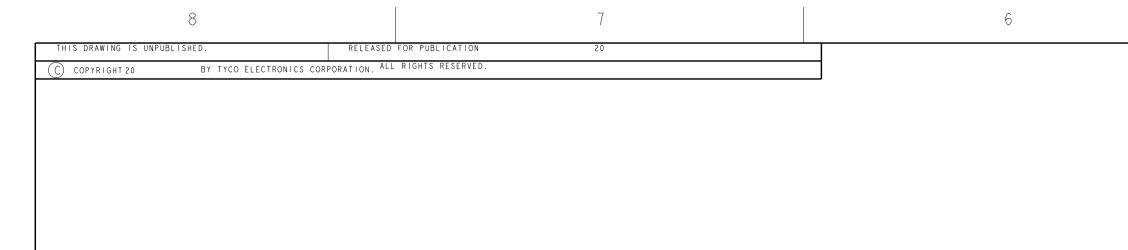
8 7		6	5			4		3
THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20 C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. 20 ATLANTIC VERSION DADT				APPLICAT	OR STYLE CONVI	ERSION CHART		
TERMINATOR INTERFACE ADAPTER NUMBER REVISION DESCRIPTION	FEED TYPE	CONVERT TO				JMBERS REQUI		
2150929-2 A FINE CRIMP HEIGHT ADJUST	PNEUMATIC	- SERVO LATCH PLATE SMART APPLICATOR	- 2119951-1 2161326-1	- 1901697-1 -	- 8 - 2 1 5 0 9 2 9 - 5 8 - 2 1 5 0 9 2 9 - 4		- 1803052-1 2 -	- 168400-7 (QUANTITY 2) -
	SERVO LATCH PLATE 4	- PNEUMATIC FEED	- 2119950-1	- 2119792-2	-	- 2119641-1	-	- 2063440-2
2150929-6 A NON-CRIMP HEIGHT ADJUST	SERVO	-	-	-	-	-	-	-
D 2150929-7 A FINE CRIMP HEIGHT ADJUST 7-2150929-7 A CRIMP TOOLING KIT	NONE -	-	-	-	-	-	-	-
APPLICATOR DATA CRIMP SIZE TYPE WIRE 2.03 mm I.0801 F INSUL 2.60 mm I.1021 F APPL INSTRUCTIONS Image: Comparison of the second s								
WIRE SIZE CRIMP HEIGHT AVSS-0.5 CRIMP HEIGHT AVSS-0.5 CRIMP HEIGHT 1.35+/-0.05 C.053+/0021 5.0 CRIMP HEIGHT REFERENCE SETTING 5.0 CRIMP HEIGHT SEE CRIMP HEIGHT CRIMP HEIGHT SEE CRIMP HEIGHT S				WARNING ON INSTAI	LLATION,	set wire	DISC, I	ТЕМ 40 ТО
 B GREASE BEARING SURFACES LIGHTLY 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER: PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150929-4 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150929-5 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150929-6 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 0F ITEMS GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER. ADDIVIDUATE THE COUNTER. ADDIVIDUATE THE COUNTER. 	5 37 & 180.			LARGEST N Below Mii	WIRE SIZE	SETTING UIRED CR	. USE OF IMP HEIG	SETTINGS HT SETTING
APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED. WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT 12. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000. TERMINAL LUBRICANT IS RECOMMENDED.			(Pa		ATLAN swn on sh	4-0 O-RING, 0-1 PUSH RC NO TICV eets1 o	f 4 & 2	Z 50 I TEM NO

