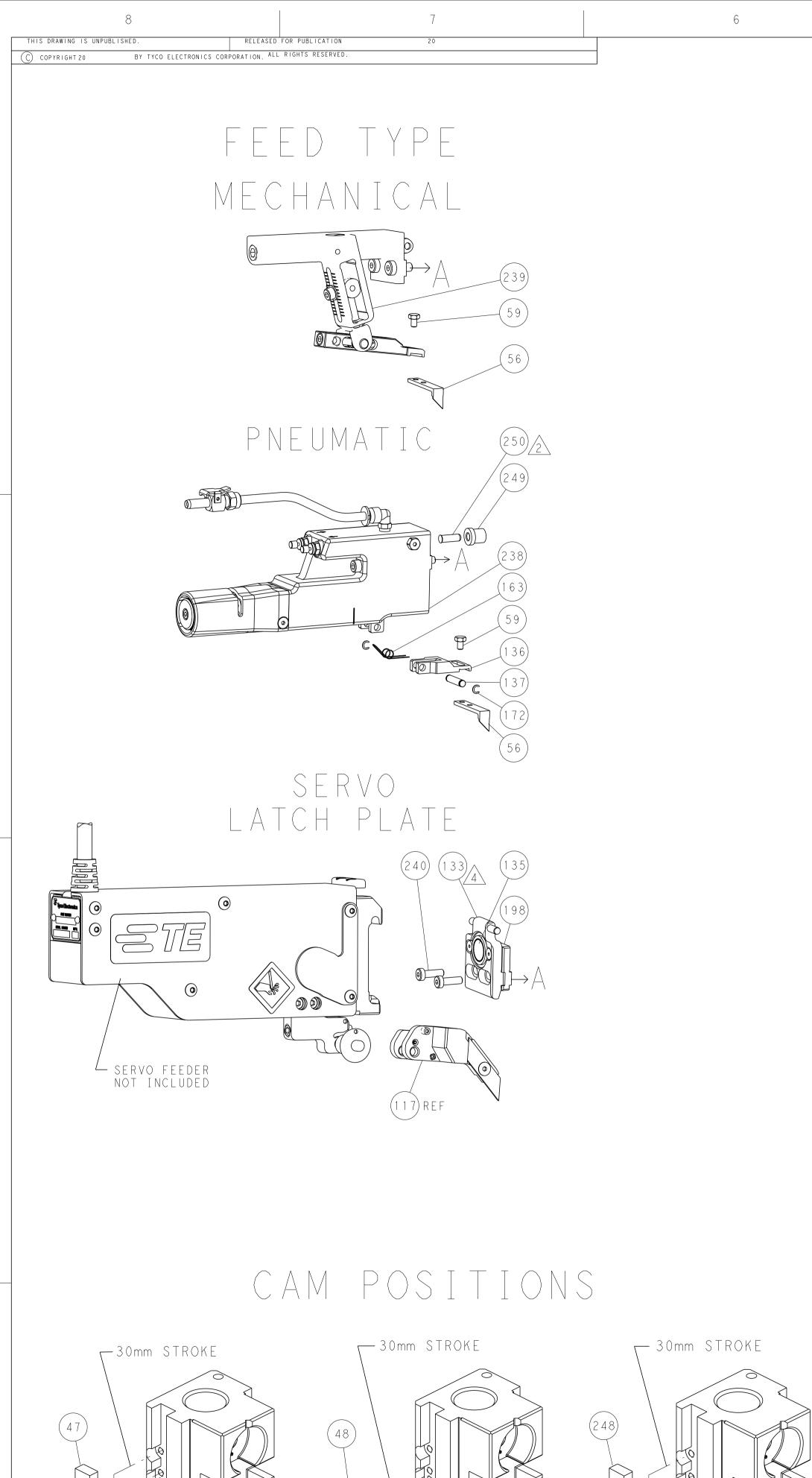
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	HIS DRAWING IS UNPUBLISHED.) COPYRIGHT 20 BY TYCO E	RELEASEC	D FOR PUBLICATION	20	_										SET UP 2119
	TLANTIC VERSION TERMINATOR	PART	REVISION	DESCRIPTION	FEED TYPE			APPLIC	CATOR STYLE CON	IVERSION CHAI	RT				2119
IN	ITERFACE ADAPTER	NUMBER				CONVERT TO				NUMBERS REQI					
		2836587-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED Servo latch plate	2119950-1 2119951-1	1338685-1	5-18022-5 8-2836587-5	2119641-1 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY	2)		
						SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338685-1	8 - 2836587 - 4 5 - 18022 - 5	- 2119653-1	-	-			-
		2836587-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2836587-5	1901094-3	-	2168400-6 (QUANTITY	2)		1
					SERVO 🔒	SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338685-1	8-2836587-4 5-18022-5	- 2119653-1	-				- 1
		2836587-5	A	FINE CRIMP HEIGHT ADJUST	LATCH PLATE 4	PNEUMATIC FEED	2119950-1	1338685-1	5 - 18022 - 5	2119641-1	2119799-1	2063440-1		- REF	REF F
D		2836587-6	А	NON-CRIMP HEIGHT ADJUST	SERVO 4 LATCH PLATE 12	-	-	-	-		-				-
		2836587-7 7-2836587-7	Α 7 Δ	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -		-	-	-	-		-			- Ref f
		1 2000001 1												1	1
	APPLICATOR														REF F
	RIMP SIZE /IRE 1.40 mm [.0												<u>/ 3</u>	- 1	1
Ι	NSUL -	-												- 2	1
	PLICATOR INSTRUC 408-10389													- 1	1
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ΤE	RMINAL DATA: BEL	DEN TERMINAL	BELDEN	CRIMP SPECIFICATION										- 1	-
	RMINAL NAME: PII												\wedge	- 1	
2.	WIRE STRIP LENGT 35-3.18 mm [.093125		/	ION DIAMETER RANGE .58mm (.046062 IN)									<u>/6</u> `	- 2	2
T E A P	PLICATION 🕒	PP 53 Rev 01	-	-										- 1	-
\smile	<u>ecification</u> Erminals appli	- IED (Å	-	-										4	- 4
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W]	IRE 🎯 🖬 CI IZE 🎯 🖬	RIMP HEIGHT m [INCH]		CRIMP HEIGHT 9 REFERENCE SETTING											-
S I		m [INCH] .90+/-0.01 [.035		REFERENCE SETTING										- 1	-
	0.34mm2 0.	.84+/-0.01 [.033 .82+/-0.01 [.032	3+/000]	8.3										- 1	1
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	A RECOMMENDED SP								IUM REQUIR Damage to			SETTING		- 1	
	(2∖ GREASE BEARING 3. LUBRICATE DAIL`	Y PER THE APPL	LICATOR IN	STRUCTION			VV I L	LCAUJL	DAMAUL IU		UULINU.			- 1	1
B	SHEET SUPPLIED			D INTO PLANK MEMODY CUID AT										- <u>1</u> - <u>2</u>	1
	ASSEMBLY. SEE E	BELOW FOR PART	T NUMBER:	ATOR" CONVERSION: 8-2836587-4										- 1	1
	SERVO FEED N	EED WITH "SMAF WITH "FINE CRI WITH "NON-CRIN	IMP HEIGHT	TOR"CONVERSION:8-2836587-4ADJUST":8-2836587-5ADJUST":8-2836587-6										- 1	1
	5. ADJUSTMENT OF ⁻	THE STRIPPER N	MAY BE REQ	UIRED WHEN MOVING THE										- 1	
	APPLICATOR BETV			R APPLICATIONS. To threads of item 62.									\wedge \wedge	- 1	
	FOR -6 ONLY APF	PLY PART NUMBE	ER 2-23419	-6 TO THREADS OF ITEM 37.			2	1	21	19957-2 APPL	_ICATOR SHIM PA			- 1	1
	GREASE THREADS			ITEMS 35 & 252. Rectly in order to properly			<u>/7</u>	- <u>1</u> - ·			ING, .676 ID, . H ROD, AIR FEED	070 DIA. MAT. 252	\sum_{1}	<u> </u>	1
	ACTUATE THE COU	UNTER.					_				HING, FLANGED) CAM, AIR FEED	. 249	$\frac{1}{1}$	- 1	1
	CRIMP HEIGHT R APPLICATOR WAS NECESSARY WHEN	REFERENCE SETT QUALIFIED AT	ING WAS TH	IE SETTING USED WHEN THE RY. ADJUSTMENT MAY BE			_	- 1 -	1 1 1 21	19798-1 DETE	ENT PIN ING, COMPRESSIO	. 247	<u>/ ,</u>		-
	\wedge			TO INSTRUCTION SHEET				1 _ ·	21	19758-1 RAM,	, AMP STYLE, SI	DE FEED, NON-ADJ. 245		- 1	1
	FOR ADDITIONAL	INFORMATION.					_	- I I 2 2			, SKT HD CAP M3 S, LOW HEAD, Ro	HS, M5 X 16 240			-
	REMOVE ITEM 13	AND ATTACH TO	O THE LOCA	RRIER CUTTING STYLE, TION ON THE BACK SIDE SHEET FOR ADDITIONAL			-	77 - 7 - 6 -	5 -2 -1 PA	RT NO	DESCRI		$\underline{1}$		
	V When assemblin	NG A NON CRIMP ITEM 260 TO 4	P HEIGHT AD Achifvf a)JUST APPLICATOR (-6) NOMINAL SHIM HEIGHT OF 4.9.									THIS	- 7 7 - 7 DRAWING IS A CONTROLLE IS SUBJECT TO CHANGE AN SHOULD BE CONT	
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AMP 4805 REV 31MAR2000

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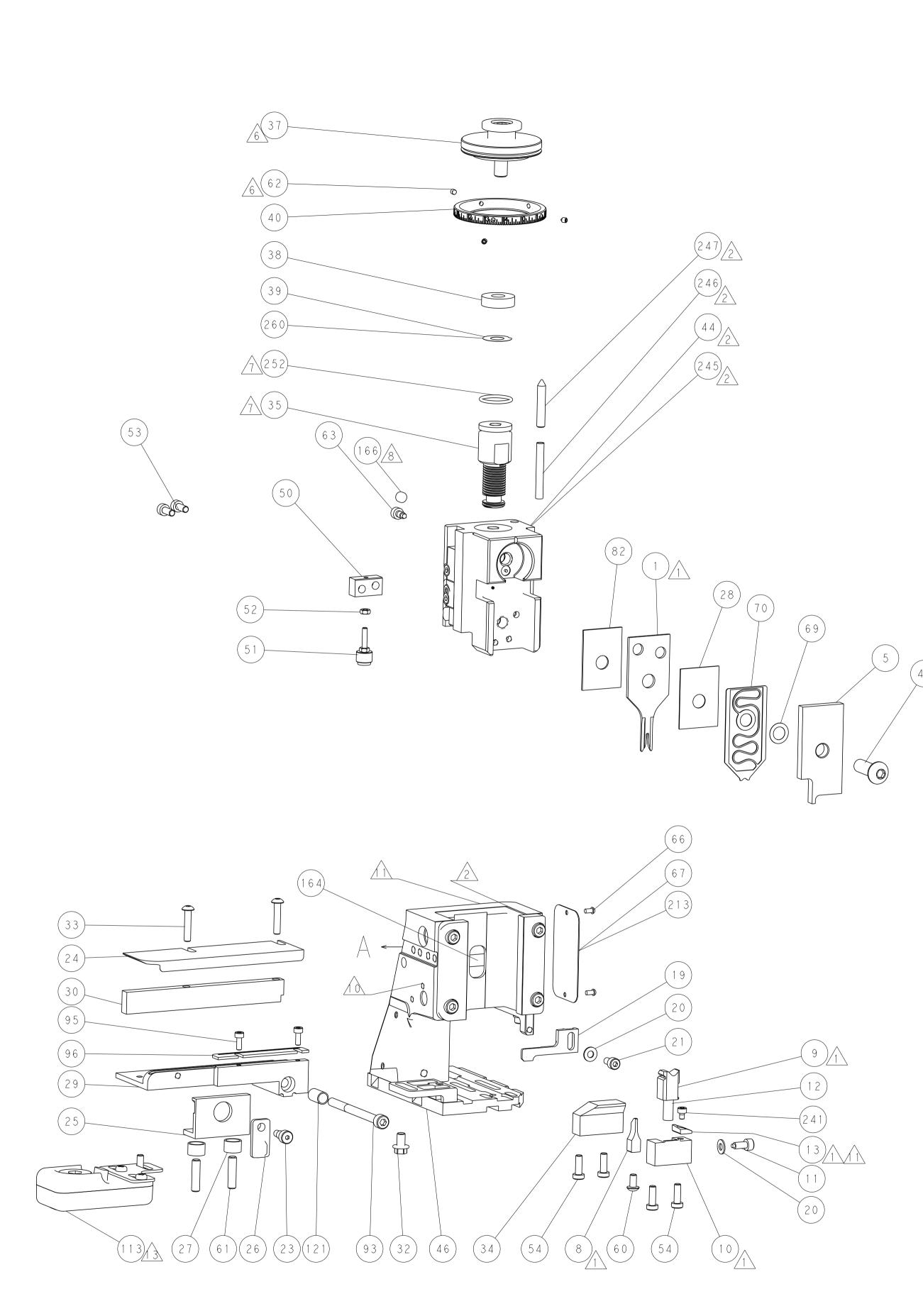
(49) MECHANICAL Post feed

AMP 4805 REV 31MAR2000

40mm STROKE

(49) L 40mm STROKE MECHANICAL PRE FEED

HON POR (49) 40mm STROKE AIR FEED



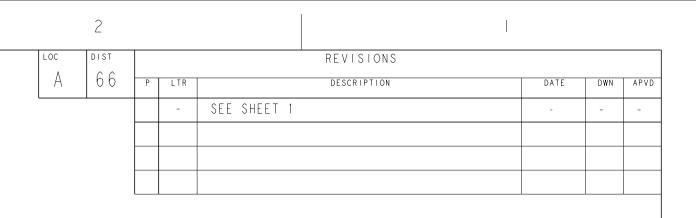
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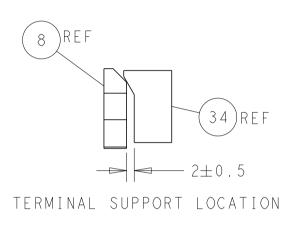
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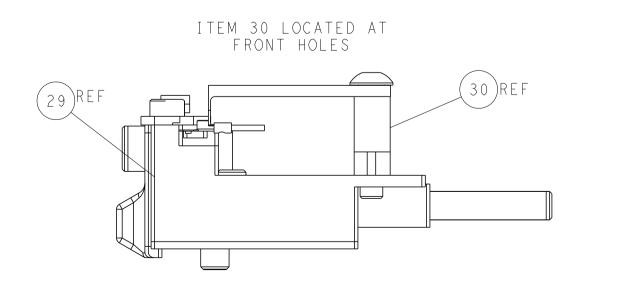
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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3







FEED TRACK POSITION GUIDE BY WIRE BARREL

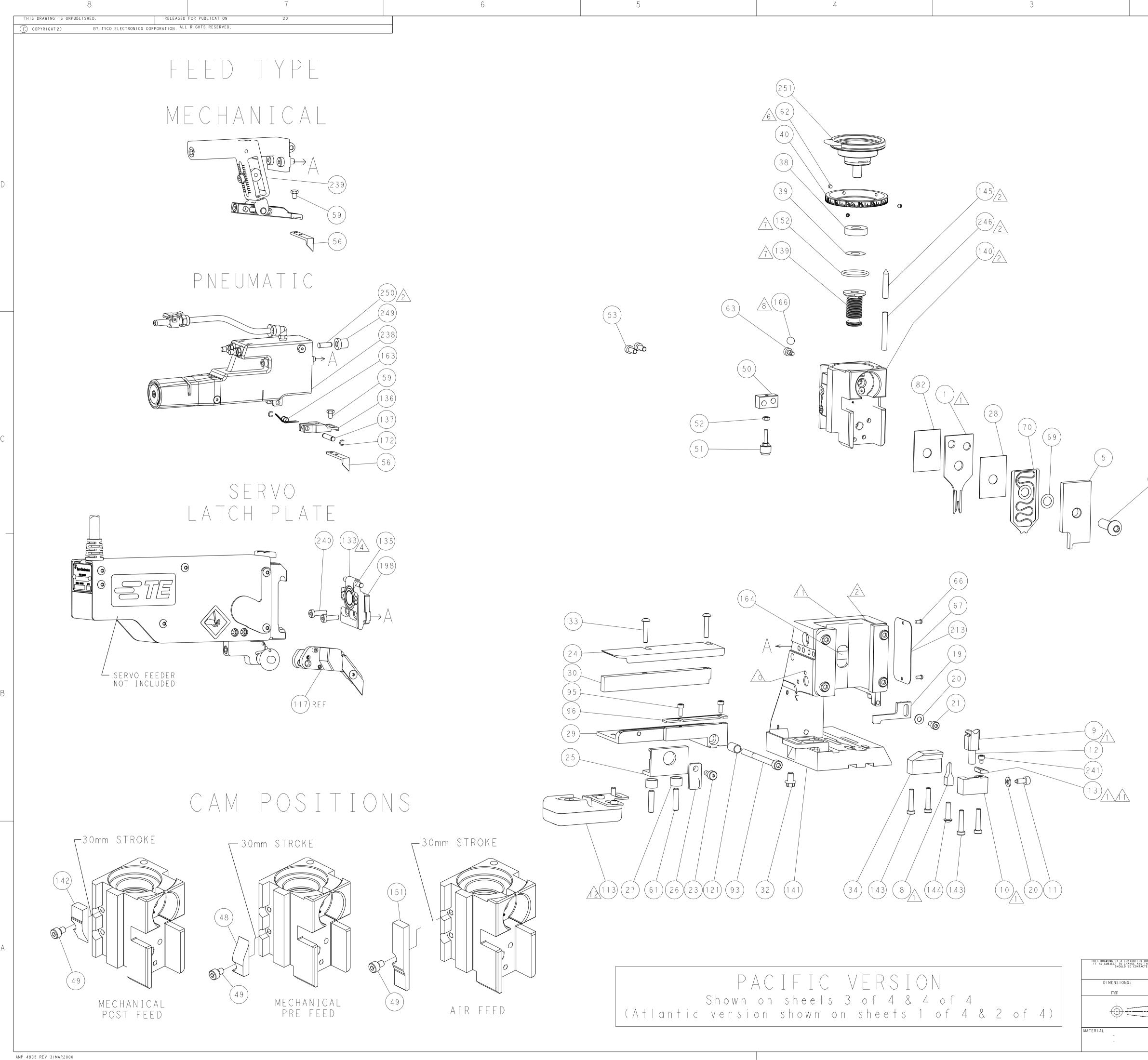
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	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD	20JAN2017	NAME		<u></u>		
	0 PLC ±-	- PRODUCT SPEC					Side Feed	
	0 PLC ±- 1 PLC ±-					App	plicator	
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C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. AL	L RIGHTS RESERVED.					APPLICA	ATOR STYLE CON	NVERSION CHAR	T	
TERMINATOR NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		NUMBERS REQU		
				PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
2 - 2836587 - 1	А	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLAT SMART APPLICATOR			8-2836587-5	1901094-3	-	2168400-6 (QUANTITY 2)
				MECHANICAL FEED		1 3 3 8 6 8 5 - 1	8-2836587-4 5-18022-5	2119653-2	-	-
2 - 2836587 - 2	А	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLAT			8-2836587-5 8-2836587-4	1901094-3	-	2168400-6 (QUANTITY 2)
2 - 2836587 - 5	Λ	FINE CRIMP HEIGHT ADJUST	SERVO	MECHANICAL FEED		1 3 3 8 6 8 5 - 1	5-18022-5	2119653-2	_	-
2 - 2836587 - 5 2 - 2836587 - 7 7 - 2020507 - 7		FINE CRIMP HEIGHT ADJUST	LATCH PLATE 4	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
7-2836587-7		CRIMP TOOLING KIT	-	-	-	-	-	-	_	_
APPLICATOR DATA CRIMP SIZE TYPE WIRE 1.40 mm [.055] F INSUL - - PPLICATOR INSTRUCTIONS Image: Comparison of the structure - PPLICATOR INSTRUCTIONS Image: Comparison of the structure - PPLICATOR INSTRUCTIONS Image: Comparison of the structure - ERMINAL DATA: BELDEN TERMINAL ERMINAL ERMINAL NAME: PIN AND SOCKI WIRE STRIP LENGTH Image: Comparison of the structure .35-3.18 mm [.093125 IN] PP 53 Rev 01 PPLICATION - PECIFICATION - PECIFICATION - TE TERMINAL BELDEN TERMINAL 2303707-1 000-722-C06 /IRE Image: CRIMP HEIGHT MIRE CRIMP HEIGHT 0.34mm2 0.84+/-0.01 [.033 0.25mm2 0.82+/-0.01 [.032	ET CONTA INSULAT Ø1.18-1 - - TE TERMIN 2303708- 5+/000]	ION DIAMETER RANGE .58mm (.046062 IN) - - NAL BELDEN TERMINAL								
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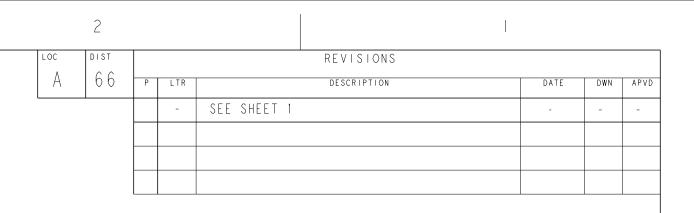
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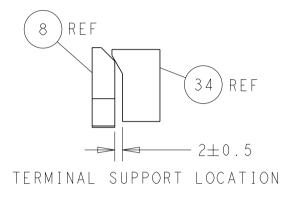
Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

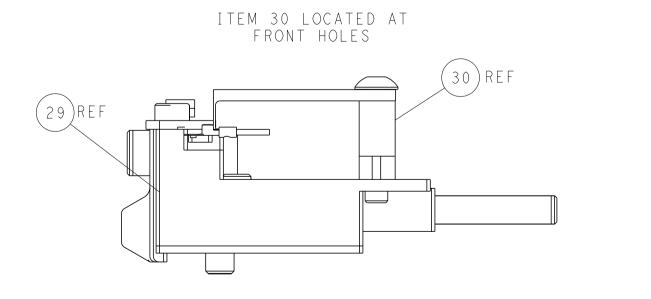
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_					L				
		1	-	-		19740			213
		-	- 2	-		01094 1045-		SPACER, FEEDER RING, RETAIN, EXTERN, 3/16 CRESCENT	198 172
	- 1	1	1	1		94969-		MAGNET, RARE EARTH HIGH ENERGY	166
	- REF	REF -	REF 1	REF -		94970· 40638·		COUNTER, MAGNETIC SPRING, FEED FINGER	164 163
	- 1	1	1	1		21084	- 1	O-RING, .801 ID, .070 DIA. MAT.	152
	1			-		19641 19798		FEED CAM, AIR FEED	<u>151</u> 145
	- 1	1	1	1	20	79383	- 8	SCR, BHSC, RoHS (M4 X 16)	144
	- 4	4	4	4		68400 19653		SHCS, LOW HEAD, R∘HS, M4 X 20 FEED CAM, POST FEED	143 142
	- 1	1	1	1	1 - 2	11965	6 - 0	APPLICATOR BASIC ASSEMBLY, SF	141
	- <u>1</u> - 1	1	1	1		19650 19092		RAM, ASIAN STYLE, SIDE FEED BOLT, ADJUSTMENT	140 139
			1	_		23627	- 7	PIN, RETAIN, GRVD, 3/16 X .854	137
		- REF	1	-	-	19799 E Note		HOLDER, FEED FINGER, AF	136 135
		1	_	_		33743		SERVO FEED LATCH ASM	133
	- 1	1	1	1		22281		SPRING, COMPRESSION	121
12	- 1	REF 1	- 1	-		19944 19955		FEED FINGER ASSEMBLY, SFASSY, LUBRICATOR, SIDE FEED	<u> </u>
	- 1	1	1	1		690438		FRONT STRIP GUIDE	96
	- 2 - 1	2	2	2		68083 68083		SCR, SKT HD CAP, Rohs, M3 X 8.0 SCR, SKT HD CAP, Rohs, M5 X 65	95 93
	- 1	1	1	1	4 5	55888-	- 9	SPACER, CRIMPER	82
_	- 1	1		$\begin{array}{ c c } 1 \\ \hline 1 \\ \hline 1 \end{array}$		19956 19791		DOCUMENTATION PACKAGE DEPRESSOR, WIRE	71 70
	- 1	1	1	1	21	19943	- 1	WASHER, SPACER	69
	- 1	- 2	1	1		19740 68078		TAG,IDENTIFICATION SCREW, DRIVE, RH, Rohs, 2 x .188	67 66
	- 1	1	1	1		19793		LIMITER, ADJUSTMENT BOLT	63
6	- <u>3</u> - 2	3	3	3		92763- 18032		SCR, SET, SOC, CONE POINT, M3 x 4.0 SCR, SET, FLT POINT M5 X 20.0	62 61
			1	1		18022		SCR, HEX HD CAP, M4 X 6.0	59
	2	- 2	1	1		38685		PAWL, FEED	56 53
_	- 1	1	1	1		16808 18030		NUT, HEX, REG, RoHS, M3	52
	- 1	1	1	1		11242		BUMPER, HOLD DOWN	51
_	-]	-	1	2		90753- 8023-		SPACER, TONKER SCR, SKT HD CAP M4 X 6.0	50 49
_		-	-	1	-	19652		FEED CAM, PRE FEED	48
	- 1	1	1	1		79383 19645		SCR, BHSC, R∘HS (M8 X 25) DISC, NUMBERED FA WIRE ADJUSTMENT	41
_	- 1	1	1	1		19957		APPLICATOR SHIM PACK	39
_	- 1 - 1	1	1	1		19644 75235		RAM WASHER, PRECISION SUPPORT, TERMINAL	38 34
_	- 2	2	2	2		79383		SCR, BHSC, RoHS (M4 X 20)	33
_	- 1	1	1	$\begin{bmatrix} 1\\ 1 \end{bmatrix}$		61328 20908		HEX HEAD, FLANGED, M5 x 8mm LONG SPACER, STRIP GUIDE	32 30
	- 1	1	1	1	19	01086	- 5	PLATE, STRIP GUIDE	29
	- 1	1	1	1		5 <u>5888</u> - 2283-		SPACER, CRIMPER SPRING, COMPRESSION	28 27
	- 1	1	1	1	35	56835-	- 1	LEVER, DRAG RELEASE	26
	- 1	1	1	1		40792- 20928		DRAG, TERMINAL STRIP GUIDE	25 24
	- 1	1	1	1	9.8	30371-	- 4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	- 1	1	1	1		68083 18028		SCR, SKT HD CAP, R₀HS, M4 X 8.0 [·] WASHER, FLAT, REG M4 [·]	<u>21</u> 20
	- 1	<u> </u>	1			19533	- 1	STRIPPER, SIDE FEED	19
	- <u>1</u> _ 1	1	1	1		19806 22280		INSERT, SHEAR ' SPRING, COMPRESSION '	13 12
	- 1	1	1			<u>22280</u> 35688:		STOP, SHEAR	11
	- 1	1	1	1		19805		SHEAR HOLDER, FRONT	10
$\begin{pmatrix} 1 \\ 1 \\ \end{pmatrix}$	- 1 1		1			03095 80319		FLOATING SHEAR, FRONT ANVIL, COMBINATION	9 8
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THIS DRAWING IS A CO IT IS SUBJECT TO CO SHOULD	ONTROLLED DOCUMENT HANGE AND THE CONTI BE CONTACTED FOR	FOR TYCO ELEC ROLLING ENGINE THE LATEST REV	TRONICS CORF ERING ORGANI (ISION.		DWN M.RILE снк	Y	JAN2017 JAN2017	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSION	IS :	TOLERAN OTHERWISE	ICES UNLE E SPECIF		APVD -		JAN2017	NAME Ocean Side Feed	
		PLC :	±- ±- ±-	F	PRODUCT SPI	EC		Applicator	
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· · ·	4	PLC = IGLES	±- ±-	_	-			SIZE CAGE CODE DRAWING NO	CIED IO



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FEED TRACK POSITION GUIDE BY WIRE BARREL

DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 20JAN2017 M.RILEY 20JAN2017 снк 20JAN2017	TE Connectivity Harrisburg, PA 17105-3608	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±-	APVD 20JAN2017 PRODUCT SPEC	Ocean Side Feed Applicator	
	2 FLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±-	APPLICATION SPEC		CTED TO
	FINISH - -	WEIGHT _ A CLESSIBLE Produc	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	
			RE NOT REQUIRED FOR PACIFIC VERS	<u> </u>