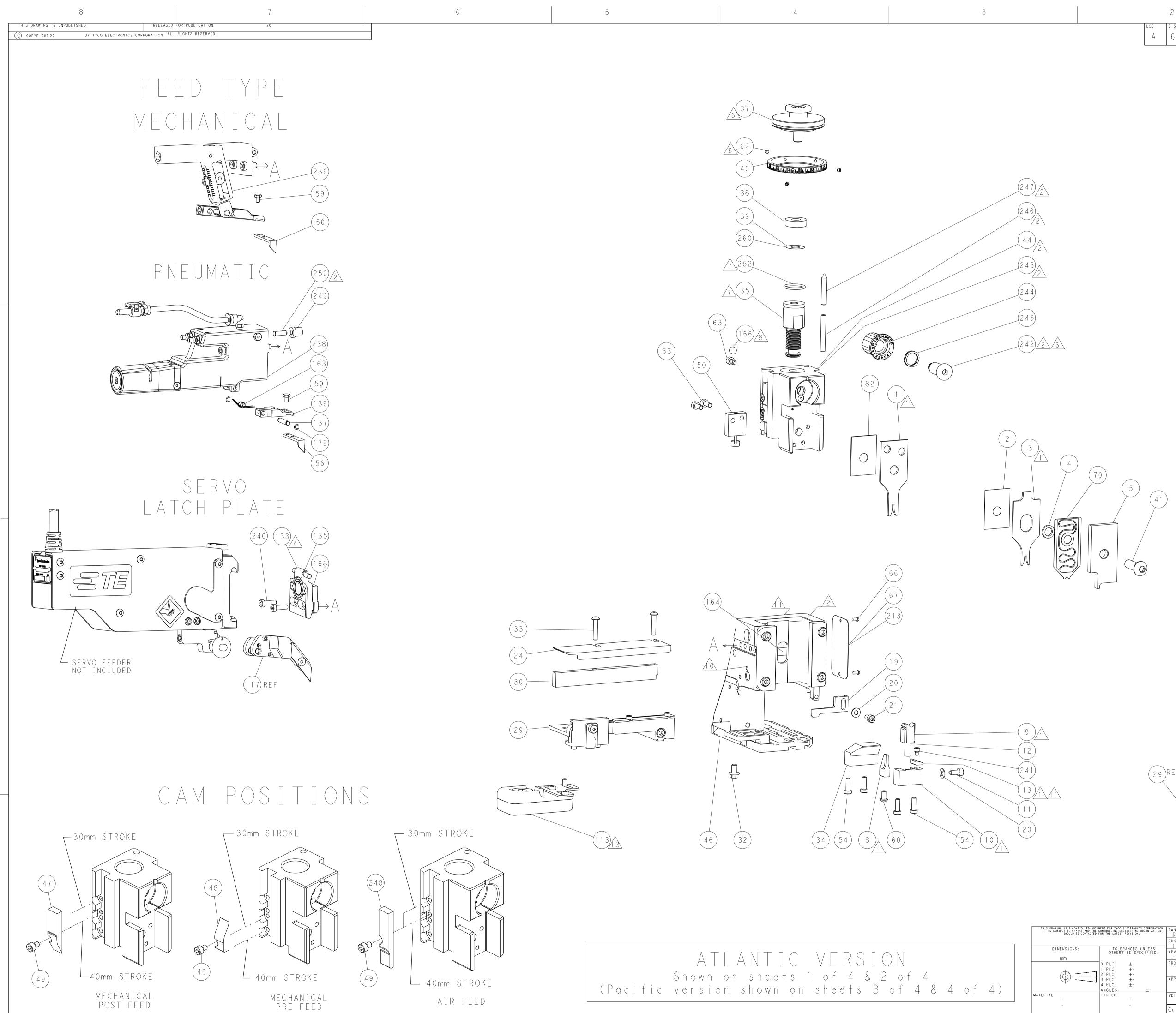
8			7	6		5			4		3			
	RELEASED	D FOR PUBLICATION	20					ATOR STYLE CON		Т]		SE
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		ATTLIC	ATOR STYLE COM Part	NUMBERS REQU					
	2836790-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338685-1 - -	5-18022-5 8-2836790-5 8-2836790-4	2119641-1 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY -	<u>Y 2)</u>	2 -	-
	2836790-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1	1338685-1 - -	5-18022-5 8-2836790-5 8-2836790-4	2119653-1 1901094-3 -		- 2168400-6 (QUANTITY -	Y 2)	7 -	- - -
A LINE AND A	2836790-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	5-18022-5 5-18022-5	2119653-1 2119641-1	- 2119799-1	- 2063440-1		-	1
	2836790-6	A	NON-CRIMP HEIGHT ADJUST	SERVO		-	-			-	-		-	-
	2836790-7 7-2836790-7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -		-		-		-			6 -	1
													-	
APPLICATOR CRIMP SIZE													-	-
WIRE 1.55 mm E.06 INSUL 2.54 mm E.10	61] F												-	-
APPLICATOR INSTRUC 408-10389													- F	1 REF F
													-	-
TERMINAL DATA: JST TERMINAL NAME: BOA			CRIMP SPECIFICATION										-	- F
WIRE STRIP LENGTH		INSULATI	ON DIAMETER RANGE 0 mm [.047098 IN]									Å	-	- F
2.30-3.10 mm [.091122 TERMINAL APPLICATION SPECIFICATION	1-1029 Rev C		-									<u>/</u>	-	1 1 1
C SPECIFICATION TERMINALS APPLI	- I F D A	-	-										-	1
TE TERMINAL JS	ST TERMINAL	TE TERMINA	AL JST TERMINAL										-	2
2318303-1 S	SIN-01T-1.8											<u>_</u> 6	-	3
													-	<u>-</u>
	RIMP HEIGHT n [INCH] 95+/-0.05 [.037		CRIMP HEIGHT 9 REFERENCE SETTING 7.6										-	2
22 AWG 0.	90+/-0.05 [.035 85+/-0.05 [.033	5+/002]	<u>8.1</u> 8.7										-	-
