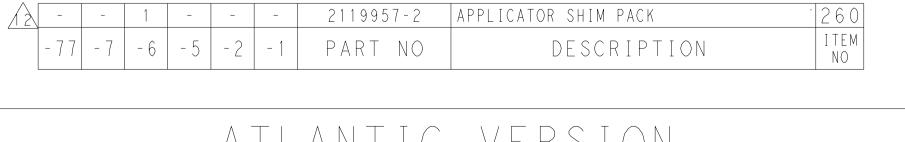
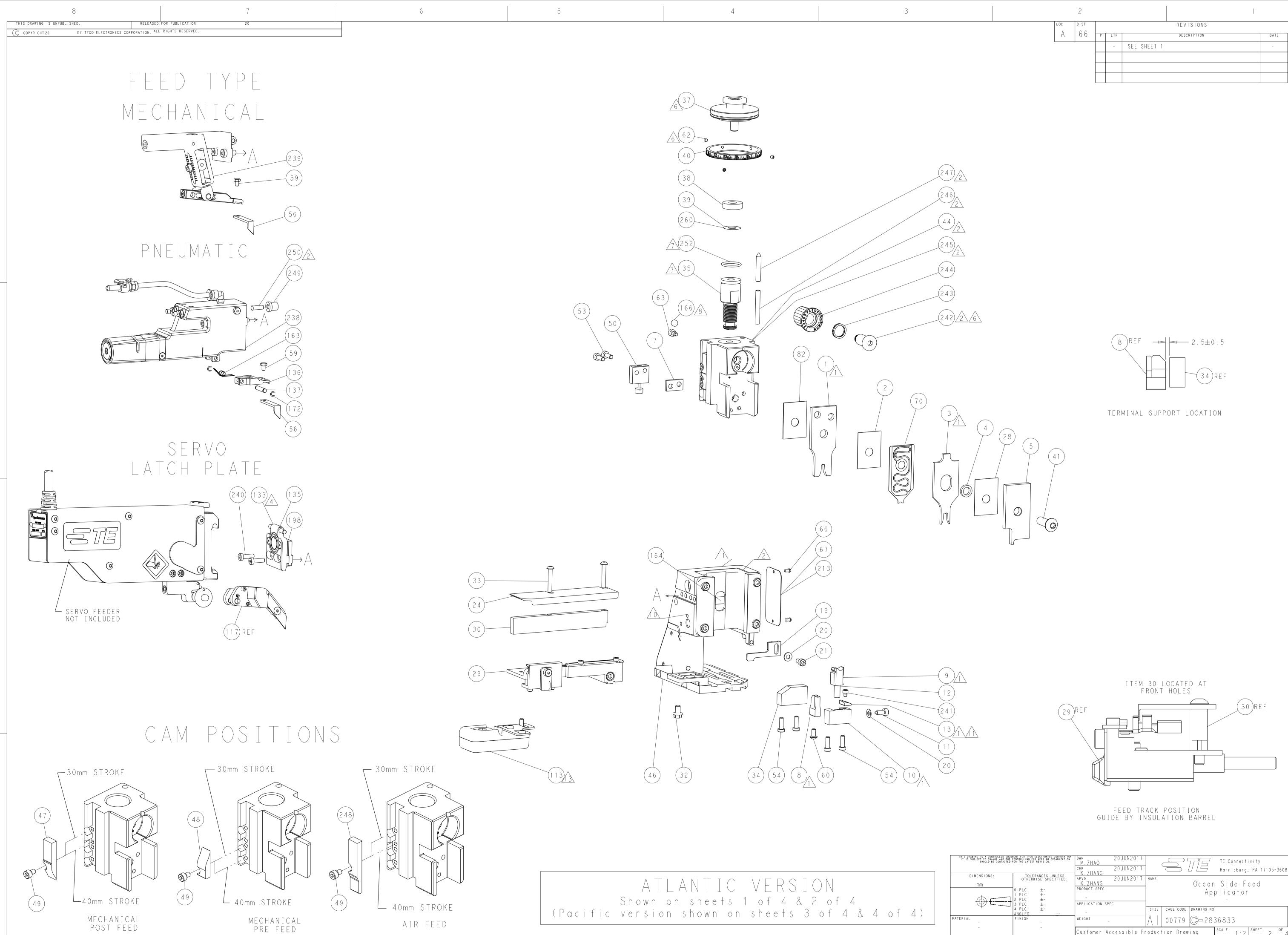
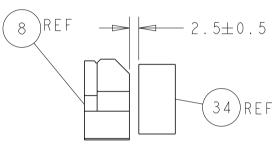
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	ATLANTIC VERSION TERMINATOR	PART	EVISION DESCRIPTION	FEED TYPE			APPLICA	TOR STYLE CON						A REL	EASED	12JULY2017 TB CT
	TERMINATOR INTERFACE ADAPTER	NUMBER R 2836833-1	A FINE CRIMP HEIGHT ADJUS		CONVERT TO PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1338683-8	5-18022-5 8-2836833-5	NUMBERS REQU 2119641-1 1901094-3		2063440-1 2168400-6 (QUANTITY 2)		1 - 1 1	1 8 - 21084 - 0	O-RING, .676 ID, .070	DIA MAT : 252
		2836833-2	A FINE CRIMP HEIGHT ADJUS	T PNEUMATIC	SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2161326-1 2119949-1 2119951-1 2161326-1	- 1338683-8 - -	8-2836833-4 5-18022-5 8-2836833-5 8-2836833-4	- 2119653-1 1901094-3 -	- - - -	- - 2168400-6 (QUANTITY 2) -		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	- 2119640-1 - 1803259-1 - 2119641-1 1 2119798-1	PUSH ROD, AIR FEED BUSHING, FLANGED FEED CAM, AIR FEED DETENT PIN	· 2 5 0 · 2 4 9 · 2 4 8 · 2 4 7
		2836833-5	A FINE CRIMP HEIGHT ADJUS	T SERVO LATCH PLATE 4	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1 3 3 8 6 8 3 - 8 1 3 3 8 6 8 3 - 8	5 - 18022 - 5 5 - 18022 - 5	2119653-1 2119641-1	- 2119799-1	- 2063440-1		1 - 1 1 - 1		SPRING, COMPRESSION RAM, AMP STYLE, SIDE F	$\frac{247}{246}$
D		2836833-6	A NON-CRIMP HEIGHT ADJUS		-	-		-	-	-	-		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 2119082-3 1 2079764-1	CAM, SNAIL, INSULATION WASHER, WAVE SPRING, C	ADJUSTMENT 244 D
