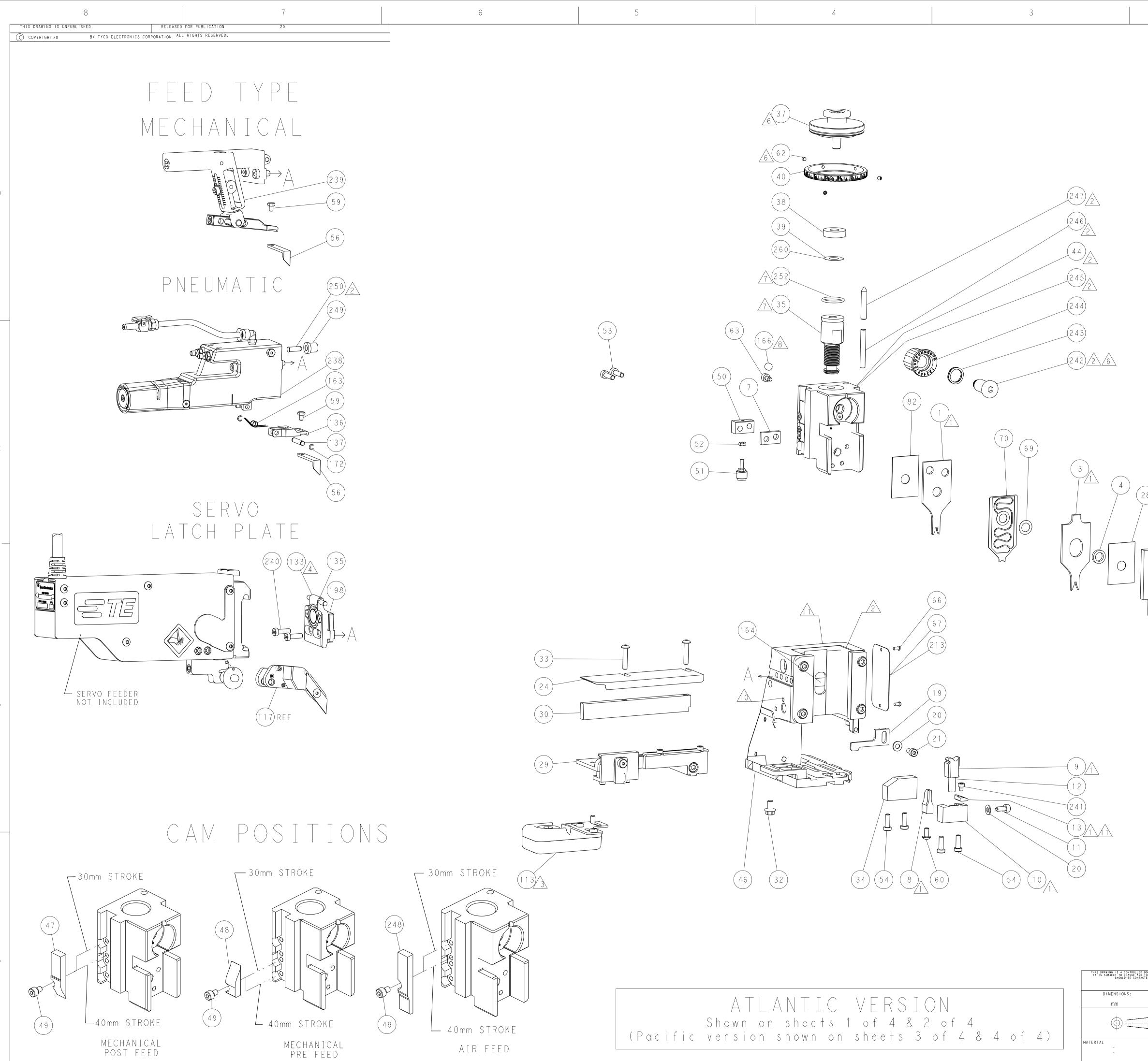
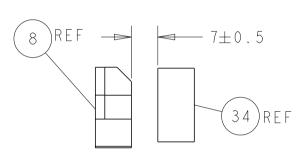
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	2836815-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338683-8 - -	5-18022-5 8-2836815-5 8-2836815-4	2119641-1 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY 2) -			
	2836815-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE		1338683-8	5 - 18022 - 5 8 - 2836815 - 5	2119653-1 1901094-3	-	- 2168400-6 (QUANTITY 2)			
	2836815-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SMART APPLICATORMECHANICAL FEEDPNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 3 - 8 1 3 3 8 6 8 3 - 8	8-2836815-4 5-18022-5 5-18022-5	- 2119653-1 2119641-1	2119799-1	2063440-1			
	2836815-6	A	NON-CRIMP HEIGHT ADJUST	SERVO	-	-		-						
	2836815-7 7-2836815-	A 7 A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -			-	-		-				
APPLICATO CRIMP SIZ WIRE 2.44 mm E INSUL 2.30 mm E APPLICATOR INSTR 408-10389 TERMINAL DATA: S TERMINAL NAME: T WIRE STRIP LEN 3.10-3.86 mm [.122 TERMINAL APPLICATION SPECIFICATION TERMINALS APP TE TERMINAL 2318312-1	E TYPE .096] F .091] F UCTIONS UCTIONS UMIKO TERMINAL ERMINAL GTH .52 IN] XKTOC6-0090/992 -	I NSUL A⊺ ∅1.60-2.	-											
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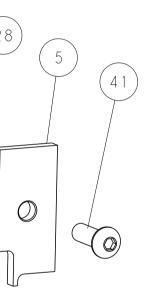