26 AWG 0.8	80+/-0.05 [.031	1 + / 002]	9.2										-	- 1
							INSTALLA	TION, SET					-	1
RECOMMENDED SP	ARE PARTS					BEL	ow minim	E SIZE SE UM REQUIR	ED CRIMP	HEIGHT			-	1
<pre>2 GREASE BEARING 3. LUBRICATE DAILY</pre>			TRUCTION			WlL	L CAUSE	DAMAGE TC	CRIMP I	OOLING.		 	6 - 7 -	1
B SHEET SUPPLIED	CIFIC DATA TO	BE ENTERED	INTO BLANK MEMORY CHIP AT										-	2
ASSEMBLY. SEE E Mechanical F	BELOW FOR PART FEED WITH "SMA	T NUMBER: Art applica ⁻	TOR" CONVERSION: 8-2836790-4 OR" CONVERSION: 8-2836790-4										-	1
SERVO FEED W	VITH "NON-CRIM	MP HEIGHT AI	DJUST": 8-2836790-6										-	1
APPLICATOR BETW	VEEN BENCH AND	D LEADMAKER											-	2
APPLY PART NUME	BER 2-23419-6	LOCTITE TO	THREADS OF ITEM 62. THREADS OF ITEM 242. 5 LOCTITE TO THREADS OF ITEM	37.									-	1
GREASE THREADS												<u>_1</u>	-	1
ACTUATE THE COU	JNTER.		ECTLY IN ORDER TO PROPERLY									Z1 Z1		-
<u>29</u> CRIMP HEIGHT RE APPLICATOR WAS NECESSARY WHEN	QUALIFIED AT	THE FACTOR'	SETTING USED WHEN THE Y. ADJUSTMENT MAY BE HE FIELD.										-	- 1
SPARE FEED CAM FOR ADDITIONAL	STORAGE LOCA Information.	TION REFER	TO INSTRUCTION SHEET										-	1
A TO CONVERT THE REMOVE ITEM 13 OF THE HOUSING. INFORMATION.	APPLICATOR TO AND ATTACH TO REFER TO INS	O A NON-CAR D THE LOCAT STRUCTION SH	RIER CUTTING STYLE, ION ON THE BACK SIDE HEET FOR ADDITIONAL									_		1 1 - 7
12 WHEN ASSEMBLING			UST APPLICATOR (-6) OMINAL SHIM HEIGHT OF 4.85.										THIS DRAWING IS A COL IT IS SUBJECT TO CHU SHOULD I	
13 TERMINAL LUBRIC			UNIMAL UNIM HEIUHT UF 4.00.					ATLAN own on sh	eets 1 o	f 4 & 2	of 4		DIMENSIONS mm	
							CITIC Ve	rsion sho	wn on sh	eets 3 (of 4 & 4 of 4)	MATE	ERIAL -	

