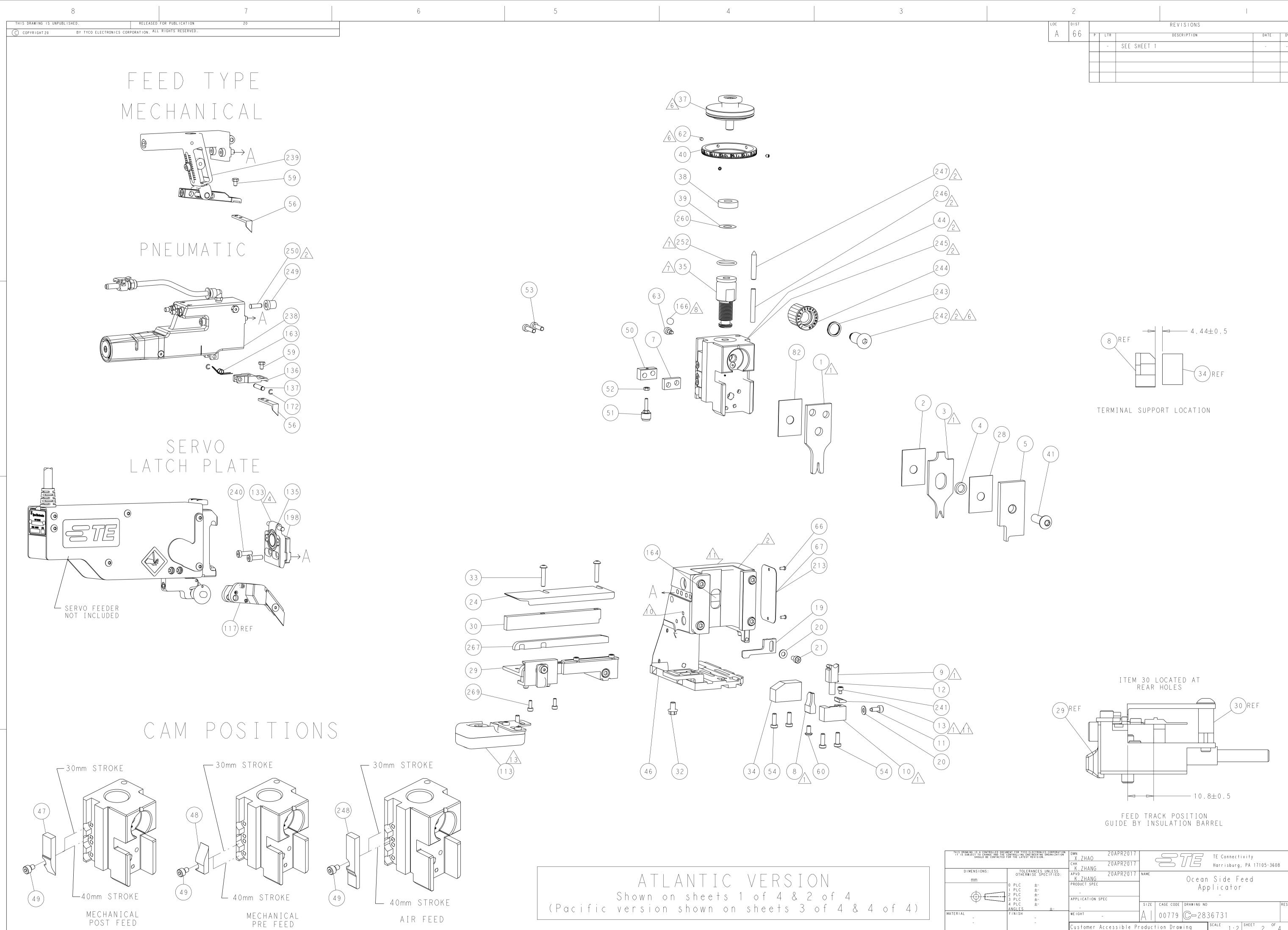
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	ATLANTIC VERSION	ECTRONICS CORPORATION. A						APPLIC	ATOR STYLE CON	VERSION CHAR	Т		
	TERMINATOR INTERFACE ADAPTER	NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQU	IRED		
		2836731-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1 3 3 8 6 8 5 - 1 - -	5-18022-5 8-2836731-5 8-2836731-4	2119641-1 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTI -	ΤΥ 2)
		2836731-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE	2119949-1 2119951-1	1338685-1	5-18022-5 8-2836731-5	2119653-1 1901094-3		- 2168400-6 (QUANTI	ΤΥ 2)
		2836731-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SMART APPLICATORMECHANICAL FEEDPNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	8-2836731-4 5-18022-5 5-18022-5	- 2119653-1 2119641-1	- - 2119799-1	2063440-1	
D		2836731-6 2836731-7	A	NON-CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST	SERVO <u>A</u> LATCH PLATE <u>12</u> NONE							- - -	
		7-2836731-7		CRIMP TOOLING KIT	-		-	-	_	-	-		
C		TYPE 523 F 03 O TIONS TIONS TERMINAL TERMINAL TERMINAL TERMINAL A TONE - -	TE INSULAT	CRIMP SPECIFICATION ION DIAMETER RANGE 34 mm [.069092 IN] - - AL MT TERMINAL									
	0.50mm2 1.2	23+/-0.05 [.04 13+/-0.05 [.04	8+/002] 4+/002]	CRIMP HEIGHT 9 REFERENCE SETTING 5.5 6.4			LAR(BEL(INSTALLA Gest wir Dw minim	TION, SET E SIZE SE IUM REQUIR DAMAGE TO	TTING. U Ed crimp	SE OF SE HEIGHT	ETTINGS	6