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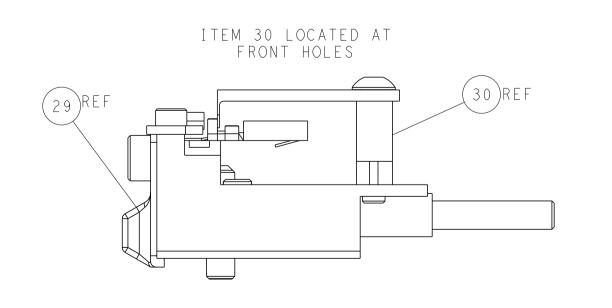


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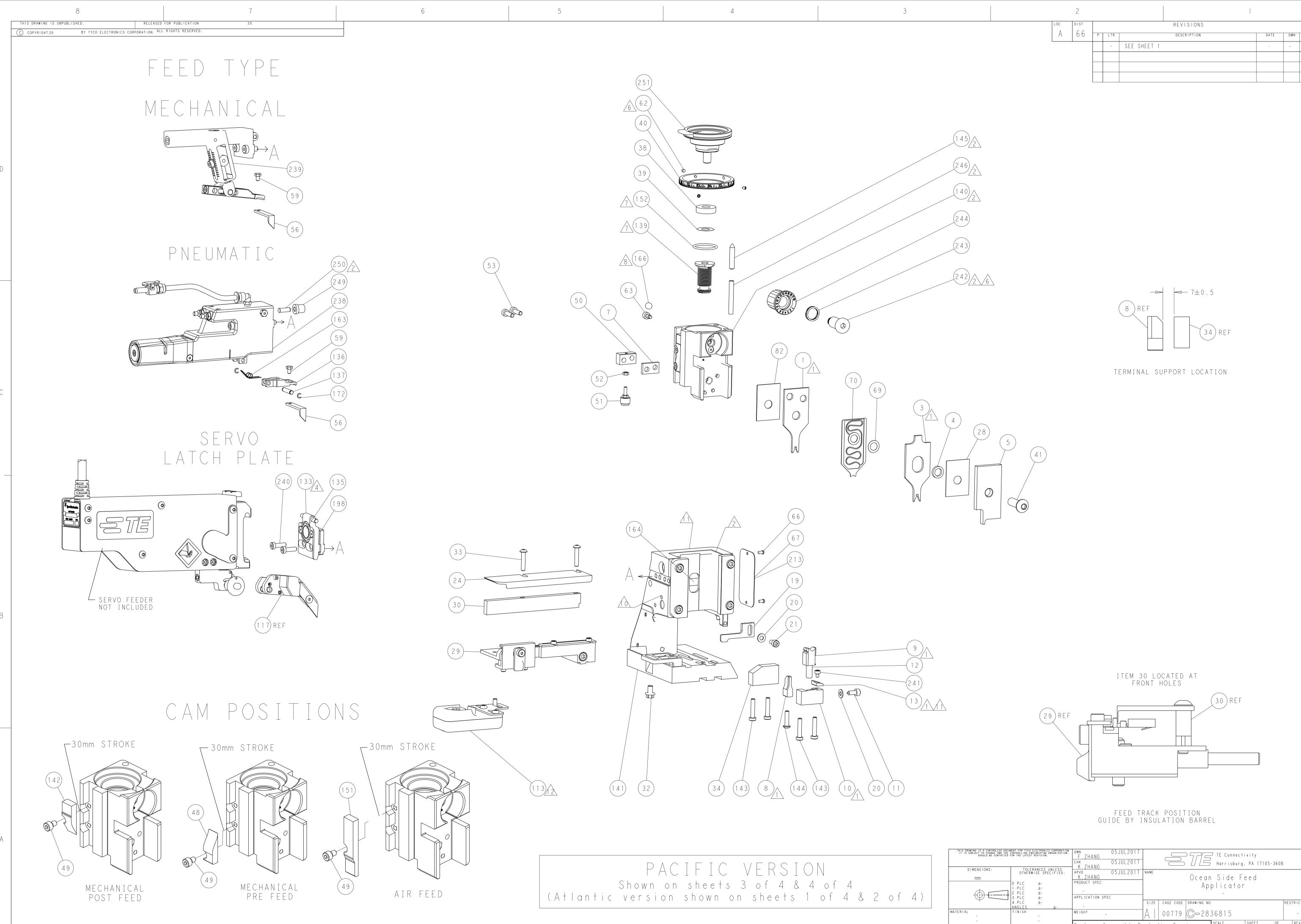
FEED TRACK POSITION GUIDE BY INSULATION BARREL

THE C	DOCUMENT FOR TYCO ELECTRONICS CORPORATION HE CONTROLLING ENGINEERING ORGANIZATION ED FOR THE LATEST REVISION.			dwn F.ZHANG	05JUL2017				TE Connectivity				
				снк К.ZHANG	05JUL2017				Harrisburg, PA 17	105-3608			
	TOLEF OTHERW	RANCES UNLE	SS ED:	APVD K.ZHANG	05JUL2017	NAME			Sida Faad				
	0 PLC ±-			PRODUCT SPEC		-	Ocean Side Feed Applicator						
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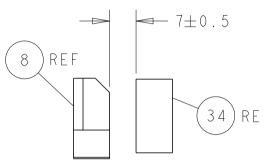
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C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. PACIFIC VERSION PART DEVISION	DESCRIPTION	FEED TYPE			APPLIC <i>A</i>	TOR STYLE CON	VERSION CHAR	λ. Τ		
INTERFACE ADAPTER			CONVERT TO PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	NUMBERS REQU 2119641-2	JIRED 2119799-1	2063440-1	
2-2836815-1 A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE SMART APPLICATOR MECHANICAL FEED	2119951-1 2161326-1 2119949-1	- - 1338683-8	8-2836815-5 8-2836815-4 5-18022-5	1901094-3 - 2119653-2	- - -	2168400-6 (QUANTITY 2) - -	
