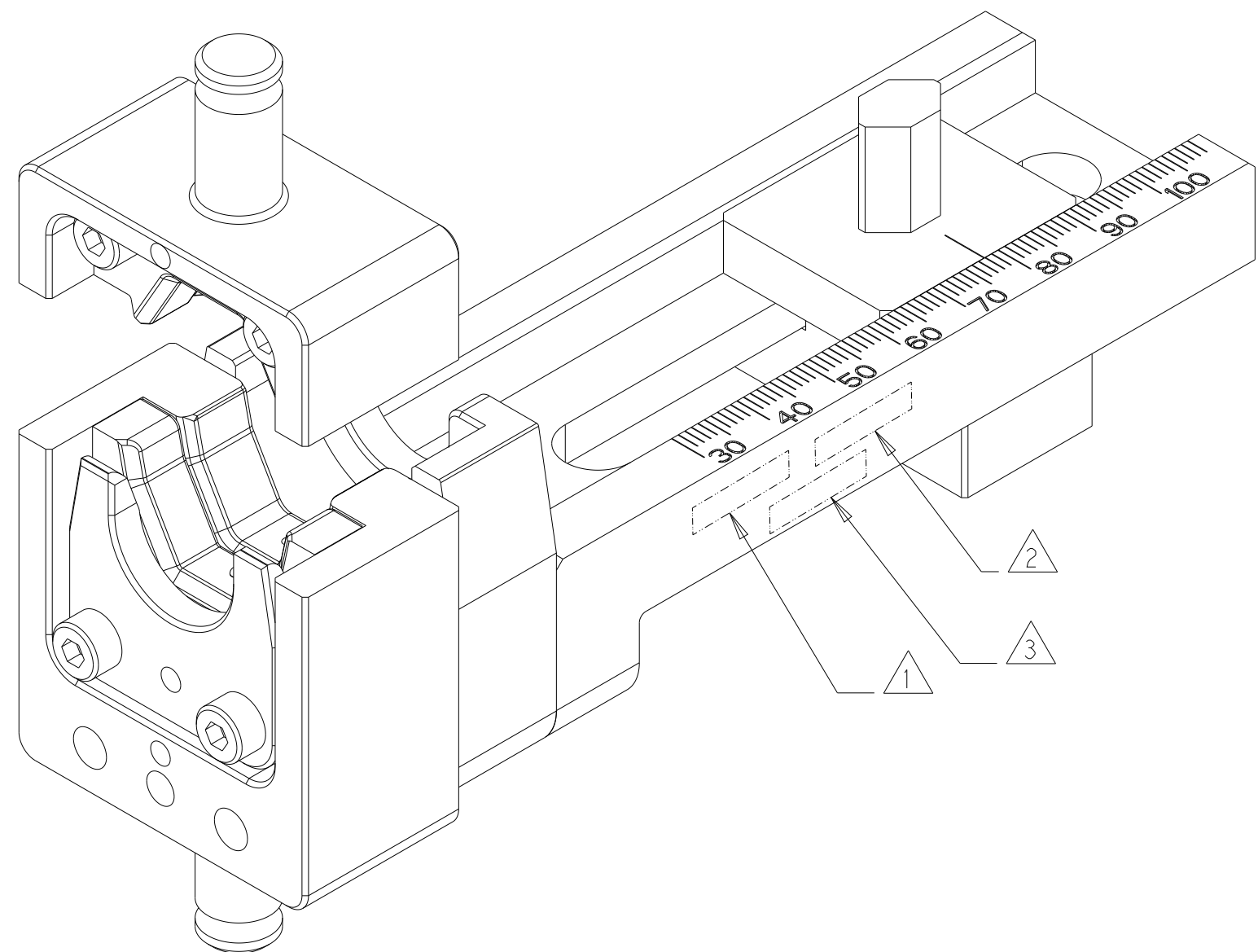
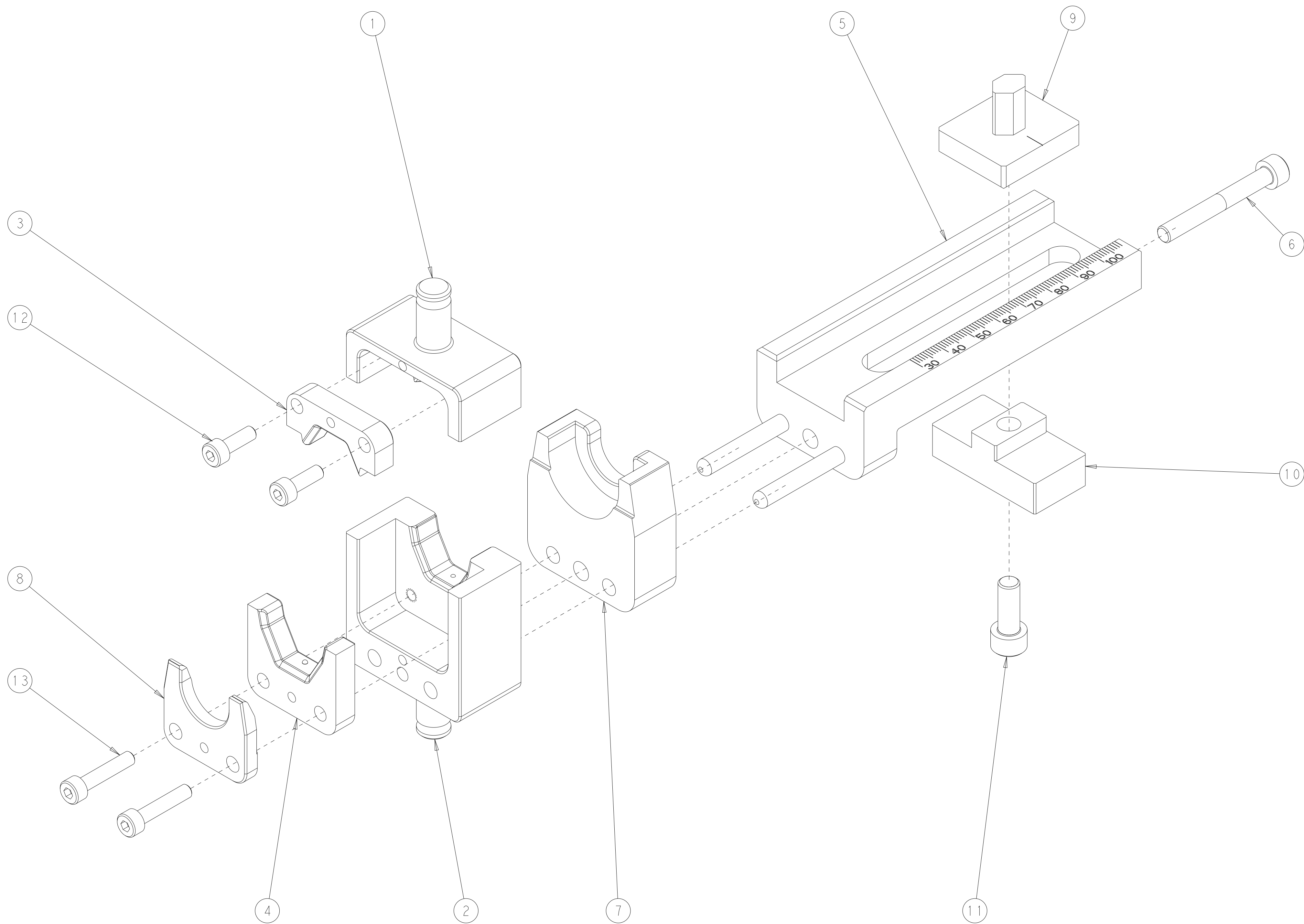


