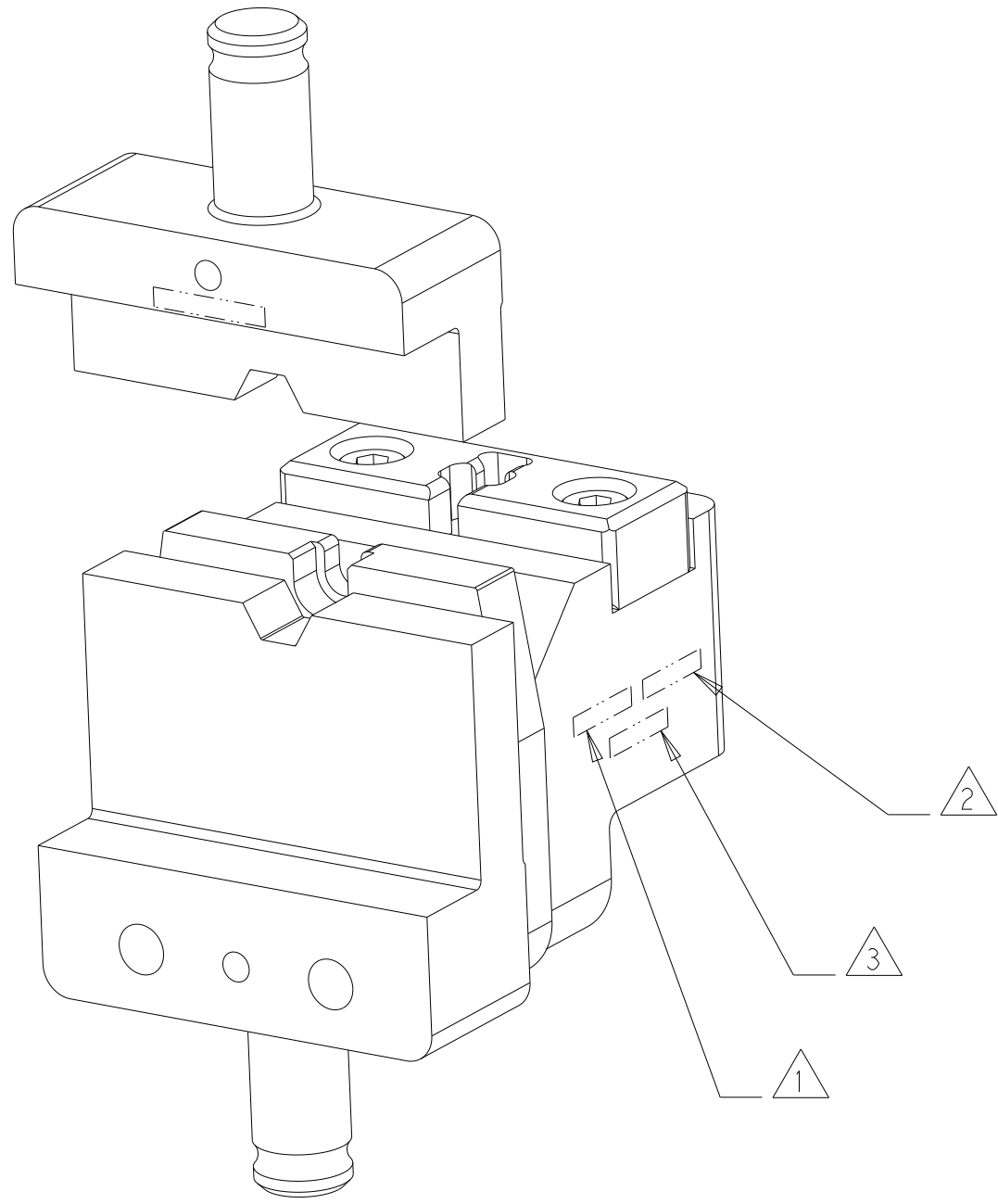
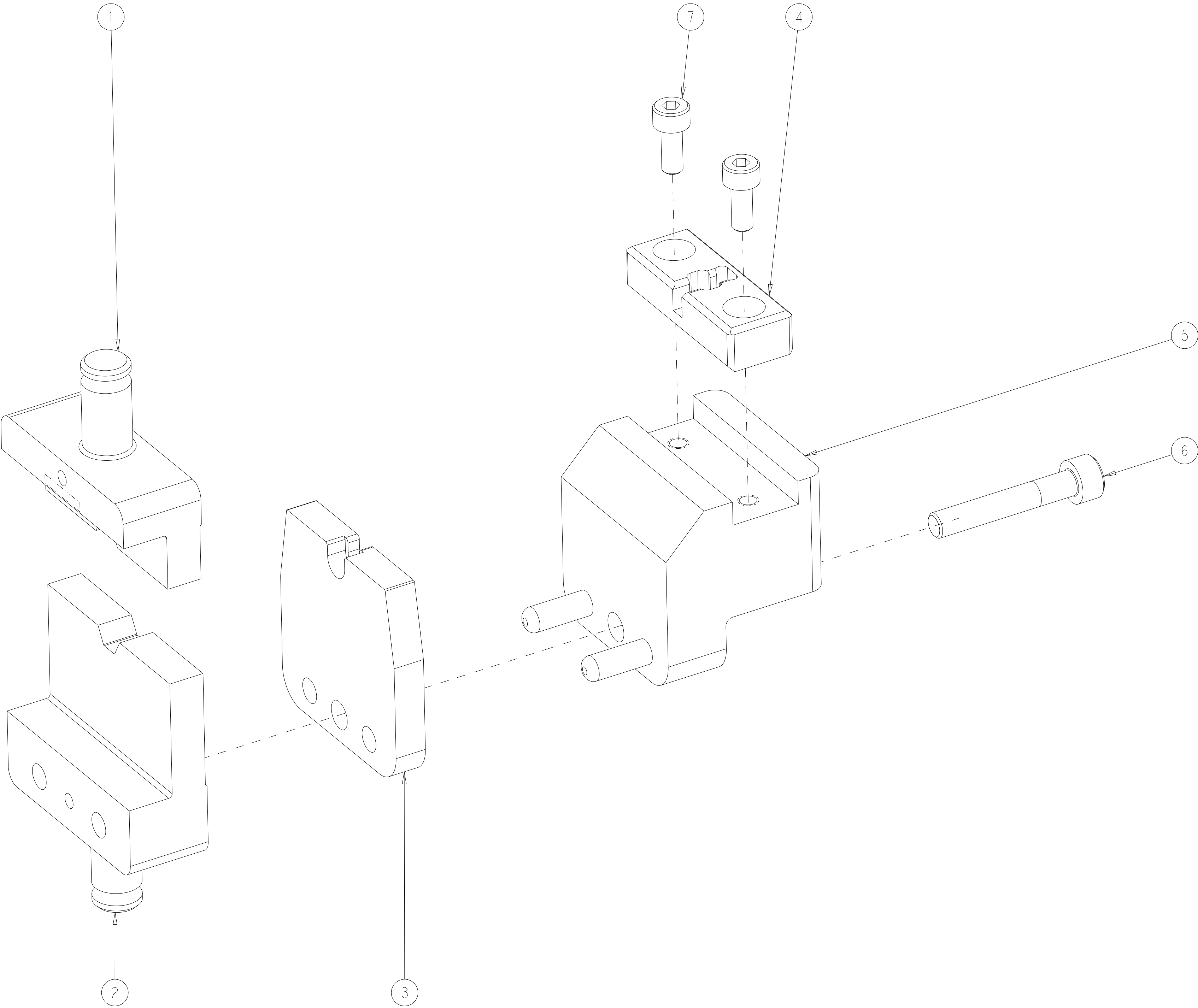


PART NUMBER	REV	DESCRIPTION
2369667-1	A	HV DIE SET
7-2369667-7	A	CRIMP TOOLING KIT
9-2369667-1	A	DIE SET WITH DIE HOLDER

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	27JUL2020	LG	TE
	A1	ADDED -91	20DEC2022	RL	YY
	A2	ECR-24-213686 PER ADDED -91	02JUL2024	RL	YY

TERMINAL NAME	FERRULE, HVA280	
TE TERMINAL PART NUMBER(S)	1587828-2	1587829-2
APPLICATION SPECIFICATION	114-13259	
REFERENCE DRAWING	C-2103176	
USED ON	2305470-1	
INSTRUCTION SHEET	408-35055	

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP HEIGHT REFERENCE SETTING
JUDD WIRE INC/ C09494	3.0mm ²	6.8±0.1	D0



- 1 APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 2 IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 3 IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.
- 5 ITEM NOT SHOWN.

1	-	-	-	2305470-1	HV DIE HOLDER WITH FINE ADJUST	100
2	-	2	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	7
1	-	1	-	2-18023-3	SCR, SKT HD CAP M5 X 30.0	6
1	-	1	-	2365901-1	HOUSING, LOCATOR	5
1	1	1	-	2361412-1	BLOCK, TERMINAL	4
1	1	1	-	2361389-2	LOCATOR, FERRULE	3
1	1	1	-	2365893-7	NEST HVM HEX	2
1	1	1	-	2365896-7	CRIMPER HVM HEX	1
-91	-77	-1	U/M	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	L.GROSS	22APR2020	 TE Connectivity	
DIMENSIONS:				CHK	T.ELBIN	22APR2020		
mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:			APVD	B.BAIR	22APR2020	NAME
		0 PLC			PRODUCT SPEC			
		1 PLC			APPLICATION SPEC			
		2 PLC			SIZE			
		3 PLC			CAGE CODE			
4 PLC		ANGLES			DRAWING NO		RESTRICTED TO	
FINISH		-			A100779C=2369667			
MATERIAL		WEIGHT			-		-	
-		-			Customer Accessible Production Drawing		SCALE	
					3:2		SHEET	
					1		OF	
					1		REV	
					A2			