2-2836815-2 A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	-	8 - 2836815 - 5 8 - 2836815 - 4	1901094-3		2168400-6 (QUANTITY 2) -	
	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1 -	1338683-8 1338683-8 -	5 - 18022 - 5 5 - 18022 - 5 -	2119653-2 2119641-2 -	- 2119799-1 -	- 2063440-1	
7-2836815-7 A	CRIMP TOOLING KIT	-	-	-	_	_	_	_	-	
ERMINAL NAME: TERMINAL WIRE STRIP LENGTH INSULATI .10-3.86 mm [.122152 IN] 01.60-2.4 ERMINAL XKTOC6-0090/99260-00238-Rev PPLICATION TERMINALS APPLIED TE TERMINAL SUMIKO TERMINAL TE TERMINAL 2318312-1 XKTOC6-0090	-									
 RECOMMENDED SPARE PARTS GREASE BEARING SURFACES LIGHTLY LUBRICATE DAILY PER THE APPLICATOR I SHEET SUPPLIED WITH THE APPLICATOR. APPLICATOR SPECIFIC DATA TO BE ENTEL ASSEMBLY. SEE BELOW FOR PART NUME MECHANICAL FEED WITH "SMART APPLIC PNEUMATIC FEED WITH "SMART APPLIC SERVO FEED WITH "FINE CRIMP HEIGH ADJUSTMENT OF THE STRIPPER MAY BE RE APPLICATOR BETWEEN BENCH AND LEADMAR APPLY PART NUMBER 1-23419-5 LOCTITE APPLY PART NUMBER 2-23419-6 LOCTITE GREASE THREADS, GROOVE AND O-RING OU MAGNET MUST BE ORIENTED CORRECTLY IN ACTUATE THE COUNTER. CRIMP HEIGHT REFERENCE SETTING WAS APPLICATOR WAS QUALIFIED AT THE FACT NECESSARY WHEN RUNNING APPLICATOR IN SPARE FEED CAM STORAGE LOCATION REFI FOR ADDITIONAL INFORMATION. TO CONVERT THE APPLICATOR TO