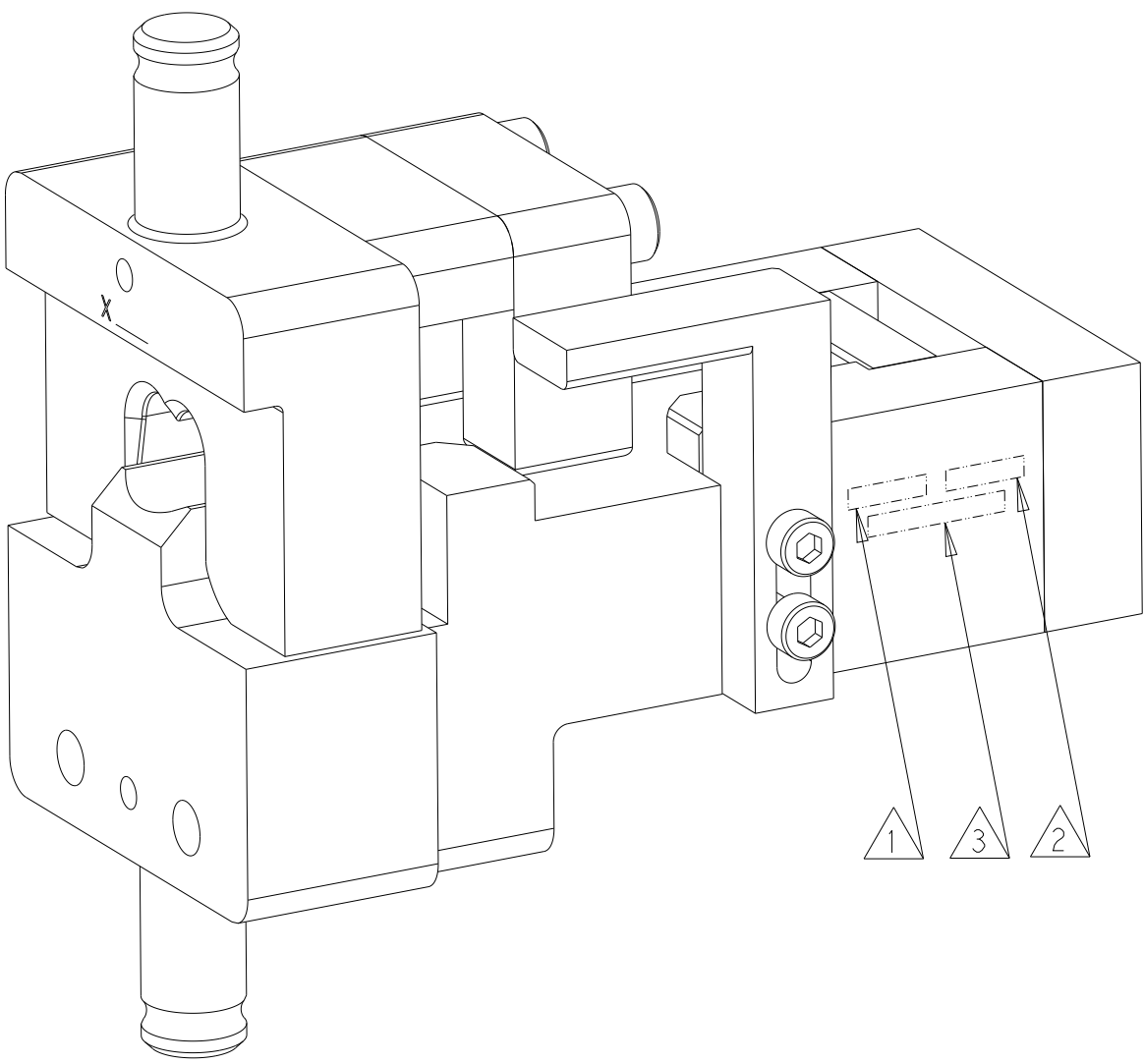


PART NUMBER	REV	DESCRIPTION
2393205-1	B	HV DIE SET
7-2393205-7	A	CRIMP TOOLING KIT
9-2393205-1	B	DIE SET WITH DIE HOLDER

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
I		DEVELOPMENT	01JUL2021	JL	YY
A		RELEASED	16SEP2021	JL	YY
B		REVISED PER ECR-21-119902	05NOV2021	JL	YY

TERMINAL NAME	VIEMME 0873	
TE TERMINAL PART NUMBER	2392425-1	
VIEMME TERMINAL PART NUMBER	0873	
VIEMME CRIMP SPECIFICATION	Ve0873	
USED ON	2305470-1	2326378-1
INSTRUCTION SHEET	-	

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP WIDTH MEASURED	CRIMP HEIGHT REFERENCE SETTING
FL2G/ CLASS"T3"FGA STD.91107/19	50mm ²	9.30±0.10	13.10±0.10	D7



1	-	-	2305470-1	HV DIE HOLDER WITH FINE ADJUST	100
1	-	1	2-18023-1	SCR, SKT HD CAP M5 X 20.0	13
2	-	2	18023-6	SCR, SKT HD CAP M3 X 16.0	12
2	-	2	18023-5	SCR, SKT HD CAP M3 X 12.0	11
2	-	2	1-18023-6	SCR, SKT HD CAP M4 X 30.0	10
1	-	1	6-22282-4	SPRING, COMPRESSION	9
1	-	1	1-2234129-7	TERMINAL HOLD DOWN	8
1	-	1	1-2234194-4	SPACER	7
1	-	1	2393549-1	STRIPPING BLOCK	6
1	-	1	2367577-7	HOUSING, TERMINAL STOP	5
1	-	1	2393548-1	FLEXIBLE STOPPER	4
1	-	1	2393545-2	HOUSING LOCATOR	3
1	1	1	2371953-2	ANVIL HVM F	2
1	1	1	2371954-4	CRIMPER HVM F	1
-91	-77	-1	PART NO	DESCRIPTION	ITEM NO

1. APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
2. IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
3. IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN J. LI 01JUL2021	 TE Connectivity		
DIMENSIONS:			CHK A. JIANG 01JUL2021			
mm			APVD Y. YIN 01JUL2021	NAME DIE SET NT VIE0873 T 35-50MM2		
			PRODUCT SPEC			
			APPLICATION SPEC			
			SIZE	CAGE CODE	DRAWING NO	
MATERIAL		FINISH	WEIGHT	A 00779 ©=2393205		
CUSTOMER ACCESSIBLE PRODUCTION DRAWING			SCALE	1:1	SHEET 1 OF 1	
				REV	B	