

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO	PART NUMBERS REQUIRED					
	2836790-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
	2836790-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2836790-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2836790-4	-	-	
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
	2836790-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SERVO LATCH PLATE	2119951-1	-	8-2836790-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2836790-4	-	-	
	2836790-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
PNEUMATIC FEED					2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1	
2836790-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2836790-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
WIRE	1.55 mm [.061]	F
INSUL	2.54 mm [.100]	F

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: BOARD-IN TERMINAL			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
2.30-3.10 mm [.091-.122 IN]		Ø1.20-2.50 mm [.047-.098 IN]	
TERMINAL APPLICATION SPECIFICATION	T-1-1029 Rev C		
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
2318303-1	SIN-01T-1.8		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
20 AWG	0.95 +/- 0.05 [.037 +/- .002]	7.6
22 AWG	0.90 +/- 0.05 [.035 +/- .002]	8.1
24 AWG	0.85 +/- 0.05 [.033 +/- .002]	8.7
26 AWG	0.80 +/- 0.05 [.031 +/- .002]	9.2

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836790-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836790-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836790-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2836790-6
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.85.
- 13 TERMINAL LUBRICANT IS RECOMMENDED.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			A	RELEASED		14JUNE2017	TB	TE

1	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
2	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
3	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
4	-	-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
5	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
6	-	1	-	1	1	1	2119798-1	DETENT PIN	247
7	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
8	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
9	-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
10	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
11	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
12	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
13	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
14	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
15	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
16	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
17	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
18	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
19	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
20	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
21	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
22	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
23	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
24	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
25	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
26	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
27	-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
28	-	1	1	1	1	1	455888-9	SPACER, CRIMPER	82
29	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
30	-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
31	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
32	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
33	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
34	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
35	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
36	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
37	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
38	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
39	-	2	2	2	2	2	1-21680083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
40	-	1	1	1	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50
41	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
42	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
43	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
44	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
45	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
46	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
47	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
48	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
49	-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
50	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
51	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
52	-	1	1	1	1	1	2-1752356-7	SUPPORT, TERMINAL	34
53	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
54	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
55	-	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
56	-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
57	-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
58	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
59	-	2	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
60	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
61	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
62	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
63	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
64	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
65	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
66	-	1	1	1	1	1	1803514-6	ANVIL, COMBINATION	8
67	-	-	-	-	-	-	-	-	7
68	-	-	-	-	-	-	-	-	6
69	-	1	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5
70	-	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
71	-	1	1	1	1	1	1-2119582-0	CRIMPER, INSULATION F PREMIUM	3
72	-	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
73	-	1	1	1	1	1	1803556-1	CRIMPER, WIRE F	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN		CHK		L. GROSS		APVD		NAME	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	ANGLES ±	FINISH	DATE	DATE	DATE	DATE	DATE	DATE
								13-MAY-17	13-MAY-17	13-MAY-17	13-MAY-17	13-MAY-17	13-MAY-17
MATERIAL		FINISH		WEIGHT		SCALE		SHEET		OF		REV	
						A1		00779		C=2836790		A	

Customer Accessible Production Drawing

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2836790-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2836790-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2836790-4	-	-	-
	2-2836790-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2836790-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2836790-4	-	-	-
	2-2836790-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2836790-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2836790-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.55 mm [.061]	F
INSUL	2.54 mm [.100]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: JST TERMINAL	JST CRIMP SPECIFICATION		
TERMINAL NAME: BOARD-IN TERMINAL			
WIRE STRIP LENGTH 2.30-3.10 mm [.091-.122 IN]	INSULATION DIAMETER RANGE Ø1.20-2.50 mm [.047-.098 IN]		
TERMINAL APPLICATION SPECIFICATION T-1-1029 Rev C			
TERMINALS APPLIED ¹²			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
2318303-1	SIN-01T-1.8		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING ⁹
20 AWG	0.95 +/- 0.05 [.037 +/- .002]	7.6
22 AWG	0.90 +/- 0.05 [.035 +/- .002]	8.1
24 AWG	0.85 +/- 0.05 [.033 +/- .002]	8.7
26 AWG	0.80 +/- 0.05 [.031 +/- .002]	9.2

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836790-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836790-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836790-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TERMINAL LUBRICANT IS RECOMMENDED.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPD
			-	SEE SHEET 1	-	-

REV	DATE	BY	APPD	DESCRIPTION	DATE	BY	APPD
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE		251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED		250
-	-	-	1	1803259-1	BUSHING, FLANGED		249
-	1	1	1	1-22279-3	SPRING, COMPRESSION		246
-	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT		244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL		242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0		241
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16		240
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY		239
-	-	-	1	2063440-1	AIR FEED MODULE		238
-	-	1	-	2119740-2	TAG, IDENTIFICATION		213
-	-	1	-	1901094-3	SPACER, FEEDER		198
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY		166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC		164
-	-	-	1	240638-1	SPRING, FEED FINGER		163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.		152
-	-	-	1	2119641-2	FEED CAM, AIR FEED		151
-	1	1	1	2119798-2	DETENT PIN		145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)		144
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20		143
-	-	-	1	2119653-2	FEED CAM, POST FEED		142
-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF		141
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED		140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT		139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF		136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM		133
-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF		117
-	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED		113
-	1	1	1	455888-9	SPACER, CRIMPER		82
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE		71
-	1	1	1	2119791-9	DEPRESSOR, WIRE		70
-	1	-	1	2119740-1	TAG, IDENTIFICATION		67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT		63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0		62
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59
-	-	-	1	1338685-1	PAWL, FEED		56
-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10		53
-	1	1	1	1803382-1	HOLD DOWN, SPRING LOADED		50
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0		49
-	-	-	1	2119652-1	FEED CAM, PRE FEED		48
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)		41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK		39
-	1	1	1	2119644-1	RAM WASHER, PRECISION		38
-	1	1	1	2-1752356-7	SUPPORT, TERMINAL		34
-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)		33
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG		32
-	1	1	1	1320908-6	SPACER, STRIP GUIDE		30
-	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE		29
-	1	1	1	1320928-2	STRIP GUIDE		24
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0		21
-	2	2	2	1-18028-2	WASHER, FLAT, REG M4		20
-	1	1	1	2119533-1	STRIPPER, SIDE FEED		19
-	1	1	1	2119806-1	INSERT, SHEAR		13
-	1	1	1	3-22280-3	SPRING, COMPRESSION		12
-	1	1	1	1-356885-4	STOP, SHEAR		11
-	1	1	1	2119805-1	SHEAR HOLDER, FRONT		10
-	1	1	1	1803095-1	FLOATING SHEAR, FRONT		9
-	1	1	1	1803514-6	ANVIL, COMBINATION		8
-	-	-	-	-	-		7
-	-	-	-	-	-		6
-	1	1	1	2119757-4	DEPRESSOR, SHEAR		5
-	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER		4
-	1	1	1	1-2119582-0	CRIMPER, INSULATION F PREMIUM		3
-	1	1	1	455888-1	SPACER, CRIMPER		2
-	1	1	1	1803556-1	CRIMPER, WIRE F		1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN	13-MAY-17	TE Connectivity Harrisburg, PA 17105-3608
mm	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	FINISH	±	CHK	13-MAY-17	
MATERIAL:		FINISH:		APVD	13-MAY-17	Ocean Side Feed Applicator
				PRODUCT SPEC		
				APPLICATION SPEC		SIZE
				WEIGHT		CAGE CODE
						DRAWING NO
						RESTRICTED TO
						00779
						©=2836790
						Customer Accessible Production Drawing
						SCALE
						1:2
						SHEET
						3 OF 4
						REV
						A

