| | | 8 | | | | 7 | | 6 |
|---|------------------------------|----------------------------|----------------------------|-------------------------------------|-----------|----------------------------------|---|-----------------------------|
| | THIS DRAWING IS UNPUBLI | | RELEASED | FOR PUBLICATION RIGHTS RESERVED. | | 2017 | | ATLANTIC VERSION TERMINATOR |
| | P A R T N U M B E R | REVISION | DES | SCRIPTION | | FEED TYPE | | INTERFACE ADAPTER |
| | 2836610-1 | В | FINE CRIM | P HEIGHT | ADJUST | MECHANICA | L | |
| | 2836610-2 7-2836610-1 | B | MECHANI | P HEIGHT Cal and ci | | PNEUMATIC MECHANICA | | |
| | 7-2836610-2 | В | PNEUMAT | DLING KIT IC AND CR DLING KIT | IMP | PNEUMATIC | | |
| | 7-2836610-7 | A | | TOOLING I | ΚIT | - | | |
| | | | | | | | | |
| D | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | APPLI(CRIMP | CATOR DA SIZE | T A T Y P E | | | | | |
| | WIRE 1.40 | mm [.055] mm [.063] | F F | | | | | |
| | APPLICATOR I 408-3 | NSTRUCTION | NS D | | | | | |
| | | | | | | | | |
| | TERMINAL DAT | | | | | PECIFICATION | | |
| | TERMINAL NAM WIRE STRIP | | | | | TER RANGE | | |
| | 2.15-2.91 mm [. TERMINAL | ENG-16 | 3 Rev 4 | Ø1.13-1.5 - | 0 mm [.04 | 4059 IN] - | | |
| С | APPLICATION SPECIFICATION | | - | - | | - | | |
| | TERMINALS | | | | | | | |
| | TE TERMINAL 286977-1 | ERNI TE 234 | LOG3 | TE TERMIN/ 286977-2 | | RNI TERMINAL 234062 | | |
| | | | | | | | | |
| | WIRE 🛞 🖞 SIZE 🎯 🖡 | CRIMF mm [] | P HEIGHT | | CRIMP | HEIGHT 4 NCE SETTING | | |
| | 20 AWG 22 AWG | 0.72+/- | -0.05 [.028 -0.05 [.028 | | | 6.6 6.5 | | |
| | 2.4 AWG | | -0.05 [.028 | | | 6.5 | | |
| | | | | | | | | |
| | | | | | | | | |
| | \bigwedge | DED SPARE | | | | | | |
| | STORAGE | OF APPLICAT | TOR. | | | ING, LUBRICATI | | |
| В | 4 CRIMP HE | IGHT REFER | ENCE SETTI | NG WAS THE | SETTING | S OF ITEM 242. G USED WHEN TH | | |
| | | OR WAS QUAL Y WHEN RUNN | | | | TMENT MAY BE | | |
| | | LUBRICANT PECIFIED OT | | | FS SHALL | BE USED PER | | *WARNIN |
| | | , 101-35000 | | | | | | ON INS For La |
| | | | | | | | | THAN REFER |
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| А | | | | | | | | |
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| | | | | | | | | |

AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

ΔΤΙΔΝΤΙΟ ΥΕΡΥΙΟΝ

VARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

3

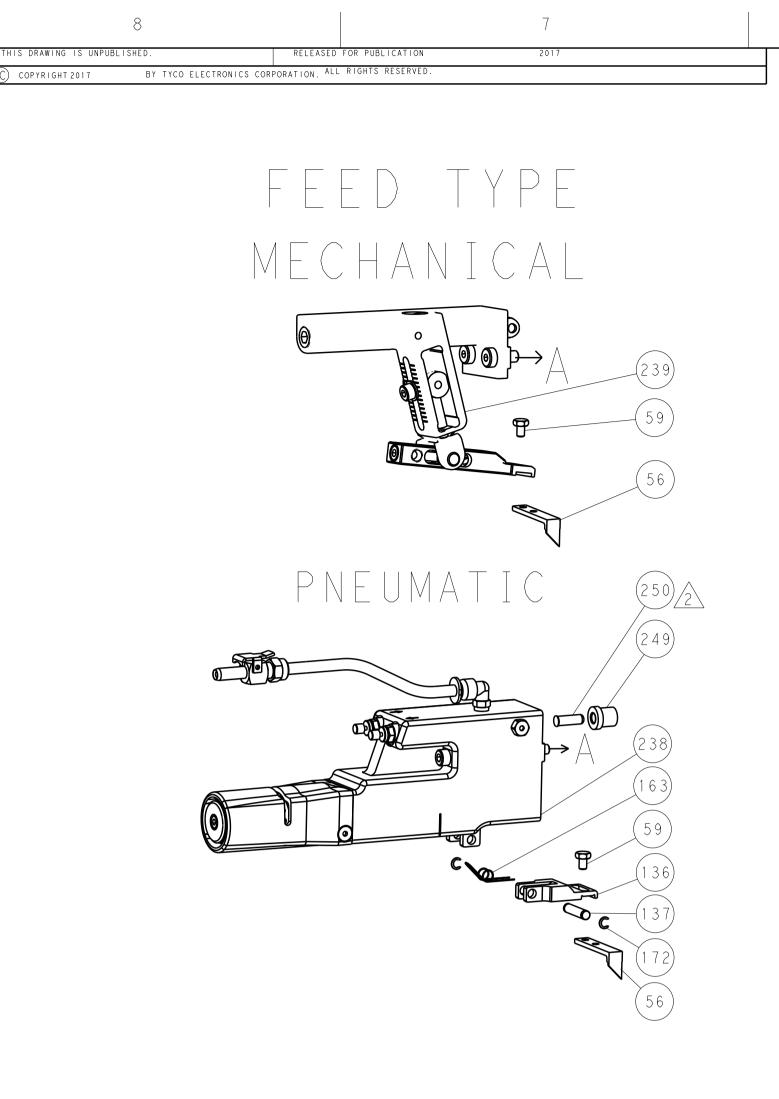
5

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

| 1 - - 180.25%-1 FED 24.8 1 - - 21.9824-1 FED 24.8 1 - - 20.9824-1 FED 24.8 1 - - 20.9824-1 SET SET SET 24.2 1 - - 20.9824-1 SET | | | | 1 | 1 | | | | |
|---|-----|-----------------------|--------------------------|-----------------------|----------|-----------------------|---|-----------|----|
| 1 1 - 2119621-0 FED CAV. AP FED 242 1 1 1 211962-5 CAM. SPILE ISELET Construction 242 1 1 211962-5 CAM. SPILE ISELET AVEL 242 1 1 211962-5 CAM. SPILE ISELET AVEL 242 1 1 211962-5 CAM. SPILE 241 1 1 211962-5 CAM. SPILE 241 1 1 211962-5 CAM. SPILE 233 1 1 210953-5 Trice, Partice 233 2 2 210953-5 Trice, Partice 234 163 1 1 210955-1 ASST, UDERCARCE, SDE FIRGER 163 1 1 2119955-1 ASST, UDERCARCE, SDE FIRGER 173 1 1 2119955-1 ASST, UDERCARCE, SDE FIRGER 171 1 1 2119943-1 MACER, CENVER 82 1 1 211942-1 MACER, CENVER 82 1 1 211942-1 CENVER < | | 1 | - | 1 | - | 2119640-1 | PUSH ROD, AIR FEED | 250 | |
| 1 1 2 1 4922-5 CAP. CAP. <t< td=""><td>+</td><td>1</td><td>-</td><td>1</td><td>-</td><td></td><td></td><td></td><td></td></t<> | + | 1 | - | 1 | - | | | | |
| 1 1 2 223324-1 MASET2 MAS | | 1 | - | 1 | - 1 | | | | |
| 1 1 1 1 1 1 2 1 2 1 2 1 2 1 2 1 2 1 1 1 2 1 1 1 2 1 2 1 1 1 2 1 2 1 1 1 1 2 2 3 1 | - | 1 | 1 | 1 | 1 | | | | |
