	8		7		6		5	
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	PART NUMBER REVISION	DESCRIPTION	FEED TYPE	INTER	RFACE ADAPTER			
	2836761-1 B 2836761-2 B	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST						
	7-2836761-1 B	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL					
	7-2836761-2 B	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC					
	7-2836761-7 A	CRIMP TOOLING KIT	-					
)								
	APPLICATOR DA							
	CRIMP SIZE WIRE 2.97 mm [.117] INSUL 3.66 mm [.144]							
	APPLICATOR INSTRUCTIC 408-35042							
	TERMINAL DATA: DELPHI	TERMINAL DELPHI PACKARD CRIM	P SPECIFICATION	TERMINAL DATA: TERMINAL NAME:		delphi packard 630 SERIES	CRIMP SPECIFICA	TION
	WIRE STRIP LENGTH	INSULATION DIAN		WIRE STRIP LE 4.87-5.63 mm [ENGTH	INSULATION	DIAMETER RANGE m [.096122 IN]	
	TERMINAL (A)1202 APPLICATION] Ø2.05-3.10 mm [.0 20120 PAGE 5&14 OF 53 Rev 2014-0	07-28	TERMINAL APPLICATION	. 1 5 L . L L L INJ	<u> </u>	-	
0	SPECIFICATION TERMINALS APPLIED		-	SPECIFICATION TERMINALS AP	(B)12020126 PAGE	7&15 OF 41 Rev 2)13-10-29	
	TE TERMINAL DELPHI	TERMINAL TE TERMINAL I	DELPHI TERMINAL	TE TERMINAL (B) 1949404-1	DELPHI TERMINAL (B) 12020126	TE TERMINAL	DELPHI TERMII	NAL
	(A) 200930-1 (A)	12020120						
	WIRE CRIM	1P HEIGHT READ CRIMP	HEIGHT 4	WIRE RE	CRIMP HEIGH	T CR	IMP HEIGHT	4
	SIZE mm [ENCE SETTING 6.5	S I Z E 2.00mm2	CRIMP HEIGH mm [INCH] 1.65+/-0.05 [.06		FERENCE SETT 6.5	ING
	1.00mm2 1.55+	/-0.05 [.061+/002]	7.0	1.00mm2	1.55+/-0.05 [.06	61+/002]	7.0	
						*WARNIN(
						SETTING	ALLATION, For larg	GEST
	A RECOMMENDED SPA	RE PARTS				THE CRIM	S GREATER MP TOOLIN	NG.F
٦	REFER TO SUPPLI STORAGE OF APPLI	ED INSTRUCTION SHEET FOR CLE ICATOR.	EANING, LUBRICATIO	NAND		PROPER \$	SETUP AND) AD.
5	APPLY PART NUMB	ER 2-23419-6 LOCTITE TO THRE	EADS OF ITEM 242.					
	APPLICATOR WAS (FERENCE SETTING WAS THE SET QUALIFIED AT THE FACTORY. AD RUNNING APPLICATOR IN THE FI	JUSTMENT MAY BE					
