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B A RECOMMENDED SPARE PARTS		SIZE 0.35mm ² + 1mr 0.5mm ² + 0.75r 0.35mm ² + 0.75 2 X 0.5mm ² 1.00mm2 0.85mm2 0.35mm ² + 0.5r	$\begin{array}{c c} & C & R & I & M \\ mm & [\\ mm^2 & 1 & .53 + / \\ nm^2 & 1 & .51 + / \\ mm^2 & 1 & .44 + / \\ \hline & 1 & .42 + / \\ \hline & 1 & .40 + / \\ \hline & 1 & .37 + / \\ nm^2 & 1 & .34 + / \end{array}$	P HE IGHT INCH] /-0.04 [.060+/ /-0.04 [.059+/ /-0.04 [.057+/ /-0.04 [.056+/ /-0.04 [.055+/ /-0.04 [.053+/	002] 002] 002] 002] 002] 002] 002] 002]	ERENCE 5 4.8 5.0 5.8 6.0 6.2 6.5 6.8			*\ \ S S
	В	A RECC	MMENDED SF	PARE PARTS					TI

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

A CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5 TERMINAL LUBRICANT IS RECOMMENDED.

AMP 4805 REV 31MAR2000

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

-	_						CAM, SNAIL, INSULATION ADJUSTMENT	244	
	-			1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	4
∕3∖	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	-	1	1	1	1	7 - 1 8 0 2 3 - 7	SCR, SKT HD CAP M3 X 4.0	241	
	-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	1	-	1	-	2844940-1	AIR FEED MODULE	238	
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
$\sqrt{5}$	-	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	_	1	1	1	1	2844908-1	SCREW, LOCKING	99	C
-	_	1	1	1	1	2844907-1	POST, LOCKING	98	
-		1	1	1	1	455888-5	SPACER, CRIMPER	82	
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-	-					1803607-3	DOCUMENTATION PACKAGE	71	
_	-	1	1	1	1	2119740-1	TAG, IDENTIFICATION .	67	
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, Rohs, 2 x .188 [.]	66	
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	60	
	-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
Ī	-	1	1	1	1	1338683-8	FEED PAWL .	56	
	-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
