	THIS DRAWING IS UNPUBLISHED.	DELEASED	FOR PUBLICATION	7 20		6	5			4			3	
	C COPYRIGHT 20 BY TYCO E	LECTRONICS CORPORATION. ALL		20							) T			]
	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLICA	TOR STYLE CON	NUMBERS REQU				
	INTERFACE ADAFTER	2836635-1	A FINE CI	RIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED Servo latch plate	2119950-1 2119951-1	1 3 3 8 6 8 5 - 1 -	5-18022-5 8-2836635-5	2119641-1 1901094-3	2119799-1	2063440- 2168400-6 (QUAI		-
		2836635-2	A FINE CI	RIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE	2161326-1 2119949-1 2119951-1 2161326-1	- 1 3 3 8 6 8 5 - 1 -	8-2836635-4 5-18022-5 8-2836635-5 8-2836635-4	- 2119653-1 1901094-3		- - 2168400-6 (QUAI	NTITY 2)	-
A DELLE A DELE	2836635-5	A FINE CI	RIMP HEIGHT ADJUST	LAICH FLAIE/4	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	8-2836635-4 5-18022-5 5-18022-5	- 2119653-1 2119641-1	2119799-1	- 2063440-	1		
D		2836635-6 2836635-7 7-2836635-7	A FINE C	RIMP HEIGHT ADJUST RIMP HEIGHT ADJUST IMP TOOLING KIT	SERVO ALATCH PLATE NONE	-	- - -		- - -	- - -	- - -	-		<u>/6</u>     
C	APPLICATION SPECIFICATION TERMINALS APPLI TE TERMINAL T 927888-1 927888-3 WIRE SIZE 2.50mm2 1. 2.00mm2 1.	TYPE         10]       F         40]       OV         TIONS       Impose         TERMINAL       Impose         2       PINCI2         INJ       Impose         14-18056-1       -	2 STIFT INSULATION DIAM Ø2.10-3.10 mm [.08 - - TE TERMINAL 927890-1 927890-4 CRIMP REFERE +/0021 +/0021											
В	ASSEMBLY. SEE E MECHANICAL F PNEUMATIC FE SERVO FEED V 5. ADJUSTMENT OF T APPLICATOR BETV 6 APPLY PART NUME FOR -6 ONLY APF 7 GREASE THREADS 8 MAGNET, ITEM 1	SURFACES LIGH PER THE APPL WITH THE APPL CIFIC DATA TO BELOW FOR PART EED WITH "SMAR ED WITH "SMAR VITH "FINE CRI VITH "NON-CRIM THE STRIPPER M VEEN BENCH AND BER 1-23419-5 BER 2-23419-6 PLY PART NUMBE , GROOVE AND C 66 MUST BE ORI	ICATOR INSTRUCTIO ICATOR. BE ENTERED INTO B NUMBER: RT APPLICATOR" CON MP HEIGHT ADJUST" IP HEIGHT ADJUST": IAY BE REQUIRED WH D LEADMAKER APPLIC. LOCTITE TO THREAD LOCTITE TO THREAD CR 1-23419-5 LOCTI D-RING ON ITEMS 35	BLANK MEMORY CHIP AT NVERSION: 8-2836635- VERSION: 8-2836635- 8-2836635- 8-2836635- 8-2836635- EN MOVING THE ATIONS. OS OF ITEM 62. S OF ITEM 62. TE TO THREADS OF ITE	4 5 6		LAR( BEL(	INSTALLA GEST WIR OW MINIM	TION, SET E SIZE SE UM REQUIR DAMAGE TO	TTING. U Ed crimp	ISE OF SE 'HEIGHT	TTINGS		
А	ACTUATE THE COU CRIMP HEIGHT R APPLICATOR WAS NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN NECESSARY WHEN ASSEMBLING	JNTER. EFERENCE SETTI QUALIFIED AT RUNNING APPLI STORAGE LOCAT INFORMATION. APPLICATOR TC AND ATTACH TO REFER TO INS G A NON CRIMP ITEM 260 TO A	ING WAS THE SETTIN THE FACTORY. ADJU- CATOR IN THE FIEL TION REFER TO INST O A NON-CARRIER CU O THE LOCATION ON STRUCTION SHEET FO HEIGHT ADJUST APP ACHIEVE A NOMINAL	NG USED WHEN THE STMENT MAY BE D. TRUCTION SHEET JTTING STYLE, THE BACK SIDE R ADDITIONAL					1 1 8-21 1 - 2119 -2 -1 PAR ATLAN own on sh	084-0 O-RIN 640-1 PUSH T NO T I C V e e t s 1 o	f 4 & 2	TION III N	60 52 50 EM 10	

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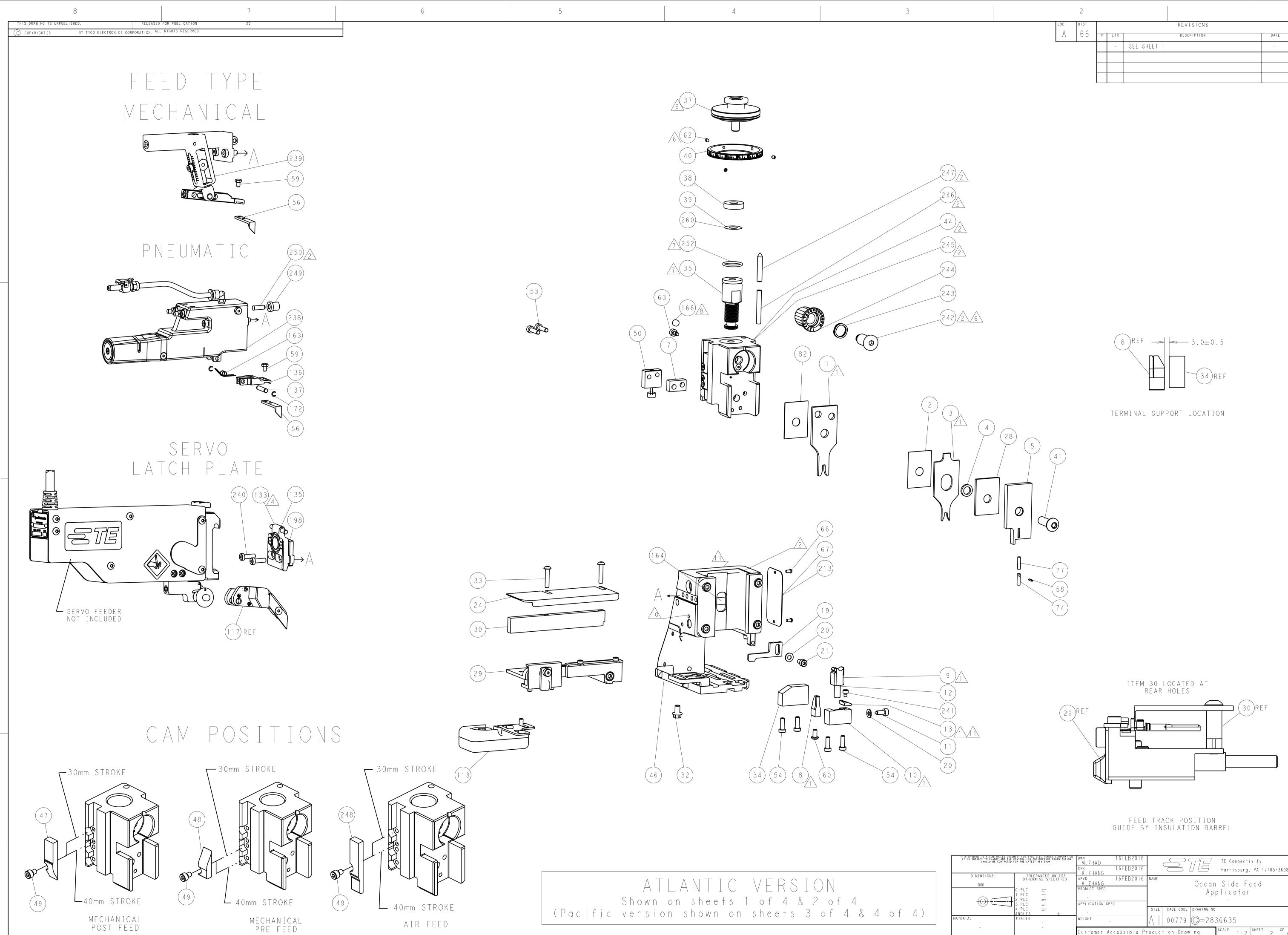
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SET U 211	JP GA 9599-	UGE	A	66 P	LTR		DESCRIPTION	DATE	DWN	APVD
		<b>.</b>			A	RELEAS	E	03MAY2017	MZ	TE
-	_	1	_		3259		BUSHING, FLANGED			249
-	- 1	1	- 1		9641 9798		FEED CAM, AIR FEED DETENT PIN			248 247
-	1	1	1		2279		SPRING, COMPRESSION			246
1	-	-	-		9758		RAM, AMP STYLE, SIDE FEED			245
1	1	1	1		9082 9764		CAM, SNAIL, INSULATION AD WASHER, WAVE SPRING, CRES			<u>244</u> 243
1	1	1	1		9083		RETAINER, INSULATION DIAL			242
1	1	1	1		8023 8400		SCR, SKT HD CAP M3 X 4.0	V 1.6		<u>241</u> 240
-	-	-	1		9580		SHCS, LOW HEAD, R⊙HS, M5 MECHANICAL FEED ASSEMBLY	<u> </u>		<u>239</u>
-	-	1	_		3440		AIR FEED MODULE			238
1	1	-	-		9740 1094		TAG,IDENTIFICATION SPACER, FEEDER			<u>213</u> 198
-	-	2	_		045-	3	RING, RETAIN, EXTERN, 3/1		NT	172
1 REF	1 RFF	1 REF	1 REF		4969 4970		MAGNET, RARE EARTH HIGH E COUNTER, MAGNETIC	NERGY	-	<u>166</u> 164
-	-	1	-		0638		SPRING, FEED FINGER			163
_	-	1	_		3627		PIN, RETAIN, GRVD, 3/16 X	. 854	•	137
- REF	- REF	-	-		9799 Note		HOLDER,FEED FINGER, AF MEMORY CHIP, PROGRAMMED		-	<u>136</u> 135
