|   | THIS DRAWING IS UNPUBLISHED.  | RELEAS   | ED FOR PUBLICATION   | 7  |   |   | 6                                | 5                     |                      |   | 4                             |                      | 3                                |
|---|---|--|--|--|---|---|----------------------------------|-----------------------|----------------------|---|-------------------------------|----------------------|----------------------------------|
|   | © COPYRIGHT 20 BY TYCO E<br>ATLANTIC VERSION<br>TERMINATOR<br>INTERFACE ADAPTER   | PART<br>NUMBER   | REVISION   | N DESCRIP  | TION  | FEED TYPE                               | CONVERT                          | ТО                    | APPLIC               | ATOR STYLE CO                                     | NVERSION CHAF<br>NUMBERS REQI |                      |                                  |
|   |   | 2836745-2  | A  | FINE CRIMP HE  | IGHT ADJUST   | PNEUMATIC                               | -<br>SERVO LATCH<br>SMART APPLIC | -<br>PLATE 2119951-1  |                      | -<br>8-2836745-5<br>8-2836745-4                   | -<br>1901094-3<br>-           |                      | -<br>2168400-6 (QUANTITY 2)<br>- |
|   |   | 2836745-5  | A  | FINE CRIMP HE  | IGHT ADJUST   | SERVO<br>LATCH PLATE 4                  | PNEUMATIC F                      | -                     | 1 3 3 8 6 8 3 - 8    | 5 - 18022 - 5                                     | - 2119641-1                   | - 2119799-1          | - 2063440-2                      |
|   |   | 2836745-6  | A  | NON-CRIMP HEI  |   | SERVO<br><u>A</u> LATCH PLATE <u>12</u> | -                                | -                     |                      |   | -                             | -                    |                                  |
| D |   | 2836745-7<br>7-2836745-  | 7 A  | FINE CRIMP HE<br>CRIMP TOOL  |   | NONE<br>-                               |                                  |                       | -                    | -   | -                             | -                    | -                                |
| C | 2318277-1   | TYPE<br>00]<br>40]<br>F<br>TIONS<br>TERMINAL<br>N TERMINAL<br>H<br>TERMINAL<br>H<br>TONS<br>NONE<br>-  | TE<br>INSULAT<br>Ø2.02-2<br>-<br>-<br>-<br>TE TERMI  | CRIMP SPECIFIC<br>FION DIAMETER RAN<br>.69 mm [.080106 IN<br>-<br>-<br>NAL ZBN TERMI   | G E<br>I J  |   |                                  |                       |                      |   |                               |                      |                                  |
| В | 0.85mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>1.<br>0.50mm2<br>0.<br>0.<br>0.<br>0.<br>0.<br>0.<br>0.<br>0.<br>0.<br>0. | 45+/-0.05 [.05<br>34+/-0.05 [.05<br>34+/-0 | GHTLY<br>GHTLY<br>PLICATOR I<br>PLICATOR I<br>PLICATOR I<br>PLICATOR.<br>O BE ENTER<br>RT NUMBER:<br>ART APPLIC<br>RIMP HEIGHT<br>MAY BE RE<br>ND LEADMAK<br>O - RING ON<br>O - RING VAS T<br>T THE FACT<br>LICATOR IN<br>BLE WITH M<br>TO A NON - C<br>O THE LOC<br>NSTRUCTION | 9.4<br>10.3<br>NSTRUCTION<br>RED INTO BLANK ME<br>ATOR" CONVERSION<br>T ADJUST":<br>ADJUST":<br>ADJUST":<br>QUIRED WHEN MOVI<br>ER APPLICATIONS.<br>TO THREADS OF IT<br>TO THREADS OF IT<br>TO THREADS OF IT<br>9-5 LOCTITE TO T<br>I ITEMS 35 & 252.<br>ORRECTLY IN ORDER<br>THE SETTING USED<br>ORY. ADJUSTMENT IN<br>THE FIELD.<br>MECHANICAL FEED.<br>CARRIER CUTTING S<br>ATION ON THE BAC<br>SHEET FOR ADDIT | MORY CHIP AT<br>: 8-2836745<br>8-2836745<br>8-2836745<br>8-2836745<br>NG THE<br>EMS 62.<br>TEM 242.<br>HREADS OF ITH<br>TO PROPERLY<br>WHEN THE<br>MAY BE<br>TYLE,<br>( SIDE<br>IONAL | - 4<br>- 5<br>- 6                       |                                  | O N<br>L A R<br>B E L | GEST WIF<br>OW MININ | TION, SET<br>E SIZE SE<br>IUM REQUIF<br>DAMAGE TO | ETTING. U<br>Red crimp        | JSE OF SI<br>Pheight | ETTINGS                          |
|   | USE SHIMS FROM  | 1 ITEM 260 TO  | ACHIEVE A  | NOMINAL SHIM HE  | IGHT OF 4.35  |   |                                  | (Pa                   |                      | ATLAN<br>own on sh<br>rsion sho                   | ieets 1 o                     | of 4 & 2             |                                  |

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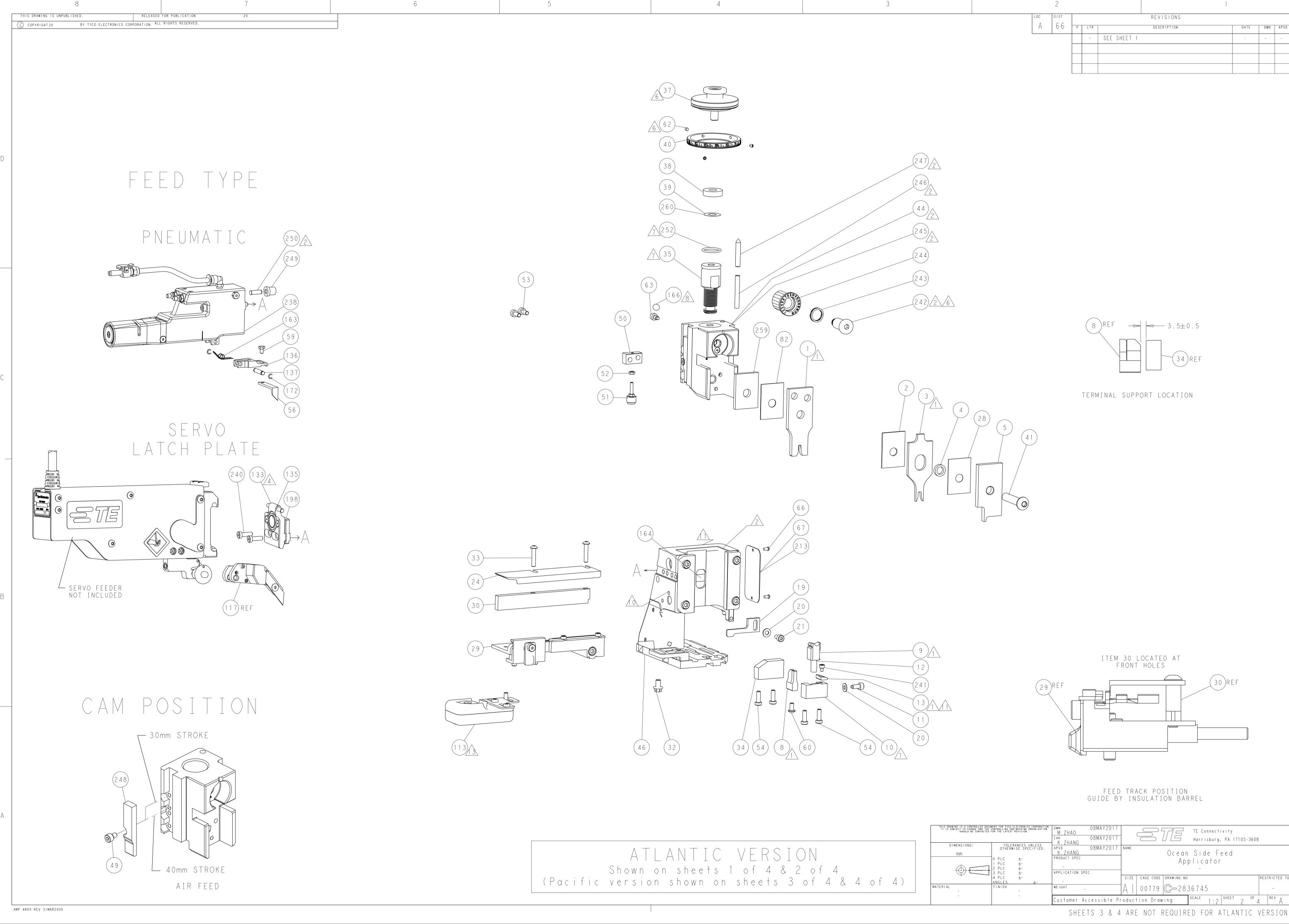
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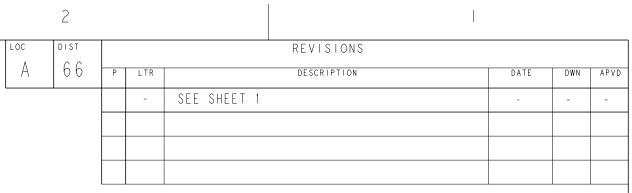
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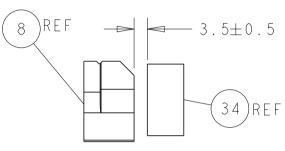
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| SE               | T UP GA   | UGE                   | oc<br>A  | 2<br>DIST<br>66 P LTR           |                | REVISIONS                                  |                                   |                    |           |                   |   |
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|                  | . 1 1 9 3 9 9 1   |                       | Λ        |                                 | RELEASED       | DESCRIPTION                                | (                                 | DATE<br>D8JUNE2017 | dwn<br>TB | apvd<br>C T       | - |
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|                  |   |                       |          |                                 |                |  |                                   |                    |           |                   | - |
| -                | 1   | -                     | -        | 2119957-                        |                | LICATOR SHIM PA                            | СК                                |                    |           | 260               | - |