-	_	2	2	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
-	_	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
-		1	1	1	1			51	
-	-			1	1	811242-5	BUMPER, HOLD DOWN		
-	-				1	690753-2	SPACER, TONKER	50	
	-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48	
	-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47	
	-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46	
-	-	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
-	_	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	4 1	
-	_	1	1	1	1	3 - 1 7 5 2 3 5 6 - 3	SUPPORT, TERMINAL	34	
-	_	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
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-	-					2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30	
-	-					2844992-4	ASSEMBLY, STRIP GUIDE	29	
	-	1	1	1	1	1 - 455888 - 0	SPACER, CRIMPER	28	
	-	1	1	1	1	240792-1	DRAG, TERMINAL	25	
	-	1	1	1	1	1320928-2	STRIP GUIDE .	24	
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0 .	21	
	-	2	2	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
-	_	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
	_	1	1	1	1	2119806-1	INSERT, SHEAR	13	
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-		1	1	1	1				
	-					1-356885-4	STOP, SHEAR		
$\angle 1$	-				1	2119805-1	SHEAR HOLDER, FRONT	10	
1	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9	
1	1	2	2	1	1	7 - 1 8 0 3 2 5 2 - 0	ANVIL, COMBINATION	8	
	-	-	-	-	-	-		7	
	_	-	-	-	-	-	-	6	
-	_	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
-	_	1	1	1	1	1 - 2 3 8 0 1 1 - 7	BLOCK, CRIMPER SPACER	4	
\wedge	1	2	2	1	1	4 - 1 6 3 3 9 6 4 - 1	CRIMPER, INSULATION OVERLAP PREMIUM.	3	
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	-				1	455888-5	SPACER, CRIMPER		
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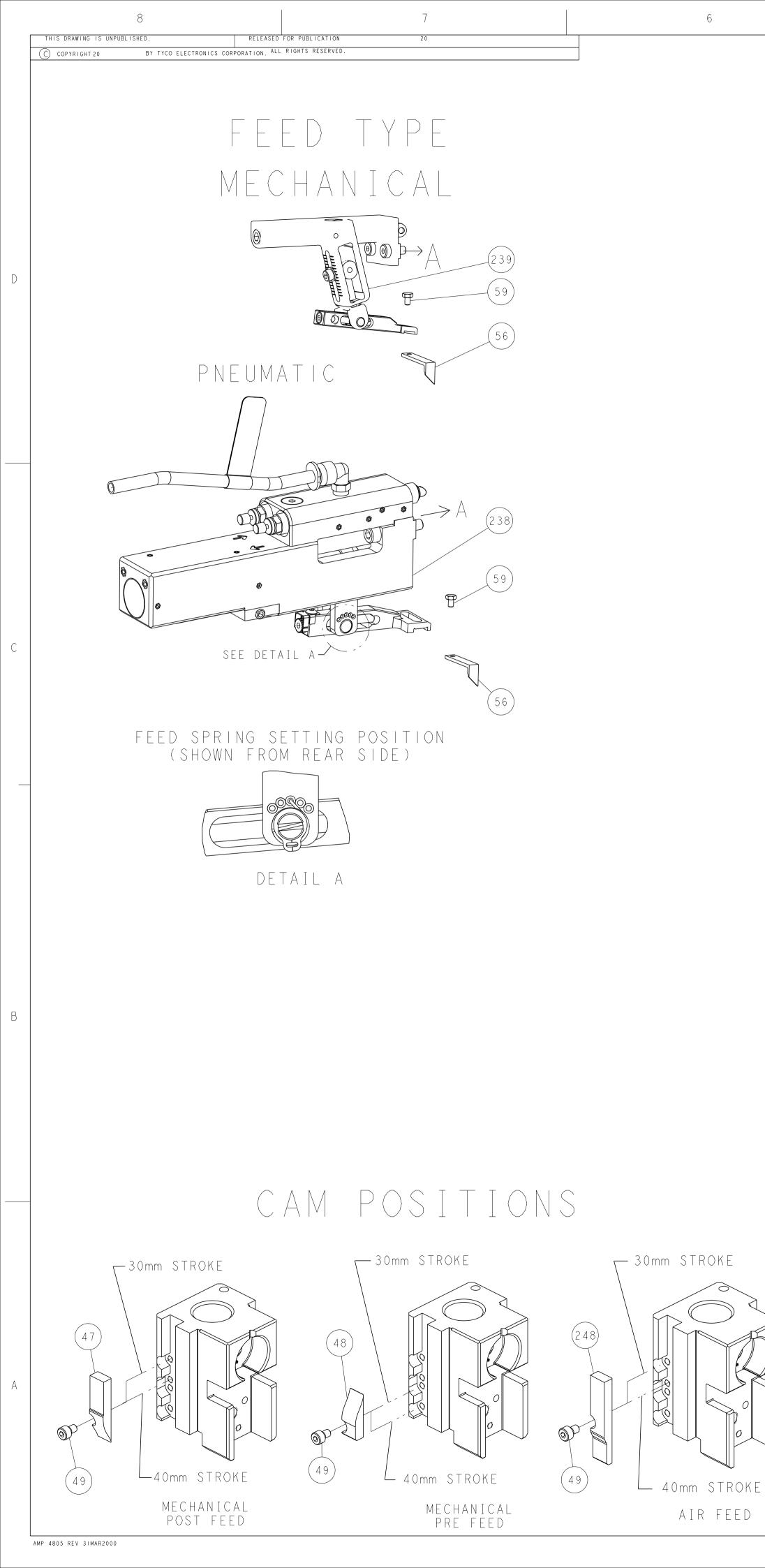
- 1 - 1 - 2119641-1 FEED CAM, AIR FEED

