±-	- APPLICATION	SPEC	-			-		
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO			RESTRICTED TO
	FINISH -	WEIGHT	-	1A	00779	C-283	36834		-
	-	Customer	Accessible Pr	oduc:	tion Draw	ing	scale 1:2 shee	T OF	4 <sup>REV</sup> A
		SHE	ETS 3 & 4	AR [	E NOT F	REQUIRI	ED FOR ATL	ANTIC	VERSION

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20		6 5		4	3
C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. PACIFIC VERSION PART DEVISION DESCRIPTION	FEED TYPE		APPLICATOR STYLE CONVERSI		
INTERFACE ADAPTER NUMBER REVISION DESCRIPTION 2-2836834-1 A FINE CRIMP HEIGHT ADJUS		CONVERT TOPNEUMATIC FEED2119950-1SERVO LATCH PLATE2119951-1	1338683-8 5-18022-5 211	RS REQUIRED 9641-2 2119799-1 1094-3 -	2063440-1 2168400-6 (QUANTITY 2)
Z=2030034=1 A FINE CRIMF HEIGHT ADJUS	I MECHANICAL	SERVO LATCH FLATEZ119931-1SMART APPLICATOR2161326-1MECHANICAL FEED2119949-1	- 8-2836834-4	 9653-2 -	
2-2836834-2 A FINE CRIMP HEIGHT ADJUS	T PNEUMATIC	SERVO LATCH PLATE         2119951-1           SMART APPLICATOR         2161326-1           MECHANICAL FEED         2119949-1	- 8-2836834-4	1094-3     -       -     -       9653-2     -	2168400-6 (QUANTITY 2) 
D 2-2836834-5 A FINE CRIMP HEIGHT ADJUS 2-2836834-7 A FINE CRIMP HEIGHT ADJUS 7-2826824-7 A FINE CRIMP HEIGHT ADJUS	T NONE	PNEUMATIC FEED         2119950-1           -         -	1338683-8     5-18022-5     211       -     -	9641-2 2119799-1	2063440-1
7-2836834-7 A CRIMP TOOLING KIT	-				
APPLICATOR DATA CRIMP SIZE TYPE					7
WIRE3.81 mm[.150]FINSUL5.08 mm[.200]FAPPLICATORINSTRUCTIONS					
408-10389					
TERMINAL DATA: G.M.G TERMINAL TE CRIMP SPECIFICATION					7
TERMINAL NAME:TERMINAL FOR SOLDER RESISTORSWIRE STRIP LENGTHINSULATION DIAMETER RANGE4.89-5.65 mm [.192222 IN]Ø3.15-4.20 mm [.124165 IN]					
TERMINAL     NONE     -       APPLICATION     -     -					12
C TERMINALS APPLIED					
TE TERMINAL     G.M.G TERMINAL     TE TERMINAL     G.M.G TERMINAL       2113132-1     35081					
WIRE CRIMP HEIGHT CRIMP HEIGHT SIZE (CRIMP HEIGHT )					
SIZE       mm       INCH]       REFERENCE       SETTING         1.50mm2       2.25+/-0.05       1.089+/002]       7.8         1.00mm2       2.14+/-0.05       1.084+/002]       9.0					
			*WARNING on installation, se	T WIDE DISC	
			LARGEST WIRE SIZE S BELOW MINIMUM REQU	SETTING. USE	OF SETTINGS
B GREASE BEARING SURFACES LIGHTLY			WILL CAUSE DAMAGE		LING.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.					
4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP ASSEMBLY. SEE BELOW FOR PART NUMBER: MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836	334-4				
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.					
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.					
GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.					
CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.					PACIFIC STYLE $251$
SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.			-     1     1     1     2119782-1       -     -     1     -     2119640-1       -     -     1     -     1803259-1	FINE ADJUST HEAD ASM PUSH ROD, AIR FEED BUSHING, FLANGED	250 249
A TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL			- 1 1 1 1 1 1-22279-3 -77 -27 -25 -22 -21 PART NO	SPRING, COMPRESSION DESCRIP	TION ITEM NO
INFORMATION. 12 TERMINAL LUBRICANT IS RECOMMENDED.			PA(CIFI(	C VERSIC	DIMENSIONS:
<u>/13</u> RELOCATE ITEM 19 TO BACK OF APPLICATOR.		( A +	Shown on sheet lantic version shown	-s 3 of 4 & 4	4 of 4 🛛 🗍 🕀 E