B	 3. LUBRICATE DAILY SHEET SUPPLIED APPLICATOR SPEC ASSEMBLY. SEE B MECHANICAL F PNEUMATIC FE SERVO FEED W SERVO FEED W 5. ADJUSTMENT OF T APPLICATOR BETW APPLY PART NUMB FOR -6 ONLY APP GREASE THREADS, MAGNET, ITEM 16 ACTUATE THE COU CRIMP HEIGHT RE APPLICATOR WAS 	PER THE APP WITH THE APP CIFIC DATA TO ELOW FOR PAR EED WITH "SMA DITH "FINE CR ITH "FINE CR ITH "NON-CRI HE STRIPPER EEN BENCH AN BER 1-23419-5 ER 2-23419-6 LY PART NUMB GROOVE AND GROOVE AND GROOVE AND GER SETT QUALIFIED AT	LICATOR INS LICATOR. D BE ENTERE T NUMBER: DART APPLICA RT APPLICA IMP HEIGHT MP HEIGHT MP HEIGHT MAY BE REQU D LEADMAKER 5 LOCTITE TO ER 1-23419 O-RING ON RIENTED COR	D INTO BLANK MEMORY CHIP AT ATOR" CONVERSION: 8-2836731- OR" CONVERSION: 8-2836731- ADJUST": 8-2836731- ADJUST": 8-2836731- UIRED WHEN MOVING THE APPLICATIONS. D THREADS OF ITEM 62. D THREADS OF ITEM 62. D THREADS OF ITEM 242. S LOCTITE TO THREADS OF ITE ITEMS 35 & 252. RECTLY IN ORDER TO PROPERLY E SETTING USED WHEN THE RY. ADJUSTMENT MAY BE	4 5 6								
А	NECESSARY WHEN 10 SPARE FEED CAM FOR ADDITIONAL 11 TO CONVERT THE REMOVE ITEM 13 OF THE HOUSING. INFORMATION. 12 WHEN ASSEMBLING	RUNNING APPL STORAGE LOCA INFORMATION. APPLICATOR T AND ATTACH T REFER TO IN G A NON CRIMF ITEM 260 TO	ICATOR IN ATION REFER TO A NON-CA O THE LOCA STRUCTION S P HEIGHT AD ACHIEVE A 1	TO INSTRUCTION SHEET RRIER CUTTING STYLE, TION ON THE BACK SIDE SHEET FOR ADDITIONAL JUST APPLICATOR (-6) NOMINAL SHIM HEIGHT OF 4.57.				222 1111 - 1- 1- 1- 1- 1- 7-7-6-5 Sh cific ve	1 1 1 1633 2119 1 1 8-21 -2 -1 PAR ATLAN own on sh	782-8 FENCE 957-2 APPLIC 084-0 O-RINC T NO Image: Comparison of the second secon	f 4 & 2	267 K 260 70 DIA. MAT. 252 PTION ITEM NO) Matei

