

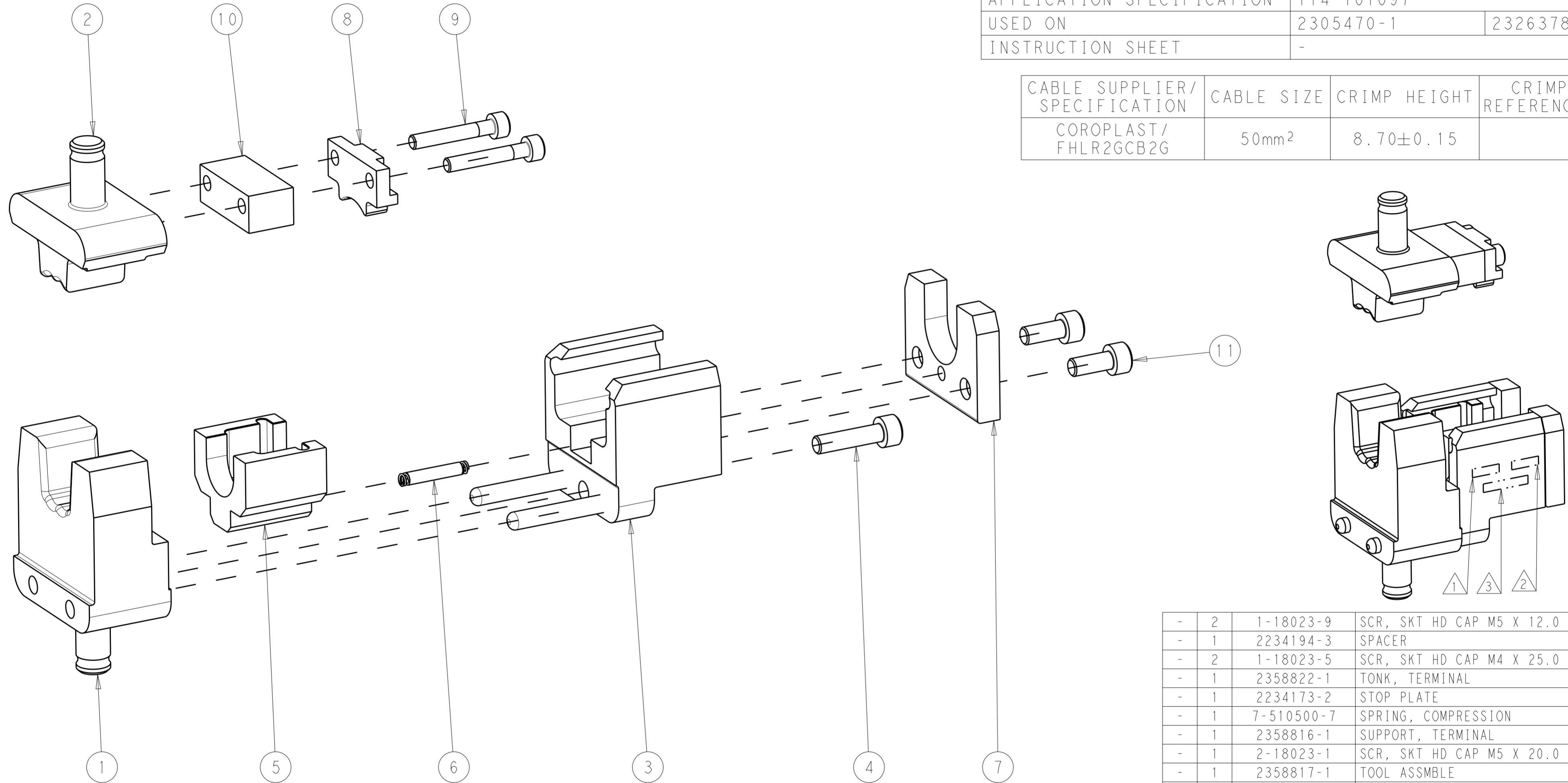
© 2020 TE Connectivity. All Rights Reserved.

PART NUMBER	REV	DESCRIPTION
2358639-1	B	HV DIE SET
7-2358639-7	A	CRIMP TOOLING KIT

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
3		DEVELOPED	28OCT2019	AJ	YY
4		DEVELOPED	01NOV2019	AJ	YY
A		RELEASED	20JUL2020	JL	YY
B		ECR-20-016104	09DEC2020	GK	YY

TERMINAL NAME	DIA 12MM CONTACT AND SPRING ASSY.		
TE TERMINAL PART NUMBER(S)	2328382-1		
APPLICATION SPECIFICATION	114-101097		
USED ON	2305470-1	2326378-1	
INSTRUCTION SHEET	-		

CABLE SUPPLIER/SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP HEIGHT REFERENCE SETTING
COROPLAST/FHLR2GCB2G	50mm ²	8.70±0.15	E7



-	2	1-18023-9	SCR, SKT HD CAP M5 X 12.0	11
-	1	2234194-3	SPACER	10
-	2	1-18023-5	SCR, SKT HD CAP M4 X 25.0	9
-	1	2358822-1	TONK, TERMINAL	8
-	1	2234173-2	STOP PLATE	7
-	1	7-510500-7	SPRING, COMPRESSION	6
-	1	2358816-1	SUPPORT, TERMINAL	5
-	1	2-18023-1	SCR, SKT HD CAP M5 X 20.0	4
-	1	2358817-1	TOOL ASSMBLE	3
1	1	1-519733-0	CRIMPER 50 sqmm	2
1	1	9-519627-0	ANVIL	1
-77	-1	PART NO	DESCRIPTION	ITEM NO

- 1. APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 2. IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 3. IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN	9 JUL 2019	STE TE Connectivity
mm	0 PLC ±	CHK	9 JUL 2019	
	1 PLC ±	Y YIN	9 JUL 2019	
	2 PLC ±	APVD	9 JUL 2019	
	3 PLC ±	PRODUCT SPEC		NAME
	4 PLC ±	APPLICATION SPEC		DIE SET
	ANGLES ±	WEIGHT		DIA 12MM T 50MM2
MATERIAL	FINISH	CUSTOMER ACCESSIBLE PRODUCTION DRAWING	SCALE 3:2	SHEET 1 OF 1
-	-			REV B