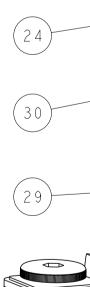
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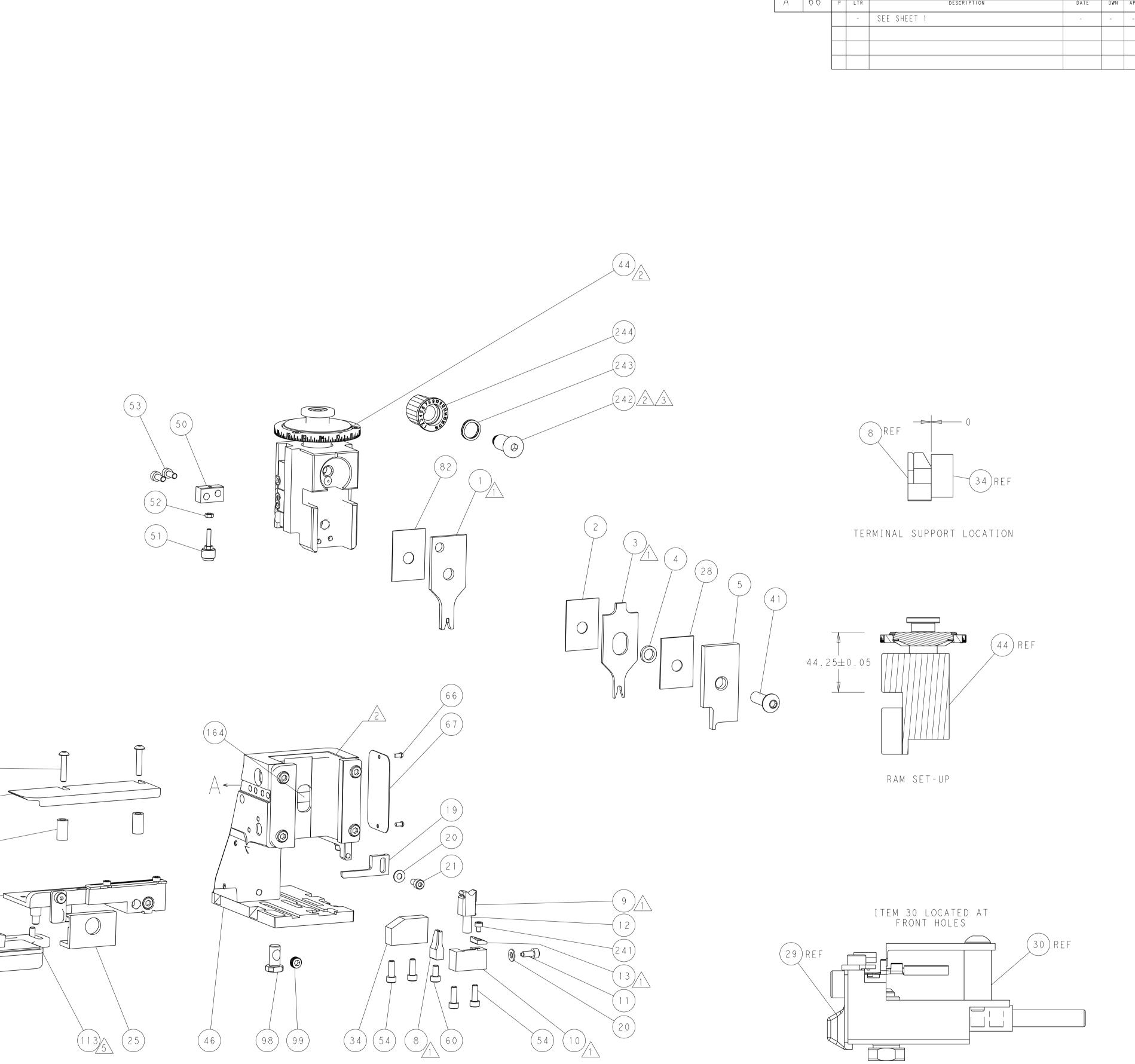