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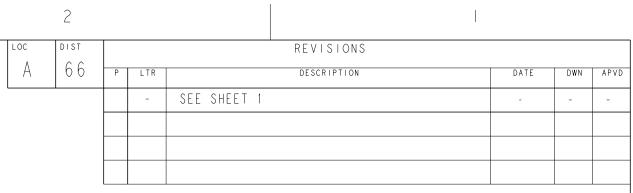
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_	_	1	-	211	9640	- 1	PUSH	ROD, AIR FEED			250
-	-	1	-		3259			ING, FLANGED			249
-	-	1	-		9641 9798			CAM, AIR FEED NT PIN			248 247
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-	-	1	1		8685			, FEED			56
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1	1	1	1)753-			ER, TONKER			50
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2	2	2	2			- 2 - 1		ER, FLAT, REG M4 PPER, SIDE FEED			20
1	1	1	1			- 1		RT, SHEAR			13
1	1	1	1			- 3		NG, COMPRESSION			12
1	1	1	1	1 - 35	56885	5 - 4	STOP	, SHEAR			1 1
1	1	1	1			- 1		R HOLDER, FRONT			10
1	1	1	1			- 1 8 - 0		TING SHEAR, FRONT			9 8
1	1	1	1			- 3	SPACE	<u>, combination</u> er			7
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1	1	1	1		3011-			(, CRIMPER SPACER		•	4
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1	1	1	 1		5 <u>888</u> - 56403			ER, CRIMPER PER, WIRE PREMIUM			<u> </u>
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с	TOLERAN DTHERWISE	CES UNLE E SPECIF		<u>K.ZHANG</u> apvd		VPR2017	NAME			~~~	
		±-	F	<u>K.ZHANG</u> product spec			1	Ocean Side Applicat			
0 PL		±- ±-	L	- APPLICATION :	SPEC			-	• ·		
PL 2 PL 3 PL	.C ::	±-	17							_	
I PL 2 PL 3 PL 4 PL ANGL	.C : .C : .ES	±- ±- ±		- WFIGHT				CAGE CODE DRAWING NO		RESTR	ICTED TO
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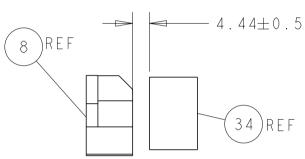
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



