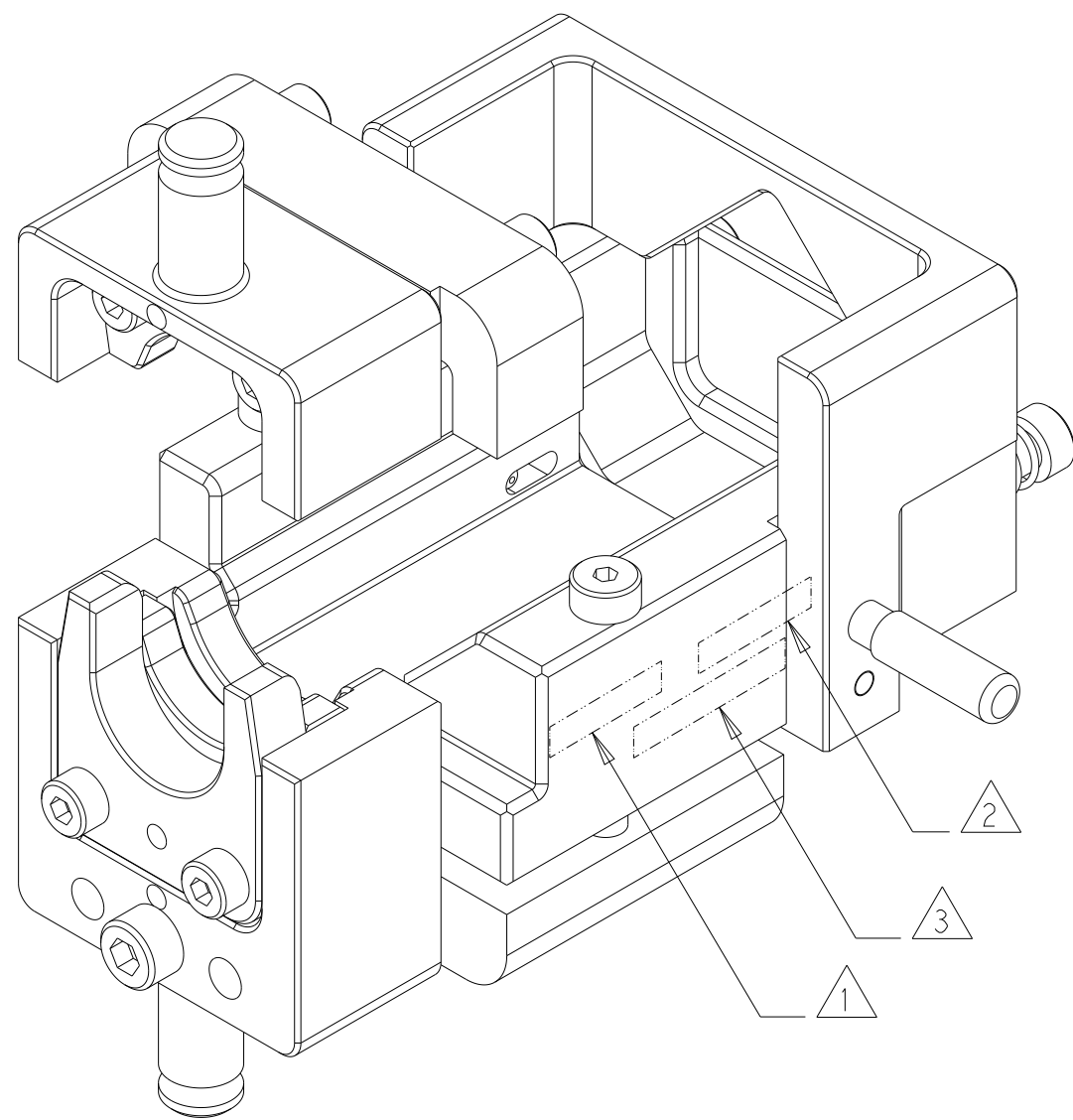
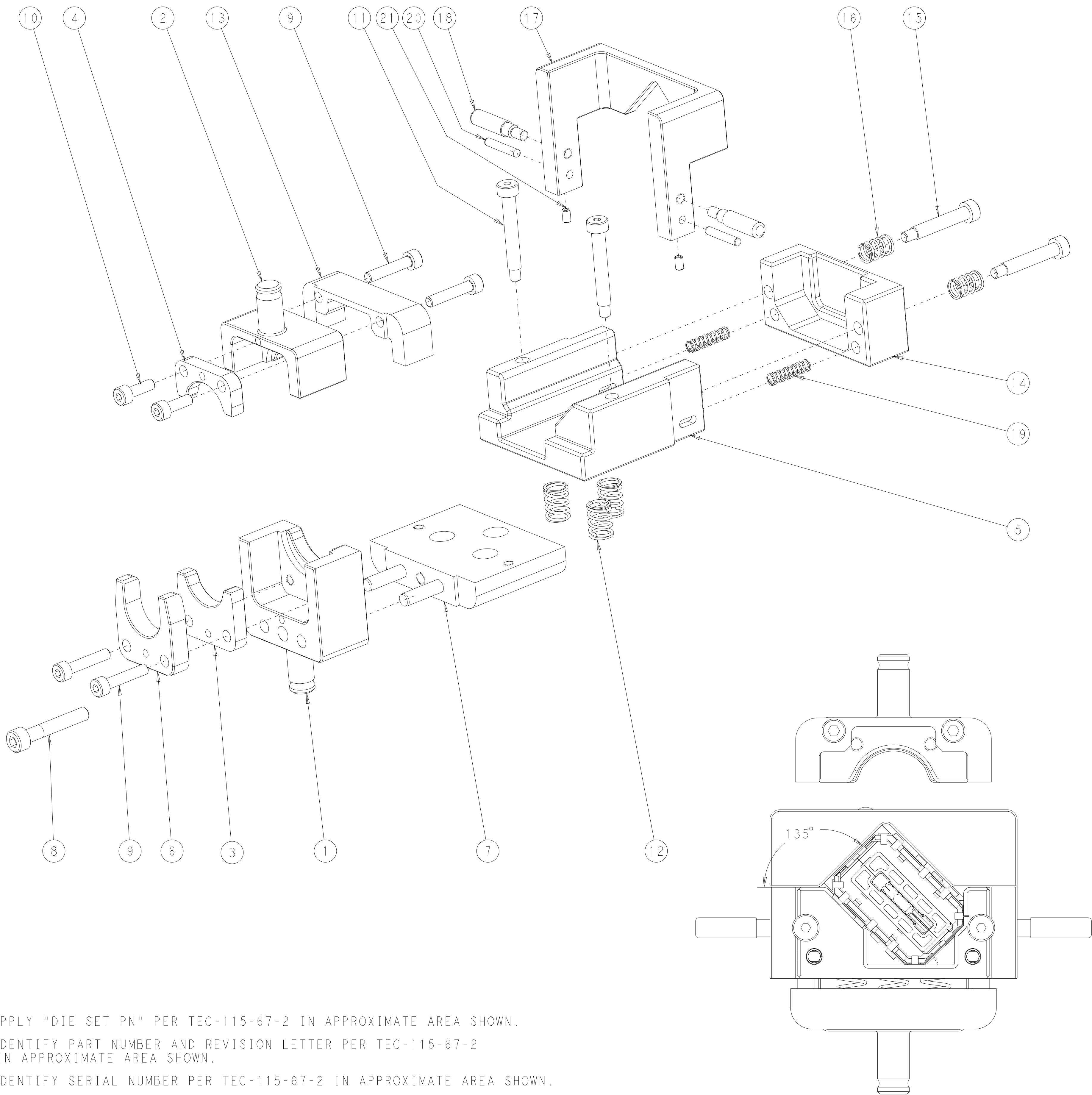


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PART NUMBER	REV	DESCRIPTION
2371493-1	B	HV DIE SET
7-2371493-7	A	CRIMP TOOLING KIT
9-2371493-1	B	DIE SET WITH DIE HOLDER

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APPD
	A	RELEASED	25MAY2021	KH	YY
	B	REVISED PER ECR-21-119782	04NOV2021	JL	YY

FERRULE NAME	SHIELD CRIMP FERRULE, 180DEG	
FERRULE PART NUMBER	2344532-1,2-2344533-1	
SHIELD PART NUMBER	2-2362415-1,2-2365225-1,9-2362414-1	
APPLICATION SPECIFICATION	114-160072	
USED ON	2305470-1	2326378-1
INSTRUCTION SHEET	-	

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT SHIELD	CRIMP HEIGHT INSULATION	CRIMP HEIGHT REFERENCE SETTING
LV 216-2	95mm ²	21.50±0.15	19.75±0.15	D8



1	-	-	-	2305470-1	HV DIE HOLDER WITH FINE ADJUST	100
2	-	2	-	18031-1	SCR, SET, CUP POINT M3 X 5.0	21
2	-	2	-	7-992946-2	PIN, DOWEL 3 X 18	20
2	-	2	-	2-22279-1	SPRING, COMPRESSION	19
2	-	2	-	2326062-2	KNOB	18
1	-	1	-	2393571-2	FOOL PROOFING BLOCK	17
2	-	2	-	2-22281-0	SPRING, COMPRESSION	16
2	-	2	-	1-980371-3	SCR, SKT HD SHLDR 5.0 DIA X 25.0	15
1	-	1	-	2380624-1	STOP, TERMINAL	14
1	-	1	-	2234129-8	TERMINAL HOLD DOWN	13
3	-	3	-	2-22282-7	SPRING, COMPRESSION	12
2	-	2	-	980371-5	SCR, SKT HD SHLDR 5.0 DIA X 30.0	11
2	2	2	-	1-18023-2	SCR, SKT HD CAP M4 X 12.0	10
4	2	4	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0	9
1	-	1	-	2-18023-3	SCR, SKT HD CAP M5 X 30.0	8
1	-	1	-	2371955-2	BASE, LOCATOR	7
1	-	1	-	2-2326585-3	STOP, SHIELD	6
1	-	1	-	2380620-2	HOUSING, LOCATOR	5
1	1	1	-	2380619-3	INSERT HVM O UPPER	4
1	1	1	-	2380618-3	INSERT HVM O LOWER	3
1	1	1	-	2380615-1	CRIMPER HVM SP	2
1	1	1	-	2380614-1	NEST HVM SP	1
-91	-77	-1	U/M	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG 09MAY2020 K. HUANG CHK 09MAY2020 K. HUANG Y. YIN		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		NAME DIE SET PCON 21-180 F 95MM2 PART NO. 2371493	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE CAGE CODE DRAWING NO. A100779C RESTRICTED TO	
MATERIAL - WEIGHT -		CUSTOMER ACCESSIBLE PORTION DRAWING SCALE 1:1 SHEET 1 OF 1 REV B			

1 APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.

2 IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2
IN APPROXIMATE AREA SHOWN.

3 IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.

4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.

CABLE POSITION