	5. UNLESS SPECIFIED DOCUMENT, 101-35) OTHERWISE TORQUE VALUES SH 5000.	IALL BE USED PER					
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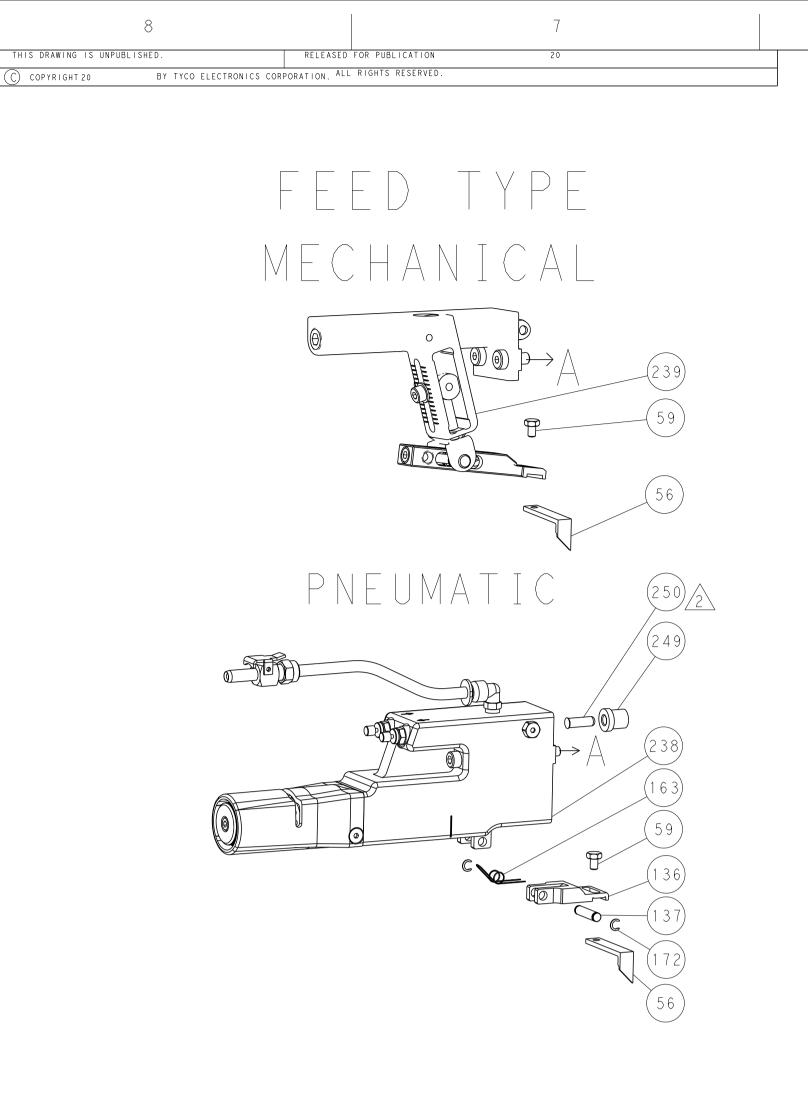
ET WIRE DISC TO CRIMP HEIGHT REFERENCE T WIRE SIZE. CRIMP HEIGHT REFERENCE HAN THE VALUE SHOWN MAY CAUSE DAMAGE TO REFER TO THE INSTRUCTION SHEET FOR DJUSTMENTS.

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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+	1		1		1803078-3 2119640-1	SPACER, PRECISION PUSH ROD, AIR FEED	259	
+	1	_	1	_	1803259-1	BUSHING, FLANGED	249	
+	1	-	1	_		FEED CAM, AIR FEED	248	
	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244	
_	1	1	1	1		WASHER, WAVE SPRING, CREST-TO-CREST		
_	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	· 242	
_	-	1	-	1	7 - 18023 - 7 2119580 - 1	SCR, SKT HD CAP M3 X 4.0 MECHANICAL FEED ASSEMBLY	· 241 · 239	
+	1	-	1	_		AIR FEED MODULE	238	
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_	1	-	1	_	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
+	1	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	· 136 · 99	
+	1	1	1	1	2844908-1 2844907-1	SCREW, LOCKING POST, LOCKING	. 98	С
-	1	1	1	1	1 - 455888 - 4	SPACER, CRIMPER	82	
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_	1	1	1	1		TAG, IDENTIFICATION	67	
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, Rohs, 2 x .188	66	
+	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	· 60	
+	1	1	1	1	5-18022-5 1338683-8	SCR, HEX HD CAP, M4 X 6.0 Feed pawl	· <u>59</u> · <u>56</u>	
+	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
+	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
+	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
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	1	1	1	1	690753-2	SPACER, TONKER	50	
_	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
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+	1	1	1	1	1803602-2	SCR, BHSC, RoHS (M8 X 40)	4 4	