		2836833-7	A FINE CRIMP HEIGHT ADJUS		-	-	-	_	-	_	-	- 6 -	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 2119083-1 1 7-18023-7	RETAINER, INSULATION D)IAL 242
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	4.72-5.49 mm [.186216 TERMINAL APPLICATION		∑2.95-4.50 mm [.116177 IN] 									-	1 1 1 1 1 1 1 1 1	1 2119956-1	SPACER, CRIMPER DOCUMENTATION PACKAGE	· 71
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		n [INCH] 35+/-0.05 [.093+/-	CRIMP HEIGHT 9 REFERENCE SETTING									-	1 1 1 1 1	1 1803382-2	HOLD DOWN, SPRING LOAD SCR, SKT HD CAP M4 X 6	
		10+/-0.05 [.083+/-										-		1 2119652-1 1 2119653-1	FEED CAM, PRE FEED FEED CAM, POST FEED	48
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	APPLY PART NUME	BER 1-23419-5 LO BER 2-23419-6 LOC	CTITE TO THREADS OF ITEM 62. CTITE TO THREADS OF ITEM 242. 1-23419-5 LOCTITE TO THREADS OF IT								2		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 2119533-1 1 2119806-1 1 22280-2	STRIPPER, SIDE FEED INSERT, SHEAR	<u> </u>
	\bigtriangleup		1-23419-5 LOCTITE TO THREADS OF IT ING ON ITEMS 35 & 252.	TEM 37.								-	I I I I 1 1 1 1 4 4 4 4	1 3-22280-3 1 1-356885-4		
	A MAGNET, ITEM 16	66 MUST BE ORIEN	TED CORRECTLY IN ORDER TO PROPERL	Y									I I I I 1 1 1 1 1 1 1 1 1 1	1 2119805-1 1 1803095-1 1 8,1803252,8	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT	
	ACTUATE THE COU		WAS THE SETTING USED WHEN THE										<u>I I I I I</u> 1 1 1 1 I	1 8 - 1803252 - 8 1 240641 - 2	ANVIL, COMBINATION SPACER	7