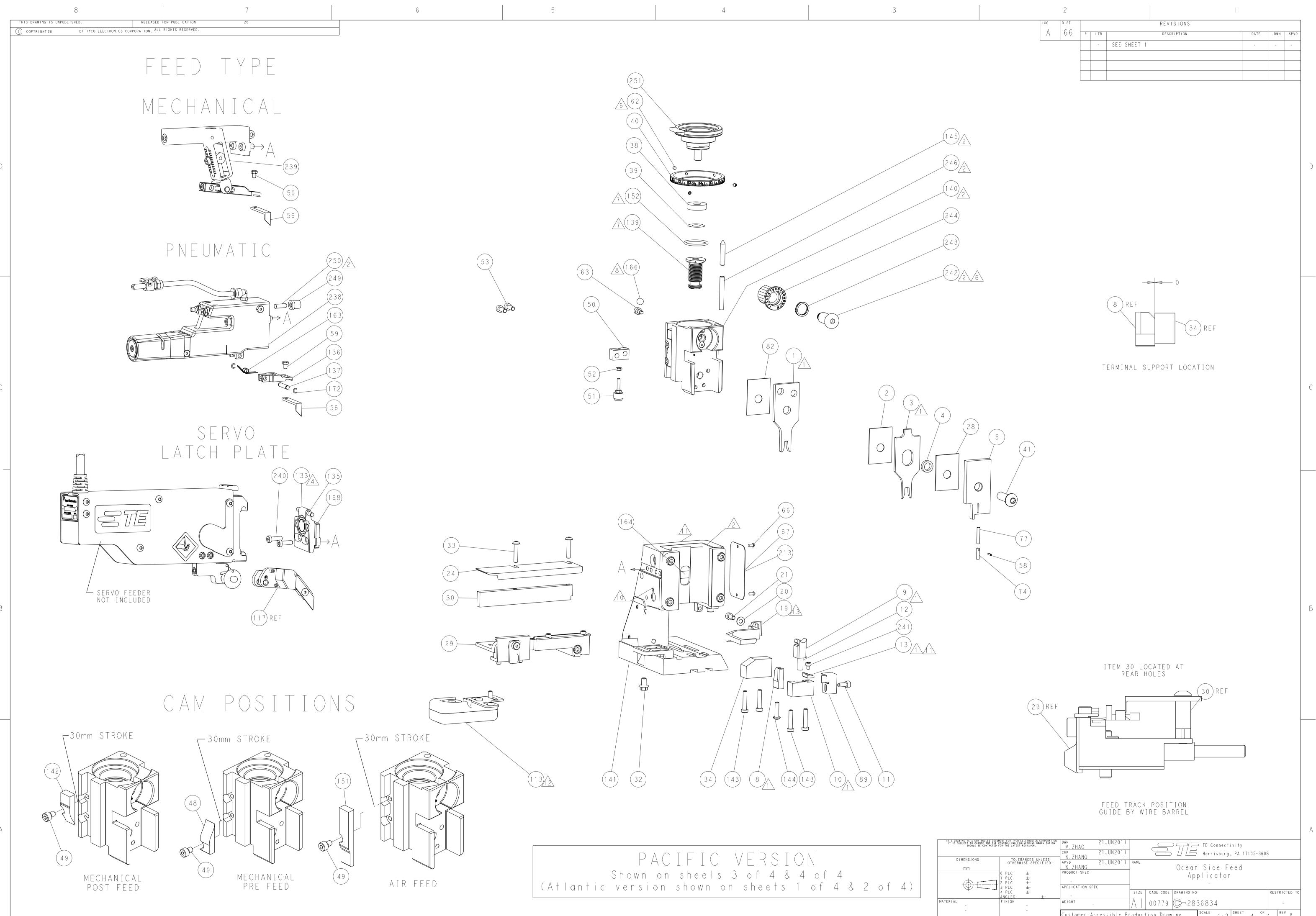
AMP 4805 REV 31MAR2000

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

MATERIAL -

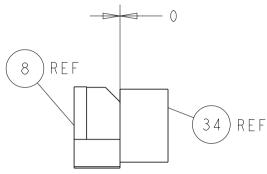
						2								
			UP GA 9599-			66 P	LTR			REVISIONS		DATE	DWN	APVD
							-	SEE S	SHEET 1			-	-	-
Γ	-	1	1	1	1	211	9082	2 - 6	CAM,	SNAIL, INS	ULATION AD	JUSTMENT		244
	-	1	1	1	1		79764		WASHE	R, WAVE SP	RING, CRES	ST - TO - C R E	ST.	243
6	_	1	1	1	1		19083 18023			<u>NER, INSUL</u> SKT HD CAP		-		242 241
	_	-	2	-	-		68400			LOW HEAD,		X 16		240
	-	-	-	-	1		9580			NICAL FEED				239
_	_	-	- 1	1	-		6344( 974(			EED MODULE DENTIFICAT				238 213
	-	-	1	_	_		)1094			R, FEEDER	1011			198
_	-	-	-	2	-		045- 4969			RETAIN, E T, RARE EA			INT ·	<u>172</u> 166
	_	REF	REF	REF	REF		4909			ER, MAGNET				164
	-	-	-	1	-		0638			G, FEED FI				163
<u> </u>	_	1	1	1	1		21084 19641			<u>g, .801 ID</u> Cam, air f		A. MAL.		<u>152</u> 151
	-	1	1	1	1		9798			T PIN				145
_	-	1	1	1	1		79383			BHSC, Rohs				$\frac{144}{142}$
	_	4	4	4	4		68400 19653			LOW HEAD, CAM, POST		X 20		143 142
	-	1	1	1	1		1965			CATOR BASI			•	141
	-	1	1	1	1		965(   9092			ASIAN STYL ADJUSTMEN		EU	· ·	140 139
	-	-	-	1	-	3 - 2	23627	7 - 7	PIN,	RETAIN, GR	VD, 3/16 X	(.854		137
	-	-	- Ref	1	-		19793 NOT			R,FEED FIN Y CHIP, PR			-	136 135
	_	-			-		33743			FEED LATC			· .	133
	-	-	REF	-	-		9944			FINGER ASS				117
12	_	1	1	1	1		19955 8563			LUBRICATO , FRONT CH		ED		<u>113</u> 89