		SET 211	JP GA 9599-	UGE	A	66 P LTR	REVISIONS DESCRIPTION DATE LEASED 14JUNE2017	DWN APVD TB TE
		1	1					
<u>× -</u>	-	1	-	-	- 1	2119957-2 8-21084-0	APPLICATOR SHIM PACK O-RING, .676 ID, .070 DIA. MAT.	· 260 · 252
	-	-	_	1	-	2119640-1	PUSH ROD, AIR FEED	· 250
-	-	-	-	1	-	1803259-1 2119641-1	BUSHING, FLANGED	· 249 · 248
_	1	-	1	1	- 1	2119798-1	FEED CAM, AIR FEED DETENT PIN	240
_	1	-	1	1	1	1 - 22279 - 3	SPRING, COMPRESSION	· 246
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-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	· 242
-	1	1	1	1	1	7-18023-7 2168400-6	SCR, SKT HD CAP M3 X 4.0 SHCS, LOW HEAD, RoHS, M5 X 16	· 241 · 240
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-	_	_	_	1	-	2063440-1	AIR FEED MODULE	· 238
-	-	1	1	-	-	2119740-2 1901094-3	TAG,IDENTIFICATION SPACER, FEEDER	· 213 · 198
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-	REF	REF	REF	REF 1	REF	994970-2 240638-1	COUNTER, MAGNETIC SPRING, FEED FINGER	· 164 · 163
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-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF 1	REF 1	-	-	SEE NOTE 4 1633743-1	MEMORY CHIP, PROGRAMMED SERVO FEED LATCH ASM	⁻ 1 3 5 ⁻ 1 3 3
	-	REF	REF	_	-	2119944-1		· 117
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_	1	1	1	1	1	2079383-4		60
-		-	-	1	1	<u>5-18022-5</u> 1338685-1	SCR, HEX HD CAP, M4 X 6.0 PAWL, FEED	· <u>59</u> · <u>56</u>
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	· 54
-	2	2	2	2	2	<u>1-2168083-(</u> 1803382-1) SCR, SKT HD CAP, Rohs, M4 X 10 HOLD DOWN, SPRING LOADED	· <u>53</u> · <u>50</u>
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-	1	1	1	1	1	1320928-2		· 24
-	1	1	1	1	1	2168083-2 1-18028-2		· 21 · 20
_	1	1	1	1	1	2119533-1		· 19
	1	1	1	1		2119806-1		· 13
-	1		1	1		<u>3-22280-3</u> 1-356885-4		· 1 1
	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	· 10
- 1	1	1	1	1	1	1803095-1 1803514-6		· 9 · 8
-	-	-	-	-	-	-	ANVIL, COMBINATION -	· 7
-	-	-	-	-	-	-		6
-	1	1	1	1	1	<u>2119757-4</u> 2-238011-2	DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER	· 5 · 4
1	1	1	1	1	1	1 - 2119582 - (· <u>3</u>
-	1	1	1	1	1	455888-1	SPACER, CRIMPER	· 2
1	 ,					1803556-1	CRIMPER, WIRE F	ITEM
	A CONTROLLED	DOCUMENT FO	- 5	- 2	PORATION D	PART NO 13-May	DESCRIPTION	NO
- S SUBJECT T SHO	A CONTROLLED TO CHANGE AND DULD BE CONTA	THE CONTROL	LING ENGINE LATEST REV	ISION.		<u>R.KNEPPER</u> HK 13-MAY		
	IONS:	(TOLERAN DTHERWISI	CES UNLE E SPECIF		L.GROSS PVD 13-MAY J.DEGRANGE		
DIMENS				1 -	I P	RODUCT SPEC		
		0 Pl I Pl 2 Pl	.C :	±- ±- ±-		-	Applicator	
		I PL	.C : .C : .C : .C :	±-		- PPLICATION SPEC - EIGHT		ESTRICTED TO