| 1                | 1   | 1                     | 1        | 1803078-<br>8-21084-            |                | CER, PRECISION<br>ING, .676 ID, .          | 070 DIA. N                        | MAT.               |           | <u>259</u><br>252 | - |
|                  | _   | -                     | 1        | 2119640-                        | 1 PUS          | H ROD, AIR FEED                            |                                   |                    | •         | 250               |   |
| -                |   | -                     | 1        | 1803259-<br>2119641-            |                | HING, FLANGED<br>D CAM, AIR FEED           |                                   |                    |           | 249<br>248        |   |
| 1                | _   | 1                     | 1        | 2119798-                        |                | ENT PIN                                    |                                   |                    |           | 247               |   |
| 1                | - 1   | 1                     | 1        | 1 - 22279 - 2161314 -           |                | ING, COMPRESSIO<br>, STEPPED, ATLA         |                                   | N O N - A          |           | <u>246</u><br>245 |   |
| 1                | 1   | 1                     | 1        | 2119082-                        |                | , <u>stepped</u> , atla<br>, snail, insula |                                   |                    |           | <u> </u>          | _ |
| 1                | 1   | 1                     | 1        | 2079764-                        |                | HER, WAVE SPRIN                            |                                   | TO-CRE             |           | 243               | - |
| 1                | 1   | 1                     | 1        | 2119083-<br>7-18023-            |                | AINER, INSULATI<br>, SKT HD CAP M3         |                                   |                    |           | <u>242</u><br>241 |   |
| -                | 2   | 2                     | -        | 2168400-                        | 6 SHC          | S, LOW HEAD, R∘                            |                                   | 16                 | •         | 240               | - |
| -                | - 1   | - 1                   | 1 -      | 2063440-<br>2119740-            |                | FEED MODULE<br>,IDENTIFICATION             |                                   |                    |           | <u>238</u><br>213 | _ |
| -                | . 1   | 1                     | -        | 1901094-                        | 3 SPA          | CER, FEEDER                                |                                   |                    |           | 198               |   |
| -                | - 1   | - 1                   | 2        | 21045-3<br>994969-              |                | G, RETAIN, EXTE<br>NET, RARE EARTH         |                                   |                    |           | <u>172</u><br>166 | - |
| RE               |   | REF                   | REF      | 994970-2                        | 2 COU          | NTER, MAGNETIC                             |                                   |                    | •         | 164               |   |
| -                | · _   |                       | 1        | 240638- '<br>3-23627-           |                | ING, FEED FINGE<br>, RETAIN, GRVD,         |                                   | 854                |           | 163<br>137        |   |
| -                | _   | _                     | 1        | 2119799-                        |                | , <u>retain</u> , grvd,<br>der,feed finger |                                   |                    |           | 136               | _ |
| _                | REF   | REF                   | -        | SEE NOTE                        |                | ORY CHIP, PROGR                            |                                   |                    |           | 135               | _ |
| -                |   | REF                   |          | 1633743-<br>2119944-            |                | VO FEED LATCH A<br>D FINGER ASSEMB         |                                   |                    |           | 133<br>117        | - |
| 1                | 1   | 1                     | 1        | 2119955-                        |                | Y, LUBRICATOR,                             | SIDE FEED                         |                    | · ·       | 113               | - |
| 1                | 1   | 1                     | 1        | 455888-6                        |                | CER, CRIMPER<br>UMENTATION PACK            | AGE                               |                    |           | 82                | - |
| 1                | _   | -                     | 1        | 2119740-                        | 1 TAG          | , IDENTIFICATION                           |                                   |                    |           | 67                | С |
| 2                | 2 -   | 2                     | 2        | 2168078-<br>2119793-            |                | EW, DRIVE, RH,<br>ITER, ADJUSTMEN          |                                   | . 188              |           | <u>66</u><br>63   | - |
| 1                | } –   | 3                     | 3        | 992763-5                        |                | , SET, SOC, CON                            |                                   | 13 x 4             | . 0 '     | 62                | - |
