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	THIS DRAWING IS UNPUBLI		RELEASED	FOR PUBLICATION RIGHTS RESERVED.	2	2016			I ANTIC VE	ERSION TERMI	
	P A R T N U M B E R	REVISION	DES	SCRIPTION		FEED TYP	E	7 ()		ACE ADAPTER	
	2836458-1	В	FINE CRIM	P HEIGHT AD	JUST	MECHANICA	4 L				
	2836458-2 7-2836458-1	B	MECHANIC	P HEIGHT AD Cal and crim		PNEUMATI (MECHANICA					
	7 - 2836458 - 2	B	PNEUMAT	DLING KIT IC AND CRIM	P	PNEUMATI					
	7 - 2836458 - 7	A		DLING KIT TOOLING KIT	Γ	-				ALLELLE RUBBLE	
D											
	APPLIC CRIMP	CATOR D, size	A T A T Y P E								
	WIRE 2.00	mm [.079] mm [.157]	F								
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	400 3										
	TERMINAL DAT	A: TRW TE	ERMINAL	TRW CR	IMP SPI	ECIFICATION					
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	3.47-4.23 mm [. TERMINAL	137167 IN		Ø		-	-				
С	APPLICATION SPECIFICATION		-	-		-					
0	TERMINALS	APPLIE)				SEAL INS	ULATION			
	TE TERMINAL 2303664-1		TERMINAL	TE SEAL 2303665-1		TRW SEAL · 3918056850 ·	DIAMETER 1.52-1	RANGE			
	WIRE 👝 🖌		AP HEIGHT		RIMP H	EIGHT 4]				
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	\wedge			LOCTITE TO TI NG WAS THE SI							
	APPLICAT	OR WAS QU.	ALIFIED AT	THE FACTORY. CATOR IN THE	ADJUST						
	HAS BEEN	ADJUSTED	TO CORRECT	KET TO FILL I HEIGHT AT QU							
	6. UNLESS SI	PECIFIED (D THREADS. DRQUE VALUES	SHALL	BE USED PER					
	DOCUMENT	, 101-350	00.								
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*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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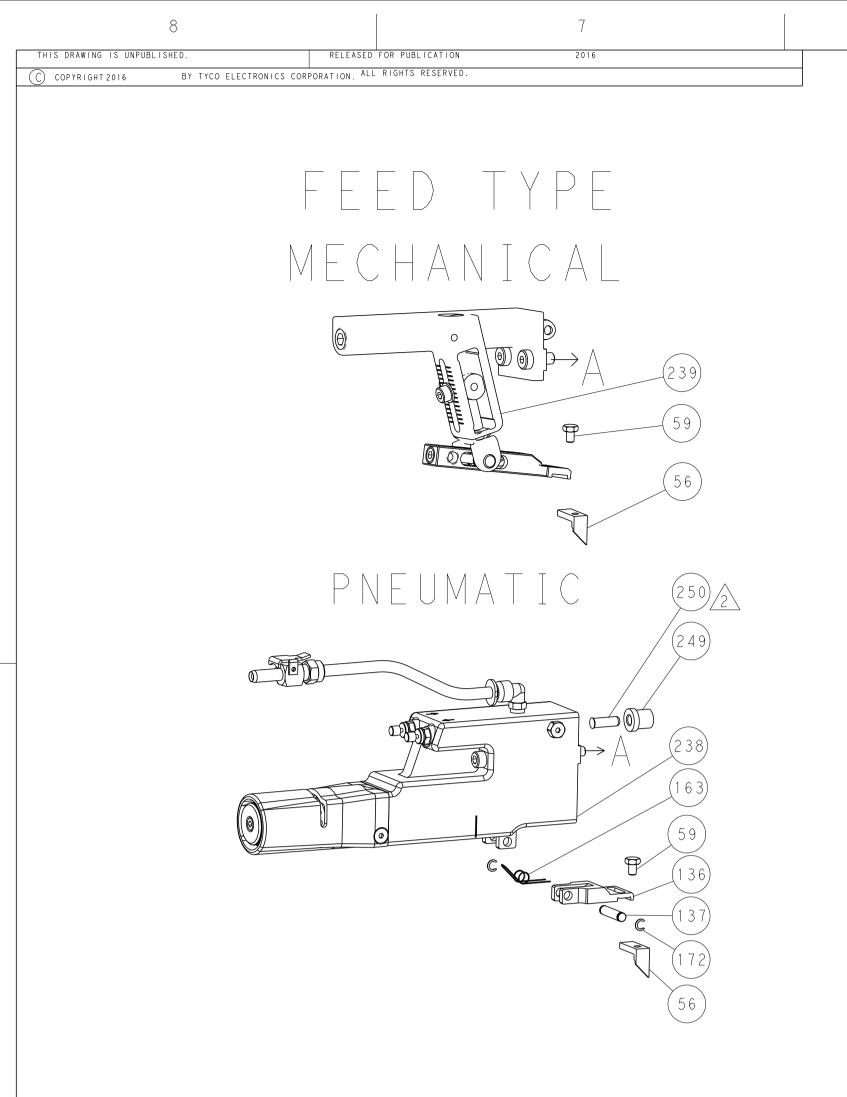
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

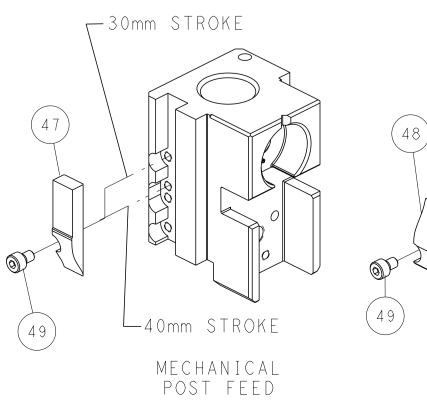