	APPLICATOR WAS NECESSARY WHEN	QUALIFIED AT THE RUNNING AFBLICA	WAS THE SETTING USED WHEN THE E FACTORY. ADJUSTMENT MAY BE TOR IN THE FIELD.									-	 1 1 1 1 1	 1 2119757-8	- DEPRESSOR, SHEAR	5
	FOR ADDITIONAL	INFORMATION.	N REFER TO INSTRUCTION SHEET										1 1 1 1 1 1 1 1 1		CRIMPER, INSULATION F	
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А	OF THE HOUSING. INFORMATION.	. REFER TO INSTRU	UCTION SHEET FOR ADDITIONAL			-	77 - 7 - 6 - 5	-2 -1 PAR	TNO	DESCRIP			-7 -6 -5 -2 IROLLED DOCUMENT FOR TYCO ELECTRONICS CO IGE AND THE CONTROLLING ENGINEERING ORGAN CONTACTED FOR THE LATEST REVISION.	PRPORATION DWN 20JUN20		
	12 WHEN ASSEMBLING USE SHIMS FROM	G A NON CRIMP HE ITEM 260 TO ACH	IGHT ADJUST APPLICATOR (-6) IEVE A NOMINAL SHIM HEIGHT OF 4.26	ô.				A				DIMENSIONS:		CHK 20JUN20 K.ZHANG 20JUN20 K.ZHANG 20JUN20	17 Harrish	
	13 TERMINAL LUBRIC	CANT IS RECOMMEN	DED.					ATLAN				mm	0 PLC ±-	K.ZHANG product spec -	Ocean Side Applicat	
						(Pc		own on sh rsion sho			of 4 f 4 & 4 of 4)	MATERIAL	2 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES = FINISH	APPLICATION SPEC		RESTRICTED TO
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn M.ZHAO	20JUN2017				TE Connectivity	
		снк К.ZHANG	20JUN2017				Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	20JUN2017	NAME		Ocean	Side Feed	
	0 PLC ±- 1 PLC ±-	PRODUCT SPEC					olicator	
1	2 PLC ±- 3 PLC ±-	APPLICATION S	PEC				-	