A NON-G REMOVE ITEM 13 AND ATTACH TO THE LOC 	RED INTO BLANK MEMORY CHIP AT BER: ICATOR" CONVERSION: 8-2836815- CATOR" CONVERSION: 8-2836815- HT ADJUST": 8-2836815- EQUIRED WHEN MOVING THE KER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. N ITEMS 139 & 152. N ORDER TO PROPERLY THE SETTING USED WHEN THE TORY. ADJUSTMENT MAY BE N THE FIELD. ER TO INSTRUCTION SHEET	4			LARGES BELOW WILL CA	ALLATION WIRE SIZ MINIMUM RE USE DAMA(ZE SETTI EQUIRED GE TO CR 119782-1 FI 119640-1 PU	NG. USE CRIMP HE IMP TOOL <u>NE ADJUST HEAD</u> SH ROD, AIR FEE	ASM, PACIFIC STYLE 251 ED 250	
REMOVE ITEM 13 AND ATTACH TO THE LOC OF THE HOUSING. REFER TO INSTRUCTION INFORMATION. 12 TERMINAL LUBRICANT IS RECOMMENDED.	CATION ON BACK SIDE N SHEET FOR ADDITIONAL				- - 2 -	25 - 22 - 21 P			IPTION NO	THIS DRAWING I IT IS SUBJECT SP DIMENS
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			dwn F.ZHANG chk K.ZHANG	<u>F.ZHANG</u> снк 05JUL2017							7 TE Connectivity Harrisburg, PA 17105-3608					
	TOLER. OTHERWI O PLC I PLC 2 PLC 3 PLC	ANCES UNLESS SE SPECIFIED: ±- ±- ±- ±-	APVD K.ZHANG PRODUCT SPEC - APPLICATION SPEC	05JUL2017	NAME		Ocear Ap	n Sio plic -								
	4 PLC ANGLES FINISH	±- ±- ±-			SIZE	cage code 00779	drawing no		5			REST	RICTED -	TO		
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