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	C COPYRIGHT 2016		NICS CORPORATION. ALL RIGHTS RESERV		2016		ATLANTIC VERSION TERMINATOR
	P A R T N U M B E R	REVISION	DESCRIPTI	[O N	FEED TYPE		INTERFACE ADAPTER
	2836553-1 2836553-2	B	FINE CRIMP HEIG		MECHANICAL PNEUMATIC		
	7 - 2836553 - 1	B	FINE CRIMP HEIG MECHANICAL AND TOOLING M) CRIMP	MECHANICAL		
	7 - 2836553 - 2	В	PNEUMATIC AND TOOLING P	CRIMP	PNEUMATIC		
	7-2836553-7	A	CRIMP TOOLIN	NG KIT	_		
D							
	CRIMP WIRE 1.27	CATOR DA SIZE mm [.050] mm [.080] NSTRUCTIC 5042	TYPE F O				
С	TERMINAL DAT TERMINAL NAM WIRE STRIF 3.65-3.95 mm [. TERMINAL APPLICATION TERMINAL SPECIFICATION TERMINAL S TE TERMINAL 2291193-3	IE: DIREC PLENGTH 144156 IN 114 APPLIED TETI	CT CONTACT TER INSUL 0 1.20 - 94315 -	MINAL .ATION DIAM -1.90 mm [.04			
	WIRE SIZE	- mm [0.85+/	P HEIGHT INCH] /-0.03 [.033+/001] /-0.03 [.033+/001]				
В	 REFER TO STORAGE APPLY P, CRIMP HI APPLICAT NECESSAF TERMINAL UNLESS S 	0.83+/ NDED SPARE O SUPPLIED OF APPLICA ART NUMBER EIGHT REFE OR WAS QUA Y WHEN RUN L LUBRICAN	<pre>/-0.03 [.033+/001] PARTS INSTRUCTION SHEET ATOR. 2-23419-6 LOCTITE RENCE SETTING WAS ALIFIED AT THE FAC NNING APPLICATOR I T IS RECOMMENDED. DTHERWISE TORQUE V</pre>	FOR CLEAN TO THREAD THE SETTIN TORY. ADJUS N THE FIELI	5.3 ING, LUBRICATION S OF ITEM 242. G USED WHEN THE STMENT MAY BE D.	NAND	* W O M S E S H P F
А							

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

> ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

MATERIAL

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TI SHOULD BE CONTACTE

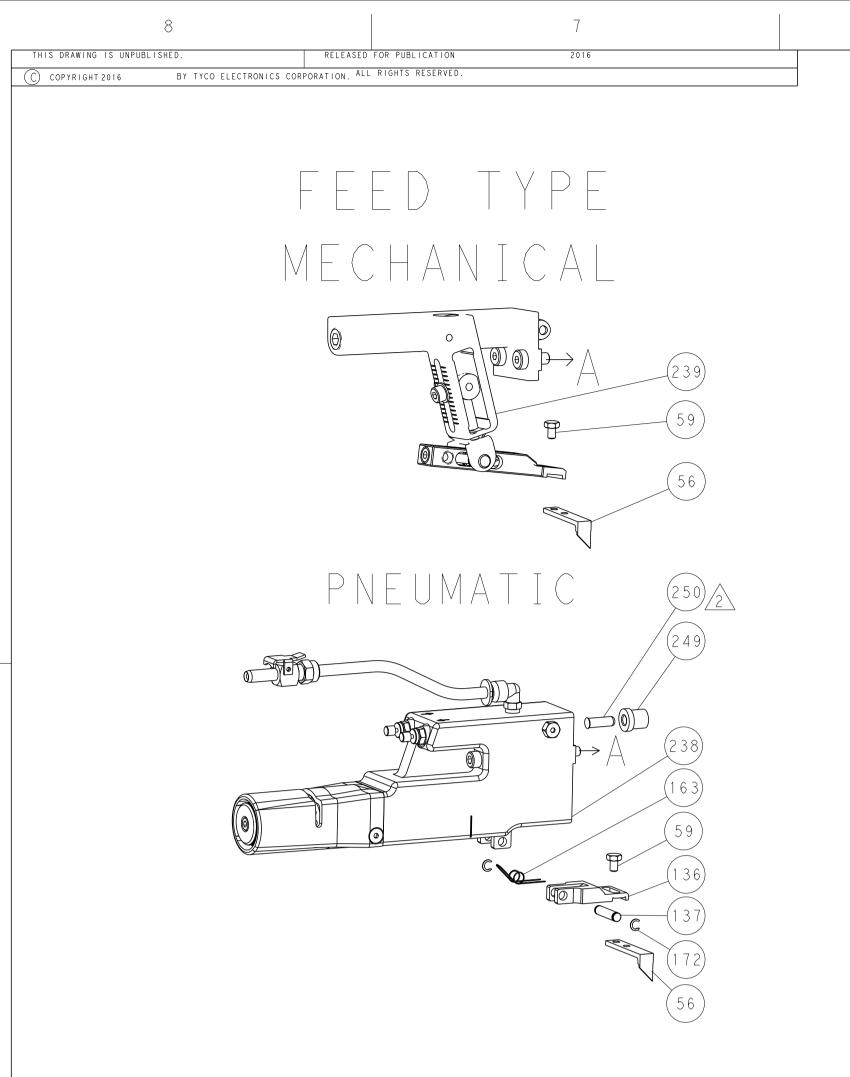
DIMENSIONS:

mm

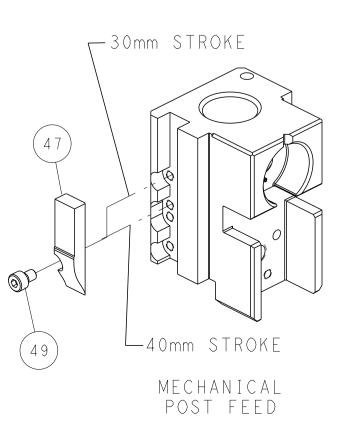
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LOC	DIST				REVISIONS				
A	66	Р	LTR		DESCRIPTION		DATE	DWN	APVD
			2	DEVELOPEMENT	Τ		19JUNE2017	ТB	ΤE
			3	REVISED DUE	TO ACR		25JUL2017	MP	МС
			A	RELEASED			21DEC2017	RK	ΤE
			В	ECR-19-00890	0 0		06JUN2019	ТB	СТ

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+	2	2	1	1	7 - 1803241 - 6	CRIMPER, WIRE F	· 1	
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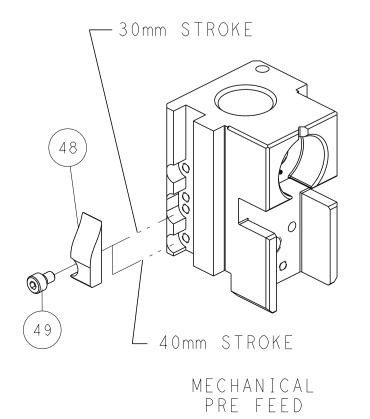
scale 1:2 sheet of 4 rev B Customer Accessible Production Drawing SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

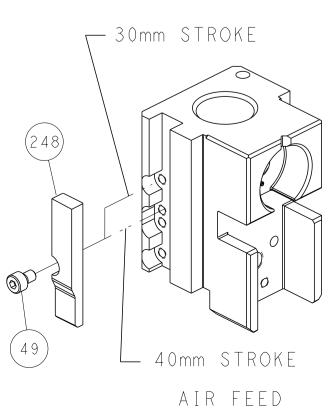






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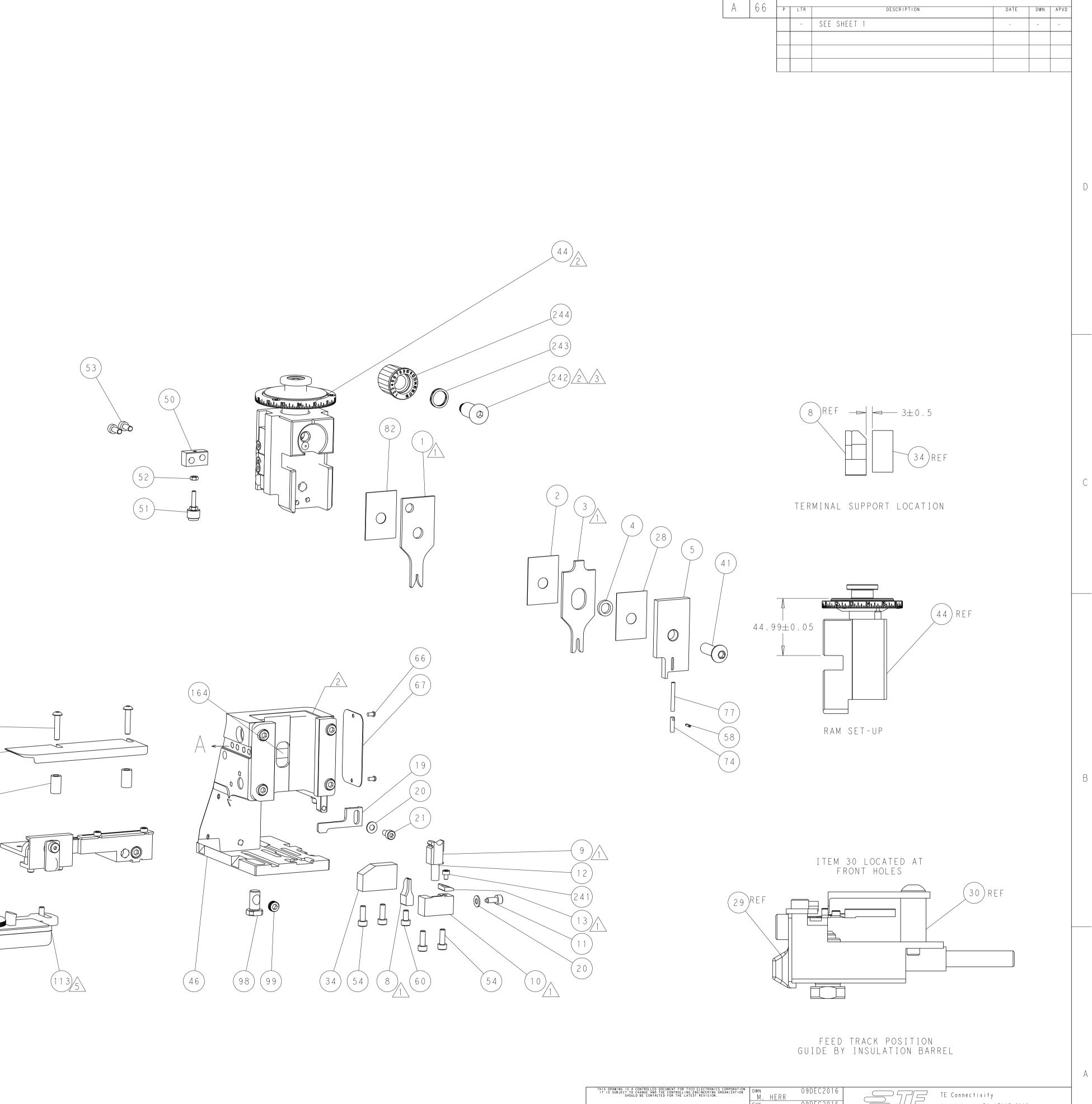




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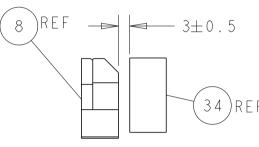


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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm MATERIAL

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	LOC	DIST	REVISIONS					
	А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
·		•		-	SEE SHEET 1	-	-	-



E CUI	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION OR THE LATEST REVISION.	DWN 09DEC2016 М. НЕRR 09DEC2016 Снк 09DEC2016	_			TE Connectivity Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±-	T. ELBIN APVD 09DEC2016 T. ELBIN PRODUCT SPEC -	N A M E			Side Feed licator	
Ţ	3 PLC ±- 4 PLC ±- ANGLES ±-	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	FINISH -	WEIGHT _	AI	00779	C-283		-
		Customer Accessible P	roduct	tion Draw	ing	SCALE 1:2 SHEET OF	4 ^{Rev} B
		SHEETS 3 & 4	1 ARE	E NOT F	REQUIRE	D FOR ATLANTIC	VERSION

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	THIS DRAWING IS UNPUBLI C COPYRIGHT 2016 PART NUMBER		RELEASED FOR PUBLICATION INICS CORPORATION. ALL RIGHTS RESERVED.	201	FEED TYPE	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	2-2836553-1 2-2836553-2	BB	FINE CRIMP HEIGHT FINE CRIMP HEIGHT	ADJUST	MECHANICAL PNEUMATIC	
D	7-2836553-7	A	CRIMP TOOLING M		-	
	CRIMP	NSTRUCTIO	TYPE F O			
	WIRE STRIP	E: DIREC LENGTH	CT CONTACT TERMIN	NAL on diamete		
	3.65-3.95 mm [. TERMINAL APPLICATION SPECIFICATION	114	-94315 -	0 mm [.047-		
С	TERMINALS TETERMINAL 2291193-3	TE T	91193-3	L TE	TERMINAL	
	₩ I R E S I Z E 0.35mm2 0.30mm2	• • • • • • • • • • • • • • • • • • •	IP HEIGHT INCH] INCH] /-0.03 [.033+/001] /-0.03 [.033+/001]	5	IGHT <u>4</u> E SETTING . 3	
	0.30mm2	0.83+	/-0.03 [.033+/001]	5	. 3	
						(
В	\land	MENDED SPA				-
	STORAG	E OF APPL Part numb	ER 2-23419-6 LOCTITE	TO THREAD	S OF ITEM 242.	
	APPLIC NECESS	ATOR WAS ARY WHEN	FERENCE SETTING WAS T QUALIFIED AT THE FACT RUNNING APPLICATOR IN ANT IS RECOMMENDED.	ORY. ADJUS	G USED WHEN THE STMENT MAY BE).	
	6. UNLESS DOCUME	SPECIFIE NT, 101-3	D OTHERWISE TORQUE VA 5000.	LUES SHALL	BE USED PER	
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm MATERIAL

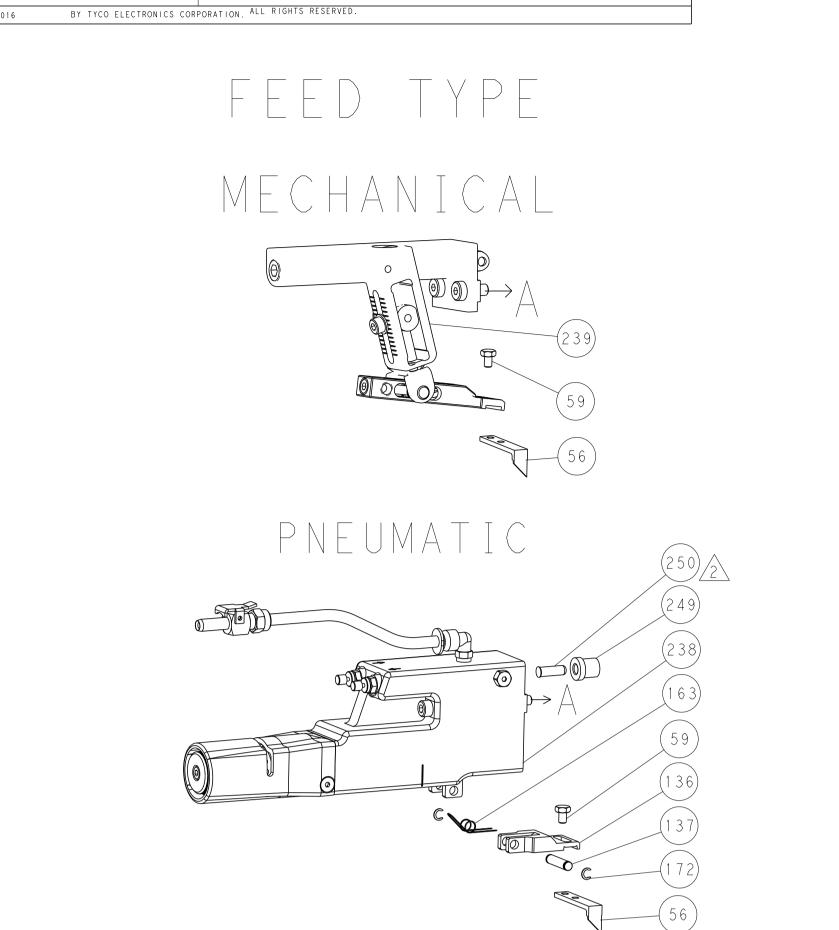
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 1 - 1803259-1 SUSTING. FLANGED 2 1 1 2119082-5 CAM, SNALL, INSULATION ADJUSTMENT 2 1 1 2019764-1 WASTER, MAYE SPEND, CREST-CO-CREST 2 1 1 2119083-1 RETAINER, INSULATION DIAL 2 1 1 7-18023-7 SCR, SKT +D CAP M3 X 4.0 22 - 1 2119580-1 VEC-ANICAL FEED ASSUMPTY 2 - 1 210550-1 AIR FEED MODULE 2 2 - 21045-3 RIAC, RETAIN, EXTERN, 3/16 CRESCENT 1 - REF REF 934970-2 COUNTR, MAGNETIC 1 - 2406384-0 KSR, SKT +D CAP, RoHS, M4 X 16 - 211950-1 SPRING, FEED FINGER 1 - 1 2119641-2 FEED CAM, AIR FEED 1 - 1 2119633-2 FEED CAM, AIR FEED 1 - 1 2119633-2 FEED CAM, AIR FEED 1 - 1 2119633-2 FEED CAM, POST FEED 1 - 1 2119535-1 RAM ASSEMBLY, SF 10 - 1 211979-1 HOLDER, FEED FINGER, AF 1 - 211979-1 HOLDER, FEED FINGER, AF 1 - 1 2149408-1 SCRIW, LOCAING 3 - 1 21803607-1 POST, LOCAING 3 - 1 1 21970-1 HAS, IDENTFICATION ACKAGE 4 - 1 1 21970-1 FAS, IDENTFICATION ACKAGE 4 - 1 1 21028-2 SCR.W. TH OCAP, ROHS, M4 X 10 - 1 1 21028-2 SCR.W. NALL CAN AS 2 X 188 4 - 1 1 21028-2 SCR.W. AND AVE A X 8.0 - 1 1 338685-1 PAML, FEED 2 - 1 1 338685-1 PAML, REG, ROHS, M3 3 - 1 1 6018030-1 NUT, MEX HEC AN, KAR X 10 - 1 211952-1 SCR.W. HEL CAP, ROHS, M4 X 10 - 1 1 6018030-1 SCR. SKT HD CAP, ROHS, M4 X 10 - 1 1 6018030-1 SCR. SKT HD CAP, ROHS, M4 X 10 - 1 1 21028-2 SCR. SKT HD CAP, ROHS, M4 X 10 - 1 1 6018030-1 NUT, MEX HEC AN, STRIP SUIDE 5 - 1 1 1 6018030-1 NUT, MEX HEC ANS X 200 - 2 2 2-2844982-4 SPACER, CHINDRICAL, STRIP SUIDE 5 - 1 1 1 61523602-1	
- 1 1 2119882-5 CAM. SNALL_INSULATION ADJUSTNENT 2 - 1 1 2018764-1 WASHER, WAVE SPRING, CREST-TO-CREST 2 - 1 1 2118823-7 SCR. SKT_HD_CAP_V3_X_L_O 2 - 1 1 2-18823-7 SCR. SKT_HD_CAP_V3_X_L_O 2 - 1 1118823-7 SCR. SKT_HD_CAP_V3_X_L_O 2 - 1 2118823-7 SCR. SKT_HD_CAP_V3_X_L_O 2 - 1 2118827-2 SCR. SKT_HD_CAP_V3_X_L_O 2 - 1 2118627-2 COUNTER, VASHERN, SATE 1 - 1 2118821-2 FEED CAM, AIR FEED 1 - 1 2118823-2 FEED CAM, AIR FEED 1 - 1 2118823-2 FEED CAM, POST FEED 1 - 1 2118653-2 FEED CAM, POST FEED 1 - 1 2118653-2 FEED CAM, POST FEED 1 - 1 2118955-1 SSY, LBRICATOR, SIDE FEED 1 - 1 21189439-1 POST,	250
- I I 201968-1 WASHER, WAVE SPRING, CREST-TO-CREST 2 - 1 1 219683-1 RFTA.VER, INSULATION DIA. 2 - 1 1 7.18023-7 SCR, SKT HD CAP MAY 4.0 2 - 1 2119580-1 MECHAVICAL FEED ASSERBLY 2 - 1 -2063440-1 ATR TEED FODULE 2 - 1 -2063440-1 ATR TEED FODULE 2 - 1 -21045-3 RIMC, RETAIN, EXTERN, 3/16 CRESCENT 1 - 1 -2119641-2 FEED CAP, ADR FEED 1 1 - 1 2118663-8 SCR, SKT HD CAP, ROHS, MAX 20 1 - 1 218663-9 SCR, SKT HD CAP, ROHS, MAX 20 1 - 1 1163358-0 RPL_CATOR RASIC ASSEMBLY, SF 1 - 1 1163358-1 RMA ASSEVELY, SF PACIFIC 1 - 1 1219351-1 ASSW, LUBRICATGR, SIDE FIED 1 - 1 1219393-1	249
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- 1 - 2'19641-2 FEED CAM, AIR FEED 1 - 1 1 2'68083-8 SCR, SAT HD CAP, RoHS, MA X 16 1 - 4 4 2'68083-9 SCR, SAT HD CAP, RoHS, MA X 16 1 - 1 1'19635-2 FEED CAM, POST FEED 1 - 1 1 1-803516-1 RAM ASSEMBLY, SF PACIFIC 1 - 1 1 1603516-1 RAM ASSEMBLY, SF PACIFIC 1 - 1 - 3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854 1 - 1 - 3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854 1 - 1 2'19799-1 HOLDER, FEED FINGER, AF 1 1 - 1 2'19799-1 HOLDER, FEED FINGER, AF 1 1 - 1 1 2844903-1 SCREW, LOCKING 1 1 - 1 1 2844903-1 SCREW, COKING 1 1 - 1 1 55686 SPACER, CRINPER 1 1 - 1	64 63
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- 1 1 1-1803583-0 APPLICATOR BASIC ASSEMBLY, SF 1 - 1 1 1803516-1 RAM ASSEMBLY, SF PACIFIC 1 - 1 - 3-23627-7 PIN, RETAIN, GRVD, 3/16 X.854 1 - 1 - 2119799-1 HOLDER, FEED FINGER, AF 1 - 1 1 2119955-1 ASSY, LUBRICATOR, SIDE FEED 1 - 1 1 2844907-1 POST, LOCKING 3 - 1 1 5-547505-2 SPRING, COMPRESSION 3 - 1 1 455888-6 SPACER, CRIMPER 4 - 1 1 4554769-4 HOLDER, INS 3 - 1 1 854769-4 HOLDER, INS 3 - 1 1 80607-1 DOCUMENTATION PACKAGE 3 - 1 1 81622-5 SCR, HEX HD CAP, M4 X 6.0 3 - 1 1 1603030-1 NUT, HEX, REG,	43
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	8
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- 1 1 2119780-9 DEPRESSOR, SHEAR	5
- 1 1 238011-4 BLOCK, CRIMPER SPACER	4
1 1 1 5-1633996-2 CRIMPER, INSULATION SPECIAL	3
- 1 1 455888-4 SPACER, CRIMPER	2
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION I DWAL O O DEC 2016 I DESCRIPTION	NO
TED FOR THE LATEST REVISION.	
TOLERANCES UNLESS T. ELBIN TOLERANCES UNLESS OPPEC2016 NAME	
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2 PLC ±- - 3 PLC ±- APPLICATION SPEC -	
4 PLC ±- - SIZE CAGE CODE DRAWING NO RESTRICT ANGLES ±- - A 00779 C=2836553 -	ILU IO
Customer Accessible Production Drawing SCALE 1:2 SHEET 3 4 REV	′ B

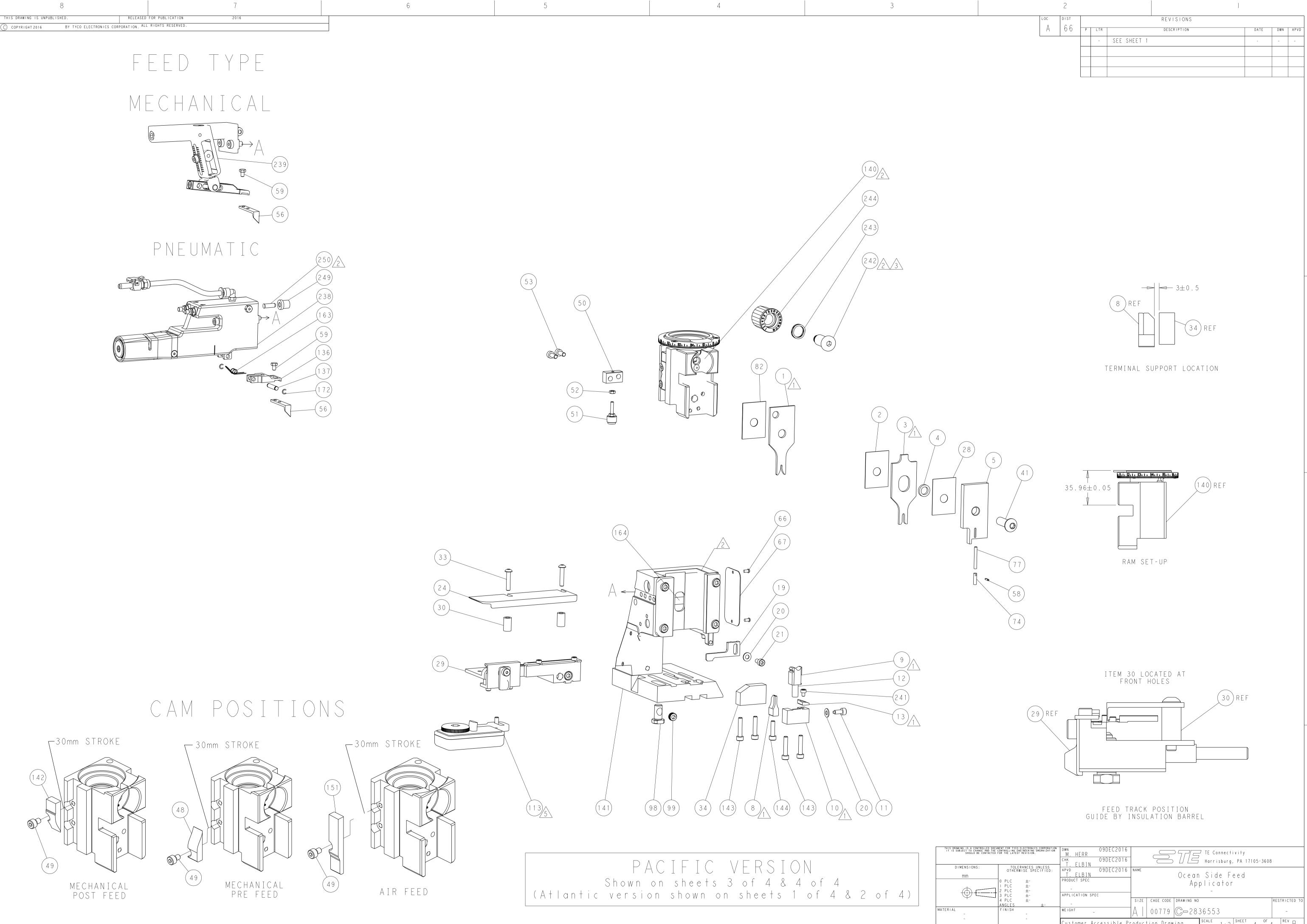
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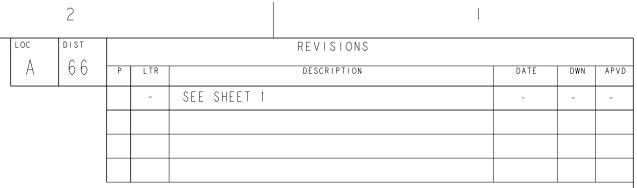
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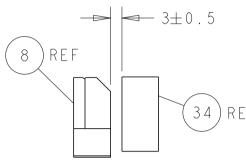
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OCUMENT FOR TYCO ELECTRONICS CORPORATION HE CONTROLLING ENGINEERING ORGANIZATION ED FOR THE LATEST REVISION.			dwn <u>M. HERR</u> снк T. ELBIN	09DEC2016 09DEC2016	TE Connectivity Harrisburg, PA 17105-3608						
	otherwise specified: APVD 09DEC2016 NAME Ocean Side Feed										
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