AIR FEED

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)







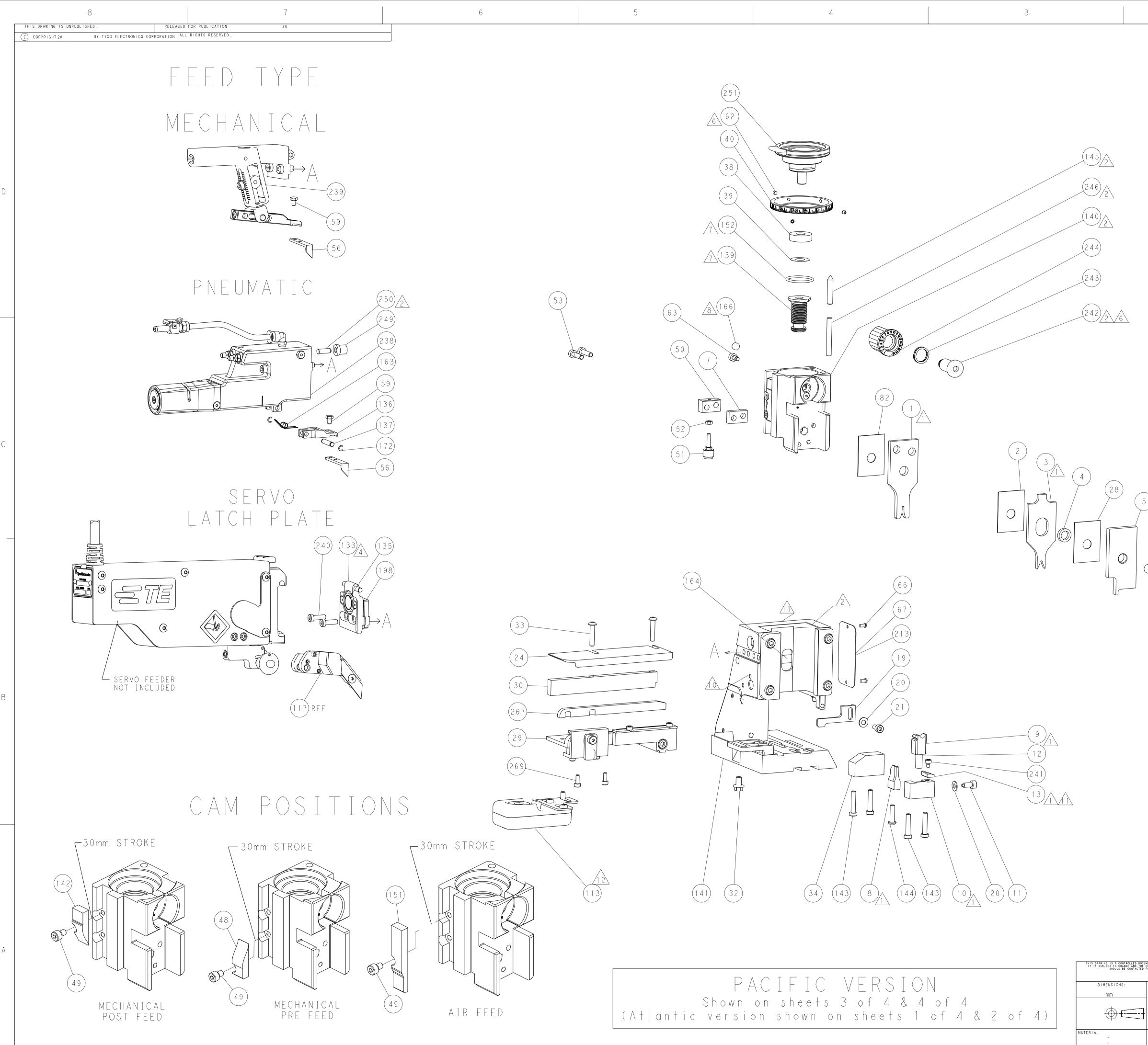
DOC UI THE T TE D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn X.ZHAO снк К.ZHANG	20APR2017 20APR2017			TE Connectivity Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- 3 PLC ±-	APPLICATION S	20APR2017	NAME		Side Feed Dicator	
	4 PLC ±- ANGLES ±- FINISH - -	- WEIGHT	- Accessible Pr			SCALE SHEET OF	RESTRICTED TO
		SHEI	ETS 3 & 4		5	ED FOR ATLANTIC	4 A VERSION