	-	1	1	1	1		5888			R, CRIMPER				82
	-	1	1	1	1		2278- 4769			<u>g, compres</u> R, INS	SION		•	77 74
-	_	1	1	1	1		4709			ENTATION P	ACKAGE			71
	-	1	-	1	1		9740			DENTIFICAT				67
-	-	2	2	2	2		68078 19793			, DRIVE, R ER, ADJUST		<u>2 x .188</u>	•	66 63
	_	3	3	3	3		2763			SET, SOC,		Г, МЗ x 4	1.0 <sup>.</sup>	62
_	-	-	-	1	1		8022			HEX HD CAP				59 58
	_	-	-	1	1		1028- 38683		FEED	SLOTTED SP PAWL	RING .002	Λ.230		56
	-	2	2	2	2		6808			SKT HD CAP		4 X 10	•	53
	_	1	1	1	1		1 8 0 3 0 1 2 4 2		-	<u>hex, reg,</u> r, hold do				52 51
	-	1	1	1	1	69	0753	- 2	SPACE	R, TONKER				50
_	-	-	-	1	2		3023- 19652			SKT HD CAP CAM, PRE F				49 48
	-	1	1	1	1		79383			BHSC, RoHS		)	•	41
_	-	1	1	1	1		9645			NUMBERED		JUSTMENT		40
	-	1	1	1	1		995]   9644			CATOR SHIM ASHER, PRE				<u>39</u> 38
	-	1	1	1	1		52356			RT, TERMIN			•	34
	-	2	2	2	2		79383 61328			BHSC, R⊙HS EAD, FLANG				<u>33</u> 32
	-	1	1	1	1	132	20908	3 - 7	SPACE	R, STRIP G	UIDE			30
	-	1	1	1	1		9959 5588			BLY, STRIP R CRIMPER			•	29 28
	_	1	1	1	1		5588 20928			R, CRIMPER GUIDE				28
	_	1	1	1	1		8083			SKT HD CAP		4 X 8.0		21
	-	1	1	1   1	1   1		18028 03013			<u>r, flat, r</u> Per, side				20
	_	1	1	1	1	211	9806	6 - 1	INSER	T, SHEAR				13
	_	1	1	1	1		22280			G, COMPRES	SION		-	12
	-	1	1	1	1		5688 19805			SHEAR HOLDER, F	RONT		•	10
	-	1	1	1	1	31	8707	- 1	FLOAT	ING SHEAR,	FRONT			9
$\angle 1$	1	1 -	1   -	1   -	1	1 - 18	<u>30333</u> -	35-0	ANVIL   -	, COMBINAT	IUN			8
	-	-	-	-	-		-		-					6
