		8		7		6	
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	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYP	E	ATLANTIC VERSIO INTERFACE	
	2836672-1 2836672-2 7-2836672-1	B B B	FINE CRIMP HEIGHT ADJUS FINE CRIMP HEIGHT ADJUS MECHANICAL AND CRIMP TOOLING KIT		С		
	7 - 2836672 - 2	В	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATI	C		
	7-2836672-7	A	CRIMP TOOLING KIT	-			
D	CRIMP WIRE 2.03	CATOR DA SIZE mm [.080] mm [.090] NSTRUCTIC 5042	TYPE F O				
	TERMINAL DAT TERMINAL NAM WIRE STRIP 3.90-4.70 mm [. TERMINAL APPLICATION SPECIFICATION TERMINALS	E: DCS-2 LENGTH 154185 IN 9 084 1	2 1.5MM TERMINAL INSULATION DI Ø1.40-2.10 mm [0 00 Rev K - 				
C	TE TERMINAL	FCI T	ERMINAL TE TERMINAL	FCI TERMINAL	TE TERMIN		
	<u>1572788-1</u> <u>1572788-2</u> 1572788-3	600	00331 1-1572788-3 00531 1-1572788-4 00334 1949766-1	<u>33511724</u> <u>33504751</u> 60100231	1 - 1949766 1 - 1949766 1 - 1949766	5-2 33504726	
	1572788-4 1572788-5	600	00534 1949766-2 01334 1949766-3	60100234 60100631			
	1572788-6 1572788-7 1572788-8	F 4	88000 1949766-4 88000 1949766-5 88000 1949766-6	60100634 60101931 60101934			
	1572788-9	153	80673 1949766-7 51587 1949766-8	60101434 10864947			
	1 - 1 5 7 2 7 8 8 - 1 1 - 1 5 7 2 7 8 8 - 2		04752 1949766-9 04750 1-1949766-0	10756897 10751589			
	WIRE SIZE			AP HEIGHT 4 Rence setting			
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	20 AWG 0.50mm2		/-0.04 [.046+/002] /-0.04 [.046+/002]	9.2 9.2			o n S e
							S E T H
3	A RECOMME	NDED SPAR	e parts				PF
		O SUPPLIE OF APPLIC	D INSTRUCTION SHEET FOR CL CATOR.	EANING, LUBRICAT	TION AND		
	A CRIMP H APPLICA NECESSA	EIGHT REF TOR WAS QU RY WHEN RU	R 2-23419-6 LOCTITE TO THF ERENCE SETTING WAS THE SET JALIFIED AT THE FACTORY. A JNNING APPLICATOR IN THE F NT IS RECOMMENDED.	TING USED WHEN T DJUSTMENT MAY BE	ТНЕ		
	6. UNLESS		OTHERWISE TORQUE VALUES S	HALL BE USED PER			
		,					

AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

MATERIAL

DIMENSIONS: mm

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TI SHOULD BE CONTACTE

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

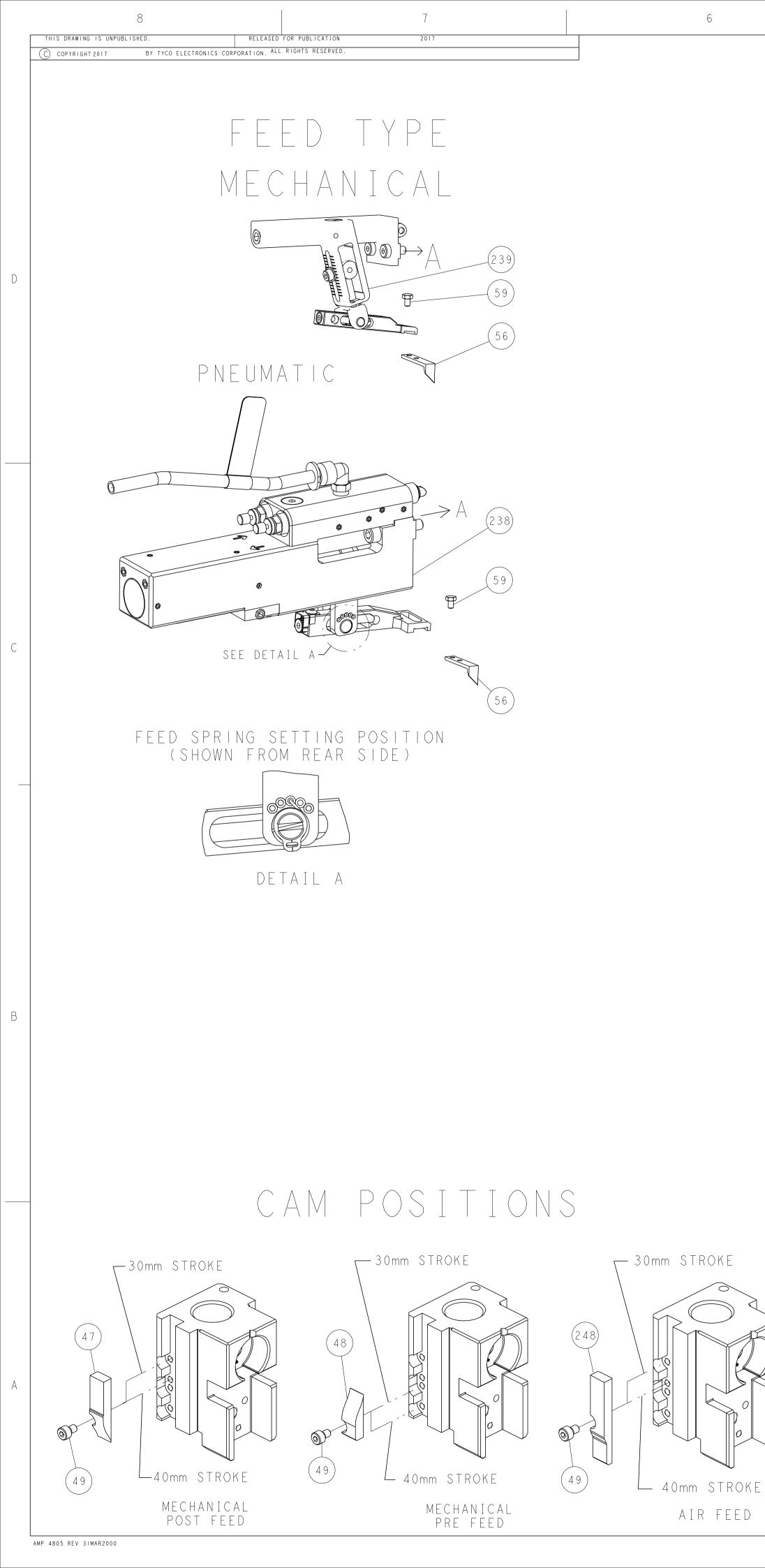
*WARNING

5

4 3

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

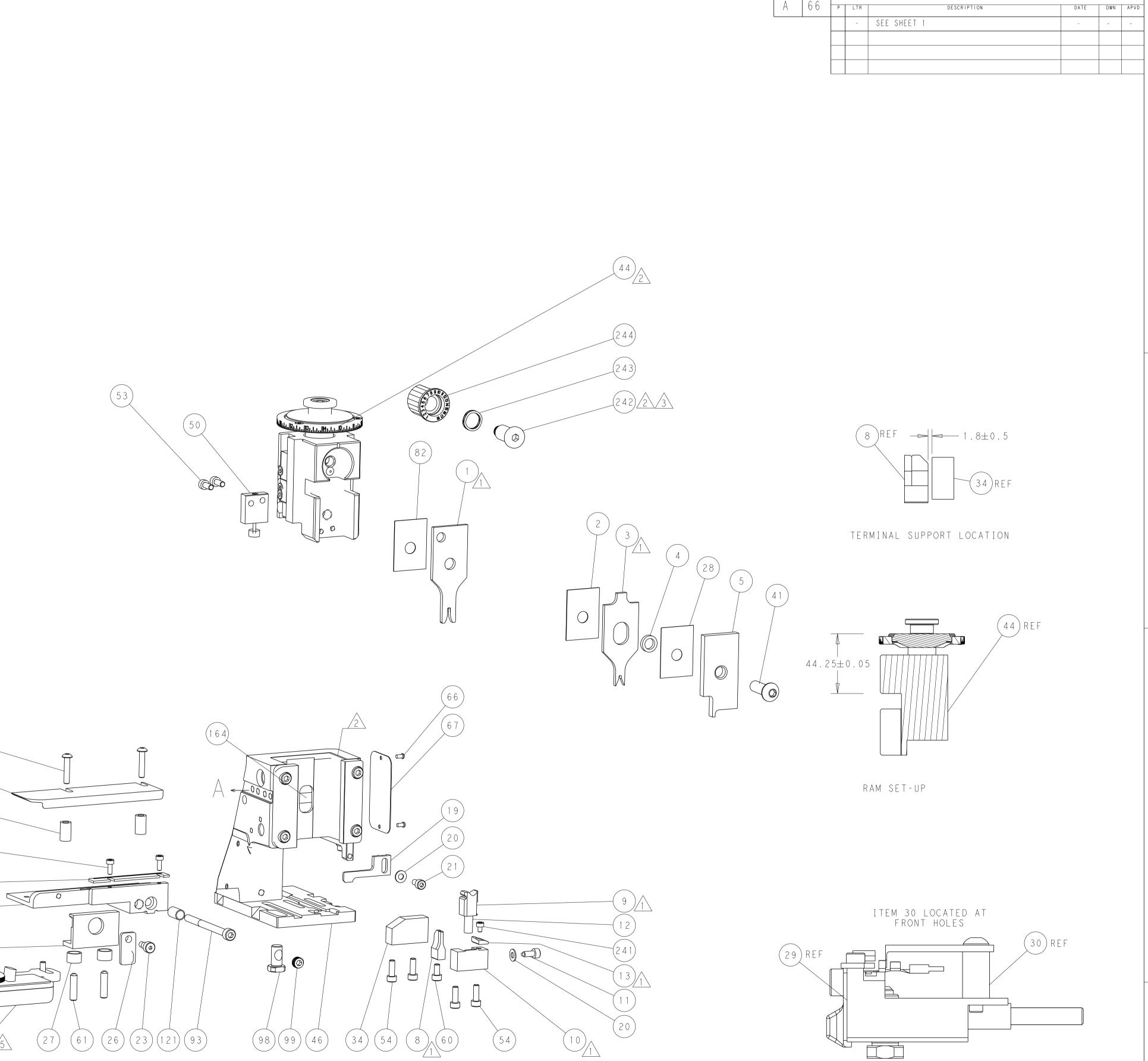
1 1 2 1 1 2 1 1 1 2 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1		1	_	1	_	2119641-1	FEED CAM, AIR FEED	248
1 1 1 1 207372-1 #ASIFE_CKAYF SPIREC CENTIC CONTENT (2.43) 1 1 1 218223-7 SCS_SET INCOMENTATION INC. 2421 1 1 1 218223-7 SCS_SET INCOMENTATION INC. 238 SEF RET BEF RET 994976-2 CONTENT, FROMENTATION 1541 1 1 1 1.2113955-1 ASSX, LUBERCATOR, SIDE FED 153 1 1 1 1.2113955-1 ASSX, LUBERCATOR, SIDE FED 113 1 1 1 22420-7 FCS_LCONTER, FARMENTIC 154 1 1 1 22420-7 FCS_LCONTER, FARMENTIC 154 1 1 1 216303-7 SCS_LS_CONTER, FARMENT 905 2 2 2 216303-7 SCS_LS_CONTER, FARMENT 926 1 1 1 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.111 1.1111 1.111 1.1111	+	1	1	1	1			
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1 1 1 2*148601 ¥10 ANICAL TELE ASSENG_T 238 NFF REF REF 3EF 34430-2 COLNTR, MACHITE 134 134 134 1 1 1 1 1 142 135 1 1 1 1 1 144 144 134 1 1 1 1 2444961 Status Status 134 1 1 1 22449631 Status Status 98 1 1 1 22449631 Status 98 1 1 1 22449631 Status 98 1 1 1 22449631 Status Status 98 1 1 1 224283563 Status Status 98 1 1 1 2458364 Status Status 98 2 2 2 2463051 Status Status Status 98 1 1 1 1 1 1 1 1 1 1	+		1	1	1			
1 - 1 - 284482.0.1 ALR FED ADDULL 238 VEF REF REF 99487C-2 COLLTR, MACRETIC 162 1 1 1 2119255-1 ASST, LUBRICATCR, SIDE FED 113 1 1 1 2284808-1 SCRUK, UCKING 99 1 1 1 2264808-1 SCRUK, UCKING 96 2 2 2 216863-1 SCR, SCH HD CA2, Rohs, M3 X 8.0 95 1 1 1 216863-6 SCR, SCH HD CA2, Rohs, M3 X 8.0 95 1 1 1 216863-6 SCR, SCH HD CA2, Rohs, M3 X 8.0 95 1 1 1 216863-7 SCRUKWIMION PACKAGE 71 1 1 1 216863-7 SCRUKWIMION PACKAGE 72 1 1 1 1 1		-	1	_	1			
REF REF REF PEF 994370-2 COLL TR, MANNELLC 164 1 1 1 22287.8 SFEIKG, COMPERSION 27 1 1 1 284398-1 SSET, LOCKING 98 1 1 1 284397-1 PSET, LOCKING 98 1 1 1 284397-1 PSET, LOCKING 98 1 1 1 284397-1 PSET, LOCKING 98 2 2 2 285033-1 SCEL, SKT 10 CAP, Bods, M3 X 8, 0 95 1 1 1 215003-5 SSE, SKT 10 CAP, Bods, M3 X 8, 0 95 2 2 2 2168078-1 TRAC, DEMINITATION 67 1 1 1 215003-2 SSE, SKT 40 CAP, Bods, M4 X 8, 0 59 1 1 1 215003-2 SSE, SKT 40 CAP, Bods, M4 X 10 53 1 1 1 215033-3 SCE, SKT 40 CAP, Rods, M4 X 10 53 1 1 1		1	_	1	_			
1 1 1 1 21.9953-1 ASST, LUBAICATOR, SIDE FEED 1.13 1 1 1 28.44933-1 SERE 6. LOCK146 9.8 1 1 1 1.2844933-1 FRENT STRIP GUIDE 9.8 2 2 2 2.266833-1 SERE, SAT ID CAP, Rolls, V3 X 8.6 9.3 1 1 1 4.55888-2 SFR.5AT ID CAP, Rolls, V3 X 8.6 9.3 1 1 1 4.55888-2 SFR.5AT ID CAP, Rolls, V3 X 8.6 9.3 1 1 1 4.55888-2 SFR.5AT ID CAP, Rolls, V3 X 8.6 9.3 2 2 2 2.66073-3 SCER, STT ID CAP, Rolls, V4 X 8.6 6.6 2 2 2 2.6073-5 SCER, STT ID CAP, Rolls, V4 X 8.6 6.6 2 2 2 2.10032-5 SCER, STT ID CAP, Rolls, V4 X 12.0 5.6 1 1 1 1.338635-1 FAU, FE3 5.6 5.7 1 1 1.1386635-1 FAU, FE3 5.6 5.7 5.7 1 1 1.1386635-1 FAU, FE1 5.7<		REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	