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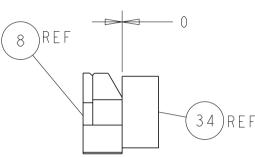


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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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FEED TRACK POSITION GUIDE BY INSULATION BARREL

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	8 This drawing is unpublished.	RELEASED FOR PUBLICATION	20	6
	PART PEVIS	ILECTRONICS CORPORATION. ALL RIGHTS RESERVED.	FEED TYPE	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	NUMBER NUMBER 2 - 2836743 - 1 B 2 - 2836743 - 2 B 7 - 2836743 - 7 A	FINE CRIMP HEIGHT ADJU FINE CRIMP HEIGHT ADJU CRIMP TOOLING KIT	ST MECHANICAL	
D				
	APPLICATOR CRIMP SIZE WIRE 1.86 mm [.0 INSUL 2.95 mm [.1 APPLICATOR INSTRUC 408-35042	TYPE 73] F 16] OV		
С	WIRE STRIP LENGT 4.30-4.70 mm [.169185 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL	5 x 0.08 SICMA 3 PLUS, H F INSULATION 5 IN] Ø 1.60-2.60 m 1FT0463 Rev P	D CRIMP SPECIFICATION FEMALE DIAMETER RANGE m [.063102 IN] - - FCI/DELPHI TERMINAL	
	2318276-2 2318276-3 2318276-4 WIRE SIZE & C mr	n [INCH]	211CC2S4460P 33500701 211CC2S4150P MP HEIGHT 4 ERENCE SETTING	
	0.5mm ² + 0.75mm ² 1. 0.35mm ² + 0.75mm ² 1. 2 X 0.5mm ² 1. 1.00mm ² 1. 0.85mm ² 1. 0.35mm ² + 0.5mm ² 1.	53+/-0.04 [.060+/002] 51+/-0.04 [.059+/002] 44+/-0.04 [.057+/002] 42+/-0.04 [.056+/002] 40+/-0.04 [.055+/002] 37+/-0.04 [.053+/002] 34+/-0.04 [.052+/002] 31+/-0.04 [.052+/002]	4.8 5.0 5.8 6.0 6.2 6.5 6.8 7.1	* W O N
	RECOMMENDED	SPARE PARTS		S E S E T H
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		RICANT IS RECOMMENDED. FIED OTHERWISE TORQUE VALUES 1-35000.	SHALL BE USED PER	
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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		-	1	-	2119641-2	FEED CAM, AIR FEED .	151	
		_	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	С
		_	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143	C
		_	-	1		FEED CAM, POST FEED	142	
				1				
		-	1			APPLICATOR BASIC ASSEMBLY, SF	1 4 1	
/	~ -	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
25	5\	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
		-	1	1	2844908-1	SCREW, LOCKING	99	
		-	1	1	2844907-1	POST, LOCKING	98	
		-	1	1	455888-5	SPACER, CRIMPER	82	
		_	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
		_	1	1		TAG, IDENTIFICATION	67	
		_	2	2			66	
				<u>۲</u>	2168078-1	SCREW, DRIVE, RH, Rohs, 2 x .188		
		-	1		5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
		-	1	1		FEED PAWL .	56	
		-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
		-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
		-	1	1	811242-5	BUMPER, HOLD DOWN	51	
		-	1	1	690753-2	SPACER, TONKER	50	
		_	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
		_	_	1		FEED CAM, PRE FEED	48	
		_	1	1	1803602-1			
				1		SCR, BHSC, Rohs (M8 X 25)	41	
		-	1		3-1752356-3	SUPPORT, TERMINAL	34	
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		-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30	
		-	1	1	2844992-4	ASSEMBLY, STRIP GUIDE	29	
		-	1	1	1 - 455888 - 0	SPACER, CRIMPER	28	
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		_	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	
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		_	1	1	2119757-8	DEPRESSOR, SHEAR	5	
	ŀ	_	1	1	1 - 2 3 8 0 1 1 - 7	BLOCK, CRIMPER SPACER	4	
\int_{1}	\setminus	1	1	1	4 - 1633964 - 1	CRIMPER, INSULATION OVERLAP PREMIUM	3	
		-	1	1	455888-5		2	
\land	\setminus	-	1	1		SPACER, CRIMPER	<u> </u>	
<u> </u>					4 - 1 8 0 3 2 2 4 - 5	CRIMPER, WIRE		
		-77	- 22	- 21	PART NO	DESCRIPTION	ITEM NO	А
DOCUMEN	T FOR	TYCO ELECT ING ENGINEE LATEST REVI	RONICS CORP RING ORGANI	ORATION ZATION	 	TE Connectivity		
CTED FOR	(THE	LATEST REVI	SION.		B.WEAVER chk 18APR2017	Harrisburg, PA 17105-3608		
	0.	TOLERANC THERWISE	SPECIEI	SS ED:	T.ELBIN APVD 18APR2017	NAME		
				L	T.ELBIN PRODUCT SPEC	- Ocean Side Feed		
	PL PL PI	C ±	-		-	Applicator		
3	PL PL	C ±	-	ŀ	APPLICATION SPEC			
A	PL NGL	ES	:- ±-		-		RICTED TO	
F	INI	5H -			weight _	A 00779 C=2836743	-	
		-		ſ	Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 4	^{rev} B	
				F	SHFFTS 1 8	2 ARE NOT REQUIRED FOR PACIFIC VER		
					UNLLIU I Q	E ANE NOT NEWDINED FON FACILIC VEN		

	2			1			
С	DIST			REVISIONS			
A	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

