	THIS DRAWING IS UNPUBLI	8 SHED	RELEASED FOR PUBLICAT	ION	7 20		6
	C COPYRIGHT 20 PART NUMBER		DESCRIPT	VED.	FEED TYPE	A	TLANTIC VERSION TERMINATOR INTERFACE ADAPTER
	2836520-1 2836520-2 7-2836520-1	C C C	FINE CRIMP HEIG FINE CRIMP HEIG MECHANICAL AN TOOLING	GHT ADJUST D CRIMP	MECHANICAL PNEUMATIC MECHANICAL		
	7 - 2836520 - 2 7 - 2836520 - 7	C A	PNEUMATIC AND TOOLING CRIMP TOOLI) CRIMP KIT	PNEUMATIC -		
D							
	CRIMP WIRE 1.07	CATOR DA SIZE mm [.042] mm [.049] NSTRUCTIO 5042	TYPE F O				
С	TERMINAL DAT TERMINAL NAM WIRE STRIP 2.50-3.00 mm [. TERMINAL APPLICATION SPECIFICATION TERMINAL S TE TERMINAL 2113410-1	E: TERMI UENGTH 098118 INJ CHM-1-218 APPLIED JST TE	NAL INSU Ø1.40 82 Rev R12 - 5	LATION DIAME)-1.50 mm [.05 - -			
	WIRE SIZE & T 0.30mm2	. <u> </u>	P HEIGHT INCH] -0.03 [.037+/001]		HEIGHT 4 NCE SETTING 7		
В	 REFER TO STORAGE APPLY PA CRIMP HE APPLICAT NECESSAR TERMINAL UNLESS S 	OF APPLICA ART NUMBER Eight Refef OR WAS QUA Y WHEN RUN _ LUBRICANT	INSTRUCTION SHEE TOR. 2-23419-6 LOCTIT RENCE SETTING WAS LIFIED AT THE FAC NING APPLICATOR IS RECOMMENDED. THERWISE TORQUE	E TO THREAD THE SETTING CTORY. ADJUS IN THE FIELD	S OF ITEM 242. G USED WHEN THE STMENT MAY BE	AND	
							*WARNING on insta for larg than the
А							REFER TO

AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

NSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, R TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

5	4	3

	2								
Instruction Instruction									
А	66	Р	LTR		DESCRIPTION		DATE	DWN	APVD
			1	DEVELOPMENT			09NOV2016	ΥY	КZ
			А	RELEASED			28DEC2016	ΥY	СТ
			В	ECR-18-01394	12		03SEP2018	FΖ	КZ
			С	ECR-22-16161	9		19DEC2022	FΖ	ΤE

	1	-	1	-	2119641-1	FEED CAM, AIR FEED	. 248	
	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	. 244	
	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	. 243	
	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	1	1	1	1	7 - 1 8 0 2 3 - 7	SCR, SKT HD CAP M3 X 4.0	241	
	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
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	1	1	1	1	2844907-1	POST, LOCKING	. 98	
	1	1	1	1	455888-4	SPACER, CRIMPER	. 82	
	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	· 71	
	1	1	1	1	2119791-9	DEPRESSOR, WIRE	. 70	
	1	1	1	1	2119740-1	TAG, IDENTIFICATION	. 67	
	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	. 66	
	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	· 60	
	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	1	1	1	1	1338685-1	PAWL, FEED	56	
	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
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	2	2	2		3-1752356-4	SUPPORT, TERMINAL	. 33	
-	2	2	2	2	2079383-5	SCR, BHSC, Rohs (M4 X 20)		
+		1	 1		2-2844962-3	SPACER, CYLINDRICAL, STRIP GUIDE	· <u>30</u>	
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-	1	1		1	1320928-2	STRIP GUIDE	· 24	
-	1	2	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	· 21	
		2	2		1 - 18028 - 2	WASHER, FLAT, REG M4	· 20	
	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	· 19	
	1	1	1		2119806-1	INSERT, SHEAR	· 13	
+	1	1	1	1	3-22280-3	SPRING, COMPRESSION	· 12	
+	1	1	1		1 - 356885 - 4	STOP, SHEAR	· 1 0	
	1		1	1	2119805-1	SHEAR HOLDER, FRONT	· 10	
	1		1		1803095-6	FLOATING SHEAR, FRONT	· 9	
	2	2	1	1	7-1633928-6	ANVIL, COMBINATION	· 8	
	-	_	_	-	-	-	. 7	
	-	-	-	-	-	-	6	
	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5	
_	1		1	1	2 - 2 3 8 0 1 1 - 2	BLOCK, CRIMPER SPACER	4	
_	2	2	1		9-1633966-3	CRIMPER, INSULATION O	· <u>3</u>	
	-	-	-	-	-		. 1	
	2	2	1	1	3 - 1 8 0 3 2 2 4 - 1	CRIMPER, WIRE		
-	- 7 2	-71	- 2	- 1	PART NO	DESCRIPTION	ITEM NO	/
OC U HE E D	MENT FOR CONTROLL FOR THE	TYCO ELEC ING ENGINE LATEST REV	TRONICS CORF ERING ORGANI ISION.	ŀ	dwn 09NOV2016 Y.YIN	TE Connectivity		
		TOLFRAN	CES IINI F		СНК 09NOV2016 G.BAILEY	Harrisburg, PA 17105-3608		
	10	HERWISE	CES UNLE SPECIF	IĔD:	APVD 09NOV2016 K.ZHANG	Ocean Side Feed		
_	0 PLC		±- ±-		PRODUCT SPEC	Applicator		
]	2 PL(3 PL(±- ±-	-	- APPLICATION SPEC			
	4 PLC	E S	±- ±·	-	-		RICTED TO	
	FINIS	БН			WEIGHT _	$ \Delta 00779 C=2836520 $	-	

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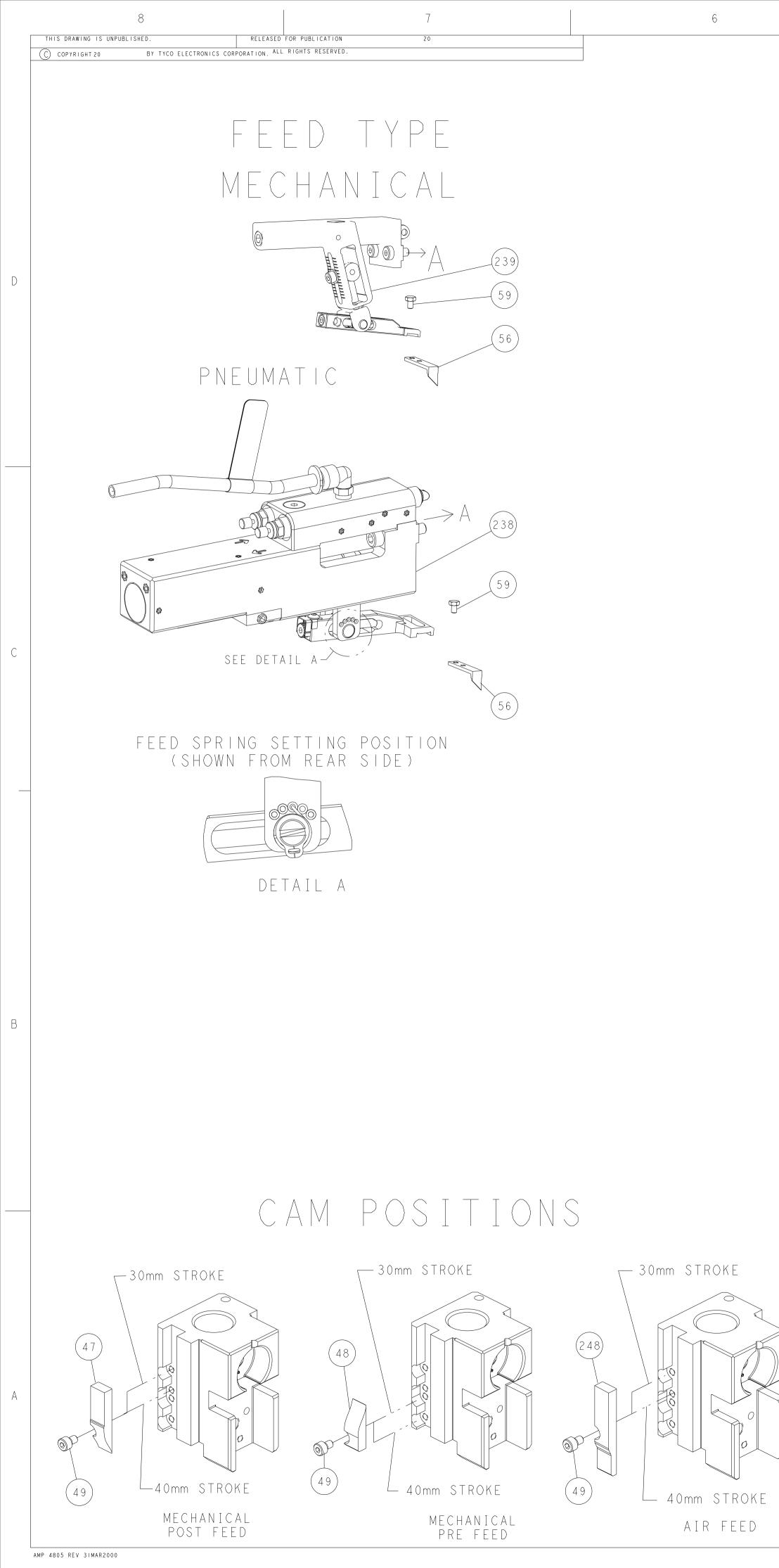
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MATERIAL

SCALE 1:2 SHEET 1 OF 4 REV C SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

| 00779 C-2836520

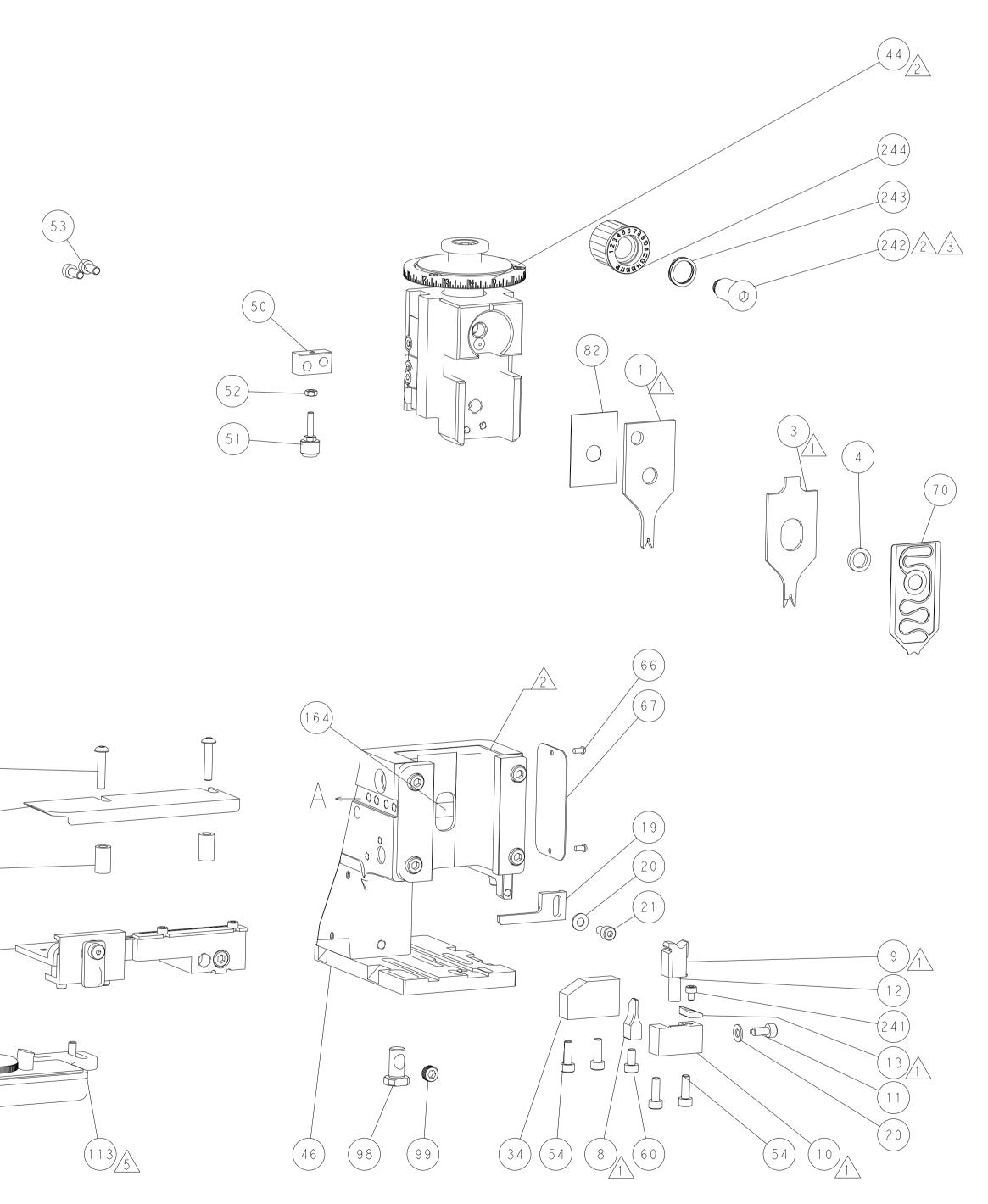
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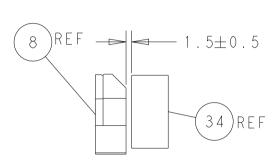
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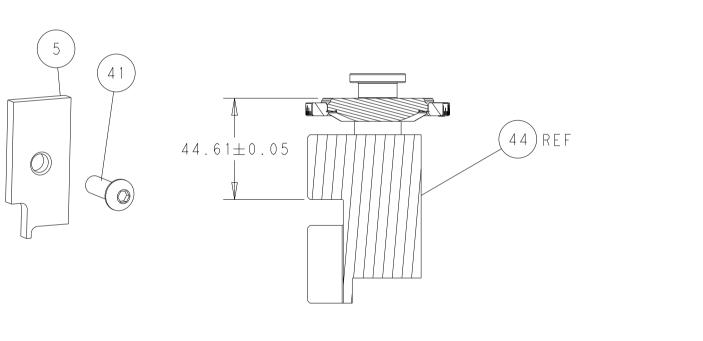


ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) THIS DRAWING IS A CONTROLLED DOCU IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: MM MATERIAL --

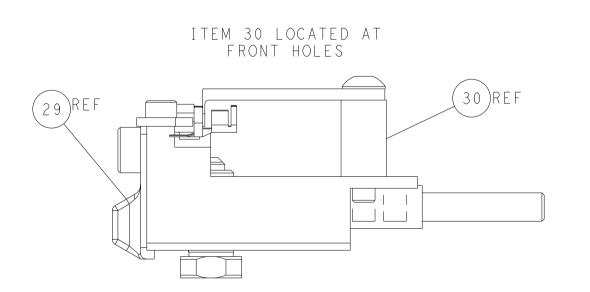
		2						
	LOC	DIST			REVISIONS			
	А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
L				-	SEE SHEET 1	-	-	-



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

FED F	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION OR THE LATEST REVISION.	dwn Y.YIN	09NOV2016				TE Connectivity	
		снк G.BAILEY	09NOV2016				Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	09NOV2016	NAME		Ocean	Side Feed	
	0 PLC ±- I PLC ±-	PRODUCT SPEC					plicator	
-	2 PLC ±- 3 PLC ±-	- APPLICATION :	SPEC	-			-	
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	FINISH -	WEIGHT	-	AL	00779	\mathbb{C} -283	36520	-
	-	Customer	Accessible Pr	oduc.	tion Draw	ing	SCALE 1:2 SHEET OF	4 REV C
		She	ETS 3 & 4	A R E	E NOT F	REQUIRI	ED FOR ATLANTIC	VERSION

	THIS DRAWING IS UNPUBLI	8 SHED. RELEASED FOF BY TYCO ELECTRONICS CORPORATION. ALL RI	R PUBLICATION GHTS RESERVED.	7 20		6
	P A R T NUMB E R	REVISION DESC	CRIPTION	FEED TYPE	P	ACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	2-2836520-1 2-2836520-2 7-2836520-7	C FINE CRIMP	HEIGHT ADJUST HEIGHT ADJUST FOOLING KIT	MECHANICAL PNEUMATIC -		
D						
	CRIMP WIRE 1.07	CATOR DATA SIZE TYPE mm [.042] F mm [.049] O NSTRUCTIONS 5042				
С		098118 IN] CHM-1-2182 Rev R12 -	INSULATION DIAM Ø1.40-1.50 mm [.05 - -			
	WIRE SIZE 0.30mm2	CRIMP HEIGHT mm [INCH] 0.95+/-0.03 [.037+/	REFERE	HEIGHT 4 NCE SETTING 7		
B	CRIMP APPLIC NECESS 6. UNLESS	MENDED SPARE PARTS TO SUPPLIED INSTRUCTI E OF APPLICATOR. PART NUMBER 2-23419-6 HEIGHT REFERENCE SETT ATOR WAS QUALIFIED AT ARY WHEN RUNNING APPL NAL LUBRICANT IS RECOM SPECIFIED OTHERWISE NT, 101-35000.	LOCTITE TO THRE ING WAS THE SETT THE FACTORY. AD ICATOR IN THE FI MENDED.	ADS OF ITEM 242. ING USED WHEN THE JUSTMENT MAY BE ELD.	NAND	
						*WA ON FO TH, RE
A						

AMP 4805 REV 31MAR2000

	PAC	IFIC	VERS	$\left[\ \right)$	\mathbb{N}					
	Shown on	sheets	3 of 4	& 4	0 f	4				
(Atlantic	version	shown (on sheet	s 1	0 f	4	&	2	$\circ f$	4)

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm $\bigoplus \longleftarrow$ MATERIAL

WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

	-	-		2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	1	-	2844940-1	AIR FEED MODULE	238	
	-	REF	REF		COUNTER, MAGNETIC	164	
	-	1	_	2119641-2	FEED CAM, AIR FEED	151	С
	-	1	1	2168083-8	SCR, SKT HD CAP, Rohs, M4 X 16	144	
	-	4	4	2168083-9	SCR, SKT HD CAP, Rohs, M4 X 20	143	
	-	-	1	2119653-2	FEED CAM, POST FEED	142	
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$\sqrt{5}$	_	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	_	1	1	2844908-1	SCREW, LOCKING	99	
	_	1	1	2844907-1	POST, LOCKING	98	
	_	1	1	455888-4	SPACER, CRIMPER	82	
	_	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
		1	1			70	
	_		1	2119791-9	DEPRESSOR, WIRE		
	-			2119740-1	TAG, IDENTIFICATION	67	
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
	-	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, R₀HS, M4 X 10	53	
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
	-	1	1	811242-5	BUMPER, HOLD DOWN	51	
	-	1	1	690753-2	SPACER, TONKER	50	
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
·	_	_	1	2119652-1	FEED CAM, PRE FEED	48	
	_	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	4 1	
·	_	1	1	3-1752356-4	SUPPORT, TERMINAL	34	В
	_	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
	_	2	2	2-2844962-3	SPACER, CYLINDRICAL, STRIP GUIDE	30	
		1	1			29	
	_	1	1	2844992-1	ASSEMBLY, STRIP GUIDE		
	-			1320928-2	STRIP GUIDE	24	
	-			2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	21	
	-	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	
~	-	1	1	2119533-1	STRIPPER, SIDE FEED	19	
1	-	1	1	2119806-1	INSERT, SHEAR	13	
	-	1	1	3-22280-3	SPRING, COMPRESSION	12	
~	-	1	1	1 - 356885 - 4	STOP, SHEAR	11	
1	_	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
$\overline{1}$	-	1	1	1803095-6	FLOATING SHEAR, FRONT	. 9	
1	1	1	1	7-1633928-6	ANVIL, COMBINATION	. 8	
	_	-	_	-		• 7	
	_	_	_	_	-	6	
	_	1	1	2119757-4	DEPRESSOR, SHEAR	5	
	_	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4	
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Z1				9-1633966-3	CRIMPER, INSULATION O		
\wedge	-	-	-	-		2	
1				3 - 1 8 0 3 2 2 4 - 1	CRIMPER, WIRE		
	-77	- 2 2	- 21	PART NO	DESCRIPTION	ITEM NO	А
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TED FOR THE	LATEST REV	ISION.	-	<u>Y.YIN</u> снк 09NOV2016			
	TOLERAN	CES UNLE SPECIFI		<u>G.BAILEY</u>			
				K.ZHANG	Ocean Side Feed		
0 PL	.C =	E- E-		PRODUCT SPEC	Applicator		
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				Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 4	rev C	
				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VEH		
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	2						
LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

CAM, SNAIL, INSULATION ADJUSTMENT 244

WASHER, WAVE SPRING, CREST-TO-CREST 243

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

1 1 2119082-5

- 1 1 2119083-1

1 1 7 - 18023 - 7 - - 1 2119580-1

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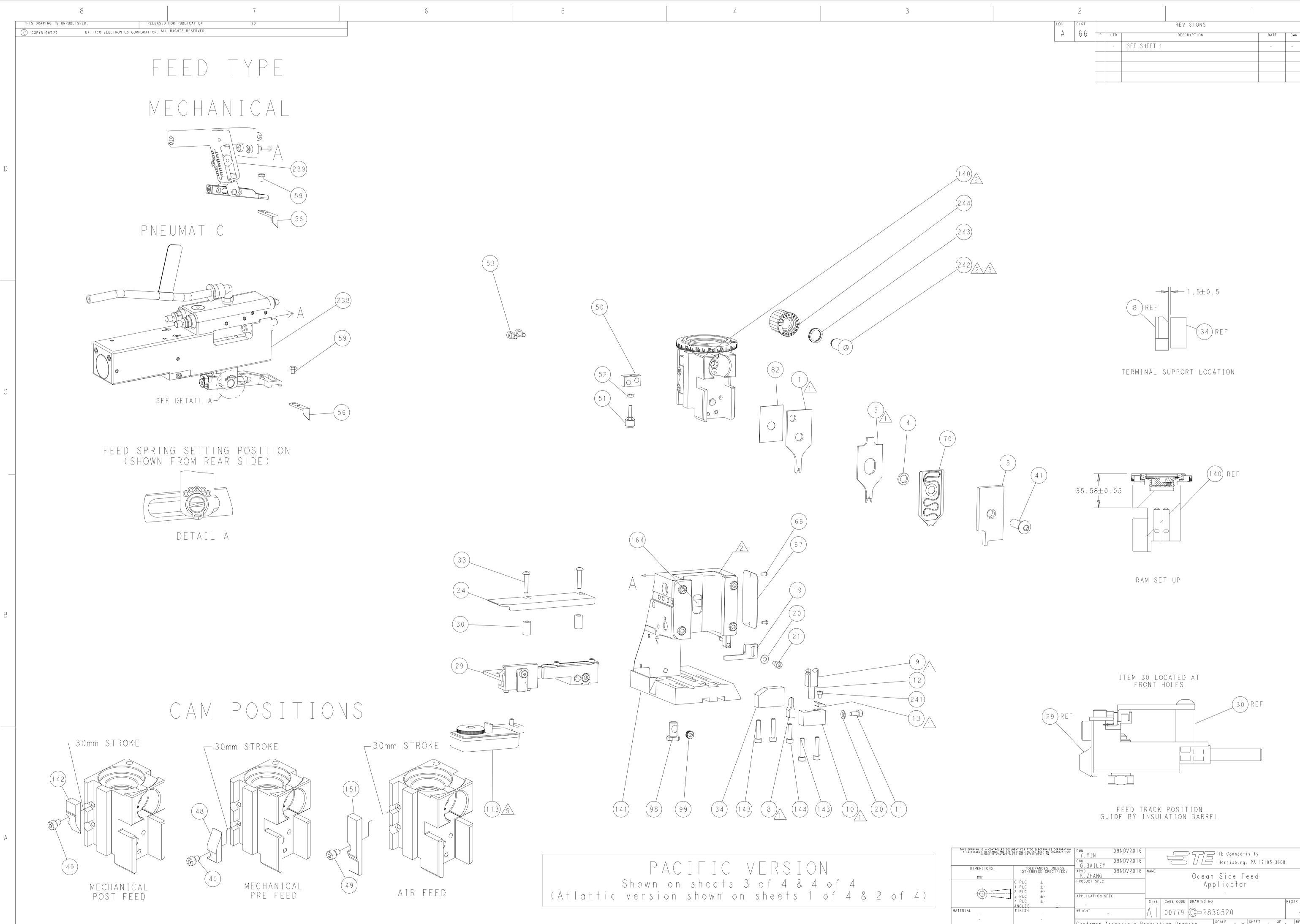
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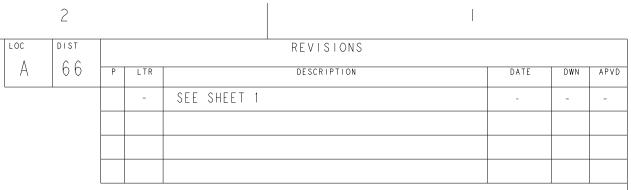
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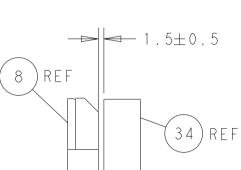
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AMP 4805 REV 31MAR2000







DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPO CONTROLLING ENGINEERING ORGANIZ FOR THE LATEST REVISION.	_	dwn <u>Y.YIN</u> chk	09NO\ 09NO\				77/=	7	onnect	,			
	TOLERANCES UNLES		<u>G.BAILEN</u>	, ,			\square		7 Harr	isburg	, PA 17	105-36	508	
	OTHERWISE SPECIFII	ED:	apvd <u>K.ZHANG</u>	09NO\	/2016	NAME		Ocear	n Sid	de F	eed			
	0 PLC ±- 1 PLC ±- 2 PLC ±-		PRODUCT SPEC						plic					
t	3 PLC ±-		APPLICATION	SPEC					_					
	4 PLC ±- ANGLES ±-		_			SIZE	CAGE CODE	DRAWING NC)				R	STRICTED TO
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	-		Customer	Accessi	ble P	roduc [.]	ion Draw	ing	SCALE	1:2	SHEET	4 0	F 4	REV C
			SH	EETS	1 &	2 AF	RE NOT	REQUI	RED	FOR	PAC	[F][C	V	ERSION