+	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34	В
T	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	D
	2	2	2	2	1 - 2844962 - 7	SPACER, CYLINDRICAL, STRIP GUIDE	. 30	
_	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	. 29	
_	1	1	1	1	455888-3	SPACER, CRIMPER	28	
+	1	1	1	1	1 3 2 0 9 2 8 - 4 2 1 6 8 0 8 3 - 2	STRIP GUIDE SCR, SKT HD CAP, R₀HS, M4 X 8.0	· 24 · 21	
+	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20	
+	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	· 19	
+	1	1	1	1		INSERT, SHEAR	· 13	
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+	-	- 1	- 1	1	- 2119757-8	- DEPRESSOR, SHEAR	· 5	
+	1	1	1	1	238011-3	BLOCK, CRIMPER SPACER	• 4	
+	2	2	1	1	3-1803246-7	CRIMPER, INSULATION F PREMIUM	• 3	
+	1	1	1	1	455888-5	SPACER, CRIMPER	· 2	
	2	2	1	1	9-1633305-6	CRIMPER, WIRE PREMIUM	· 1	
, [- 7 2	- 7 1	- 2	- 1	PART NO	DESCRIPTION	ITEM	А
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ΤEĎ	FOR THE	LATEST REV	ISION.		<u>М. ZHAO</u> снк 02MAY2017	TE Connectivity Harrisburg, PA 17105-3608		
	то	TOLERAN HERWISE	CES UNLE SPECIFI	SS ED: 4	K.ZHANG APVD 02MAY2017	NAME		
	0 PL0		E- E-	F	K.ZHANG PRODUCT SPEC	Ocean Side Feed Applicator		
_	2 PL(3 PL(E- E- E-		- APPLICATION SPEC			
			E-		-	SIZE CAGE CODE DRAWING NO RES	TRICTED TO	
_	4 PLC		<u> </u>		IF LOUT		1	
			<u>±</u> -		veight _ Customer Accessible P	A 00779 C-2836761	- Rev R	

REVISIONS A 66 P LTR DESCRIPTION DATE DWN APVD A RELEASED 27JUNE2017 TB TE B ECR-19-005986 13APR2019 TB TE

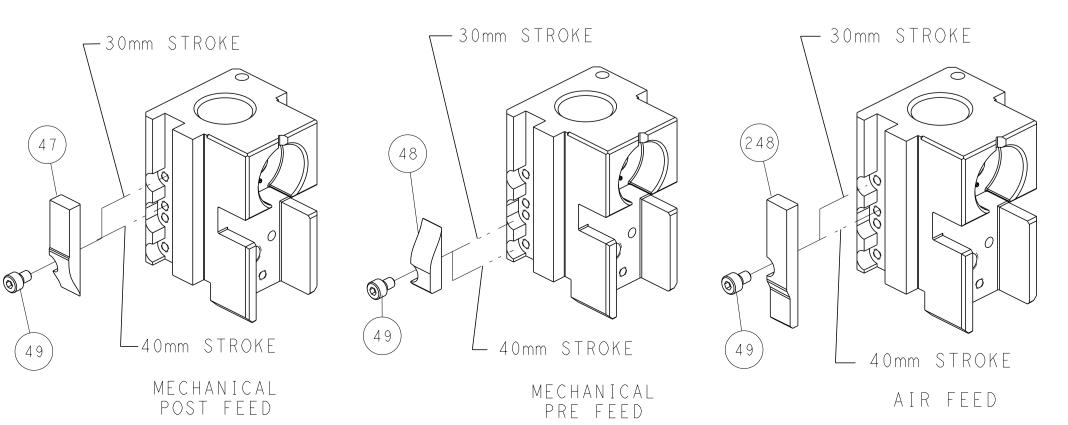


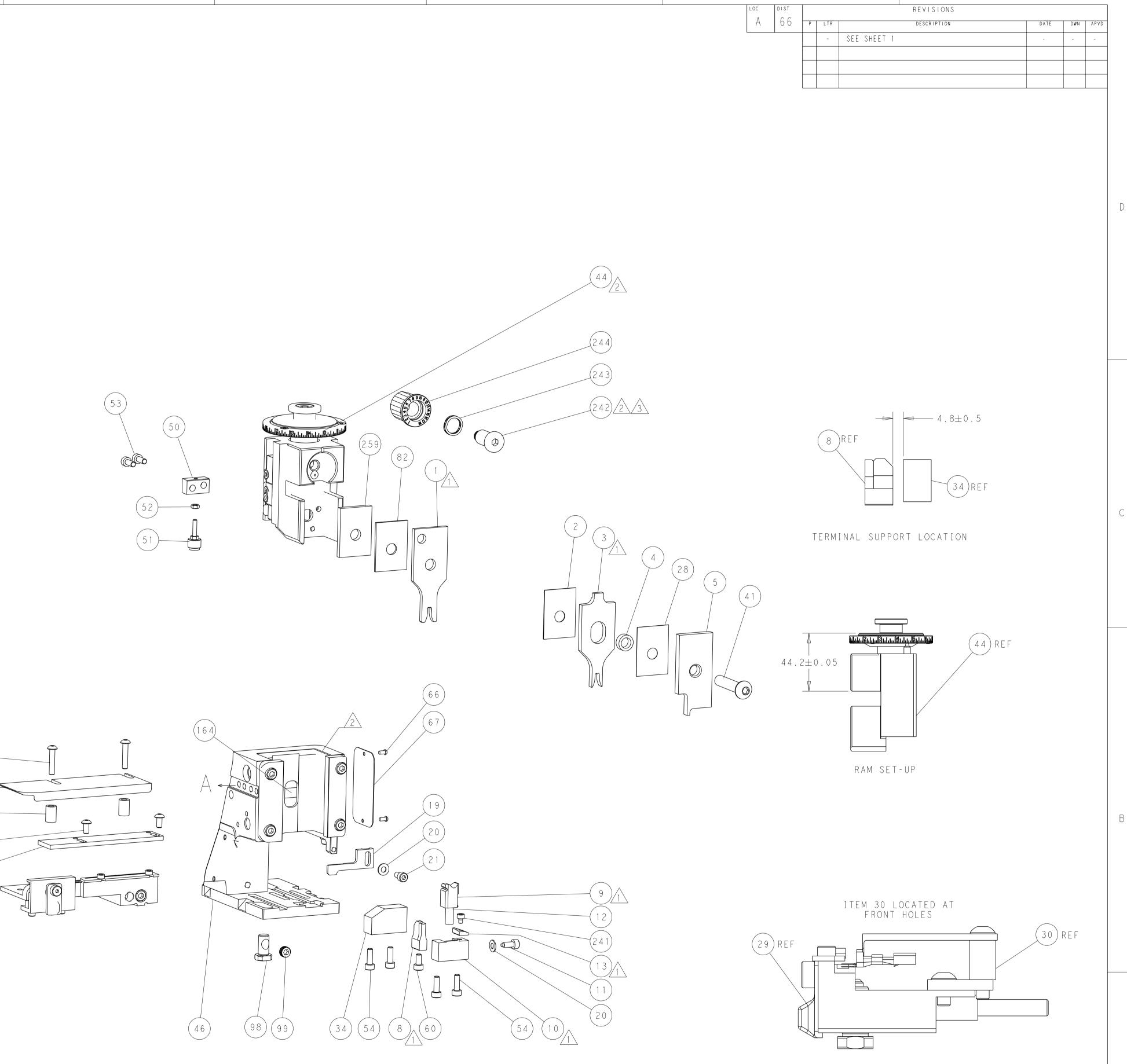
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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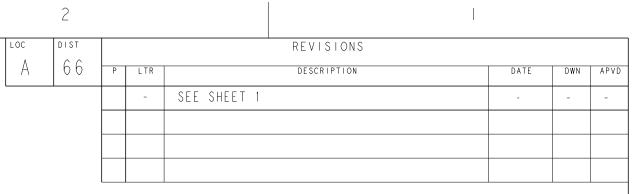
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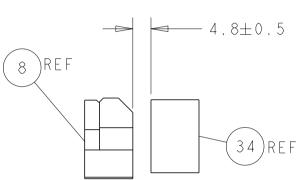
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FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn M.ZHAO	02MAY2017				TE Connectivity	
		снк К.ZHANG	02MAY2017	-			Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	02MAY2017	NAME		Ocean	Side Feed	
	0 PLC ±- I PLC ±-	PRODUCT SPEC					plicator	
]	2 PLC ±- 3 PLC ±-	- APPLICATION	SPEC				-	
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	FINISH -	WEIGHT	-	A	00779	C-283	36761	-
	-	Customer	Accessible Pr	roduc	tion Draw	ing	SCALE 1:2 SHEET OF	4 ^{REV} B
		SHE	ETS 3 & 4	AR [E NOT F	REQUIR	ED FOR ATLANTIC	VERSION

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	PART NUMBER	REVISION		FEED TYPE	PACIFIC VERSION TER INTERFACE ADAP		
	2 - 2836761 - 7 2 - 2836761 - 7 7 - 2836761 - 7	2 B	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	MECHANICAL PNEUMATIC -			
D	CRIMP WIRE 2.97 INSUL 3.66 APPLICATOR	ECATOR DA SIZE mm [.117] mm [.144] INSTRUCTIC 35042	TYPE F F				
С	TERMINAL DA TERMINAL NA WIRE STRI 4.87-5.63 mm [TERMINAL APPLICATION SPECIFICATIC TERMINALS TE TERMINAL (A) 286936-	ME: TERM PLENGTH .192222 IN (A)1202 N APPLIED DELPHI	M M/P 630 SERIES ↓ INSULATION DIAM Ø2.05-3.10 mm [.0.0 0120 PAGE 5&14 OF 53 Rev 2014-0 	IETER RANGE 81122 IN]	4.87-5.63 mm [.192222 IN] TERMINAL APPLICATION	<pre>/P 630 SERIES INSULATIC Ø2.45-3.10 PAGE 7&15 OF 41 Rev INAL ↓ TE TERMINAL</pre>	DN DIAMETER RANGE mm [.096122 IN] - 2013-10-29
_	WIRE SIZE 2.00mm2	Mm [P HEIGHT INCH] CRIMP REFERE (-0.05 [.065+/002]	HEIGHT 4 ENCE SETTING 6.5	WIRE SIZE CRIMP HE mm [INC] 2.00mm2 1.65+/-0.05		CRIMP HEIGHT 4 REFERENCE SETTING 6.5
В	APPL CRIMF APPLI NECES 5. UNLES	MMENDED SPA R TO SUPPLI AGE OF APPL Y PART NUMB P HEIGHT RE CATOR WAS (SSARY WHEN 1	ED INSTRUCTION SHEET FOR CLE ICATOR. ER 2-23419-6 LOCTITE TO THRE FERENCE SETTING WAS THE SET QUALIFIED AT THE FACTORY. AD RUNNING APPLICATOR IN THE FI D OTHERWISE TORQUE VALUES SH	7.0 EANING, LUBRICATION EADS OF ITEM 242. FING USED WHEN THE JUSTMENT MAY BE ELD.	1.00mm2 1.55+/-0.05	5 [.061+/002] *WARNI ON INS SETTIN	STALLATION, SE NG FOR LARGEST NGS GREATER TH RIMP TOOLING.
А							

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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

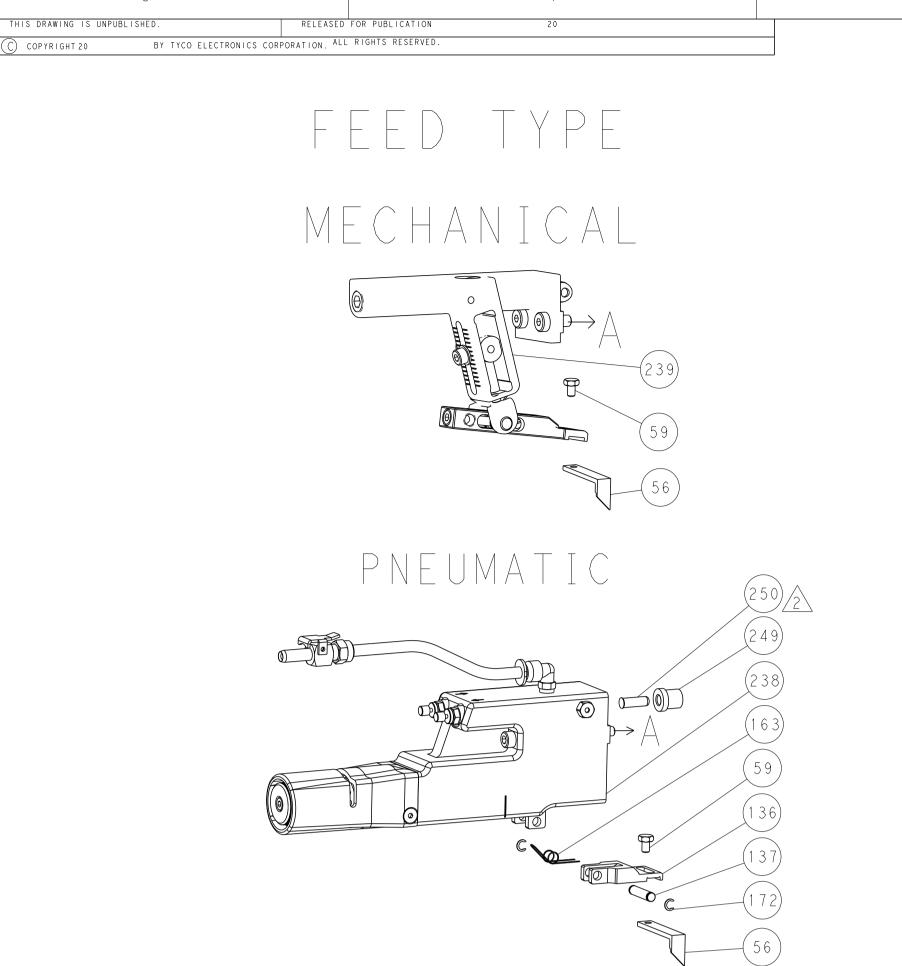
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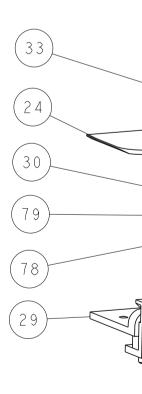
INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE TING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE TINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PER SETUP AND ADJUSTMENTS.

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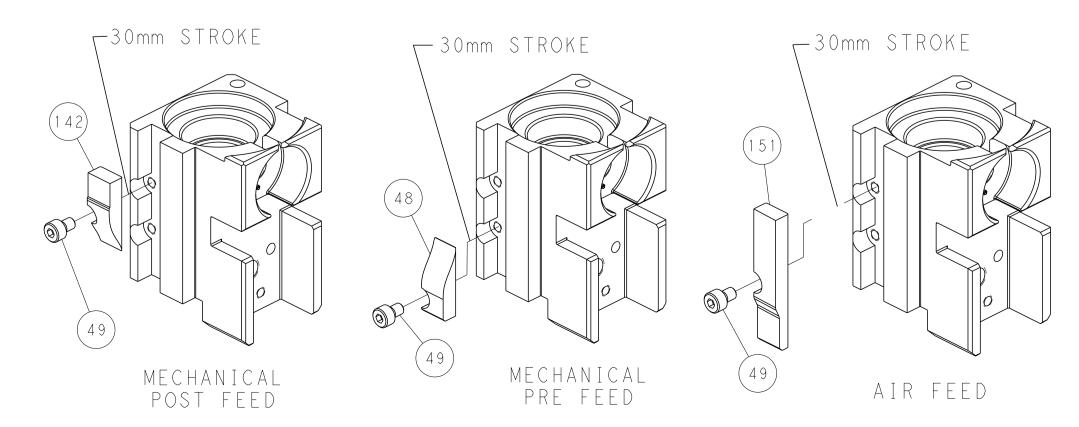
	_	1	1	1803078-3	SPACER, PRECISION	259	
	_	1	-	2119640-1	PUSH ROD, AIR FEED	250	
	_	1	_	1803259-1	BUSHING, FLANGED	249	
	-	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244	
^	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
/3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	_	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
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	_	1	-	2119641-2	FEED CAM, AIR FEED	151	
	_	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
	_	4	4	2168083-9	SCR, SKT HD CAP, Rohs, M4 X 20	143	
	_	- 1	1	2119653-2	FEED CAM, POST FEED	1 4 2	С
	_	1	1	<u>1-1803583-0</u> <u>1803516-2</u>	APPLICATOR BASIC ASSEMBLY, SF RAM ASSEMBLY, SF PACIFIC	141	
	_	1	_	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
	_	1	_	2119799-1	HOLDER, FEED FINGER, AF	136	
	-	1	1	2844908-1	SCREW, LOCKING	99	
	-	1	1	2844907-1	POST, LOCKING	98	
	_	1	1	1 - 455888 - 4	SPACER, CRIMPER	82	
	_	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79	
	_	1	1	1803096-1	EXTENSION PLATE	78	
		1	1	1803607-1 2119740-1	DOCUMENTATION PACKAGE TAG, IDENTIFICATION	71	
	_	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	_	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	1 3 3 8 6 8 3 - 8	FEED PAWL	56	
	_	2	2	1 - 2 1 6 8 0 8 3 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
	_	1	1	811242-5	BUMPER, HOLD DOWN	51	
	_	1	1	690753-2	SPACER, TONKER	50	
	_		2	18023-9 2119652-1	SCR, SKT HD CAP M4 X 6.0 FEED CAM, PRE FEED	49	
	_	1	1	1803602-2	SCR, BHSC, RoHS (M8 X 40)	40	
	_	1	1	1752356-3	SUPPORT, TERMINAL	34	В
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	D
	-	2	2	1 - 2844962 - 7	SPACER, CYLINDRICAL, STRIP GUIDE	30	
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
	-	1	1	455888-3	SPACER, CRIMPER	28	
	-	1	1	1 3 2 0 9 2 8 - 4	STRIP GUIDE	24	
	-	2	1	2168083-2 1-18028-2	SCR, SKT HD CAP, R₀HS, M4 X 8.0 WASHER, FLAT, REG M4	21	
	_	1	1	2119533-1	STRIPPER, SIDE FEED	19	
\bigwedge	_	1	1	2119806-1	INSERT, SHEAR	13	
	-	1	1	3 - 2 2 2 8 0 - 3		12	
^	_	1	1	1 - 356885 - 4	STOP, SHEAR	1 1	
1	_	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
$\begin{pmatrix} 1 \end{pmatrix}$	-	1	1	1803095-6	FLOATING SHEAR, FRONT -	9	
$\overline{1}$	1	1	1	3-1803318-7	ANVIL, COMBINATION	8	
	-	-	-	-	-	76	
	_	1	-	2119757-8	DEPRESSOR, SHEAR	5	
	-	1	1	238011-3	BLOCK, CRIMPER SPACER	4	
1	1	1	1	3 - 1 8 0 3 2 4 6 - 7	CRIMPER, INSULATION F PREMIUM	3	
	-	1	1	455888-5	SPACER, CRIMPER	2	
1	1	1	1	9-1633305-6	CRIMPER, WIRE PREMIUM	1	
	-77	- 22	- 21	PART NO	DESCRIPTION	I T E M N O	А
DOCUMENT F THE CONTRO	OR TYCO ELEC LLING ENGINE E LATEST REV	TRONICS CORI	PORATION IZATION	DWN 02MAY2017	TE Connectivity	NO	
				<u>М. ZHAO</u> снк 02MAY2017 К. ZHANG	Harrisburg, PA 17105-3608		
	TOLERAN OTHERWIS	ICES UNLE E SPECIF	ISS IED:	APVD 02MAY2017 K.ZHANG	NAME Ocean Side Feed		
	LC	±- ±-	-	PRODUCT SPEC	Applicator		
2 P 3 P	LC LC	±- ±-	-	- APPLICATION SPEC	-	DICTE	
4 P ANG FIN	LES	±- ±	-	- WEIGHT	$\begin{bmatrix} size \\ A \end{bmatrix} = \begin{bmatrix} cage \ code \\ 00779 \end{bmatrix} = \begin{bmatrix} cage \ code \\ C \end{bmatrix} = 2836761$	RICTED TO	
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				Customer Accessible P	1:2 3 4	В	
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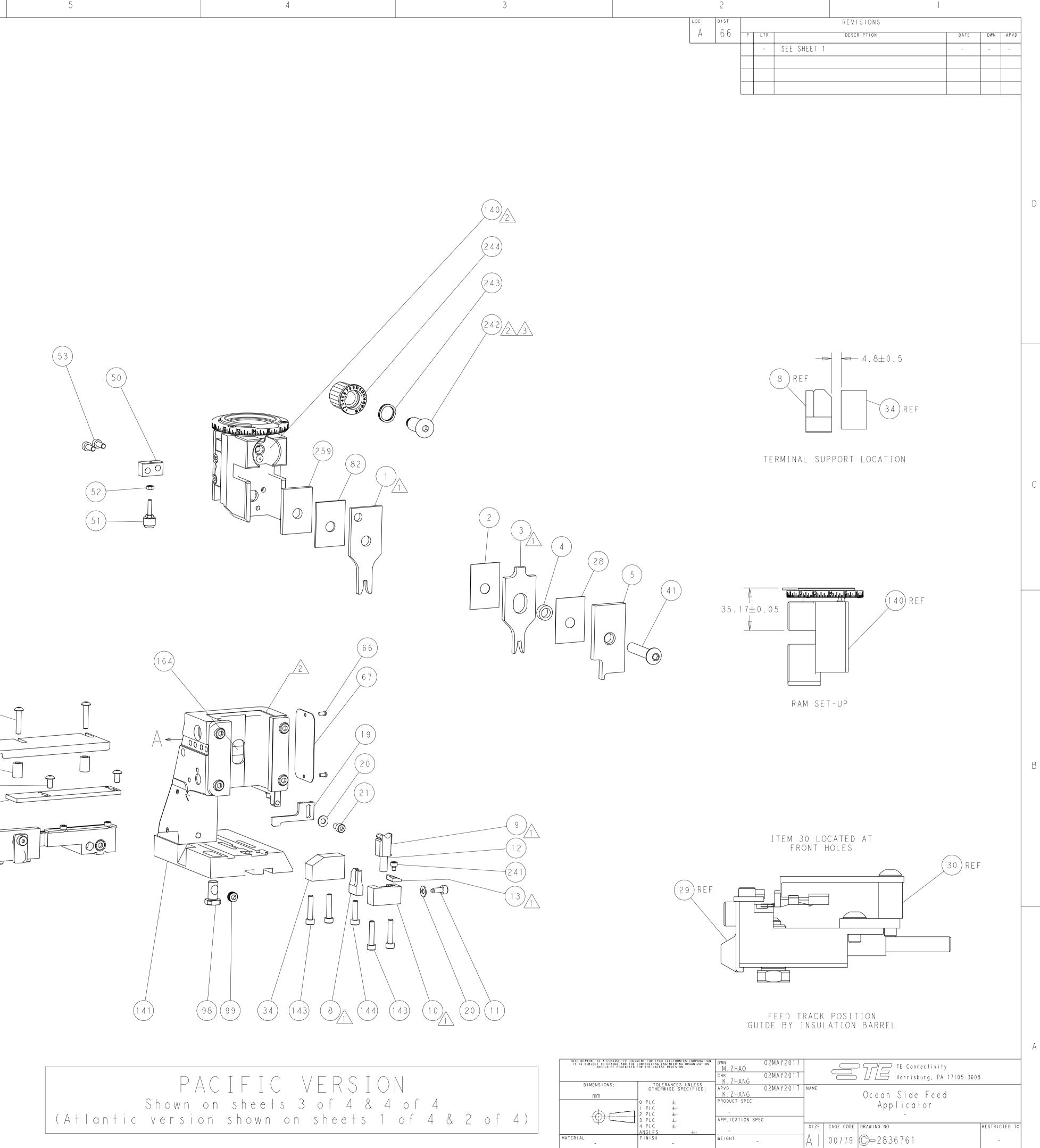


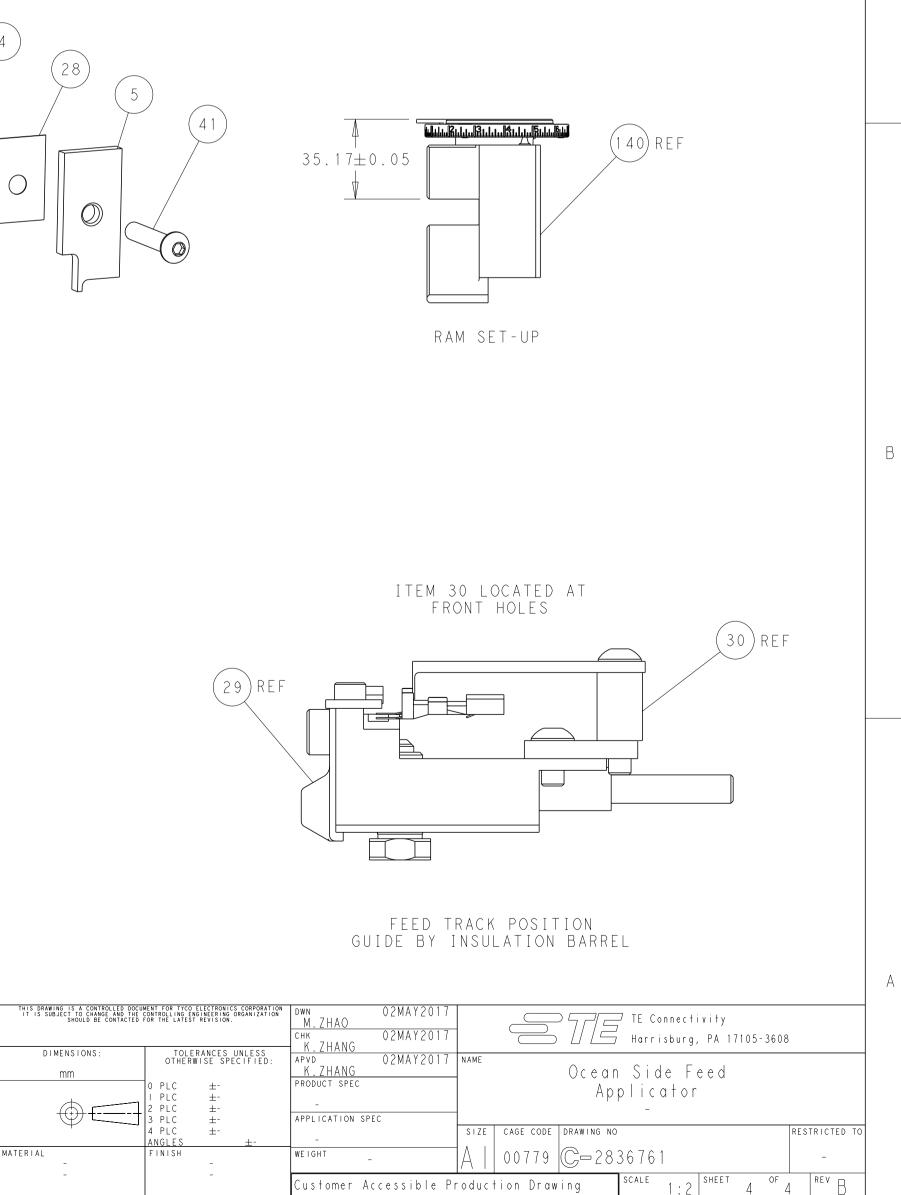


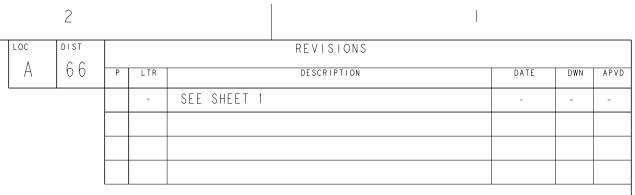
CAM POSITIONS

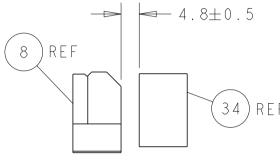


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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION