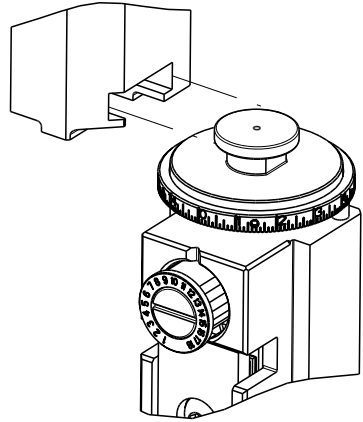


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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266225-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266225-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266225-*	-	SEE CRIMP TOOLING KITS BELOW	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
STABILIZER	2.79 mm [.110]	O
INSULATION	2.79 mm [.110]	SC
APPLICATOR INSTRUCTIONS 408-35042		

PART NO	REV	WIRE SIZE	WIRE CRIMPER	STABILIZER CRIMPER	INSULATION CRIMPER	ANVIL
7-2266225-7	B	12 AWG	7-456408-6	815664-2	1803146-3	1-1633923-1
7-2266225-8	B	14 AWG	2-456408-5	815664-6	1803146-3	1-1633923-1
7-2266225-9	B	18-16 AWG	2-456408-6	815664-7	1803146-3	1-1633923-1

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH 4.83-5.59 mm [.190-.220 IN]			INSULATION DIAMETER RANGE Ø2.29-2.54 mm [.090-.100 IN] 
TERMINAL APPLICATION SPECIFICATION 		114-1016	
		-	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
3-794013-1			

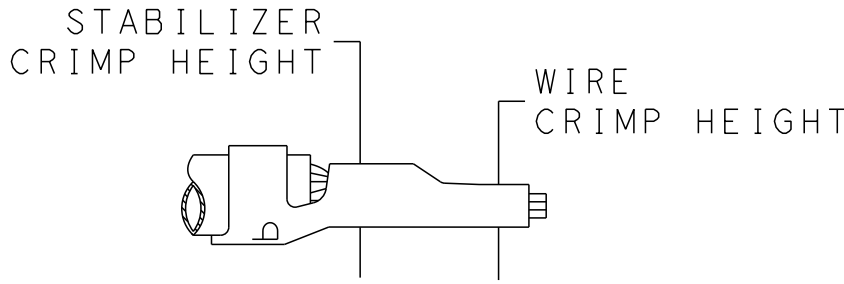
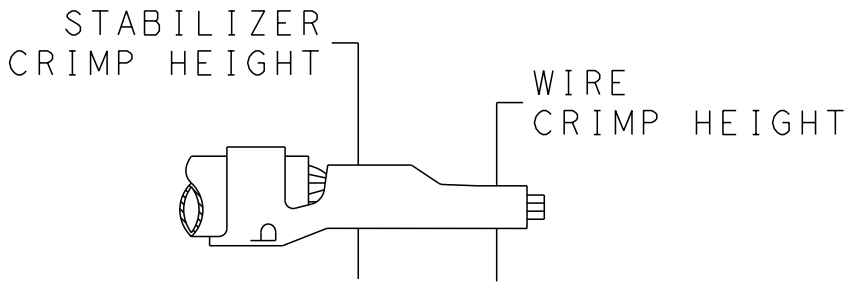
WIRE SIZE	WIRE CRIMP HEIGHT mm [INCH]	WIRE CRIMPER PART NUMBER	STABILIZER CRIMP HEIGHT mm [INCH]	STAIBILZER CRIMPER PART NUMBER	CRIMP HEIGHT REFERENCE SETTING
12 AWG	2.16+/-0.05 [.085+/- .002]	7-456408-6	2.79+/-0.05 [.110+/- .002]	815664-2	9.1

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH 4.83-5.59 mm [.190-.220 IN]		INSULATION DIAMETER RANGE Ø2.29-2.54 mm [.090-.100 IN] 	
TERMINAL APPLICATION SPECIFICATION  114-1016		-	-
TERMINALS APPLIED		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
3-770060-1			

WIRE SIZE	WIRE CRIMP HEIGHT mm [INCH]	WIRE CRIMPER PART NUMBER	STABILIZER CRIMP HEIGHT mm [INCH]	STAIBILZER CRIMPER PART NUMBER	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.40+/-0.05 [.055+/- .002]	2-456408-5	2.75+/-0.10 [.108+/- .004]	815664-6	7.6
18-16 AWG	1.09+/-0.05 [.043+/- .002]	2-456408-6	2.40+/-0.10 [.094+/- .004]	815664-7	7.8



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 THIS APPLICATOR APPLIES SCROLL INSULATION CRIMP DUE TO RESTRICTED INSULATION DIAMTER RANGE.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7 ITEMS 1 & 178 TO BE USED WITH 12 AWG ONLY. ITEMS TO BE SHIPPED WITH APPLICATOR.
- 8 ITEMS 253 & 254 TO BE USED WITH 14 AWG ONLY. ITEMS TO BE SHIPPED WITH APPLICATOR.
- 9 ITEMS 255 & 256 TO BE USED WITH 18-16 AWG ONLY. APPLICATOR TO BE SET UP WITH THESE ITEMS.



*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2		1						
LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		A		RELEASED	13MAR2013	LG	TE	
		B		ECR-16-011438	09AUG2016	KH	LZ	
		C		ECR-19-006530	24APR2019	TB	CT	
		C1		ECR-19-014632	18SEP2019	JAH	RK	

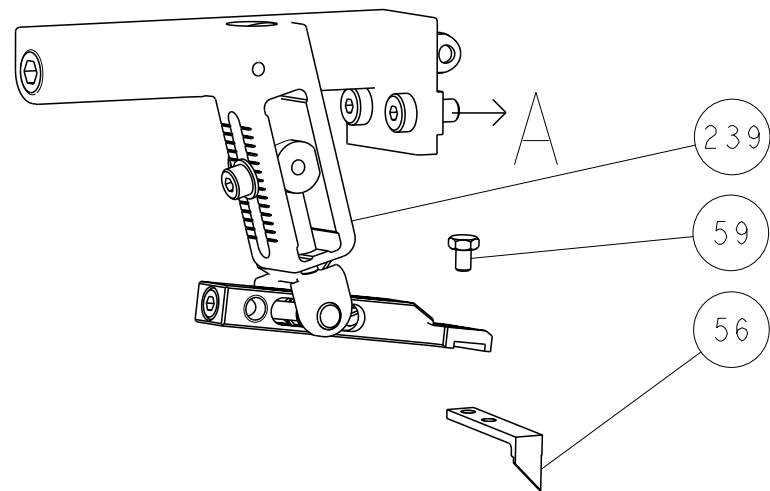
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9	1	1	-	-	1	1	815664-7	CRIMPER, WIRE-O	255
8	1	-	1	-	1	1	2-456408-5	CRIMPER, WIRE PREMIUM	254
8	1	-	1	-	1	1	815664-6	CRIMPER, WIRE-O	253
		-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
		-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
		-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
		-	-	-	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
		-	-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3		-	-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
		-	-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
		-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
		-	-	-	1	-	2063440-1	AIR FEED MODULE	238
7	1	-	-	1	1	1	7-456408-6	CRIMPER, WIRE PREMIUM	178
		-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
		-	-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
		-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
		-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
		-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
		-	-	-	1	1	2844908-1	SCREW, LOCKING	99
		-	-	-	1	1	2844907-1	POST, LOCKING	98
		-	-	-	1	1	455888-5	SPACER, CRIMPER	82
		-	-	-	1	1	1803607-1	DOCUMENTATION PACKAGE	71
		-	-	-	1	1	2119791-9	DEPRESSOR, WIRE	70
		-	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
		-	-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
		-	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
		-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
		-	-	-	1	1	1338685-1	PAWL, FEED	56
		-	-	-	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
		-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
		-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
		-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
		-	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
		-	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
		-	-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
		-	-	-	1	1	469465-4	STOP, WIRE	34
		-	-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
		-	-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
		-	-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
		-	-	-	1	1	455888-3	SPACER, CRIMPER	28
		-	-	-	1	1	1320928-2	STRIP GUIDE	24
		-	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
		-	-	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
		-	-	-	1	1	2119533-3	STRIPPER, SIDE FEED	19
1		-	-	-	1	1	2119806-1	INSERT, SHEAR	13
		-	-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
		-	-	-	1	1	1-356885-4	STOP, SHEAR	11
		-	-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
		-	-	-	1	1	1803095-6	FLOATING SHEAR, FRONT -	9
		1	1	1	1	1	1-1633923-1	ANVIL, COMBINATION	8
		-	-	-	-	-	-	-	7
		-	-	-	-	-	-	-	6
		-	-	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
		-	-	-	1	1	238011-8	BLOCK, CRIMPER SPACER	4
1		1	1	1	1	1	1803146-3	- CRIMPER, INSULATION, SCROLL	3
		-	-	-	1	1	455888-3	SPACER, CRIMPER	2
		-	-	-	1	1	815664-2	CRIMPER, WIRE-O	1

101 IS SUBJECT TO CHANGE AND TO BE USED FOR INFORMATION PURPOSES ONLY. FOR THE LATEST REVISION, CONTACT THE ENGINEERING ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN	19FEB2014	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK	19FEB2014	NAME	
mm		APVD	19FEB2014	Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE	
0 PLC ±		APPLICATION SPEC		CASE CODE	
1 PLC ±		WEIGHT		DRAWING NO	
2 PLC ±		MATERIAL		RESTRICTED TO	
3 PLC ±		FINISH		SCALE	
4 PLC ±		Customer Accessible Production Drawing		1:2	
ANGLES		SHEET		1 of 4	
REV		REV		C1	

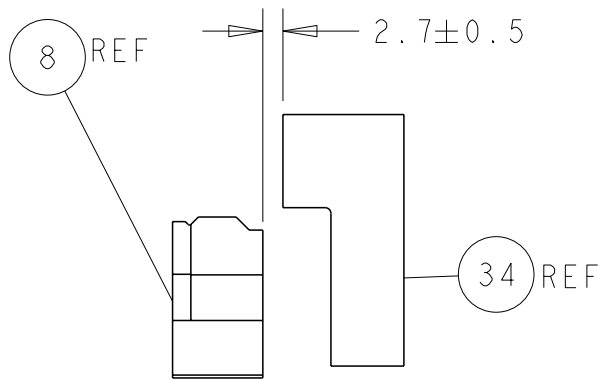
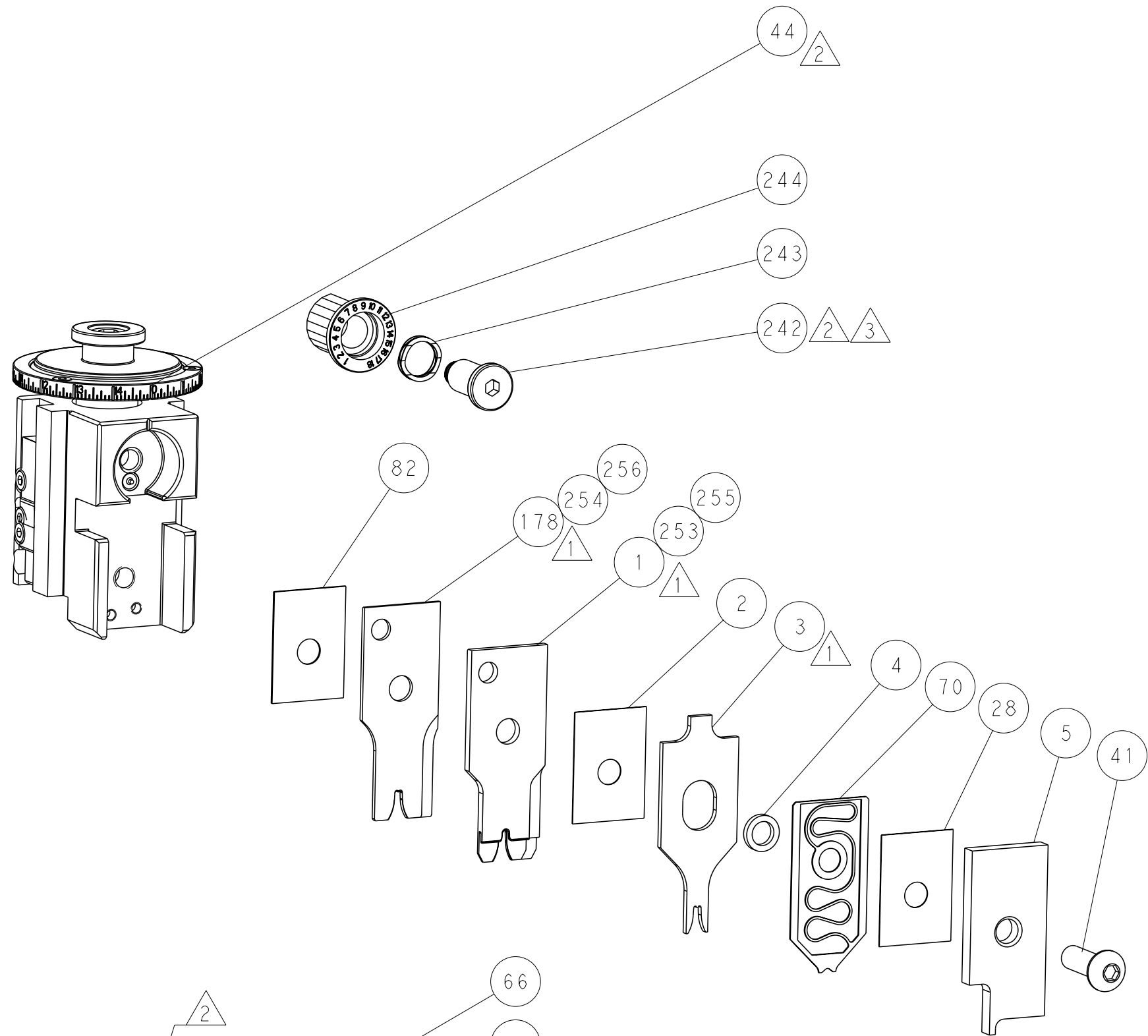
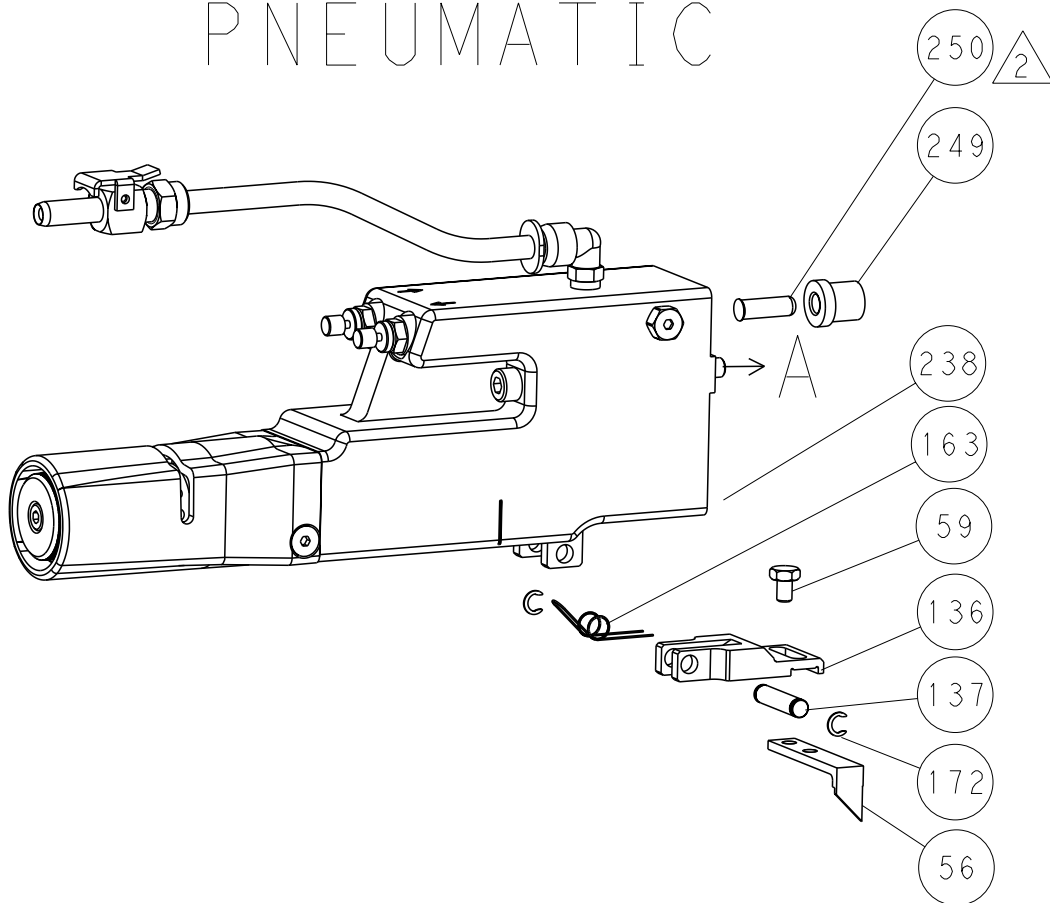
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

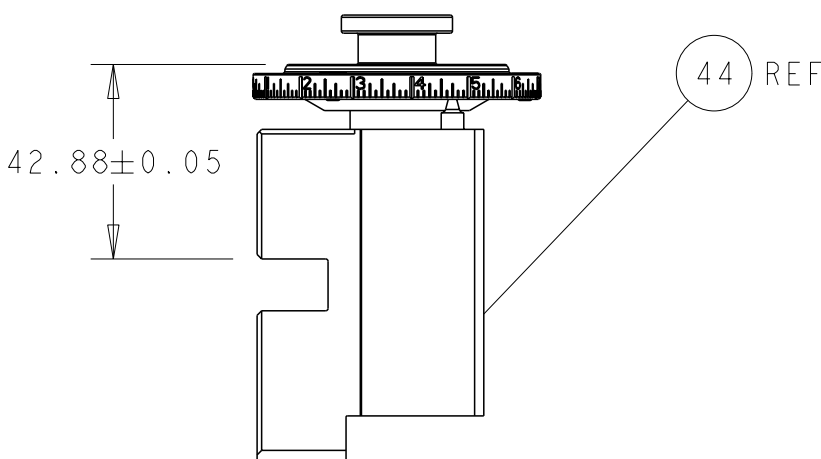
FEED TYPE
MECHANICAL



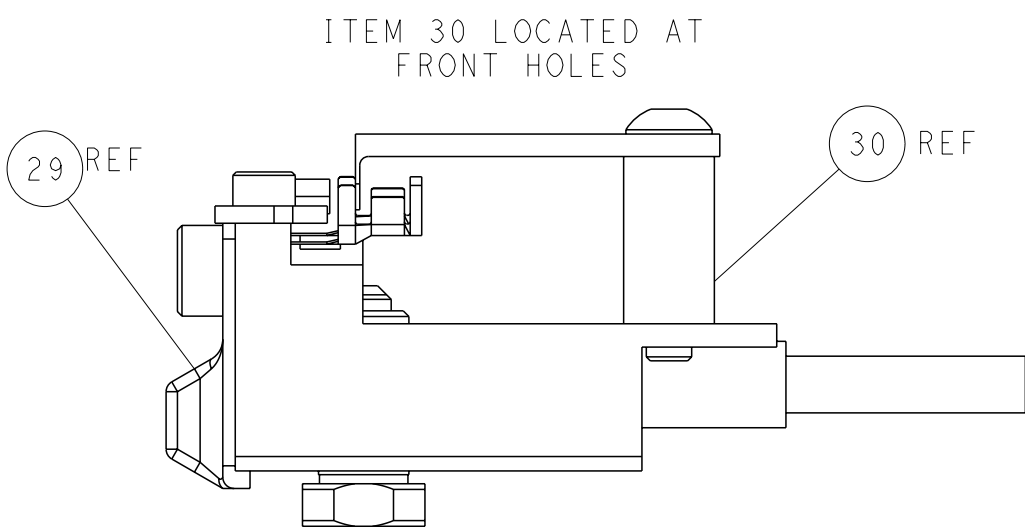
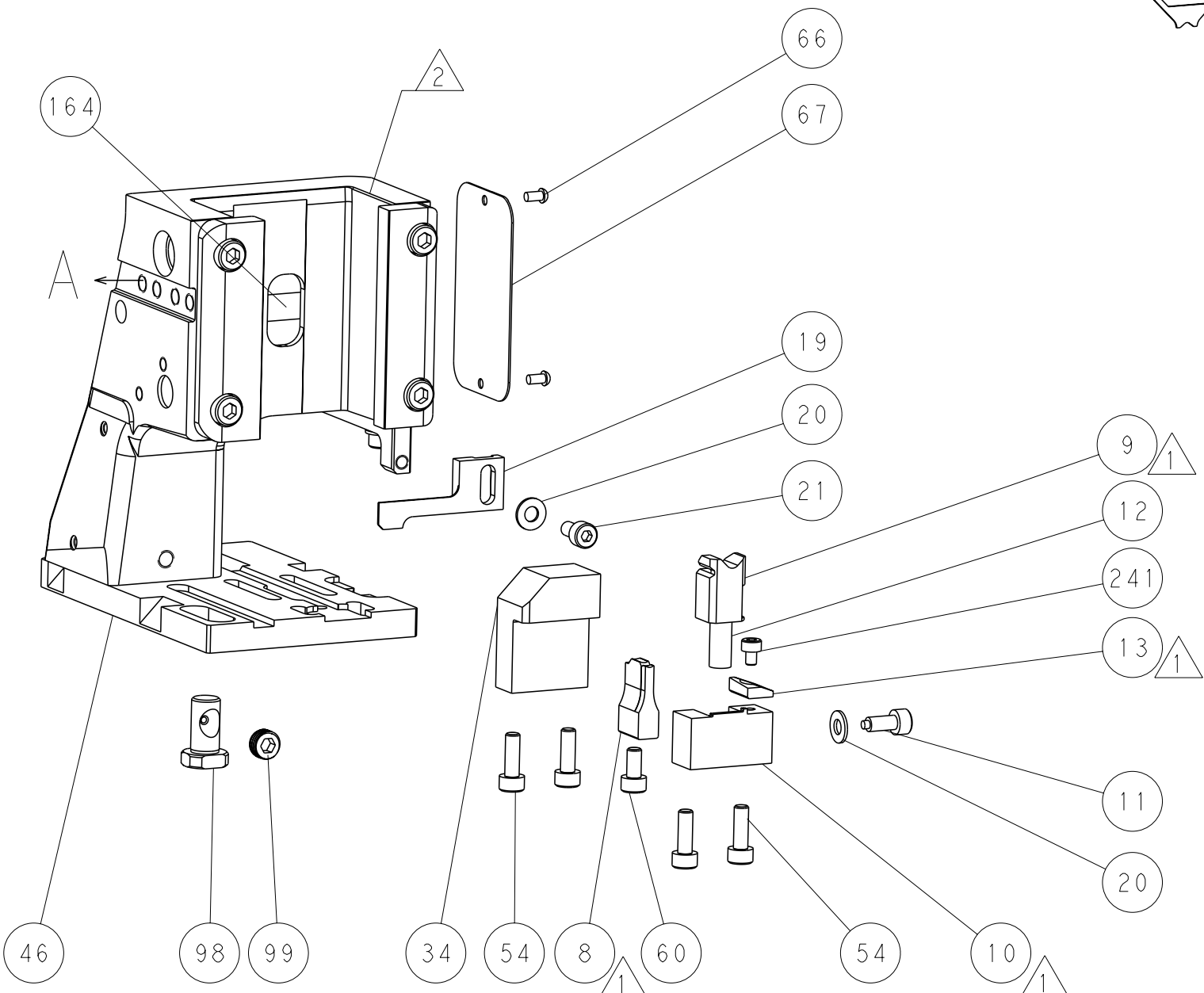
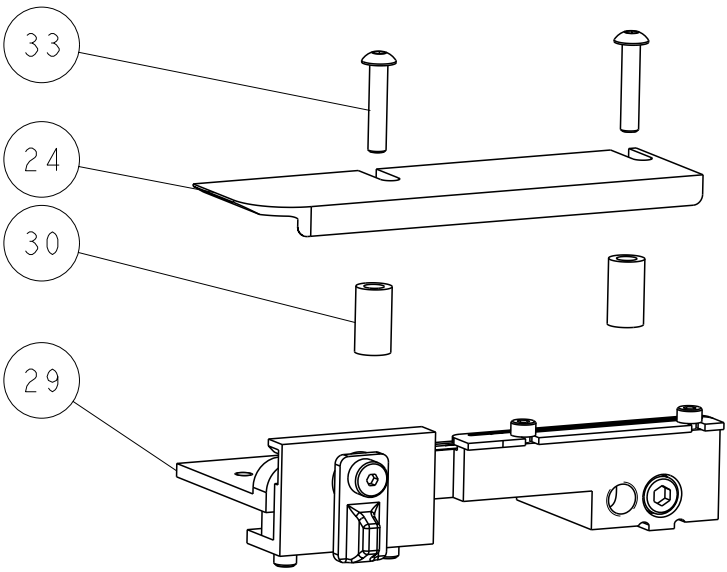
PNEUMATIC



WIRE STOP LOCATION

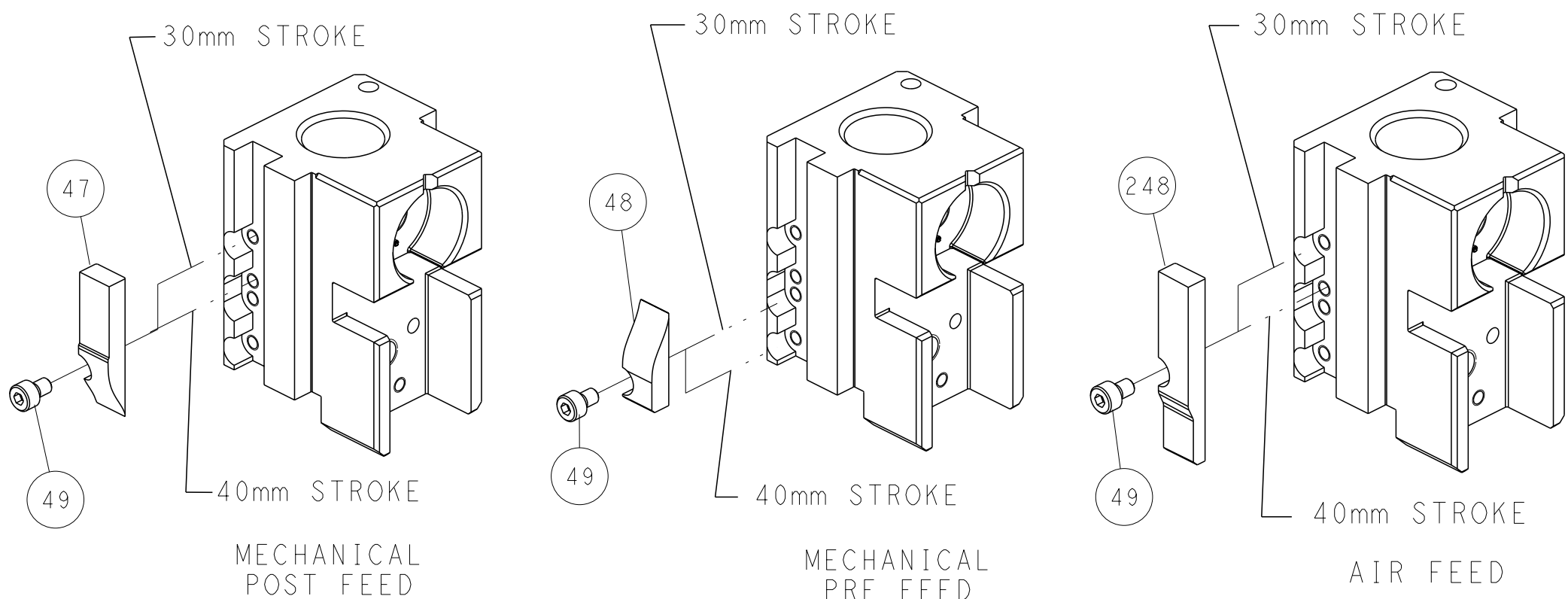


RAM SET-UP

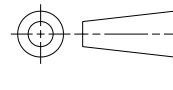


FEED TRACK POSITION
GUIDE BY INSULATION BARREL

CAM POSITIONS

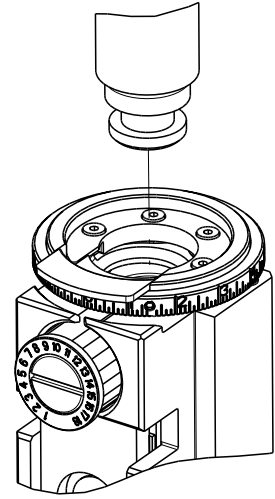


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	19FEB2014	 TE Connectivity Harrisburg, PA 17105-3608
mm		0 PLC ±		CL GROSS	19FEB2014	
		1 PLC ±		CM T. ELBIN	19FEB2014	
MATERIAL		2 PLC ±		APVD	19FEB2014	
FINISH		3 PLC ±		PRODUCT SPEC		NAME
		4 PLC ±		APPLICATION SPEC		SIZE
		ANGLES		WEIGHT		CAGE CODE
				Customer Accessible Production Drawing		DRAWING NO
				SCALE		RESTRICTED TO
				1:2		
				SHEET		
				2		
				OF		
				4		
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				C1		

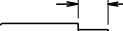
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266225-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266225-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266225-*	-	SEE CRIMP TOLING KITS BELOW	-

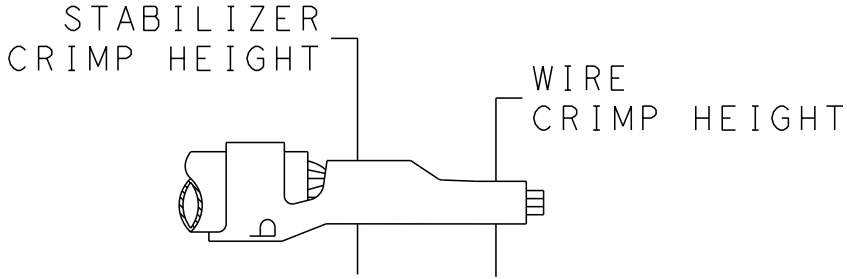
PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



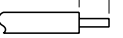
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
STABILIZER	2.79 mm [.110]	O
INSULATION	2.79 mm [.110]	SC
APPLICATOR INSTRUCTIONS 408-35042		

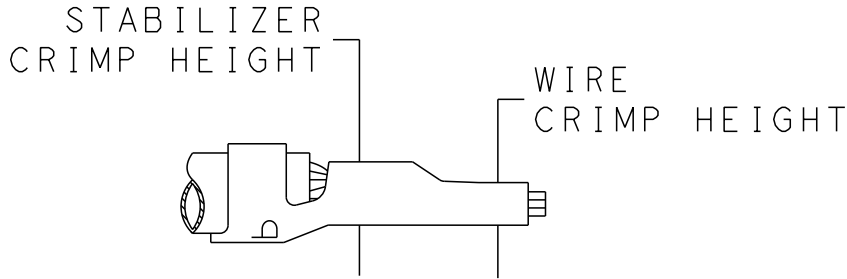
PART NO	REV	WIRE SIZE	WIRE CRIMPER	STABILIZER CRIMPER	INSULATION CRIMPER	ANVIL
7-2266225-7	B	12 AWG	7-456408-6	815664-2	1803146-3	1-1633923-1
7-2266225-8	B	14 AWG	2-456408-5	815664-6	1803146-3	1-1633923-1
7-2266225-9	B	18-16 AWG	2-456408-6	815664-7	1803146-3	1-1633923-1

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.83-5.59 mm [.190-.220 IN]		Ø2.29-2.54 mm [.090-.100 IN]	
TERMINAL APPLICATION SPECIFICATION	114-1016	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
3-794013-1			



WIRE SIZE		CRIMP HEIGHT mm [INCH]		WIRE CRIMPER PART NUMBER	STABILIZER CRIMP HEIGHT mm [INCH]	STAIBILZER CRIMPER PART NUMBER	CRIMP HEIGHT REFERENCE SETTING
12 AWG		2.16+/-0.05 [.085+/- .002]		7-456408-6	2.79+/-0.05 [.110+/- .002]	815664-2	9.1

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH 4.83-5.59 mm [.190-.220 IN]		INSULATION DIAMETER RANGE Ø2.29-2.54 mm [.090-.100 IN]	
TERMINAL APPLICATION SPECIFICATION 	114-1016	-	-
TERMINALS APPLIED			
TE TERMINAL 3-770060-1	TE TERMINAL	TE TERMINAL	TE TERMINAL



WIRE SIZE		CRIMP HEIGHT mm [INCH]		WIRE CRIMPER PART NUMBER	STABILIZER CRIMP HEIGHT mm [INCH]	STAIBILZER CRIMPER PART NUMBER	CRIMP HEIGHT REFERENCE SETTING
14 AWG		1.40+/-0.05 [.055+/- .002]		2-456408-5	2.75+/-0.10 [.108+/- .004]	815664-6	7.6
18-16 AWG		1.09+/-0.05 [.043+/- .002]		2-456408-6	2.40+/-0.10 [.094+/- .004]	815664-7	7.8



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 THIS APPLICATOR APPLIES SCROLL INSULATION CRIMP DUE TO RESTRICTED INSULATION DIAMTER RANGE.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7 ITEMS 1 & 178 TO BE USED WITH 12 AWG ONLY. ITEMS TO BE SHIPPED WITH APPLICATOR.
- 8 ITEMS 253 & 254 TO BE USED WITH 14 AWG ONLY. ITEMS TO BE SHIPPED WITH APPLICATOR.
- 9 ITEMS 255 & 256 TO BE USED WITH 18-16 AWG ONLY. APPLICATOR TO BE SET UP WITH THESE ITEMS.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2		1							
LOC	DIST	REVISIONS							
A	66	P	LYR	DESCRIPTION			DATE	DWN	APVD
		-		SEE SHEET 1			-	-	-

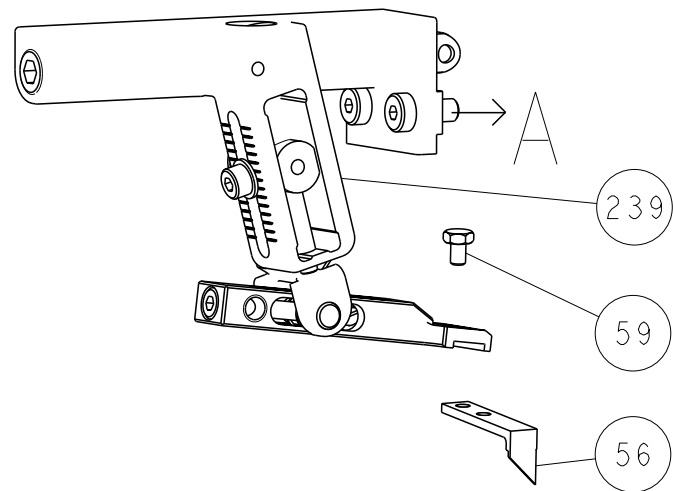
9 8 8	1 1 1 1	1	-	-	-	1	1	2-456408-6	CRIMPER, WIRE PREMIUM	256
		1	-	-	-	1	1	815664-7	CRIMPER, WIRE-O	255
		-	1	-	-	1	1	2-456408-5	CRIMPER, WIRE PREMIUM	254
		-	1	-	-	1	1	815664-6	CRIMPER, WIRE-O	253
3	1	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
		-	-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
		-	-	-	-	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
		-	-	-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
		-	-	-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
		-	-	-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
		-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
		-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
		-	-	-	1	1	1	7-456408-6	CRIMPER, WIRE PREMIUM	178
		-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164		
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163		
-	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151		
-	-	-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144		
-	-	-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143		
-	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142		
-	-	-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141		
-	-	-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140		
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137		
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136		
-	-	-	-	1	1	2844908-1	SCREW, LOCKING	99		
-	-	-	-	1	1	2844907-1	POST, LOCKING	98		
-	-	-	-	1	1	455888-5	SPACER, CRIMPER	82		
-	-	-	-	1	1	1803607-1	DOCUMENTATION PACKAGE	71		
-	-	-	-	1	1	2119791-9	DEPRESSOR, WIRE	70		
-	-	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67		
-	-	-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66		
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59		
-	-	-	-	1	1	1338685-1	PAWL, FEED	56		
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49		
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48		
-	-	-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41		
-	-	-	-	1	1	469465-4	STOP, WIRE	34		
-	-	-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33		
-	-	-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30		
-	-	-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29		
-	-	-	-	1	1	455888-3	SPACER, CRIMPER	28		
-	-	-	-	1	1	1320928-2	STRIP GUIDE	24		
-	-	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21		
-	-	-	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20		
-	-	-	-	1	1	2119533-3	STRIPPER, SIDE FEED	19		
1	1	-	-	-	1	1	2119806-1	INSERT, SHEAR	13	
		-	-	-	1	1	3-22280-3	SPRING, COMPRESSION	12	
1	1	-	-	-	1	1	1-356885-4	STOP, SHEAR	11	
		-	-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
1	1	-	-	-	1	1	1803095-6	FLOATING SHEAR, FRONT -	9	
		1	1	1	1	1	1-1633923-1	ANVIL, COMBINATION	8	
8	1	-	-	-	-	-	-	-	7	
		-	-	-	-	-	-	-	-	6
		-	-	-	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
		-	-	-	-	1	1	238011-8	BLOCK, CRIMPER SPACER	4
		1	1	1	1	1	1803146-3	- CRIMPER, INSULATION, SCROLL	3	
		-	-	-	-	1	1	455888-3	SPACER, CRIMPER	2
8	1	-	-	-	1	1	815664-2	CRIMPER, WIRE-O	1	

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE DRAWING ORGANIZATION. IT SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN	19FEB2014	TE Connectivity	
DIMENSIONS:		CHK	19FEB2014	Harrisburg, PA 17105-3608	
mm		APVD	19FEB2014	NAME	
		PRODUCT SPEC		Ocean Side Feed	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC		Applicator	
0 PLC ±		-		-	
1 PLC ±		-		-	
2 PLC ±		-		-	
3 PLC ±		-		-	
4 PLC ±		-		-	
ANGLES		FINISH		-	
MATERIAL		WEIGHT		-	
-		-		-	
Customer Accessible Production Drawing		SCALE		1:2	
SHEET 3		OF 4		REV C1	

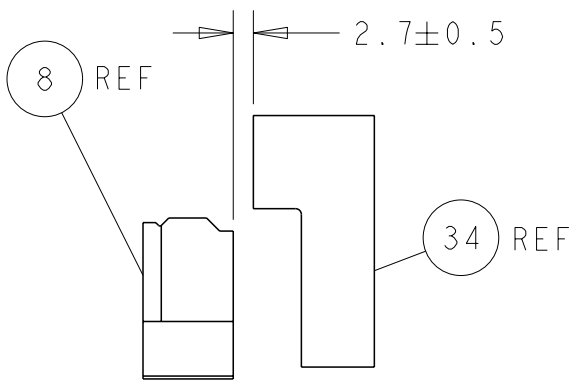
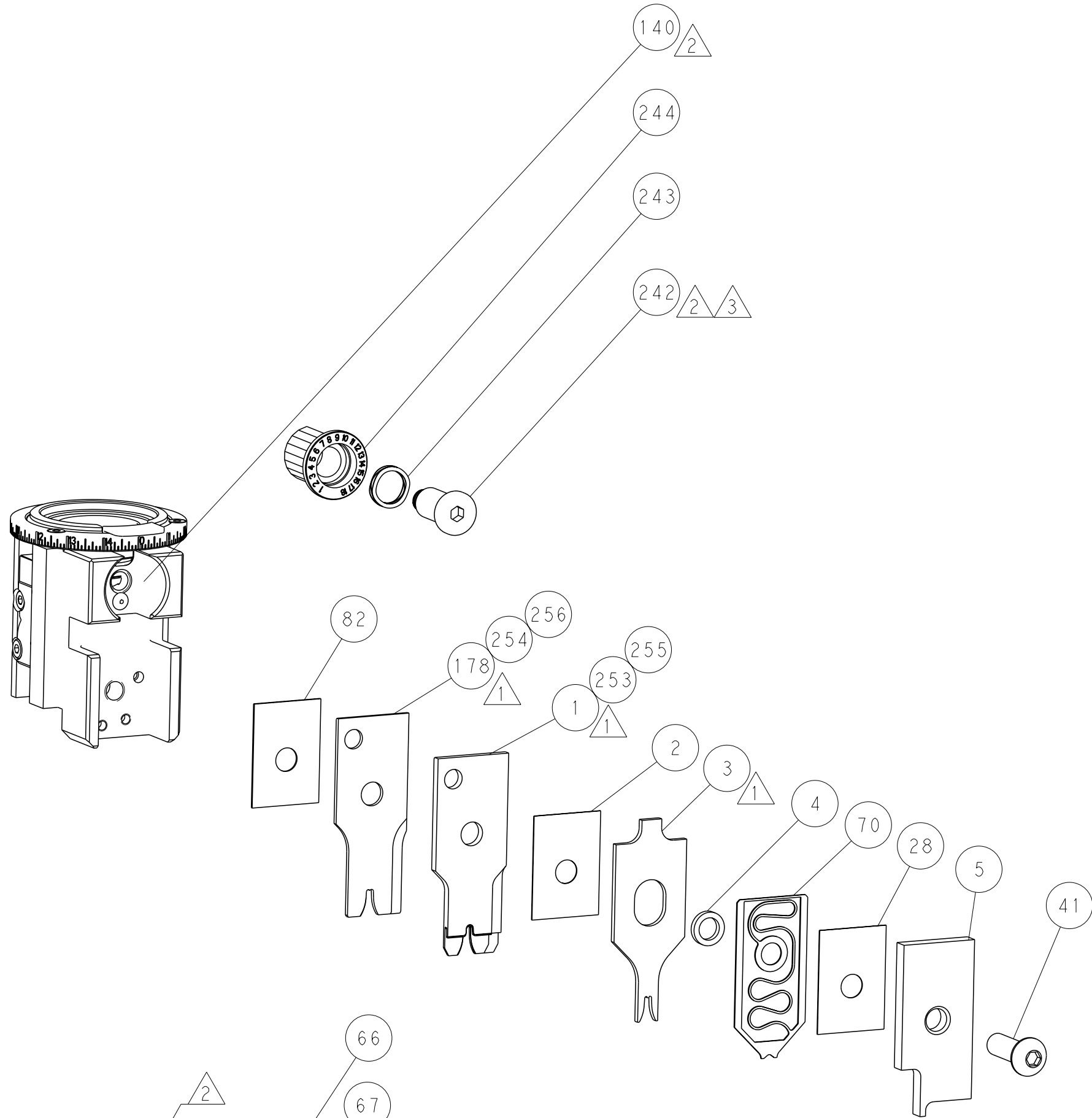
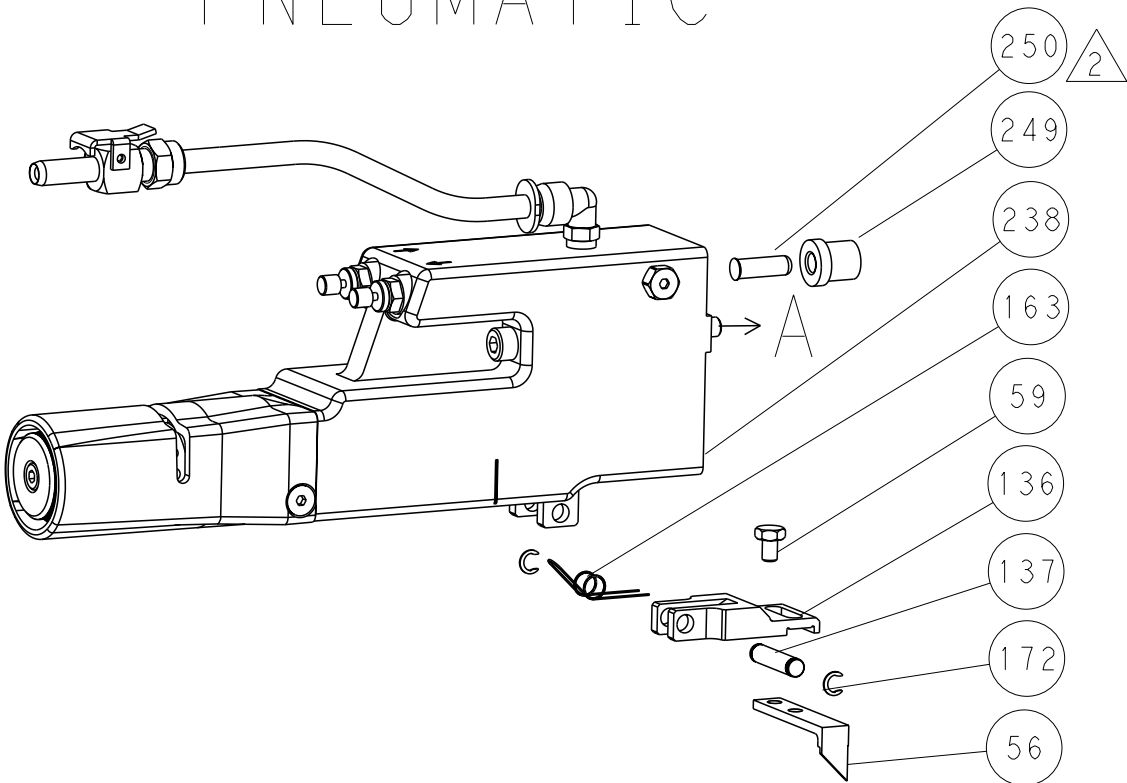
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS					
		P	LYR	DESCRIPTION	DATE	DWN	APVD
A	66		-	SEE SHEET 1	-	-	-

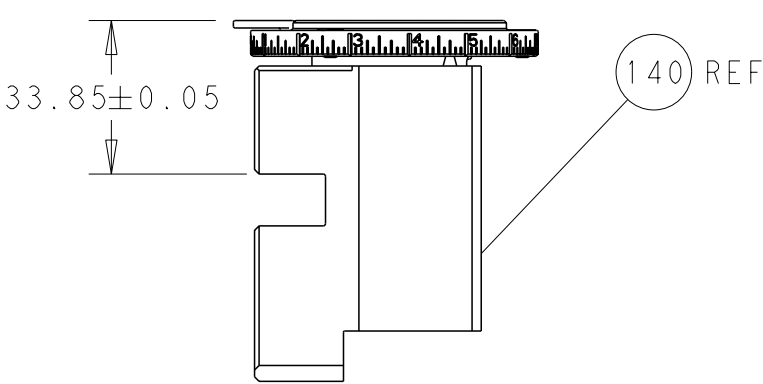
FEED TYPE
MECHANICAL



PNEUMATIC

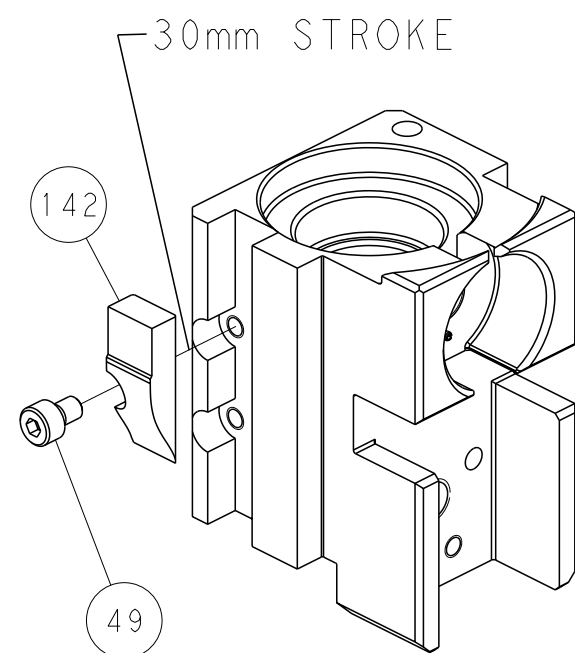


WIRE STOP LOCATION

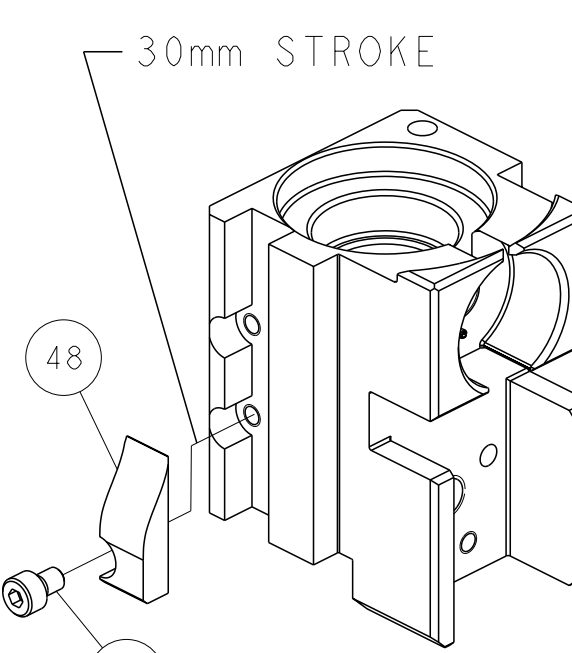


RAM SET-UP

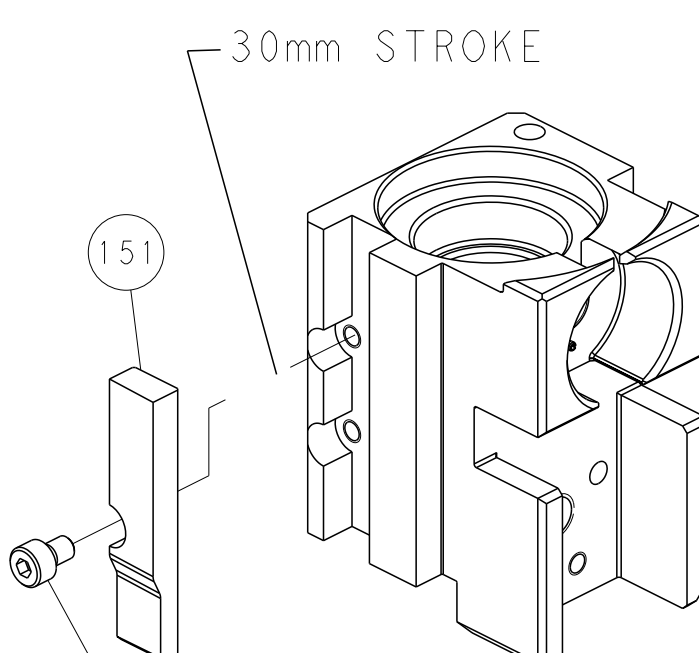
CAM POSITIONS



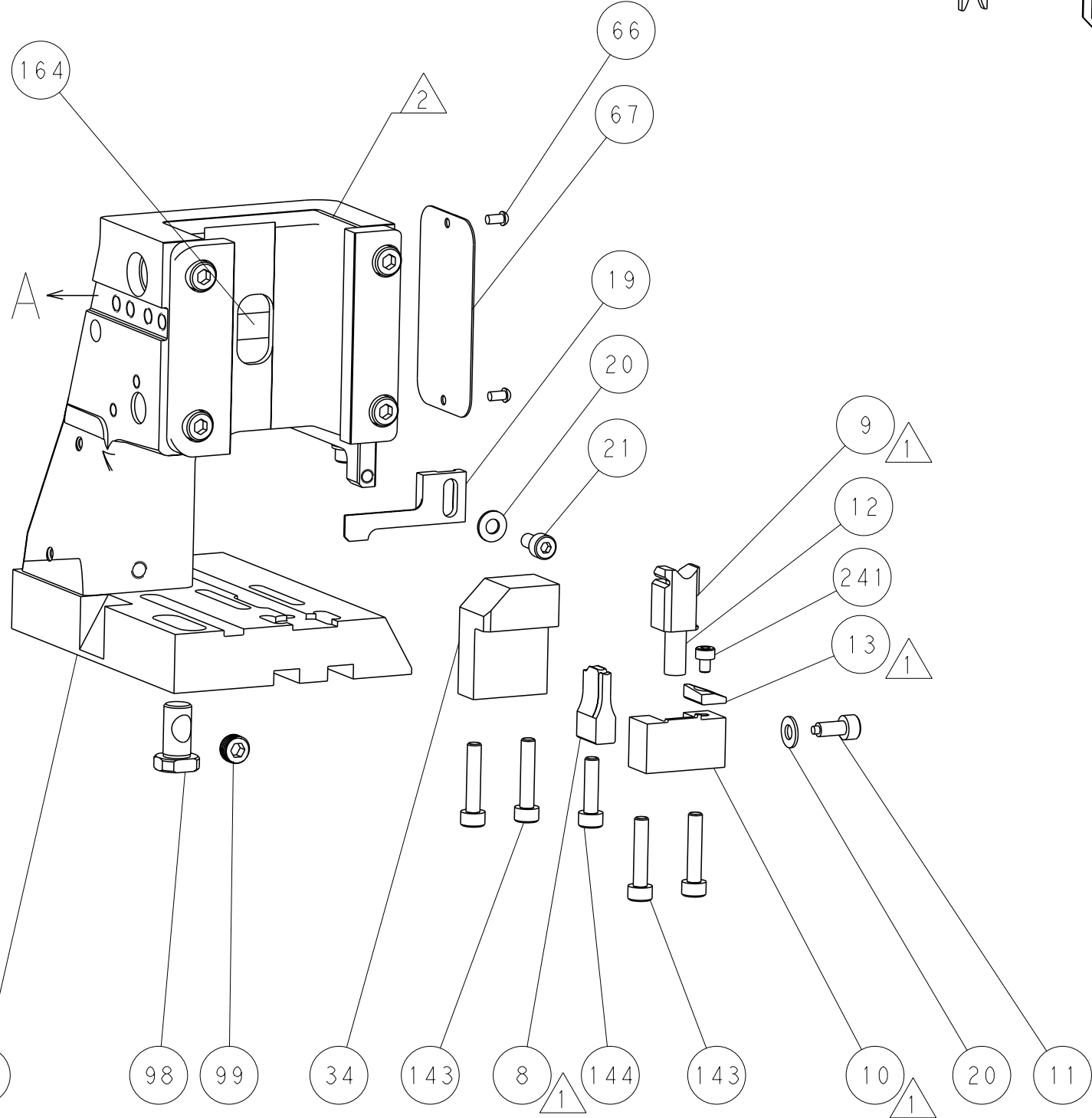
MECHANICAL
POST FEED



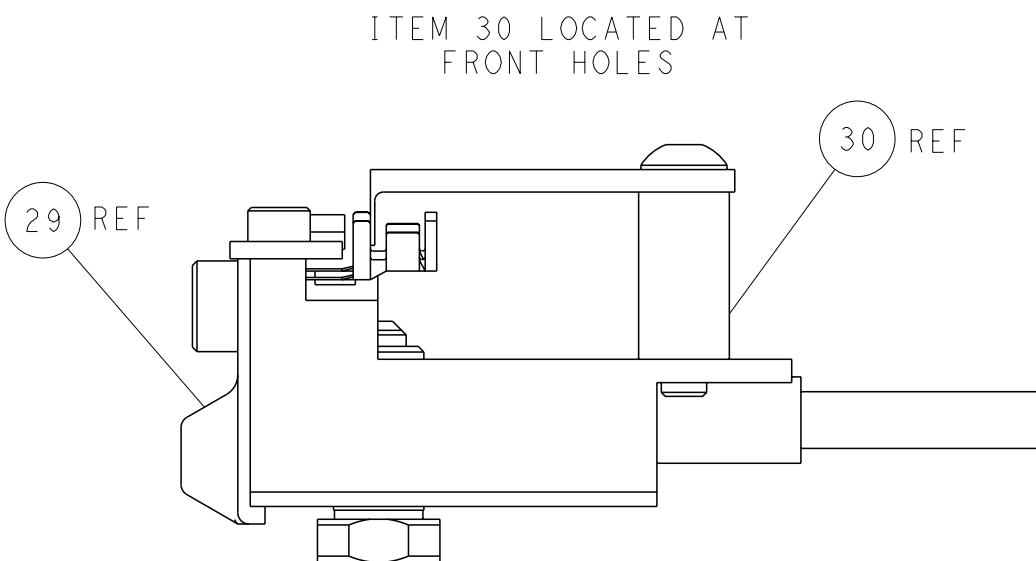
MECHANICAL
PRE FEED



AIR FEED



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN 19FEB2014		TE Connectivity	
mm		0 PLC ±		CL GROSS 19FEB2014		Harrisburg, PA 17105-3608	
FINISH		1 PLC ±		CM T.ELBIN 19FEB2014		NAME	
MATERIAL		2 PLC ±		APVD M. CLIFFORD 19FEB2014		Ocean Side Feed	
		3 PLC ±		PRODUCT SPEC		Applicator	
		4 PLC ±		APPLICATION SPEC		SIZE	
		ANGLES		WEIGHT		CAGE CODE	
				Customer Accessible Production Drawing		DRAWING NO	
				SCALE		RESTRICTED TO	
				1:2		SHEET	
				4		OF 4	
				REV		C1	