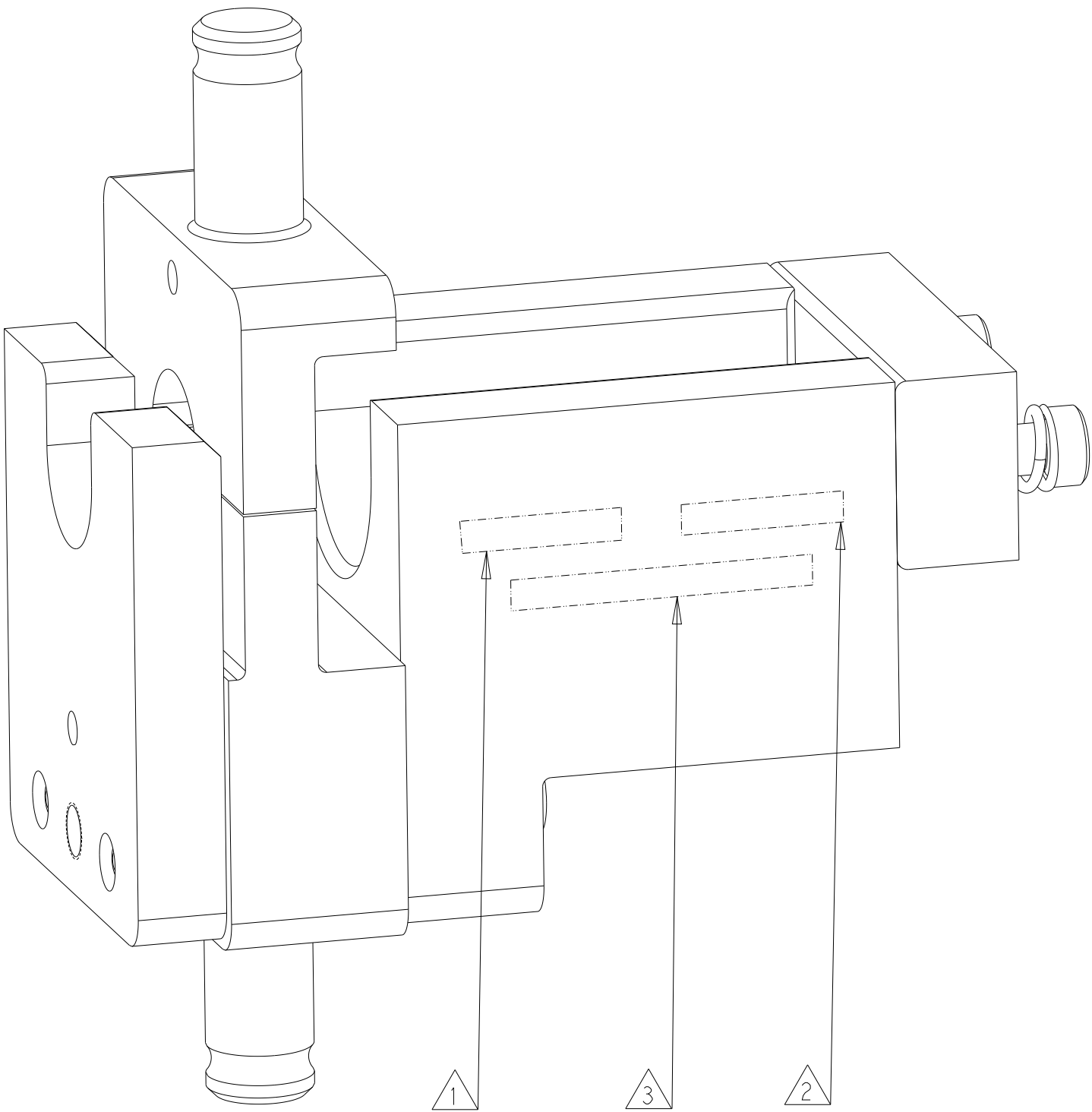
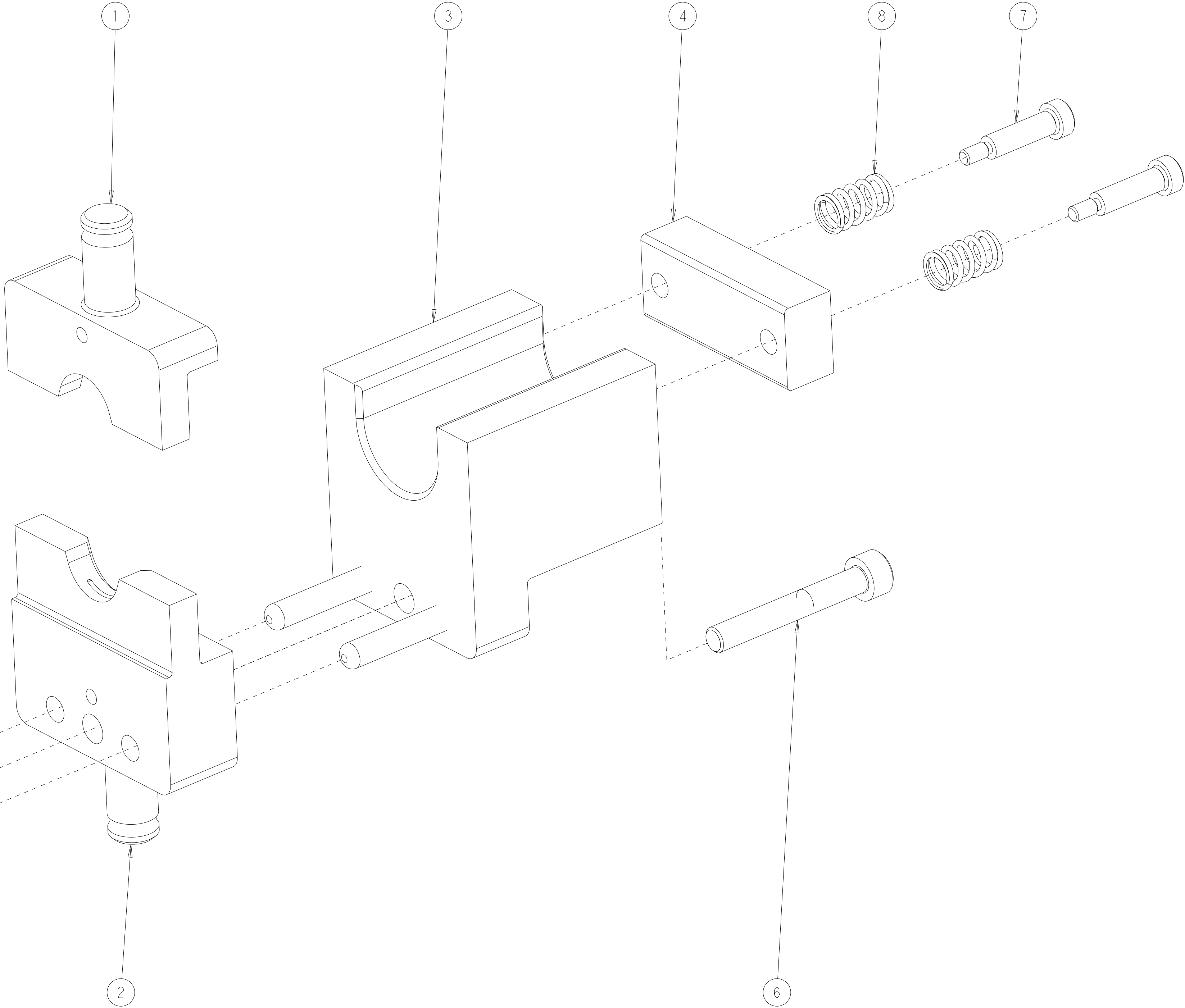


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PART NUMBER	REV	DESCRIPTION
2396871-1	A	HV DIE SET
7-2396871-7	A	CRIMP TOOLING KIT
9-2396871-1	A	DIE SET WITH DIE HOLDER

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	I	DEVELOPMENT	19OCT2021	JL	YY
	A	RELEASED	29DEC2021	KH	YY

TERMINAL NAME	810-001-501	709-841-503
TE TERMINAL PART NUMBER(S)	2392439-1	2392440-1
APPLICATION SPECIFICATION	HIRSCHMANN EVS-100113	
USED ON	2305470-1	2326378-1
INSTRUCTION SHEET	-	

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP WIDTH	CRIMP HEIGHT REFERENCE SETTING
COROPLAST/LEONI/KROSCHU FHLR2GCB2G	2X6mm ²	14.57±0.15	Ø16.40 MAX	D2



1	-	-	-	2305470-1	HV DIE HOLDER WITH FINE ADJUST	100
2	-	2	-	3-22281-6	SPRING, COMPRESSION	8
2	-	2	-	2168419-8	BOLT, M3 X 6, 4.5 DIA X 15 SHLD	7
1	-	1	-	8-18023-4	SCR, SKT HD CAP M5 X 35.0	6
1	-	1	-	1-2234127-5	REAR LOCATOR, FERRULE	5
1	-	1	-	2367577-6	HOUSING, TERMINAL STOP	4
1	-	1	-	2393569-2	LOCATOR, FERRULE	3
1	1	1	-	2400422-1	NEST HVM O	2
1	1	1	-	2400421-1	CRIMPER HVM O	1
-91	-77	-1	U/M	PART NO	DESCRIPTION	ITEM NO

- 1 APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 2 IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 3 IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN J.L.I.	19OCT2021	TE Connectivity	
DIMENSIONS:			CHK J.L.I.	19OCT2021		
MM			APVD Y.YIN	19OCT2021	NAME DIE SET NT HIN EVS-100113 F 6MM2	
			TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
			0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		APPLICATION SPEC	
MATERIAL			WEIGHT		SIZE CAGE CODE DRAWING NO	
-			-		A100779C-2396871	
-			CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE 1:1	SHEET 1 OF 1 REV A