		8			7		6
	THIS DRAWING IS UNPUBL	by tyco electroi		erved. TION	FEED TYPE		ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER
	2836650-2 7-2836650-2 7-2836650-7		FINE CRIMP HEI PNEUMATIC AN TOOLING CRIMP TOOL	D CRIMP KIT	PNEUMATIC PNEUMATIC -		
D							
	CRIMP WIRE 3.30	CATOR DA SIZE mm [.130] mm [.260] NSTRUCTIC 35042	TYPE F O				
С	TERMINAL DAT TERMINAL NAM WIRE STRIF 4.92-5.68 mm [. TERMINAL APPLICATION SPECIFICATION	NE: PIN C PLENGTH 194224 IN N	ONTACT TERMI		ETER RANGE		
	TERMINALS TETERMINAL 2303732-1	ERICH JAE	GER TERMINAL TE	SEAL EI 244-1	RICH JAEGER SEAL D	EAL INSULATION IAMETER RANGE 2.2-3.0 mm	
	WIRE SIZE 2.50mm2 2.00mm2 1.50mm2 1.00mm2		P HE IGHT INCH] -0.05 [.085+/002 -0.05 [.080+/002 -0.05 [.076+/002 -0.05 [.070+/002				
	\wedge	NDED SPARE					
В	STORAGE	OF APPLIC PART NUMBER IEIGHT REFE TOR WAS QU RY WHEN RU ORQ-SEAL I N ADJUSTED 1-23419-5 SPECIFIED	2-23419-6 LOCTI RENCE SETTING WA ALIFIED AT THE F NNING APPLICATOR N ALLEN SOCKET T TO CORRECT HEIG LOC-TITE TO THR OTHERWISE TORQUE	TE TO THREAD AS THE SETTIN ACTORY. ADJU IN THE FIEL O FILL HOLE HT AT QUALIF EADS.	PS OF ITEM 242. IG USED WHEN TH STMENT MAY BE D. AFTER FLAT HD ICATION.		
	TERMINA		00.)T COMPATIBLE WIT IT RECOMMENDED.	H MECHANICAL	FEED.		*WARNING ON INST FOR LAR Than Th Refer To
A							
	AMP 4805 REV 31MAR2000						

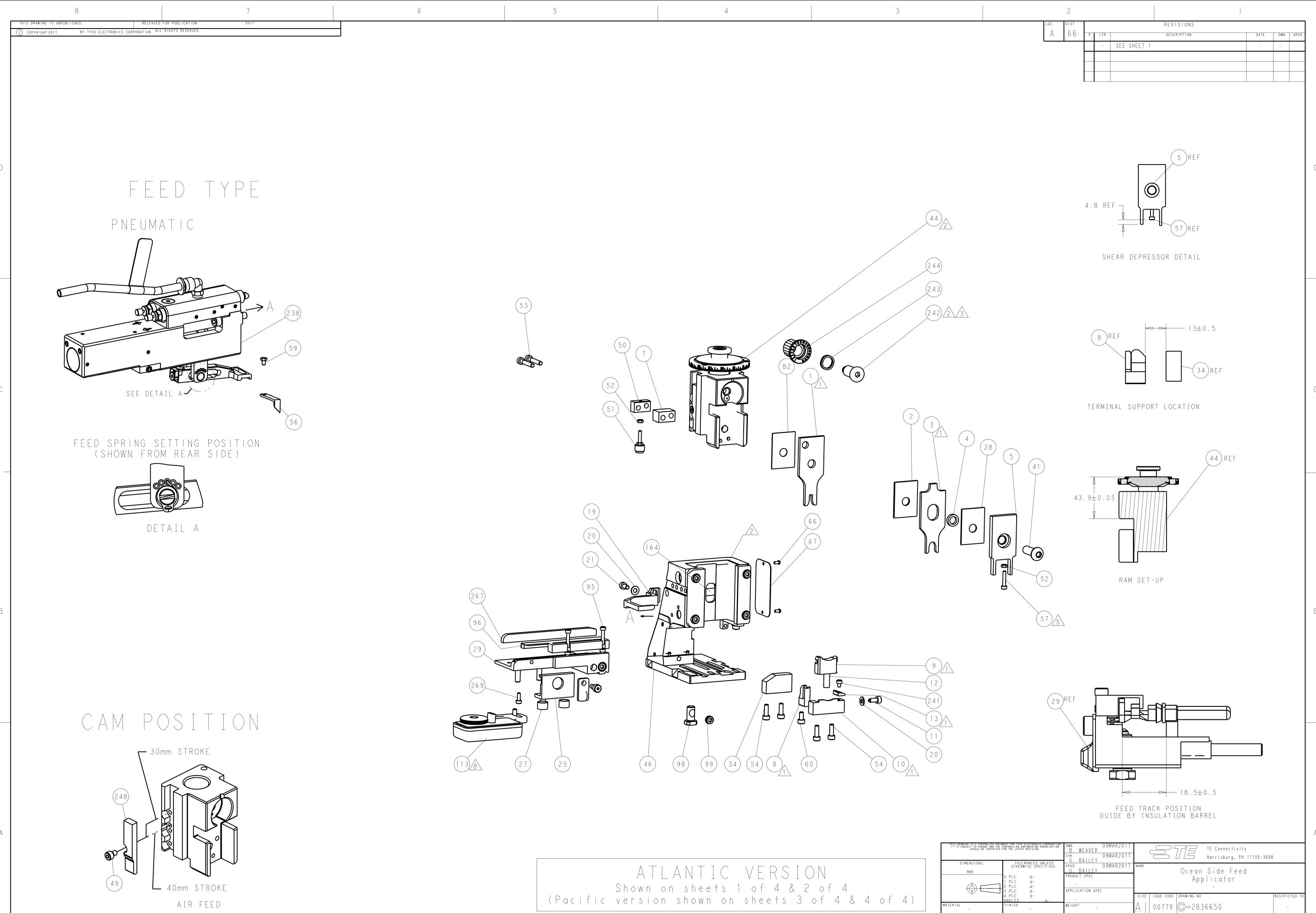
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

	r			1				
	F	-	2	2	2168083-1	SCR, SKT HD CAP, R₀HS, M3 X 8.0	269	
	-	-	1	1	1 - 1 6 3 3 7 8 2 - 2	FENCE	267	
	-	-	1	1	2119641-1	FEED CAM, AIR FEED	248	
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	_	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
2	/3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	-	-	1	1	7 - 18023 - 7	SCR, SKT HD CAP M3 X 4.0	241	
	-	-	1	1	2844940-2	AIR FEED MODULE	238	
		-	REF	REF		COUNTER, MAGNETIC	164	С
2	/8\	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	-	-	1	1	2844908-1	SCREW, LOCKING	99	
	-	-	1	1	2844907-1	POST, LOCKING	98	
	-	-	1		2 - 1 4 9 0 8 9 9 - 0	GUIDE, FRONT STRIP	96	
	-	-	2	2	1-2168083-3	SCR, SKT HD CAP, Rohs, M3 X 16	95	
	-	-	1		455888-5	SPACER, CRIMPER	82	
	-	-	1		1803607-3	DOCUMENTATION PACKAGE	71	
	-	-				TAG, IDENTIFICATION	67	
	-	_	2	2	2168078-1	SCREW, DRIVE, RH, Rohs, 2 x .188	66	
	-	_	1		2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	60	
		_	1		5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
4	/5	-	1		1-2168083-3	SCR, SKT HD CAP, Rohs, M3 X 16	57	
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	-	_	4	4	2168083-3	SCR, SKT HD CAP, Rohs, M4 X 12.0	54	
	-	-	2	2	<u>1-2168083-2</u> 5018030-1	SCR, SKT HD CAP, Rohs, M4 X 25	53	
	-		<u> </u>			NUT, HEX, REG, Rohs, M3 Bumper, hold down	52	
	-		1	1	690753-2	SPACER, TONKER	50	
	-	_	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	_	1	1	1 - 1803583 - 7	APPLICATOR BASIC ASSEMBLY, SF	4 9	
	-	_	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	40	
	-	_	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	4 4	
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	-	_	1	1	1 - 455888 - 0	SPACER, CRIMPER	28	
	-	_	2	2	22283-1	SPRING, COMPRESSION	27	
	-	_	1	1	240792-1	DRAG, TERMINAL	25	
	-	_	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
	-	_	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
	-	_	1	1	1803013-1	STRIPPER, SIDE FEED	19	
	\wedge	_	1	1		INSERT, SHEAR	13	
		_	1	1	3 - 22280 - 3	SPRING, COMPRESSION	12	
		_	1	1	1 - 356885 - 3	STOP, SHEAR	1 1	
	\bigwedge	_	1	1	2119805-3	SHEAR HOLDER, FRONT	10	
2	$\frac{1}{1}$	_	1	1	318059-9	FLOATING SHEAR, FRONT	9	
2	$\frac{1}{1}$	1	2	1	8 - 1633930 - 2	ANVIL, COMBINATION	8	
Z	<u> </u>	_	1	1	7 - 2 4 0 6 4 1 - 3	SPACER	7	
	-	_	_	-	-	-	6	
	-	_	1	1	1803080-1	DEPRESSOR, SHEAR	5	
	-	_	1	1	2 - 2 3 8 0 1 1 - 1	BLOCK, CRIMPER SPACER	4	
	\bigwedge	1	2	1	4 - 1633996 - 8	CRIMPER, INSULATION SPECIAL	3	
2	<u> </u>	_	1	1	1 - 455888 - 5	SPACER, CRIMPER	2	
	Λ	1	2	1	3 - 4 5 6 4 1 0 - 7	CRIMPER, WIRE PREMIUM	1	
2		_ 7 7	- 7 2	- 2		DESCRIPTION	ITEM	А
THIS DRAWING IS A CONTROLLED DOCU	AENT FOR					DESCRIFIION	NO	
THIS DRAWING IS A CONTROLLED DOCUM IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F	ONTROLLI OR THE L	ATEST REVI	RING ORGAN SION.	ZATION	DWN 09MAR2017 B. WEAVER	TE Connectivity		
DIMENSIONS:	1	TOLERANC	CES UNLE SPECIF	SS	CHK 09MAR2017 G. BAILEY	Harrisburg, PA 17105-3608		
mm				IED:	APVD 09MAR2017 G. BAILEY	Ocean Side Feed		
+	0 PLC) ±	-		PRODUCT SPEC	Applicator		
	2 PLC 3 PLC 4 PLC) ±	-		APPLICATION SPEC		DICTED TO	
MATERIAL	4 PLC ANGLE FINIS	S	- 	-	– WEIGHT		RICTED TO	
-		-			-	$A \mid 00779 \mid \bigcirc = 2836650$	- RFV -	
					Customer Accessible P	roduction Drawing 1:2 Sheet 1 4	^{rev} B	

STALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING ARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

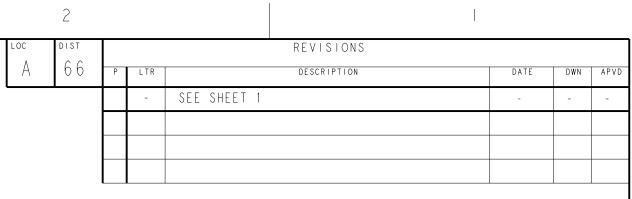
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

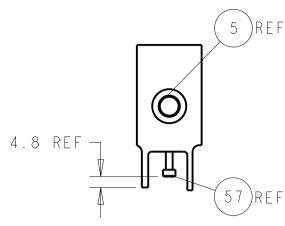
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66	Ρ	LTR		DESCRIPTION	DATE	DWN	APVD
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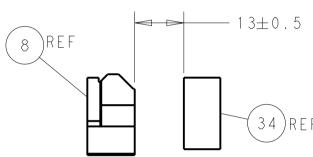


AMP 4805 REV 31MAR2000

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DIMENSIONS:
mm
MATERIAL - - -







SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

stomer Accessible Production Drawing

SCALE 1.2 SHEET 2 OF A REV R

		8			7			6
	THIS DRAWING IS UNPUBLIS		RELEASED FOR PUBLICATION		2017			PACIFIC VERSION TERMINATOR
	P A R T N U M B E R	REVISION	DESCRIPTION		FEED TYPE	-		INTERFACE ADAPTER
	2-2836650-2	В	FINE CRIMP HEIGHT AI		PNEUMATIO	2		
	7-2836650-7	A	CRIMP TOOLING KI	[T	-			
D								
		ATOR DA						
		SIZE mm [.130] mm [.260]	F O					
	APPLICATOR IN 408-35	NSTRUCTIO	N S					
	TERMINAL DATA				SPECIFICATION			
	WIRE STRIP 4.92-5.68 mm [.1	LENGTH	ONTACT TERMINAL, INSULATION Ø2.20-3.00	n diame	TER RANGE			
	TERMINAL APPLICATION	N	ONE -		-			
С	SPECIFICATION TERMINALS	APPLIED						
	TE TERMINAL 2303732-1		GER TERMINAL TE SEAL 490-3 963244-1	E R	ICH JAEGER SEAL	SEAL INSULA DIAMETER R 2.2-3.0	ANGE	
	WIRE 🏽 🏵 🖡			CRIMP H Referen	HEIGHT 4 NCE SETTING			
	2.50mm2 2.00mm2 1.50mm2	2.04+/	-0.05 [.085+/002] -0.05 [.080+/002] -0.05 [.076+/002]		3.2 4.9 6.0			
	1.00mm2		-0.05 [.070+/002]		7.6			
В		NDED SPARE						
D	2 REFER T) INSTRUCTION SHEET FOR	r clean	NING, LUBRICAT	ION AND		
	APPLY P	ART NUMBER	R 2-23419-6 LOCTITE TO					
	APPLICAT		RENCE SETTING WAS THE ALIFIED AT THE FACTORY NNING APPLICATOR IN TH	Y. ADJU				
	HAS BEEN	ORQ-SEAL N ADJUSTED 1-23419-5			AFTER FLAT HD Ication.)		
	6. UNLESS S DOCUMENT	SPECIFIED T, 101-350	OTHERWISE TORQUE VALUE 00.	ES SHAL	L BE USED PER			
	\wedge		OT COMPATIBLE WITH MECH	HANICAL	FEED.			*WARNING
								ON INSTA For larg
								THAN THE REFER TO
A								

AMP 4805 REV 31MAR2000

TALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING RGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER HE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

> PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

$\overline{3}$	_		2119003-1	RETAINER, INSULATION DIAL	<u> </u>	
	-	1	7 - 1 8 0 2 3 - 7	SCR, SKT HD CAP M3 X 4.0	241	
	-	1	2844940-2	AIR FEED MODULE	· 238	
-	_	REF		COUNTER, MAGNETIC	164	
-						
-	-	1	2119641-2	FEED CAM, AIR FEED	151	С
	-	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
	-	4	2168083-9	SCR, SKT HD CAP, Rohs, M4 X 20	143	
	_	1	1 - 1 8 0 3 5 8 3 - 8	APPLICATOR BASIC ASSEMBLY, SF	· 1 4 1	
-	_	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
		· ·				
<u>/8</u>	-	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	-	1	2844908-1	SCREW, LOCKING	. 99	
	-	1	2844907-1	POST, LOCKING	. 98	
-	_	1	2 - 1 4 9 0 8 9 9 - 0	GUIDE, FRONT STRIP	. 96	
-		2	1 - 2168083 - 3	SCR, SKT HD CAP, RoHS, M3 X 16	· 95	
-						
	-	1	455888-5	SPACER, CRIMPER	. 82	
	-	1	1803607-3	DOCUMENTATION PACKAGE	. 71	
	-	1	2119740-1	TAG, IDENTIFICATION	. 67	
-	_	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-						
	-	1	5 - 18022 - 5	SCR, HEX HD CAP, M4 X 6.0	. 59	
<u>_</u> 5	-	1	1-2168083-3	SCR, SKT HD CAP, Rohs, M3 X 16	. 57	
	-	1	1338683-8	FEED PAWL	56	
	_	2	1 - 2168083 - 2	SCR, SKT HD CAP, RoHS, M4 X 25	53	
-		2			52	
-			5018030-1	NUT, HEX, REG, Rohs, M3		
	-	1	811242-5	BUMPER, HOLD DOWN	51	
	-	1	690753-2	SPACER, TONKER	50	
	_	1	18023-9	SCR, SKT HD CAP M4 X 6.0	· 49	
-	_	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	· 41	
-		1				B
-	-		3-1752356-3	SUPPORT, TERMINAL	. 34	
	-	1	2844992-6	ASSEMBLY, STRIP GUIDE	. 29	
	-	1	1 - 455888 - 0	SPACER, CRIMPER	. 28	
	-	2	22283-1	SPRING, COMPRESSION	· 27	
-	_	1	240792-1	DRAG, TERMINAL	25	
-		1				
-	-		2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	21	
	-	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	. 20	
	-	1	1803013-1	STRIPPER, SIDE FEED	. 19	
\wedge	_	1	2119806-1	INSERT, SHEAR	13	
		1				
-	-		3-22280-3	SPRING, COMPRESSION	· 12	
_	-	1	1-356885-3	STOP, SHEAR		<u> </u>
/1	-	1	2119805-3	SHEAR HOLDER, FRONT	10	
	_	1	318059-9	FLOATING SHEAR, FRONT	. 9	
	1	1	8 - 1633930 - 2	ANVIL, COMBINATION	• 8	
	I	1			· 7	
-	-		7 - 2 4 0 6 4 1 - 3	SPACER	/	
	-	-	-	-	. 6	
	-	1	1803080-1	DEPRESSOR, SHEAR	. 5	
-	_	1	2 - 2 3 8 0 1 1 - 1	BLOCK, CRIMPER SPACER	· 4	
	1	1			· 3	
$\angle 1$			4 - 1 6 3 3 9 9 6 - 8	CRIMPER, INSULATION SPECIAL		
	-	1	1 - 455888 - 5	SPACER, CRIMPER	· 2	
1	1	1	3-456410-7	CRIMPER, WIRE PREMIUM	1	
					ITEM	٨
	- / /	- 22	PART NO	DESCRIPTION	NO	A
UMENT FOR TYCO ELECT CONTROLLING ENGINEE FOR THE LATEST REVI	RONICS COR RING ORGAN	PORATION	DWN 09MAR2017	TE Connectivity		
			B. WEAVER снк 09MAR2017	Harrisburg, PA 17105-3608		
TOLERANC OTHERWISE	ES UNLE	ESS	G. BAILEY APVD 09MAR2017	-		
OTHERWISE	SPECIF	TED:	G. BAILEY	Ocean Side Feed		
0 PLC ± 1 PLC ±			PRODUCT SPEC	Applicator		
2 PLC ±	-			-		
3 PLC ± 4 PLC ±			APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RES	TRICTED TO	
ANGLES FINISH	±	-	- WEIGHT	A 00779 C-2836650	_	
-			-		DEV	
			Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 4	^{rev} B	l
			SHEFTS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VE	RSION	
			VILLIV I Q	E ARE NOT REQUIRED FOR FACILIC VE		

	2								
	DIST	REVISIONS							
ł	66	Ρ	LTR	DESCRIPTION	DATE	DWN	APVD		
			-	SEE SHEET 1	-	-	-		

SCR, SKT HD CAP, RoHS, M3 X 8.0

RETAINER, INSULATION DIAL

CAM, SNAIL, INSULATION ADJUSTMENT

WASHER, WAVE SPRING, CREST-TO-CREST 24

2168083-1

- 1 1-1633782-2 FENCE

2119082-1

2079764-1

1 2119083-1

2

1

- 1

D

269

244

247