1	1	-	_	163	3743	- 1	SERVO FEED LATCH ASM			133
REF 1	REF 1	- 1	- 1		9944 9955		FEED FINGER ASSEMBLY,SF ASSY, LUBRICATOR, SIDE FE	e d	•	<u>117</u> 113
1	1	1	1		5888	- 5	SPACER, CRIMPER			82
1	1	1	1		2278		SPRING, COMPRESSION			77774
1	1	1	1		4769 9956		HOLDER, INS DOCUMENTATION PACKAGE			71
-	-	1	1	211	9740	- 1	TAG, IDENTIFICATION		•	67
2	2	2	2		8078 9793		SCREW, DRIVE, RH, R⊙HS, 2 LIMITER, ADJUSTMENT BOLT	x .188	•	<u>66</u> 63
-	3	3	3	993	2763	- 5	SCR, SET, SOC, CONE POINT	, M3 x 4	.0.	62
1	1	1	1		9383 8022		SCR, BHSC, R₀HS (M4 X 8) SCR, HEX HD CAP, M4 X 6.0		•	60 59
1	1	1	1		028-		PIN, SLOTTED SPRING .062			58
-	-	1	1		8685		PAWL, FEED			56
4	4	4	4		8400 8083		SHCS, LOW HEAD, R⊙HS, M4 SCR, SKT HD CAP, R⊙HS, M4		•	54 53
1	1	1	1		3382	- 2	HOLD DOWN, SPRING LOADED			50
-	-	1	2		023- 9652		SCR, SKT HD CAP M4 X 6.0 FEED CAM, PRE FEED		•	49 48
-	_	-	1		9653		FEED CAM, POST FEED			4 7
1	1	1	1		9656		APPLICATOR BASIC ASSEMBLY			46
-	1	1	1		9370 9383		RAM, AMP STYLE, SIDE FEED SCR, BHSC, R⊙HS (M8 X 25)			4 4
-	1	1	1	211	9645	- 1	DISC, NUMBERED FA WIRE AD			40
-	1	1	1		9957 9644		APPLICATOR SHIM PACK RAM WASHER, PRECISION			<u>39</u> 38
1	1	1	1		9085		FA HEAD, ATLANTIC STYLE			37
-	1	1	1		9092		BOLT, ADJUSTMENT		•	35
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1	1	1	1				SPACER, CRIMPER			28
1	1	1	1		0928		STRIP GUIDE SCR SKT HD CAP Rohs MA	γρο	•	24
2	2	2	2		8083 8028		<u>SCR, SKT HD CAP, R₀HS, M4</u> WASHER, FLAT, REG M4	∧ 0.V		21 20
1	1	1	1	211	9533	- 1	STRIPPER, SIDE FEED			19
1	1	1	1				INSERT, SHEAR SPRING, COMPRESSION		•	13
1	1	1	1	1 - 3.	5688	5 - 4	STOP, SHEAR		•	1 1
1	1	1	1				SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT		•	10
1	11	1	1				ANVIL, COMBINATION			9 8
1	1	1	1				SPACER		•	7
-	- 1	- 1	- 1	211	- 9780	- 9	- DEPRESSOR, SHEAR		•	<u>6</u> 5
1	1	1	1	2 - 2	3801	1 - 2	BLOCK, CRIMPER SPACER			4
1	1	1	1		0319		CRIMPER, INSULATION OVERL	AP PREMI	UM <sup>.</sup>	3
1	۱ 1	1	1		5888 56408		SPACER, CRIMPER CRIMPER, WIRE PREMIUM			2
- 6	- 5	- 2	- 1		r t		DESCRIPTION			ITEM
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0 PL	С =	±-		APVD <u>K.ZHANG</u> product spec		EB2016	Ocean Side Fe	e d		
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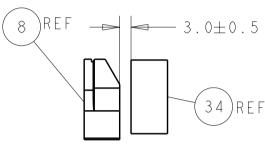
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



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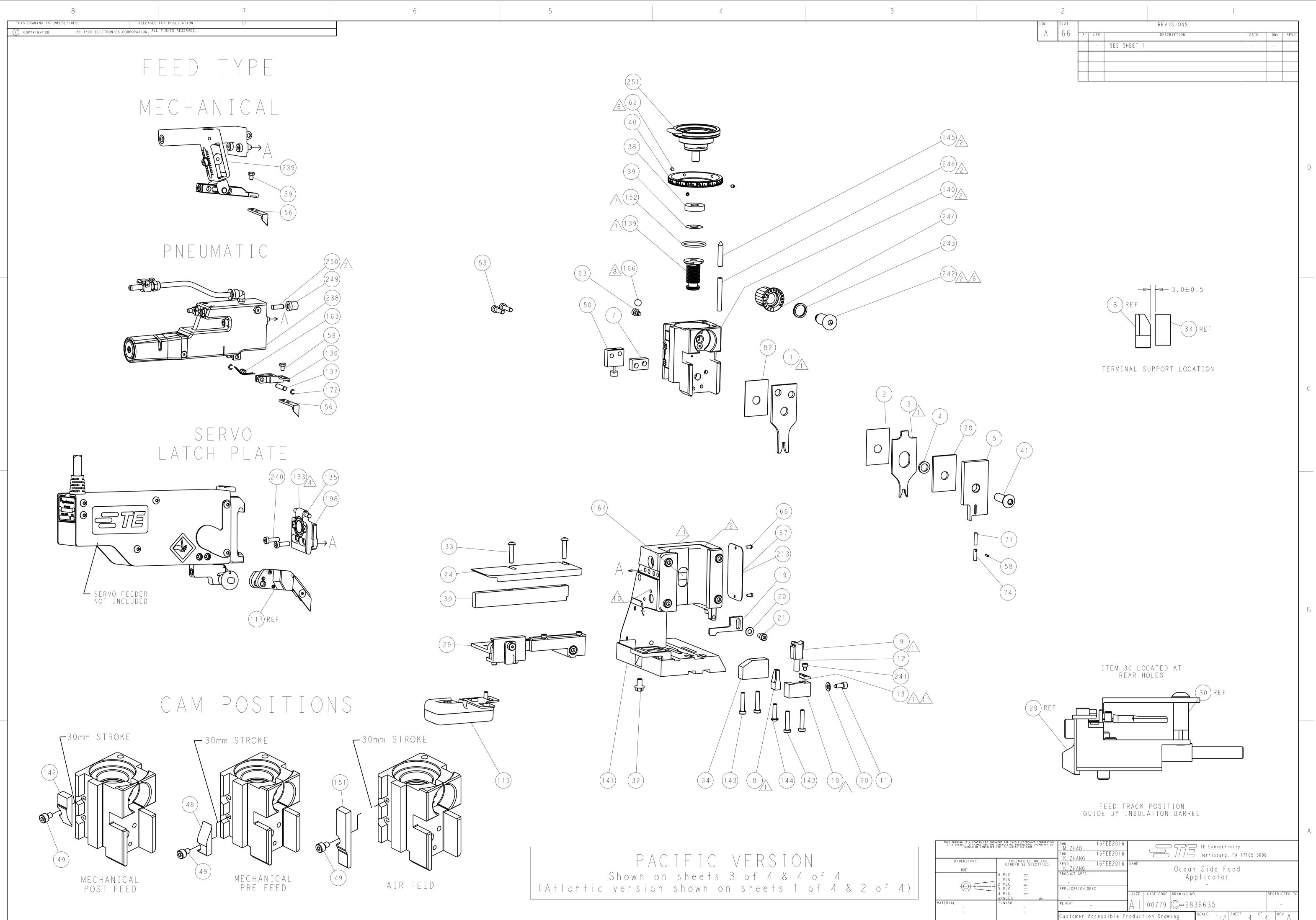
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	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	16FEB2016	NAME		0 c	Side Fe			
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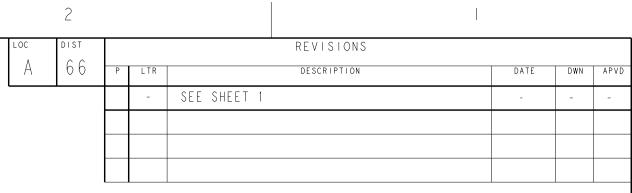
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TERMINATOR	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO				NUMBERS REQUI		
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2836635-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1		8-2836635-5 8-2836635-4	- 1901094-3	-	2168400-6 (QUANTITY 2 -
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	_
	2 - 2836635 - 2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	-	8-2836635-5 8-2836635-4	- 1901094-3	-	2168400-6 (QUANTITY 2 -
	2 - 2836635 - 5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE /4	MECHANICAL FEED	2119949-1	1338685-1	5 - 18022 - 5	2119653-2	-	-
	2-2836635-7	A	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED -	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1 -	2063440-1
APPLICATOR CRIMP SIZE WIRE 2.79 mm [.11 INSUL 3.56 mm [.14 APPLICATOR INSTRUC 408-10389	TYPE           0 ]         F           0 ]         OV										
APPLICATION SPECIFICATION TERMINALS APPLI TE TERMINAL T 927888-1 927888-3	2 PIN CI I INJ 14-18056-1 -	2 STIFT INSULATI ∅2.10-3.1 - - TE TERMINA 927890-1 927890-4	927890-2								
2.00mm2 1.6	NG SURFACES L LY PER THE A	5+/002] 9+/002] .IGHTLY PPLICATOR I	T.0 8.4 9.5				LARGES BELOW	TALLATION T WIRE SI	ZE SETTIN EQUIRED C	G. USE RIMP HE	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
APPLICATOR S ASSEMBLY. MECHANICAL PNEUMATIC SERVO FEED 5. ADJUSTMENT OF APPLICATOR BE APPLY PART NU GREASE THREA MAGNET MUST H ACTUATE THE C CRIMP HEIGHT APPLICATOR WA NECESSARY WHE SPARE FEED C. FOR ADDITIONA	PECIFIC DATA SEE BELOW FO FEED WITH " FEED WITH "S WITH "FINE THE STRIPPE TWEEN BENCH JMBER 1-23419 JMBER 2-23419 OS, GROOVE AN BE ORIENTED C COUNTER. REFERENCE SE S QUALIFIED IN RUNNING AP AM STORAGE LC AL INFORMATIO HE APPLICATOR 3 AND ATTACH	TO BE ENTER R PART NUMB SMART APPLIC CRIMP HEIGH R MAY BE RE AND LEADMAK 9-5 LOCTITE -6 LOCTITE -6 LOCTITE ND O-RING ON CORRECTLY IN CORRECTLY IN CO	CATOR" CONVERSION: 8-2836635 CATOR" CONVERSION: 8-2836635 TADJUST": 8-2836635 EQUIRED WHEN MOVING THE CER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. N ITEMS 139 & 152. N ORDER TO PROPERLY THE SETTING USED WHEN THE TORY. ADJUSTMENT MAY BE N THE FIELD. ER TO INSTRUCTION SHEET CARRIER CUTTING STYLE, CATION ON BACK SIDE	- 4 - 4			<u>- 1</u> -77-27		2119782-1 FINE PART NO		ASM, PACIFIC STYLE 251 IPTION ITEM NO
OF THE HOUSIN INFORMATION.	IG. REFER TO	INSTRUCTION	N SHEET FOR ADDITIONAL						I		
TERMINAL LUB	RICANT IS REC	COMMENDED.				( A †		hown on sl		f 4 & 4	

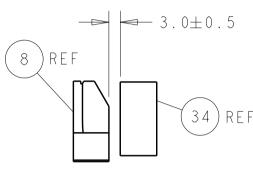
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-       1       -       1803259-1       BUSHING, FLANGED       1         1       1       1       1-22279-3       SPRING, COMPRESSION       1         1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       1         1       1       1       2079764-1       WASHER, WAVE SPRING, CREST-TO-CREST       1         1       1       1       2119083-1       RETAINER, INSULATION DIAL       1         1       1       1       7-18023-7       SCR, SKT HD CAP M3 X 4.0       1         -       2       -       -       2168400-6       SHCS, LOW HEAD, RoHS, M5 X 16       1         -       -       1       2119580-1       MECHANICAL FEED ASSEMBLY       1	APVD
-       1       -       1803259-1       BUSHING, FLANGED       ;         1       1       1       1       -       2279-3       SPRING, COMPRESSION       ;         1       1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       2119083-1       RETAINER, INSULATION DIAL       ;         1       1       1       7-18023-7       SCR, SKT HD CAP M3 X 4.0       ;         -       2       -       2168400-6       SHCS, LOW HEAD, ROHS, M5 X 16       ;         -       1       -       2119580-1       MECHANICAL FEED ASSEMBLY       ;         -       1       -       2063440-1       AIR FEED MODULE       ;       ;         -       1       -       2119740-2       TAG, IDENTIFICATION       ;       ;         -       1       1       1       1       994969-1       MAGNET, RARE EARTH HIGH ENERGY       ;         REF       REF       REF	-
-       1       -       1803259-1       BUSHING, FLANGED       ;         1       1       1       1       -       2279-3       SPRING, COMPRESSION       ;         1       1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       2119083-1       RETAINER, INSULATION DIAL       ;         1       1       1       7-18023-7       SCR, SKT HD CAP M3 X 4.0       ;         -       2       -       2168400-6       SHCS, LOW HEAD, ROHS, M5 X 16       ;         -       1       -       2119580-1       MECHANICAL FEED ASSEMBLY       ;         -       1       -       2063440-1       AIR FEED MODULE       ;       ;         -       1       -       2119740-2       TAG, IDENTIFICATION       ;       ;         -       1       1       1       1       994969-1       MAGNET, RARE EARTH HIGH ENERGY       ;         REF       REF       REF	
-       1       -       1803259-1       BUSHING, FLANGED       ;         1       1       1       1       -       2279-3       SPRING, COMPRESSION       ;         1       1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       2119083-1       RETAINER, INSULATION DIAL       ;         1       1       1       7-18023-7       SCR, SKT HD CAP M3 X 4.0       ;         -       2       -       2168400-6       SHCS, LOW HEAD, ROHS, M5 X 16       ;         -       1       -       2119580-1       MECHANICAL FEED ASSEMBLY       ;         -       1       -       2063440-1       AIR FEED MODULE       ;       ;         -       1       -       2119740-2       TAG, IDENTIFICATION       ;       ;         -       1       1       1       1       994969-1       MAGNET, RARE EARTH HIGH ENERGY       ;         REF       REF       REF	
1       1       1       1-22279-3       SPRING, COMPRESSION       ;         1       1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       1       2119082-3       CAM, SNAIL, INSULATION ADJUSTMENT       ;         1       1       1       1       2079764-1       WASHER, WAVE SPRING, CREST-TO-CREST       ;         1       1       1       1       2079764-1       WASHER, WAVE SPRING, CREST-TO-CREST       ;         1       1       1       1       2119083-1       RETAINER, INSULATION DIAL       ;         1       1       1       7-18023-7       SCR, SKT HD CAP M3 X 4.0       ;       ;         -       2       -       -       2168400-6       SHCS, LOW HEAD, RoHS, M5 X 16       ;         -       1       1       1219580-1       MECHANICAL FEED ASSEMBLY       ;       ;         -       1       -       2063440-1       AIR FEED MODULE       ;       ;         -       1       -       2109740-2       TAG, IDENTIFICATION       ;       ;         -       1       1       1901094-3       SPACER, FEEDER       ;       ;       ;	250 249
1       1       1       2079764-1       WASHER, WAVE SPRING, CREST-TO-CREST         1       1       1       1       2119083-1       RETAINER, INSULATION DIAL       2         1       1       1       1       7-18023-7       SCR, SKT HD CAP M3 X 4.0       3         -       2       -       -       2168400-6       SHCS, LOW HEAD, ROHS, M5 X 16       3         -       2       -       -       2168400-6       SHCS, LOW HEAD, ROHS, M5 X 16       3         -       1       1       2119580-1       MECHANICAL FEED ASSEMBLY       3         -       1       -       2063440-1       AIR FEED MODULE       3         -       1       -       2119740-2       TAG, IDENTIFICATION       3         -       1       -       210045-3       RING, RETAIN, EXTERN, 3/16 CRESCENT         -       1       1       1       994969-1       MAGNET, RARE EARTH HIGH ENERGY       3         1       1       1       1       994970-2       COUNTER, MAGNETIC       3         -       -       1       -       240638-1       SPRING, FEED FINGER       3         1       1       1       2119641-2       FEED CAM, AIR FEED <td>246</td>	246
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