	THIS DRAWING IS UNPUBLISHED.		D FOR PUBLICATION	7			6	5			4		3
	C COPYRIGHT 20 BY TYCO EL	ECTRONICS CORPORATION. AL		20						TOR STYLE CON		D T	
	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTIC	) N	FEED TYPE	CONVERT TO		ATTLICA		NUMBERS REQ		
							_	_	_	_	_	_	_
		2836757-2	A	FINE CRIMP HEIGH	T ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	_	8-2836757-5 8-2836757-4	1901094-3		2168400-6 (QUANTITY 2) -
		2836757-5	A	FINE CRIMP HEIGH	T ADJUST	SERVO	-	-	_	-	_		-
						SERVO A	PNEUMATIC FEED -	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-2 -
		2836757-6 2836757-7	Α	NON-CRIMP HEIGHT FINE CRIMP HEIGH		ALATCH PLATE NONE	-	-	-	-	-	-	-
D		7 - 2836757 - 7	7 A	CRIMP TOOLING		-	-	-	_	_	_	-	-
С	2318283-1 D WIRE SIZE	TYPE 10 J F 13 J F TIONS TERMINAL TERMINAL I TERMINAL I TERMINAL I MJ NONE -	I N S U L A T :										
B	ASSEMBLY. SEE PNEUMATIC F SERVO FEED 5. ADJUSTMENT OF APPLICATOR BET 6 APPLY PART NUM APPLY PART NUM FOR -6 ONLY AP 7 GREASE THREADS 8 MAGNET, ITEM 1 ACTUATE THE CO 9 CRIMP HEIGHT R APPLICATOR WAS NECESSARY WHEN 10 TERMINAL PITCH 11 TO CONVERT THE REMOVE ITEM 13	SURFACES LIG Y PER THE APP WITH THE APP CIFIC DATA TO BELOW FOR PAF EED WITH "SMA WITH "FINE CF WITH "NON-CRI THE STRIPPER WEEN BENCH AN BER 1-23419- MBER 2-23419- MBER 2	PLICATOR IN PLICATOR. O BE ENTERE RT NUMBER: ART APPLICA RIMP HEIGHT IMP HEIGHT MAY BE REQ ND LEADMAKE 5 LOCTITE T -6 LOCTITE T -6 LOCTITE BER 1-23419 O-RING ON RIENTED COR TING WAS TH T THE FACTO LICATOR IN BLE WITH ME TO A NON-CA TO THE LOCA	ED INTO BLANK MEMOR TOR" CONVERSION: ADJUST": ADJUST": ADJUST": OUIRED WHEN MOVING TO THREADS OF ITEMS TO T	8 - 2836757 8 - 2836757 8 - 2836757 THE 62. 