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



	2											
LOC	DIST			REVISIONS	REVISIONS							
A	66	Ρ	LTR	DESCRIPTION	DATE	DWN	APVD					
L			-	SEE SHEET 1	-	-	-					









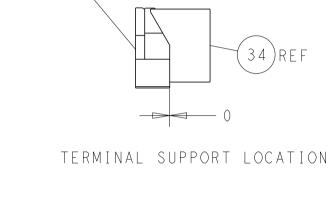


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	D TRACK POSITION By Insulation Barrel
UMENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION. TOLEDANCES LINEESS L.GROSS	TE Connectivity Harrisburg, PA 17105-3608
TOLERANCES UNLESS OTHERWISE SPECIFIED: OPLC 0 PLC 1 PLC 2 PLC 3 PLC	7 NAME Ocean Side Feed Applicator -
4 PLC ±- ANGLES ±- FINISH - WEIGHT -	Size cage code drawing no restricted to A 00779 C=2836790 -
Customer Accessible SHEETS 3 &	Production DrawingSCALE1:2SHEETOFREV4ARENOTREQUIREDFORATLANTICVERSION

ITEM 30 LOCATED AT FRONT HOLES

(30) REF



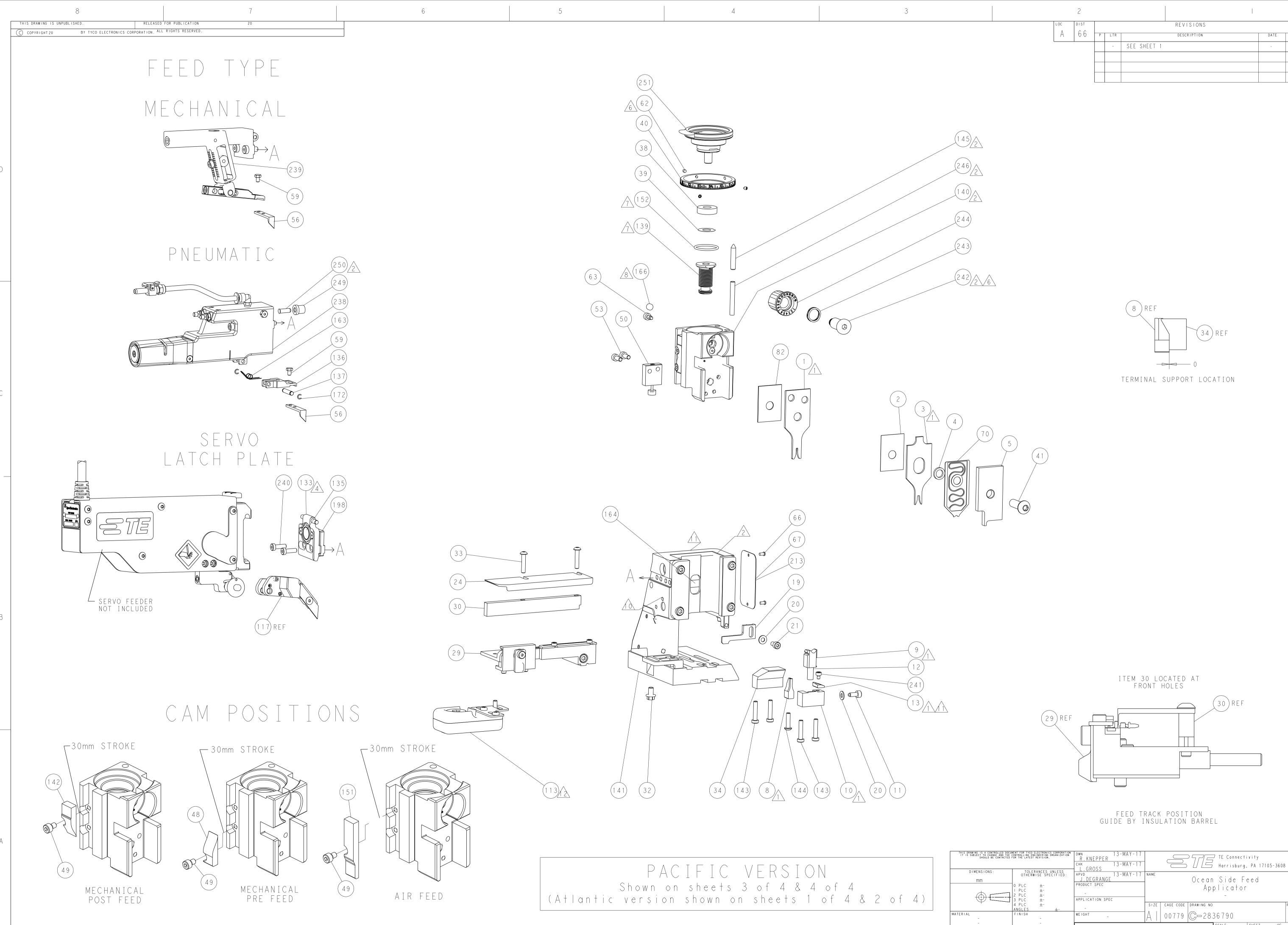
Г	THIS DRAWING IS UNPUBLISHED.	RELEASED	FOR PUBLICATION	20		6	5			4		3
-		LECTRONICS CORPORATION. ALL						APPLIC	ATOR STYLE CON	VERSION CHAR	R T	
	TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO				NUMBERS REQU		
		2 - 2836790 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338685-1	5-18022-5 8-2836790-5 8-2836790-4	2 1 1 9 6 4 1 - 2 1 9 0 1 0 9 4 - 3 -	2119799-1 -	2063440-1 2168400-6 (QUANTITY 2) -
		2 - 2836790 - 2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1	1338685-1	5-18022-5 8-2836790-5 8-2836790-4	2119653-2 1901094-3 -	- - -	- 2168400-6 (QUANTITY 2) -
	TO T	2-2836790-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	_	-
D		2 - 2836790 - 7 7 - 2836790 - 7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT		PNEUMATIC FEED - -	2119950-1 - -		5-18022-5		2119799-1 -	2063440-1 -
