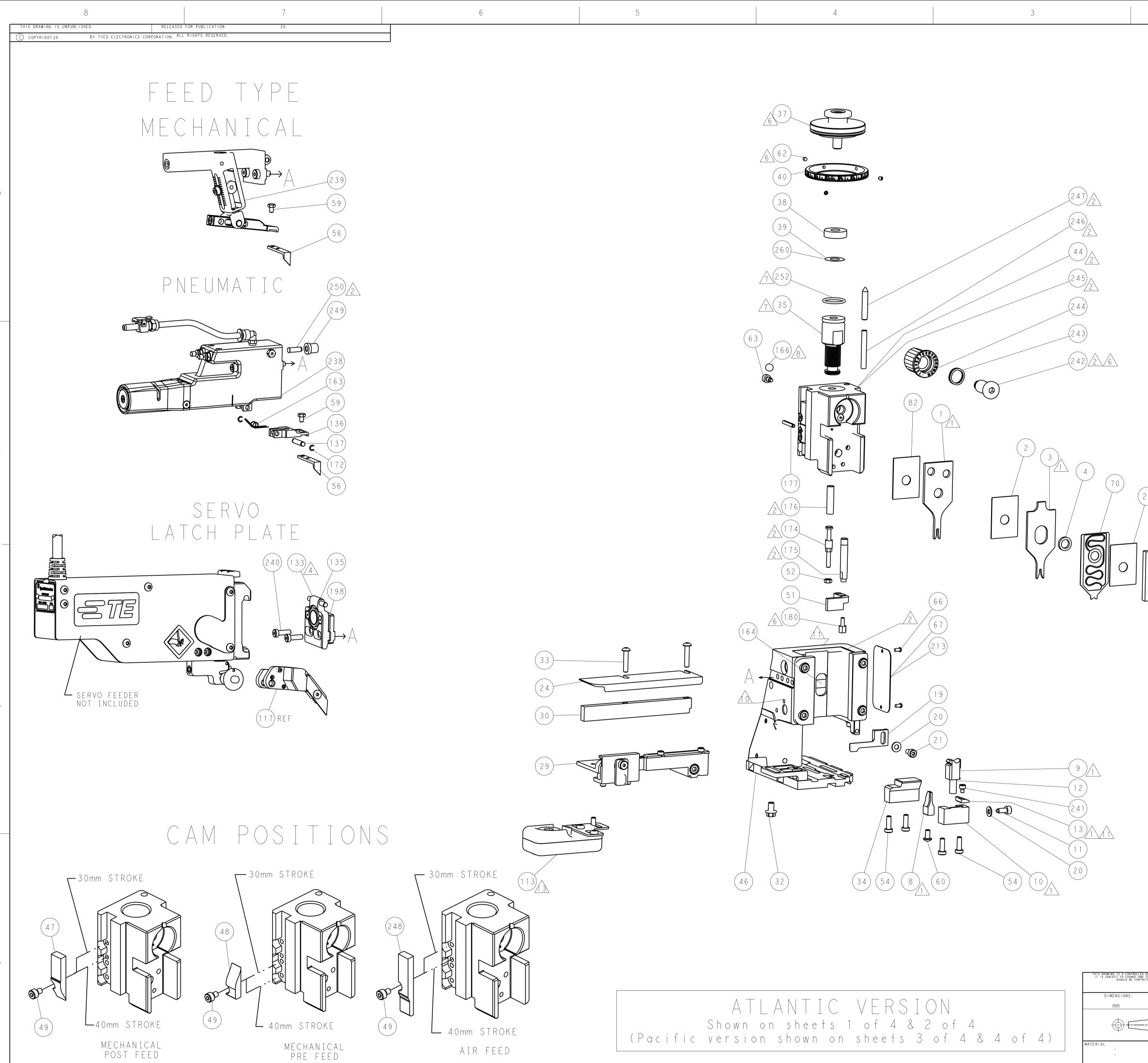
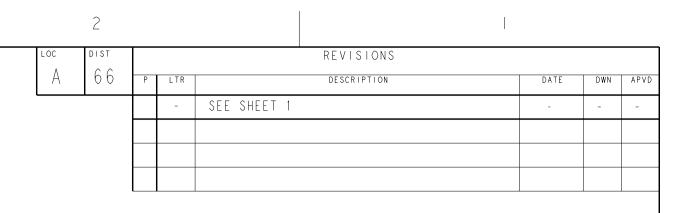
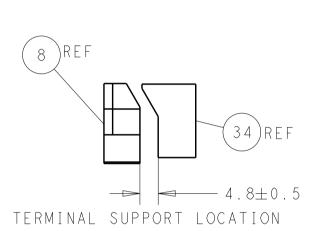
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		2836493-2	Α	FINE CRIMP HEIGHT	ADJUST	PNEUMATIC	SMART APPL MECHANICA SERVO LATC	L FEED	2119949-1	- 1338685-1 -	8-2836493-4 5-18022-5 8-2836493-5	- 2119653-1 1901094-3	- - 1752354-8	- - 2168400-6 (QUANTITY 2		1	1
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		2836493-5	A	FINE CRIMP HEIGHT		SERVO LATCH PLATE	PNEUMATIC		2119950-1	1338685-1	5 - 1 8 0 2 2 - 5	2119641-1	2119799-1	2063440-1		- 1	2
D		2836493-6	А	NON-CRIMP HEIGHT		SERVO ALATCH PLATE 12	-		-	-	-	-	-	-			-
		2836493-7 7-2836493-7	A A	FINE CRIMP HEIGHT CRIMP TOOLING		NONE -	-			-	-	-	-	- -		 	
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	APPLICATOR CRIMP SIZE														-	- 1	1
	WIRE     1.70 mm     E.06       INSUL     1.78 mm     E.07	67] F													-	1	 
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	TERMINAL DATA: ZHEI	NGYAO TERMIN	AL HENGTON	G CRIMP SPECIFICATIO	DN										-	 	REF
	TERMINAL NAME: TER WIRE STRIP LENGTH		INSULAT	ION DIAMETER RANGE											-	1	REF
	3.29-4.05 mm [.129159	I N ]	Ø0.95-1.	27 mm [.037050 IN]											-	- 1 - 1	1
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	RECOMMENDED SPA	ARE PARTS									RE SIZE SE 10m requir					- 1	- 1
	GREASE BEARING	SURFACES LIG	HTLY								DAMAGE TC				<u>_6</u>	- 1	
В	3. LUBRICATE DAILY SHEET SUPPLIED	PER THE APPL WITH THE APPL	LICATOR IN LICATOR.	STRUCTION											-	- 1 - 2	2
	ASSEMBLY. SEE B	BELOW FOR PAR <sup>-</sup>	T NUMBER:	D INTO BLANK MEMORY											-	- 1 - 1	
	PNEUMATIC FE Servo feed w	ED WITH "SMAF /ITH "FINE CRI	RT APPLICA IMP HEIGHT		2836493-4 2836493-5										-	- 1 - 1	
	5. ADJUSTMENT OF T	/ITH "NON-CRIN The stripper n	MAY BE REQ	UIRED WHEN MOVING TH	2836493-6 IE										-	- 1	
	APPLICATOR BETW			R APPLICATIONS. O THREADS OF ITEM 67	2 & 180.											- <u>2</u> - <u>1</u>	
	APPLY PART NUMB FOR -6 ONLY APP	BER 2-23419-6 PLY PART NUMBE	LOCTITE T ER 1-23419	O THREADS OF ITEM 24 -5 LOCTITE TO THREAD	2. S of item	37.										- 1	1
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	ACTUATE THE COU	JNTER.		RECTLY IN ORDER TO F												-   1 1	1
	9 CRIMP HEIGHT RE APPLICATOR WAS	EFERENCE SETT QUALIFIED AT RUNNING APPL	ING WAS TH THE FACTO	E SETTING USED WHEN RY. ADJUSTMENT MAY B THE FIELD.	THE E				-	- 1 -			CATOR SHIM PAC G, .676 ID, .0		-	 	-
	10 SPARE FEED CAM	STORAGE LOCA		TO INSTRUCTION SHEE					-		1 - 2119	640-1 PUSH	ROD, AIR FEED NG, FLANGED	70 DIA. MAT. 252 250 249		- 1 - 1	
	FOR ADDITIONAL	APPLICATOR T	o a non-ca	RRIER CUTTING STYLE	,				-		1 - 2119		CAM, AIR FEED	243		- <u>1</u> - <u>1</u>	
А	REMOVE ITEM 13	AND ATTACH TO	O THE LOCA	TION ON THE BACK SID Sheet for additional	Ε				- 7	7 - 7 - 6 - 5		T NO	DESCRIF			-77 -7	
				JUST APPLICATOR (-6 Nominal Shim Height							I	I		 		RAWING IS A CONTROLLE SUBJECT TO CHANGE AN SHOULD BE CONT	ED DOCUMENT ND THE CONTR TACTED FOR T
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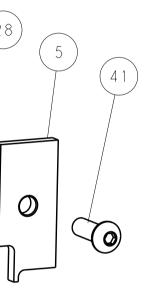
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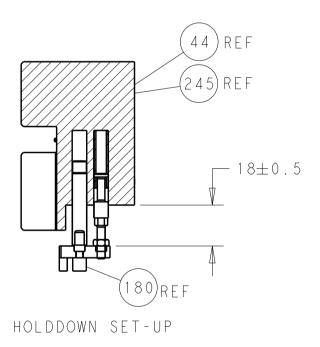
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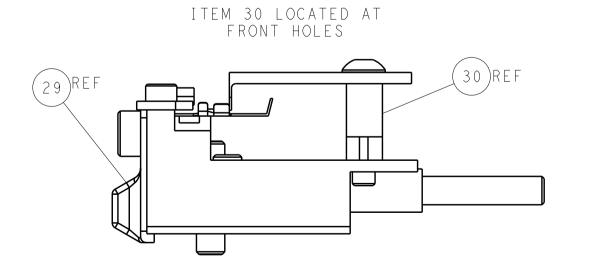












## FEED TRACK POSITION GUIDE BY WIRE BARREL

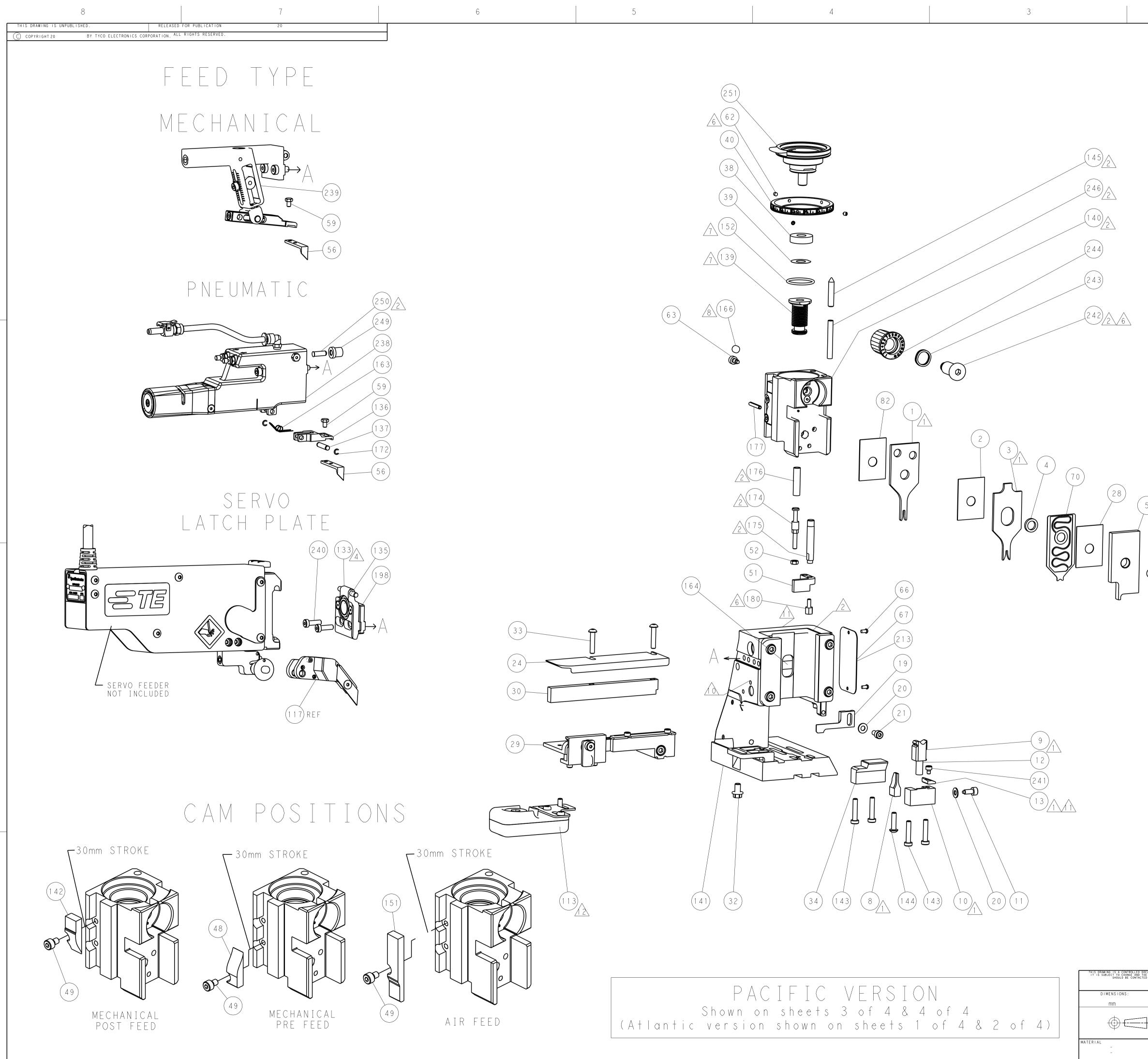
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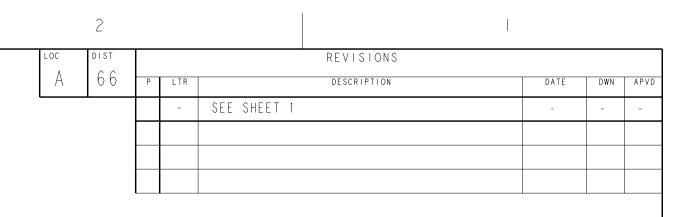
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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	TARI Numred	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		AFFLICA		NUMBERS REQU		
		2-2836493-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	- 1338685-1	5 - 18022 - 5 8 - 2836493 - 5	2119641-2 1901094-3	2119799-1 1752354-8	2063440-1 2168400-6 (QUANTITY 2)
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		2-2836493-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	-	8-2836493-5 8-2836493-4		1752354-8	2168400-6 (QUANTITY 2) -
		2 - 2836493 - 5		FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1338685-1       1338685-1	5-18022-5 5-18022-5	2119653-2 2119641-2	- 2119799-1	- 2063440-1
D		2-2836493-7 7-2836493-7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	- NONE			-	-	-	-	
	TERMINAL NAME: TE WIRE STRIP LENG 3.29-4.05 mm [.12915 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL	TYPE 067] F 070] F CTIONS ENGYAO TERMINA ERMINAL TH 59 IN] GTONG SPEC Rev - -	INSULAT ∅0.95-1.	G CRIMP SPECIFICATION ION DIAMETER RANGE 27 mm [.037050 IN] - - NAL ZHENGYAO TERMINAL								
		CRIMP HEIGHT nm [INCH] .28+0/-0.10 [.05		CRIMP HEIGHT 9 REFERENCE SETTING 4.1								
В	ASSEMBLY MECHANIC, PNEUMATIC SERVO FEI 5. ADJUSTMENT APPLICATOR I APPLY PART APPLY PART APPLY PART AREASE THRE	LING SURFACES L AILY PER THE AF IED WITH THE AF SPECIFIC DATA SEE BELOW FOF AL FEED WITH "SN ED WITH "FINE C OF THE STRIPPEF BETWEEN BENCH A NUMBER 1-23419 NUMBER 2-23419 ADS, GROOVE AN BE ORIENTED C COUNTER.	PPLICATOR PPLICATOR. TO BE ENTE R PART NUMI SMART APPL MART APPLIG CRIMP HEIG R MAY BE R AND LEADMA -5 LOCTITE -6 LOCTITE D O-RING O ORRECTLY I	RED INTO BLANK MEMORY CHIP BER: ICATOR" CONVERSION: 8-28364 CATOR" CONVERSION: 8-28364	93-4 93-4 93-5			LARGES <sup>-</sup> Below M	TALLATION T WIRE SIZ	ZE SETTI EQUIRED GE TO CR	NG. USE CRIMP HE IMP TOOL	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
A	SPARE FEED FOR ADDITION	CAM STORAGE LO NAL INFORMATION THE APPLICATOR 13 AND ATTACH ING. REFER TO	CATION REF N. TO A NON- TO THE LOO	ER TO INSTRUCTION SHEET CARRIER CUTTING STYLE, CATION ON BACK SIDE N SHEET FOR ADDITIONAL				  - 1 1 - 77 - 27 - 25 -	1 - 211964   1 - 180325   1 1 1-2227	0-1 PUSH ROI 9-1 BUSHING 9-3 SPRING,	DUST HEAD ASM, D, AIR FEED , FLANGED COMPRESSION DESCRIPT	· 250 · 249 · 246
	TERMINAL LU		OMMENDED.					Sh	PACIF nown on st		ERSIO	

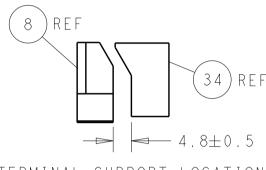
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	_	1	1	1	1			<u>8083-2</u> 8028-2	SCR, SKT HD CAP, Rohs, M4 X 8.0 WASHER, FLAT, REG M4	21
•	_	1	1	1	1			9533-3	STRIPPER, SIDE FEED	19
1	_	1	1	1	1			9806-1	INSERT, SHEAR	13
	_	1	1	1	1			2280-3 56885-4	SPRING, COMPRESSION	12
1		1	1	1	1			9805-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1			3095-3	FLOATING SHEAR, FRONT	9
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	_	1	1	1	1			9757-6	DEPRESSOR, SHEAR	5
$\bigwedge$	- 1	1	1	1	1			3011-8 33961-	BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREMIUM	4
$\angle   $	-	1	1	1	1			53961- 5888-5	SPACER, CRIMPER	<u> </u>
1	1	1	1	1	1			03241-	CRIMPER, WIRE F	1
	- 7 7	- 27	- 2 5	- 2 2	- 21	P	A F	rt nc	DESCRIPTION	I T E N N O
THIS DRAWING IS A IT IS SUBJECT TO SHOU	CONTROLLED CHANGE AND LD BE CONTA	DOCUMENT F THE CONTRO CTED FOR TH	OR TYCO ELEC LLING ENGINE E LATEST REV	TRONICS CORF ERING ORGAN ISION.	PORATION IZATION	dwn K.HUA	NG	1 40C T 2	The connectivity	
DIMENSI	ONS:		TOLERAN	ICES UNLE E SPECIF		chk L.ZHA Apvd		1 40C T 2		
mm		0 P	LC :	e specif	L	APVD <u>L.ZHA</u> PRODUCT S		140012	Ocean Side Feed	
			LC :	±- ±-	-	- APPLICATI			Applicator -	
$(\bigcirc)$		3 P	LC ·	±-		AFFLICATI	ION	SPEC		
			LC : LES	±- ±- ±	-	- WEIGHT	ION :	SPEC	A 00779 C-2836493	ICTED T

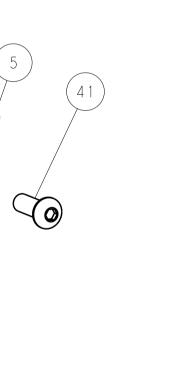
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

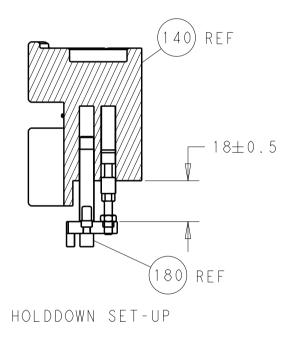




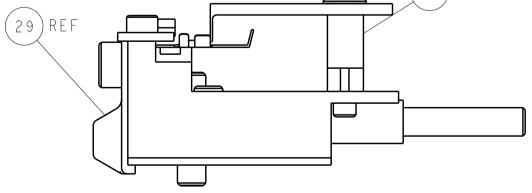












## FEED TRACK POSITION GUIDE BY WIRE BARREL

DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn 140CT2016 K.HUANG		TE Connectivity
		снк 140СТ2016 L.ZHANG	-	——————————————————————————————————————
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 140CT2016	NAME	Occarp Side Food
	0 PLC ±-	PRODUCT SPEC	-	Ocean Side Feed Applicator
-1	I PLC ±- 2 PLC ±-	-		Appricator -
J	3 PLC ±- 4 PLC ±-	APPLICATION SPEC	SIZE	E   CAGE CODE   DRAWING NO   RESTRICTED TO
	ANGLES ±-	-		
	-	WEIGHT _	ΑI	$00779 \ C = 2836493 $ -
	-	Customer Accessible F	roduct	ction Drawing SCALE 1:2 SHEET 4 4 A REV A
		SHEETS 1 &	2 AF	ARE NOT REQUIRED FOR PACIFIC VERSION