242. ADS OF IT PROPERLN N THE BE	-4 -5 -6 EMS 37.		LAR ( BEL(	INSTALLA Gest wire Dw minimu	TION, SET E SIZE SE JM REQUIR DAMAGE TO	TTING. U Ed crimf	JSE OF SE Pheight	TTINGS
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-	-	-	-	1	2	211	9640	) - 1	PUSH	RO	D, AIR	FEEC	)			250	)
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-	-	-	-	1	2	211	9641	- 1	FEED	СA	M, AIR	FEEC	)			248	3
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_	-	1	1	-			9740				NTIFIC					213	
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BOLT, ADJUSTMENT 35 - 1 - 1 1 2119092-1 - 1 1 1 1 3-1752356-3 SUPPORT, TERMINAL 34 . 33 - 2 2 2 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) - 1 1 1 1 2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG 32 - 1 1 1 1 1-1320908-2 SPACER, STRIP GUIDE 30 ASSEMBLY, STRIP GUIDE 2119959-1 - | 1 | 1 | 1 | 29 - 1 1 1 1 455888-3 SPACER, CRIMPER 28 1320928-2 STRIP GUIDE - 1 1 1 1 24 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 - | 1 | 1 | 1 | 21 - 2 2 2 2 1-18028-2 WASHER, FLAT, REG M4 20 STRIPPER, SIDE FEED - 1 1 1 1 2119533-1 19 1 - 1 1 1 1 2119806-1 INSERT, SHEAR 13 · 12 - 1 1 1 1 3-22280-3 SPRING, COMPRESSION - 1 1 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1 2119805-1 SHEAR HOLDER, FRONT . 