| 1 1 1 1 1 1 21423 241 1 1 1 21630-11 12140010 12160011 238 2 2 21035-3 81%2, BULAN, EXTEN, STED EXTENDED 238 1 1 - 240538-1 238 137 1 1 - 240538-1 238 163 1 - 1 - 240538-1 238 163 1 - 1 240538-1 238 133 164 1 - 1 240538-1 2387 163 133 1 1 1 244907 1657, LUGRICATOR, SIDE FED 173 1 1 1 2864907 1051, LUCRIM 1004 98 1 1 1 148383-9 2502, CIPPER 82 1 1 1 148383-1 25250, CIPPER 82 1 1 1 218983-1 2502, SIPER 80 55 1 1 1 218983-1 2502, SIPER | + | 1 | 1 | 1 | 1 | | | | |
| - 1 - 1 2119250-1 M2CHARLA, FED ASSEND, Y 238 1 - 1 - 105340-1 M16, FED MODL 238 REF REF REF REF REF 0449-1-2 COLUMER, MACHILO CETENDOL 163 1 - 1 - 24345.3 THAG, BETANA, CRIDEN, STIEX, SOLE 163 1 - 1 - 243623-1 STR.N, SOLE, STIEX, SOLE 163 1 - 1 - 243627-7 STR.N, CORUNC, AT 136 1 1 1 2649207-1 SCR.N, LOCKING 98 1 1 1 2119731-5 STRESSOR, CRE 71 1 1 1 2119731-5 STRESSOR, CRE 72 1 1 1 2119731-5 STRESSOR, CRE 72 1 1 1 2119731-5 STRESSOR, CRE 71 1 1 1 2119731-5 STRESSOR, CRE 71 1 1 1 2119731-5 STRESSOR, CRE 75 1 1 1 | | 1 | 1 | 1 | 1 | | | | |
| 1 - 1 - 20.534/0-1 ALR.FTED.POOLE 2.38 2 - 20.645-3 ALR.B.R.BLAH, EXTERN, 3716 CRESCIPT, 72 REF.REF.REF.REF.95407C-2 COLNTSR, PAGRETIC 1.57 1 - 1.5220717 TH, STIAN, STICO F.MCER, TASIE V., SOND, 3716 X., 2544 1.57 1 - 1.5220717 TH, STIAN, STICO F.MCER, STIELE F. 1.37 1 - 1.22195051 ASSY, LEBERCHOR, SLIDE FED 1.13 1 7.1 1.22195051 ASSY, LEBERCHOR, SLIDE FED 1.13 1 7.1 1.22195051 ASSY, LEBERCHOR, SLIDE FED 1.13 1 7.1 1.22195050 OKERS, CRUMER 82 1 7.1 1.221937-5 OKERSSOR, WHER 63 1 7.1 1.221937-5 OKERSSOR, SHER 63 1 1.1 1.21937-5 OKERSSOR, WHER 63 1 1.1 2.1987-5 OKERSSOR, WHER 63 1 1.1 1.219632-1 SKER, DELY, FUE 53 1 1.1 1.219632-1 SKER, MD CAP, FORS, MA X 12 <td></td> <td>-</td> <td>1</td> <td>_</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> | | - | 1 | _ | 1 | | | | |
| 2 - 21045-3 HMC, RETAIN, EXTEN, 3/16 CRESCENT 172 EFF WEF REF RET 994370-2 COUNTR, MACHTIN, CRED, MACHTIC 164 1 - 1 - 20030-1 3*NLG, FLDD FURGER, AF 163 1 - 1 - 20030-1 3*NLG, FLDD FURGER, AF 136 1 1 1 - 2719951 4ASX, LUBCLINE, KACHTIC 383 1 1 1 - 2719951 ASX, LUBCLINE, NACHTIC 383 1 1 1 - 2719951 ASX, LUBCLINE 393 1 1 1 - 2719761-5 DYFRESSON, AHEE 306 1 1 1 - 2719761-5 DYFRESSON, AHEE 700 1 1 1 - 2719761-5 DYFRESSON, AHEE 700 1 1 - 1 1 - 2719761-5 DYFRESSON, AHEE 700 2 2 2 - 276073-1 DYRRESSON, AHEE 700 1 1 - 1 1 - 2719761-5 DYRFESSON, AHEE 700 2 2 2 - 276073-1 DYRCHA, AND CAP, Polis, MA X 12.0 DYR 2 2 2 - 276083-3 SCR, SKT 10 CAP, Rolis, MA X 12.0 DYR | 1 | 1 | _ | 1 | _ | | | | |
| 1 - 1 - 246638-1 SFEINE, FEED FINGER 163 1 - 1 - 3-23627-7 FIN. RETAIN, GRVD, 3/16 X, 854 137 1 1 1 211990-1 HOLER, HELD FINGER, AF 136 1 1 1 211993-5 ASSY, LUBRICATOR, SIDE FEED 113 1 1 1 2844367 POST, LOCKING 98 5 1 1 1 2844367 POST, LOCKING 98 5 1 1 1 285367-1 DOCUMENTATION PACKAGE 71 1 1 1 2119740-1 TAC, DERNIT, RU, RUIS, 24, J.88 66 1 1 1 2119740-1 TAC, DERNIT, RU, RUIS, 24, J.88 66 1 1 1 2119740-1 TAC, DERNIT, RU, RUIS, 24, J.88 66 1 1 1 2119740-1 TAC, DERNIT, RU, RUIS, 24, J.88 66 1 1 1 2119803-1 PACL, FEED 66 67 2 2 2 2 1 166083-3 < | | 2 | - | 2 | - | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | | |
| 1 - 1 - 1 211939-7 PIN. 707KIK. GRVD. 3716 X. 864 137 1 - 1 1 1 211939-7 PIN. 707KIK. GRVD. 3716 X. 864 136 1 1 1 1 11855-7 ASKI. JD62CAT06. SIDE FIDE 136 1 1 1 1 284493-7 PISKI. JOCKING 93 1 1 1 1284493-7 PISKI. JOCKING 93 1 1 1 12848493-7 PISKI. JOCKING 93 1 1 1 1255888 9 SFACT. CRIMPE 82 1 1 1 11970-7 TAK.D.DITTICIONA 67 67 2 2 2 2168076-1 SCR.A.STHD CAF, BAKS, MX 8.0 60 61 1 1 1 133683-1 FAMTED 56 64 44 216803-3 SCR.A.STHD CAF, BAKS, MX 8.0 52 1 1 1 133683-1 FAMTED 73 53 51 1 1 1 133683-3 SAF, THD CAF | | REF | REF | REF | REF | 994970-2 | COUNTER, MAGNETIC | 164 | |
| 1 - 1 - 2'197935-1 40.DEE,FEC3 FINGER, AF 1.36 1 1 1 1 2'19355-1 ASSY, LUBRICATOR, SIDE FED 1.73 1 1 1 1 2'19355-1 ASSY, LUBRICATOR, SIDE FED 1.73 1 1 1 1 2'544007-1 POS, LCCKING 98 1 1 1 1 1.1 1 1.2544007-1 POS, LCCKING 98 1 1 1 1 1.1 | | 1 | - | 1 | - | 240638-1 | SPRING, FEED FINGER | | |
| 1 1 1 1 2119355 - 3537. LEPRICATOR, SIDE FEED 113 1 1 1 1 2844908-1 SOEE4. LOCKING 99 1 1 1 1 2844908-1 SOEE4. CELVING 98 1 1 1 1 2844908-1 SOEE4. CELVING 99 1 1 1 1 1 284400-1 SOEE4. CELVING 52 1 | | 1 | - | 1 | - | 3-23627-7 | PIN, RETAIN, GRVD, 3/16 X .854 | | |
| 1 1 1 1 1 28.44338.1 SCR.W., OCKING 9.9 2 1 1 1 1 28.44337.1 POST, LOCKING 9.8 1 1 1 1 1 1 1.4 < | | 1 | - | 1 | - | 2119799-1 | | | |
| 1 1 1 2844907-1 FCST, LCCKING 98 1 1 1 1-455856-9 SPACEA, CRIPPER 82 1 1 1 12119791-5 DEPERSOR, KIEE 70 1 1 1 2119791-5 DEPERSOR, KIEE 70 1 1 211970-1 TAG, IDENTICATION ACK 63 1 1 211970-1 TAG, IDENTICATION 67 67 2 2 2 2168035-1 SCIW, DRIVE, RH, ROHS, VAX 8.0.0 60 1 1 138685-1 FAML, FED 56 56 4 4 4 4 4 2180083-3 SCI, SKI HD CAP, ROHS, WAX 8.0.0 53 1 1 1 130608-0 SCI, SKI HD CAP, ROHS, WAX 10 53 1 1 1 161242-5 SUPPER, HOLD CAP, ROHS, WAX 10 53 1 1 181242-5 SUPPER, HOLD CAP, ROHS, WAX 10 54 2 1 2 16223-5 SUPPER, HOLD CAP, ROHS, WAX 5.0 43 1 1 18124 | | 1 | 1 | 1 | 1 | | | | |
| 1 1 1 45588.9 STACTE, C21MPER 82 1 1 1 1 1000MENTATION PACKAGE 71 1 1 1 211994.5-1 DOCUMENTATION PACKAGE 70 1 1 1 2119963.2 SCEN, DEVER, RH, BOIS, 2 x .128 66 1 1 1 318085.1 FXML, FEED 56 4 4 4 2168083.0 SCE, SKT HD CAP, Rohs, W1 x 10 53 1 1 1 301803.2-1 RUL RE, REA, Rohs, W1 x 10 53 1 1 1 81043.2 SACE, RAKE 84 6.0 59 1 1 1 81043.2 SACE, RAKE RAKE 6.0 50 1 | | 1 | 1 | 1 | 1 | | | | С |
| 1 r 1 1 1 1803867-1 DCUMENTATION PACKAGE 71 1 r 1 1 2119761-5 DEPRISOR, MIRE 70 1 r 1 1 119943-1 MARHE, SPACER 69 1 r 1 1 211974-1 TAG, DENTIFICATION 67 2 2 2 2168033-2 SC3, SCT DCAP, ReHS, MAX 8.0 60 1 1 1 2168033-3 SC3, SCT DCAP, ReHS, MAX 8.0 52 1 1 1 35868-1 MAX, FED 54 2 2 2 1 2168033-3 SC3, SCT DCAP, ReHS, MAX 8.0 52 1 1 1 501803-1 MAX, DCD, RED, RHS, MAX 7.0 53 1 1 1 60133-2 SPACIE, TOAR 84X 6.0 49 - 1 2 18023-9 SC3, SCT DCAP 84X 6.0 49 - 1 1 180353-1 RAM ASSEBUY, ST ATLANTIC 44 1 1 180353-1 RAM ASSEBUY, ST ATLANTIC 44 | | 1 | 1 | 1 | 1 | | | | |
| 1 1 1 2'18781-5 DEPRESSOR. WIRE ?C 1 1 1 2'18743-1 WASHE3, SAACER 69 2 2 2 2 2'18603-1 SCREW, DELVE, PH, RehS, 2×, 188 66 1 1 1 2'18743-1 SCREW, DELVE, PH, RehS, 24×, 188 66 1 1 1 2'18603-2 SCR. 3KT HD CAP, RehS, 44×8.3 60 1 1 1 1'336685-1 FAW, TED 56 2 2 2 1'88033-3 SCR. 3KT HD CAP, RehS, 44×8.0 53 1 1 1 518633-3 SCR. SKT HD CAP, RehS, 44×7.0 53 1 1 1 613753-2 SPACER, HDLD DOWN 51 1 1 1 613753-2 SPACER, TOMER 50 1 1 1 633563-1 FED CAM, PREFED 48 1 1 1 633563-1 FED CAM, PREFED 48 1 1 1 633563-1 FED CAM, PREFED 48 1 1 1 633563-1 <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> | | 1 | 1 | 1 | 1 | | | | |
| 1 7 2119343-1 MASHER, SPACER 6.9 1 1 1 2119343-1 TAG, JDENTFICATION 6.7 2 2 2 2168038-1 SCRW, BRUYR, BH, RehS, 2 x , 188 6.6 1 7 1 7 2168038-2 SCRW, BRUYR, BH, RehS, 2 x , 188 6.6 1 7 1 7 2168038-2 SCRW, BRUYR, BH, RehS, M4 X 8 2 6.0 1 1 1 1 518022-5 SCR, SKT HD CAP, RehS, M4 X 12.0 5.2 2 2 2 2 1-108033-1 TUT, HEX, REG, RehS, M4 X 10 5.3 1 1 1 600753-2 SPACER, TOKER 5.0 4.4 4 4 2119652-1 TED CAM, PRE FEED 4.8 4.7 4.7 1 1 1 18023-9 SCR, SKT HD CAP, RehS, M4 X 20.0 4.8 4.4 1 1 1 18023-9 SCR, SKT HD CAP, RehS, M4 X 6.0 4.8 4.4 1 1 1 18023-9 SCR, SKT HD CAP, RehS, M4 X 6.0 4.8 4.4 1< | | 1 | 1 | 1 | 1 | | | | |
| 1 1 1 2 2 2 2 2 2 2 10 67 2 2 2 2 2 10 10 2 2 2 2 10 10 10 2 10 10 10 2 10 10 10 10 10 2 10 | | 1 | 1 | 1 | 1 | | | | |
| 2 2 2 2 2 2 8078-1 SCREW, DRIVE, RH, RoHS, 2 x 1/88 66 1 1 1 1 2 1 <td></td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> | | 1 | 1 | | | | | | |
| 1 1 1 1 2188083-2 SCP, SKT HD CAP, RoHS, M4 X 8.3 6.0 1 1 1 5-8022-5 SCP, HEX HD CAP, M4 X 6.0 59 1 1 1 138665-1 PAWL, FEED 56 4 4 4 2 218083-3 SCP, SKT HD CAP, RoHS, M4 X 12.0 54 2 2 2 1-1 1 51 53 1 1 1 503030-1 MUT, HEX, REG, RoHS, M3 52 1 1 1 630753-2 SPACE3, TCMKER 50 1 1 1 630753-2 SPACE3, TCMKER 50 1 1 1 18023-9 SCP, SKT HD CAP M4 X 6.0 48 - 1 2 18023-9 SCP, SKT HD CAP M4 X 6.0 44 1 1 180355-1 FEED CAY, POST FEED 48 - 1 2 180355-1 FRM ASSENELY, ST ATLANTIC 44 1 1 180356-5 SUPPO3T, TERMINAL 23 33 2 2 2 2-2644962- | | | | | | | | | |
| 1 1 1 1 1 5-18022-5 SC3, HEX HD CAP, N4 X 6.0 59 1 1 1 1 1338685-1 PAW., FEED 56 2 2 2 2 1-2168083-0 SC3, SAT HD CAP, RoHS, M4 X 12.0 54 2 2 2 2 1-2168083-0 SC3, SAT HD CAP, RoHS, M4 X 10 53 1 1 1 1 5018033-1 NUT, HEX, REG, RoHS, M4 X 10 53 1 1 1 1 600753-2 SPACER, TONKER 50 1 2 1 2 18623-1 FEED CAM, PRE FEED 48 - - 1 2 18653-1 FEED CAM, PRE FEED 47 1 1 1 180350-1 RAM ASEMBLY, ST ATLANTIC 44 1 1 1 180350-1 SC3, BAT HD CAP, Rohs MA X 8.0 23 41 1 1 1 180350-1 SCA, BASC, Rohs (MA X 203 33 2 2 2 207383-5 SC3, SCA, CHINCAL, STRIP GUIDE 29 1 1 | + | <u>ک</u> | <u>ک</u> | 1 | <u> </u> | | | | |
| 1 1 1 1338685-1 PANL. FEED 56 4 4 4 2188083-3 SCR. SAT HD CAP. RoHS, W4 X 12.0 54 2 2 2 1-2168083-3 SCR. SAT HD CAP. RoHS, W4 X 10 53 1 1 1 5018030-1 RUT. HEX. REG. RoHS, M3 52 1 1 1 1 811242-5 RUMPIR. HCLD DOWN 51 1 1 1 1 811242-5 RUMPIR. HCLD DOWN 51 1 1 1 1 811242-5 RUMPIR. HCLD DOWN 51 1 1 1 1 1 811242-5 RUMPIR. HCLD DOWN 51 1 1 1 1 1483363-9 RCR. THO CAP. MAX & 6.0 49 - 1 1 1 183363-5 RCR. THO CAP. MAX & 6.0 47 1 1 1 183363-5 SCR. BHS (MAX X 20) 33 23 22 2 201383-5 SCR. CHIS (MAX X 20) 33 2 2 2 201383-5 SCR. CRUMER SCR. SAT HD CAP. RoH | + | 1 | 1 | 1 | | | | | |
| 4 4 4 2188083-3 SC2, SKT HD CAP, RoHS, W4 X 12.0 52 2 2 2 1-2188083-0 SC3, SKT HD CAP, RoHS, W4 X 10 53 1 1 1 5018030-1 NUT, MEX, REG, RoHS, M3 52 1 1 1 680753-2 STACER, TOWER 50 1 1 1 1 680753-2 STACER, TOWER 50 1 1 1 1 1 680753-2 STACER, TOWER 50 1 1 1 1 1 1 680753-2 STACER, TOWER 50 1 1 1 1 1 1 1 1 1 1 2 2 2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 <td>+</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td> | + | 1 | 1 | 1 | | | | | |
| 2 2 2 2 1-2168083-0 SCR, SAT HD CAP, RoHS, M4 X IC 53 1 1 1 5018633-1 NUL, HEX, REG, RoHS, M3 52 1 1 1 811242-5 BUMPER, HOLD DOWN 51 1 1 1 1 811242-5 BUMPER, HOLD DOWN 51 1 1 1 1 80753-2 SPACER, TOWER 50 1 2 1 2 18023-9 SCR, SAT HD CAP, M4 X 8.0 49 - 1 - 1 2119653-1 FEED CAN, PRE FEED 47 1 1 1 1833583-9 APPLICATOR BASIC ASSEMBLY, SF 41CANT 44 1 1 1 183356-1 SACR, PHSC, Rohs (M4 X 20) 33 2 2 2 20739383-5 SCR, BHSC, NHA (MA X 8.0) 21 1 1 1 1207928-2 STRIP GUIDE 29 1 1 1 120928-2 STRIP GUIDE 29 1 1 1 1219280-1 STRIP GUIDE 29 | + | <u> </u> | 1 | <u> </u> | <u> </u> | | | | |
| 1 1 1 1 5018030-1 NUT, HEX, REG, RoHS, M3 52 1 1 1 1 811242-5 SUMPER, HOLD DOWN 51 1 1 1 1 801753-2 SPACER, TONKER 50 1 2 1 2 1 1 18023-3 SC2, SKT HD CAP M4 X 6.0 49 - 1 - 1 2119652-1 FEED CAM, POST FEED 48 - 1 - 1 2119653-1 FEED CAM, POST FEED 47 1 1 1 1 8035802-1 SC3, BHSC, RoHS (M6 X 20) 33 2 2 2 2 2079383-5 SC3, BHSC, RoHS (M4 X 20) 33 2 2 2 2079383-5 SC43, BHSC, ROHS (M4 X 20) 33 2 2 2 2079383-5 SC43, SKT HD CAP, ROHS, W4 X 8.C 21 1 1 1 216808-5 SPACER, CTLINDRICAL, STRIP GUIDE 29 1 1 1 1268083-2 SC3, SKT HD CAP, ROHS, W4 X 8.C 21 1 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<> | | | | | | | | | |
| 1 | | 1 | 1 | 1 | 1 | | | | |
| 1 1 1 690753-2 SPACER. TONKER 50 1 2 1 2 10023-9 SCR, SKT HD CAP MA X 6.0 49 - 1 - 1 2019652-1 FED CAM, POST FEED 48 - 1 - 1 2019652-1 FED CAM, POST FEED 47 - 1 1 1 1033515-1 RAM ASSEMBLY, SF 46 1 1 1 1033515-1 RAM ASSEMBLY, SF 46 1 1 1 1033515-1 RAM ASSEMBLY, SF 46 1 1 1 103362-1 SCR, BHSC, ROHS 1M4 X 200 33 2 2 2 2073383-5 SCR, BHSC, ROHS 1M4 X 200 33 2 2 2 2073383-5 SPACER, CRIMPER 28 1 1 1 455886-5 SPACER, CRIMPER 28 1 1 1 216803-2 SCR, SATHD CAP, ROHS, M4 X 8.0 21 1 1 1 219833-4 STRPER, EED 19 11 1 <td< td=""><td></td><td>1</td><td>1</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></td<> | | 1 | 1 | 1 | 1 | | | | |
| 1 2 1 2 18023-9 SCR. SKT HD CAP M4 X 6.0 49 - 1 - 1 2119652-1 FEID CAW. PRE FEED 48 - 1 - 1 2119653-1 FEID CAW. PRE FEED 47 1 1 1 1803583-9 APPLICATOR BASIC ASSEMBLY, SF 46 1 1 1 1803502-1 SCR. BHSC, RoHS (M8 X 23) 41 1 1 1 1803502-1 SCR. BHSC, ROHS (M4 X 20) 33 2 2 2 2073383-5 SCR. BHSC, ROHS (M4 X 20) 33 2 2 2 2073383-5 SCR. BHSC, ROHS (M4 X 20) 33 2 2 2 207388-5 SPACER. CYLINDRICAL, STRIP CUIDE 29 1 1 1 1320928-2 STRIP GUIDE 24 1 1 1 1320928-2 STRIP GUIDE 24 2 2 2 1-18028-2 WASHER, FLAT, REG M4 20 1 1 1 1219805-1 INSERT, SHEAR 13 1 < | | 1 | 1 | 1 | 1 | | | | |
| - 1 - 1 2119652-1 FEED CAM, PRE FEED 248 - 1 - 1 2119653-1 FEED CAM, POST FEED 27 1< | | 1 | 2 | 1 | 2 | | | | |
| - - 1 2119653-1 FEED CAM. POST FEED 47 I 1 1 1803583-9 APPLICATOR BASIC ASSEMBLY, SF 46 I 1 1 1803515-1 RAM ASSEMBLY, SF ATLANTIC 44 I 1 1 1803602-1 SCR, BHSC, ROHS (MS X 20) 33 2 2 2 2079383-5 SCR, BHSC, ROHS (MX X 20) 33 2 2 2 2079383-5 SCR, BHSC, ROHS (MX X 20) 33 2 2 2 2079383-5 SCR, BHSC, ROHS (MX X 20) 33 2 2 2 2079383-5 SCR, BHSC, ROHS (MX X 20) 33 2 2 2 2079383-5 SCR, SKT HD CAP, ROHS, MA X 8.6 21 1 1 1320928-2 STRIP GUIDE 29 1 1 1320928-2 1 1 11 21192028-2 STRIP CAR, CRIMPER 28 13 1 1 1 118028-2 WASHER, FLAT, REG M4 20 19 1 1 1 1193025-1 SFRING, COMPRESION | | - | 1 | - | 1 | | | | |
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| B. WEAVER 27 JAN2017 Teld Chr Teld Chr Toterances unless other specifies OPLC ±- APVD 27 JAN2017 NAME Ocean Side Feed OPLC ±- APUD 27 JAN2017 NAME Ocean Side Feed APUC ±- - - - - APLC ±- - - - ANGLES ±- - - - FINISH - - APL of the context of the conte | | | | | | | VLOURIFIIUN | NO | 71 |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: T. ELBIN Ocean Side Feed 0 PLC ±- PRODUCT SPEC Applicator 1 PLC ±- - Applicator 3 PLC ±- - - 4 PLC ±- - - FINISH WEIGHT - All 00779 C=2836610 Customer Accessible Production Drawing Scale 1:2 SHEET 0F | THE | CONTROLL FOR THE I | ING ENGINE LATEST REV | ERING ORGAN ISION. | IZATION | B. WEAVER | | | |
| O PLC ±- PRODUCT SPEC Ocean Side Feed 1 PLC ±- - Applicator 2 PLC ±- - - 3 PLC ±- - - 4 PLC ±- - - ANGLES ±- - - FINISH weight - A 00779 C=2836610 - Customer Accessible Production Drawing Scale 1:2 Sheet 1 4 B | | | TOLERAN | CES UNLE | SS | T. ELBIN | | | |
| Application spec Application | | | | | IED: | T. ELBIN | - Ocean Side Feed | | |
| 3 PLC ±- APPLICATION SPEC size cage code DRAWING NO RESTRICTED TO ANGLES ±- - A 00779 C=2836610 - - FINISH - Customer Accessible Production Drawing Scale 1:2 SHEET 0F REV | - | I PLO | 2 : | ±- | | - | Applicator | | |
| ANGLES ±- - FINISH WEIGHT - Customer Accessible Production Drawing SCALE 1:2 SHEET 0 - | | 3 PL(4 PL(| | ±- | | APPLICATION SPEC | SIZE CAGE CODE DRAWING NO | RICTED TO | |
| Customer Accessible Production Drawing SCALE 1:2 SHEET 0F 4 REV B | | ANGLE | S | <u>+</u> | - | - WEIGHT | | _ | |
| Customer Accessible Production Drawing 1:2 1 4 B | | | | - | | Customer Accossible D | | REV n | |
| SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION | | | | | | | 1:2 1 4 | В | |

| DIST | | | REVISIONS | | | |
|------|---|-----|---------------|-----------|-----|------|
| 66 | Р | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | 1 | ORIGINAL | 27JAN2017 | ΒW | ΤE |
| | | А | RELEASED | 09FEB2017 | ТB | ΤE |
| | | В | ECR-19-001574 | 12FEB2019 | ΜZ | ΥY |
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┌─30mm STROKE

40mm STROKE

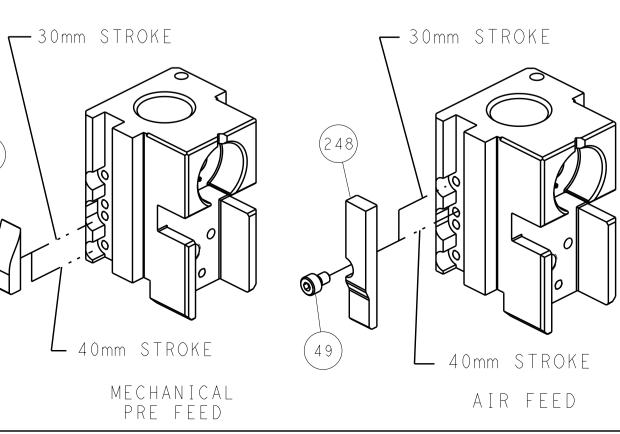
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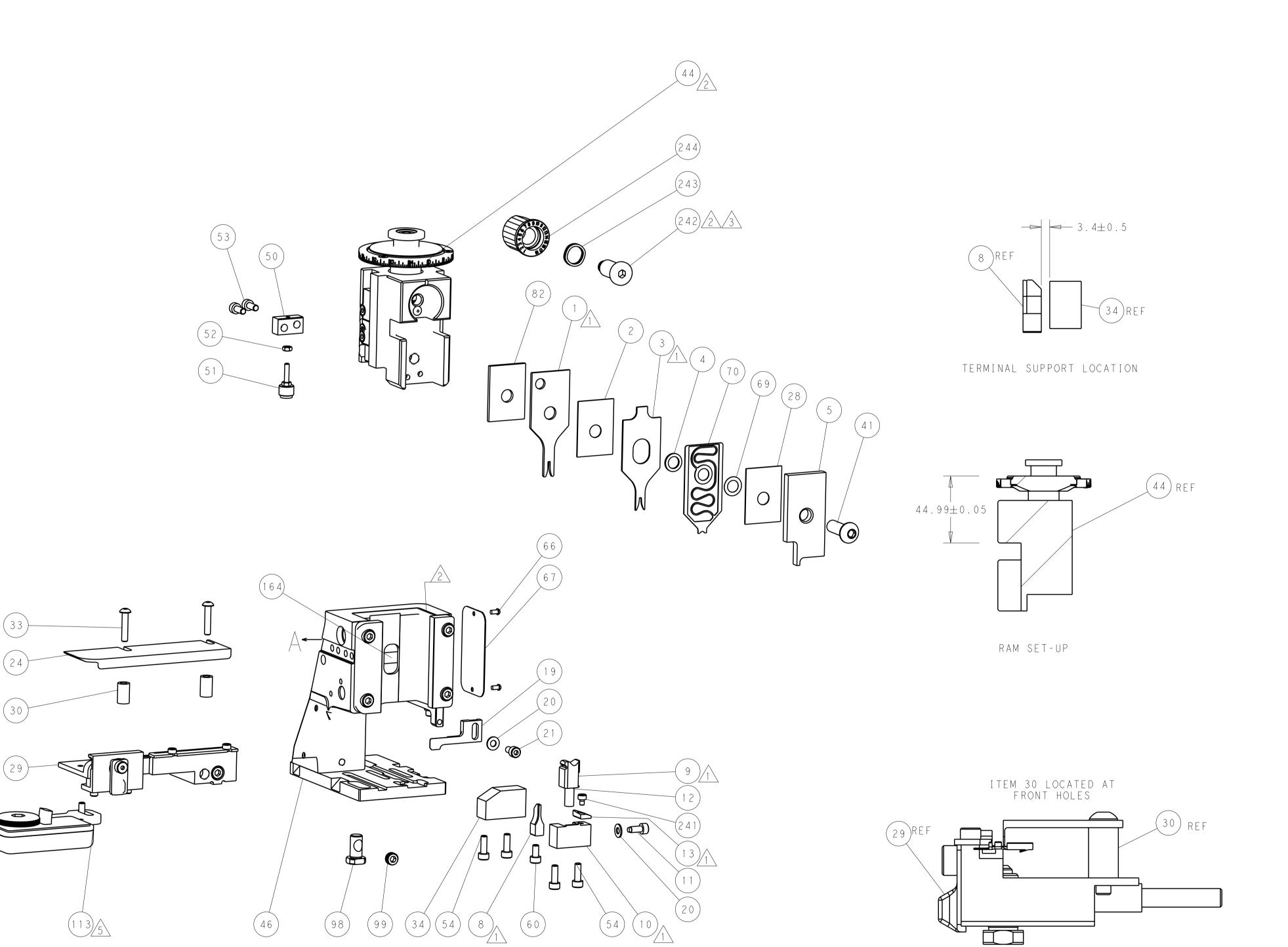
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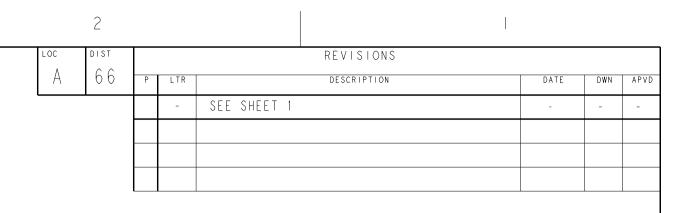
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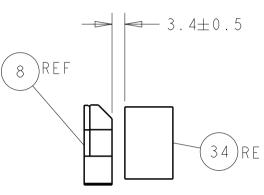
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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FEED TRACK POSITION GUIDE BY INSULATION BARREL

| DOC UI THE TED | MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION OR THE LATEST REVISION. | Dwn 27JAN2017 B. WEAVER снк 27JAN2017 T. ELBIN | | TE Connectivity Harrisburg, PA 17105-3608 |
|----------------------|--|---|--------|--|
| | TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- | APVD 27JAN2017 T. ELBIN PRODUCT SPEC - APPLICATION SPEC | NAME | Ocean Side Feed Applicator - |
| | 4 PLC ±- ANGLES ±- FINISH - | - WEIGHT _ | s i ze | 00779 C=2836610 - |
| | - | Customer Accessible Pr SHEETS 3 & 4 | | E NOT REQUIRED FOR ATLANTIC VERSION |

| | | 8 | | 7 | 6 |
|---|--|--------------------------------|--|------------------------|----------------------------|
| | THIS DRAWING IS UNPUBLI | | RELEASED FOR PUBLICATION ORATION. ALL RIGHTS RESERVED. | 2017 | PACIFIC VERSION TERMINATOR |
| | P A R T N U M B E R | REVISION | DESCRIPTION | FEED TYPE | INTERFACE ADAPTER |
| | 2-2836610-1 2-2836610-2 | B FIN | E CRIMP HEIGHT ADJUS | T PNEUMATIC | |
| | 7-2836610-7 | A | CRIMP TOOLING KIT | - | |
| | | | | | |
| D | | | | | |
| | | | | | |
| | | CATOR DATA | | | |
| | | SIZE mm [.055] mm [.063] | F F | | |
| | APPLICATOR I 408-3 | NSTRUCTIONS 5042 | | | |
| | | | | | |
| | | A: ERNI TERMI E: CRIMP SN | NAL ERNI CRIMP AP-IN CONNECTOR | SPECIFICATION | |
| | WIRE STRIP 2.15-2.91 mm [.(| 084114 IN] | ➡ ➡ INSULATION DI Ø1.13-1.50 mm [| | |
| | TERMINAL APPLICATION SPECIFICATION | ENG-163 Re - | - | - | |
| С | TERMINALS TE TERMINAL | APPLIED 5 | IAL TE TERMINAL I | ERNI TERMINAL · | |
| | 286977-1 | 234063 | 286977-2 | 234062 | |
| | WIRE 👝 🖌 | CRIMP HI | IGHT Rest CRIM | PHEIGHT 4 | |
| | SIZE 😻 🖡 20 Awg | mm [INC 0.72+/-0.0 | H] REFE 5 [.028+/002] | RENCE SETTING 6.6 | |
| | 22 AWG 24 AWG | | 5 [.028+/002] 5 [.028+/002] | 6.5 6.5 | |
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| В | \wedge | NDED SPARE PAR | | EANING, LUBRICATION AN | ID |
| | STORAGE | OF APPLICATOR | 3419-6 LOCTITE TO THR | | |
| | APPLICA | TOR WAS QUALIF | E SETTING WAS THE SET IED AT THE FACTORY. AI G APPLICATOR IN THE F |)JUSTMENT MAY BE | ; |
| | 5 TERMINA | L LUBRICANT IS | RECOMMENDED. | | |
| | | T, 101-35000 | RWISE TORQUE VALUES SI | TALL DE USEV MEK | |
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AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm \oplus

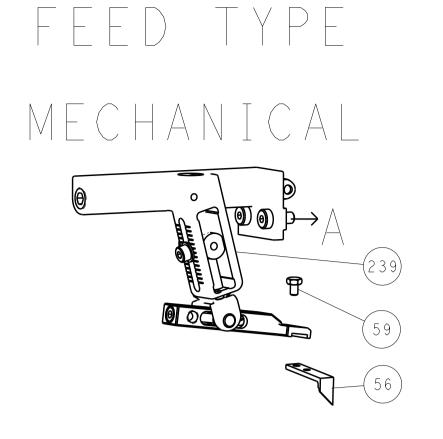
*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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| | _ | 1 | _ | 2119640-1 | PUSH ROD, AIR FEED | 250 |
|--|---|--|--|--|---|--|
| | - | 1 | _ | 1803259-1 | BUSHING, FLANGED | 249 |
| | _ | 1 | 1 | 2119082-5 | CAM, SNAIL, INSULATION ADJUSTMENT | 244 |
| | _ | 1 | 1 | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |
| $\sqrt{3}$ | _ | 1 | 1 | 2119083-1 | RETAINER, INSULATION DIAL | 242 |
| | | 1 | 1 | 7 - 18023 - 7 | SCR, SKT HD CAP M3 X 4.0 | 241 |
| | _ | _ | 1 | 2119580-1 | MECHANICAL FEED ASSEMBLY | 239 |
| | _ | 1 | _ | 2063440-1 | AIR FEED MODULE | 238 |
| | _ | 2 | _ | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 |
| | _ | REF | REF | | COUNTER, MAGNETIC | 164 |
| | | | NEF | 240638-1 | | 163 |
| | _ | 1 | | | SPRING, FEED FINGER | |
| | - | | - | 2119641-2 | FEED CAM, AIR FEED | 151 |
| | _ | | | 2168083-8 | SCR, SKT HD CAP, RoHS, M4 X 16 | 144 |
| | - | 4 | 4 | 2168083-9 | SCR, SKT HD CAP, RoHS, M4 X 20 | 143 |
| | - | - | 1 | 2119653-2 | FEED CAM, POST FEED | 142 |
| | - | 1 | 1 | 1 - 1 8 0 3 5 8 3 - 0 | APPLICATOR BASIC ASSEMBLY, SF | 141 |
| | - | 1 | 1 | 1803516-1 | RAM ASSEMBLY, SF PACIFIC | 140 |
| | - | 1 | - | 3-23627-7 | PIN, RETAIN, GRVD, 3/16 X .854 | 137 |
| | - | 1 | - | 2119799-1 | HOLDER, FEED FINGER, AF | 136 |
| $\sqrt{5}$ | _ | 1 | 1 | 2119955-1 | ASSY, LUBRICATOR, SIDE FEED | 113 |
| ~ \ | _ | 1 | 1 | 2844908-1 | SCREW, LOCKING | 99 |
| | _ | 1 | 1 | 2844907-1 | POST, LOCKING | 98 |
| | _ | 1 | 1 | 1 - 455888 - 9 | SPACER, CRIMPER | 82 |
| | | 1 | 1 | | | |
| | _ | 1 | | 1803607-1 | DOCUMENTATION PACKAGE | |
| | | | | 2119791-5 | DEPRESSOR, WIRE | 70 |
| | - | | | 2119943-1 | WASHER, SPACER | 69 |
| | - | | 1 | 2119740-1 | TAG, IDENTIFICATION | 67 |
| | - | 2 | 2 | 2168078-1 | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66 |
| | - | 1 | 1 | 5-18022-5 | SCR, HEX HD CAP, M4 X 6.0 | 59 |
| | - | 1 | 1 | 1338685-1 | PAWL, FEED . | 56 |
| | - | 2 | 2 | 1 - 2168083 - 0 | SCR, SKT HD CAP, RoHS, M4 X 10 | 53 |
| | - | 1 | 1 | 5018030-1 | NUT, HEX, REG, RoHS, M3 | 52 |
| | - | 1 | 1 | 811242-5 | BUMPER, HOLD DOWN | 51 |
| | _ | 1 | 1 | 690753-2 | SPACER, TONKER | 50 |
| | - | 1 | 2 | 18023-9 | SCR, SKT HD CAP M4 X 6.0 | 49 |
| | _ | _ | 1 | 2119652-1 | FEED CAM, PRE FEED | 48 |
| | _ | 1 | 1 | 1803602-1 | SCR, BHSC, RoHS (M8 X 25) | 41 |
| | _ | 1 | 1 | 1752356-6 | SUPPORT, TERMINAL | 34 |
| | | | | | | 33 |
| | _ | 2 | 2 | 2079383-5 | SCR, BHSC, RoHS (M4 X 20) | |
| | - | 2 | 2 | 2-2844962-3 | SPACER, CYLINDRICAL, STRIP GUIDE | 30 |
| | - | 1 | 1 | 2844992-1 | ASSEMBLY, STRIP GUIDE | 29 |
| | - | 1 | 1 | 455888-5 | SPACER, CRIMPER | 28 |
| | - | 1 | 1 | 1 3 2 0 9 2 8 - 2 | STRIP GUIDE . | 24 |
| | - | 1 | 1 | 2168083-2 | SCR, SKT HD CAP, Rohs, M4 X 8.0 | 21 |
| | - | 2 | 2 | 1 - 1 8 0 2 8 - 2 | WASHER, FLAT, REG M4 | 20 |
| | - | 1 | 1 | 2119533-4 | STRIPPER, SIDE FEED | 19 |
| \wedge | _ | 1 | 1 | 2119806-1 | INSERT, SHEAR | 13 |
| $'1 \setminus 1$ | _ | 1 | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 |
| 1 | | 1 | 1 | 1 - 356885 - 5 | STOP, SHEAR | 1 1 |
| 1 | - | | | 2119805-1 | SHEAR HOLDER, FRONT | 10 |
| 1 | - | 1 | | | | IV |
| 1 | _ | 1 | 1 | 1000000 | IELOATING CHEAD EDONT . | \land |
| | | 1 | 1 | 1803095-3 | FLOATING SHEAR, FRONT - | 9 |
| 1 | - - - 1 | 1 | 1 | 1803095-3 5-1803252-4 | FLOATING SHEAR, FRONT - | 9 8 7 |
| 1 | - - 1 - | 1 1 1 - | 1 | | | 8 7 |
| | - - 1 - | 1 1 1 - | 1 1 - - | 5-1803252-4 - - | ANVIL, COMBINATION · · · · · · | 8 7 6 |
| | - - 1 - - | 1 1 1 - - 1 | 1 1 - - 1 | | | 8 7 |
| | - - 1 - - | 1 1 1 - - 1 1 | 1 1 - 1 1 | 5-1803252-4 - - | ANVIL, COMBINATION · · · · · · | 8 7 6 |
| | - - 1 - - - - 1 | 1 1 - - 1 1 1 | 1 - - 1 1 1 | 5-1803252-4 - - 2119757-6 | ANVIL, COMBINATION · - - DEPRESSOR, SHEAR · | 8 7 6 5 |
| | - - 1 - - - - 1 - | 1 1 - - 1 1 1 1 1 | 1 - - 1 1 1 1 | 5-1803252-4 - - 2119757-6 5-238011-3 | ANVIL, COMBINATION · - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER · | 8 7 6 5 4 |
| | - - 1 - - - 1 - 1 - | 1 1 1 - 1 1 1 1 1 1 | 1 - - 1 1 1 1 1 | 5-1803252-4 - - 2119757-6 5-238011-3 7-2119582-6 | ANVIL, COMBINATION | 8 7 6 5 4 3 |
| | - - 1 - - - 1 - 1 - 1 - | 1 1 1 - 1 1 1 1 1 1 | 1 - - 1 1 1 1 1 1 - | 5-1803252-4 - - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 | ANVIL, COMBINATION - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM | 8 7 6 5 4 3 2 1 |
| | - - 1 - - - - 1 - 1 - 1 - - 1 - 7 7 | 1 1 - - 1 1 1 1 - 2 2 | 1 - - 1 1 1 1 - 2 1 | 5-1803252-4 - - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 | ANVIL, COMBINATION | 8 7 6 5 4 3 |
| 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | - - - - - - - - - - - - - - - - - - - | | | 5-1803252-4 - - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 PART NO | ANVIL, COMBINATION DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION | 8 7 6 5 4 3 2 1 ITEM |
| 1 1 1 1 1 1 1 | | | | 5-1803252-4 - - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 РАКТ NO DWN 27JAN2017 B. WEAVER 27JAN2017 | ANVIL, COMBINATION DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION DESCRIPTION | 8 7 6 5 4 3 2 1 ITEM |
| | | TRONICS COR ERING ORGAN ISION. | PORATION | 5-1803252-4 - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 PART NO PART NO PART NO 27JAN2017 B. WEAVER 27JAN2017 APVD 27JAN2017 | ANVIL, COMBINATION DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION DESCRIPTION | 8 7 6 5 4 3 2 1 ITEM |
| | OR TYCO ELEC LLING ENGINE E LATEST REV TOLERAN OTHERWISI | TRONICS COR ERING ORGAN ISION. | PORATION | 5-1803252-4 - - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 PART NO PART NO 27JAN2017 B. WEAVER 27JAN2017 T. ELBIN | ANVIL, COMBINATION - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION DESCRIPTION MAME Ocean Side Feed | 8 7 6 5 4 3 2 1 ITEM |
| 0 PL | OR TYCO ELEC LLING ENGINE LATEST REV TOLERAN OTHERWISI LC :: | TRONICS COR TRONICS COR ISION. CES UNLE E SPECIF ±- ±- | PORATION | 5-1803252-4 - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 PART NO DWN 27JAN2017 B. WEAVER 27JAN2017 CHK 27JAN2017 T. ELBIN 27JAN2017 T. ELBIN 27JAN2017 T. ELBIN 27JAN2017 T. ELBIN 27JAN2017 | ANVIL, COMBINATION DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION DESCRIPTION | 8 7 6 5 4 3 2 1 ITEM |
| C O PL | OR TYCO ELEC LING ENGINE E LATEST REV TOLERAN OTHERWISI LC LC LC | TRONICS COR ERING ORGAN ISION. CES UNLE E SPECIF ±- | PORATION | 5-1803252-4 - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 PART NO PART NO PART NO 27JAN2017 B. WEAVER 27JAN2017 T. ELBIN 27JAN2017 T. ELBIN | ANVIL, COMBINATION - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION DESCRIPTION MAME Ocean Side Feed Applicator | 8 7 6 5 4 3 2 1 ITEM |
| 0 PL 1 PL 2 PL 3 PL | OR TYCO ELEC LING ENGINE E LATEST REV TOLERAN OTHERWISI LC : LC : LC : LC : LC : | TRONICS COR ERING ORGAN ISION. CES UNLE E SPECIF ±- ±- ±- ±- | PORATION | 5-1803252-4 - 2119757-6 5-238011-3 7-2119582-6 455888-5 6-456402-4 PART NO DWN 27JAN2017 B. WEAVER 27JAN2017 CHK 27JAN2017 T. ELBIN 27JAN2017 T. ELBIN 27JAN2017 T. ELBIN 27JAN2017 T. ELBIN 27JAN2017 | ANVIL, COMBINATION DEPRESSOR, SHEAR DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION DESCRIPTION DESCRIPTION NAME Ocean Side Feed Applicator - SIZE CAGE CODE DRAWING NO REST | 8 7 6 5 4 3 2 1 ITEM NO |
| O PL I PL 2 PL 3 PL 4 PL ANGL | OR TYCO ELEC LING ENGINE E LATEST REV TOLERAN OTHERWISI LC : LC : LC : LC : LC : | TRONICS COR ERING ORGAN ISION. CES UNLE E SPECIF ±- ±- ±- ±- | PORATION | 5 - 1803252 - 4 - 2119757 - 6 5 - 238011 - 3 7 - 2119582 - 6 455888 - 5 6 - 456402 - 4 PART NO DWN 27JAN2017 B. WEAVER 27JAN2017 T. ELBIN 27JAN2017 T. ELBIN 27JAN2017 APVD 27JAN2017 T. ELBIN 27JAN2017 APVD 27JAN2017 - APPLICATION SPEC | ANVIL, COMBINATION - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION DESCRIPTION MAME Ocean Side Feed Applicator - SIZE CAGE CODE DRAWING NO A 00779 C=2836610 | 8 7 6 5 4 3 2 1 ITEM NO |

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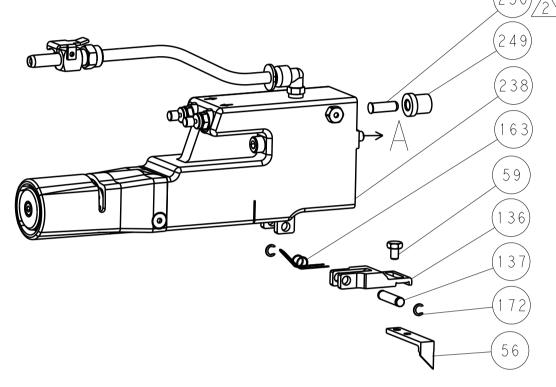
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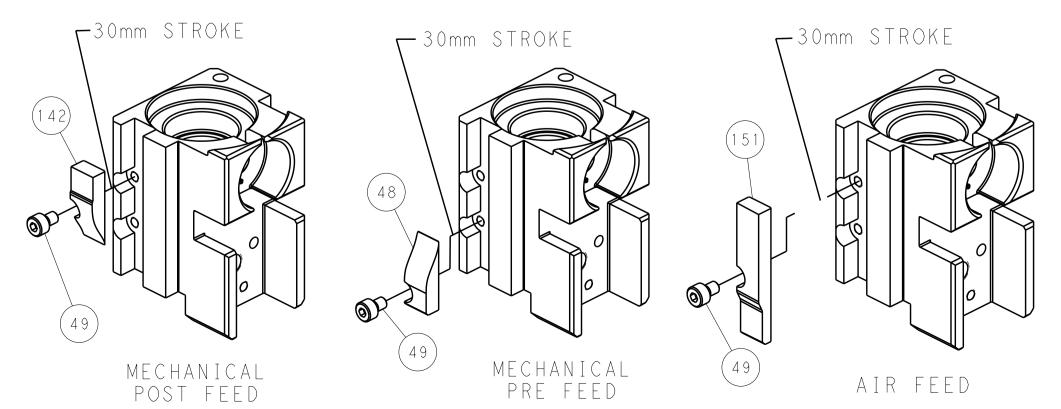
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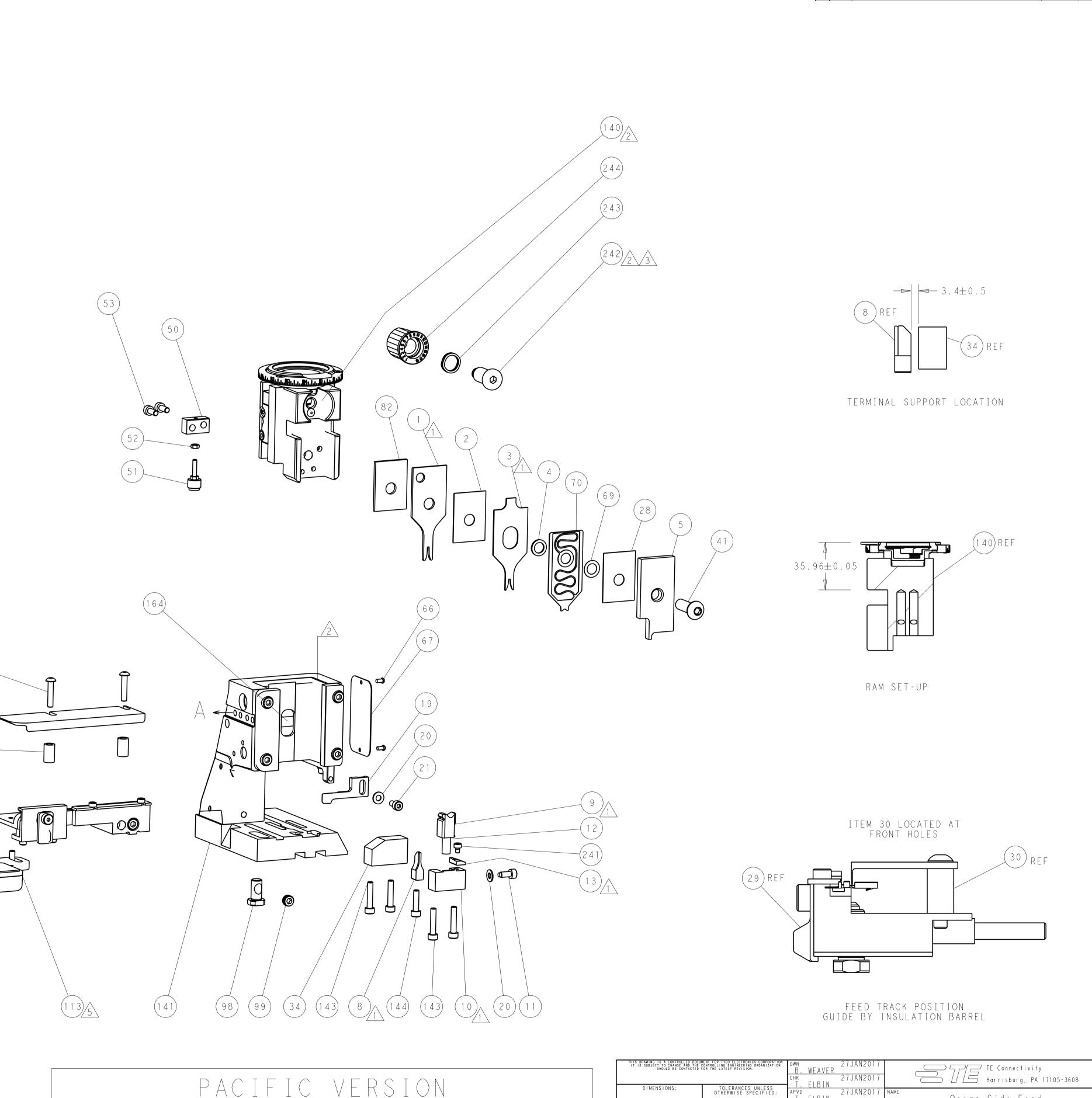
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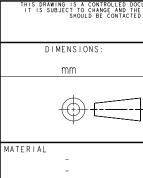
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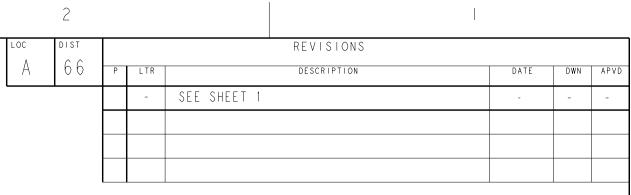
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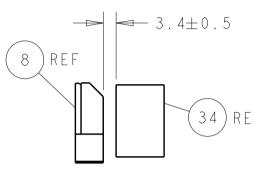
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