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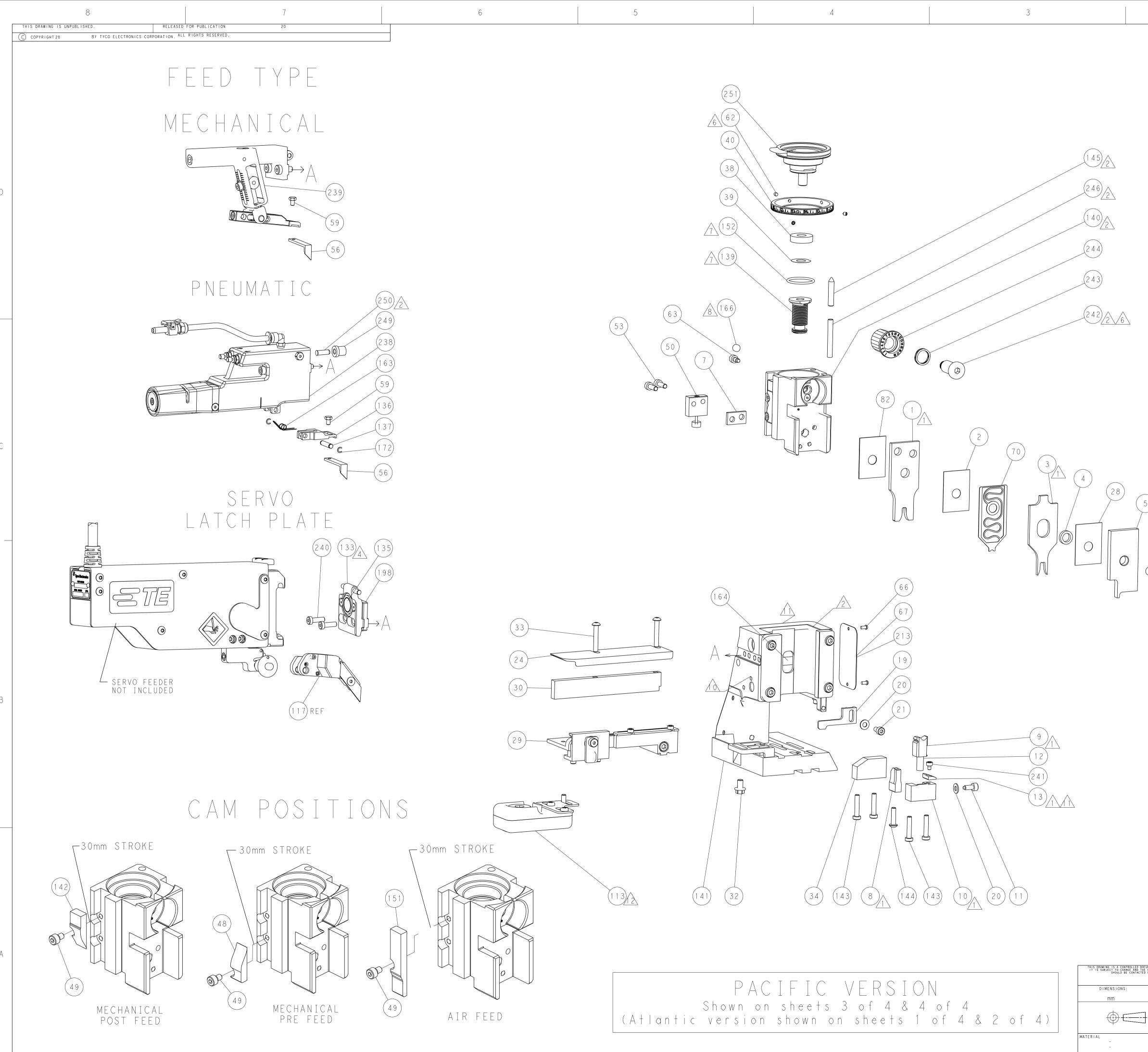
[8 THIS DRAWING IS UNPUBLISHED.	RELEASE	D FOR PUBLICATION	7		ô	5			4		3
	C COPYRIGHT 20 BY TYCO PACIFIC VERSION TERMINATOR	ELECTRONICS CORPORATION. AL	REVISION	DESCRIPTION	FEED TYPE			APPLICA	ATOR STYLE CON	IVERSION CHAR	Т	
	INTERFACE ADAPTER	N U M B E R		DESCRIPTION		CONVERT TO			PART	NUMBERS REQU	IRED	
		2 - 2836833 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338683-8	5-18022-5 8-2836833-5 8-2836833-4	2119641-2 1901094-3 -	2119799-1 -	2063440-1 2168400-6 (QUANTITY 2) -
		2 - 2836833 - 2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1	1338683-8	5-18022-5 8-2836833-5 8-2836833-4	2119653-2 1901094-3		- 2168400-6 (QUANTITY 2) -
		2 - 2836833 - 5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED	2119949-1	1338683-8	5 - 1 8 0 2 2 - 5	2119653-2	-	-
D		2 - 2836833 - 7 7 - 2836833 - 7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE	PNEUMATIC FEED - -	2119950-1		5-18022-5		2119799-1 - -	
	TERMINAL NAME: 2. WIRE STRIP LENGT 4.72-5.49 mm [.18621 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL UTA	TYPE 47] F 90] F CTIONS D A/LEAR TERMIN 8mm BLADE H 6 IN] AR Rev 7/16/12 -	RECEPTAC INSULAT	ION DIAMETER RANGE 50 mm [.116177 IN] - - NAL UTA/LEAR TERMINAL -								
	10 AWG 2	RIMP HEIGHT m [INCH] .35+/-0.05 [.093 .10+/-0.05 [.083	3+/002]	CRIMP HEIGHT 9 REFERENCE SETTING 5.9 8.4				*WARNING		SET WIE	RE DISC	IТЕМ 40 ТО
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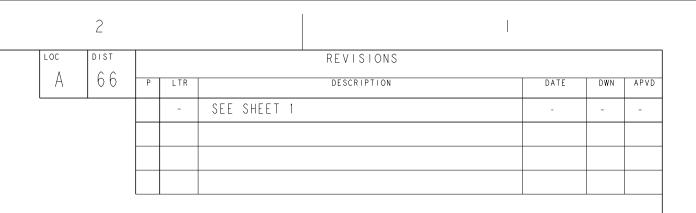