1 1 1 2844907-1 SG:W. LCCK146 98 1 1 1 2844907-1 POST. LCCK146 98 2 2 2 2 2138883-1 SCT. SKT HD CAP, BeHS, M3 X 6.0 95 1 1 1 1 213883-1 SCT. SKT HD CAP, BEHS, M3 X 6.0 95 1 1 1 1 238673-3 OCCUMENTATION PACKAGE 71 1 1 1 1 1438673-3 OCCUMENTATION PACKAGE 71 1 1 1 111740-1 TAK. DENTIFIER 82 66 2 2 2 2 218878-1 SCT. NETVER FARMARE 60 1 1 1 138863-1 PAW, FEED 55 53 4 4 4 138863-1 PAW, FEED 55 54 4 4 4 1163883-8 SCR. SKT HD CAP, ReHS, M4 X 5.0 53 1 1 1 153883-8 SCR. SKT HD CAP, ReHS, M4 X 5.0 54 2 2 2 12 12		1	1	1	1	1 - 2 2 2 8 1 - 8	SPRING, COMPRESSION	121
1 1 1 1 244467-1 POST_LOCKING 98 1 1 1 1 1 1 1 1 96 2 2 2 2 2 660631 35CR, SKT ID CAP, RoHS, M3 X 6.5 93 1 1 1 2 1 1 453688-4 374CR, CEINFER 82 2 2 2 2 1		1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
1 1 1 1 1 0		1	1	1	1	2844908-1	SCREW, LOCKING	99
2 2 2 2 2 2 2 1 60333-1 SC2, SC1 UD CAP, Reals, MS X 6.0 95 1 1 1 2 1 1 1 2 1 1 1 1 2 1<		1	1	1	1	2844907-1	POST, LOCKING	98
1 1 1 2'38083-6 SCR. SKT HD CAP. ReFS. MS X 65 93 1 1 1 1 1455888-4 SPACIE. CRIMPER 62 1 1 1 1455888-4 SPACIE. CRIMPER 62 1 1 1 1230607-3 DOCUMENTATION PACKAGE 71 2 2 2 2'19740-1 TAC.IDEVITITICATION 67 2 2 2 2'19740-1 TAC.IDEVITITICATION 67 2 2 2 2'19740-1 TAC.IDEVITITICATION 67 2 2 2'2'19740-1 TAC.IDEVITITICATION 67 1 1 1'1'1'1'1'1'1'1'1'1'1'1'1'1'1'1'1'1'1'			1		1	1-690438-0		
1 1 1 1 7 4538884 4 8740ER 82 1 1 1 1 1803667-3 DOCUMENTATION PACKASE 71 1 1 1 1 121743-1 TSG. DENTFICATION 67 2 2 2 2 2 18632-5 SCR. NET. FLT.PNT.MS.K.2.K.66 61 1 1 1 12186633-2 SCR.SET.PETP.M.N.S.K.2.K.66 60 1 1 1 1336665-1 PAAL, FEED 56 4 4 4 12168633-2 SCR.SET.ND.CAP, RoHS, M4 X 12 53 1 1 1 1 1803382-1 HOLD CAP, ROHS, M4 X 12 53 1 1 1 1803382-1 HOLD CAP, ROHS, M4 X 12 54 2 2 2 1-1 1803382-1 HOLD CAP, ROHS, M4 X 12 54 1 1 1 1803382-1 HOLD CAP, ROHS, M4 X 12 55 55 1 1 1 1803382-1 HOLD CAP, ROHS, M4 X 12 55 56 1 1 1 <td></td> <td></td> <td>2</td> <td>2</td> <td>2</td> <td></td> <td></td> <td></td>			2	2	2			
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1 1 1 7 2119740-1 TAG, IDENTIFICATION 67 2 2 2 2168078-1 SCREGN, DIVE, PH, Rehs, 2 x 1/85 66 1 1 1 7 2168078-1 SCRE SCL, ILT PNT, NS X 20.0 61 1 1 1 7 2168078-2 SCR, SCL, ILT PNT, NG X 20.0 61 1 1 1 5-18022-5 SCR, SCL, ILT PNT, NG X 20.0 56 1 1 1 33668-1 PAUL, FED 56 4 4 4 2168033-3 SCR, SCL NER, NG X, MA X 12.0 54 2 2 2 1 2168033-3 SCR, SCL NER, NG X, MA X 13 53 1 1 1 180328-1 NUL POWL, PRE FED 48 -1 - 2119652-1 FEDC CAM, PRE FED 48 -1 - 2119652-1 FEDC CAM, PRE FED 47 1 1 1 1803515-1 RAR ASSEMEL, NST ATLANTIC 44 1 1 1 1803502-1 SCR, BCR, CRIS MA X 201 33 2	_		1	1	1			
2 2 2 2 2 168037-5 SCR.W. DRIVE, RH, Rohs, 2 x 188 66 2 2 2 2 2 2 100337-5 SCR. SCT. FLT PNT, V5 X 20, 0 61 1 1 1 1 1 100337-5 SCR. SCT. FLT PNT, V5 X 20, 0 61 1 1 1 1 5-18022-5 SCR. NET UD CAP, Rohs, M4 X 6, 0 59 1 1 1 1 338685-1 PAWL, TED 56 4 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50	_		1	1	1			
2 2 2 2 10032-5 SCR. SET. FLT PNT. V5 X 20.0 61 1 1 1 1 2 20032-5 SCR. SET. FLT PNT. V5 X 20.0 61 1 1 1 1 1 2 20032-5 SCR. EXE NC AP. Rohs. W4 X 3.0 60 1 1 1 1 138685-1 PAM FEED 56 2 2 2 2 2 2 2 2 2 2 2 1.2 10000N, SPRING LGADED 50 1 1 1 1823382-1 HCL DOWN, SPRING LGADED 50 47 1 1 1 12 10652-1 FEED CAP. PORT SCAN WA X 6.0 49 1 1 1 1803351-1 FEED CAP. PORT HAX 10 44 1 1 1 1803351-1 FEED CAP. PORT HAX 10 44 1 1 1 1803351-1 FEED CAP. ROLE ASEEMELY. ST 41 1 1 1 1803251-2 SCR. B-SC. ROLE (ASE MAX 20) 33 2 2 2 2<	+		1		1			
1 1 1 1 2168083-2 SCR. SKT HD CAP, RoHS, M/ X 8.0 60 1 1 1 5-18022-5 SCR. HEX HD CAP, RoHS, M/ X 8.0 50 4 4 4 2158083-3 SCR. SKT HD CAP, RoHS, M/ X 12.0 54 2 2 2 1-1218083-3 SCR. SKT HD CAP, RoHS, M/ X 10 53 1 1 1 183382-1 HOLD DOWN, SPRING LOADED 50 1 1 1 1803382-1 FELD CAM, PREFED 4.8 - 1 2119653-1 FELD CAM, PREFED 4.8 - 1 1 1803563-1 FELD CAM, PREFED 4.7 1 1 1 1803563-1 FELD CAM, PREFED 4.7 1 1 1 1803563-1 SEROFT, TERMINAL 3.4 2 2 2 2079383-5 SCR. BHSC, RoHS (MA X 20) 3.3 2 2 2 2079383-5 SRCR, BL, STRIP GUIDE 2.9 1 1 1 1803602-1 SCR, BHSC, ROHS (MA X 20) 3.3 2 2	_							
1 1 1 7 5-18022-5 SCR. HEX ND CAP. W4 X 8.0 59 1 1 138865-1 PAW., FEED 56 4 4 4 2188683-3 SCR, SKT ND CAP, NoHS, M4 X 10 53 1 1 1 183382-1 NOLD DOWN, SPENG LCADD 53 1 1 1 183382-1 NOLD DOWN, SPENG LCADD 53 1 1 1 1803382-1 NOLD DOWN, SPENG LCADD 53 1 1 1 1803383-9 SCR, SKT ND CAP, M4 X 8.0 49 1 1 1 180355-1 FEED CAV, PREFECD 48 1 1 1 180355-3 SCR, BHSC, ROHS (W8 X 253 41 1 1 1 183356-3 SUPDRT, TERMINAL 32 2 2 2 2-2844962-4 SPACIR, CYLINDRICAL, STRIP GUIDE 33 1 1 1 1 145888-3 SPACIR, CYLINDRICAL, STRIP GUIDE 33 2 2 2 222283-1 SPR:VG, COMPRESSION 27 11 1	+		<u> </u>		<u> </u>			
1 7 1 1 7338686-1 PAWL, FEED 56 4 4 4 2188083-3 SCR, SKT HD CAP, RoHS, M4 X 12.0 54 2 2 2 1-266083-0 SCR, SKT HD CAP, RoHS, M4 X 12.0 53 1 1 1 1803382-1 HOLD DOWN, SPRING LOADED 50 1 2 1 2 18023-9 SCR, SKT HD CAP, NA X 6.0 49 - 1 2 18033-9 SCR, SKT HD CAP, NA X 6.0 49 - 1 2 19653-1 FEED CAW, PRE FEED 48 1 1 1 183382-3 APPLICATOR BASIC ASSEMBLY, SF 46 1 1 1 183382-3 SUPPORT, TERMINAL 34 2 2 2 2079383-5 SCR, BHSC, ROHS (MA 20) 33 2 2 2 2079383-5 SPACER, CRIMPER 28 1 1 1453888-3 SPACER, CRIMPER 28 27 2 2 2 22223-1 SPACER, CRIMPER 28 2 2 <t< td=""><td>+</td><td></td><td>1</td><td>1</td><td>1</td><td></td><td></td><td></td></t<>	+		1	1	1			
4 4 4 2188083-3 SCR, S4T HD CAP, RoHS, M7 X 12.0 54 2 2 2 1-2168083-0 SCR, S4T HD CAP, RoHS, M7 X 12.0 53 1 1 1 1 16020683-0 SCR, S4T HD CAP, RoHS, M7 X 12.0 53 1 1 1 1 163382-1 HOLD DOWN, SPRING LOADED 50 1 1 1 219852-1 FEED CAM, PRE FEED 48 -1 -1 2119853-1 FEED CAM, PRE FEED 48 -1 1 1 183383-3 PAPLICATOR BASIC ASSEMBLY, SF 46 1 1 1 183383-5 SUPPORT, TERVINAL 34 2 2 2 207383-5 SUPPORT, TERVINAL 34 2 2 2 207383-5 SCR, BHSC, RoHS (M4 X 20) 33 2 2 2 207383-5 SCR, CRINCR STRIP GUIDE 29 1 1 1 2844938-2 PLATE, STRIP GUIDE 29 33 2 2 2 202283-1 SPRING, COMPRESSION 27 11 <td>+</td> <td></td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td>	+		1	1	1			
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1 1 1 183382-1 HOLD DOWN, SPRING LOADED 50 1 2 1 2 18023-9 SC3, SKT HD CAP M4 X 6.0 49 - 1 - 1 2119653-1 FEBD CAN, PREFED 47 - 1 - 1 2119653-1 FEBD CAN, POST FEED 47 - 1 1 1833583-9 APPLICATOR BASIC ASSEMBLY, SF 46 1 1 1 183362-3 SUPPORT, TERMINAL 44 - 1 1 1.833583-5 SC3, BHSC, RoHS (M8 X 20) 33 2 2 2 2.844962-4 SPACER, CRIMPER 2.8 - 1 1 1.455888-3 SPACER, CRIMPER 2.8 2 2 2.222844932-4 SPAINC, COMPRESION 2.7 1 1 1.455888-3 SPACER, CRIMPER 2.8 2 2 2.222844938-2 DLATE, STRIP GUIDE 2.0 1 1 1.356835-1 LEVER, DRAS RELEASE 2.6 1 1 1.3202928-2 STRIP GUIDE <t< td=""><td>+</td><td></td><td></td><td></td><td></td><td></td><td></td><td>-</td></t<>	+							-
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1 1 1 1803583-9 APP_ICATOR BASIC ASSEMBLY, SF 46 1 1 1 1803515-1 RAM ASSEMBLY, SF ATLANTIC 42 1 1 1 1 1803602-1 SCR, BHSC, ROHS (M8 X 25) 41 1 1 1 1 1 1 1 1 1 2 2 2 2 2019383-5 SCR, BHSC, ROHS (M4 X 20) 33 2 2 2 2 2 244862-4 SPACER, CYLINDRICAL, STRIP GUIDE 29 1 1 1 455888-3 SPACER, CRIMPER 28 28 2 2 2 22283-1 SPRING, COMPRESSION 27 1 1 1 356835-1 LEVER, DRAG RELEASE 26 1 1 1 190237-2 DRAG, TERMINAL 25 1 1 1 2109028-2 STRIP GUIDE 22 1 1 1 2109028-2 SCR, SKT HD SHLDR 5.0 DIA X 6.0 21 2 2 2 1 12198056-1 NSTRI		-	1	-	1			-
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1 1 1 1833602-1 SCR. BHSC, RoHS (M8 X 25) 41 1 1 1 1-1752356-3 SUPPORT, TERNINAL 34 2 2 2 2 2079383-5 SCR. BHSC, RoHS (M4 X 20) 33 2 2 2 2 2079383-5 SCR. BHSC, RoHS (M4 X 20) 33 2 2 2 2 2444952-4 SPACER, CRIMPICAL, STRIP GUIDE 30 1 1 1 455888-3 SPACER, CRIMPER 28 2 2 2 222283-1 SPRING, COMPRESSION 27 1 1 1455888-3 SPACER, CRIMPER 28 2 2 2 22283-1 SPRING, COMPRESSION 27 1 1 1320928-2 STRIP GUIDE 24 24 1 1 1320928-2 STRIP GUIDE 24 24 1 1 1219803-1 STRIP GUIDE 24 20 1 1 1219802-3 STRIPER, SIDE FEED 19 1 1 1219806-1 INSERT, SHEAR		1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
1 1 1 1 1 1 1 1 1 1 1 1 1 34 2 2 2 2 2 2 2 2 1 33 2 2 2 2 2 2 2 2 33 2 2 2 2 2 2 2 33 33 2 2 2 2 2 2 2 344938-2 2 LATE, STRIP GUIDE 29 1 1 1 455888-3 SPACER, CRIPPER 28 26 2 2 2 2 22283-1 SPRING, COMPRESSION 27 1 1 1 20928-2 STRIP GUIDE 28 26 1 1 1 20928-2 SCR, SKT HD SLDR 5.0 DIA X 6.0 23 1 1 1 216883-2 SCR, SKT HD SLDR 5.0 DIA X 6.0 21 2 2 2 1 1 2198063-1 INSERT, SHEAR 10 1 1<		1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
2 2 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 2 2 2 2 2-2844938-2 SPACER, CYLINDRICAL, STRIP GUIDE 29 1 1 1 1 28888-3 SPACER, CYLINDRICAL, STRIP GUIDE 29 1 1 1 1 455888-3 SPACER, CRIMPER 28 2 2 2 22283-1 SPRING, COMPRESSION 27 1 1 1 356835-1 LEVER, DRAG RELEASE 26 1 1 1 36835-1 LEVER, DRAG RELEASE 26 1 1 1 36835-1 LEVER, DRAG RELEASE 26 1 1 1 3609371-4 SCR, SKT HD SHLDR 5.0 DJA x 6.C 21 2 2 2 1-18028-2 WASHER, FLAT, REG M4 20 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 1 1 1 1219533-1 SHEAR FAR 11		1	1	1	1	1803602-1		
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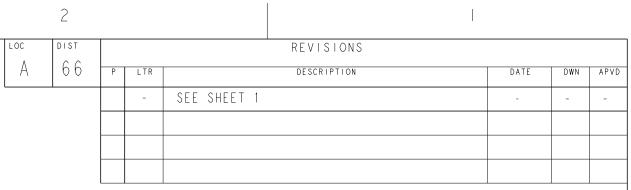
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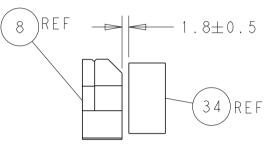


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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm \bigcirc MATERIAL





FEED TRACK POSITION GUIDE BY INSULATION BARREL

В

DOC U THE TE D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn M. HERR	15MAR2017				TE Connectivity			
	1	снк T. ELBIN	15MAR2017		Harrisburg, PA 17105-3608					
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. ELBIN	15MAR2017	NAME		Ocean	Side Feed			
	0 PLC ±- PLC ±-	PRODUCT SPEC					plicator			
	2 PLC ±- 3 PLC ±-	APPLICATION SP	EC	0.175			-			
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO		
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	PART NUMBER	REVISION		ESCRIPTION	FEED TYP	E	PAC I	FIC VERSIO INTERFACE	N TERMINATOR ADAPTER
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D	7-2836672-7	A	C R I MF	P TOOLING KIT	-				
	CRIMP WIRE 2.03		TYPE F O						
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6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm MATERIAL

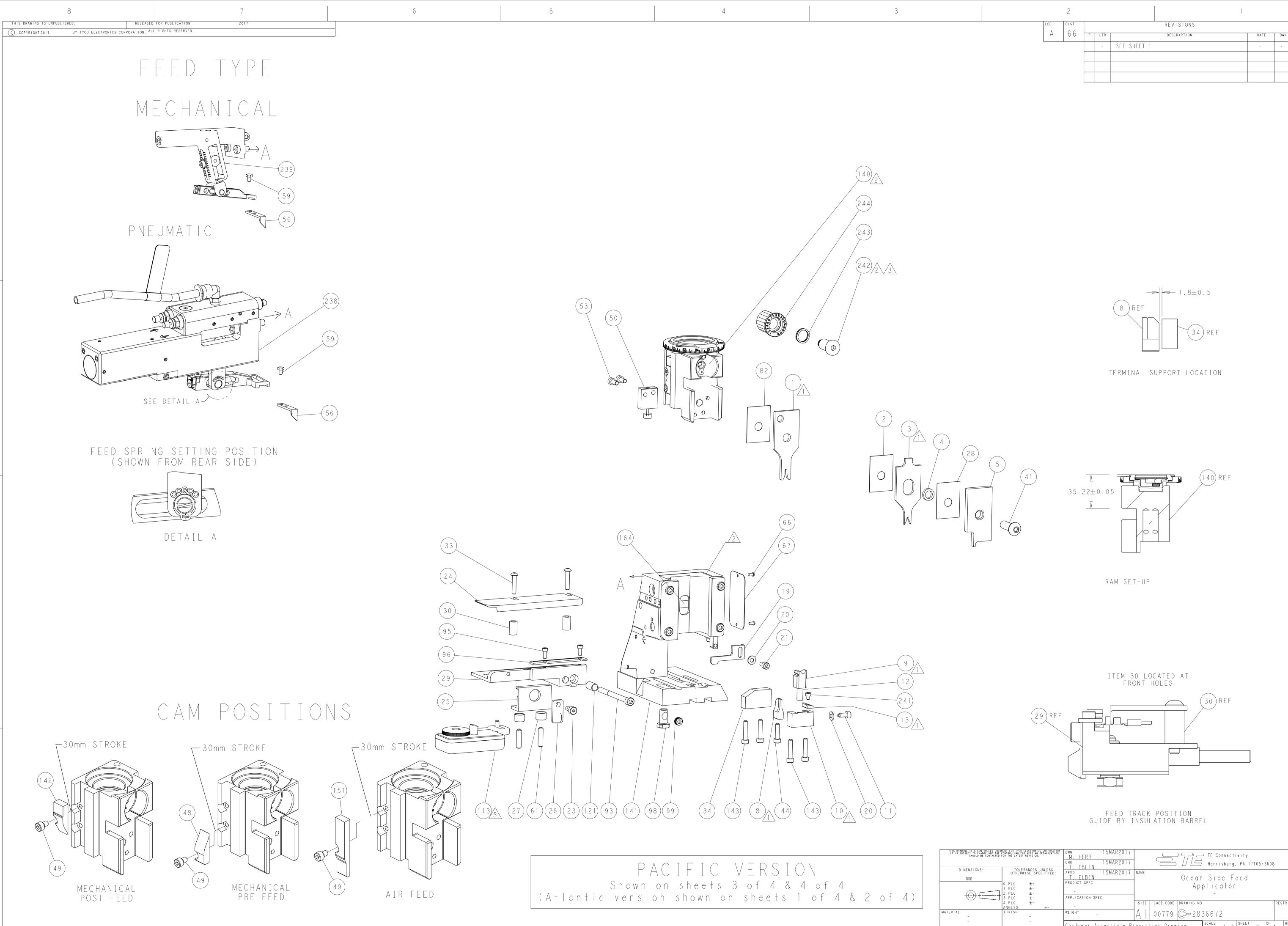
*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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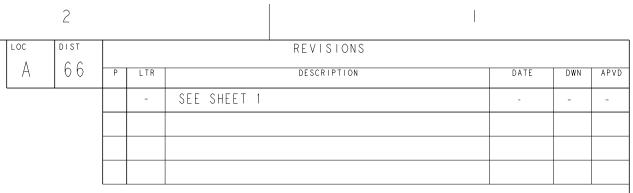
- 1 7 239364-1 MASHE, MAVE SPEING, CPEI-TG-0737 242 - 1 7 213083-1 MECHALGEL FED ASSUBLT 239 - 1 7 213083-1 MECHALGEL FED ASSUBLT 239 - 1 2113083-1 MECHALGEL FED ASSUBLT 238 - 1 2113083-1 MECHALGEL FED ASSUBLT 238 - 1 2113083-2 MELEMALGEL FED ASSUBLT 238 - 1 211307-2 FED CAL ASSUBLT 151 - 1 1 168683-8 SCR, SKT ID CAP, FASS, MT X 15 144 - 1 1 16853-7 MASSUBLY, SF ACLIFC 147 - 1 1 16853-7 MASSUBLY, SF ACLIFC 147 - 1 1 163353-7 MERCAMPERSTRESION 147 - 1 1 163353-7 MERCAMPERSTRESION 151 - 1 1 121353-7 MERCAMPERSTRESION 151 - 1 121353-7 MERCAMPERSTRESION 151 141		_	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244	
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- - 1 2'''956-1 P.C.TARLCA, T.LED. ASSLAUZ 233 - 2EF 2EF 9563/52 COUNLY, MAGNE 1C 6.6 - 1 - 2'''9641-2		_	1	1				
I I - 2844240-T AIR FLED YOULE, YARLIC 238 - REF REF 994070-Z COUNTR, YARLIC 134 - 1 1 216563-8 SCR, SCH ID CAR, Rohi, V4 X 16 144 - 1 1 216563-8 SCR, SCH ID CAR, Rohi, V4 X 16 144 - 1 1 216553-8 ARR FLOX CASTBUT, SST 147 147 - 1 <th1< th=""> <th1< th=""> <th1< th=""> <</th1<></th1<></th1<>		-	_	1	2119580-1	MECHANICAL FEED ASSEMBLY		
1 - 2119641-2 FID 0.447, ALP FEED 1.51 - 1 1218283-8 SGL. SRT HD CAP. Roks. ML X 15 4.4 - - 1.11 F1B033-2 F2D CAP. POST FEED 1.43 - 1 1.16335-0 F2D CAP. POST FEED 1.43 - 1 1.16335-0 F2D CAP. POST FEED 1.43 - 1 1.16335-0 F2D CAP. POST FEED 1.31 - 1 1.213955-1 FSSTUCTER DASISTICE FSTUCTER FSTUCTER - 1 1.264406-1 SGCL, SKT MC CAP. ROLE 98 1.1 1.264406-1 SGCL, SKT MC CAP. Roles. MS X 8.0 95 - 1 1.264406-1 SGCL, SKT MD CAP. Roles. MS X 8.0 95 93 - 1.1 2.216033-6 SGCL, SKT MD CAP. Roles. MS X 8.0 95 93 - 1.1 2.03665-1 PAL. ROLE, PALS, MS X 8.0 95 93 - 1.1 2.03665-1 PAL. ROLE, PALS, MS X 20.0 61 11 1.338665-1 PAL. ROLE, PALS, MS X 20.0 56 - 1.1 1.338665-1	-	-	1	-	2844940-1	AIR FEED MODULE		
- 1 1 2188C83-9 SCR. SET. HD. CAP. RebS. M4 × 76 1.4.2 - 1 2119653-2 110. CAP. POST FED 1.4.2 - 1 1.119532-2 110. CAP. POST FED 1.4.2 - 1 1.119532-2 110. CAP. POST FED 1.4.2 - 1 1.130353-3 82711C4 FOR MATC ASSERD Y. SF 1.4.1 - 1 1.219555-1 8371.L0 CAP. POST FED 1.4.1 - 1 2.244300-1 SCRF4. COMMERSTEN 1.2.1 - 1 2.26430-1 SCRF4. COMMERSTEN 9.5 - 1 1.264430-1 SCRF4. COMMERSTEN 9.5 - 1 1.26430-6 TECN 7.6 - 1 1.26430-7 SCRF4. COMMER 9.8 9.5 - 1 1.21940-8-1 SCRF4. COMMER 9.2 9.5 - 1 1.21940-2-1 ISS. DETTICATOR 6.7 9.3 - 1 1.21950-3 SCRF4. DETMER 9.2 7.21860-3 9.3 - 1 1.21950-3 </td <td>-</td> <td>-</td> <td>REF</td> <td>REF</td> <td>994970-2</td> <td>COUNTER, MAGNETIC</td> <td></td> <td></td>	-	-	REF	REF	994970-2	COUNTER, MAGNETIC		
- - 1 2135083-9 SEE, 2KT D) CAP, Rolfs, MY × 2C 1.43 - 1 1 1463383-C AFPLICA CA: ASSIMELT, SF 1.4 - 1 1 1463383-C AFPLICA CA: ASSIMELT, SF 1.4 - 1 1 1463383-C AFPLICA CA: ASSIMEL, SERV. 1.4 - 1 1 2119653-T ASST, LUBAINS, SIDE 1.2 - 1 1 2844938-T SSERV, LOCAINS 3.8 - 1 1 2844938-T SSERV, LOCAINS 3.8 - 1 1 2165083-G SSERV, LOCAINS 3.8 - 1 1 2165083-G SSERV, CALWER AT LOW FACKAGE 7.1 - 1 1 2119746-T TAS LIBENT STRIP SUIDE 3.6 - 1 1 2119746-T TAS LIBENT STRIP SUIDE 3.6 - 1 1 2119746-T TAS LIBENT STRIP SUIDE 3.7 - 1 1 315382-T ASE LIBENT STRIP SUIDE 3.7 - 1 21197467		-	1	-	2119641-2	FEED CAM, AIR FEED .	151	
- - 1 2114653-2 1213 CAN. POST FEED 142 - 1 1 1003513-1 TAX. ASSIMULT, SF FACIFIC 140 - 1 1 120351-1 TAX. ASSIMULT, SF FACIFIC 140 - 1 1 1203551 SG1. UBSICTOR, SIDE FEED 113 C - 1 1 2244908-1 SG1. UCKING 98 - 99 - 1 1 2844907-1 YGS1. UCKING 98 - 98 - 1 1 2844907-1 YGS1. UCKING 98 - 96 - 1 1 2844907-1 YGS1. UCKING 98 - 97 - 1 1 2844907-1 YGS1. ST. UNRINGAL, ST.		-	1	1	2168083-8	SCR, SKT HD CAP, Rohs, M4 X 16	144	
- 1 1 1-18035315-1 24# 452EMBLT, SF 7ACITIC 14C - 1 1 1803515-1 24# 452EMBLT, SF 7ACITIC 14C - 1 1 122281-8 SPEIAC, COMPRESSION 12G - 1 1 22281-8 SPEIAC, COMPRESSION 38G - 1 1 2244967-1 POST, LOCKING 38G - 1 1 76944967-1 POST, LOCKING 38G - 1 1 76944967-1 POST, LOCKING 38G - 1 1 76944967-1 POST, LOCKING 38G - 1 1 7155083-5 SCR, SKT HD CAP, R445, MB X 65 83 - 1 1 1533667-3 POCUMENTATION PACKAGE 61 - 1 1 1533667-3 POCUMENTATION PACKAGE 61 - 1 1 153367-3 POCUMENTATION PACKAGE 61 - 1 1 153367-3 POCUMENTATION PACKAGE 61 - 1 1 1 1<5527 </td <td>_</td> <td>-</td> <td>4</td> <td>4</td> <td>2168083-9</td> <td>SCR, SKT HD CAP, RoHS, M4 X 20 .</td> <td></td> <td></td>	_	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20 .		
- 1 1 1 1 2133316-1 334 ASE MBLY, SF FACIFIC 1.42 - 1 1 1 2133516-1 S73.MC, CDPP2ESSIGN 1.21 - 1 1 213955-1 S73.MC, CDPP2ESSIGN 1.21 - 1 1 2544905-1 S73.LCCH40 98 - 1 1 2544905-1 S73.LCCH40 98 - 1 1 256490-1 S73.LCCH40 98 - 1 1 2136683-1 S73.SC, SKT HO CAP, EoHS, M3 X 8.3 95 - 1 1 213974-1 TCG, CMPTTR 82 - 1 1 213974-1 TCG, CMPTTR 82 1.6 - 1 1 133863-1 S73.SC, SET, FL, FL, MA X 8.0 56 - 2 2 16532-5 S62.FL FL TR, MA X 6.0 59 - 1 1 133862-1 ANL, FED AL 1.6 - 1 1 133862-1 ANL, FED AL 1.8 -	_	-	-	1			142	
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- 1 - 2844908-1 SCTW.LCCKING 9.9 - 1 - 62348.0 FRONT STRIP GUIDE 9.8 - 1 - 1.4 635088-4 SCR.ST.HD.CAP. Rohs, MS X 8.0 9.5 - 1 - 1.4 735088-3 SCCR.ST.HD.CAP. Rohs, MS X 8.0 9.5 - 1 - 1.4 735088-3 SCCR.ST.HT.PT.PT.NS X 20.0 6.1 - 1 1.5 1.5022-5 SCR.ST.HD.CAP. MA X 6.0 5.9 - 1 1.5 1.5022-5 SCR.ST.HD.CAP. MA X 6.0 5.9 - 1 1.7 738685-1 FAML, FED 5.6 - 2 2.1 1.630302-1 SCR.ST.HD.CAP. MA X 6.0 4.9 - 1 1.7 1.630302-1 SCR.ST.HD.CAP. MA X 6.0 4.9 - 1 1.603302-1 SCR.ST.HD.CAP. MA X 6.0 4.9 - 1 1.7 1.6303632-1 SCR.ST.HD.CAP. MA S.134 <td< td=""><td></td><td>-</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></td<>		-	1	1				
- 1 · 2844907-1 'DOST, LCCKING 986 - 1 · · FROIT STRIP GUIDE 966 - 2 2168083-1 SCR, SKT HD CAP, RoHS, M3 x 8.0 95 - 1 · 2458083-6 SCR, SKT HD CAP, RoHS, M5 x 65 93 - 1 ·	$\sqrt{5}$	_						С
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- 1 1 455884-4 SPACER_C3TMPEE 82 - 1 1 1803607-3 DCCUMENTATICS PACKAGE 71 - 1 1 1177-0-1 TAC.IDENTFICATION 67 - 2 2 216078-1 SCEW.DRLYE, FH. ROHS, 2 x .188 66 - 2 2 216078-1 SCEW.DRLYE, FH. ROHS, X4 X 0 0 59 - 1 1 53822-1 SCE.SE, FEX HD CAP, MA X 6 0 59 - 1 1 1336855-1 PAW., TED 56 - 2 1-2168030-C SCE.SER, HEX HD CAP, MA X 6.0 49 - 1 183382-1 CAW, PRETED 48 - 1 1812862-1 TED CAV, PRETED 48 - 1 182602-1 SCE.BRSC. ROHS (MA X 20) 33 - 2 2 20383-5 SCE.BRSC. ROHS (MA X 20) 33 - 2 2 244962-4 SPACEE.CHUBERCAL, STRIP GUIDE 29 - 1 1 244983-2 PLATE, STRIP GUIDE 29 <t< td=""><td>_</td><td>_</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></t<>	_	_	1	1				
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- 1 1 1803382-1 HOLD DOWN, SPRING LOADED 50 - 1 2 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 2119652-1 YEED CAM, PRE FEED 48 - 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 25) 41 - 1 1 1-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 22444936-2 PLATE, STRIP GUIDE 29 - 1 1 455888-3 SPACER, CRIMPER 28 - 2 2 22844936-2 PLATE, STRIP GUIDE 29 - 1 1 2407392-1 DRAG, TERMINAL 25	_	-	1	1	1 3 3 8 6 8 5 - 1			
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- 1 1 2844938-2 PLATE, STRIP GUIDE 29 - 1 1 455868-3 SPACER, CRIMPER 28 - 2 2 22283-1 SPRING, COMPRESSION 27 - 1 1 356835-1 LEVER, DRAG RELEASE 26 - 1 1 240792-1 DRAC. TERVINAL 255 - 1 1 240928-2 STRIP GUIDE 24 - 1 1 21198031-1 STRIPER, SIDE FEED 19 - 1 1 2119333-1 STRIPER, SIDE FEED 19 - 1 1 2119805-1 STRIPER, SIDE FEED 19 - 1 1 2119805-1 STRIPER, SIDE FEED 10	_	-	2	2	2079383-5	SCR, BHSC, R₀HS (M4 X 20) .	33	
- 1 1 455888-3 SPACER, CRIMPER 28 - 2 2 22283-1 SPRINC, COMPRESSION 27 - 1 1 356835-1 LEVER, DRAG RELEASE 26 - 1 1 240792-1 DRAG, TERMINAL 25 - 1 1 2119633-1 STRIPGUC, COMPRESSION 21 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119805-1 STRIPPER, SIDE FEED 19	_	-	2	2				
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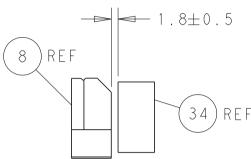
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			dwn M.	. HERR 15MAR2017 TE Connectivity												
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