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F			1	1					
	-	1	1	1	1	7 - 18023 - 7 2280441 - 1	SCR, SKT HD CAP M3 X 4.0 INSERT, SHEAR		28
	_	1	-	1	-	2119640-1	PUSH ROD, AIR FEED		25
-	-	1	-	1	-	1803259-1	BUSHING, FLANGED	. 2	24
-	-	1	- 1	1	- 1	2119641-1 2119082-3	FEED CAM, AIR FEED CAM, SNAIL, INSULATION ADJUS		24
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-1		24
3	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL		24
-	-	- 1	-	- 1	-	2119580-1 2063440-1	MECHANICAL FEED ASSEMBLY AIR FEED MODULE		<u>3</u> 3
-	-	1	1	1	1	356885-6	STOP, SHEAR	. 2	23
-	-	1	1 -	1	1	462843-7 21045-3	TERMINAL SUPPORT RING, RETAIN, EXTERN, 3/16 (7
-	_	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC		6
-	-	1	-	1	-	240638-1	SPRING, FEED FINGER	· 1	6
-	-	1	-	1	-	3-23627-7 2119799-1	PIN, RETAIN, GRVD, 3/16 X .8 HOLDER,FEED FINGER, AF		3
-	-	1	1	1	1	1 - 2 2 2 8 1 - 8	SPRING, COMPRESSION	• 1	2
-	-	1	1	1	1	2844908-1 2844907-1	SCREW, LOCKING POST, LOCKING		9 9 9 8
-	-	1	1	1	1	1803258-1	FRONT STRIP GUIDE		96
-	-	2	2	2	2	1-2168083-3	SCR, SKT HD CAP, Rohs, M3 X		95
	-	1	1	1	1	2168083-6 455888-9	SCR, SKT HD CAP, R∘HS, M5 X SPACER, CRIMPER		93 82
-	-	1	1	1	1	3 - 2 4 0 6 4 1 - 0	SPACER	. {	8 ′
-	-	1	1	1	1	1803607-1 2119791-5	DOCUMENTATION PACKAGE DEPRESSOR, WIRE		7 ′ 7 (
-	-	1	1	1	1	2119943-1	WASHER, SPACER		$\frac{1}{63}$
-	-	1	1	1	1	2119740-1	TAG, IDENTIFICATION		6
_	-	2	2	2	2	2168078-1 2-18032-5	SCREW, DRIVE, RH, Rohs, 2 x SCR, SET, FLT PNT, M5 X 20.0		<u>66</u>
-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X	8.0 . 6	6 (
	-	1	1	1	1	5-18022-5 985575-3	SCR, HEX HD CAP, M4 X 6.0 SCR, FLT SKT HD CAP M3 X 10.		<u>5 (</u> 5 -
<u>/</u> 5	-	1	1	1	1	1-1338683-0	FEED PAWL		<u>5</u> 6
-	-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X		54
-	-	2	2	2	2	2168083-9 5018030-1	SCR, SKT HD CAP, RoHS, M4 X NUT, HEX, REG, RoHS, M3		53 52
-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	•	5 ′
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_	-	1	1	1	1	1803583-9 1803515-1	APPLICATOR BASIC ASSEMBLY, S RAM ASSEMBLY, SF ATLANTIC		46
-	-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	•	4 ′
-	-	2	2	2	2	2168083-1	SCR, SKT HD CAP, Rohs, M3 X		33
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-	-	2	2	2	2	22281-8	SPRING, COMPRESSION	· /	2 -
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	-	1	1	1	1	2 - 189124 - 4	GUIDE, FRONT STRIP		27
_	-	1	1	1	1	980371-4 2168083-2	SCR, SKT HD SHLDR 5.0 DIA X SCR, SKT HD CAP, RoHS, M4 X		<u>23</u> 27
-		1	1	1	1	1 - 18028 - 2	WASHER, FLAT, REG M4		<u>2</u> 2 (
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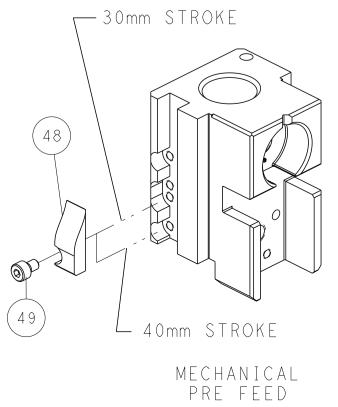
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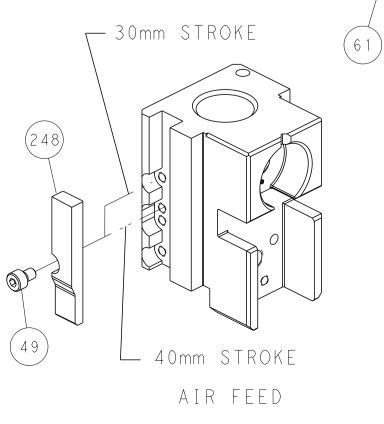






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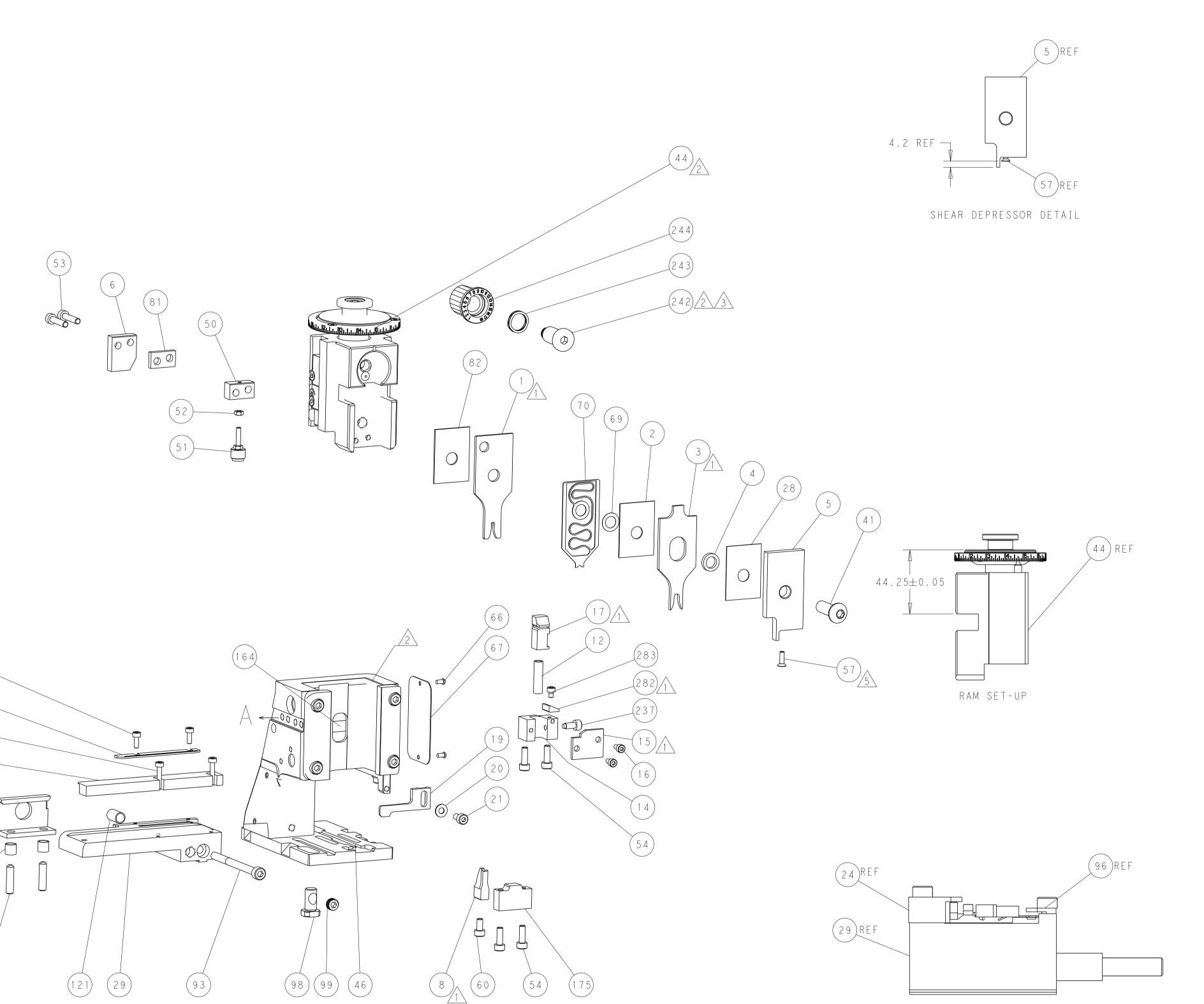
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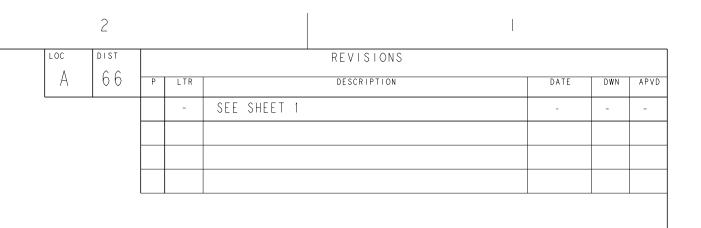
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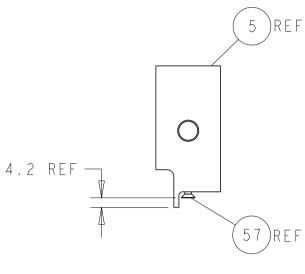
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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FEED TRACK POSITION GUIDE AS SHOWN

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.				DWN M. CHK	HERR		OCT201 OCT201		(172		nnectiv	,	0.5 2		
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	P A R T N U M B E R	REVISION	DESCR	IPTION	FEED TYF	PE	INTERFACE ADAPTER
	2-2836458-1	B F	INE CRIMP H	HEIGHT ADJUST	MECHANIC	AL	
	2 - 2836458 - 2 7 - 2836458 - 7	B F	INE CRIMP H	HEIGHT ADJUST	PNEUMAT 1		
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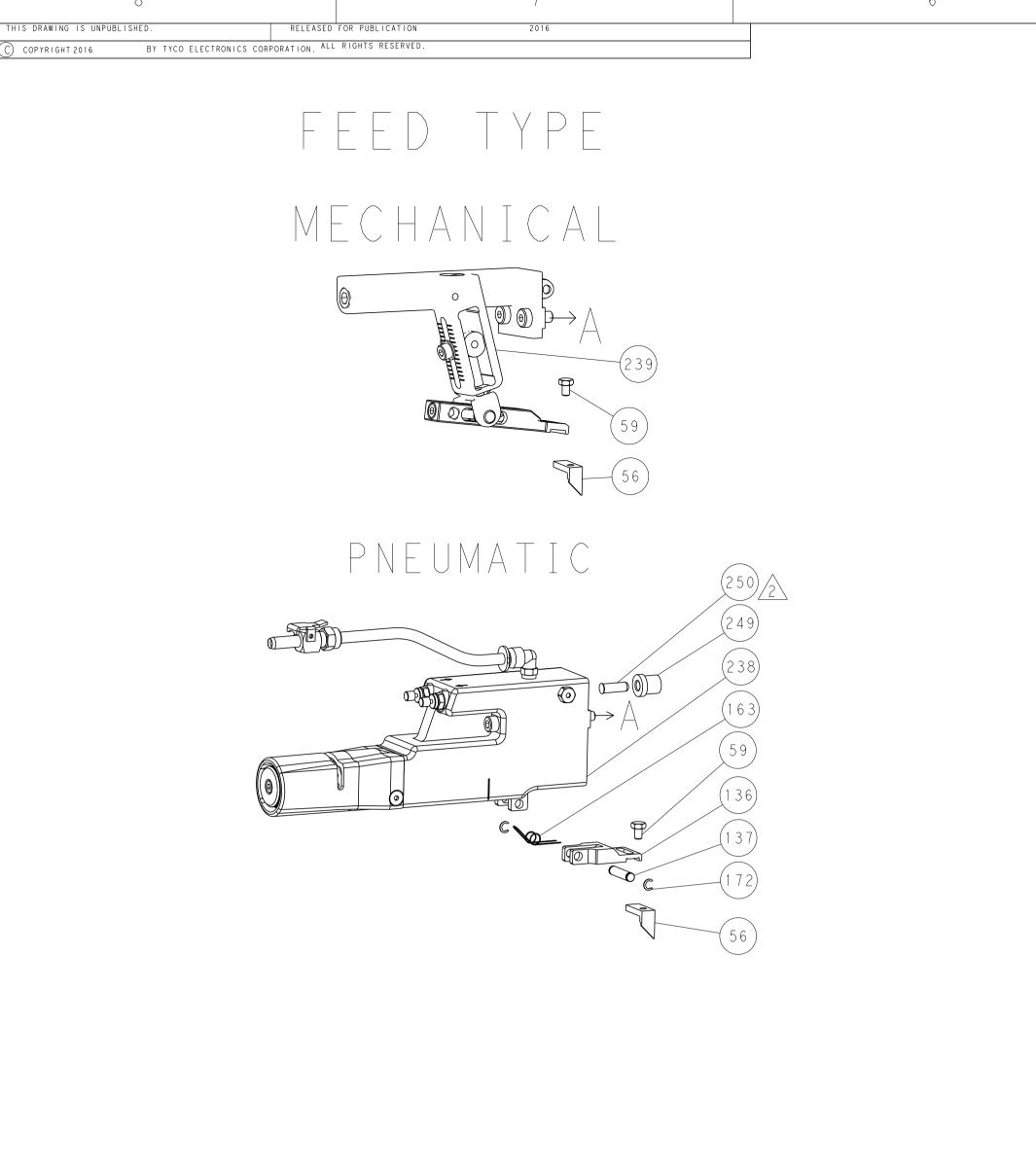
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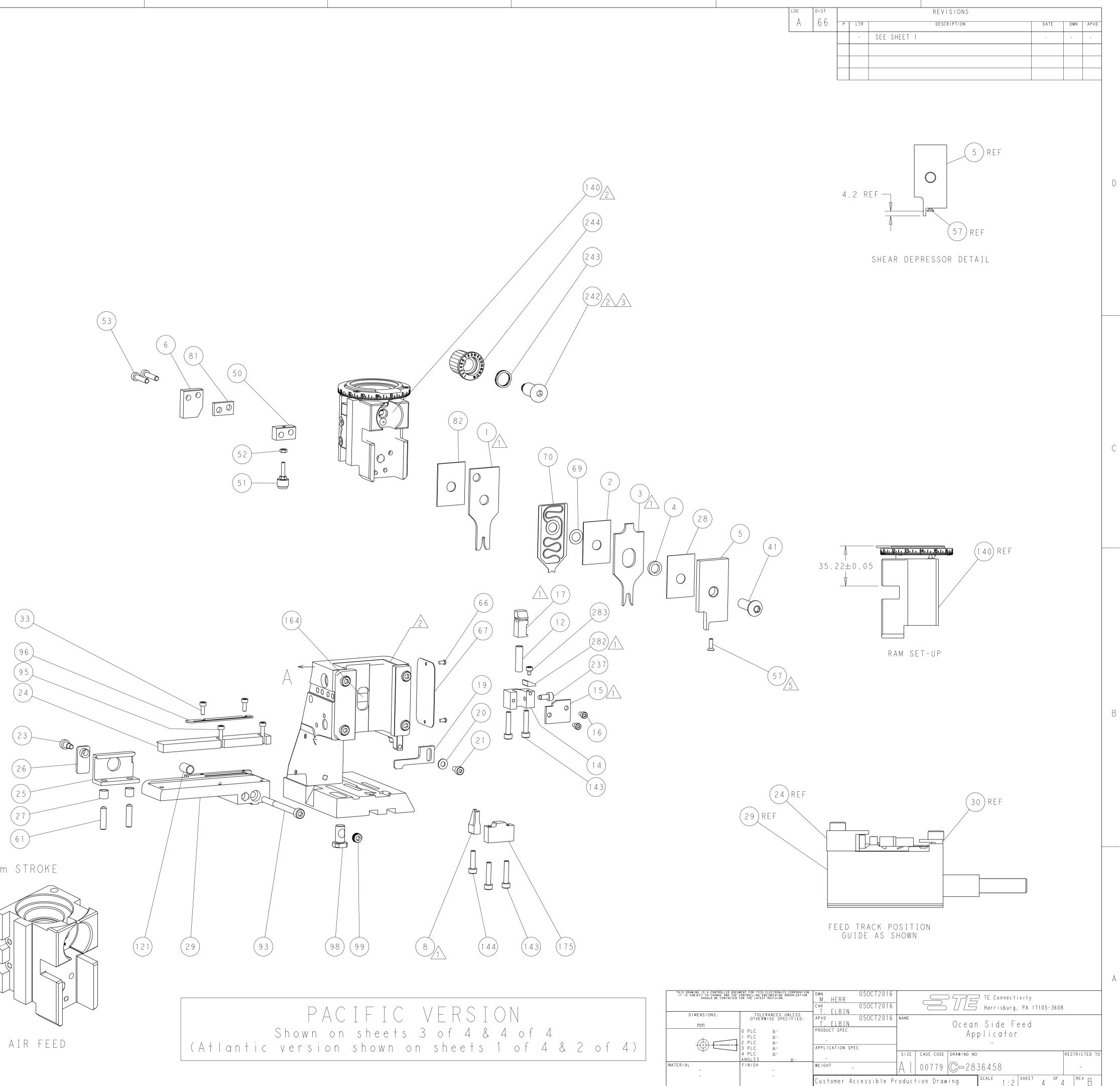
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm MATERIAL

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

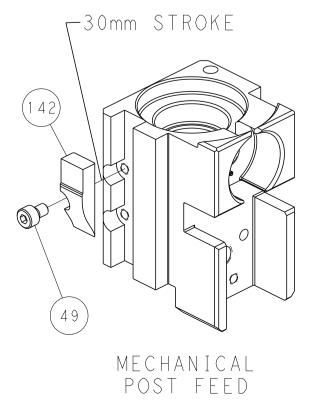
- 1 - 2063440-1 ATX FED PODULE 238 - 1 - 206325-5 STOP, STERA 237 - 2 - 21642-3 Kuis, RITAIN, EXTERN, AND CHESCAN 172 - 2 - 21642-3 Kuis, RITAIN, EXTERN, AND CHESCAN 163 - 2 - 21642-3 KUIS, RITAIN, EXTERN, AND CHESCAN 163 - 1 - 216923-3 SCI, SKI HO CAP, SHIS, MAX 10 144 - 2 10633-2 FEID CAM, FOST FEID 141 - 1 2109633-2 FEID CAM, FOST FEID 142 - 1 2109633-2 FEID CAM, FOST FEID 142 - 1 203253-1 FEID CAM, FOST FEID 142 - 1 2044901-1 FOST, LCCNING 93 - 1 2044903-3 SCX,					2									
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HLT NU SQL 210-2 COLV LI, MASSI FC F6 A 1 - 2119641-2 FED GAV, ALS FEE 1 1 - 1 - 2119641-2 FED GAV, ALS FEE 1 1 - 1 - 2119643-8 CR, ST - D CAP, Reids, 244 X 16 1 1 - 1 1 16563-6 CR, CA - D CAP, Reids, 244 X 16 1 1 - 1 1 16563-7 T.K. CONSISTER, CASHEN, SEPACTHIC 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			1	1										
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- 1 1 2:56253-9 ECS, SRT HE CAP. Rok5, V4 2:16 [1.4] - - 2:16253-2 EED CAM. POST FEED [1.4] - - 2:16253-2 EED CAM. POST FEED [1.4] - - 2:16253-2 EED CAM. POST FEED [1.4] - - 3:23221-7 Div. RELATE, CRUE, STIE 7 [1.4] - - 2:15251-8 SPELIG, CRUPESSIDN [1.5] - 1 2:45251-8 SPELIG, CRUPESSIDN [1.5] - 1 2:24251-8 SPELIG, CRUPESSIDN [2.7] - 1 2:24251-8 SPELIG, CRUPESSIDN [3.7] - 1 2:242627-1 COURT LCC2130 [3.8] [3.7] - 1 2:24267-1 SOURCR [3.7] [3.7] [3.7] - 1 2:24267-1 SOURCR [3.7] [3.7] [3.7] - 1 2:16363-3 SCL, SRT HE CAP, RASS, V3 2:16 [3.7] - 1 2:16363-4 SCL, SRT HE CAP, RASS, V3 2:16 [3.7] - <t< td=""><td></td><td></td><td>1</td><td></td><td></td><td>24(</td><td>)638</td><td>- 1</td><td>PRING, FEED FING</td><td>ER</td><td></td><td>·</td><td>163</td><td></td></t<>			1			24()638	- 1	PRING, FEED FING	ER		·	163	
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- 1 1 5-18022-5 SCR, HEX HD CAP, M4 X 6.0 59 - 1 1 965375-3 SCR, FLT SKT HD CAP M3 X 10.0 57 - 1 1 1.138663-0 SCR, SKT HD CAP, RoHS, W4 X 20 53 - 1 1 5018030-1 WU, HEX, PEG, RoHS, W4 X 20 53 - 1 1 5018030-1 WU, HEX, PEG, RoHS, W4 X 20 53 - 1 1 101222-5 BUMPER, FOLD COWN 51 - 1 1 101222-5 BUMPER, FOLD COWN 51 - 1 1 1012023-9 SCR, SKT HD CAP, RoHS, W3 X 8.0 49 - 1 1 1032602-1 SCR, BHISC, RoHS (M8 X 25) 41 - 1 1 1032602-1 SCR, SKT HD CAP, ROHS, W3 X 8.0 33 - 1 1 22305692-4 141412, RER STRIP GUIDE 29 - 1 1 24305692-1 14412, SCR 21 - 1 1 240323 DRAC, TEAM INAL 25 - 1 <t< td=""><td></td><td></td><td></td><td>· · ·</td><td></td><td></td><td></td><td></td><td></td><td></td><td>. 188</td><td></td><td>66</td><td></td></t<>				· · ·							. 188		66	
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- 1 1 690753-2 SPACER, TONKER 50 - 1 2 18073-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 2119652-1 TEED CAM, PRE FEED 48 - 1 1 1803602-1 SCR, BrSC, RohS, NB X 253 41 - 2 2 2186083-1 SCR, SKT HD CAP, RohS, M3 X 8.0 33 - 1 7 245588-4 SPACER, CRIPFER 28 - 1 1 45588-1 SPRING, COMPRESSION 27 - 1 1 45588-4 SPACER, CRIPFER 28 - 1 1 240792-3 DRAC, TERMINAL 25 - 1 1 240792-3 DRAC, TERMINAL 25 - 1 1 2180083-1 SCR, SKT HD CAP, Rohs, M1 X 8.0 21 - 1 1 2180033-1 SCR, SKT HD CAP, Rohs, M3 X 6 16 - 1 1 1-6904643-2 FLAT, REG M4 20 - 1 1 1-69046463-2 FLAT, REG M4		-	1	1					UT, HEX, REG, Ro	HS, M3		· ·	52	
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- 1 1 1803602-1 SCR. BHSC, RoHS (M8 X 25) ∠1 - 2 2 2168083-1 SCR. SKT HD CAP. RoHS, M3 X 8.0 33 - 1 1 2-2305692-4 PLATE, REAR STRIP GUIDE 29 - 1 1 455888-4 SPACER. CRIMPER 28 - 2 2 22281-8 SPRING, COMPRESSION 27 - 1 1 356835-1 LEVER, DRAG RELEASE 26 - 1 1 240792-3 DRAG. TERMINAL 25 - 1 1 2-189124-4 GLIDE, FRONT STRIP 24 - 1 1 2119303-1 STR.PPER, SIDE 19 - 1 1 2119362-1 SFLEA SFLEA <td></td> <td></td> <td>1</td> <td>2</td> <td></td> <td></td> <td></td> <td></td> <td>•</td> <td></td> <td></td> <td></td> <td></td> <td></td>			1	2					•					
- 1 1 2-2305692-4 PLATE, REAR STRIP GUIDE 2.9 - 1 1 455888-4 SPACER, CRIMPER 2.8 - 2 2.22281-8 SPACER, CRIMPER 2.8 - 1 1 356835-1 LEVER, DRAG RELEASE 2.6 - 1 1 240792-3 DRAC, TERMINAL 2.5 - 1 1 2418083-1 SCR, SKT HD SHUDE 5.0 DIA X 6.0 2.3 - 1 1 118028-2 WASER, FLAT, REG M4 2.0 - 1 1 118028-2 FLEATHD CAP, PoHS, M3 X 6 16 - 1 1 169046-6 SHEAR PLATE, REAR 17 - 1 1 1690468-7 DEPRESSOR SHEAR, REAR 14 <td></td> <td></td> <td>1</td> <td>1</td> <td></td> <td>180</td> <td>3602</td> <td>- 1</td> <td>CR, BHSC, Rohs (</td> <td>M8 X 25)</td> <td></td> <td>•</td> <td>41</td> <td></td>			1	1		180	3602	- 1	CR, BHSC, Rohs (M8 X 25)		•	41	
- 1 1 455888-4 SPACER, CRIMPER 28 - 2 2 22281-8 SPRING, COMPRESSION 27 - 1 1 356835-1 LEVER, DRAG RELEASE 26 - 1 1 240792-3 DRAG, TERMINAL 25 - 1 1 2198031-4 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 1 1 219533-1 STR: PPER, SIDE FEED 19 - 1 1 219862-1 SHEAR PLATE, REAR 15 - 1 1 219862-1 SHEAR PLATE, REAR 15 <t< td=""><td></td><td></td><td>2</td><td>2</td><td></td><td></td><td></td><td></td><td></td><td></td><td>8.0</td><td></td><td></td><td></td></t<>			2	2							8.0			
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- 1 1 2-189124-4 GUIDE, FRONT STRIP 24 - 1 1 980371-4 SCR, SKT HD SHLDR 5.0 DIA X 6.0 23 - 1 1 2168083-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 1 1 1-18028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 690463-2 FLOATING SHEAR, REAR 17 - 2 2 1-2168083-1 SCR, SKT HD CAP, ROHS, M3 X 6 16 - 1 1 1-690464-6 SHEAR PLATE, REAR 15 - 1 1 2119862-1 SHEAR HOLDER, REAR 14 - 1 1 3-12280-3 SPRING, COMPRESSION 12 - - - - - 10 - - - - - - 7 - - 1 1 2119862-1 SHEAR HOLDER, REAR 6 - - - - -			1	1					,				26	
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- 1 1 455888-6 SPACER, CRIMPER 2 1 1 1 6-1803241-9 CRIMPER, WIRE F 1 - 77 -22 -21 PART NO DESCRIPTION ITEM NO December for the LATEST REVISION. DWN 050CT2016 DESCRIPTION ITE Connectivity Harrisburg, PA 17105-3608 OTHERNISE SPECIFIED: OTHERNISE SPECIFIED: APVD 050CT2016 DOCE an Side Feed Applicator 0 PLC ±- - - - - 1 PLC ±- - - - - 3 PLC ±- - - - - 4 PLC ±- - - - - - 4 PLC ±- - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - <td>\bigwedge</td> <td>-</td> <td>1</td> <td>1</td> <td>^</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td> </td> <td>· ·</td> <td>4</td> <td></td>	\bigwedge	-	1	1	^							· ·	4	
-77 -22 -21 PART NO DESCRIPTION ITEM NO DOUMLING FOR THE CARDING CONCERNITATION DECEMBER ING ORGANIZATION THE CARTES UNLESS OTHER WISE SPECIFIED: DWN 050CT2016 DWN Herrisburg, PA 17105-3608 OTHER WISE SPECIFIED: I PLC ±- 2 PLC ±- 2 PLC ±- 4 PLC ±- ANGLES ±- FINISH OSOCT2016 I ELBIN SIZE CAGE CODE DRAWING NO APPLICATION SPEC SIZE CAGE CODE DRAWING NO Customer Accessible Production Drawing SCALE 1:2 SHEET 3 SCALE 1:2	$\langle \rangle$	-	1		6				PACER, CRIMPER	UN U PKEMI	UIM			
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Image: Marrisburg Marrisburg PA 17105-3608 CHK 050CT2016 NAME Ocean Side Feed OPLC ±- PRODUCT SPEC Applicator IPLC ±- - Applicator 2 PLC ±- Applicator - 3 PLC ±- - - 4 PLC ±- - - ANGLES ±- - - FINISH WEIGHT - All 00779 C=2836458 - Customer Accessible Production Drawing SCALE 1:2 SHEET 3	DOCUMENT FO				DWN									,
O PLC ±- I PLC ±- 2 PLC ±- APPLICATION SPEC APPLICATION SPEC					<u>М.</u> снк Т. [050	DCT2016				}		
2 PLC ±- - - 3 PLC ±- APPLICATION SPEC size cage code DRAWING NO 4 PLC ±- - - ARGLES ±- - FINISH - - A 00779 C=2836458 - - - Customer Accessible Production Drawing SCALE 1:2 SHEET 0F	0 PL	.C :	±-	ĨĔĎ:	apvd T.[ELBIN	050	UCT2016	Ocean					
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Customer Accessible Production Drawing 1:2 3 4 B	ANGL	. E S		-	- WEIGHT		-			6458		INCOLK	-	
VILLEY FALL BRE MULT RECORDED FOR PARTETA ALEVATION					Custo				auction Drawing	1:2	3 4	4	В	J



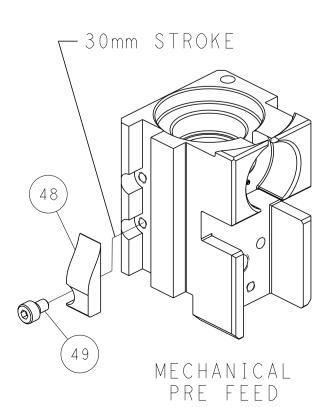


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CAM POSITIONS



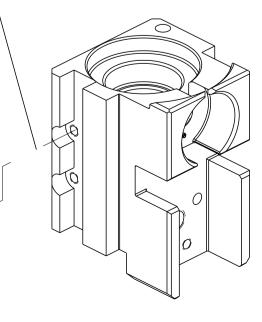
AMP 4805 REV 31MAR2000



- 30mm STROKE

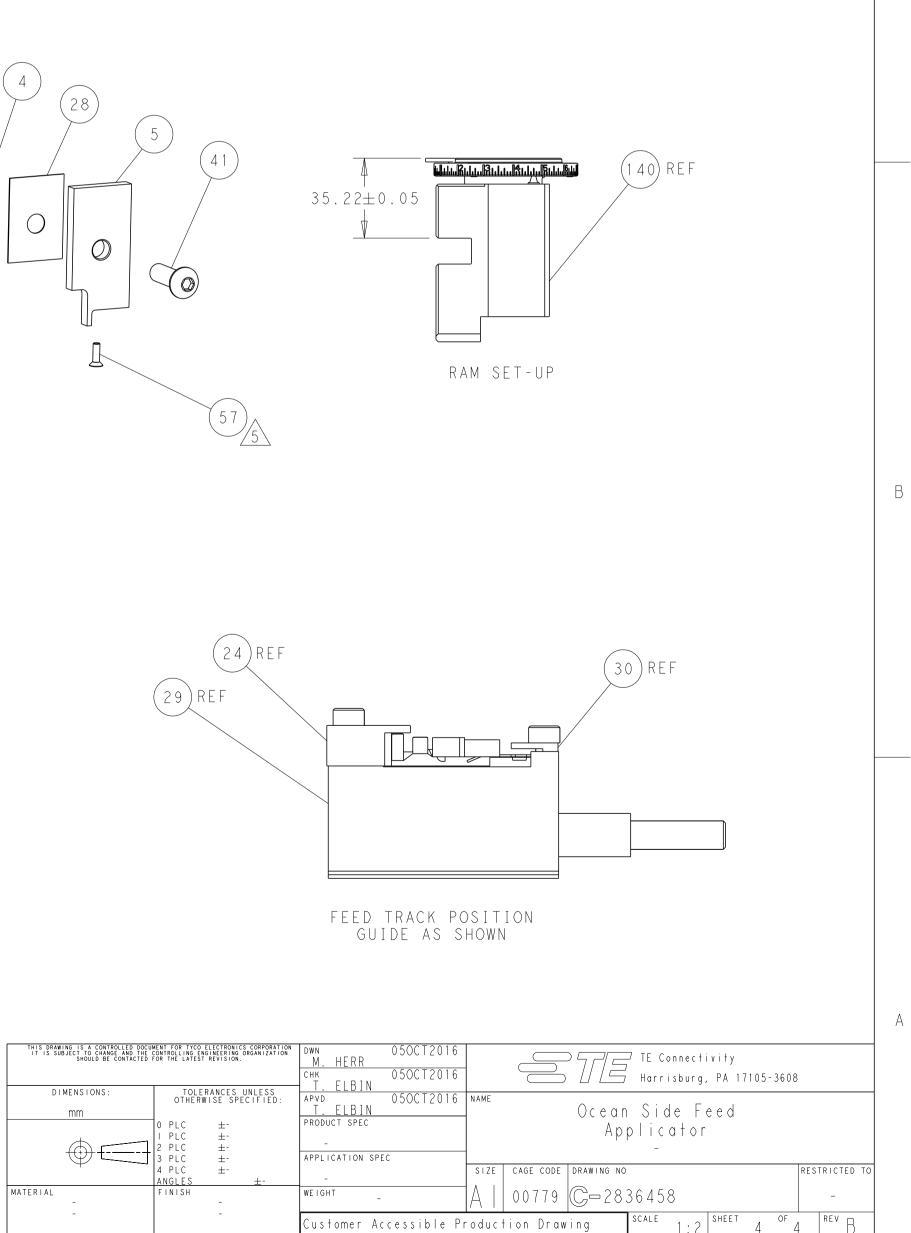
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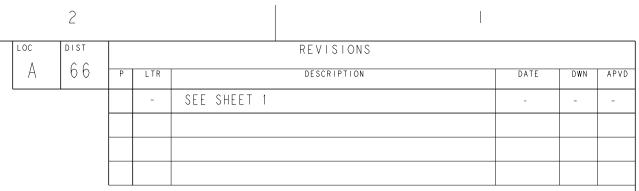
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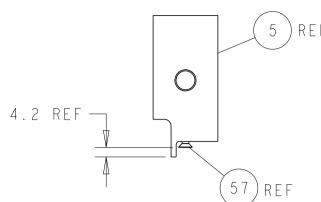


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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION