	THIS DRAWING IS UNPUBLISHED.		D FOR PUBLICATION	7			6	5			4		3
	C COPYRIGHT 20 BY TYCO EL	ECTRONICS CORPORATION. AL		20						TOR STYLE CON		D T	
	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTIC) N	FEED TYPE	CONVERT TO		ATTLICA		NUMBERS REQ		
							_	_	_	_	_	_	_
		2836757-2	A	FINE CRIMP HEIGH	T ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	_	8-2836757-5 8-2836757-4	1901094-3		2168400-6 (QUANTITY 2) -
		2836757-5	A	FINE CRIMP HEIGH	T ADJUST	SERVO	-	-	_	-	_		-
						SERVO A	PNEUMATIC FEED -	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-2 -
		2836757-6 2836757-7	Α	NON-CRIMP HEIGHT FINE CRIMP HEIGH		ALATCH PLATE NONE	-	-	-	-	-	-	-
D		7 - 2836757 - 7	7 A	CRIMP TOOLING		-	-	-	_	_	_	-	-
С	2318283-1 D WIRE SIZE	TYPE 10 J F 13 J F TIONS TERMINAL TERMINAL I TERMINAL I TERMINAL I MJ NONE -	I N S U L A T :										
B	ASSEMBLY. SEE PNEUMATIC F SERVO FEED 5. ADJUSTMENT OF APPLICATOR BET 6 APPLY PART NUM APPLY PART NUM FOR -6 ONLY AP 7 GREASE THREADS 8 MAGNET, ITEM 1 ACTUATE THE CO 9 CRIMP HEIGHT R APPLICATOR WAS NECESSARY WHEN 10 TERMINAL PITCH 11 TO CONVERT THE REMOVE ITEM 13	SURFACES LIG Y PER THE APP WITH THE APP CIFIC DATA TO BELOW FOR PAF EED WITH "SMA WITH "FINE CF WITH "NON-CRI THE STRIPPER WEEN BENCH AN BER 1-23419- MBER 2-23419- MBER 2	PLICATOR IN PLICATOR. O BE ENTERE RT NUMBER: ART APPLICA RIMP HEIGHT IMP HEIGHT MAY BE REQ ND LEADMAKE 5 LOCTITE T -6 LOCTITE T -6 LOCTITE BER 1-23419 O-RING ON RIENTED COR TING WAS TH T THE FACTO LICATOR IN BLE WITH ME TO A NON-CA TO THE LOCA	ED INTO BLANK MEMOR TOR" CONVERSION: ADJUST": ADJUST": ADJUST": OUIRED WHEN MOVING TO THREADS OF ITEMS TO T	8 - 2836757 8 - 2836757 8 - 2836757 THE 62. 242. ADS OF IT PROPERLN N THE BE	-4 -5 -6 EMS 37.		LAR (BEL(INSTALLA Gest wire Dw minimu	TION, SET E SIZE SE JM REQUIR DAMAGE TO	TTING. U Ed crimf	JSE OF SE Pheight	TTINGS
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-	-	-	-	1	2	211	9641	- 1	FEED	СA	M, AIR	FEEC)			248	3
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BOLT, ADJUSTMENT 35 - 1 - 1 1 2119092-1 - 1 1 1 1 3-1752356-3 SUPPORT, TERMINAL 34 . 33 - 2 2 2 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) - 1 1 1 1 2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG 32 - 1 1 1 1 1-1320908-2 SPACER, STRIP GUIDE 30 ASSEMBLY, STRIP GUIDE 2119959-1 - | 1 | 1 | 1 | 29 - 1 1 1 1 455888-3 SPACER, CRIMPER 28 1320928-2 STRIP GUIDE - 1 1 1 1 24 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 - | 1 | 1 | 1 | 21 - 2 2 2 2 1-18028-2 WASHER, FLAT, REG M4 20 STRIPPER, SIDE FEED - 1 1 1 1 2119533-1 19 1 - 1 1 1 1 2119806-1 INSERT, SHEAR 13 · 12 - 1 1 1 1 3-22280-3 SPRING, COMPRESSION - 1 1 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1 2119805-1 SHEAR HOLDER, FRONT . 10 1803095-1 FLOATING SHEAR, FRONT 9 $/_1$ - | 1 | 1 | 1 | 1 8 1 1 1 1 1 1 1 3-1803318-9 ANVIL, COMBINATION 7 - - - - --6 -- - - - -- 1 1 1 1 1-2119757-2 DEPRESSOR, SHEAR 5 - 1 1 1 1 7-238011-0 BLOCK, CRIMPER SPACER 4 1 1 1 1 1 9-1803187-2 CRIMPER, INSULATION F 3 - 1 1 1 1 1 - 455888-0 SPACER, CRIMPER 1 1 1 1 1 1 3-456411-6 CRIMPER, WIRE PREMIUM 1 I T E M N O -77 -7 -6 -5 -2 PART NO DESCRIPTION THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS COPPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. K.HUANG TE Connectivity Harrisburg, PA 17105-3608 L.ZHANG TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD L.ZHANG PRODUCT SPEC Ocean Side Feed PLC ±-Applicator ±-2 PLC 3 PLC 4 PLC ±-±-APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO ±-| 00779 C-2836757 INISH /EIGHT -SCALE 1:2 SHEET 1 OF REV A ustomer Accessible Production Drawing SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

DISC, NUMBERED FA WIRE ADJUSTMENT

APPLICATOR SHIM PACK

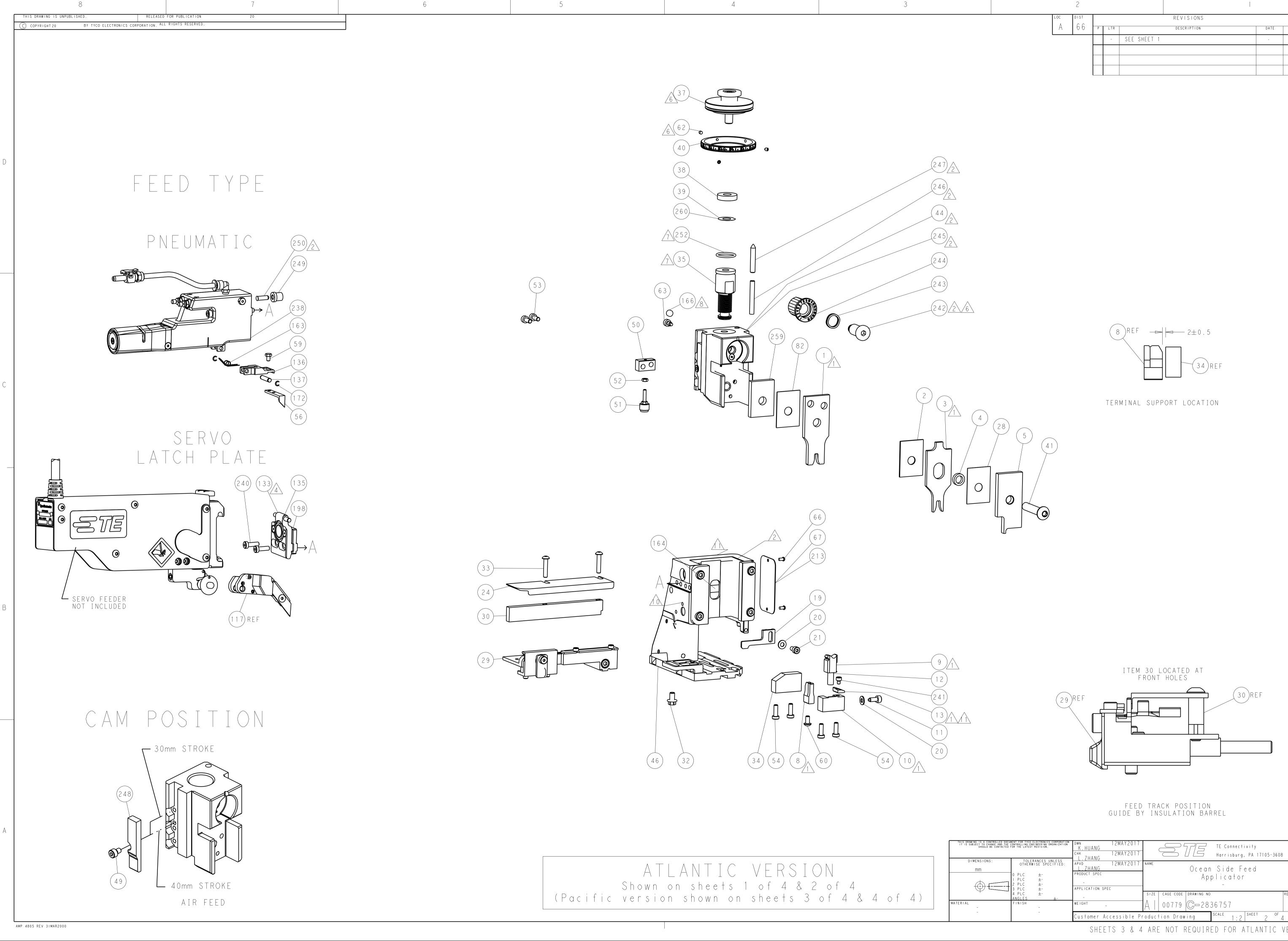
FA HEAD, ATLANTIC STYLE

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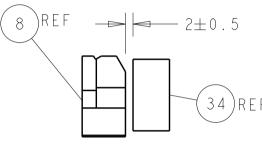
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		DWN 12MAY2017 К.HUANG снк 12MAY2017				TE Connectiv Harrisburg,	,	.3608
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	L.ZHANG APVD 12MAY2017 L.ZHANG PRODUCT SPEC - APPLICATION SPEC	NAME			Side Fe blicator		3000
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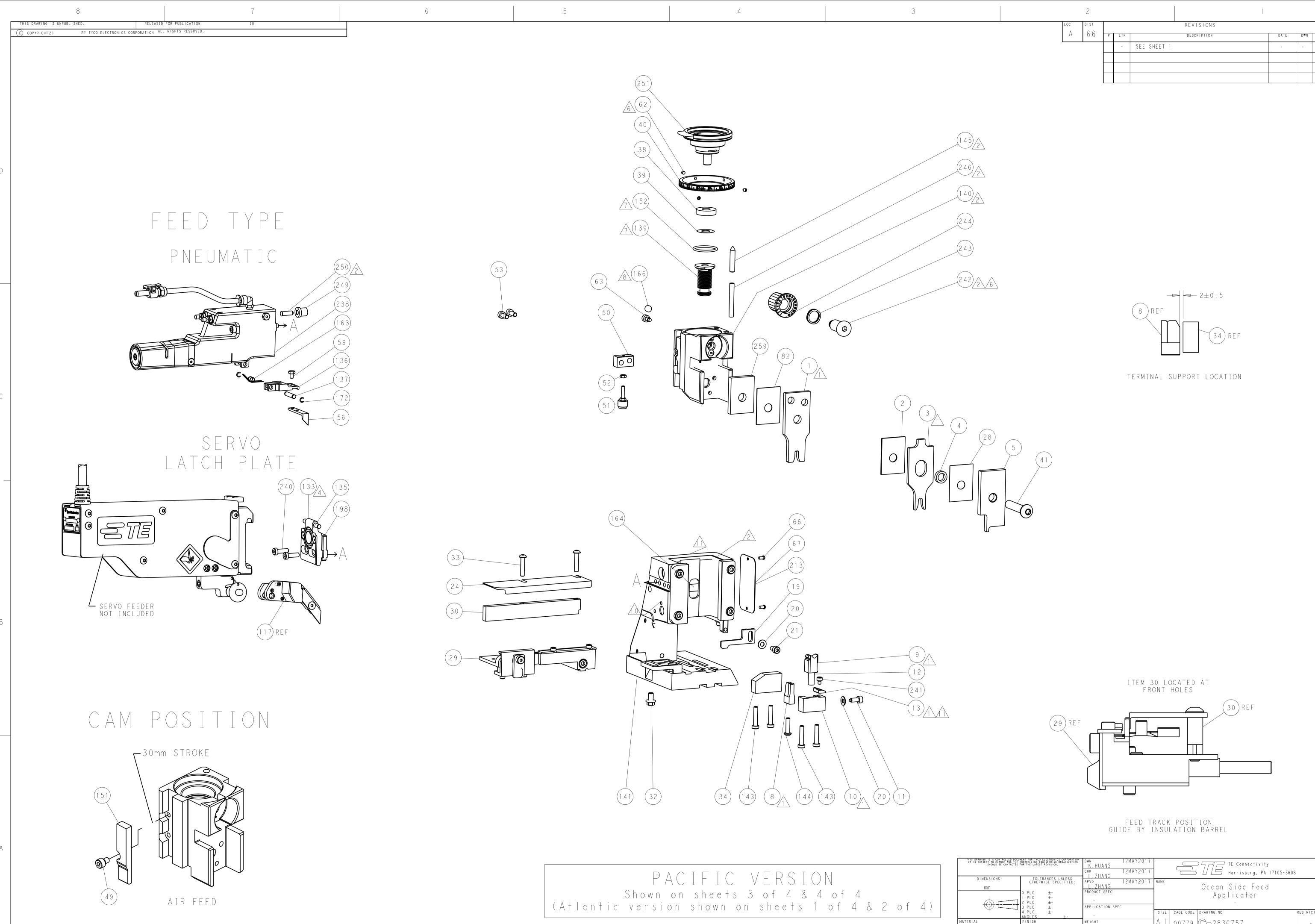
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PACIFIC VERSI TERMINATOR INTERFACE ADAF		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLICATOR STYLE CON Part	VERSION CHART NUMBERS REQUIRED	
	2 - 2836757 - 2	2 A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	- SERVO LATCH PLATE SMART APPLICATOR			 1901094-3 - 	- 2168400-6 (QUANTITY 2) -
	2 - 2836757 - 5	A A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	-	- 2119950-1	 1338685-1 5-18022-5	 2119641-2 2119799-1	- 2063440-2
	2 - 2836757 - 7 7 - 2836757 - 7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-		 	-
	[.173] F								
TERMINAL DATA: TERMINAL NAME: WIRE STRIP L 5.93-6.69 mm [.233 TERMINAL APPLICATION SPECIFICATION TERMINALS AN TE TERMINAL 2318283-1	ZBN TERMINAL ENGTH 263 INJ NONE	INSULATI	CRIMP SPECIFICATION CON DIAMETER RANGE 1 mm [.107142 IN] - - AL ZBN TERMINAL						
₩ I R E S I Z E 4.00mm2 3.00mm2	CRIMP HEIGH mm [INCH] 2.46+/-0.05 [.09 2.23+/-0.05 [.08	7+/002]	CRIMP HEIGHT 9 REFERENCE SETTING 5.3 7.9						
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6 APPLY PA APPLY PA 7 GREASE T 8 MAGNET M	HREADS, GROOVE AN	-6 LOCTITE D O-RING ON	TO THREADS OF ITEMS 62. TO THREADS OF ITEM 242. N ITEMS 139 & 152. N ORDER TO PROPERLY						
NECESSAR TERMINAL	WHEN RUNNING API PITCH NOT COMPAT	PLICATOR IN IBLE WITH M	IECHANICAL FEED.						
REMOVE I	EM 13 AND ATTACH DUSING. REFER TO	TO THE LOC	CARRIER CUTTING STYLE, ATION ON BACK SIDE SHEET FOR ADDITIONAL						
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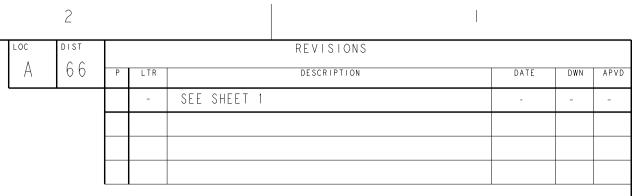
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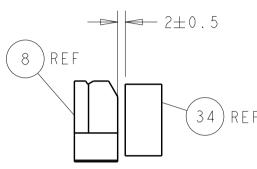
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	-	1 1 - 1 1 1	1 - 1 1 1 1	1 1 1 1 1 1	690753-2 18023-9 1-2079383-5 2119645-1	SPACER, TONKER SCR, SKT HD CAP M4 X 6.0 SCR, BHSC, RoHS (M8 X 40) DISC, NUMBERED FA WIRE ADJUSTMENT	50 49 41 40
	-	1 - 1 1 1 1 1 1	1 - 1 1 1 1 1 1	1 1 1 1 1 1 1 1	690753-2 18023-9 1-2079383-5 2119645-1 2119957-1	SPACER, TONKER SCR, SKT HD CAP M4 X 6.0 SCR, BHSC, RoHS (M8 X 40) DISC, NUMBERED FA WIRE ADJUSTMENT APPLICATOR SHIM PACK	50 49 41 40 39
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	- - - - - - -	1 1 1 <td>1 1 1 1 1 1 1</td> <td>1 1 1 1 1 </td> <td>$\begin{array}{r} 690753-2\\ 18023-9\\ 1-2079383-5\\ 2119645-1\\ 2119957-1\\ 1-2119644-3\\ 3-1752356-3\\ 2079383-5\\ 2161328-1\\ 1-1320908-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 3-1803318-9\\ -\\ -\\ -\\ 1-2119757-2\\ \end{array}$</td> <td>SPACER, TONKERSCR, SKT HD CAP M4 X 6.0SCR, BHSC, RoHS (M8 X 40)DISC, NUMBERED FA WIRE ADJUSTMENTAPPLICATOR SHIM PACKRAM WASHER, PRECISIONSUPPORT, TERMINALSCR, BHSC, RoHS (M4 X 20)HEX HEAD, FLANGED, M5 x 8mm LONGSPACER, STRIP GUIDEASSEMBLY, STRIP GUIDESTRIP GUIDESCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPACP, SHEARSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATION-DEPRESSOR, SHEAR</td> <td>50 49 41 40 39 38 34 33 32 30 29 28 24 21 20 19 28 24 21 20 19 13 12 11 10 9 8 7 6 5 4</td>	1 1 1 1 1 1 1	1 1 1 1 1	$\begin{array}{r} 690753-2\\ 18023-9\\ 1-2079383-5\\ 2119645-1\\ 2119957-1\\ 1-2119644-3\\ 3-1752356-3\\ 2079383-5\\ 2161328-1\\ 1-1320908-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 455888-3\\ 1320928-2\\ 2119959-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 3-1803318-9\\ -\\ -\\ -\\ 1-2119757-2\\ \end{array}$	SPACER, TONKERSCR, SKT HD CAP M4 X 6.0SCR, BHSC, RoHS (M8 X 40)DISC, NUMBERED FA WIRE ADJUSTMENTAPPLICATOR SHIM PACKRAM WASHER, PRECISIONSUPPORT, TERMINALSCR, BHSC, RoHS (M4 X 20)HEX HEAD, FLANGED, M5 x 8mm LONGSPACER, STRIP GUIDEASSEMBLY, STRIP GUIDESTRIP GUIDESCR, SKT HD CAP, RoHS, M4 X 8.0WASHER, FLAT, REG M4STRIPPER, SIDE FEEDINSERT, SHEARSPACP, SHEARSTOP, SHEARSHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATION-DEPRESSOR, SHEAR	50 49 41 40 39 38 34 33 32 30 29 28 24 21 20 19 28 24 21 20 19 13 12 11 10 9 8 7 6 5 4
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DOCUMENT FOR THOS LELETRONCES CONFORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.				dwn <u>K.HUANG</u> chk	K.HUANG											
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