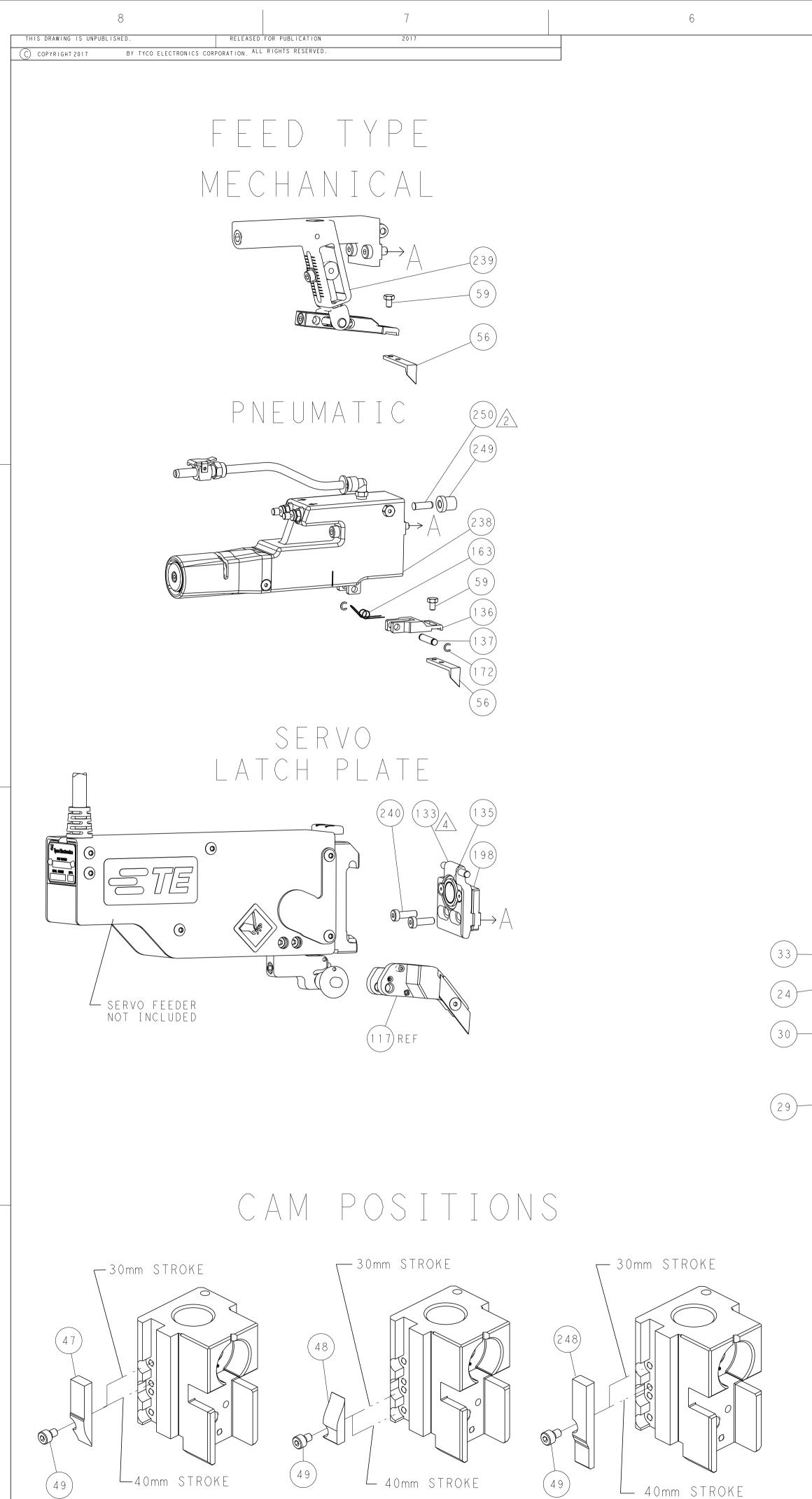
	8 This drawing is unpublished.		D FOR PUBLICATION	7 2017		ô	5			4		3	
	ATLANTIC VERSION	D A D T						APPLIC/	ATOR STYLE COM	IVERSION CHAR	Т		SET21
	TERMINATOR INTERFACE ADAPTER		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQU	IRED		
		2826706 1	Δ			PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1	
		2836796-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1		8-2836796-5 8-2836796-4		-	2168400-6 (QUANTITY 2) -	
		2836796-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED Servo latch plate	2119949-1 2119951-1	1338685-1	5-18022-5 8-2836796-5	2119653-1 1901094-3	-	- 2168400-6 (QUANTITY 2)	$- \begin{array}{c c} 7 & - & - & 1 \\ \hline 7 & - & 1 & - \end{array}$
						SMART APPLICATOR MECHANICAL FEED	2161326-1	- 1338685-1	8-2836796-4 5-18022-5	-	-		
		2836796-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	PNEUMATIC FEED	2119949-1 2119950-1	1338685-1	5-18022-5	2119653-1 2119641-1	2119799-1	2063440-1	
D		2836796-6	А	NON-CRIMP HEIGHT ADJUST	SERVO ALATCH PLATE 12	-	-		-	-			- 1 -
		2836796-7 7-2836796-7	Α 7 Δ	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -		-	-	-	-	-		- 1 1
	APPLICATOR	r data											2
	CRIMP SIZE	TYPE											
	WIRE 1.90 mm E. INSUL 2.30 mm E.	091] F											1
	APPLICATOR INSTRU 408-10389	CTIONS											
													- REF REF
	TERMINAL DATA: MO			CRIMP SPECIFICATION									
	TERMINAL NAME: 3. WIRE STRIP LENG			TON DIAMETER RANGE									REF 1
	3.00-3.50 mm [.11813		,	15 mm [.055085 IN]									REF - 1 1
	TERMINAL APPLICATION SPECIFICATION 63		_	-									- 1 1
C	TERMINALS APPL	IED											- 2 2
	TE TERMINAL M 1572287-1	OLEX TERMINAL 50217-8000	TE TERMIN 1572287-										
		50211 0000	1312201	50211 5001									
													- 4 4
	WIRE SIZE / T	CRIMP HEIGH1 nm [INCH]		CRIMP HEIGHT 9 REFERENCE SETTING									-22
		1.13+/-0.05 [.0 1.01+/-0.05 [.0		6.4									
		.935+/-0.025 [.0 .895+/-0.025 [.0											
							*WAR	NING					- <u>1</u> - - <u>1</u> 1
							\bigcirc N	INSTALLA	TION, SET E SIZE SE				- <u>1</u> - - <u>1</u> -
	RECOMMENDED S	PARE PARTS					BEL	OW MINIM	UM REQUIR	ED CRIMP	HEIGHT		
	2 GREASE BEARIN						WIL	L CAUSE	DAMAGE TC	CRIMP T	OOLING.		
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		WITH "NON-CRIN THE STRIPPER N		ADJUST": 8-2836796- UIRED WHEN MOVING THE	Ò								- 1 1
	APPLICATOR BE	TWEEN BENCH ANI	d leadmake	R APPLICATIONS.									$\begin{array}{c cccc} - & 2 & 2 \\ \hline - & 1 & 1 \\ \end{array}$
	APPLY PART NUM	MBER 2-23419-6	LOCTITE TO	O THREADS OF ITEM 62. O THREADS OF ITEM 242. -5 LOCTITE TO THREADS OF ITEM	437.								
	GREASE THREAD	S, GROOVE AND	O-RING ON	ITEMS 35 & 252.									- 1 1
	ACTUATE THE CO	166 MUST BE OR DUNTER.	RIENTED COR	RECTLY IN ORDER TO PROPERLY									$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
	CRIMP HEIGHT	REFERENCE SETT S qualified at	ING WAS TH	IE SETTING USED WHEN THE RY. ADJUSTMENT MAY BE									
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	FOR ADDITIONAL		ALION REFER	TO INSTRUCTION SHEET									
	REMOVE ITEM 13	3 AND ATTACH T(O THE LOCA	RRIER CUTTING STYLE, TION ON THE BACK SIDE									
A	INFORMATION.			SHEET FOR ADDITIONAL									-776
				OJUST APPLICATOR (-6) NOMINAL SHIM HEIGHT OF 4.67.									DIMENSIONS:
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·	-	1	1	1	1	1		SPACER, CRIMPER	2	
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MECHANICAL Post feed

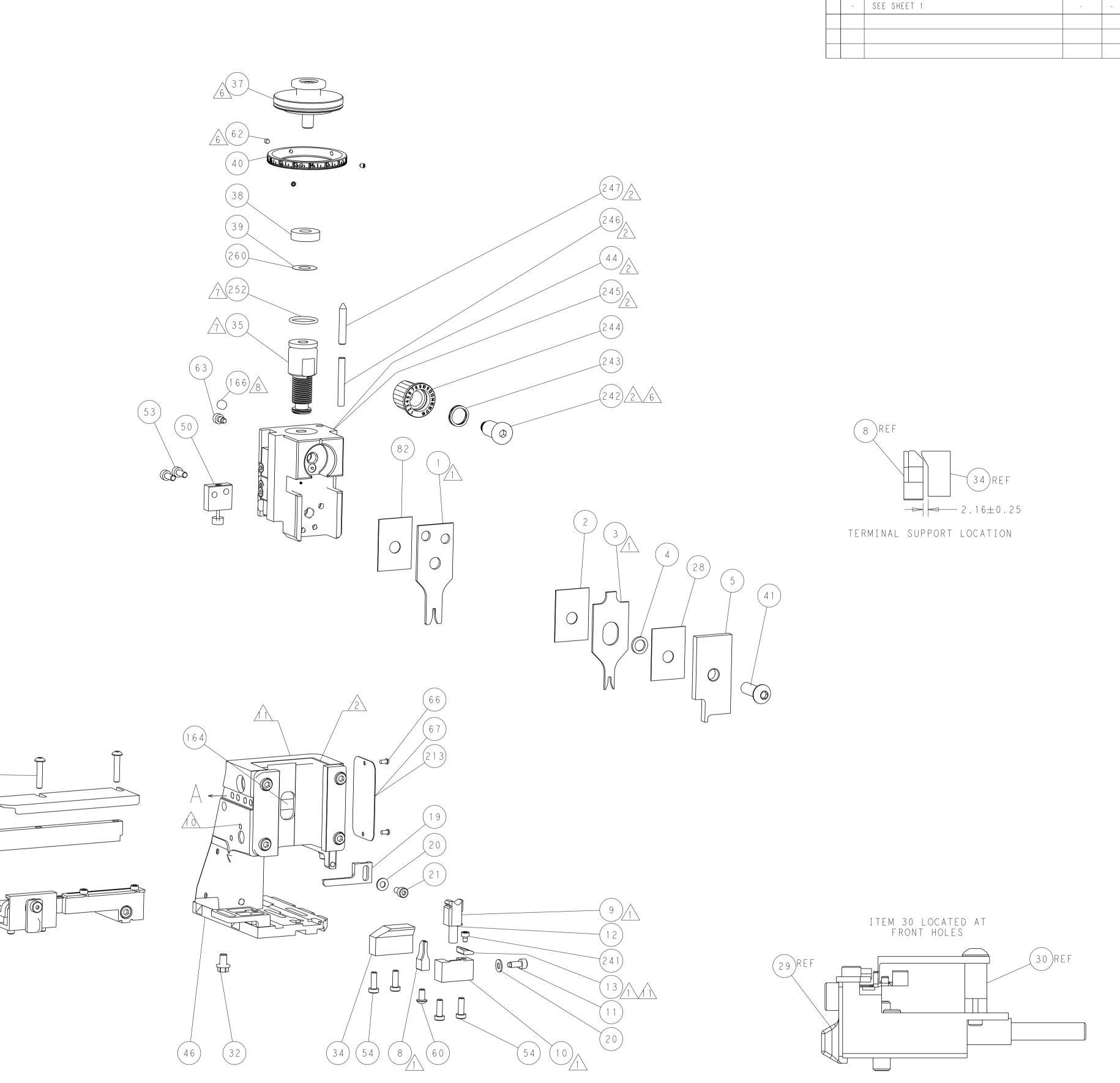
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40mm STROKE AIR FEED

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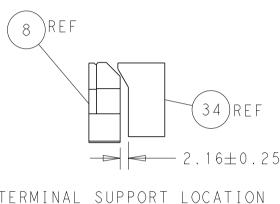
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DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm

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FEED TRACK POSITION GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCUU IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F	MENT FOR TYCO CONTROLLING EN FOR THE LATEST	LECTRONICS CORPORATION JINEERING ORGANIZATION REVISION.	DWN B. WEAVER снк Т. ELBIN	17MAY2017 17MAY2017				TE Connectivity Harrisburg, PA 17105-36(8
DIMENSIONS: MM	TOLEI OTHERW	RANCES UNLESS ISE SPECIFIED:	apvd T. ELBIN	17MAY2017	NAME		Ocean	Side Feed	
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PACIFIC VERSION TERMINATOR	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLIC	ATOR STYLE CON	NUMBERS REQU		
INTERFACE ADAPTER	2 - 2836796 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1338685-1	5-18022-5 8-2836796-5	2119641-2 1901094-3	2119799-1 -	2063440-1 2168400-6 (QUANTITY 2)
					SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338685-1	8 - 2836796 - 4 5 - 18022 - 5	- 2119653-2	-	
	2-2836796-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2161326-1		8-2836796-5 8-2836796-4	1901094-3	-	2168400-6 (QUANTITY 2) -
	2 - 2836796 - 5 2 - 2836796 - 7	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4 NONE	MECHANICAL FEED PNEUMATIC FEED -	2119949-1 2119950-1 -	1338685-1 1338685-1 -	5-18022-5 5-18022-5 -	2119653-2 2119641-2 -	- 2119799-1	- 2063440-1 -
WIRE STRIP LENG .00-3.50 mm [.11813 ERMINAL 638 PPLICATION PECIFICATION ERMINALS APPL TE TERMINAL MG 1572287-1	TYPE 075] F 091] F CTIONS CTIONS LEX TERMINAL 5 Wire to Board TH 8 IN] 360-3100 Rev A - IED DLEX TERMINAL 50217-8000	d Connecto INSULAT ∅1.40-2. - - TE TERMIN 1572287-	2 50217-9001								
18 AWG OR 0.80mm2 20 AWG OR 0.50mm2 0. 22 AWG OR 0.20mm2 0. 24 AWG OR 0.20mm2 0. 1 RECOMMENDED 2 GREASE BEAR 3. LUBRICATE D/ 2 GREASE BEAR 3. LUBRICATE D/ 4 APPLICATOR ASSEMBLY MECHANIC PNEUMATIC SERVO 5. ADJUSTMENT APPLY 6 APPLY PART 7 GREASE THRE 8 MAGNET MUST 9 CRIMP HEIGH 9 CRIMP HEIGH	ING SURFACES L AILY PER THE AF IED WITH THE AF SPECIFIC DATA SEE BELOW FOF AL FEED WITH "S ED WITH "FINE O OF THE STRIPPEF BETWEEN BENCH A NUMBER 1-23419 NUMBER 1-23419 ADS, GROOVE AN BE ORIENTED C COUNTER. T REFERENCE SE VAS QUALIFIED A HEN RUNNING APF	44+/002] 40+/002] 368+/0010 352+/0010 PPLICATOR PPLICATOR TO BE ENTE PART NUM SMART APPLI CRIMP HEIG R MAY BE R AND LEADMA -5 LOCTITE -6 LOCTITE D O-RING C ORRECTLY I TTING WAS AT THE FAC PLICATOR I CATION REF	INSTRUCTION TRED INTO BLANK MEMORY CHIP AT BER: ICATOR" CONVERSION: 8-2836796 CATOR" CONVERSION: 8-2836796 HT ADJUST": 8-2836796 EQUIRED WHEN MOVING THE KER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. N ITEMS 139 & 152. N ORDER TO PROPERLY THE SETTING USED WHEN THE TORY. ADJUSTMENT MAY BE	5 - 4 5 - 4			LARGES [®] Below M	TALLATION T WIRE SI	ZE SETTI EQUIRED	NG. USE CRIMP HE	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
REMOVE ITEM	13 AND ATTACH Ing. refer to 1	TO THE LO	CARRIER CUTTING STYLE, CATION ON BACK SIDE N SHEET FOR ADDITIONAL			Γ					
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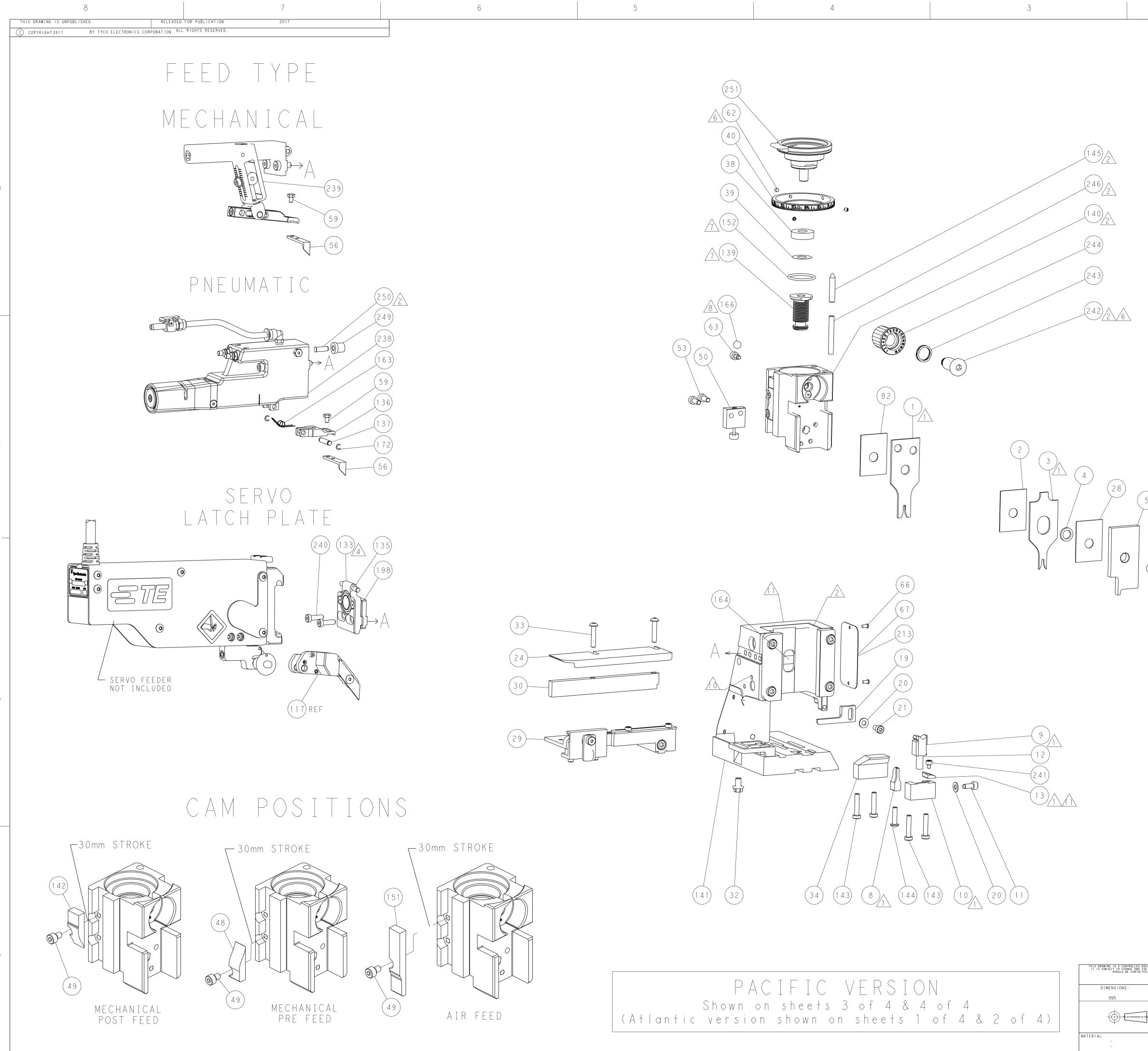
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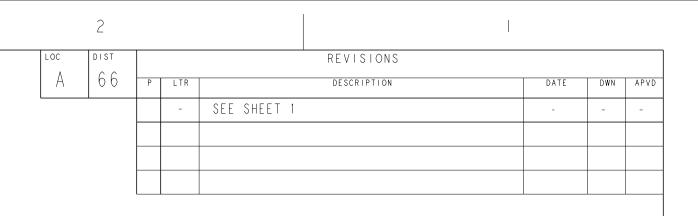
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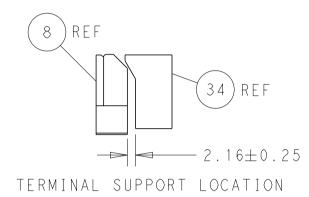
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		-	1	1	1	1	2119644-1 2-1752356-3	RAM WASHER, PRECISION	38 34	
		-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	Ь
		_	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
		_	1	1	1	1	1 3 2 0 9 0 8 - 3	SPACER, STRIP GUIDE	30	
		-	1	1	1	1	2119959-1 455888-5	ASSEMBLY, STRIP GUIDE	29 28	
			1	1	1	1	1 3 2 0 9 2 8 - 2	STRIP GUIDE	24	
		_	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	21	
		-	2	2	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	
	\bigwedge_{1} \bigwedge_{1}	-	1	1	1	1	2119533-2 2119806-1	STRIPPER, SIDE FEED	19	
	<u> </u>	_	1	1	1	1	3 - 22280 - 3	SPRING, COMPRESSION	12	
	^	_	1	1	1	1	1 - 356885 - 5	STOP, SHEAR	1 1	
	1	_	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
	$\begin{pmatrix} 1 \\ \end{pmatrix}$	- 1	1	1	1	1	1803095-1 1803514-7	FLOATING SHEAR, FRONT	9 8	
	$\angle $	-	-	-	-	-	-	-	7	
		_	-	-	-	-	-		6	
		_	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
	\bigwedge_1	- 1	1	1	1	1	1 - 2 3 8 0 1 1 - 6 4 - 1 8 0 3 2 4 6 - 1	BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM	4	
			1	1	1	1	455888-6	SPACER, CRIMPER	2	
	1	1	1	1	1	1	5 - 1 4 9 0 0 1 9 - 8	CRIMPER, WIRE PREMIUM .	1	
		- 7 7	- 27	- 2 5	- 2 2	- 2 1	PART NO	DESCRIPTION	ITEM NO	A
	THIS DRAWING IS A IT IS SUBJECT TO SHOU	CONTROLLED CHANGE AND LD BE CONTAG	DOCUMENT FO THE CONTROI CTED FOR THE	OR TYCO ELEC LLING ENGINE E LATEST REV	TRONICS COR ERING ORGAN ISION.	PORATION IZATION	dwn 17MAY2017 B. WEAVER	TE Connectivity		
	DIMENSI	ONS :		TOLERAN	CES UNIF	SS	снк 17MAY2017 Т. ELBIN	Harrisburg, PA 17105-3608		
	mm		0 PI	OTHERWISI	E SPECIF	I E D :	APVD 17MAY2017 T. ELBIN PRODUCT SPEC	_ Ocean Side Feed		
)- f	1 PI 2 PI	LC : LC :	±- ±- ±-		-	Applicator -		
	\square	· · · · · · ·	4 P		±- ±- 		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTI	RICTED TO	
/	MATERIAL - -		FIN		-		WEIGHT _	A 00779 C=2836796	-	
							Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 4	^{rev} A	J
							SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VEF	RSION	

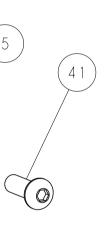
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

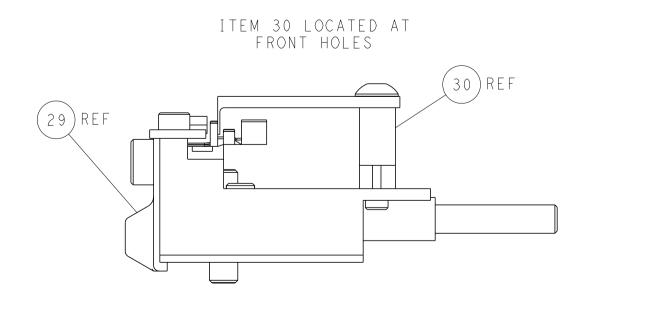


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FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCU THE TED	MENT FOR TYCO CONTROLLING EN FOR THE LATEST	ELECTRONICS CORPORATION GINEERING ORGANIZATION REVISION.	DWN B. WEAVER снк T. ELBIN	17MAY2017 17MAY2017	_			7	onnect isburg,	ivity , PA 17	105-360)8		
	TOLE OTHERW 0 PLC 1 PLC 2 PLC 3 PLC	RANCES UNLESS ISE SPECIFIED: ±- ±- ±- ±-	APVD T. ELBIN PRODUCT SPEC - APPLICATION SPE	17MAY2017	NAME		Ocear Ap	n Sic plic -						
	4 PLC ANGLES	±- ±-	-	.~	SIZE	CAGE CODE	DRAWING NC					RES	STRICTE	D TO
	FINISH	-	WEIGHT -		A I	00779	C-28	3679	6				-	
		-	Customer Ac	cessible P	roduc [.]	tion Draw	ing	SCALE	1:2	SHEET	4 ^{OF}	4	REV	7
			SHE	ETS 1 &	2 AF	RE NOT	REQUI	RED	FOR	PAC]	FIC	VE	RSI	ЛС