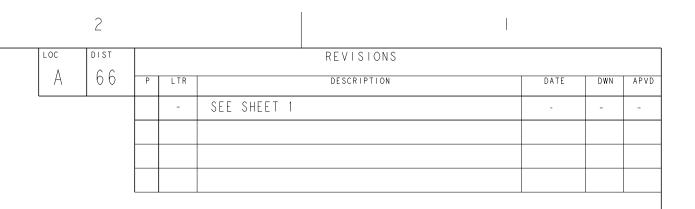
8	7		6	5			4		3
THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. PACIFIC VERSION DADT	20				APPLIC <i>i</i>	ATOR STYLE CON	IVERSION CHAF	т ?Т	
TERMINATOR PART INTERFACE ADAPTER NUMBER REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQU	JIRED	
2-2836731-1 A FI	INE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1 3 3 8 6 8 5 - 1	5-18022-5 8-2836731-5	2119641-2 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY 2)
			SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338685-1	8-2836731-4 5-18022-5	- 2119653-2	-	
	INE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR MECHANICAL FEED	2119951-1 2161326-1 2119949-1	- - 1 3 3 8 6 8 5 - 1	8-2836731-5 8-2836731-4 5-18022-5	1901094-3 - 2119653-2		2168400-6 (QUANTITY 2) -
	INE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
1-2836131-1 A	CRIMP TOOLING KIT	_	_	_	-	-	_	_	_
APPLICATOR DATA CRIMP SIZE TYPE WIRE 1.57 mm [.062] F									
INSUL 2.79 mm [.110] O PPLICATOR INSTRUCTIONS 408-10389									
	IMP SPECIFICATION								
	M DIAMETER RANGE mm [.069092 IN]								
TERMINAL NONE -	-								
SPECIFICATION TERMINALS APPLIED 12									
TE TERMINALMT TERMINALTE TERMINAL2318260-1DJ611-2*0.6T	MT TERMINAL								
	RIMP HEIGHT 9 EFERENCE SETTING								
0.50mm2 0.30mm2 1.23+/-0.05 [.048+/002] 1.13+/-0.05 [.044+/002]	5.5								
					*WARNIN(Ĵ			
					on ins-	TALLATION			ITEM 40 TO OF SETTINGS
A RECOMMENDED SPARE PARTS					BELOW N		EQUIRED	CRIMP HE	IGHT SETTING
2 GREASE BEARING SURFACES LIGHTLY									
3. LUBRICATE DAILY PER THE APPLICATOR INS SHEET SUPPLIED WITH THE APPLICATOR.	D INTO BLANK MEMORY CHIP AT								
ASSEMBLY. SEE BELOW FOR PART NUMBER MECHANICAL FEED WITH "SMART APPLICA PNEUMATIC FEED WITH "SMART APPLICAT	R: ATOR" CONVERSION: 8-2836731- "OR" CONVERSION: 8-2836731-	- 4 - 4							
SERVO FEED WITH "FINE CRIMP HEIGHT 5. ADJUSTMENT OF THE STRIPPER MAY BE REQU APPLICATOR BETWEEN BENCH AND LEADMAKER	JIRED WHEN MOVING THE								
APPLY PART NUMBER 1-23419-5 LOCTITE TO APPLY PART NUMBER 2-23419-6 LOCTITE TO	O THREADS OF ITEM 62.								
\triangle grease threads, groove and o-ring on \triangle magnet must be oriented correctly in (
ACTUATE THE COUNTER.									
APPLICATOR WAS QUALIFIED AT THE FACTOR NECESSARY WHEN RUNNING APPLICATOR IN T	HE FIELD.								
10 SPARE FEED CAM STORAGE LOCATION REFER FOR ADDITIONAL INFORMATION.					- 2 - 1	1 1 1 1	633782-8 FE	NCE	Rohs, M3 X 8.0 269 267 Idention Item
11 TO CONVERT THE APPLICATOR TO A NON-CAP REMOVE ITEM 13 AND ATTACH TO THE LOCAT OF THE HOUSING. REFER TO INSTRUCTION S INFORMATION.	ION ON BACK SIDE Sheet for additional				-77 -27 -	-25 -22 -21 P	ART NO	DESCR	RIPTION NO
12 TERMINAL LUBRICANT RECOMMENDED.						PACIE	FIC V	ERSIO	
					Sh	nown on sł			

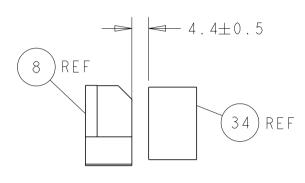
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4) MATERIAL

		211	9599	- 1	A	66 PLTR	DESCRIPTION DATE DW HEET 1	VN APV
ſ		1		1	1			
	-	1	1	1	1		FINE ADJUST HEAD ASM, PACIFIC STYLE PUSH ROD, AIR FEED	25
-	-	-	_	1	_		BUSHING, FLANGED	· 249
-	-	1	1	1	1	1 - 22279 - 3	SPRING, COMPRESSION	· 246
-	-	1	1	1	1	2119082-8 2079764-1	CAM, SNAIL, INSULATION ADJUSTMENT WASHER, WAVE SPRING, CREST-TO-CREST	· 244
6	-	1	1	1	1		RETAINER, INSULATION DIAL	· 242
-	-	1	1	1	1	7-18023-7 2168400-6	SCR, SKT HD CAP M3 X 4.0 SHCS, LOW HEAD, R0HS, M5 X 16	· 24 · 24(
-	_	-	-	_	1		MECHANICAL FEED ASSEMBLY	· 239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	. 238
-	-	-	1	-	-	<u>2119740-2</u> 1901094-3	TAG,IDENTIFICATION SPACER, FEEDER	· 213 · 198
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-	-	1	1	1	1		MAGNET, RARE EARTH HIGH ENERGY	· 166
-	-	REF -	REF	REF 1	REF	994970-2 240638-1	COUNTER, MAGNETIC Spring, feed finger	· 164
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	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	· 1 4 3
-	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	14
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-	-	-	REF	-	_	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	13:
-	-	-	1 REF	-	-		SERVO FEED LATCH ASM FEED FINGER ASSEMBLY,SF	· 130
$\sqrt{2}$	-	1	1	1	1		ASSY, LUBRICATOR, SIDE FEED	· 1 1 .
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ł	-	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	. 30
·	-	1 1	1	1	1 1		ASSEMBLY, STRIP GUIDE SPACER, CRIMPER	· 29 · 28
	-	1	1	1	1		STRIP GUIDE	· 24
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	· 21
	-	2	2	2	2		WASHER, FLAT, REG M4 STRIPPER, SIDE FEED	· 20 · 19
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-	-	1	1	1	1		SPRING, COMPRESSION STOP, SHEAR	· 12 · 11
1	_	1	1	1	1		SHEAR HOLDER, FRONT	· 10
	-	1	1	1	1		FLOATING SHEAR, FRONT	· 9
<u> </u>	-	 1	1	1	 1	6 - 1803058 - 0 240641 - 3	ANVIL, COMBINATION Spacer	· 8 · 7
	-	-	-	-	-	-	-	· 6
-	-	1	1	1	1	2119757-6 238011-2	DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER	· 5 · 4
1	1	1	1	1	1	3-1633966-8	CRIMPER, INSULATION O	· 3
	-	1	1	1	1	455888-6	SPACER, CRIMPER	· 2
<u> </u>	 					6-456403-5 DADT NO	CRIMPER, WIRE PREMIUM	ITEN
				- 22		PART NO 20apr2017		NO
		DOCUMENT FO THE CONTROL CTED FOR THE				Х. ZHAO Снк 20APR2017 К. ZHANG	TE Connectivity Harrisburg, PA 17105-3608	
IMENSIC MM	DNS:			CES UNLE E SPECIF	L	APVD 20APR2017 K.ZHANG	NAME Ocean Side Feed	
		0 PI I PI 2 PI	_C :	±- ±- ±-		PRODUCT SPEC	Applicator	
Ŷ	<u> </u>	3 PI 4 PI ANGI	_C :	±- ±- ±-		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	TRICTED
		FIN				VEIGHT	A 00779 C=2836731	_

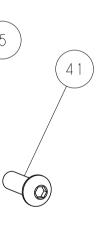
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

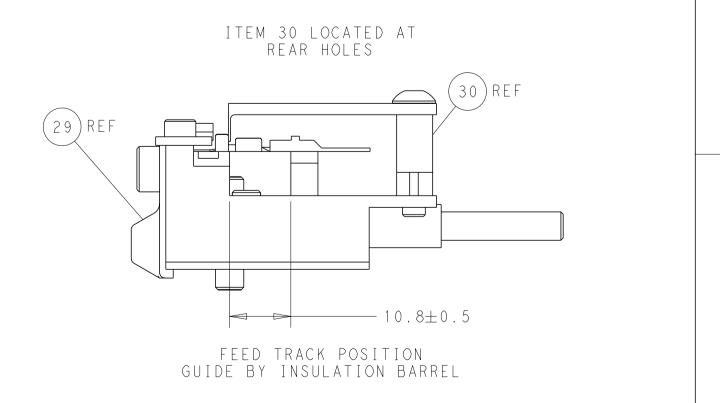






TERMINAL SUPPORT LOCATION





E D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEENING ORGANIZATION FOR THE LATEST REVISION.	DWN 20APR201 X.ZHAO 20APR201 снк 20APR201 K.ZHANG	7	TE Connectivity Harrisburg, PA 17105-3608							
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APPLICATION SPEC	7 NAME	Ocean Side Feed Applicator -							
	4 PLC ±- ANGLES ±-	-	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO				
	FINISH -	WEIGHT _		00779	C -2836731		-				
	-	Customer Accessible	Produc	tion Draw	ing scale 1:2 shee	т 4 ^{оғ} 4	4 ^{Rev} A				
		SHEETS 1 8	8 2 AI	RE NOT	REQUIRED FOR PAG	CIFIC	VERSION				