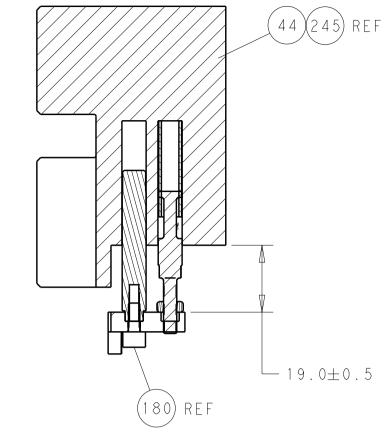
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1 –	-	21197					D FEED, NON-	ADJUST	2	245
1 1	1	21190 20797)82-3				TION ADJUSTN G, CREST-TO-			244
1 1	1	21190				INSULATI		CILUI	2	242
2 2	- ·	21684 20634			CS, LOW R FEED		HS, M5 X 10			240
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1 1	1	17523	553-2 680-2			, HOLDDOWN , HOLDDOWN			1	75
 1 1	2		15-3				RN, 3/16 CRE			72
R E F R E F	R E FI		<u>69-1</u> 70-2			are earth Magnetic	HIGH ENERGY			66 64
	1	2406	38-1	SPF	RING, F	EED FINGE		4		63
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	-	16337	743-1	SEF	RVO FEE	d latch a	SM			33
1 1	1) 5 5 - 2 88 - 6		SY, LUB Acer, c	RICATOR, RIMPER	END FEED			84 82
1 1	1	21199	956-2	DOC	CUMENTA	TION PACK				71
2 2	2	2 - 180 21197) 3 2 - 2			FLT PNT, IFICATION	M3 X 10.0			70 67
2 2	2	21680					RoHS, 2 x .1	88		66
1 1	1	2 - 1 9 0 1				TERMINAL				65
- 1	3	21197 9927				ADJUSTMEN SOC, CON	E PNT, M3 x	4.0		63 62
1 1	1	20793	383-4	SCF	R, BHSC	, Rohs (M	4 X 8)			60
4 4 2 2	4	21684	100-4)83-8				HS, M4 X 8 oHS, M4 X 16	``````````````````````````````````````		57 56
2 2	2	50180) 3 0 - 1	N U T	⁻ , HEX,	REG, RoH	S, M3	·		54
2 2	2	9869 1-5018	<u>65-8</u> 3030-0			<u>, hex, to</u> Reg, Roh	RQUE (M4) S M3 5			<u>53</u> 52
	1	21197	792-2	PAV	/L, EF,	AIR				51
- – 1 1	1		<u>23-9</u> 355-5		,	HD CAP M4 r basic a	X 6.0 SSEMBLY, EF			49 46
- 1	1		369-1			STYLE, EN				44
1 1	1		383-7 645-1			, Rohs (M bered fa	8 X 25) WIRE ADJUSTN			41
- 1	1		957-1			r shim pa				39
1 1	1		644-1 085-1			R, PRECIS ATLANTIC				38 37
- 1	1)92-1			USTMENT	JILE			35
8 8	8)28-2			LAT, REG)		33
2 2 2 2	2	1 - 21680)83-9 3083-(oHS, M4 X 20 oHS, M4 X 10			31 29
1 1	1		39-1			(MACHININ				27
2 2	2	<u>1 - 2168</u> 17523				hd cap, r Rip guide	oHS, M4 X 3()		25 24
2 2	2		281-3	SPF	RING, C	OMPRESSIO				22
	1		292-4 596-1			DE, REAR				20
	1	19016	895-1	STF	RIP GUI	DE, FRONT				18
4 4	4	<u>1 - 2079</u> 3 - 240			<u>, Bhsc</u> Acer	, Rohs (M	6 X 12)			17 16
1 1	1	17523	360-1	SPA	CER,HO	LD-DOWN				13
1 1	1	2406	44-1	PLA -	NTE, RE	AR SHEAR				11
1 1	1		82-4			ONT SHEAR				9
	1	4 - 1803			/IL, CO NDE, SL		, END FEED			8
					NUE, JL					6
1 1	1	5-240	-	-	CER					5
 1 1	1	4 - 238 2 - 1803				CRIMPER INSULATIO				4 3
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		СНК К 7 Ц	ANG ANG	25JUN2018			TE Connectivity Harrisburg, PA			
TOLERAN OTHERWIS		SS IED: APVD K.ZH, PRODUCT	ANG	25JUN2018	NAME		an End Feed			
I PLC 2 PLC	±- ±- ±- ±-	-	TION SPEC		-	A	oplicator -			
	±- ±- ±	 WEIGHT				e code drawing	NO 150929		RESTRI	CTED TO
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