	APPLICATOR CRIMP SIZE WIRE 1.55 mm [.0 INSUL 2.54 mm [.1 APPLICATOR INSTRUC 408-10389	DATA TYPE 61] F 00] F										
	APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL J	ARD-IN TERN H 2 INJ 1-1029 Rev C -	MINAL Insulati	CRIMP SPECIFICATION ON DIAMETER RANGE 0 mm [.047098 IN] - - AL JST TERMINAL								
	20 AWG 0. 22 AWG 0. 24 AWG 0.	RIMP HEIGHT n [INCH] 95+/-0.05 [.037 90+/-0.05 [.035 85+/-0.05 [.033 80+/-0.05 [.031	+ / 002] + / 002] + / 002]	CRIMP HEIGHT 9 REFERENCE SETTING 7.6 8.1 8.7 9.2								
В	APPLICATOR S ASSEMBLY. MECHANICA PNEUMATIC	NG SURFACES L ILY PER THE AF ED WITH THE AF PECIFIC DATA SEE BELOW FOF L FEED WITH "S FEED WITH "SM	PPLICATOR I PPLICATOR. TO BE ENTER PART NUMB SMART APPLI MART APPLIC	RED INTO BLANK MEMORY CHIP ER: CATOR" CONVERSION: 8-28367 ATOR" CONVERSION: 8-28367	90-4 90-4			LARGES BELOW	TALLATION T WIRE SI	ZE SETTI EQUIRED	NG. USE CRIMP HE	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
A	SERVO FEE 5. ADJUSTMENT O APPLICATOR B APPLY PART N GREASE THREA MAGNET MUST ACTUATE THE CRIMP HEIGHT APPLICATOR W NECESSARY WH SPARE FEED C FOR ADDITION TO CONVERT T REMOVE ITEM OF THE HOUSI	D WITH "FINE C F THE STRIPPEF ETWEEN BENCH A UMBER 1-23419 UMBER 2-23419- .DS, GROOVE AN BE ORIENTED CO COUNTER. REFERENCE SE AS QUALIFIED A EN RUNNING APF AM STORAGE LOO AL INFORMATION THE APPLICATOR 13 AND ATTACH	CRIMP HEIGH R MAY BE RE AND LEADMAK -5 LOCTITE -6 LOCTITE D O-RING ON ORRECTLY IN TTING WAS T AT THE FACT PLICATOR IN CATION REFE N. TO A NON-C TO THE LOC	T ADJUST": 8-28367 QUIRED WHEN MOVING THE ER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. N ITEMS 139 & 152. N ORDER TO PROPERLY THE SETTING USED WHEN THE ORY. ADJUSTMENT MAY BE	90-5							
	INFORMATION.	RICANT IS REC	OMMENDED.					Sł	PACI hown on sl	-ICV neets3		

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

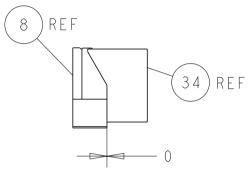
2				I							
DIST		REVISIONS									
60	P	LTR	DESCRIPTION	DATE	DWN	APVD					
		-	SEE SHEET 1	-	-	-					
-	2 DIST 66		66 P LTR	66 P LTR DESCRIPTION	66 P LTR DESCRIPTION DATE	66 P LTR DESCRIPTION DATE DWN					

		_	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	-
)		-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250	-
		-	-	-	1	-	1803259-1	BUSHING, FLANGED .	249	-
		-	1	1	1	1	1 - 22279 - 3	SPRING, COMPRESSION	246	_
		-	1	1	1	1	2119082-3 2079764-1	CAM, SNAIL, INSULATION ADJUSTMENT WASHER, WAVE SPRING, CREST-TO-CREST	244 243	
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		-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
		-	-	-	- 1	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	_
		_	-	1	-	_	2063440-1 2119740-2	AIR FEED MODULE TAG, IDENTIFICATION	238	-
		-	-	1	_	_	1901094-3	SPACER, FEEDER	198	_
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		-		1			994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	_
		-	REF	REF	REF 1	REF	994970-2 240638-1	COUNTER, MAGNETIC SPRING, FEED FINGER	164	_
	$\sqrt{7}$	-	1	1	1	1	8 - 2 1 0 8 4 - 1	O-RING, .801 ID, .070 DIA. MAT.	152	_
		-	-	-	1	-	2119641-2	FEED CAM, AIR FEED .	151	
		-	1	1	1	1	2119798-2	DETENT PIN	145	_
		-	4	4	4	4	2079383-8 2168400-5	SCR, BHSC, RoHS (M4 X 16) SHCS, LOW HEAD, RoHS, M4 X 20	144	-
		_	-	-	-	1	2119653-2	FEED CAM, POST FEED	1 4 2	-
		-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	1 4 1	
	\wedge	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140	_
	<u> </u>	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	_
		-	-	-	1	-	<u>3-23627-7</u> 2119799-1	PIN, RETAIN, GRVD, 3/16 X .854 HOLDER,FEED FINGER, AF	137	_
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	\wedge	-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117	_
	12	-	1	1	1	1	2119955-1 455888-9	ASSY, LUBRICATOR, SIDE FEED SPACER, CRIMPER	113 82	-
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		-	1	-	1	1	2119740-1	TAG, IDENTIFICATION .	67	1
		-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, Rohs, 2 x .188	66	-
		_	3	3	3	3	2119793-1 992763-5	LIMITER, ADJUSTMENT BOLT SCR, SET, SOC, CONE POINT, M3 x 4.0	63 62	-
	201	_	-	-	1	1	5 - 18022 - 5	SCR, HEX HD CAP, M4 X 6.0	59	-
		-	-	-	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED .	56	
		-	2	2	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, Rohs, M4 X 10	53	_
		-	1	1	1	1	1803382-1 18023-9	HOLD DOWN, SPRING LOADED SCR, SKT HD CAP M4 X 6.0	50 49	-
		_	-	_	-	1	2119652-1	FEED CAM, PRE FEED	49	-
		-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	4 1	-
		-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT '	40	
		-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	_
		-	1	1	1	1	2119644-1 2-1752356-7	RAM WASHER, PRECISION SUPPORT, TERMINAL	38	-
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		_	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
		-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30	_
		-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	-
		-		1	1	1	1320928-2 2168083-2	STRIP GUIDE SCR, SKT HD CAP, RoHS, M4 X 8.0	24	-
		_	2	2	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	-
	~ ^	_	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
	1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13	-
		-		1	1	 1	<u>3-22280-3</u> 1-356885-4	SPRING, COMPRESSION TO STOP, SHEAR	12	-
	\bigwedge	_	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	-
		-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9	
	1	1	1	1	1	1	1803514-6	ANVIL, COMBINATION .	8	_
		_	-	_	-	-	-	- -	7	-
		-	- 1	1	- 1	-	2119757-4	- DEPRESSOR, SHEAR	5	-
		_	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4	
	1	1	1	1	1	1	1-2119582-0	CRIMPER, INSULATION F PREMIUM	3	_
	\wedge	-	1	1	1	1	455888-1	SPACER, CRIMPER	2	-
	$\angle 1 $						1803556-1	CRIMPER, WIRE F	I TEM	-
	THIC DOM:			- 25				DESCRIPTION	NO	
	THIS DRAWING IS A IT IS SUBJECT TO SHOU	CONTROLLED CHANGE AND LD BE CONTA	DOCUMENT F THE CONTRO CTED FOR TH	UR TYCO ELEC LLING ENGINE E LATEST REV	IRONICS CORP ERING ORGANI ISION.	URATION IZATION	DWN 13-MAY-17 R.KNEPPER снк 13-MAY-17	TE Connectivity		
	DIMENSI	DNS :		TOLERAN OTHERWISE	ICES UNLE E SPECIFI	SS IED:	L.GROSS APVD 13-MAY-17	NAME		-
	mm		0 P	LC :	±-		J. DEGRANGE PRODUCT SPEC	Ocean Side Feed Applicator		
	\bigcirc		2 P 3 P	LC :	±- ±- ±-		- APPLICATION SPEC			
	MATERIAL		4 P	LC : LES	±- ±-	-	- WEIGHT		RICTED TO	'
J	-				-		Customer Accessible P	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	- REV Λ	-
								2 ARE NOT REQUIRED FOR PACIFIC VEF	A]

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION



	2											
LOC	DIST		REVISIONS									
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD					
	•		-	SEE SHEET 1	-	-	-					





DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		DWN 13-MAY-17 R.KNEPPER	TE Connectivity								
	I	CHK 13-MAY-17	13-MAY-17 🛛 🗌 🖾 Harrisburg, PA 17105-3608								
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 13-MAY-17 J.DEGRANGE	NAME		Ocean	Sidel	eed				
	0 PLC ±- 1 PLC ±- 2 PLC ±-	PRODUCT SPEC			App	plicato	ſ				
t	3 PLC ±-	APPLICATION SPEC									
	4 PLC ±- ANGLES ±-	-	SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO		
	FINISH -	WEIGHT _	1 A	00779	C-280	36790			-		
	-	Customer Accessible P	roduct	ion Draw	ing	scale 1:2	SHEET	4 ^{of} .	4 REV A		
		SHEETS 1 &	2 AF	RE NOT	REQUI	red for	PAC	[F]C	VERSION		