PART NUMBER		REV	DESCRIPTION
2359742-1		A	HV DIE SET
7-2359742-7		A	CRIMP TOOLING KIT
9-2359742-1		A	DIE SET WITH DIE HOLDER

REVISONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	5	REVISED	19AUG2020	KH	YY
	6	REVISED	24DEC2020	KH	YY
	7	REVISED	23JUL2021	KH	YY
	A	RELEASED	29JUN2022	KH	YY

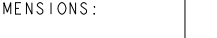
FERRULE NAME	1,2,3 POS IPT-HD 70 mm ²	
FERRULE PART NUMBER	2355148-1, 2355150-2/5	
CRIMP SPECIFICATION	114-160083	
USED ON	2305470-1	2326378-1
INSTRUCTION SHEET	408-35065	

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT SHIELD	CRIMP HEIGHT INSULATION	REFERENCE SETTING
COROPLAST/LV216-2	70mm ²	17.65±0.1	18.40±0.15	D3



1	-	-	-	2305470-1	HV DIE HOLDER WITH FINE ADJUST	100
2	2	2	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0	13
2	2	2	-	1-18023-2	SCR, SKT HD CAP M4 X 12.0	12
1	-	1	-	2-18023-8	SCR, SKT HD CAP M6 X 16.0	11
1	-	1	-	2234137-2	PLATE	10
1	-	1	-	2234136-1	STOP IPT CONTACT	9
1	-	1	-	1-2326585-1	STOP, SHIELD	8
1	-	1	-	2361389-1	LOCATOR, FERRULE	7
1	-	1	-	2-18023-4	SCR, SKT HD CAP M5 X 40.0	6
1	-	1	-	2361390-2	LOCATOR, HOUSING	5
1	1	1	-	2400433-1	INSERT HVM HEX LOWER	4
1	1	1	-	2400434-1	INSERT HVM HEX UPPER	3
1	1	1	-	2400431-1	NEST HVM HEX	2
1	1	1	-	2400432-1	CRIMPER HVM HEX	1
-91	-77	-1	U/M	PART NO	DESCRIPTION	ITEM NO

- ① APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- ② IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- ③ IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K HUANG 27SEP2019 CHK K HUANG 27SEP2019		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME DIE SET IPT-3P F 70MM2	
		APVD Y.YIN 27SEP2019		PRODUCT SPEC	
		APPLICATION SPEC		SIZE CODE DRAWING NO	
		WEIGHT		RESTRICTED TO	
MATERIAL		FINISH		A 00779 C=2359742	
				SCALE 3:2 SHEET 1 OF 1 REV A	
Customer Accessible Production Drawing					