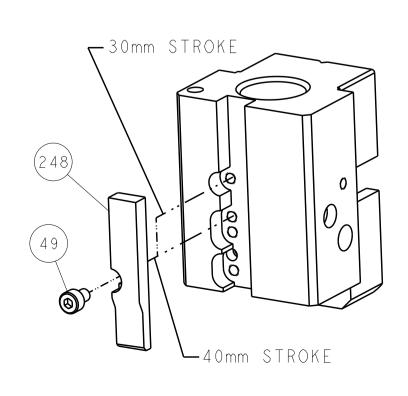


HOLDDOWN SET-UP



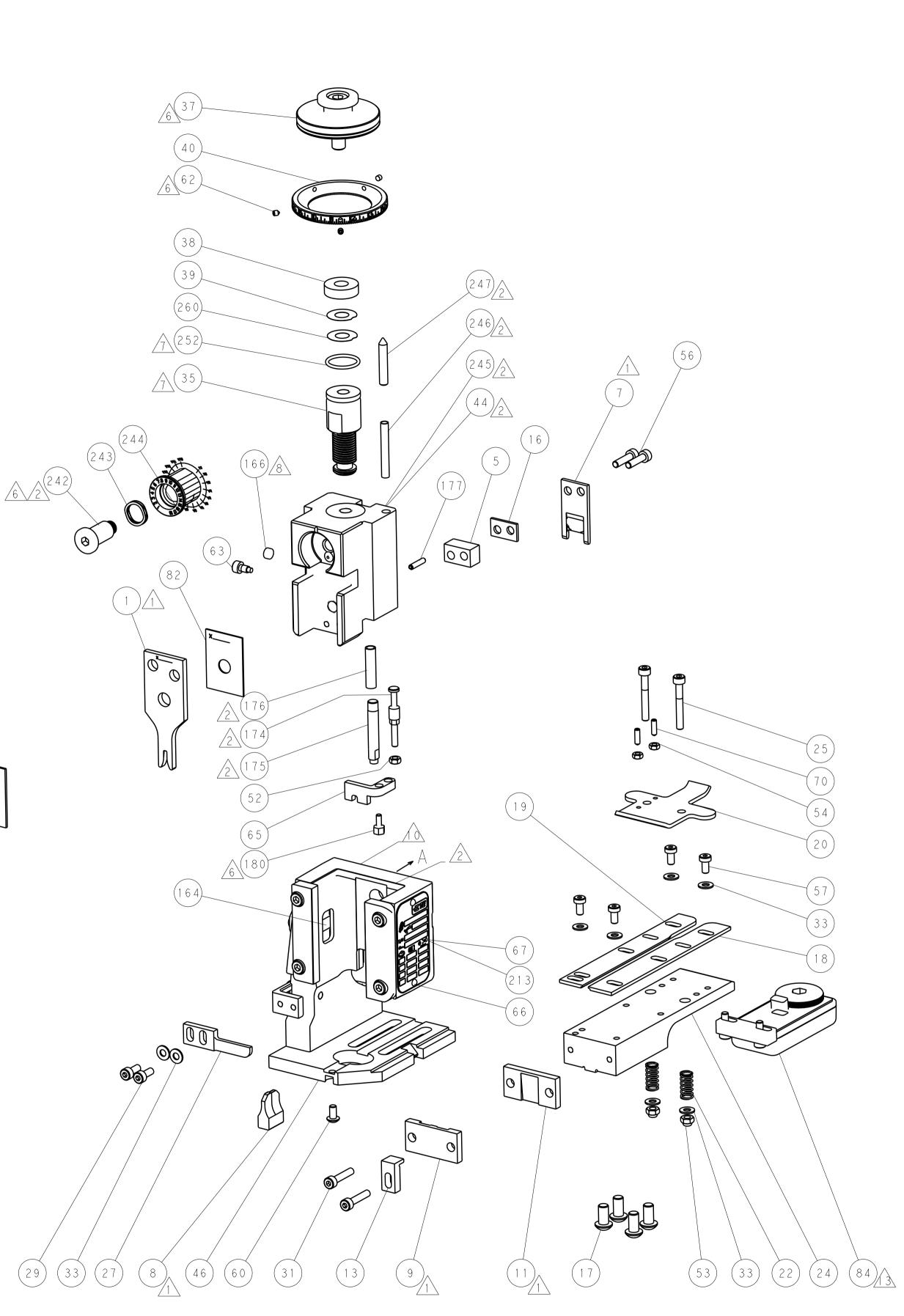






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AIR FEED



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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DC IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE
DIMENSIONS:
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A 66 P LTR DESCRIPTION - SEE SHEET 1	DATE -	DWN	APVD -	
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				D
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				С
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A SERVC NOT I	FEEDE NCLUDE	R D		
(133) (135) (240) (183) REF				
INT FOR TYCO ELECTRONICS CORPORATION DWN 25JUN2018				А