| 1                | 1   | 1                     | 1        | 2079383-<br>5-18022-            |                | , BHSC, R₀HS (M<br>, HEX HD CAP, M         |                                   |                    | ·<br>·    | <u>60</u><br>59   | - |
| -                |   | _                     | 1        | 1338683-                        |                | d pawl                                     | 4 \ 0.0                           |                    | · ·       | 56                |   |
| 2<br>2           | 4   | 4                     | 4        | 2168400-                        |                | S, LOW HEAD, RO                            |                                   |                    | •         | 54                | - |
| 1                | 2 2   | 2                     | 2        | <u>1-2168083</u><br>5018030-    |                | , SKT HD CAP, R<br>, HEX, REG, Roh         |                                   | 10                 |           | <u>53</u><br>52   |   |
| 1                | 1   | 1                     | 1        | 811242-5                        | 5 BUM          | PER, HOLD DOWN                             |                                   |                    | · ·       | 51                | - |
| 1                | 1   | 1                     | 1        | 690753-2                        |                | CER, TONKER<br>, SKT HD CAP M4             | X 6.0                             |                    |           | 50<br>49          |   |
| 1                | 1   | 1                     | 1        | 2119656-                        | 9 APP          | LICATOR BASIC A                            | SSEMBLY, S                        |                    |           | 46                | - |
| 1                | - 1   | 1                     | 1        | 2161311-<br>1-2079383           |                | <u>, stepped, amp</u><br>, Bhsc, rohs (m   |                                   | )e fee             | D .       | 4 4               | - |
| 1                |   | 1                     | 1        | 2119645-                        |                | C, NUMBERED FA                             |                                   | STMENT             |           | 40                | - |
| 1                | - 1   | 1                     | 1        | 2119957-                        |                | LICATOR SHIM PA<br>WASHER, PRECIS          |                                   |                    |           | <u>39</u><br>38   |   |
| 1                | 1   | 1                     | 1        | 2119085-                        |                | HEAD, ATLANTIC                             |                                   |                    |           | 37                | - |
| 1                | -   | 1                     | 1        | 2119092-                        |                | T, ADJUSTMENT                              |                                   |                    | · ·       | 35                |   |
| 1                | · ·   | 2                     | 1        | 2079383-                        |                | PORT, TERMINAL<br>, BHSC, RoHS (M          | 4 X 20)                           |                    |           | <u>34</u><br>33   | B |
| 1                | 1   | 1                     | 1        | 2161328-                        | 1 HEX          | HEAD, FLANGED,                             | M5 x 8mm                          | LONG               | · ·       | 32                |   |
| 1                | 1   | 1                     | 1        | <u>1-1320908</u><br>2119959-    |                | CER, STRIP GUID<br>EMBLY, STRIP GU         |                                   |                    |           | <u>30</u><br>29   | _ |
| 1                | 1   | 1                     | 1        | 455888-3                        | 3 SPA          | CER, CRIMPER                               |                                   |                    |           | 28                |   |
| 1                | 1   | 1                     | 1        | 1320928-<br>2168083-            |                | IP GUIDE<br>, SKT HD CAP, R                | OHS MAY                           | 8 0                | •         | 24                |   |
| 2                | 2   | 2                     | 2        | 1 - 18028 -                     |                | , ski hd cap, k<br>Her, flat, reg          |                                   | ♥.♥                |           | 20                |   |
| 1                | 1   | 1                     | 1        | 2119533-                        | 1 STR          | IPPER, SIDE FEE                            |                                   |                    | ·<br>·    | 19                |   |
| 1                | 1   | 1                     | 1        | 2119806-<br>3-22280-            |                | <mark>ERT, SHEAR</mark><br>ING, COMPRESSIO | N                                 |                    |           | 13                |   |
| 1                | 1   | 1                     | 1        | 1 - 356885 -                    | -4 STO         | P, SHEAR                                   |                                   |                    | ;         | 1 1               |   |
| 1                | 1   | 1                     | 1<br>  1 | 2119805-<br>1803095-            |                | AR HOLDER, FRON<br>ATING SHEAR, FR         |                                   |                    | •         | 10                |   |
| 1                | 1   | 1                     | 1        | 4 - 1 6 3 3 9 2 2               |                | IL, COMBINATION                            |                                   |                    |           | 8                 |   |
| -                |   |                       |          |                                 |                |  |                                   |                    | •         | 7 6               |   |
| 1                | 1   | 1                     | 1        | 2119757-                        |                | RESSOR, SHEAR                              |                                   |                    |           | 5                 |   |
| 1                | 1   | 1                     | 1        | 2-238011-<br>2-1633961          |                | CK, CRIMPER SPA<br>MPER, INSULATIO         |                                   | I M                | •         | 4                 | - |
| 1                | 1   | 1                     | 1        | 1 - 455888 -                    |                | CER, CRIMPER                               |                                   | ויו ע              |           | 2                 |   |
| 1                | 1   | 1                     | 1        | 456407-                         | 7 CRI          | MPER, WIRE PREM                            |                                   |                    | ·         | 1                 |   |
|                  |   | - 5                   | - 2      | PART N                          | -              | DESCRI                                     | PTION                             |                    |           | I T E M<br>N O    | A |
| THE CC<br>TED FC | NT FOR TYCO ELEC<br>NTROLLING ENGINE<br>OR THE LATEST REV | ERING ORGAN           |          | <u>М. ZHAO</u><br>снк 08МА      | Y2017<br>Y2017 |  | E Connectivity<br>arrisburg, PA 1 | 7105-3608          | }         |                   |   |
|                  | TOLERAN<br>OTHERWIS                                       | ICES UNLE<br>E SPECIF |          | K.ZHANG<br>apvd 08MA<br>K.ZHANG | Y2017 NAME     |  | Gide Feed                         |                    |           |                   | - |
|                  | I PLC   | ±-<br>±-<br>±-        |          | PRODUCT SPEC                    |                |  | icator<br>-                       |                    |           |                   |   |
|                  | 3 PLC<br>4 PLC<br>ANGLES                                  | ±-<br>±-<br>±-        | -        | APPLICATION SPEC                | S I Z E        | CAGE CODE DRAWING NO                       |                                   |                    | RESTRI    | CTED TO           | - |
|                  | FINISH  | -                     |          | WEIGHT _                        | A I            | 00779 C=2836                               |                                   | OF                 | RE        | -<br>             |   |
|                  |   |                       |          | Customer Accessi                |                | RE NOT REQUIRE                             | 1:2                               | 1 4                | 4         | Α                 | ] |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION







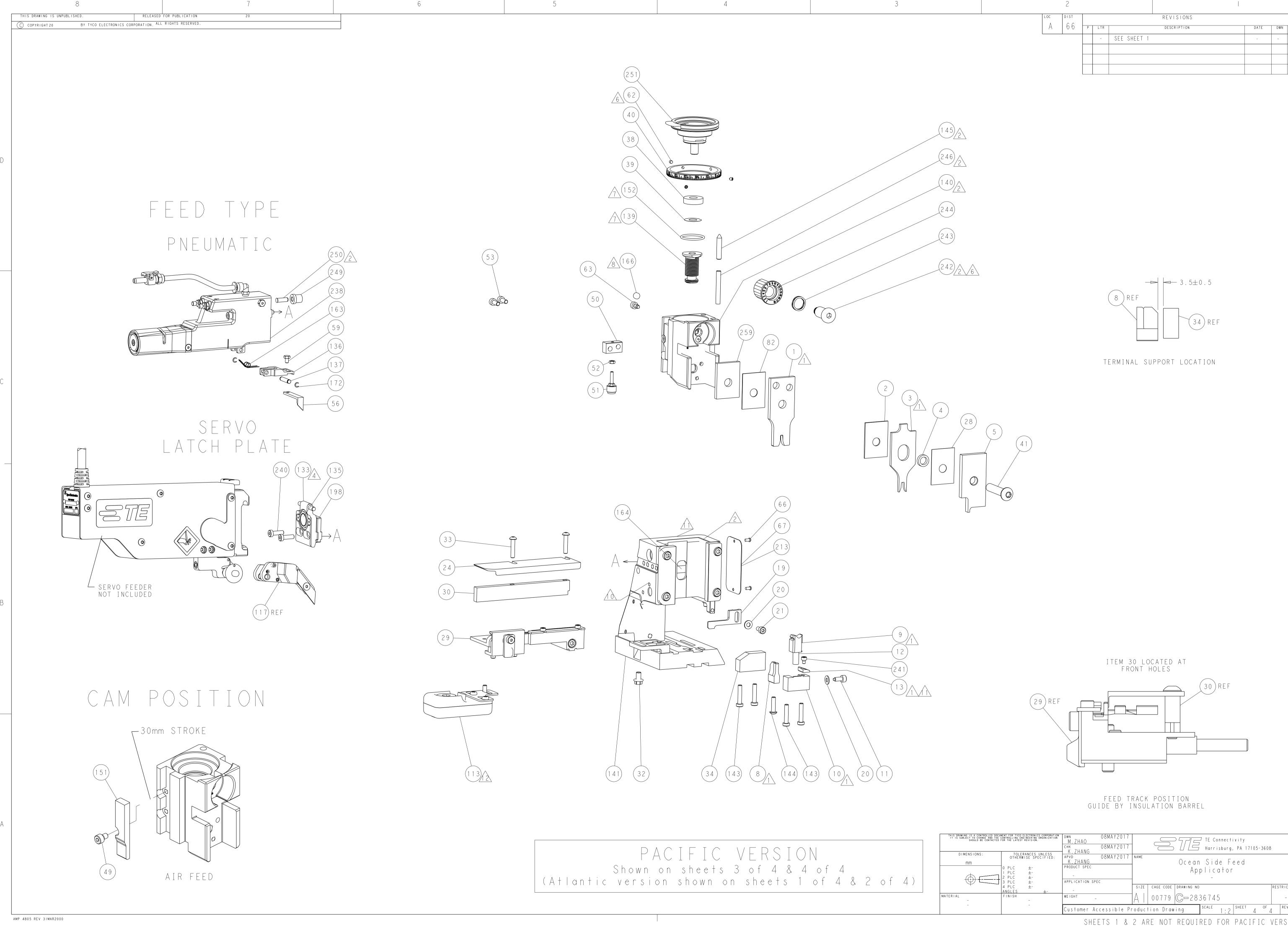
| DOCUMENT FOR TYCO ELECTRONICS CORPORATION<br>THE CONTROLLING ENGINEERING ORGANIZATION<br>TED FOR THE LATEST REVISION. |                         |                       | CORPORATION    | dwn<br>M.ZHAO   | 08MAY2017    | -                      |            | 775        | TE Connect  | ,     |          |                    |  |  |
|---|-------------------------|-----------------------|----------------|-----------------|--------------|------------------------|------------|------------|-------------|-------|----------|--------------------|--|--|
|   |                         |                       | 1.5.0.0        | снк<br>К.ZHANG  | 08MAY2017    |                        |            |            | Harrisburg, | PA 17 | 105-3608 |                    |  |  |
|   | OTHERW                  | RANCES UN<br>ISE SPEC | LESS<br>IFIED: | apvd<br>K.ZHANG | 08MAY2017    | 7 NAME Ocean Side Feed |            |            |             |       |          |                    |  |  |
| 1   | 0 PLC<br>I PLC<br>2 PLC | ±-<br>±-<br>±-        |                | PRODUCT SPEC    |              |                        | Applicator |            |             |       |          |                    |  |  |
| t   | 3 PLC                   | 3 PLC ±- A            |                |                 | EC           |                        |            |            | _           |       |          |                    |  |  |
|   | 4 PLC<br>ANGLES         | ±-                    | ±-             | -               |              | SIZE                   | CAGE CODE  | DRAWING NO |             |       |          | RESTRICTED TO      |  |  |
|   | FINISH                  | -                     |                | WEIGHT -        | -            | A I                    | 00779      | C-283      | 36745       |       |          | -                  |  |  |
|   |                         | -                     |                | Customer A      | ccessible Pi | roduct                 | tion Draw  | ing        | scale 1:2   | SHEET | 2 OF 2   | 1 <sup>rev</sup> A |  |  |
|   |                         |                       |                | SHEE            | TS 3 & 4     | A R E                  | E NOT F    | REQUIRE    | ed for A    | TLAN  | TIC      | VERSION            |  |  |

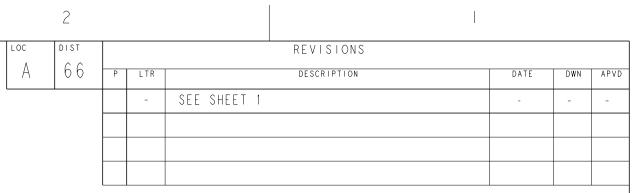
|   | THIS DRAWING IS UNPUBLISHED.  | RELEASE  | D FOR PUBLICATION  | 7<br>20  |  | 6                    | 6  | 5                           |                                |                                 | 4                            |                     | 3                                |
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|   | © COPYRIGHT 20 BY TYP<br>PACIFIC VERSION<br>TERMINATOR<br>INTERFACE ADAPTE  |  | REVISIO  |  | ON   | FEED TYPE            | CONVERT TO                                 |                             | APPLICA                        | ATOR STYLE CON<br>PART          | VERSION CHAR<br>NUMBERS REQU |                     |                                  |
|   |   | 2 - 2836745 - 2  | <u>2</u> A   | FINE CRIMP HEIGH   | HT ADJUST  | PNEUMATIC            | -<br>SERVO LATCH PLATE<br>SMART APPLICATOR | -<br>2119951-1<br>2161326-1 |                                | -<br>8-2836745-5<br>8-2836745-4 | -<br>1901094-3<br>-          | -                   | -<br>2168400-6 (QUANTITY 2)<br>- |
|   |   | 2 - 2836745 - 5  | 5 A  | FINE CRIMP HEIGH   | HT ADJUST  | SERVO<br>LATCH PLATE | -<br>PNEUMATIC FEED                        | - 2119950-1                 | - 1338683-8                    | - 5 - 18022 - 5                 | - 2119641-2                  | -<br>2119799-1      | - 2063440-2                      |
| D |   | 2 - 2836745 - 7<br>7 - 2836745 - 7   |  | FINE CRIMP HEIGH<br>CRIMP TOOLIN   |  | NONE<br>-            | -  | -                           |                                | -                               | -                            | -                   | -                                |
| С | 0.85mm2   | E TYPE<br>100] F<br>140] F<br>UCTIONS<br>BN TERMINAL<br>BN TERMINAL<br>BN TERMINAL<br>GTH<br>C7 IN]<br>NONE<br>-   | I N S U L A <sup>™</sup><br>Ø 2 . 02 - 2<br>-<br>-<br>TE TERMI<br>TE TERMI<br>7+/002 ]   | E CRIMP SPECIFICAT<br>TION DIAMETER RANGE<br>2.69 mm [.080106 IN]<br>-<br>-<br>INAL ZBN TERMINAL<br>CRIMP HEIGHT<br>REFERENCE SETTI<br>9.4<br>10.3 |  |                      |  |                             |                                |                                 |                              |                     |                                  |
| B | 3. LUBRICATE D<br>SHEET SUPPL<br>APPLICATOR<br>ASSEMBLY<br>PNEUMATI<br>SERVO FE<br>5. ADJUSTMENT<br>APPLICATOR<br>6 APPLY PART<br>APPLY PART<br>6 GREASE THRE<br>8 MAGNET MUST<br>ACTUATE THE<br>9 CRIMP HEIGH<br>APPLICATOR<br>NECESSARY W | RING SURFACES L<br>PAILY PER THE AF<br>IED WITH THE AF<br>SPECIFIC DATA<br>SEE BELOW FOF<br>C FEED WITH "SN<br>ED WITH "FINE C<br>OF THE STRIPPEF<br>BETWEEN BENCH A<br>NUMBER 1-23419<br>NUMBER 2-23419<br>EADS, GROOVE AN<br>F BE ORIENTED C<br>COUNTER.<br>HT REFERENCE SE<br>WAS QUALIFIED A<br>HEN RUNNING APF<br>ITCH NOT COMPAT | PPLICATOR<br>PPLICATOR.<br>TO BE ENTH<br>R PART NUM<br>MART APPLI<br>CRIMP HEIG<br>R MAY BE R<br>AND LEADMA<br>-5 LOCTITE<br>-6 LOCTITE<br>ID O-RING (<br>CORRECTLY<br>TTING WAS<br>AT THE FAC<br>PLICATOR I | ERED INTO BLANK MEM<br>MBER:<br>ICATOR" CONVERSION:  | 8-2836745<br>8-2836745<br>6 THE<br>MS 62.<br>4 242.<br>Y<br>HEN THE<br>AY BE | - 4                  |  |                             | LARGES <sup>-</sup><br>Below M | TALLATION<br>T WIRE SI          | ŽE SETTI<br>EQUIRED (        | NG. USE<br>Crimp he | EIGHT SETTING                    |
|   | INFORMATION   | JBRICANT IS REC  |  | ON SHEET FOR ADDITIC   | ŌNAL   |                      |  | ( A +                       |                                | nown on st                      |                              | of 4 & 4            |                                  |

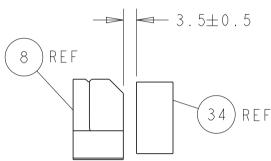
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| SET UP GAUGE<br>2119599-1 | <sub>DIST</sub> | P | P LTR DESCRIPTION DATE DI |   |             |  |   |   |   |  |
| L-                        |                 | I |                           | - | SEE SHEET 1 |  | - | - | - |  |
|                           |                 |   |                           |   |             |  |   |   |   |  |

| -   | _   | 1   | 1   | 1   | 1803078-3  | SPACER, PRECISION   | 259  |
|---|---|---|---|---|--|---|--|
|   | _   | 1   | 1   | 1   | 2119782-1  | FINE ADJUST HEAD ASM, PACIFIC STYLE   | 251  |
| -   | _   | -   | -   | 1   | 2119640-1  | PUSH ROD, AIR FEED  | 250  |
| -   |   | _   | _   | 1   | 1803259-1  | BUSHING, FLANGED  | 249  |
| -   |   | 1   | 1   | 1   | 1 - 22279 - 3  | SPRING, COMPRESSION   | 246  |
| _   |   | 1   | 1   | 1   |  |   |  |
| -   |   | 1   | 1   |   | 2119082-7  | CAM, SNAIL, INSULATION ADJUSTMENT   | 244  |
|   | -   | 1   |   |   | 2079764-1  | WASHER, WAVE SPRING, CREST-TO-CREST   | 243  |
| 6   | -   | 1   | 1   | 1   | 2119083-1  | RETAINER, INSULATION DIAL   | 242  |
|   | -   | 1   | 1   | 1   | 7 - 1 8 0 2 3 - 7  | SCR, SKT HD CAP M3 X 4.0  | 241  |
|   | -   | -   | 2   | -   | 2168400-6  | SHCS, LOW HEAD, RoHS, M5 X 16   | 240  |
| -   | _   | _   | _   | 1   | 2063440-2  | AIR FEED MODULE   | 238  |
| _   |   | _   | 1   | _   | 2119740-2  | TAG, IDENTIFICATION   | 213  |
| -   |   | _   |   |   |  |   |  |
| -   | -   | -   | 1   | -   | 1901094-3  | SPACER, FEEDER  | 198  |
|   | -   | -   | -   | 2   | 21045-3  | RING, RETAIN, EXTERN, 3/16 CRESCENT   | 172  |
|   | -   | 1   | 1   | 1   | 994969-1   | MAGNET, RARE EARTH HIGH ENERGY  | 166  |
| -   | _   | REF   | REF   | REF   | 994970-2   | COUNTER, MAGNETIC   | 164  |
| -   |   |   |   | 1   |  |   | 163  |
|   |   | -   | -   |   | 240638-1   | SPRING, FEED FINGER   |  |
| <u> </u>                                      | -   |   |   |   | 8 - 2 1 0 8 4 - 1  | O-RING, .801 ID, .070 DIA. MAT.   | 152  |
| _   | -   | -   | -   | 1   | 2119641-2  | FEED CAM, AIR FEED  | 151  |
|   | -   | 1   | 1   | 1   | 2119798-2  | DETENT PIN  | 145  |
| -   | _   | 1   | 1   | 1   | 2079383-8  | SCR, BHSC, RoHS (M4 X 16)   | 144  |
| -   | _   | 4   | 4   | 4   | 2168400-5  | SHCS, LOW HEAD, RoHS, M4 X 20   | 143  |
| -   |   | 1   | 1   | 1   |  |   |  |
| -   |   |   |   |   | 1-2119656-0  | APPLICATOR BASIC ASSEMBLY, SF   | 1 4 1  |
|   | -   | ]   | 1   | 1   | 2161312-1  | RAM, STEPPED, ASIAN STYLE, SIDE FEED  |  |
| /7\   | -   | 1   | 1   | 1   | 2119092-2  | BOLT, ADJUSTMENT  | 139  |
|   | -   | -   | -   | 1   | 3-23627-7  | PIN, RETAIN, GRVD, 3/16 X .854  | 137  |
| -   | _   | _   | _   | 1   | 2119799-1  | HOLDER, FEED FINGER, AF   | 136  |
| -   |   | _   | REF   | _   | SEE NOTE 4   | MEMORY CHIP, PROGRAMMED   | 135  |
| -   |   | -   | REF   | _   |  | · · · · · · · · · · · · · · · · · · ·   |  |
|   | -   | -   | 1   | -   | 1633743-1  | SERVO FEED LATCH ASM  | 133  |
|   | -   | -   | REF   | -   | 2119944-1  | FEED FINGER ASSEMBLY,SF   | 117  |
|   | -   | 1   | 1   | 1   | 2119955-1  | ASSY, LUBRICATOR, SIDE FEED   | 113  |
|   | _   | 1   | 1   | 1   | 455888-6   | SPACER, CRIMPER   | 82   |
| -   | _   | 1   | 1   | 1   | 2119956-1  | DOCUMENTATION PACKAGE   | 71   |
| -   |   | 1   |   | 1   |  |   | 67   |
| -   |   |   | -   |   | 2119740-1  | TAG, IDENTIFICATION   |  |
|   |   | 2   | 2   | 2   | 2168078-1  | SCREW, DRIVE, RH, RoHS, 2 x .188  | 66   |
| ^   | -   | 1   | 1   | 1   | 2119793-1  | LIMITER, ADJUSTMENT BOLT  | 63   |
| 6   | -   | 3   | 3   | 3   | 992763-5   | SCR, SET, SOC, CONE POINT, M3 x 4.0   | 62   |
|   | _   | _   | _   | 1   | 5-18022-5  | SCR, HEX HD CAP, M4 X 6.0   | 59   |
| _   |   |   |   | 1   | 1338683-8  | FEED PAWL   | 56   |
| _   |   |   |   |   |  |   |  |
| _   |   | 2   | 2   | 2   | 1 - 2168083 - 0  | SCR, SKT HD CAP, RoHS, M4 X 10  | 53   |
| _   | -   | 1   | 1   | 1   | 5018030-1  | NUT, HEX, REG, RoHS, M3   | 52   |
|   | -   | 1   | 1   | 1   | 811242-5   | BUMPER, HOLD DOWN   | 51   |
| -   | _   | 1   | 1   | 1   | 690753-2   | SPACER, TONKER  | 50   |
| _   |   | _   | _   | 1   | 18023-9  | SCR, SKT HD CAP M4 X 6.0  | 49   |
| _   |   | 1   | 1   | 1   |  | · · · · · · · · · · · · · · · · · · ·   |  |
| _   |   |   |   |   | 1 - 2079383 - 5  | SCR, BHSC, RoHS (M8 X 40)   | 41   |
| _   | -   | 1   | 1   | 1   | 2119645-1  | DISC, NUMBERED FA WIRE ADJUSTMENT '   | 40   |
|   | -   | 1   | 1   | 1   | 2119957-1  | APPLICATOR SHIM PACK  | 39   |
| -   | _   | 1   | 1   | 1   | 1 - 2 1 1 9 6 4 4 - 2  | RAM WASHER, PRECISION   | 38   |
| -   | _   | 1   | 1   | 1   | 3 - 1 7 5 2 3 5 6 - 3  | SUPPORT, TERMINAL   | 34   |
| _   |   | 2   |   |   |  |   |  |
| -   |   | 2   | 2   | 2   | 2079383-5  | SCR, BHSC, RoHS (M4 X 20)   | 33   |
| -   | -   | 1   | 1   | 1   | 2161328-1  | HEX HEAD, FLANGED, M5 x 8mm LONG  | 32   |
|   | -   | 1   | 1   | 1   | 1 - 1 3 2 0 9 0 8 - 2  | SPACER, STRIP GUIDE   | 30   |
| -   | _   | 1   | 1   | 1   | 2119959-1  | ASSEMBLY, STRIP GUIDE   | 29   |
| -   | _   | 1   | 1   | 1   | 455888-3   | SPACER, CRIMPER   | 28   |
| ŀ   |   | 1   | 1   | 1   |  |   |  |
| ŀ   | -   | -   |   |   | 1320928-2  | STRIP GUIDE   | 24   |
|   |   | 1   | 1   | 1   | 2168083-2  | SCR, SKT HD CAP, RoHS, M4 X 8.0   | 21   |
| Ļ   | -   | 2   | 2   | 2   | 1 - 1 8 0 2 8 - 2  | WASHER, FLAT, REG M4  | 20   |
| -   |   |   |   | 1   | 2119533-1  |   | 19   |
| -   | -   | 1   | 1   | '   |  | STRIPPER, SIDE FEED   |  |
|   | -   | 1   | 1   | 1   | 2119806-1  |   |  |
|   | -   | 1   | 1<br>1<br>1   | 1   | 2119806-1  | INSERT, SHEAR   | 13   |
|   | -   | 1 1 1 1 1 1   | 1<br>1<br>1<br>1  | 1   | 2119806-1<br>3-22280-3   | INSERT, SHEAR · · · · · · · · · · · · · · · · · · ·   |  |
|   | -   | 1   | 1<br>1<br>1<br>1  | 1   | 2119806-1<br>3-22280-3<br>1-356885-4   | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '   |  |
|   | -<br>-<br>-<br>-  | 1<br>1<br>1<br>1<br>1   | 1<br>1<br>1<br>1<br>1   | 1<br>1<br>1<br>1<br>1   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1  | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT  | 13<br>12<br>11<br>10   |
|   | -<br>-<br>-<br>-<br>-   | 1<br>1<br>1<br>1<br>1<br>1  | 1<br>1<br>1<br>1<br>1<br>1  | 1<br>1<br>1<br>1<br>1<br>1  | 2119806-1<br>3-22280-3<br>1-356885-4   | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '   | 13<br>12<br>11<br>10<br>9  |
|   | -<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-  | 1<br>1<br>1<br>1<br>1<br>1<br>1   | 1<br>1<br>1<br>1<br>1<br>1<br>1   | 1<br>1<br>1<br>1<br>1<br>1<br>1   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1  | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT  | 13<br>12<br>11<br>10   |
|   | -<br>-<br>-<br>-<br>-<br>-<br>1<br>-  | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>-  | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>-  | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>-                                     | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1   | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT<br>FLOATING SHEAR, FRONT   | 13<br>12<br>11<br>10<br>9  |
|   | -<br>-<br>-<br>-<br>-<br>-<br>1<br>-<br>-   | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>-  | 1<br>1<br>1<br>1<br>1<br>1<br>-<br>-  |   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1   | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT<br>FLOATING SHEAR, FRONT   | 13<br>12<br>11<br>10<br>9<br>8<br>7  |
|   | -<br>-<br>-<br>-<br>1<br>-  | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>-   | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>-   |   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-   | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '  | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6   |
|   |   | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>-<br>1  | 1<br>1<br>1<br>1<br>1<br>1<br>-<br>-<br>1   |   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4  | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '  | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5                                    |
|   |   | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>-<br>1<br>1   | 1<br>1<br>1<br>1<br>1<br>1<br>-<br>-<br>1<br>1  |   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1  | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '<br>BLOCK, CRIMPER SPACER '   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4                               |
|   |   | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>-<br>1<br>1<br>1<br>1   | 1<br>1<br>1<br>1<br>1<br>1<br>-<br>-<br>1<br>1<br>1<br>1  |   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4  | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '  | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3                          |
|   |   | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>1<br>1<br>1<br>1<br>1   | 1       1       1       1       1       1       -       -       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1         |   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1  | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '<br>BLOCK, CRIMPER SPACER '   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4                               |
|   |   | 1       1 | 1       1       1       1       1       1       -       -       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1 |   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3   | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '<br>BLOCK, CRIMPER SPACER '<br>CRIMPER, INSULATION F PREMIUM '<br>SPACER, CRIMPER '   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3                          |
|   |   | 1       1       1       1       1       1       -       -       1       1       1       1       1       1       1       1       1       1       1       1       1       1                         | 1       1       1       1       1       -       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1                                 |   | $\begin{array}{c} 2119806-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 4-1633922-6\\ -\\ -\\ 2119757-4\\ 2-238011-1\\ 2-1633961-3\\ 1-455888-1\\ 456407-7\\ \end{array}$   | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '<br>BLOCK, CRIMPER SPACER '<br>CRIMPER, INSULATION F PREMIUM '<br>SPACER, CRIMPER '<br>CRIMPER, WIRE PREMIUM '  | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1                |
|   | - 1<br>   | 1<br>1<br>1<br>1<br>1<br>1<br>-<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>2 7   | 1<br>1<br>1<br>1<br>1<br>1<br>-<br>-<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>25   | 1<br>1<br>1<br>1<br>1<br>1<br>-<br>-<br>1<br>1<br>1<br>1<br>1<br>1<br>-<br>22 | $\begin{array}{c} 2119806-1\\ 3-22280-3\\ 1-356885-4\\ 2119805-1\\ 1803095-1\\ 4-1633922-6\\ -\\ -\\ 2119757-4\\ 2-238011-1\\ 2-1633961-3\\ 1-455888-1\\ 456407-7\\ \end{array}$   | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '<br>BLOCK, CRIMPER SPACER '<br>CRIMPER, INSULATION F PREMIUM '<br>SPACER, CRIMPER '   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1<br>1 TEM       |
| IS DRAWING IS A CONTROLLED                    |   |   |   |   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3<br>1-455888-1<br>456407-7<br>PART NO  | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '<br>BLOCK, CRIMPER SPACER '<br>CRIMPER, INSULATION F PREMIUM '<br>SPACER, CRIMPER '<br>CRIMPER, WIRE PREMIUM '<br>DESCRIPTION '   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1                |
| IS SUBJECT TO CHANGE AND<br>SHOULD BE CONTACT |   |   |   | PORATION  | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3<br>1-455888-1<br>456407-7<br>PART NO<br>08MAY2017<br>M. ZHAO  | INSERT, SHEAR '<br>SPRING, COMPRESSION '<br>STOP, SHEAR '<br>SHEAR HOLDER, FRONT '<br>FLOATING SHEAR, FRONT '<br>ANVIL, COMBINATION '<br>- '<br>DEPRESSOR, SHEAR '<br>BLOCK, CRIMPER SPACER '<br>CRIMPER, INSULATION F PREMIUM '<br>SPACER, CRIMPER '<br>CRIMPER, WIRE PREMIUM '<br>DESCRIPTION '   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1<br>1 TEM       |
|   | DOCUMENT FOR<br>THE CONTROLLI<br>TED FOR THE L  | TYCO ELEC<br>ING ENGINE<br>LATEST REV   | TRONICS CORF<br>ERING ORGANI<br>ISION.  | ORATION<br>ZATION   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3<br>1-455888-1<br>456407-7<br>PART NO<br>08MAY2017<br>K. ZHANG<br>08MAY2017                                      | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT<br>FLOATING SHEAR, FRONT<br>ANVIL, COMBINATION<br>-<br>-<br>DEPRESSOR, SHEAR<br>BLOCK, CRIMPER SPACER<br>CRIMPER, INSULATION F PREMIUM<br>SPACER, CRIMPER<br>CRIMPER, WIRE PREMIUM<br>DESCRIPTION<br>DESCRIPTION   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1<br>1 TEM       |
| DIMENSIONS:                                   | DOCUMENT FOR<br>THE CONTROLLI<br>TED FOR THE L  | TYCO ELEC<br>ING ENGINE<br>LATEST REV   |   | ORATION<br>ZATION   | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3<br>1-455888-1<br>456407-7<br>PART NO<br>08MAY2017<br>M. ZHANG<br>08MAY2017<br>K. ZHANG<br>08MAY2017             | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT<br>FLOATING SHEAR, FRONT<br>ANVIL, COMBINATION<br>-<br>-<br>DEPRESSOR, SHEAR<br>BLOCK, CRIMPER SPACER<br>CRIMPER, INSULATION F PREMIUM<br>SPACER, CRIMPER<br>CRIMPER, WIRE PREMIUM<br>DESCRIPTION<br>DESCRIPTION   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1<br>1 TEM       |
|   | DOCUMENT FOR<br>THE CONTROLLI<br>TED FOR THE L<br>OT<br>0 PLC                                     | TYCO ELEC<br>ING ENGINE<br>LATEST REV<br>TOLERAN<br>'HERWISE  | TRONICS CORF<br>ERING ORGANI<br>ISION.<br>CES UNLE<br>E SPECIFI   | SS<br>IED:  | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3<br>1-455888-1<br>456407-7<br>PART NO<br>08MAY2017<br>K. ZHANG<br>08MAY2017                                      | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT<br>FLOATING SHEAR, FRONT<br>ANVIL, COMBINATION<br>-<br>-<br>DEPRESSOR, SHEAR<br>BLOCK, CRIMPER SPACER<br>CRIMPER, INSULATION F PREMIUM<br>SPACER, CRIMPER<br>CRIMPER, WIRE PREMIUM<br>DESCRIPTION<br>DESCRIPTION<br>MAME<br>Ocean Side Feed                    | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1<br>1 TEM       |
|   | DOCUMENT FOR<br>THE CONTROLLI<br>TED FOR THE L<br>OT<br>0 PLC<br>1 PLC<br>2 PLC                   | TYCO ELEC<br>ING ENGINE<br>LATEST REV<br>TOLERAN<br>THERWISE<br>C =<br>C =<br>C =<br>C =  | TRONICS CORP<br>BRING ORGANI<br>ISION.<br>CES UNLE<br>E SPECIFI<br>±-<br>±-   | SS<br>IED:  | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3<br>1-455888-1<br>456407-7<br>PART NO<br>08MAY2017<br>M. ZHANG<br>08MAY2017<br>K. ZHANG<br>08MAY2017<br>K. ZHANG | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT<br>FLOATING SHEAR, FRONT<br>ANVIL, COMBINATION<br>-<br>-<br>DEPRESSOR, SHEAR<br>BLOCK, CRIMPER SPACER<br>CRIMPER, INSULATION F PREMIUM<br>SPACER, CRIMPER<br>CRIMPER, WIRE PREMIUM<br>DESCRIPTION<br>DESCRIPTION   | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1<br>1 TEM       |
| DIMENSIONS:                                   | OCCUMENT FOR<br>THE CONTROLLI<br>TED FOR THE L<br>OT<br>0 PLC<br>1 PLC<br>2 PLC<br>3 PLC<br>4 PLC | TYCO ELEC<br>ING ENGINE<br>LATEST REV<br>TOLERAN<br>HERWISE   | TRONICS CORF<br>ERING ORGANI<br>ISION.<br>CES UNLE<br>E SPECIFI<br>±-<br>±-   | SS<br>IED:  | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3<br>1-455888-1<br>456407-7<br>PART NO<br>08MAY2017<br>K. ZHANG<br>08MAY2017<br>K. ZHANG                          | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT<br>FLOATING SHEAR, FRONT<br>ANVIL, COMBINATION<br>-<br>-<br>DEPRESSOR, SHEAR<br>BLOCK, CRIMPER SPACER<br>CRIMPER, INSULATION F PREMIUM<br>SPACER, CRIMPER<br>CRIMPER, WIRE PREMIUM<br>DESCRIPTION<br>DESCRIPTION<br>MAME<br>Ocean Side Feed<br>Applicator<br>- | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1<br>1 TEM       |
| DIMENSIONS:                                   | DOCUMENT FOR<br>THE CONTROLLI<br>TED FOR THE L<br>OT<br>0 PLC<br>1 PLC<br>2 PLC<br>3 PLC          | TYCO ELEC<br>ING ENGINE<br>LATEST REV<br>TOLERAN<br>HERWISE<br>C =<br>C =<br>C =<br>C =<br>E<br>S   | TRONICS CORFAI<br>FRING ORGANI<br>ISION.<br>CES UNLE<br>SPECIFI<br>±-<br>±-<br>±-   | SS  | 2119806-1<br>3-22280-3<br>1-356885-4<br>2119805-1<br>1803095-1<br>4-1633922-6<br>-<br>2119757-4<br>2-238011-1<br>2-1633961-3<br>1-455888-1<br>456407-7<br>PART NO<br>08MAY2017<br>M. ZHANG<br>08MAY2017<br>K. ZHANG<br>08MAY2017<br>K. ZHANG | INSERT, SHEAR<br>SPRING, COMPRESSION<br>STOP, SHEAR<br>SHEAR HOLDER, FRONT<br>FLOATING SHEAR, FRONT<br>ANVIL, COMBINATION<br>-<br>-<br>DEPRESSOR, SHEAR<br>BLOCK, CRIMPER SPACER<br>CRIMPER, INSULATION F PREMIUM<br>SPACER, CRIMPER<br>CRIMPER, WIRE PREMIUM<br>DESCRIPTION<br>DESCRIPTION<br>MAME<br>Ocean Side Feed<br>Applicator<br>- | 13<br>12<br>11<br>10<br>9<br>8<br>7<br>6<br>5<br>4<br>3<br>2<br>1<br>1 TEM<br>NO |







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| DOCUMENT FOR TYCO ELECTRONICS CORPORATION<br>THE CONTROLLING ENGINEERING ORGANIZATION<br>TED FOR THE LATEST REVISION. |   |  | dwn<br>M.ZHAO<br>chk                                    | M. ZHAO      |       |           |                   |                     |        |       |     |                 |              |
|---|---|--|---|--------------|-------|-----------|-------------------|---------------------|--------|-------|-----|-----------------|--------------|
|   | TOLER<br>OTHERW<br>0 PLC<br>1 PLC<br>2 PLC<br>3 PLC | ANCES UNLESS<br>ISE SPECIFIED:<br>±-<br>±-<br>±-<br>±- | APVD<br>K.ZHANG<br>PRODUCT SPEC<br>-<br>APPLICATION SPI | 08MAY2017    | NAME  |           | Ocean<br>Ap       | n Sid<br>plico<br>- |        |       |     |                 |              |
|   | 4 PLC<br>ANGLES                                     | <br>   | _   |              | SIZE  | CAGE CODE | DRAWING NO        |                     |        |       |     | F               | ESTRICTED TO |
|   | FINISH  | -  | WEIGHT _  |              | AI    | 00779     | $\mathbb{C}$ = 28 | 36745               | -<br>) |       |     |                 | -            |
|   |   | -  | Customer Ad   | ccessible Pr | oduci | ion Draw  | ing               | SCALE               | 1:2    | SHEET | 4 0 | <sup>DF</sup> 4 | Rev          |
|   |   |  | SHE   | ETS 1 &      | 2 AF  | RE NOT    | REQUI             | red f               | OR     | PACI  | FIC | V               | ERSION       |