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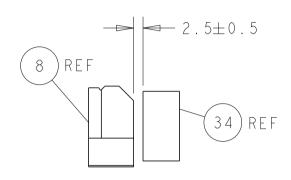
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	$\angle 1 \setminus$		1	1	1	1	1-1803016-2	CRIMPER, INSULATION F	3	-
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	1						9-1633305-3	CRIMPER, WIRE PREMIUM		-
		-77	- 27	-25	- 2 2	- 2 1	PART NO	DESCRIPTION	ITEM NO	A
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	mm		0 PL	.C =	±-		K.ZHANG product spec	_ Ocean Side Feed Applicator		
)	1 PL 2 PL	.C =	±- ±-					
			3 PL 4 PL	.C =	±- ±-		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO REST	RICTED TO	1
	MATERIAL -		ANGL FINI		<u>+</u> :	-	- WEIGHT _	$A \mid 00779 \mid C = 2836833$	_	
	-			-	-		Customer Accessible P		rev A	1
	1							2 ARE NOT REQUIRED FOR PACIFIC VER		1

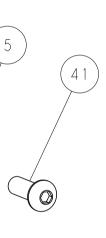


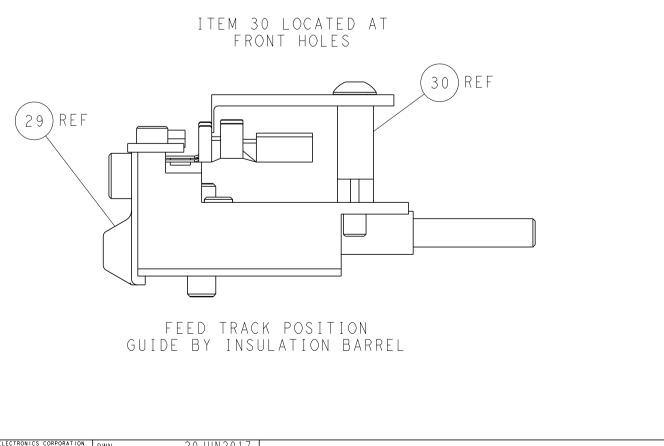
AMP 4805 REV 31MAR2000











OC U HE E D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn M.ZHAO снк К.ZHANG	20JUN2017 20JUN2017				7	onnect isburg,	ivity . PA 17	105-36	08		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	apvd K.ZHANG	20JUN2017	NAME		Ocear	n Sic plic						
1	0 PLC ±- 1 PLC ±- 2 PLC ±-	PRODUCT SPEC											
	3 PLC ±- 4 PLC ±- ANGLES ±-	APPLICATION -	SPEC	SIZE	CAGE CODE	DRAWING NO					R	ESTRICT	ED TO
	FINISH	WEIGHT	-	A I	00779	C -28	-	3	1			-	
		Customer	Accessible Pr	oduction Drawing SCALE 1:2 SHEET OF							F 4	REV	A
		SH	IEETS 1 &	2 AF	RE NOT	REQUI	RED	FOR	P A C I	FIC	V	ERSI	ON