DOCUI THE (TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	F.ZHANG –	5JUN2018 5JUN2018		7/2	TE Connectivity	
	TOLERANCES UNLESS	K.ZHANG	5JUN2018 NAT			Harrisburg, PA 17105-3	>000
	OTHERWISE SPECIFIED:	<u>K.ZHANG</u>	JUNZUIO NAI	(ME	Ocean	Ind Feed	
	0 PLC ±- I PLC ±-	PRODUCT SPEC			Арр	plicator	
-	2 PLC ±- 3 PLC ±-	- APPLICATION SPEC				-	
	4 PLC ±- ANGLES ±-	-	S	IZE CAGE COD			RESTRICTED TO
	FINISH -	WEIGHT _	A	∖	C = 215	0929	-
	-	Customer Acce	ssible Prod	duction Dro	wing	scale 1:1 sheet 2	of 4 Rev A
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	THIS DRAWING IS UNPUBLISHED.	ELECTRONICS CORPORATION. ALL	OR PUBLICATION RIGHTS RESERVED.	20		_									
	PACIFIC VERSION TERMINATOR	PART	REVISION	DESCRIPTIO	N	FEED TYPE				APPLICA	TOR STYLE CONV				_
	INTERFACE ADAPTER						CONVER	ТТО			PART N	UMBERS REQUIRE	ED		
		2 - 2150929 - 2	A	FINE CRIMP HEIGHT	ADJUST	PNEUMATIC	- SERVO LATC SMART APPL		- 2119951-1 2161326-1	- 1901697-1 -	- 8-2150929-5 8-2150929-4	- 1 - 1	- 803052-1 -	- 2168400-7 (QUANTITY 2) -)
D		2 - 2150929 - 5 2 - 2150929 - 7	A	FINE CRIMP HEIGHT		SERVO LATCH PLATE	- PNEUMATI(-	C FEED	- 2119950-1 -	- 2119792-2 -	-	- 2119641-2	-	- 2063440-2 -	
	APPLICATOR CRIMP SIZE WIRE 2.03 mm [.08 INSUL 2.60 mm [.10 APPL INSTRUCTIO 408-10390	7 - 2150929 - 7 DATA TYPE 01 F 21 F NS Image: Compare the second	A	CRIMP TOOLING	KIT				_	_		-	_		
C	TERMINAL DATA: THE TERMINAL NAME: TE WIRE STRIP LENGT 4.60-5.36 mm [.181 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL T 3311229-1	RMINAL H 211 INJ NONE	INSULAT	CRIMP SPECIFICATIO ON DIAMETER RANGE 3 mm [.060080 IN] - - AL THB TERMINAL	> N 										
В	AVSS-0.5 1. AVSS-0.5 1. AVSS-0.5 1. AVSS-0.5 1. AVSS-0.5 1. AVSS-0.5 1. ARECOMMENDED S ARECOMMENDED S AREASE BEARIN 3. LUBRICATE DAIN SHEET SUPPLIEN APPLICATOR SP ASSEMBLY. SEE PNEUMATIC SERVO FEED 5. ADJUSTMENT OF APPLICATOR BE 5. ADJUSTMENT OF APPLICATOR BE APPLY PART NU APPLY PART NU	NG SURFACES LIGH LY PER THE APPL D WITH THE APPL PECIFIC DATA TO BELOW FOR PART FEED WITH "SMAR WITH "FINE CRI THE STRIPPER M TWEEN BENCH AND JMBER 1-23419-5 UMBER 2-23419-6	HTLY ICATOR IN ICATOR. BE ENTERE NUMBER: T APPLICA MP HEIGHT MAY BE REQ LEADMAKE LOCTITE T D LOCTITE T	TOR" CONVERSION: 8 ADJUST": 8 UIRED WHEN MOVING T R APPLICATIONS. TO THREADS OF ITEMS TO THREADS OF ITEM	CHIP AT -2150929-4 -2150929-5 HE 62 & 180.					LARGES ⁻ Below M	FALLATION, F WIRE SIZ	E SETTING QUIRED CR	G. USE RIMP HE	ITEM 40 TO OF SETTINGS IGHT SETTING ING.	
А	ACTUATE THE CO CRIMP HEIGHT APPLICATOR WAS NECESSARY WHEN 10 TERMINAL PITC 11 THE RECOMMENDE ITEM 2119653- ITEM 2119652- FEED ISSUES OF	166 MUST BE OR OUNTER. REFERENCE SETT S QUALIFIED AT N RUNNING APPLI CH NOT COMPATIBI 1. THE APPLICAT 1 BUT MAY ENCOU R TERMINAL JAMM FIED OTHERWISE -35000.	IENTED COF ING WAS TH THE FACTO CATOR IN LE WITH ME OR CAN BE JNTER PROB MING MAY C TORQUE VA	RECTLY IN ORDER TO NE SETTING USED WHEN RY. ADJUSTMENT MAY THE FIELD.	I THE BE TEED WITH -FEED WITH ICATIONS. D CONFIGUE	H RATION.			- 1 1 - 7 7 - 2 7 - 2 5 (A †	S h	NO PACIF own on she		RSI01 484		THIS DRAWING IS A CONTROLLE - 1 1 - 1 - 1 - - 1 - - - - - - - - - - - - -

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		on sheets 3 of 4 & 4					
(Atlan	tic versi	on shown on sheets 1	of 4 & 2 of 4)	м	ATERIAL		\neg
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_	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
- 7 7	- 2 7	- 2 5	- 2 2	PART NO	DESCRIPTION	I T E M N O

1 1 1 2119782-1 FINE ADJUST HEAD ASM, PACIFIC STYLE 251						
	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING

_	_	-	-	-	-
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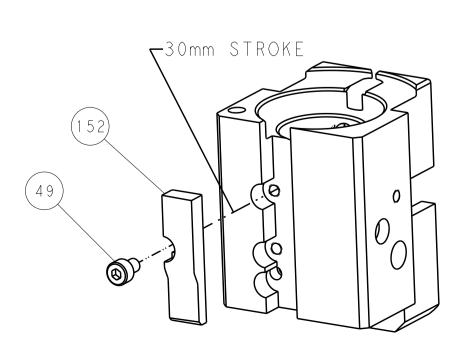
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	_	1		211964), AIR FEED			50	
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	-		_	211908				AIL, INSULATION ADJU	ISTMENT		4 0	
	_		_	207976				WAVE SPRING, CREST-	TO-CREST		43	
$\left \right $	_	- 2 -	_	211908 216840				R, INSULATION DIAL DW HEAD, Rohs, M5 X	1 0		42	
	-	1		206344) MODULE			38	D
	-	- 1 -	_	211974				NTIFICATION		2	13	D
	_	<u>4</u> 44 - RFF -	-	207938				SC, Rohs (M6 X 20) NGER ASSEMBLY,EF		1	86 83	
\mathbf{r}	_			175235				F, HOLD-DOWN		1	80	
	-	1 1 1		6 - 9 9 3 1			-	DTTED SPRING 3.0 X 1	4.0	1	77	
-	_		_	8-2228				COMPRESSION IN,HOLDDOWN		1	76 75	
	_			190168				IN, HOLDDOWN		1	74	
	-	2	-	21045				ETAIN, EXTERN, 3/16		1	72	
-	_	REFREFREI	_	99496 99497				RARE EARTH HIGH ENE , MAGNETIC	. RG Y	1	66 64	
	_	- $ 1$		24063				FEED FINGER		1	63	
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	_			211964 211979			d cam Ent f	M, AIR FEED Pin		1	52 45	
	_		-	207938		SCR	, BHS	SC, RoHS (M4 X 16)		1	44	
	-		_	211965				TOR BASIC ASSEMBLY,	EF	1	41	
_	-			211965				IAN STYLE, END FEED DJUSTMENT		1	40 39	
	_	1	-	3-2362				TAIN, GRVD, 3/16 X .	854	1	37	
	-	- REF -		SEE NO				CHIP, PROGRAMMED			35	
	_		_	163374				EED LATCH ASM JBRICATOR, END FEED			<u>33</u> 34	С
	-			45588				CRIMPER			82	
	-		_	211995				TATION PACKAGE	<u></u>		71	
_	-	2222		2-1803				T, FLT PNT, M3 X 10. NTIFICATION	0		70 37	
	_	2 2 2	-	216807				DRIVE, RH, Rohs, 2 x	. 188		ŝ 6	
_	-			-19016				N, TERMINAL			$\hat{s}5$	
	-	3 3 3	_	211979 99276				, ADJUSTMENT BOLT F, SOC, CONE PNT, M3	3 x 4.0		<u>63</u> 62	
	_	4 4 4	_	216840		SHC	S, LC	DW HEAD, Rohs, M4 X	8		57	
	-	2 2 2	-	216808				THD CAP, Rohs, M4 X	16		56	
_	-	2222		501803 98696				K, REG, Rohs, M3 CK, HEX, TORQUE (M4)			54 53	
	-		-	- 5018((, REG, RoHS, M3.5			52	
	-	1	_	211979				F, AIR			51	
_	_			18023				T HD CAP M4 X 6.0 SC, Rohs (M8 X 25)			49 41	
	_		-	211964				JMBERED FA WIRE ADJU	ISTMENT		40	
	-		_	211995				FOR SHIM PACK			39	
	-	8 8 8	_	211964				HER, PRECISION FLAT, REG M4			38 33	
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	-	2 2 2	1	-21680				THD CAP, Rohs, M4 X	(10		29	
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		7 - 27 - 25 - 27		PART				DESCRIPTION			iem No	А
A CO O CHA ULD E	ANGE AND BE CONTA	D DOCUMENT FÖR TYCO ELECTRONICS D THE CONTROLLING ENGINEERING O ACTED FOR THE LATEST REVISION.	CONFORATION RGANIZATION	DWN F.ZHAN CHK	NG (25JUN2018 25JUN2018		TE Connect Harrisburg	ivity , PA 17105-3608	3		
ONS	S :	TOLERANCES U OTHERWISE SPEC	NLESS CIFIED:	K.ZHAN APVD K.ZHAN	NG (25JUN2018	NAME	Ocean End Fe				
		0 PLC ±-		PRODUCT S				Applicator				
)-{		$\begin{array}{c} 2 \text{ PLC} \\ 3 \text{ PLC} \\ 4 \text{ PLC} \\ \end{array}$		- APPLICATI	ON SPEC		SIZE	- CAGE CODE DRAWING NO		RESTRIC	CTED TO	
		ANGLES FINISH -	<u>+</u> -	- WEIGHT	-		AI	00779 C-2150929		-		
		-		Custome	er Acc	essible Pr	oducti	ion Drawing Scale 1:1	SHEET OF	4 REV	́А	
					SHEE	TS 1 &	2 AR	E NOT REQUIRED FOR	PACIFIC	VERS	ION	