-	-	1	1	1	1		978( 8011			SSOR, SHEA , CRIMPER				5
	1	1	1	1	1		<u>8011</u> 63396			<u>, crimper</u> ER, INSULA		EMIUM		4
	-	1	1	1	1	45	5888	- 7	SPACE	R, CRIMPER			•	2
	1						67360 D T		CRIMP	ER, WIRE		1		1 ITEM
DRAWING IS A C		DOCUMENT FO	- 25			P A	R T 21	N () jun2017		DESC	RIPTION			NO
DRAWING IS A C S SUBJECT TO C SHOULD	HANGE AND BE CONTA	ACTED FOR TH	LLING ENGIÑË LATEST REV	ERING ORGÂNÎ ÎSION.	L	<u>M.ZHAO</u> CHK	21	JUN2017 JUN2017	_		TE Connecti Harrisburg,	vity PA 17105-360	8	
DINENGLON	NS:	(	TOLERAN DTHERWISE	CES UNLE SPECIF		<u>K.ZHANG</u> Apvd <u>K.ZHANG</u>	21	JUN2017	NAME	Ocea	an Side Fe			
DIMENSION		0 P	LC :	±- ±-		PRODUCT SPE					pplicator			
		-1 2 P		±-		-					-			
			LC : LC : LES	±- ±- ±- <u>+</u> -	-	- APPLICATION -	SPEC			cage code drawing $0779$ $C - 2$			RESTRI	CTED TO

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION



AMP 4805 REV 31MAR2000

	2								
LOC	DIST				REVISIONS				
А	66	P	LTR		DESCRIPTION		DATE	DWN	APVD
	•		-	SEE SHEET 1			-	-	-





R THE LATEST REVISION.	М.ZHAO снк 21JUN2017 К.ZHANG	Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED: PLC ±- PLC ±- PLC ±- 3 PLC ±-	APVD 21 JUN2017 K. ZHANG PRODUCT SPEC	Ocean Side Feed Applicator -	
∮PLC ±- ANGLES ±-	-	SIZE CAGE CODE DRAWING NO RI	ESTRICTED TO
	WEIGHT _	A   00779 C-2836834	-
-	Customer Accessible Pr	roduction Drawing SCALE 1:2 SHEET 4 4	Rev
	SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VI	ERSION