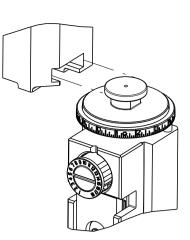
THIS DRAWING IS UNPUBLIS	SHED.	RELEAS	ED FOR PUBLICATION		20		
C COPYRIGHT 20	BY TYCO ELECTRON	ICS CORPORATION.	ALL RIGHTS RESERVED.				I
P A R T N U M B E R	REVISION	D	ESCRIPTION		FE	ed type	E
2836413-1	F	FINE CRI	MP HEIGHT	ADJUS	T MEC	CHANICA	. L
2836413-2	F	FINE CRI	[MP HEIGHT	ADJUS-	T PN	EUMATIO	C
7 - 2836413 - 1	F		ICAL AND C OOLING KIT		MEC	CHANICA	
7 - 2836413 - 2	F		ATIC AND CH OOLING KIT		PN	EUMATIO	C
7-2836413-7	A		P TOOLING			_	
CRIMP WIRE 1.40 INSUL 2.03 APPLICATOR I 408-3	mm [.080] NSTRUCTIO	TYPE F O					
TERMINAL DAT,	A: TE TERI	MINAL	TE	CRIMP	SPECIFI	CATION	
TERMINAL NAMI	E: CONTAG	CT, TAB	AND REC.	, CRII	MP SNAF	- I N	
WIRE STRIP			INSULAT				
2.30-2.60 mm [.(Ø1.60-2.)0 mm [.	063079	[N]	
TERMINAL APPLICATION SPECIFICATION		137093	-		-		
		^					
TERMINALS	APPLIED	5					

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER



		TE 001115	
TERMINAL DATA:	IE IERMINAL	IE CRIME	P SPECIFICATION
TERMINAL NAME:	CONTACT, TAB	AND REC., CR	IMP SNAP-IN
WIRE STRIP LI	ENGTH	INSULATION DI	AMETER RANGE
2.30-2.60 mm [.091	102 IN]	otin 1.60-2.00 mm [.063079 IN]
TERMINAL APPLICATION SPECIFICATION	1 1 4 - 1 3 7 0 9 3 -	-	-
TERMINALS AF	PLIED 5		
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1 - 2834067 - 2	2 - 2834067 - 2	1-2834068-2	2 - 2834068 - 2
1 - 2834067 - 3	2 - 2834067 - 3	1-2834068-3	2 - 2834068 - 3
	•	· · · · · · · · · · · · · · · · · · ·	

 WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT 4 REFERENCE SETTING
18 AW(G ·	1.05+/-0.05 [.041+/-	.002]	6.7
20 AWG	G ·	0.87+/-0.05 [.034+/-	.002] ·	8.6
22 AW(G	0.76+/-0.05 [.030+/-	.002]	9.8

l

AMP 4805 REV 31MAR2000

1 RECOMMENDED SPARE PARTS

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

A CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5 TERMINAL LUBRICANT IS RECOMMENDED.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

(Pacific version shown on sheets 3 of 4 & 4 of 4)

5	4	3

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

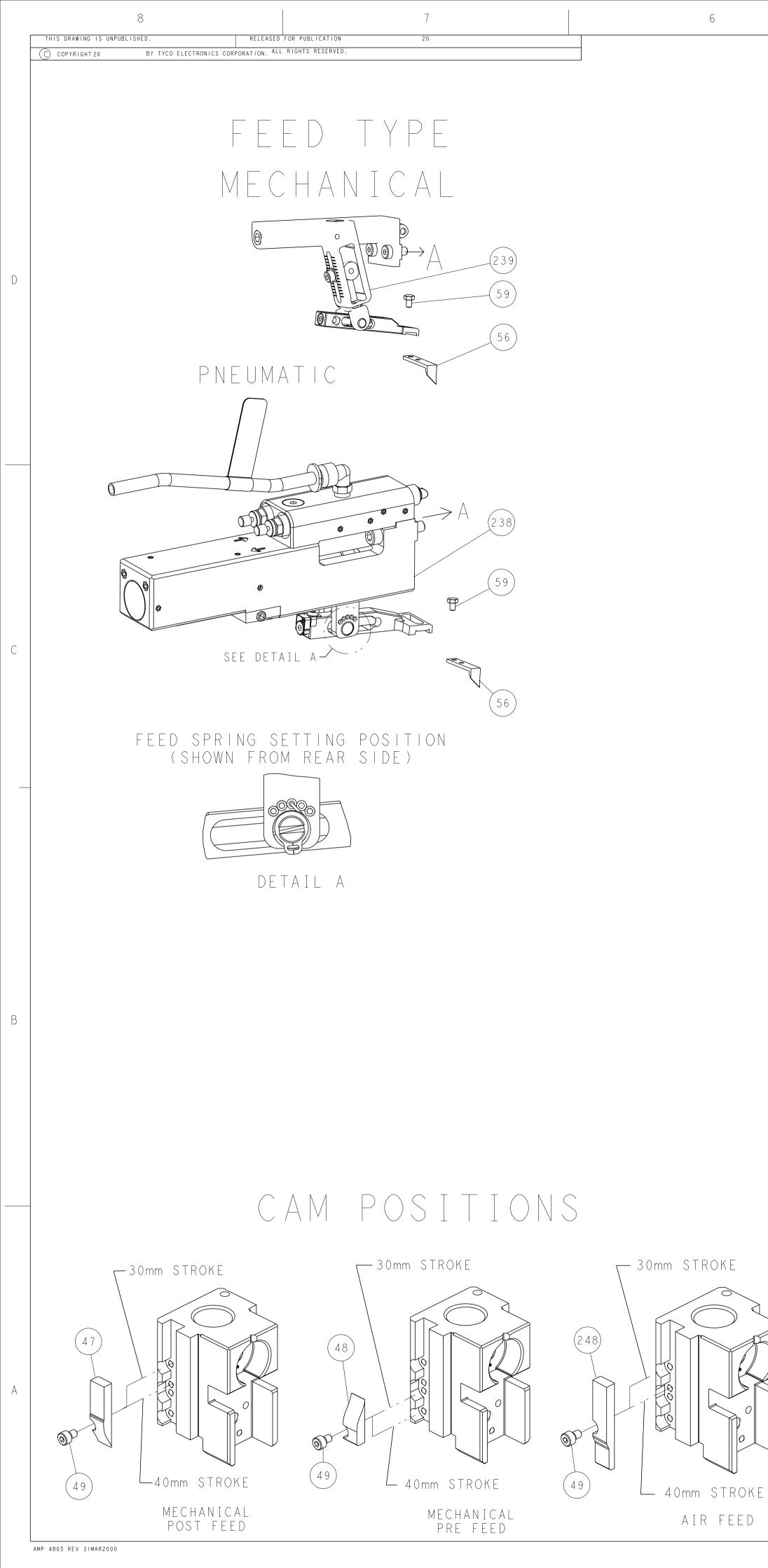
A EFF RFF SA4970-2 COLVERS, MARKETIC 16.4 3 1 1 1 1 211985-1 ASS.Y. LUDRICATOR, SIDE FEED 13 - 1 1 1 1 2444936-1 SC3:W. LUDRICATOR, SIDE FEED 13 - 1 1 1 2445936-1 SC3:W. LUDRICATOR, SIDE FEED 38 - 1 1 1 1 2445936-3 SPACT, CRIMER 82 - 1 1 1 1 2435868-3 SPACT, CRIMER 69 - 1 1 1 211943-1 GAST, SPACER 69 - 1 1 1 211943-1 GAST, SPACER SPACER - 2 2 2 2168083-2 SC3, SRT HD CAP, RoHS, MA X B C 50 - 1 1 1 138363-3 SC3, SRT HD CAP, RoHS, MA X B, C 54 - 1 1 138363-3 SC3, SRT HD CAP, RoHS, MA X B, C 54 <	-							r		
- 2 2 2 4-16522-3 S23, S21, FLT PTN, M3 X 6.0 258 - 1 1 1 16633441 SRC FL, TOWER 227 - 1 1 1 16633441 SRC FL, TOWER 244 - 1 1 2119647-1 FED CAM, ALR FEED 244 - 1 1 2119647-1 SRC SK, SKEL PL, ALL, ILSULLTICA DU, US HELT 243 - 1 1 2119622-8 CM, SKEL L, ILSULLTICA DU, US HELT 243 - 1 1 2119623-1 SKEL R, SKELSTICA DU, US AL, ZAL 244 - 1 1 21444940-1 SKE R, SKELSTICA DU, US AL, ZAL 238 - 1 1 21444490-1 SKE R, SKELSTICA DU, US AL, SKELSTIC		-	1	1	1	1	1803945-4	TONKER		
- 1 1 1 1 1 1 1 1 1 2019621-1 FEED CAN, KEE FEED 2 2 2 2 2 1 1 2 2 1 1 2 2 1 1 2 1 1 2 1 1 2 1 1 1 2 1<		-	1	1	1	1	22278-9	SPRING, COMPRESSION	299	
- - - 2 2116625-2 6A*, SM(1, INSULTION ADJUSTY). 2.24 - - 1 1 2116625-1 2.41 NASHER, NAVE SPEING, CREST-TO-CREST, 2.43 - 1 1 2116625-1 SEE ALL, INSULTION ADJUSTY). 2.24 - 1 1 2116625-1 SEE ALL, INSULTION ADJUSTY). 2.23 - 1 1 2118550-1 NECKANICA, FED ASSIMJ, Y 2.39 - 1 1 2118550-1 NECKANICA, FED ASSIMJ, Y 2.39 - 1 1 244420-1 NIR FEE MODULE 2.38 - 1 1 244420-1 NSP, JUBRICK GR, SIDE FEE 113 - 1 1 244420-1 SSP, JUBRICK GR, SIDE FEE 70 - 1 1 2445621 SSP, JUBRICK GR, SIDE FEE 71 - 1 1 245688-3 SCR, STHE CAP MAS AL, ALB, CAP MAR ALB, SLE 82 - 1 1 2116242-1 NSP, LOCKING 82 - 1 1 2116252-1 SCR, STHE CAP MAR ALB, CAP M		-	2	2	2	2	4 - 1 8 0 3 2 - 3	SCR, SET, FLT PNT, M3 X 6.0	298	
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- 1 1 1 2.1926-7 SCP. SRI HD CAP M3 x 4.0 2.241 - - 1 - 1.21956-7 MCCANICAL FEED ASSENDITY 2.33 - 1 - 1 2.1956-7 MCCANICAL FEED ASSENDITY 2.33 - 1 1 1 1.21956-7 MCCANICAL FEED ASSENDITY 2.33 - 1 1 1 1.111 1.1132 1.111 1.1132 - 1 1 1 2.1966-7 FCST. LOCKING 1.93 - 1 1 1 2.44406-7 FCST. LOCKING 1.93 - 1 1 1.244508-7 FCST. LOCKING 1.93 1.93 - 1 1 1.245508-7 FCST. LOCKING 1.93 1.93 - 1 </td <td>\wedge</td> <td>_</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>	\wedge	_	1	1	1	1				
- 1 - 1 2119586-7 MECHALCAL FED ASSEMDLY 223 - 1 1 1 2844940-7 ALE FEED FOULE 238 - 1 1 1 2844940-7 COLITE, MASHELC 62 - 1 1 1 2844980-7 COLITE, MASHELC 62 - 1 1 1 2844980-7 257, LOC4195 98 - 1 1 1 2844980-7 257, LOC4195 98 - 1 1 1 12045888-3 SPACEE, CRIMPER 82 - 1 1 1 1215934-7 3050,MER ATION FACEE 66 - 1 1 1 1215936-7 ACE, TAR, FACEE 66 - 1 1 1 133585-7 ACE, TAR, MA X 5.0 59 - 1 1 1 133585-7 ACE, TAR, MA X 5.0 59 - 1 1 133585-7 AC		_	1	1	1	1				
1 - 1 - 2844340-1 Alk FEED MODULE 23.8 - 1 1 1 2119355 ASST, LUBELCATOR, SIDE FEED 11.8 - 1 1 1 2844346-1 SLETA, LOSKING 99 - 1 1 1 284496-3 SKAER, CELMMER 98 - 1 1 1 284496-3 SKAER, CELMMER 98 - 1 1 1 284497-3 ESKAER, CELMMER 98 - 1 1 1 284497-3 ESKAER, CELMMER 82 - 1 1 1 211934-3 DELMERSSOR, ALRE 70 - 1 1 1 211934-3 MASIER, SKACER 69 - 1 1 1 211934-3 SKE, SKI HD CAP, Rohs, 44X 8.0 60 - 1 1 7 3183685-1 FAAL, FEED ALK 8.0 60 - 1 1 1 1 1 1 1 1 1 1	-	_	_	1	_	1				
R_E R_E <td>_</td> <td></td> <td>1</td> <td>_</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td>-</td>	_		1	_	1					-
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- 1 1 1 2844968-7 SCRE4, LCCKIAG 9.9 - 1 1 1 24544967-7 NOST, LCCKIAG 9.8 - 1 1 1 1 2455888-3 SPACER, CRIMPER 82 - 1 1 1 1 2455888-3 SPACER, CRIMPER 82 - 1 1 1 1 245588-3 SPACER, CRIMPER 82 - 1 1 1 1 245588-3 SPACER, CRIMPER 82 - 1 1 1 211943-1 TAC, ISANDA, PACER, CRIMPER 89 - 1 1 1 211943-1 TAC, ISANDA, PACER, CRIMPER 67 - 1 1 1 1186863-2 SCR, METHO CAP, Relis, M4 X 8.0 60 - 1 1 1 133865-1 SAL, FED 54 - 1 1 133865-1 SAL, FED 54 - 1 1 133865-1 SAL, FED 48 - 1 1<										
- 1 r 2844907-1 POST. LOCKING 98 - 1 r 1 2-455888-3 SPACE3. CRIMPER 82 - 1 1 1 1-2-19391-6 DEPRESSA. WIRE 70 - 1 r 1 1 1-2-19391-6 DEPRESSA. WIRE 70 - 1 r 1 1 1-2-19343-1 ASEC3. SPACEB 69 - 1 r 1 1 1-2-19343-1 TAR. DEV. SA. WIRE 67 - 2 2 2 2-188078-1 SCREW. DTVC. FML, BollS. PA. S. MA X 8.0 60 - 1 1 1-388655-1 PAM. FEED 58 66 - 1 1 1-388655-1 SCR. SNT HD CAP. Rolts. MA X 12.0 53 - 2 2 2 18033-3 SCR. SNT HD CAP. Rolts. MA X 12.0 53 - 1 - 1 1-1 180353-4 FEED CAM. FRST HEED 48 - 1 - 1 1-1 180325-5 SLPLOCAR. ROST TELD	/5\	-	1	1	1					
I I I 2 45588.3 SPACER. CRIMPER 82 - I I I 103007-3 DOCUPENTATION FACKAGE 71 - I I I 121307-3 DOCUPENTATION FACKAGE 71 - I I 1 121307-3 DOCUPENTATION FACKAGE 71 - I I 1 211370-3 DOCUPENTATION FACKAGE 71 - I I 1 211370-3 DOCUPENTATION FACKAGE 71 - I I 1 211370-3 DOCUPENTATION FACKAGE 63 - I I 1 2138083-2 SCR. SET HO CAP. Rolls. W/ X & 0.0 63 - I I 1338683-1 PAN. FED PAN. Rolls. W/ X & 0.0 53 - I 1 1338683-1 PAN. FED PAN. Rolls. W/ X & 0.0 54 - I 1 1338683-3 SRC. SRT HO CAP. Rolls. W/ X & 0.0 20 20 - I 1 183253-5 SRT HO CAP. Rolls. W/ X & 0.0 20 21	-	_		1						
- 1 1 1 7833607-3 SOCUPENTATION PACKAGE ?1 - 1 1 1 1 211970-6 DEFESSOR, WIRE ?0 - 1 1 1 211970-1 TAO, IDENTIFICATION 67 - 2 2 2 2 208078-1 SCHW, DRIVE, RH, ROHS, 2 x .185 66 - 1 1 1 21970-1 TAO, IDENTIFICATION 67 - 2 2 2 208078-1 SCHW, DRIVE, RH, ROHS, 2 x .185 66 - 1 1 1 218022-5 SCL, SKT HD CAP, BOHS, M4 X 2.0 54 - 1 1 138685-1 PANL, FEED 48 49 - - 1 1 1219552-1 FEED CAM, POST FEED 48 49 - 1 1 183383-5 APPLICATOR BASIC ASSEMBLY, SF 46 - 1 1 183383-5 SCL, BHS, RMS X201 33 - 2 2 2 203383-5 SCL, BHS, RMS X201 34	-	-								
- 1 1 1 2118381-6 3ETRESSOR, WIRE 70 - 1 1 1 2118343-1 WASHER, SPACER 69 - 1 1 1 211843-1 XACIDENTICATION 67 - 2 2 2 218627-5 SC2EW, DRIVE, RH, Rohs, V4X & 3 60 - 1 1 1 5-6822-5 SC3, SKT HD CAP, Rohs, V4X & 3 60 - 1 1 1 5-6822-5 SC3, SKT HD CAP, Rohs, V4X & 2.0 56 - 2 2 2 2186283-3 SC3, SKT HD CAP, Rohs, V4X & 12.0 52 - 2 2 2 2186283-3 SC3, SKT HD CAP, Rohs, V4X & 12.0 53 - 1 - 1 1 1 18562-11 TED CAP, Rohs, V4X & 12.0 54 - 1 - 1 1 183363-9 APELCATOR BASICA SSEWERV, SF 47 - 1 1 1 183363-1 TED CAW, PE FED 47 - 1 1 1 183363-3 </td <td>-</td> <td>-</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>	-	-	1	1	1	1				
- 1 1 1 7 211943-1 WASEER, SPACER 6.9 - 1 1 1 7 211943-1 TAS, IDENITIC CATION 6.7 - 2 2 2 2168083-2 SCR, SAT HD CAP, RoHS, MA X 8.0 6.0 - 1 1 1 7 2168083-2 SCR, SAT HD CAP, RoHS, MA X 8.0 6.0 - 1 1 1 1386865-1 PAUL FED 56 - 2 2 2 2168083-3 SCR, SAT HD CAP, RoHS, MA X 12.0 53 - 1 1 1 1386865-1 PAUL FED 54 - 2 2 2 2168083-3 SCR, SAT HD CAP, RoHS, MA X 12.0 53 - 1 2 1803515-1 FED CAM, PRE FEED 48 - 1 1 1803515-1 RAW ASEMBLY, SF ATLANTIC 44 - 1 1 1 1803525-5 SCR, CRIMPLA 34 - 2 2 2 2073383-5 SCR, BST, MIAL 34	-	-	1	1	1	1				
- 1 1 1 2119740-1 TAC, IDENTIFICATION 67 - 2 2 2 218078-1 SCREW, DRIVE, RH, RH, ROHS, 2 x T88 66 - 1 1 1 218028-2 SCR. SKI HD CAP, RoHS, MA X 8.0 50 - 1 1 1 1 138685-1 PARU, FEED 56 - 4 4 4 218023-3 SCR. SKI HD CAP, RoHS, M4 X 12.0 53 - 1 2 1 2118223-9 SCR. SKI HD CAP, RoHS, M4 X 12.0 53 - 1 2 1 2118252-1 FEED 48 - 1 1 12119653-1 FEED CAM, PEE FEED 48 - 1 1 183383515-1 RAM SSEMELY, SF AILANTIC 44 - 1 1 1 1833835 SCR. BHSC, RoHS (M8 X 20) 33 - 2 2 2 22013383 SCR. BHSC, RoHS (M8 X 20) 33 - 1 1 1 143358842- SSEMELY, STRIP GUDE 29 -	_	-	1	1	1	1	1 - 2 1 1 9 7 9 1 - 6			
- 2 2 2 2 168083-1 SCREW, DRIVE, RH, ReHS, 2 x , 188 66 - 1 1 1 1 2 168083-2 SCR, SK HD CAP, RoHS, M4 X 8.0 60 - 1 1 1 1 1510822-5 SCR, NK HD CAP, RoHS, M4 X 12.0 54 - 1 1 1 1 1336885-1 PAD_, FEED 56 - 4 4 4 2 168083-3 SCR, SK HD CAP, RoHS, M4 X 12.0 54 - 1 2 1 2 18023-9 SCR, SK HD CAP, RoHS, M4 X 12.0 53 - 1 - 1 2 18023-9 SCR, SK HD CAP, M4 X 6.0 29 - 1 1 1 1 1803315-1 RAM ASSIMELY, SF ATLANTIC 24 - 1 1 1 1 1803315-1 RAM ASSIMELY, SF ATLANTIC 24 - 1 1 1 1 1803315-1 RAM ASSIMELY, SF ATLANTIC 24 - 1 1 1 1803315-1 RAM ASSIMELY, SF		-	1	1	1	1	2119943-1	WASHER, SPACER	69	
- 1 1 1 2168083-2 SC3. SKT HD CAP. RoHS. M4 X 8.0 6.0 - 1 1 1 518022-5 SC3. KKT HD CAP. RoHS. M4 X 6.0 59 - 4 4 4 2168083-3 SC3. SKT HD CAP. RoHS. M4 X 12.0 54 - 2 2 2 2168083-3 SC3. SKT HD CAP. RoHS. M4 X 12.0 53 - 1 2 1 2 18623-9 SC3. SKT HD CAP. RoHS. M4 X 12.0 53 - 1 2 1 2 18623-9 SC3. SKT HD CAP. RoHS. M4 X 6.0 49 - - 1 1 1 7603383-9 AP2.LCATCR 3631C ASSEMBLY. ST 46 - 1 1 1 7603383-9 AP2.LCATCR 3631C ASSEMBLY. ST 46 - 1 1 1 61752356-1 SUFROR. TREVINAL 34 - 2 2 2 20383-5 SC3. BMSC. ROHS 1M4 X 200 33 - 2 2 2 20383-5 SC3. BMSC. ROHS 1M4 X 200 33 - 1 1 1		-	1	1	1	1	2119740-1	TAG, IDENTIFICATION	67	
- 1 1 1 2166083-2 SCR, STT HD CAP, BoHS, V4 X 8.0 60 - 1 1 1 316022-5 SCR, STT HD CAP, BoHS, V4 X 8.0 50 - 1 1 1 336685-1 PAUL FEED 56 - 4 4 4 2168083-3 SCR, STT HD CAP, BoHS, V4 X 12.0 53 - 1 2 1 219652-1 FEED CAB, PRE FEED 48 - - 1 1 1 1803583-8 APPLICATOR PARIC ASSEMPT, SF ATLANTIC 44 - 1 1 1 1803583-1 FEED CAB, PRE FEED 47 - 1 1 1 1803583-1 FRE PCB, BoHS (MA X 20) 33 - 1 1 1 1803582-1 SCR, BHSC, BOHS (MA X 20) 33 - 2 2 2 2079383-5 SCR, BHSC, BOHS (MA X 20) 33 - 1 1 1 45688-5 SCR, BHSC, BOHS (MA X 20) 33 - 1 1 1 2168083-5 SCR, STH D CAP, BOHS (MA X 20		-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 338685-1 FARL, FEED 56 - 4 4 4 2 82683-3 SCR, SKT HD CAP, Rohs, M4 X 12 0 54 - 2 2 2 2 18023-9 SCR, SKT HD CAP, Rohs, M4 X 12 0 53 - 1 2 1 2 12 18023-9 SCR, SKT HD CAP, Rohs, M4 X 12 0 53 - 1 - 1 2119652-1 FEED 27 28 - 1 1 1 1833583-8 APLICATCR BASIC ASSEMBLY, SF 246 - 1 1 1 1833682-1 SARCER, CRUS, SF ATLANTIC 24 - 1 1 1 183362-1 SUPPORT, TERNINAL 34 - 1 1 1 183362-1 SUPPORT, TERNINAL 34 - 1 1 1 183362-1 SUPACER, CRUMPER 29 1 - 1 1 1		-	1	1	1	1	2168083-2		60	
- 1 1 1 1 1338685-1 PAN_, FEED 56 - 4 4 4 218003-3 SC3, SK1 HD CAP, RoHS, M4 X 12.0 54 - 2 2 2 218003-3 SC3, SK1 HD CAP, RoHS, M4 X 12.0 53 - 1 2 1 2 18023-3 SC3, SK1 HD CAP, RoHS, M4 X 12.0 53 - 1 - 1 1 1 18023-3 SC3, SK1 HD CAP, WA X 6.0 49 - 1 - 1 1 1 1802351-1 RED ASIC ASSEMBLY, SF 46 - 1 1 1 1 180350-1 RAM ASSEMBLY, SF 46 - 1 1 1 1 1803602-1 SC3, BHSC, RoHS (WB X 25) 41 - 1 1 1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 1 - 1 1 1 1 1 1		-	1	1	1	1	5 - 1 8 0 2 2 - 5			
- 4 4 4 2 2168083-3 SCR. SRT HD CAP. RoHS, M4 X 12.0 5.4 - 2 2 2 2 2168083-3 SCR. SRT HD CAP. RoHS, M4 X 12.0 5.3 - 1 2 1 2 18023-9 SCR. SRT HD CAP. RoHS, M4 X 12.0 5.3 - 1 - 1 2119652-1 FEED CAW. PRE FEED 4.8 - 1 1 1 1803583-9 APPL(CATOR BASIC ASSEWBLY, SF ATLANTIC 4.6 - 1 1 1 1 1803515-1 REM ASSEWBLY, SF ATLANTIC 4.6 - 1 1 1 1803515-1 SCR. BHSC. RoHS (M4 X 20) 3.3 - 2 2 2 279383-5 SCR. BHSC. RoHS (M4 X 20) 3.3 - 2 2 2 2844992-1 ASSEMELY, SF ATLANTIC 2.4 - 1 1 1 22826-2 SRIF 001DE 2.4 - 1 1 1 2186883-2 SCR, SRT HD CAP, RoHS, M4 X 8.6 211 - 1 1	-	-	1	1	1	1				
- 2 2 2 2168083-3 SCR, SKT HB CAP, RoHS, M4 X 2.0 53 - 1 2 1 2 18023-9 SCR, SKT HB CAP, MA X 6.0 49 - 1 - 1 - 1 2 18023-9 SCR, SKT HB CAP, MA X 6.0 49 - 1 - 1 2 119653-1 FEED CAM, POST FEED 47 - 1 1 1 1 1803515-1 RAM ASSIMBLY, SF 46 - 1 1 1 1 603515-1 RAM ASSIMBLY, SF 46 - 1 1 1 603562-1 SCR, BHSC, RoHS IM4 X 200 33 - 2 2 2 2079333-5 SCR, BHSC, RoHS IM4 X 200 33 - 1 1 1 244992-1 ASSEMELY, STRIP GUIDE 29 - 1 1 1 2184992-1 ASSEMELY, STRIP GUIDE 24 - 1 1 1 219532-4 STRIP POLOE 24 - 1 1 1	-	_	4	4	4	4				
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- - 1 2119652-1 TED CAW, PRE FEED 48 - 1 1 1 2119653-1 FEID CAW, POST FEED 47 - 1 1 1 1803515-1 P21(CATOR BASIC ASSEMBLY, SF 46 - 1 1 1 1803515-1 P21(CATOR BASIC ASSEMBLY, SF 46 - 1 1 1 1803515-1 SCR, BHSC, RoHS (M8 X 25) 41 - 1 1 1 6-1752356-1 SUPPORT, TERMINAL 34 - 2 2 2 22444962-6 SPACER, CTLINDFILL, STRIP GUIDE 29 - 1 1 1 22644962-6 SPACER, CTLINDFILL, STRIP GUIDE 29 - 1 1 1 226428-2 STAPER, STDE FEED 19 - 1 1 1 126628-2 SCR, SKT HD CAP, RoHS, M4 X 8.C 21 - 2 2 2 2 1-18028-2 MASHER, FLAT, REG M4 20 - 1 1 1 2119806-1 SNEATHO CAP, RoHS, M4 X 8.C 21	-	_	1		1					
- - 1 - 7 2119653-1 FED CAM, POST FEED 47 - 1 1 1 1 1803583-9 APP_ICATOR BASIC ASSEMBLY, SF 416ATIC 44 - 1 1 1 1 1803583-9 APP_ICATOR BASIC ASSEMBLY, SF 416ATIC 44 - 1 1 1 1803602-1 SCR, BHSC, Rohs (M&X 20) 33 - 2 2 2 2079383-5 SCR, BHSC, Rohs (M&X 20) 33 - 2 2 2 2444982-1 ASSIMUY, STRIP GUIDE 30 - 1 1 1 2844982-1 SSRDUY, STRIP GUIDE 29 - 1 1 1 2105688-5 SPACER, CRIMPER 28 - 1 1 1 12020-2 STRIP GUIDE 24 - 1 1 1 2119533-4 STRIP GUIDE 29 - 1 1 1 2119533-4 STRIPPER, SIDE FEED 19 - 1 1 1 2119805-1 SFRAGER, COMPRESSION	-	_	-	1	-	1				
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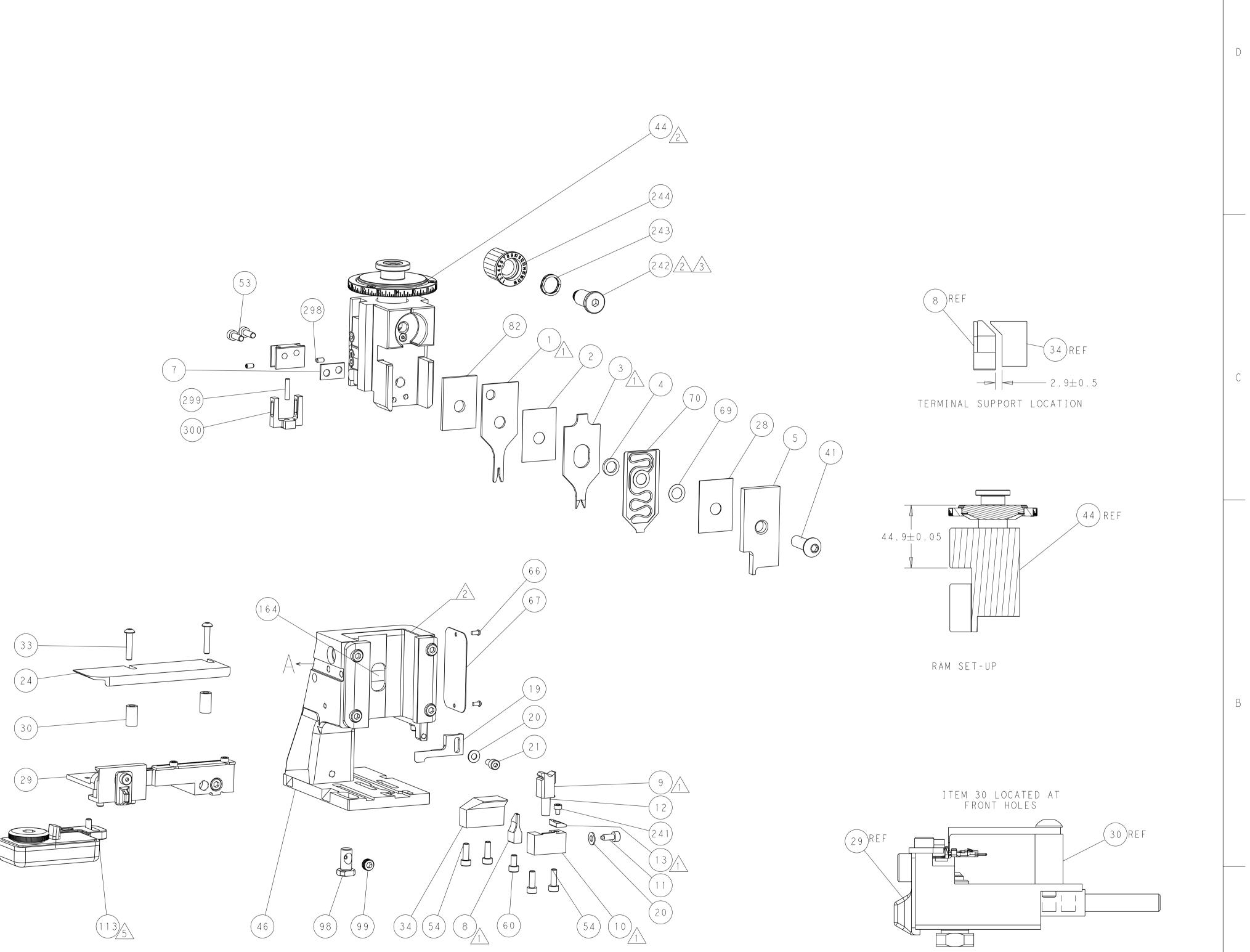
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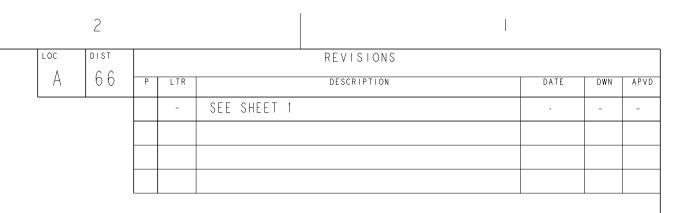


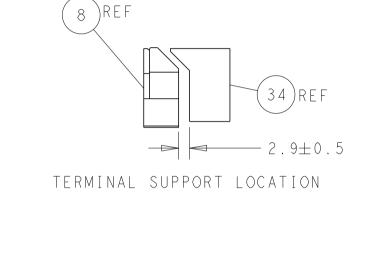
DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm

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FEED TRACK POSITION GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCUN IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F	MENT FOR TYCO I CONTROLLING ENG FOR THE LATEST	ELECTRONICS CORPORATION SINEERING ORGANIZATION REVISION.	dwn K.HUANG	01AUG2016				TE Connectivity			
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	P A R T NUMB E R 2 - 2836413-1	REVISION F	DESCRIPTION FINE CRIMP HEIGHT		D TYPE HANICAL		IC VERSION TERMINATOR NTERFACE ADAPTER	
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ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

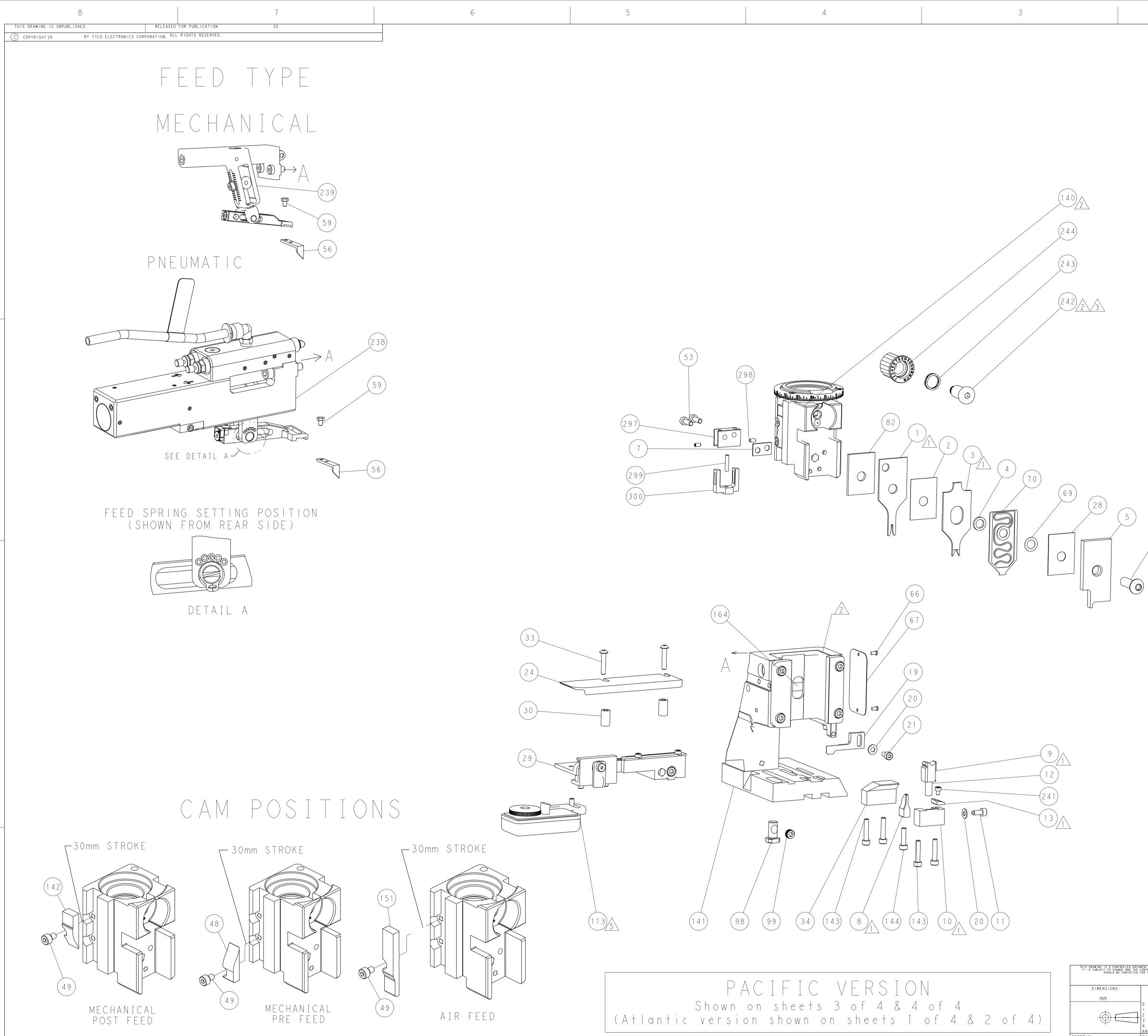
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	-	1	1	22278-9	SPRING, COMPRESSION	. 299	
	-	2	2	4 - 1 8 0 3 2 - 3	SCR, SET, FLT PNT, M3 X 6.0	. 298	
	_	1	1	1803944-1	SPACER, TONKER	. 297	
	-	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	. 244	
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	r [·] 243	
$\sqrt{3}$	_	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	_	1	1	7 - 1 8 0 2 3 - 7	SCR, SKT HD CAP M3 X 4.0	241	
	_	_	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	_	1	_	2844940-1	AIR FEED MODULE	238	
	_	REF	REF	994970-2	COUNTER, MAGNETIC	164	С
	_	1	_	2119641-2	FEED CAM, AIR FEED	151	C
	_	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
	_	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143	
	_	_	1	2119653-2	FEED CAM, POST FEED	142	
	_	1	1	1 - 1803583 - 0	APPLICATOR BASIC ASSEMBLY, SF	· 1 4 1	
	_	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
\wedge	_	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
$\sqrt{5}$	_	1	1	2844908-1	SCREW, LOCKING	. 99	
	_	1	1	2844907-1	POST, LOCKING	. 98	
		1	1	2 - 455888 - 3	SPACER, CRIMPER	. 82	
		1	1			· 71	
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	. 70	
	_			1 - 2119791 - 6	DEPRESSOR, WIRE		
	-			2119943-1	WASHER, SPACER	· 69	
	-			2119740-1	TAG, IDENTIFICATION	67	
	_	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
			1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	1338685-1	PAWL, FEED	56	
	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53	
	_	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49	
	-	-	1	2119652-1	FEED CAM, PRE FEED	. 48	
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	. 41	
	-	1	1	6 - 1 7 5 2 3 5 6 - 1	SUPPORT, TERMINAL	. 34	В
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33	
	_	2	2	2 - 2 8 4 4 9 6 2 - 6	SPACER, CYLINDRICAL, STRIP GUIDE	. 30	
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	. 29	
	-	1	1	455888-5	SPACER, CRIMPER	· 28	
	-	1	1	1320928-2	STRIP GUIDE	· 24	
	-	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	· 21	
	-	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	· 20	
	-	1	1	2119533-4	STRIPPER, SIDE FEED	. 19	
1	-	1	1	2119806-1	INSERT, SHEAR	. 13	
	-	1	1	3-22280-3	SPRING, COMPRESSION	· 12	
	_	1	1	1 - 356885 - 4	STOP, SHEAR	. 11	
1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	· 10	
$\overline{1}$	-	1	1	1803095-3	FLOATING SHEAR, FRONT	. 9	
$\overline{1}$	1	1	1	2 - 1803252 - 3	ANVIL, COMBINATION	. 8	
<u> </u>	-	1	1	3 - 2 4 0 6 4 1 - 4	SPACER	. 7	
	-	_	-	-	-	6	
	_	1	1	2119757-8	DEPRESSOR, SHEAR	· 5	
	-	1	1	238011-6	BLOCK, CRIMPER SPACER	· 4	
\bigwedge	1	1	1	9-1633966-8	CRIMPER, INSULATION O	. 3	
<u> </u>	× ' _	1	1	455888-1	SPACER, CRIMPER	· 2	
\bigwedge	1	1	1	6 - 456402 - 9	CRIMPER, WIRE PREMIUM	· 1	
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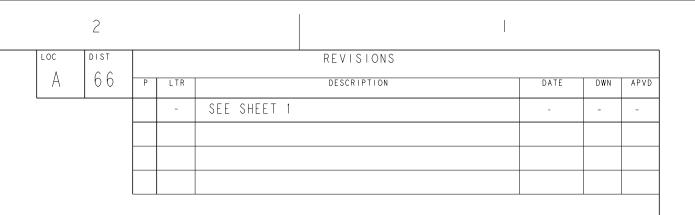
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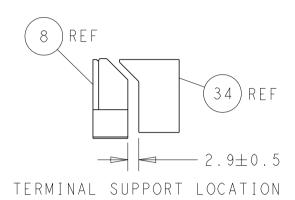
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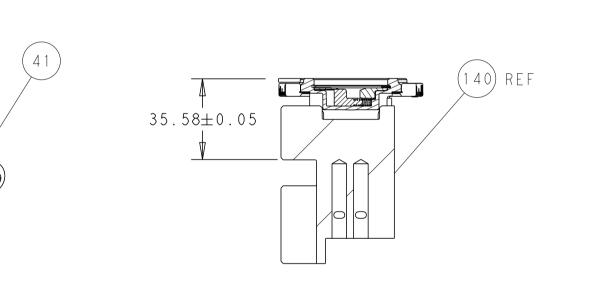


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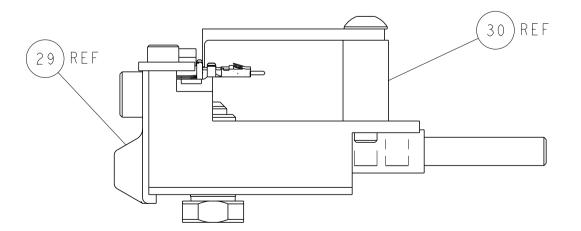






RAM SET-UP





FEED TRACK POSITION GUIDE BY INSULATION BARREL

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