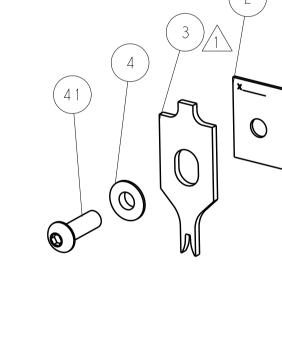
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

AIR FEED



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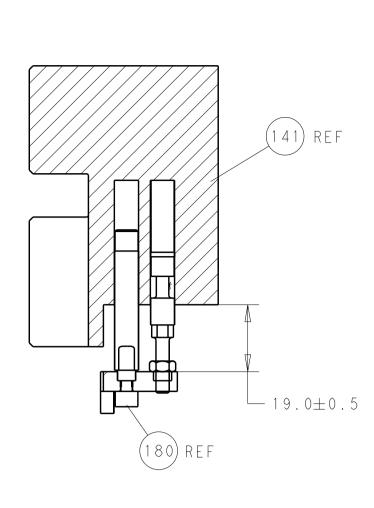
CAM POSITION



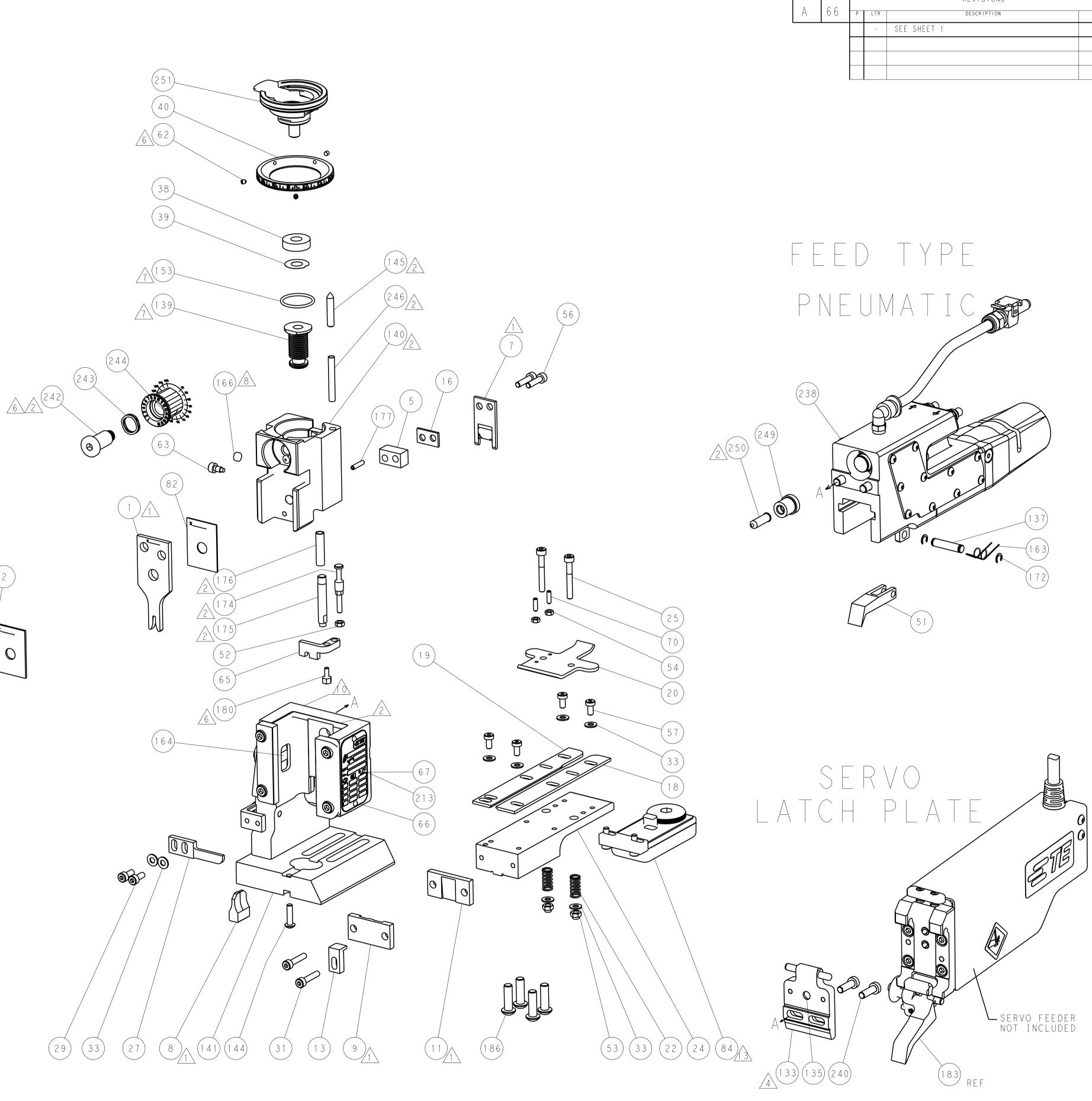
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HOLDDOWN SET-UP



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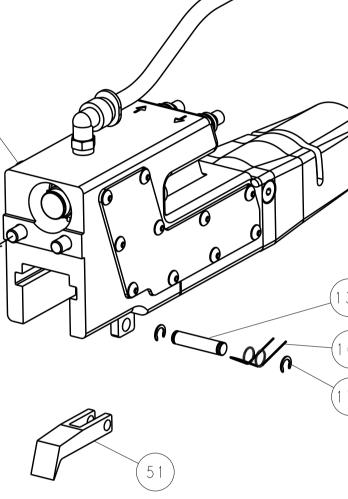
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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A	66	Р	LTR		DESCRIPTION	DATE	DWN	APVD	
			-	SEE SHEET 1		-	-	-	



DOCUI THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 25JUN2018 F.ZHANG CHK 25JUN2018 K.ZHANG K.ZHANG
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 25JUN2018 NAME Ocean End Feed
1	0 PLC ±- 1 PLC ±- 2 PLC ±-	- Applicator
	3 PLC ±- 4 PLC ±- ANGLES ±-	APPLICATION SPEC
	F I N I SH - -	weight - А 00779 С-2150929 -
		Customer Accessible Production Drawing
		SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION