

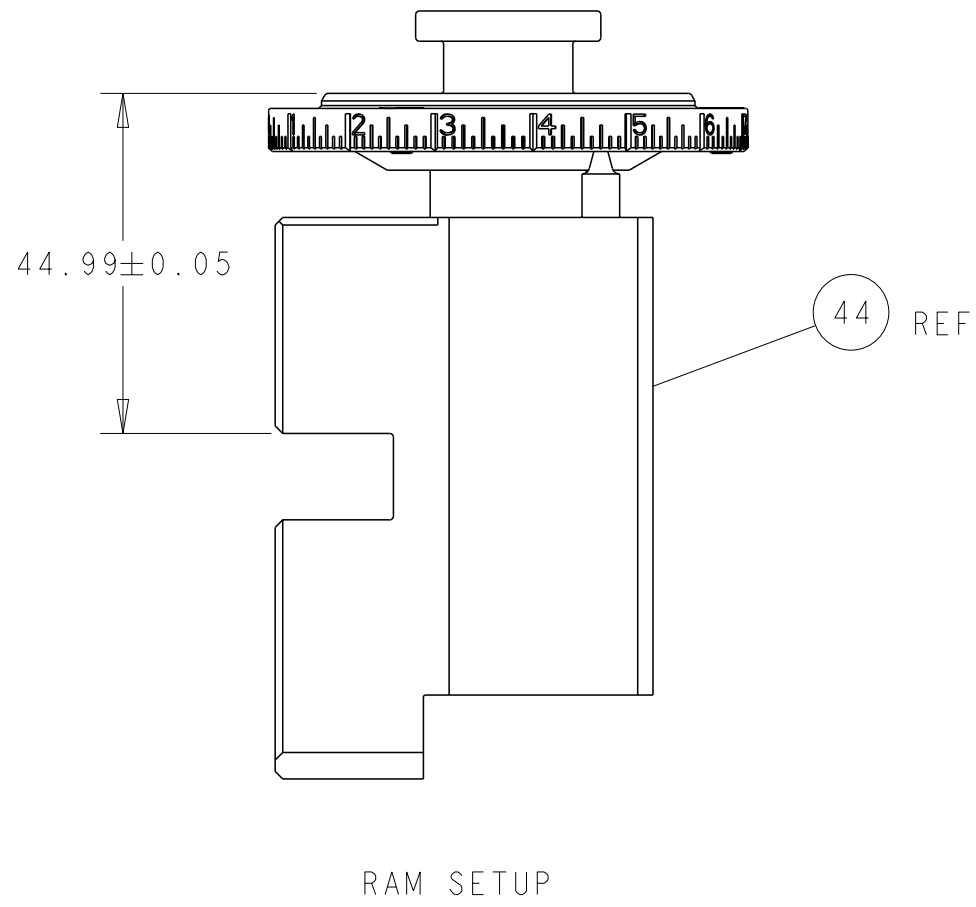
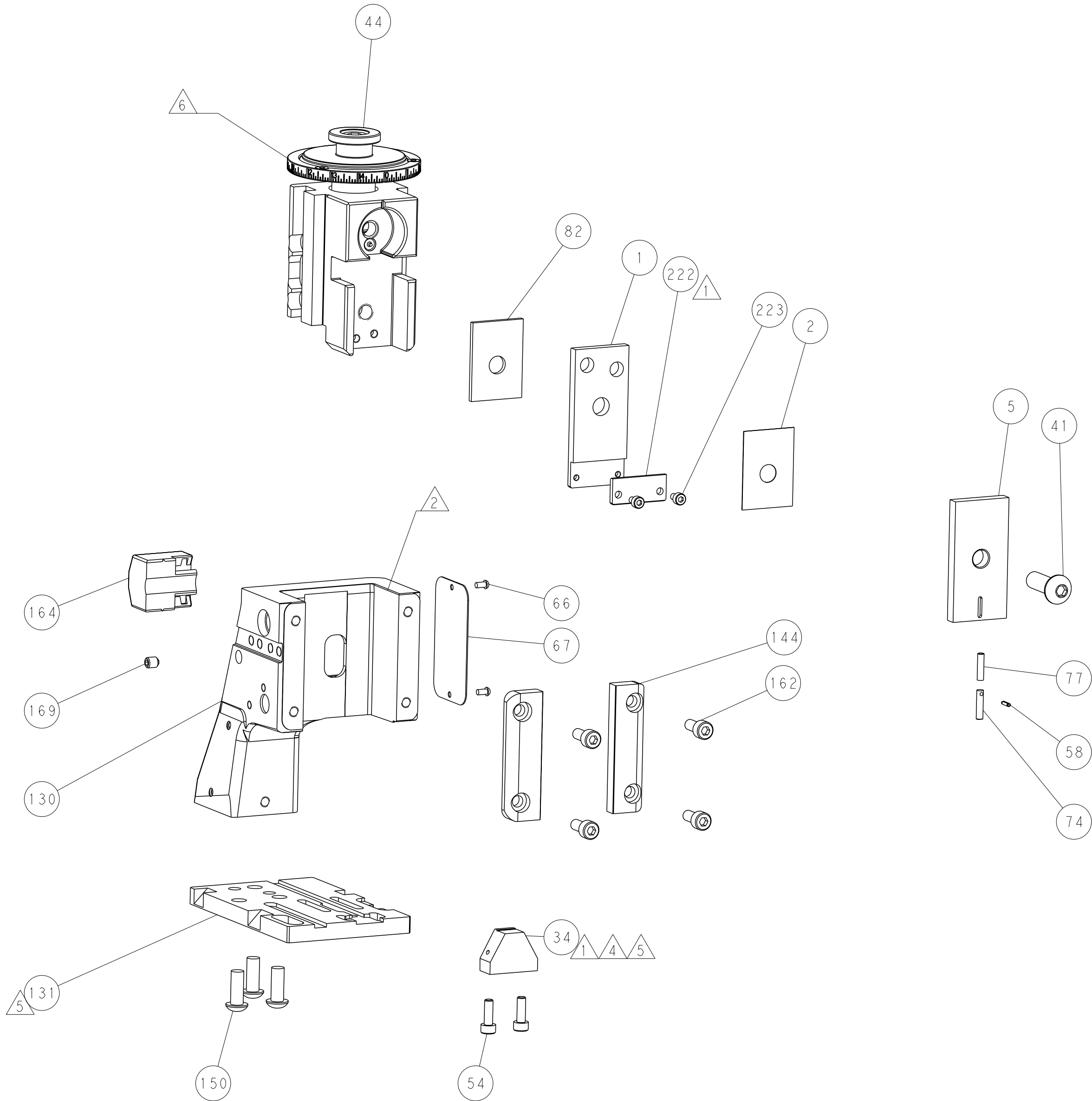
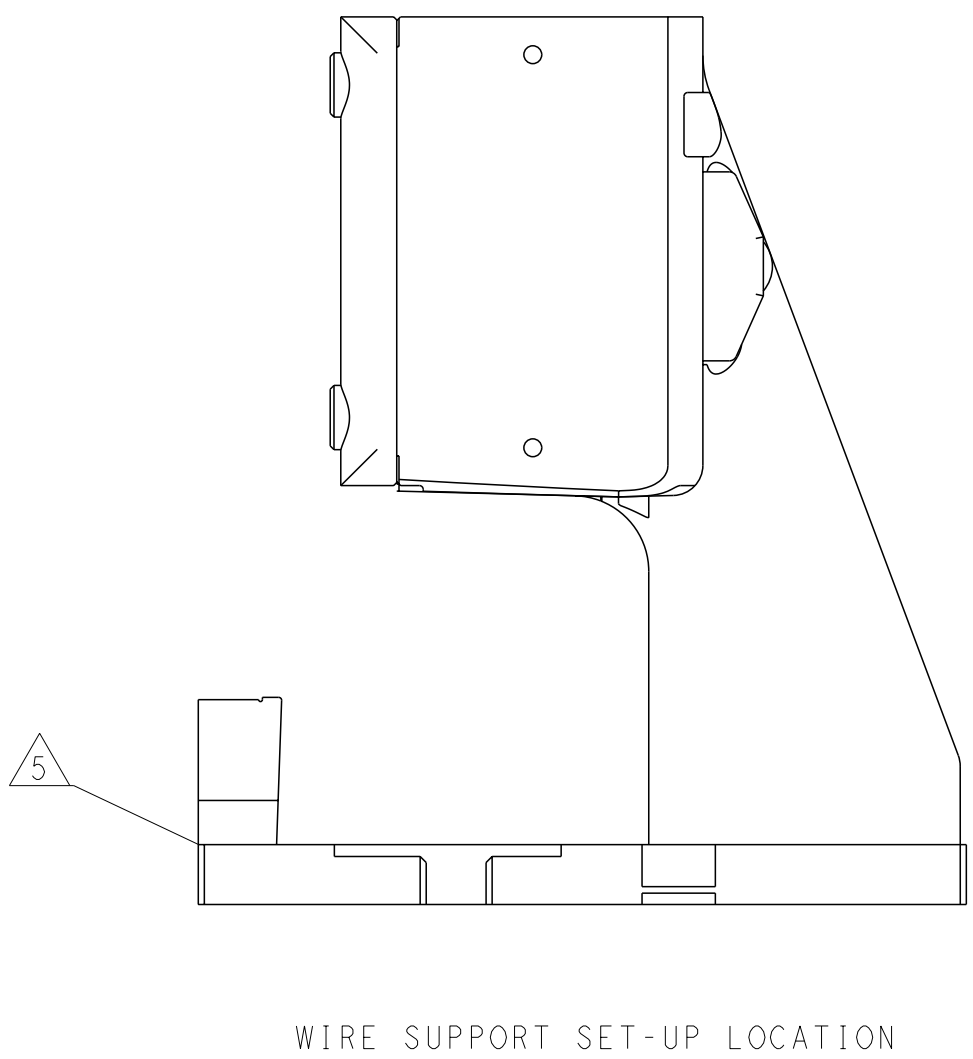
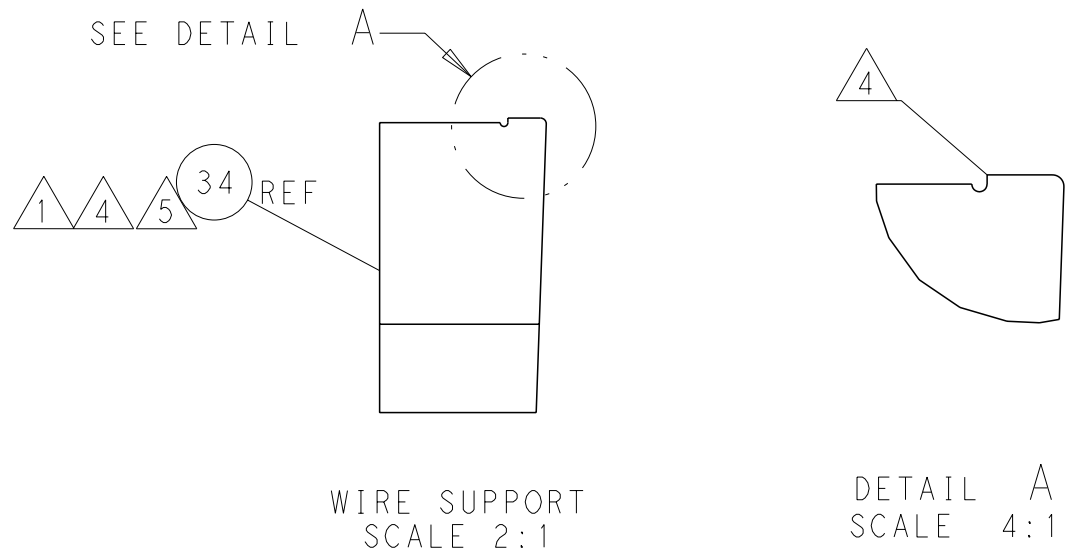
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2016							
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PART NUMBER		REV		DESCRIPTION			
2836237-1		B		FINE CRIMP HEIGHT ADJUST			

SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS					
P	LYR	DESCRIPTION				DATE	DWN	APVD	
	A	RELEASED				19APR2016	MR	TE	
	B	ECR-20-006598				07MAY2020	LG	RK	



- 1 RECOMMENDED SPARE PARTS.
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 USE ASSEMBLY GAGE PART NUMBER 2119599-1 TO PROPERLY ALIGN COMPONENTS.
- 4 USE STEP ON WIRE SUPPORT FOR WIRE STOP.
- 5 SET UP WIRE SUPPORT FLUSH TO EDGE OF BASE PLATE.
- 6 **ON INSULATION, SET WIRE DISC TO 7.0.**

7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.



1	2	18023-1	SCR, SKT HD CAP M3 X 5.0	223
	1	1803369-1	INSERT, BENDING TOOL	222
1	1	18032-4	SCR, SET, FLT PNT, M5 X 6.0	169
	1	994970-2	COUNTER, MAGNETIC	164
4	2	2168083-0	SCR, SKT HD CAP, RoHS, M5 X 12	162
	3	2168447-1	SCR, BTN SKT HD CAP M6X16.0 W/PATCH	150
2	2	2119057-1	GIB, RAM	144
	1	1-2844912-2	PLATE, BASE	131
1	1	2119377-1	HOUSING, SIDE FEED, MACHINED	130
	1	1-455888-9	SPACER, CRIMPER	82
1	1	1-22278-0	SPRING, COMPRESSION	77
	1	854769-1	HOLDER, INS	74
1	1	1633662-1	SUB ASSEMBLY, DOCUMENTATION	71
	1	2119740-1	TAG, IDENTIFICATION	67
2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	1	1803368-1	WIRE SUPPORT	34
1	1	1803349-3	DEPRESSOR, SHEAR	5
	1	455888-2	SPACER, CRIMPER	2
1	1	1803370-1	BENDING TOOL	1
	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND TO THE CONTROL AND ENGINEERING ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN M. HERR 12MAR2014	 TE Connectivity Harrisburg, PA 17105-3608						
				CHK M. HERR 12MAR2014							
				APVD T. ELBIN 12MAR2014							
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME Ocean Side Feed Applicator -			
mm				PRODUCT SPEC							
				APPLICATION SPEC							
				-							
				-							
				-							
MATERIAL				WEIGHT				SIZE A1	CAGE CODE 00779	DRAWING NO C=2836237	RESTRICTED TO -
Customer Accessible Production Drawing				SCALE 1:2				SHEET 1		OF 1	REV B