10 1803095-1 FLOATING SHEAR, FRONT 9  $/_1$  - | 1 | 1 | 1 | 1 8 1 1 1 1 1 1 1 3-1803318-9 ANVIL, COMBINATION 7 - - - - --6 -- - - - -- 1 1 1 1 1-2119757-2 DEPRESSOR, SHEAR 5 - 1 1 1 1 7-238011-0 BLOCK, CRIMPER SPACER 4 1 1 1 1 1 9-1803187-2 CRIMPER, INSULATION F 3 - 1 1 1 1 1 - 455888-0 SPACER, CRIMPER 1 1 1 1 1 1 3-456411-6 CRIMPER, WIRE PREMIUM 1 I T E M N O -77 -7 -6 -5 -2 PART NO DESCRIPTION THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS COPPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. K.HUANG TE Connectivity Harrisburg, PA 17105-3608 L.ZHANG TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD L.ZHANG PRODUCT SPEC Ocean Side Feed PLC ±-Applicator ±-2 PLC 3 PLC 4 PLC ±-±-APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO ±-| 00779 C-2836757 INISH /EIGHT -SCALE 1:2 SHEET 1 OF REV A ustomer Accessible Production Drawing SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

DISC, NUMBERED FA WIRE ADJUSTMENT

APPLICATOR SHIM PACK

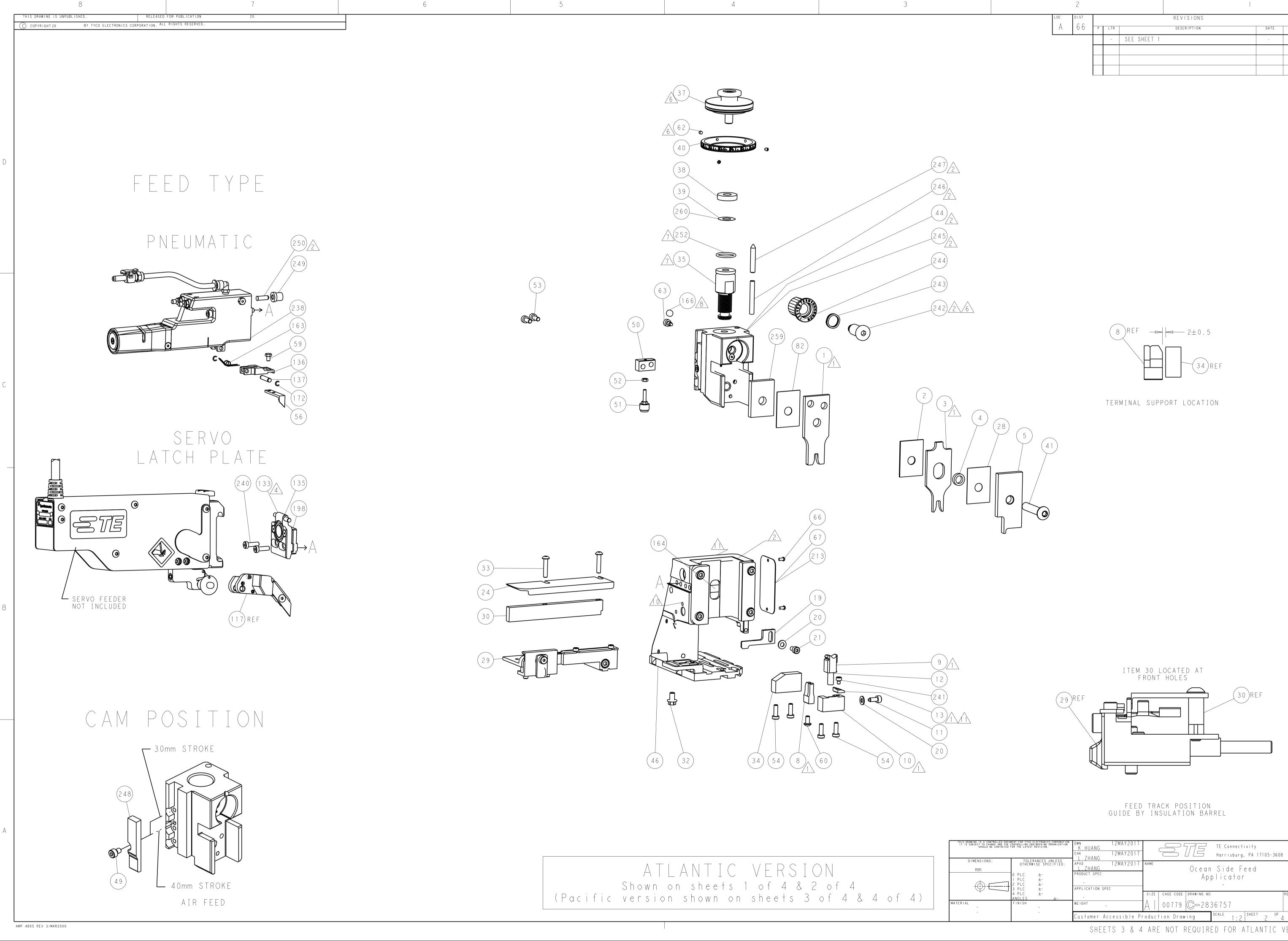
FA HEAD, ATLANTIC STYLE

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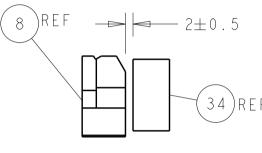
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		DWN 12MAY2017 К.HUANG снк 12MAY2017				TE Connectiv Harrisburg,	,	.3608
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	L.ZHANG APVD 12MAY2017 L.ZHANG PRODUCT SPEC - APPLICATION SPEC	NAME			Side Fe blicator		3000
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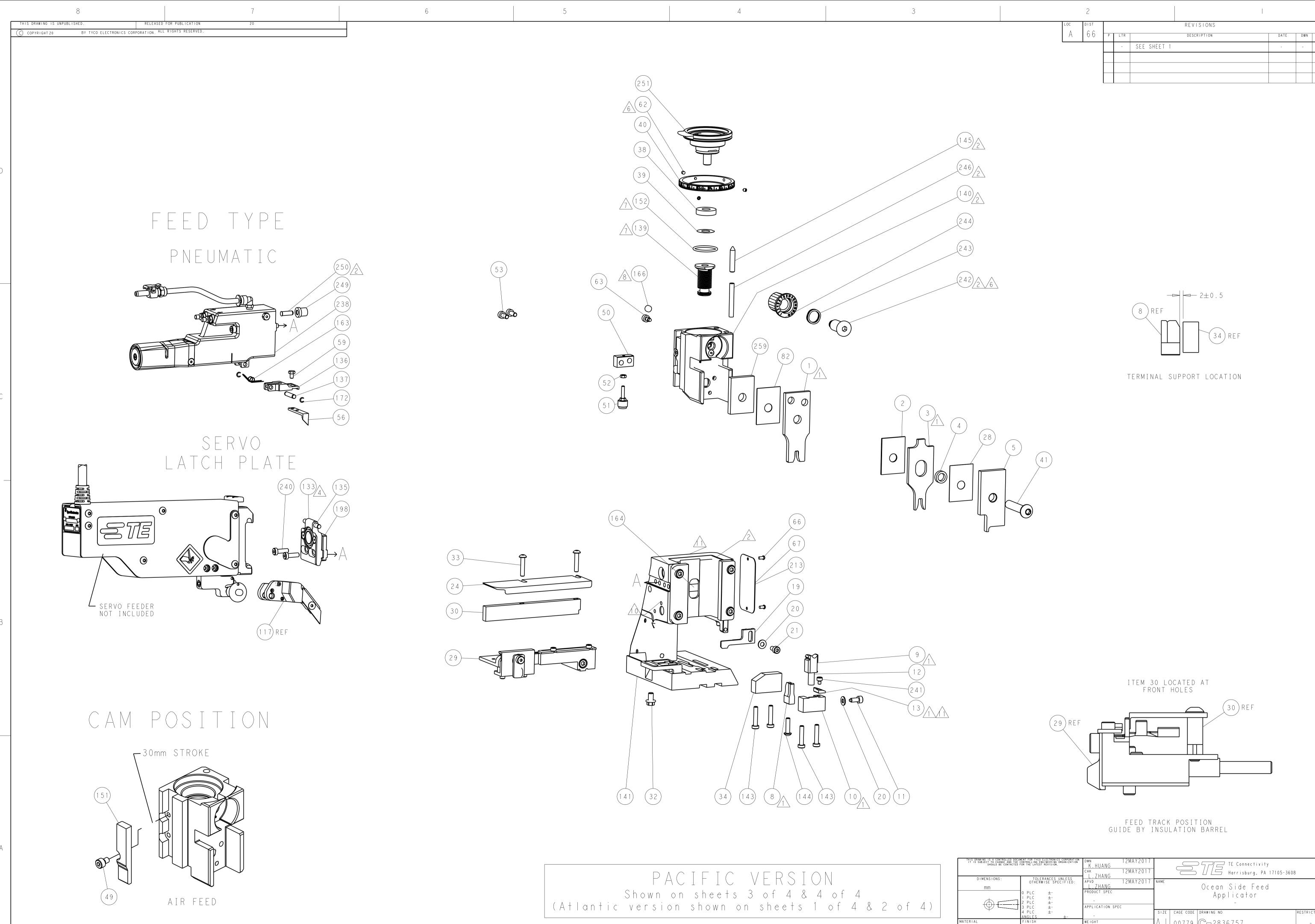
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PACIFIC VERSI TERMINATOR INTERFACE ADAF		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLICATOR STYLE CON Part	VERSION CHART NUMBERS REQUIRED	
	2 - 2836757 - 2	2 A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	- SERVO LATCH PLATE SMART APPLICATOR			 1901094-3 - 	- 2168400-6 (QUANTITY 2) -
	2 - 2836757 - 5	A A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	-	- 2119950-1	 1338685-1 5-18022-5	 2119641-2 2119799-1	- 2063440-2
	2 - 2836757 - 7 7 - 2836757 - 7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-		 	-
	[.173] F								
TERMINAL DATA: TERMINAL NAME: WIRE STRIP L 5.93-6.69 mm [.233 TERMINAL APPLICATION SPECIFICATION TERMINALS AN TE TERMINAL 2318283-1	ZBN TERMINAL ENGTH 263 INJ NONE	INSULATI	CRIMP SPECIFICATION CON DIAMETER RANGE 1 mm [.107142 IN] - - AL ZBN TERMINAL						
₩ I R E S I Z E 4.00mm2 3.00mm2	CRIMP HEIGH mm [INCH] 2.46+/-0.05 [.09 2.23+/-0.05 [.08	7+/002]	CRIMP HEIGHT 9 REFERENCE SETTING 5.3 7.9						
							LARGEST WIRE SI BELOW MINIMUM R	, SET WIRE DISC, ZE SETTING. USE EQUIRED CRIMP HE GE TO CRIMP TOOL	OF SETTINGS IGHT SETTING
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6 APPLY PA APPLY PA 7 GREASE T 8 MAGNET M	HREADS, GROOVE AN	-6 LOCTITE D O-RING ON	TO THREADS OF ITEMS 62. TO THREADS OF ITEM 242. N ITEMS 139 & 152. N ORDER TO PROPERLY						
NECESSAR TERMINAL	WHEN RUNNING API PITCH NOT COMPAT	PLICATOR IN IBLE WITH M	IECHANICAL FEED.						
REMOVE I	EM 13 AND ATTACH DUSING. REFER TO	TO THE LOC	CARRIER CUTTING STYLE, ATION ON BACK SIDE SHEET FOR ADDITIONAL						
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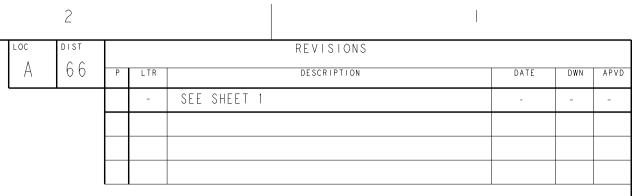
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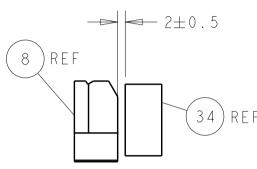
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	-	1 1 - 1 1 1	1 - 1 1 1 1	1 1 1 1 1 1	690753-2 18023-9 1-2079383-5 2119645-1	SPACER, TONKER SCR, SKT HD CAP M4 X 6.0 SCR, BHSC, RoHS (M8 X 40) DISC, NUMBERED FA WIRE ADJUSTMENT	50 49 41 40
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	- - - - - - -	1          1          1 <td>1 1 1 1 1 1 1</td> <td>1           1          1          1         1    </td> <td><math display="block">\begin{array}{r} 690753-2\\ 18023-9\\ 1-2079383-5\\ 2119645-1\\ 2119957-1\\ 1-2119644-3\\ 3-1752356-3\\ 2079383-5\\ 2161328-1\\ 1-1320908-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 3-1803318-9\\ -\\ -\\ -\\ 1-2119757-2\\ \end{array}</math></td> <td>SPACER, TONKERSCR, SKT HD CAP M4 X 6.0SCR, BHSC, RoHS (M8 X 40)DISC, NUMBERED FA WIRE ADJUSTMENTAPPLICATOR SHIM PACKRAM WASHER, PRECISIONSUPPORT, TERMINALSCR, BHSC, RoHS (M4 X 20)HEX HEAD, FLANGED, M5 x 8mm LONGSPACER, STRIP GUIDEASSEMBLY, STRIP GUIDESTRIP GUIDESCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPACP, SHEARSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATION-DEPRESSOR, SHEAR</td> <td>50 49 41 40 39 38 34 33 32 30 29 28 24 21 20 19 28 24 21 20 19 13 12 11 10 9 8 7 6 5 4</td>	1 1 1 1 1 1 1	1           1          1          1         1	$\begin{array}{r} 690753-2\\ 18023-9\\ 1-2079383-5\\ 2119645-1\\ 2119957-1\\ 1-2119644-3\\ 3-1752356-3\\ 2079383-5\\ 2161328-1\\ 1-1320908-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 3-1803318-9\\ -\\ -\\ -\\ 1-2119757-2\\ \end{array}$	SPACER, TONKERSCR, SKT HD CAP M4 X 6.0SCR, BHSC, RoHS (M8 X 40)DISC, NUMBERED FA WIRE ADJUSTMENTAPPLICATOR SHIM PACKRAM WASHER, PRECISIONSUPPORT, TERMINALSCR, BHSC, RoHS (M4 X 20)HEX HEAD, FLANGED, M5 x 8mm LONGSPACER, STRIP GUIDEASSEMBLY, STRIP GUIDESTRIP GUIDESCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPACP, SHEARSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATION-DEPRESSOR, SHEAR	50 49 41 40 39 38 34 33 32 30 29 28 24 21 20 19 28 24 21 20 19 13 12 11 10 9 8 7 6 5 4
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	- - - - - - -	1          1          1          1 <td>1 1 1 1 1 1 1</td> <td>1          1</td> <td><math display="block">\begin{array}{r} 690753-2\\ 18023-9\\ 1-2079383-5\\ 2119645-1\\ 2119957-1\\ 1-2119644-3\\ 3-1752356-3\\ 2079383-5\\ 2161328-1\\ 1-1320908-2\\ 2161328-1\\ 1-1320908-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119808-2\\ 2119808-2\\ 2119808-2\\ 2119808-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 3-1803318-9\\ -\\ -\\ 1-2119757-2\\ 7-238011-0\\ 9-1803187-2\\ 1-455888-0\\ \end{array}</math></td> <td>SPACER, TONKERSCR, SKT HD CAP M4 X 6.0SCR, BHSC, RoHS (M8 X 40)DISC, NUMBERED FA WIRE ADJUSTMENTAPPLICATOR SHIM PACKRAM WASHER, PRECISIONSUPPORT, TERMINALSCR, BHSC, RoHS (M4 X 20)HEX HEAD, FLANGED, M5 x 8mm LONGSPACER, STRIP GUIDEASSEMBLY, STRIP GUIDESTRIP GUIDESCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPACIN, COMPRESSIONSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONDEPRESSOR, SHEARBLOCK, CRIMPERSPACER, CRIMPER</td> <td>50 49 41 40 39 38 34 33 32 30 29 28 24 21 20 19 28 24 21 20 19 13 12 11 10 9 8 7 6 5 4</td>	1 1 1 1 1 1 1	1          1	$\begin{array}{r} 690753-2\\ 18023-9\\ 1-2079383-5\\ 2119645-1\\ 2119957-1\\ 1-2119644-3\\ 3-1752356-3\\ 2079383-5\\ 2161328-1\\ 1-1320908-2\\ 2161328-1\\ 1-1320908-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119808-2\\ 2119808-2\\ 2119808-2\\ 2119808-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 3-1803318-9\\ -\\ -\\ 1-2119757-2\\ 7-238011-0\\ 9-1803187-2\\ 1-455888-0\\ \end{array}$	SPACER, TONKERSCR, SKT HD CAP M4 X 6.0SCR, BHSC, RoHS (M8 X 40)DISC, NUMBERED FA WIRE ADJUSTMENTAPPLICATOR SHIM PACKRAM WASHER, PRECISIONSUPPORT, TERMINALSCR, BHSC, RoHS (M4 X 20)HEX HEAD, FLANGED, M5 x 8mm LONGSPACER, STRIP GUIDEASSEMBLY, STRIP GUIDESTRIP GUIDESCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPACIN, COMPRESSIONSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONDEPRESSOR, SHEARBLOCK, CRIMPERSPACER, CRIMPER	50 49 41 40 39 38 34 33 32 30 29 28 24 21 20 19 28 24 21 20 19 13 12 11 10 9 8 7 6 5 4
	- - - - - - -	1          1          1	1 1 1 1 1 1 1	1          1          1          1          1          1          1          1          1          1	$\begin{array}{r} 690753-2\\ 18023-9\\ 1-2079383-5\\ 2119645-1\\ 2119957-1\\ 1-2119644-3\\ 3-1752356-3\\ 2079383-5\\ 2161328-1\\ 1-1320908-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 3-18083-2\\ 1-18028-2\\ 2119806-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 3-1803318-9\\ -\\ -\\ -\\ 1-2119757-2\\ 7-238011-0\\ 9-1803187-2\\ \end{array}$	SPACER, TONKERSCR, SKT HD CAP M4 X 6.0SCR, BHSC, RoHS (M8 X 40)DISC, NUMBERED FA WIRE ADJUSTMENTAPPLICATOR SHIM PACKRAM WASHER, PRECISIONSUPPORT, TERMINALSCR, BHSC, RoHS (M4 X 20)HEX HEAD, FLANGED, M5 x 8mm LONGSPACER, STRIP GUIDEASSEMBLY, STRIP GUIDESCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPRING, COMPRESSIONSTOP, SHEARSHEAR HOLDER, FRONTANVIL, COMBINATIONDEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION F	50 49 41 40 39 38 34 33 32 30 29 28 24 21 20 19 13 12 11 10 9 13 12 11 10 9 8 7 6 5 4 30 29 13 12 11
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DOCUMENT FOR THOS LELETRONCES CONFORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.				dwn <u>K.HUANG</u> chk	K.HUANG											
	TOLER OTHERWI 0 PLC 1 PLC 2 PLC 3 PLC	ANCES UNI SE SPECI ±- ±- ±-	_ESS FIED:	APVD L.ZHANG PRODUCT SPEC - APPLICATION		2017	NAME	Ocean Side Feed Applicator								
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