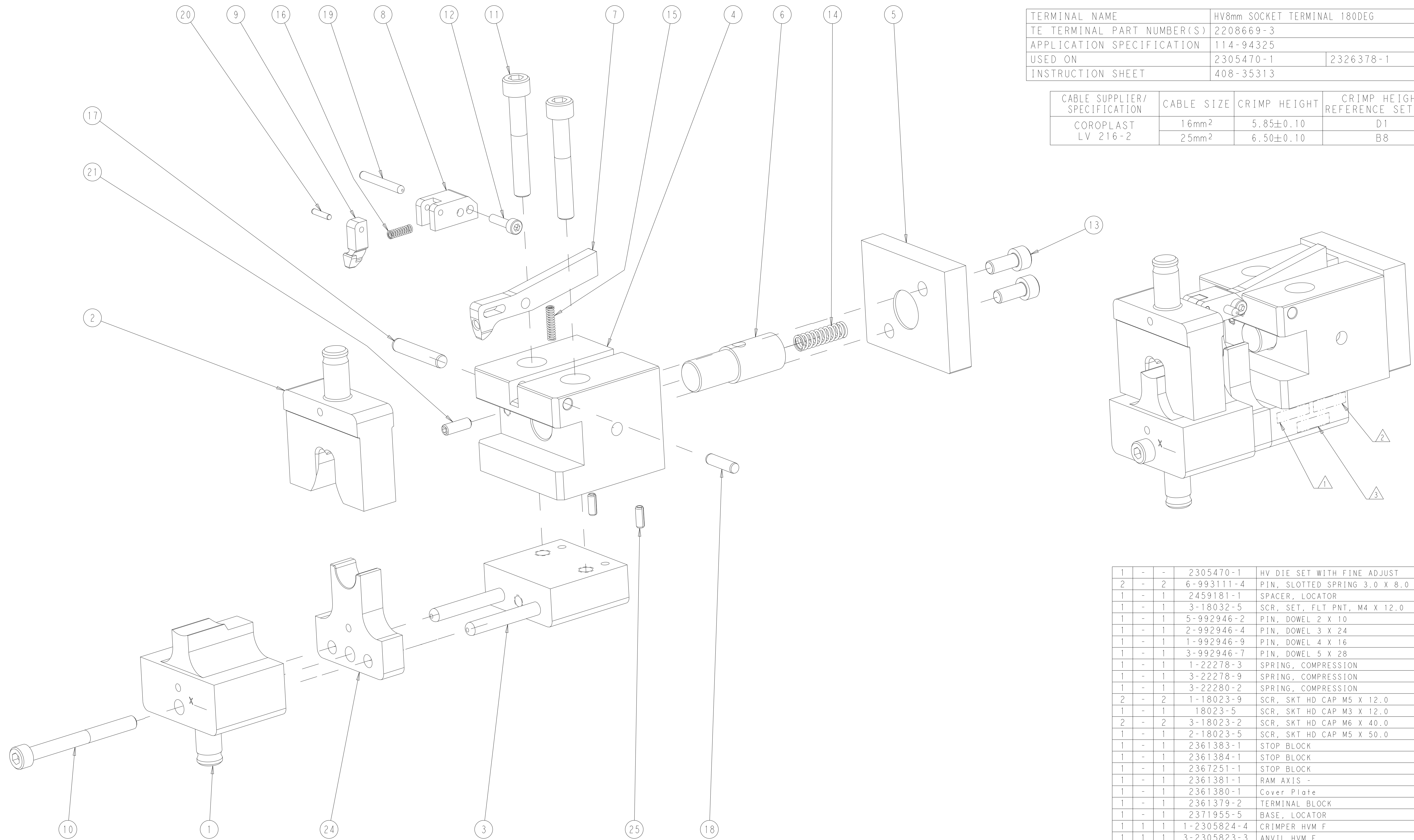


PART NUMBER	REV	DESCRIPTION
2351791-1	C	HV DIE SET
7-2351791-7	C	CRIMP TOOLING KIT
9-2351791-1	C	DIE SET WITH DIE HOLDER

REVISIONS					
P	LTN	DESCRIPTION	DATE	OWN	APPD
A3		REVISED PER ECR-21-117516	18OCT2021	GK	YY
A4		REVISED PER ECR-22-148885	09AUG2022	GK	KH
B		REVISED PER ECR-23-178718	16JUN2023	GC	KH
C		REVISED PER ECR-24-207026	09MAY2024	GC	KH

TERMINAL NAME	HV8mm SOCKET TERMINAL 180DEG		
TE TERMINAL PART NUMBER(S)	2208669-3		
APPLICATION SPECIFICATION	114-94325		
USED ON	2305470-1	2326378-1	
INSTRUCTION SHEET	408-35313		

CABLE SUPPLIER/SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP HEIGHT REFERENCE SETTING
COROPLAST LV 216-2	16mm ²	5.85±0.10	D1
	25mm ²	6.50±0.10	B8



1	-	-	2305470-1	HV DIE SET WITH FINE ADJUST	100
2	-	2	6-993111-4	PIN, SLOTTED SPRING 3.0 X 8.0	25
1	-	1	2459181-1	SPACER, LOCATOR	24
1	-	1	3-18032-5	SCR, SET, FLT PNT, M4 X 12.0	21
1	-	1	5-992946-2	PIN, DOWEL 2 X 10	20
1	-	1	2-992946-4	PIN, DOWEL 3 X 24	19
1	-	1	1-992946-9	PIN, DOWEL 4 X 16	18
1	-	1	3-992946-7	PIN, DOWEL 5 X 28	17
1	-	1	1-22278-3	SPRING, COMPRESSION	16
1	-	1	3-22278-9	SPRING, COMPRESSION	15
1	-	1	3-22280-2	SPRING, COMPRESSION	14
2	-	2	1-18023-9	SCR, SKT HD CAP M5 X 12.0	13
1	-	1	18023-5	SCR, SKT HD CAP M3 X 12.0	12
2	-	2	3-18023-2	SCR, SKT HD CAP M6 X 40.0	11
1	-	1	2-18023-5	SCR, SKT HD CAP M5 X 50.0	10
1	-	1	2361383-1	STOP BLOCK	9
1	-	1	2361384-1	STOP BLOCK	8
1	-	1	2361381-1	RAM AXIS -	7
1	-	1	2361380-1	Cover Plate	6
1	-	1	2361379-2	TERMINAL BLOCK	5
1	-	1	2371955-5	BASE, LOCATOR	4
1	1	1	1-2305824-4	CRIMPER HVM F	3
1	1	1	3-2305823-3	ANVIL HVM F	2
-91	-77	-1	PART NO	DESCRIPTION	ITEM NO

- 1 APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 2 IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 3 IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: Provenkumov, Z2MAR2019
 CHK: C.Witt, Z2MAR2019
 APD: G. Stegmayr, Z2MAR2019
 PRODUCT SPEC

NAME: DIE SET HVP800 16-25 SOMM

SIZE: A | 00779 | C=2351791

SCALE: 1:1 | SHEET: 1 OF 1 | REV: C

CUSTOMER ACCESSIBLE PRODUCTION DRAWING