AIR FEED MODULE

COUNTER, MAGNETIC

WASHER, WAVE SPRING, CREST-TO-CREST 243

2119082-4

2079764-1

2119083-1

7 - 1 8 0 2 3 - 7

2119580-1

2844940-1

994970-2

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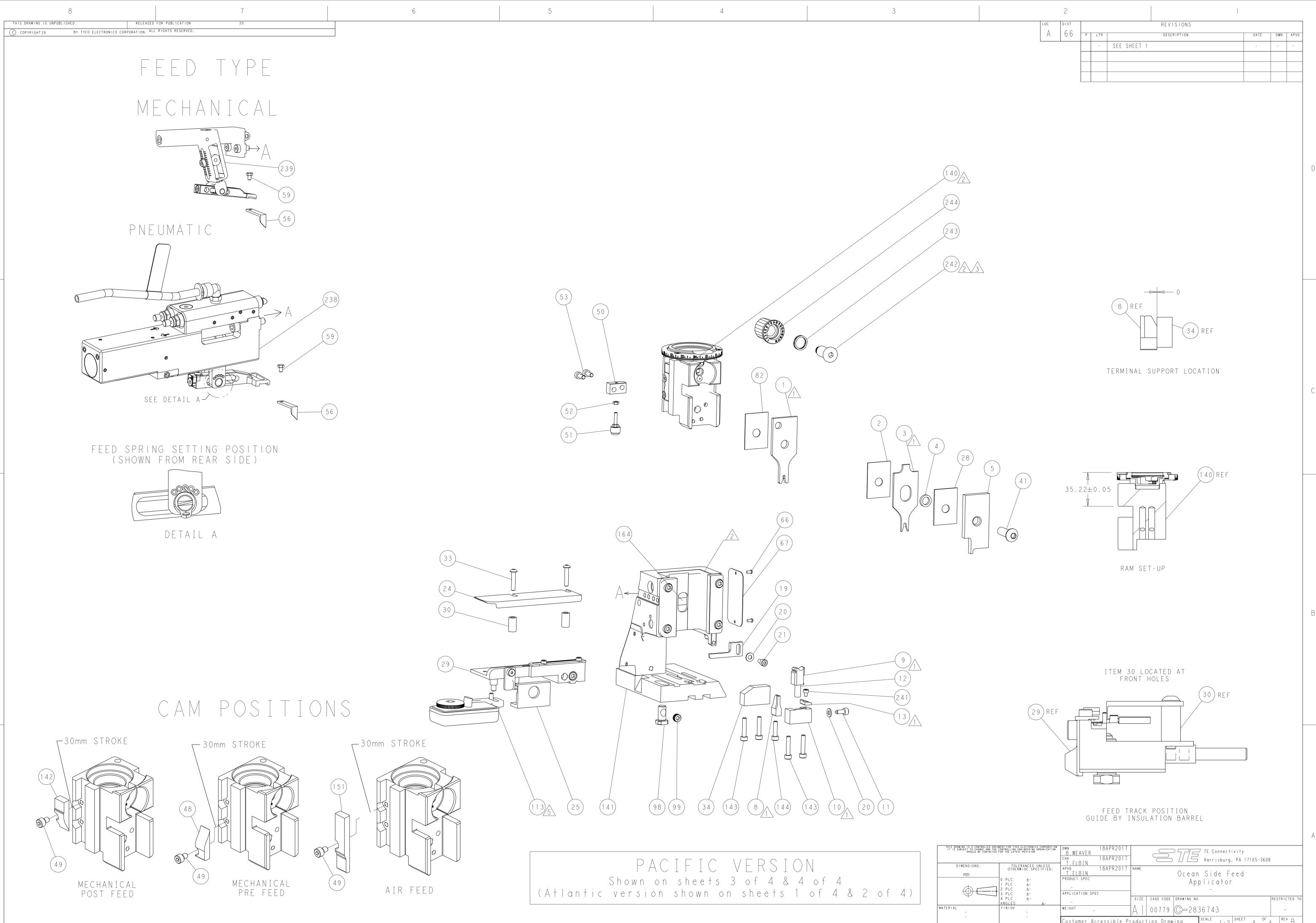
242

241

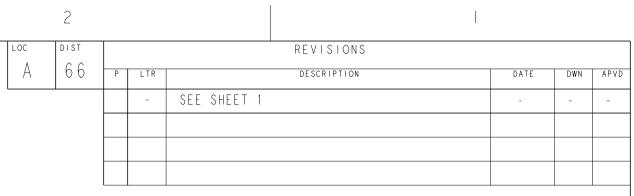
239

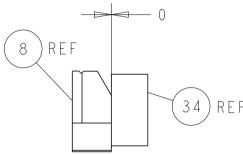
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AMP 4805 REV 31MAR2000







DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.	dwn 18APR2017 B.WEAVER	TE Connectivity	
	Снк 18APR2017 Т.ELBIN	— — — — — — — — — — — — — — — — — — —	
TOLERANCES UNLESS OTHERWISE SPECIFIED:	apvd 18APR2017 T.ELBIN	Ocean Side Feed	
0 PLC ±- I PLC ±-	PRODUCT SPEC	Applicator	
2 PLC ±- 3 PLC ±-	- APPLICATION SPEC		
4 PLC ±- ANGLES ±-	-		RESTRICTED TO
FINISH -	WEIGHT _	A 00779 C-2836743	-
-	Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 4 4	REVB
	SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC	/ERSION